

Most - Often - Needed

1965

Volume R-25

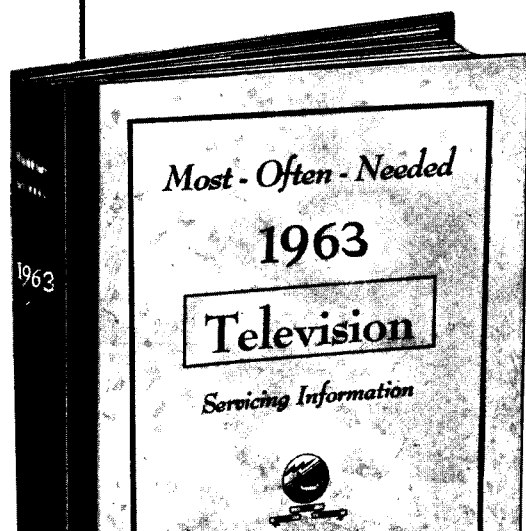
RADIO
DIAGRAMS
and Servicing Information



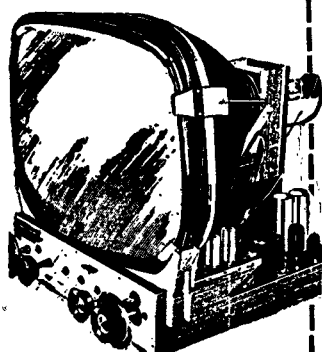
Compiled by
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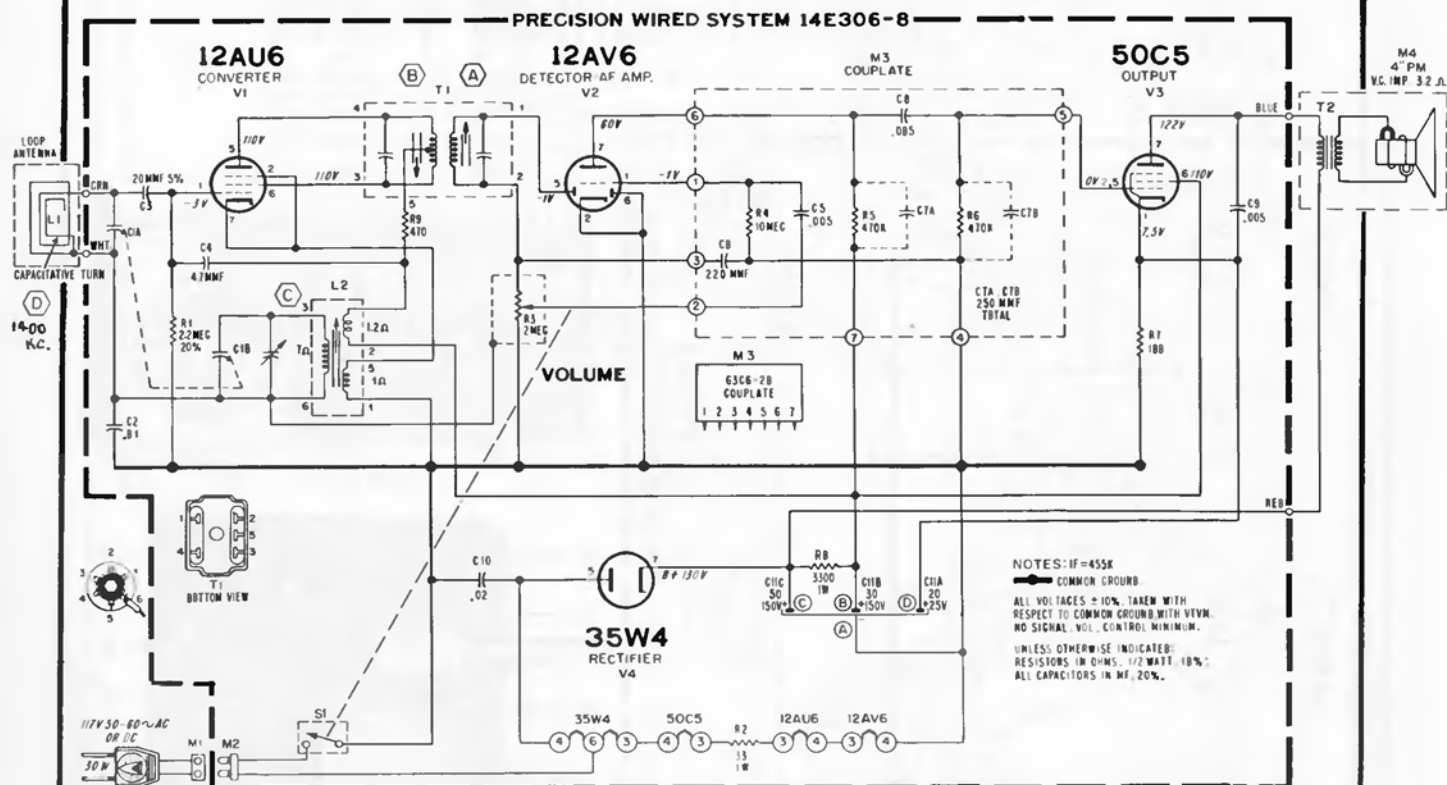
Name: _____

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ADMIRAL

Chassis 4A4, used in Models Y3503, Y3508, Y3509



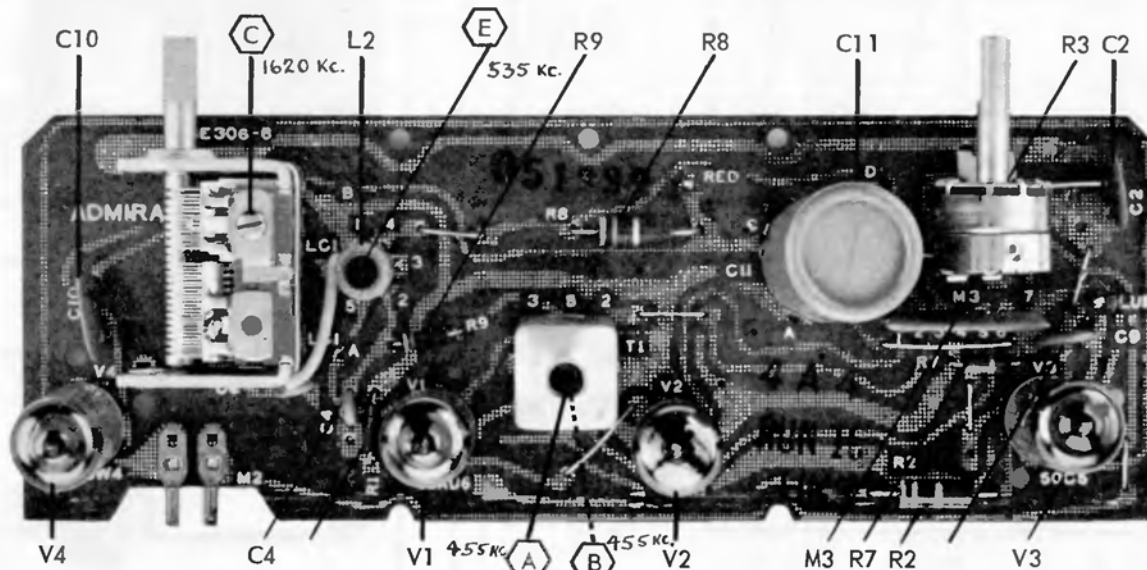
ALIGNMENT PROCEDURE

Set volume control full on.

Connect output meter across output secondary. Disconnect speaker and use a 3.2 ohm load.

Use lowest setting of signal generator capable of producing adequate indication on lowest scale of meter.

By using alignment tool 98A30-7, you can align the IF transformer slugs from the top of the chassis.

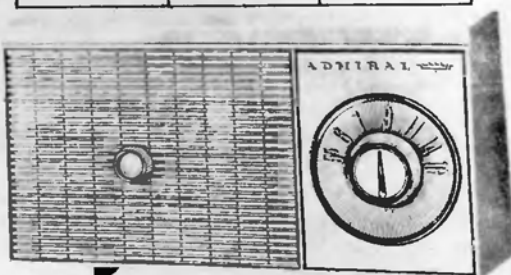


TOP VIEW OF CHASSIS 4A4 SHOWING COMPONENTS AND ALIGNMENT POINTS

Admiral

MODEL CHART

MODEL	COLOR	CHASSIS
Y3703	White	5E6
Y3708	Green	
Y3709	Blue	
Y3710	Gray	5E6
Y3714	Pink	
Y3717	Beige	
Y3720	Gray	5E6
Y3727	Beige	
Y3729	Blue	



Y3710 SERIES

ETCHED CIRCUIT BOARD 14E356-1

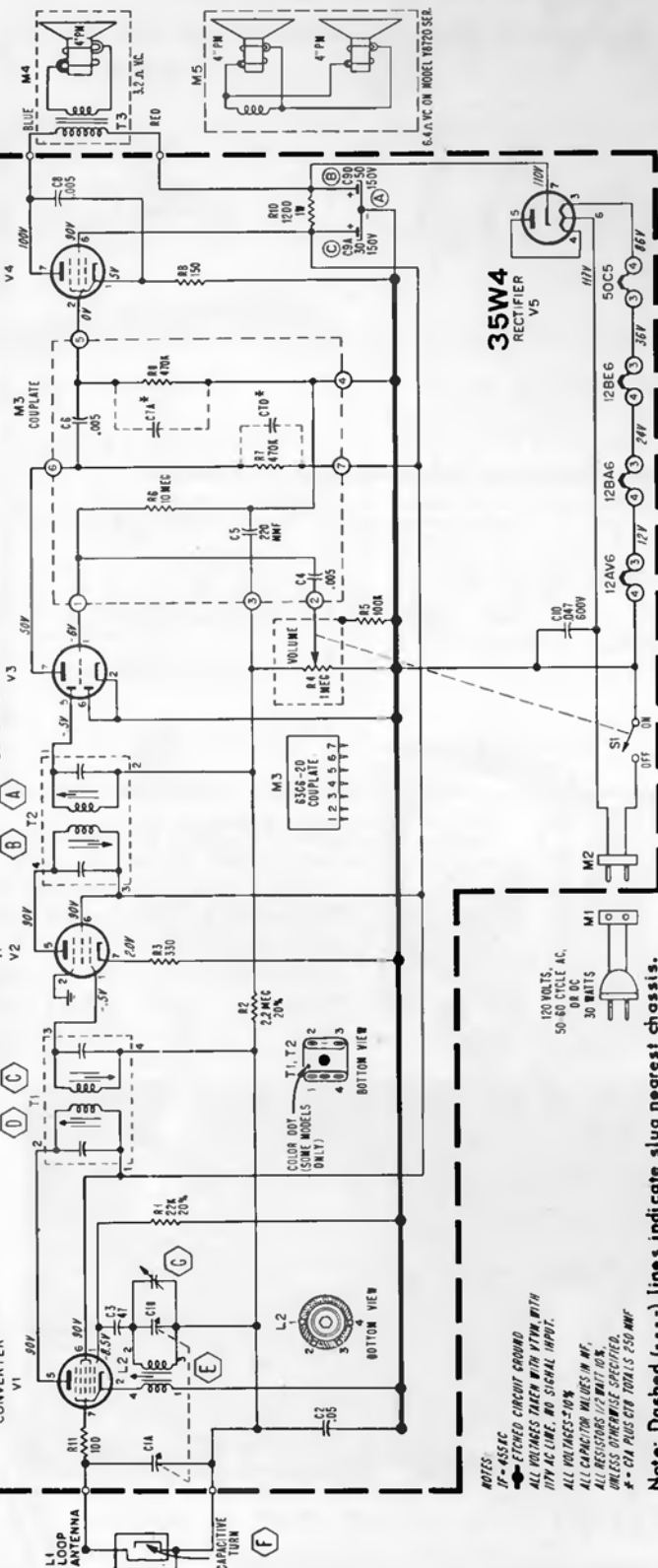
50C5
OUTPUT
V4

12AV6
DETECTOR-ANC-AF AMP
V3

12BA6
IF
V2

12BE6
CONVERTER
V1

35W4
RECTIFIER
V5



NOTES:

IF-455KC

ALL VOLTAGES TAKEN WITH VTVM WITH 100V AC LINE, NO SIGNAL INPUT.

ALL CAPACITANCE VALUES IN MF.

ALL RESISTORS 1/2 WATT 10%.

*-GIA PLUS G10 TOTALS 250 MMF.

UNLESS OTHERWISE SPECIFIED.

OR DC

50-60 CYCLE AC.

120 VOLTS.

30 WATTS

ON DC

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

100V

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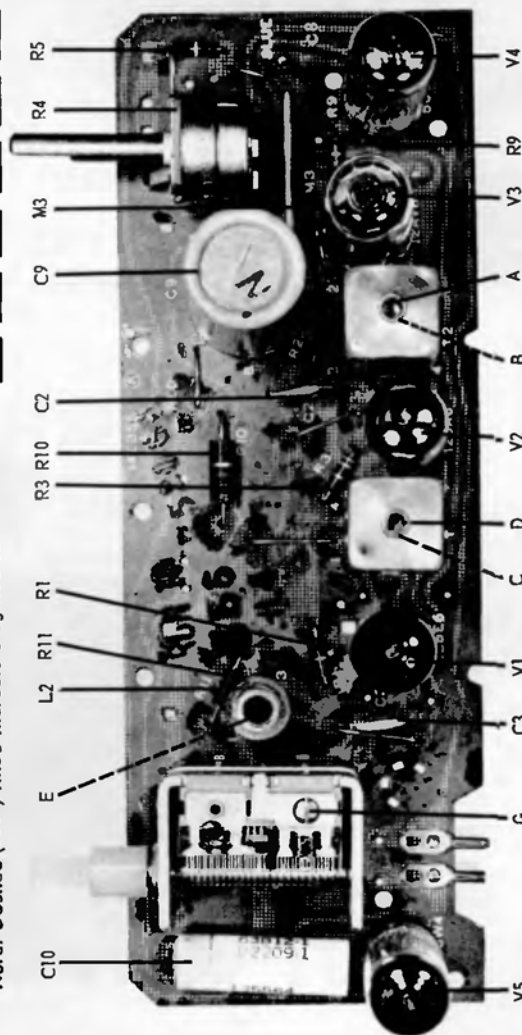
100V

100V

100V

100V

Note: Dashed (- - -) lines indicate slug nearest chassis.



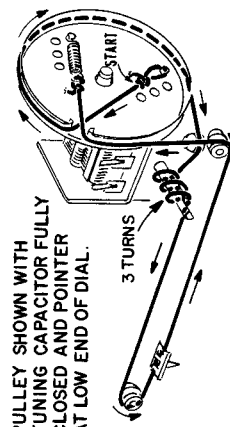
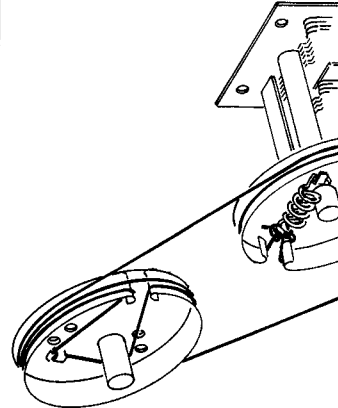
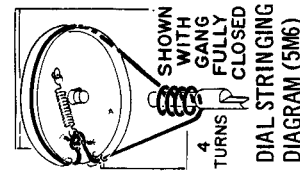
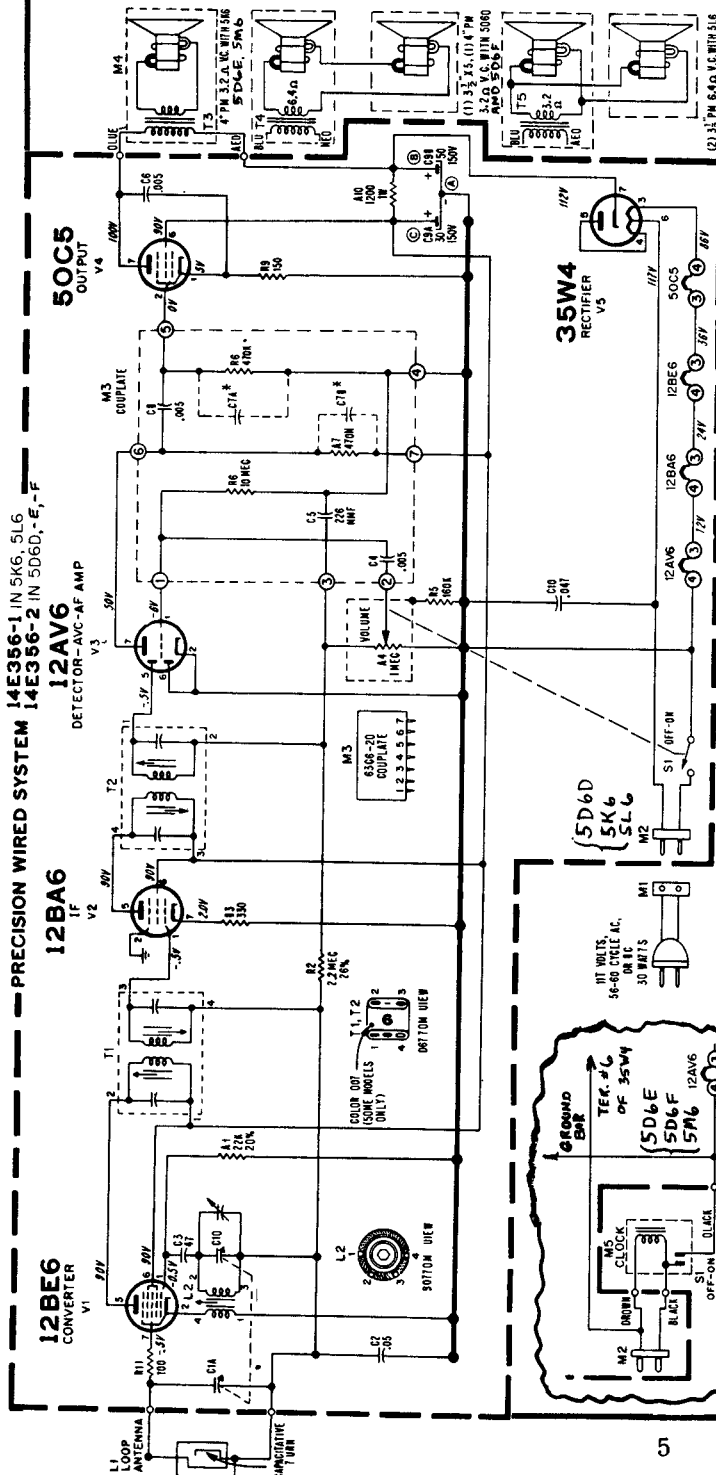
TOP VIEW OF CHASSIS SHOWING COMPONENTS AND ALIGNMENT POINTS

Admiral

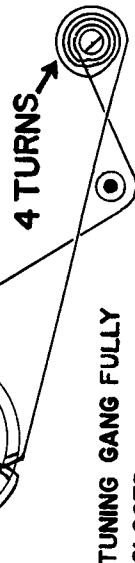
Chassis 5D6D, Models Y3321A, Y3323A,
Chassis 5K6, Models Y3513, Y3517, Y3519,
Chassis 5L6, Models Y3523, Y3528, Y3529,

The following clock models are similar to above:

Chassis 5D6E, Models Y3543, Y3554, Y3557, Y3559,
Chassis 5D6F, Models Y3381A, Y3383A,
Chassis 5M6, Models Y3564, Y3568, Y3569, Y3573, Y3577, Y3579.



DIAL STRINGING DIAGRAM (5D6F)

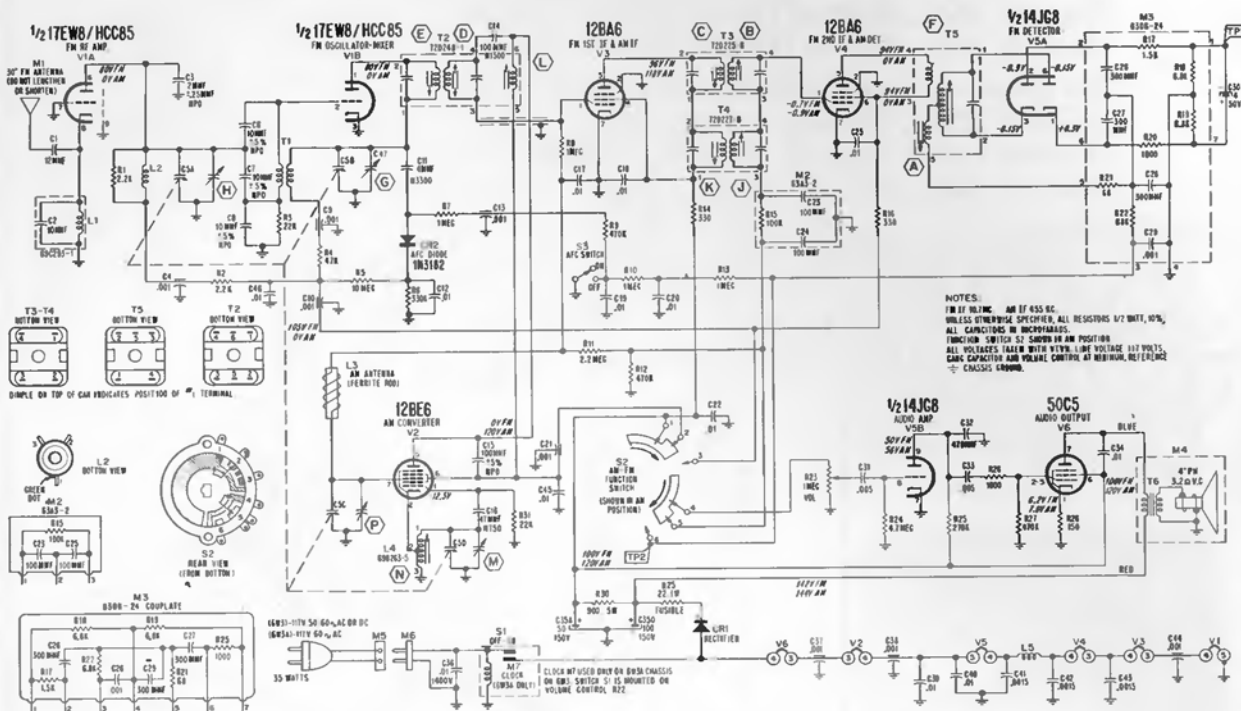


DIAL STRINGING DIAGRAM—5L6 CHASSIS

DIAL STRINGING DIAGRAM—5D6D CHASSIS

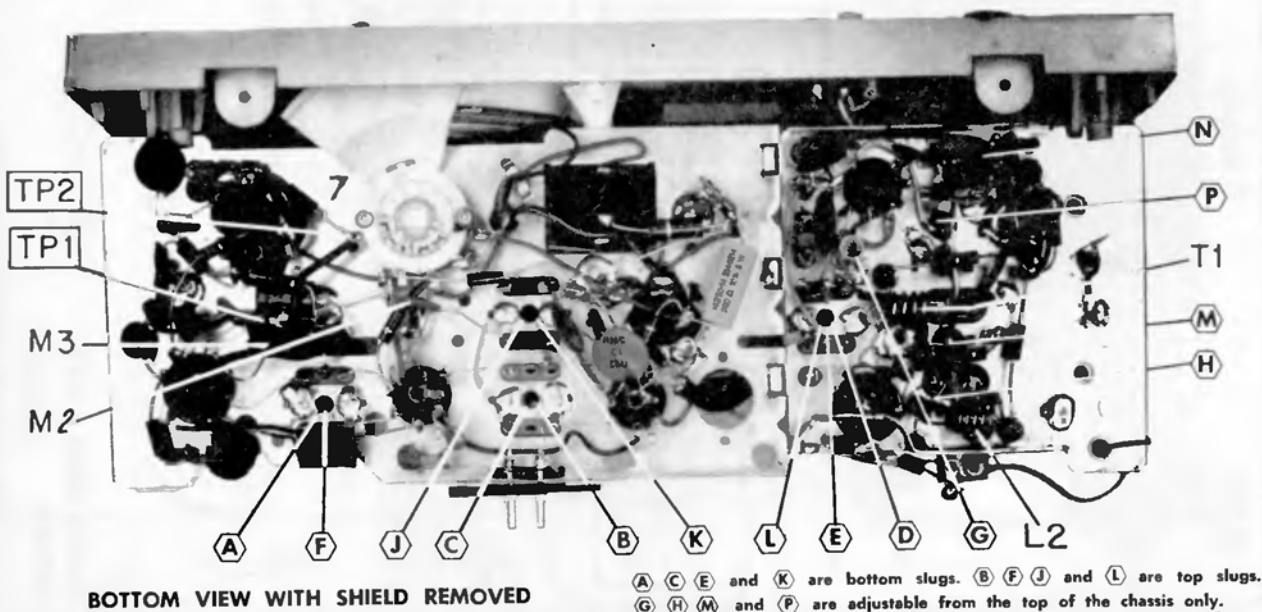
Admiral

Chassis 6W3, 6W3A, used in Models Y3408, Y3411, Y3412

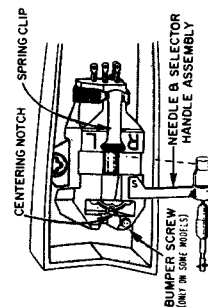


CHASSIS REMOVAL

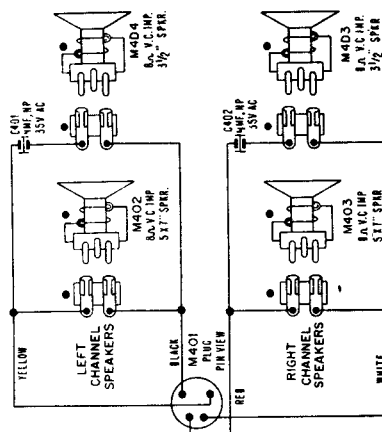
1. Loosen two screws in back of cabinet until they are free from the cabinet front.
2. Remove two screws from bottom securing cabinet front to cabinet back.
3. With screwdriver, carefully pry cabinet front assembly away from the cabinet back by inserting screwdriver tip in the two notches in bottom of cabinet front assembly. This will break the AC interlock connection and allow the chassis with cabinet front to be pulled straight out from cabinet back.



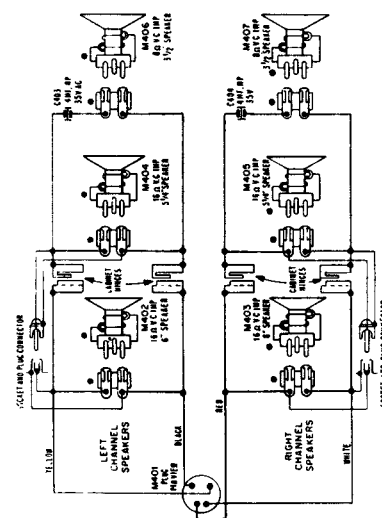
Y8157 SPEAKER WIRING



8N2 CHASSIS SCHEMATIC

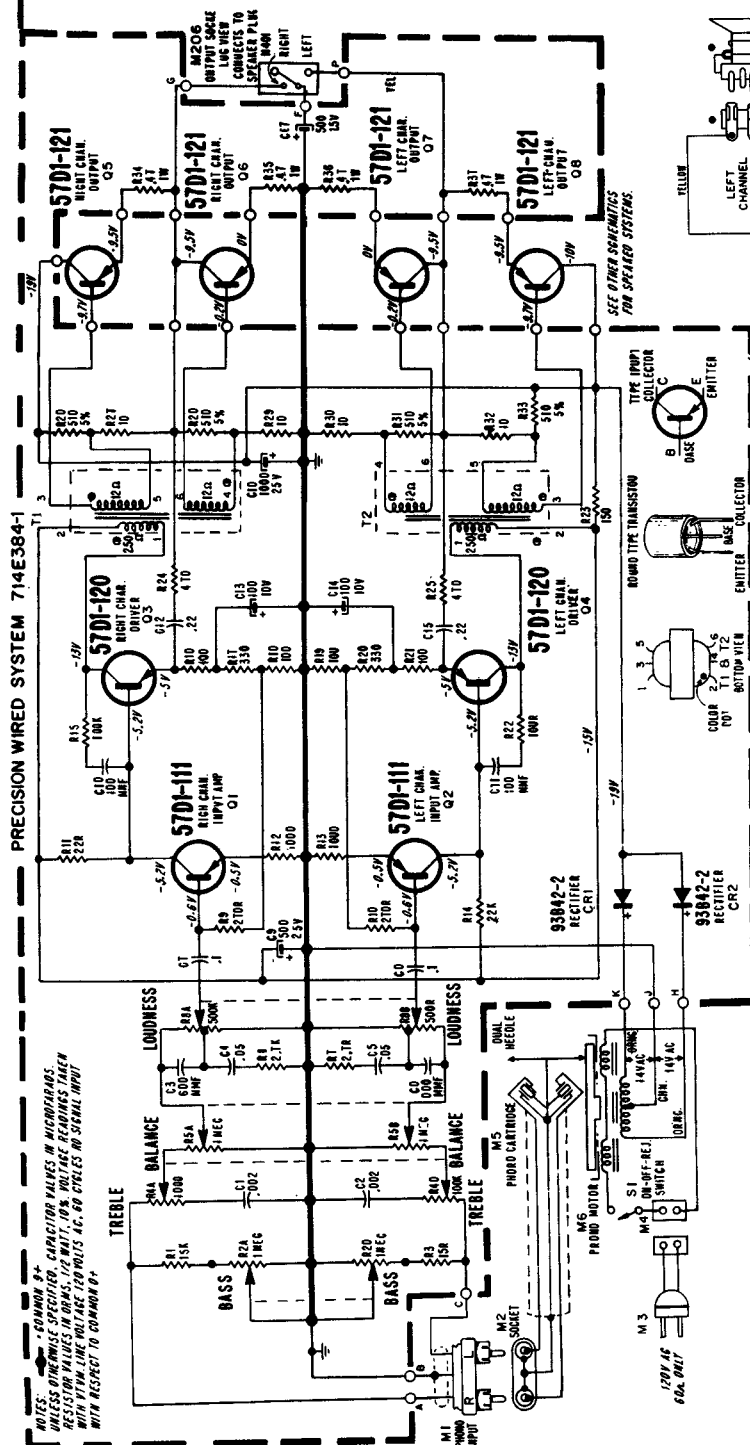


Y8177 SPEAKER WIRING



Y8181 SPEAKER WIRING

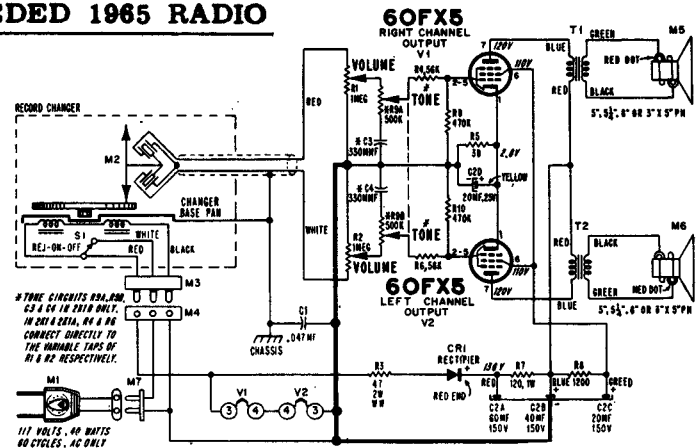
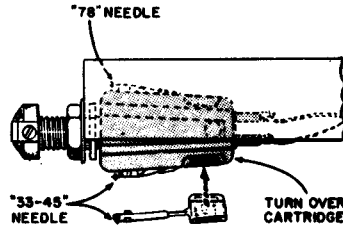
MODEL CHART			
MODEL	COLOR	CHASSIS	RECORD CHANGER
Y8157	Beige & White	8N2	RC7M5G-66AW
Y8177	Brown		RC7M5F-67AW
Y8181	Black		
Y8201	Walnut		RC7M5F-67AW
Y8202	Mahogany		



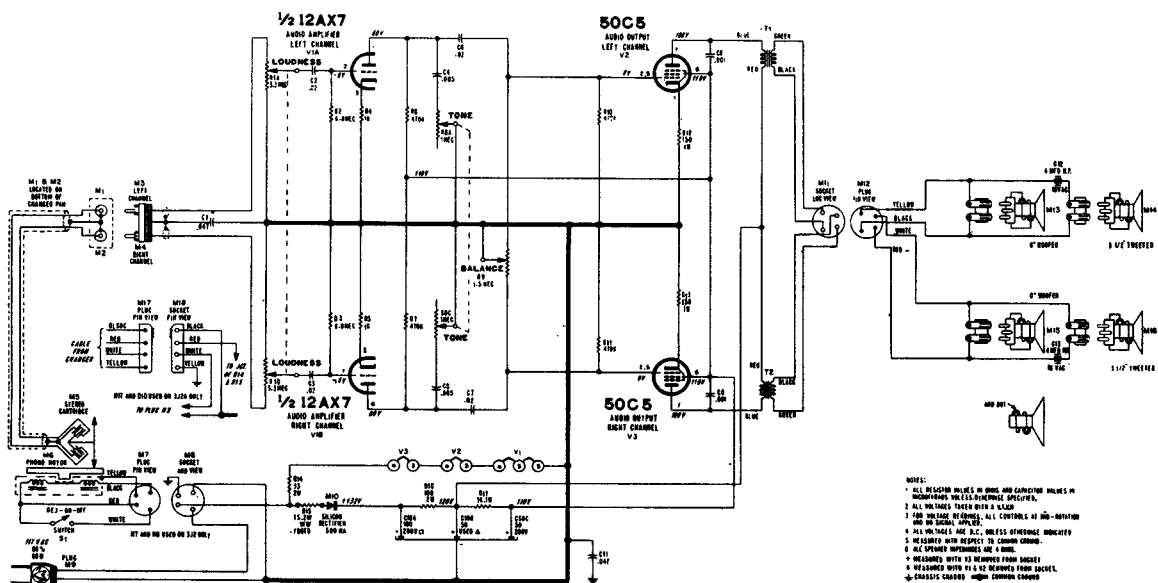
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO

Admiral

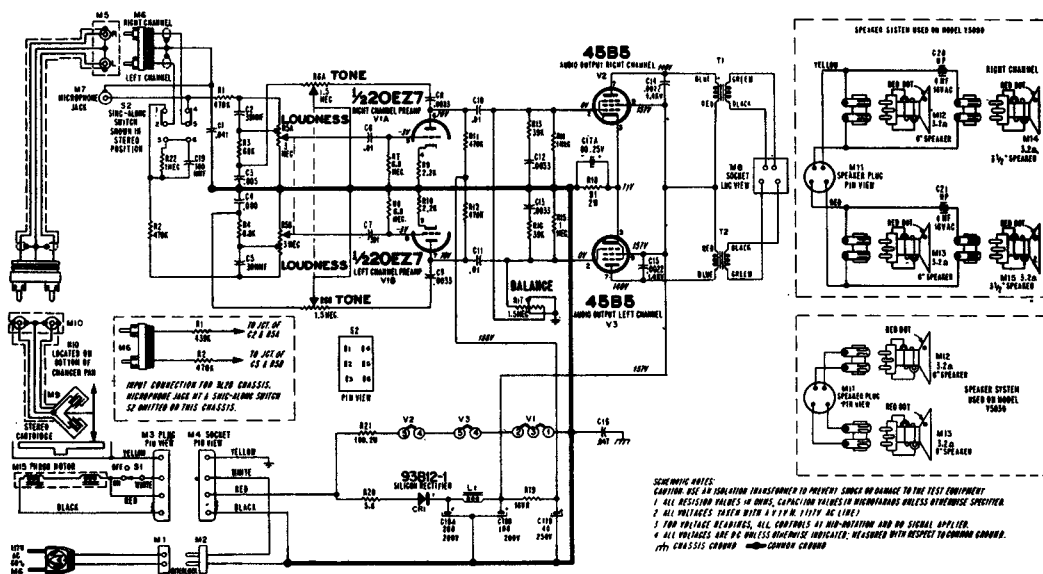
Chassis 2K1, 2K1A, 2K1B,
Models Y5009, Y5017, Y5027



ADMIRAL Chassis 3J2A, Models Y6001, Y6002, Y6021, Y6022



ADMIRAL Chassis 3L2A, -B, Models Y5037, Y5097



Admiral

Tuner 12A2 used in models listed at right. Diagram across pages 10 and 11. Material on related units is on page 12.

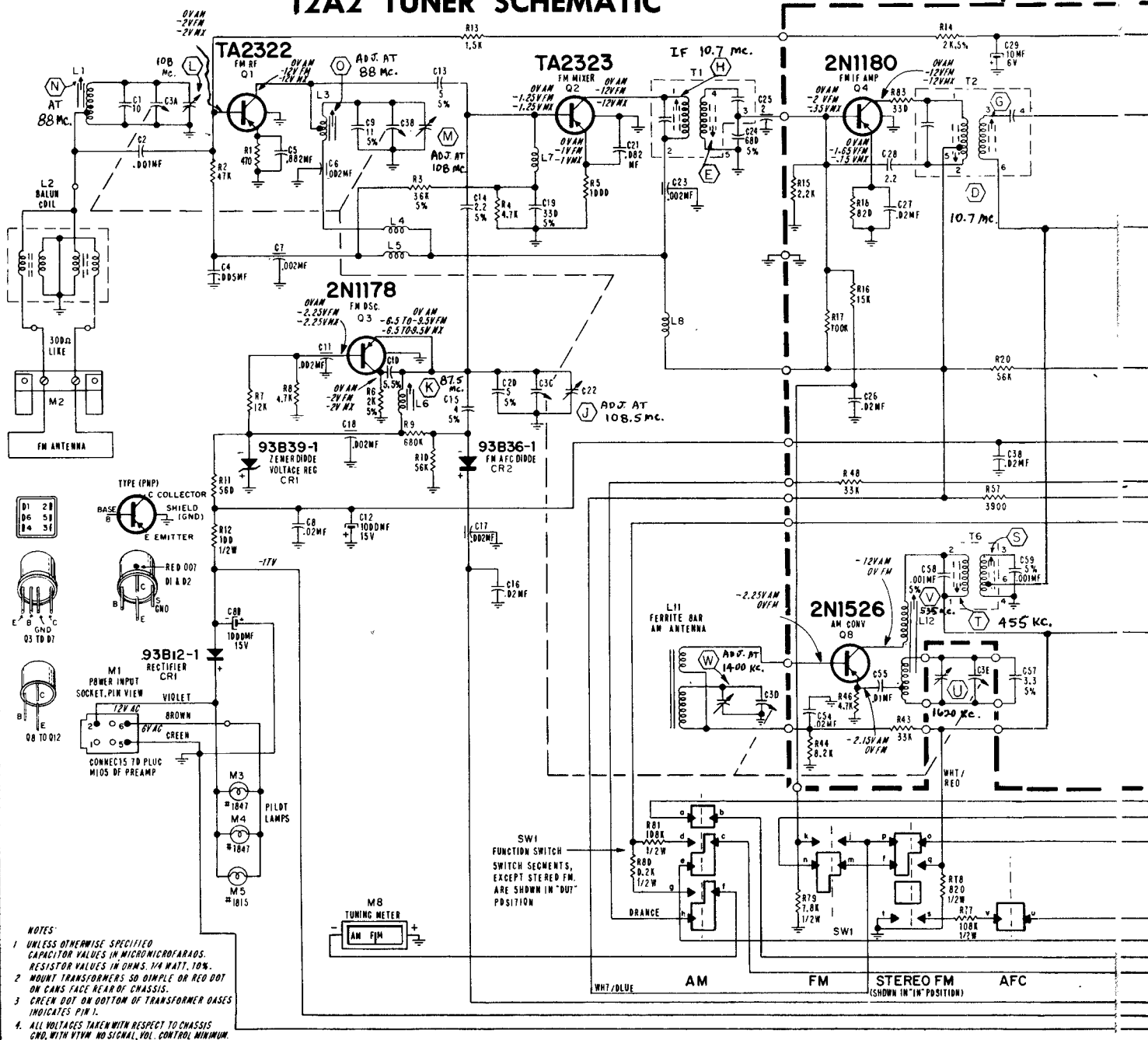
MODEL IDENTIFICATION CHART

MODEL	FINISH	CHASSIS
Y8601	Walnut	12A2, 4C4 & 8D3
Y8615	Maple	RC7K4K-73AN
Y8629	Cherry	

Y701A IDENTIFICATION CHART

MODEL	TYPE	CHASSIS
TM731	Tuner	12A2
PA741	Preamplifier	4C4
PS751	Power Unit	8D3
SS1501	Speakers	2 Enclosures
RP771	Record Changer	RC7K4K-73AN
Y701A	Complete Unit	All Above.

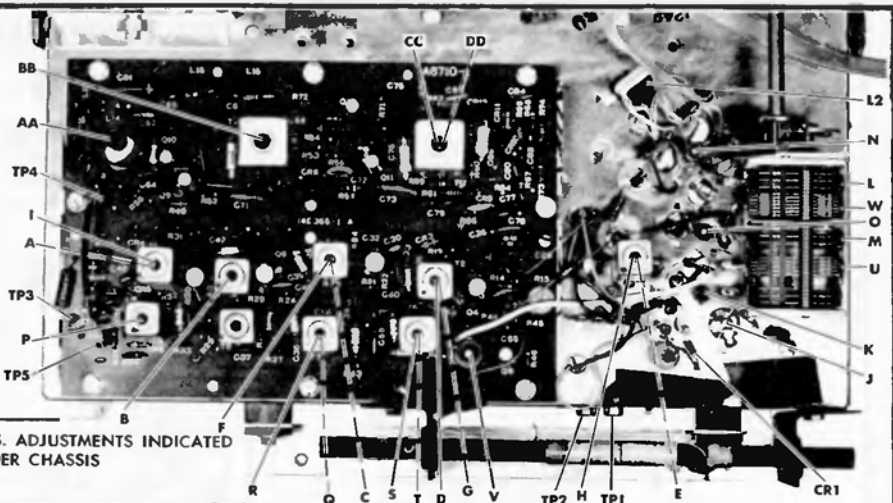
12A2 TUNER SCHEMATIC



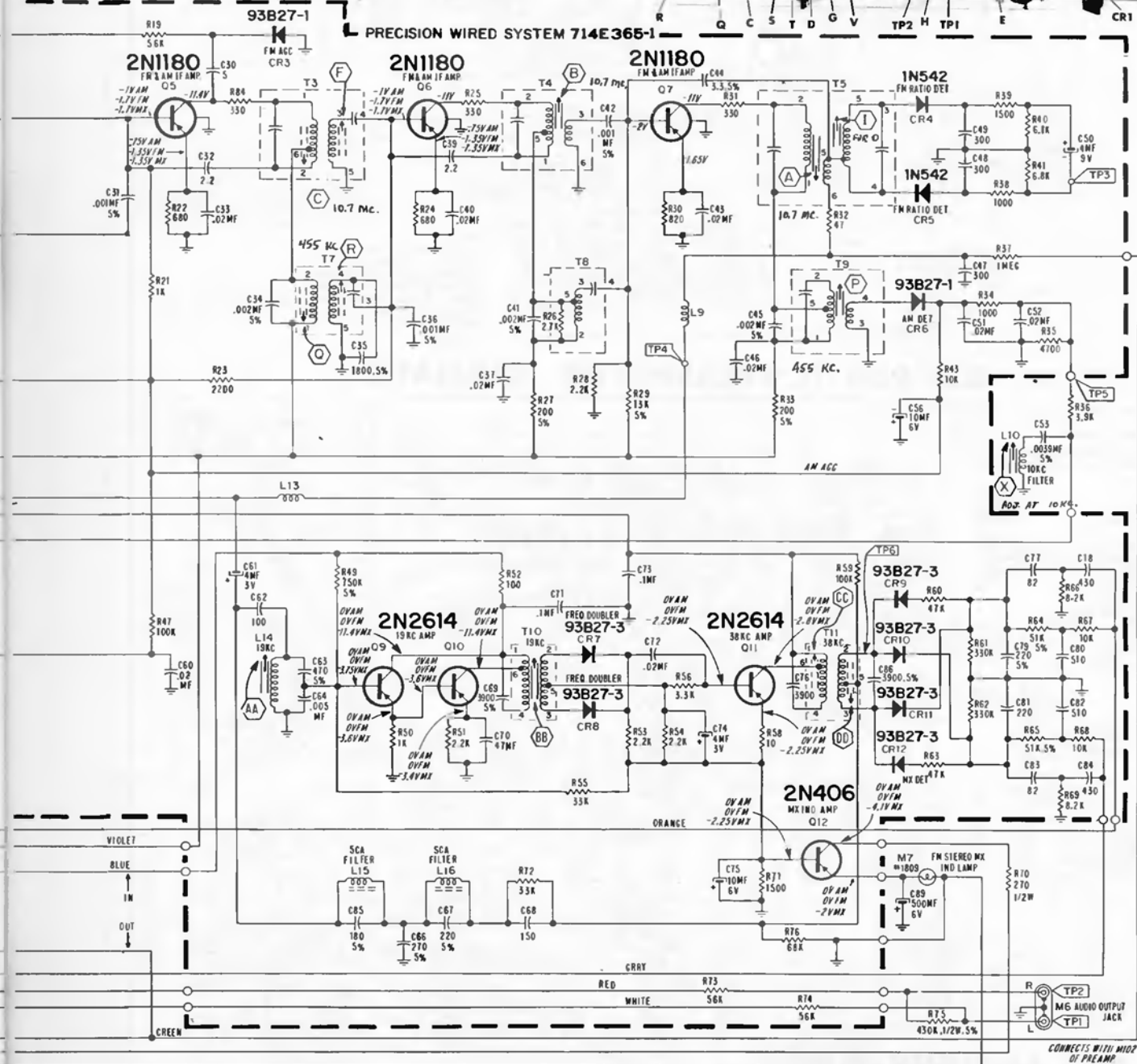
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TUNER 12A2

(Continued from page 10)

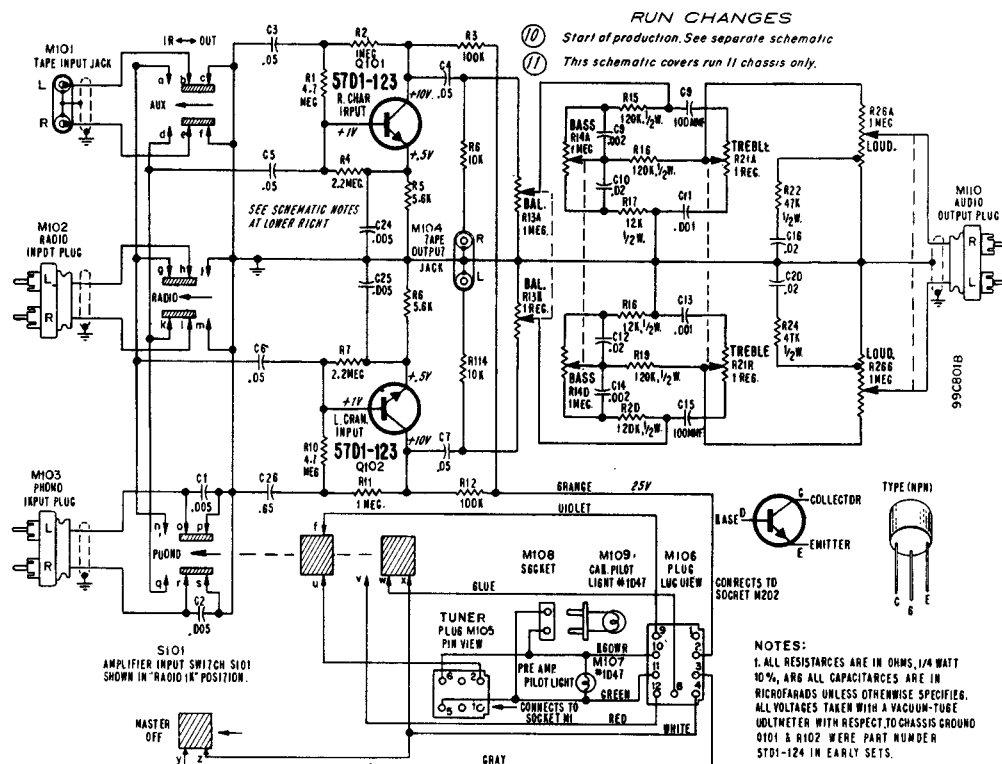


PRECISION WIRED SYSTEM 714E365-1

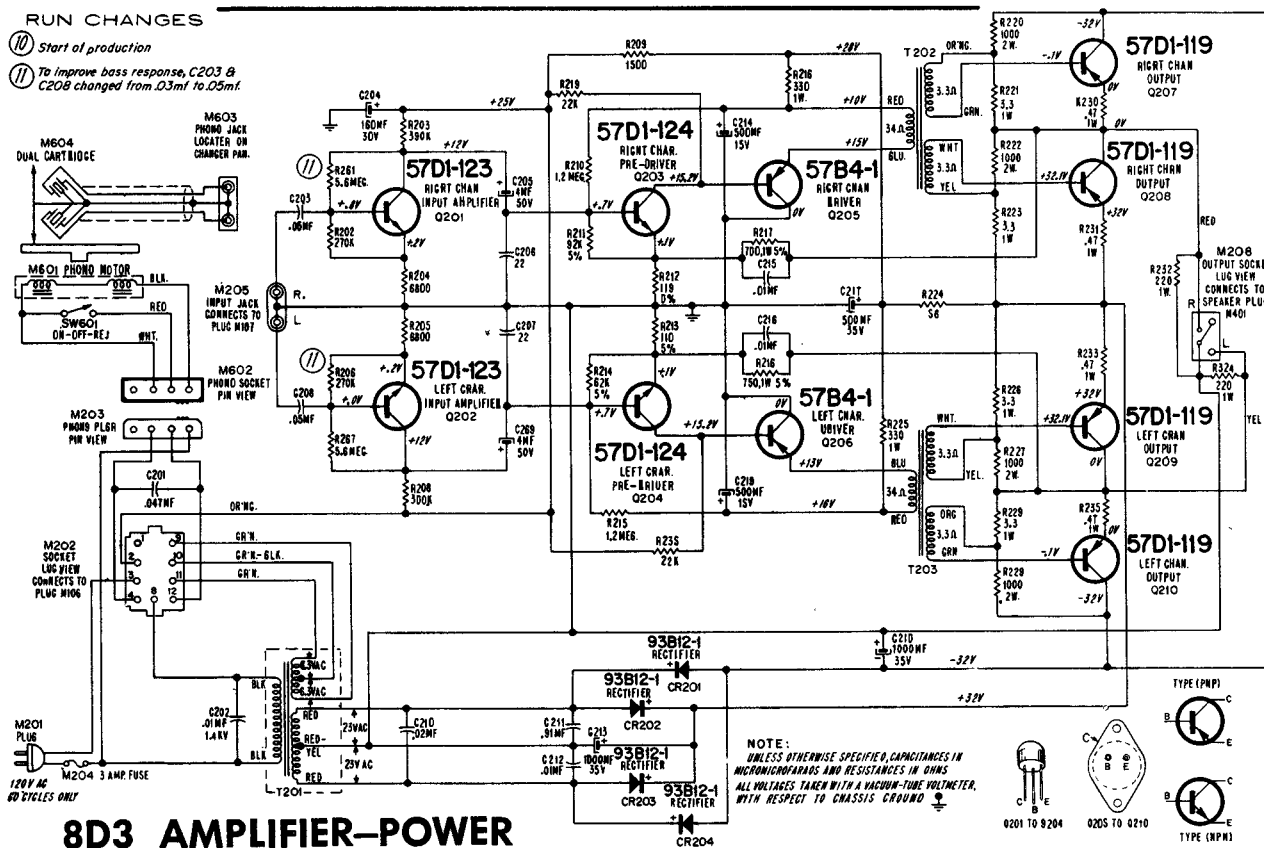


VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

ADMIRAL 4C4 Preamplifier and 8D3 Power Unit (For models see page 10)



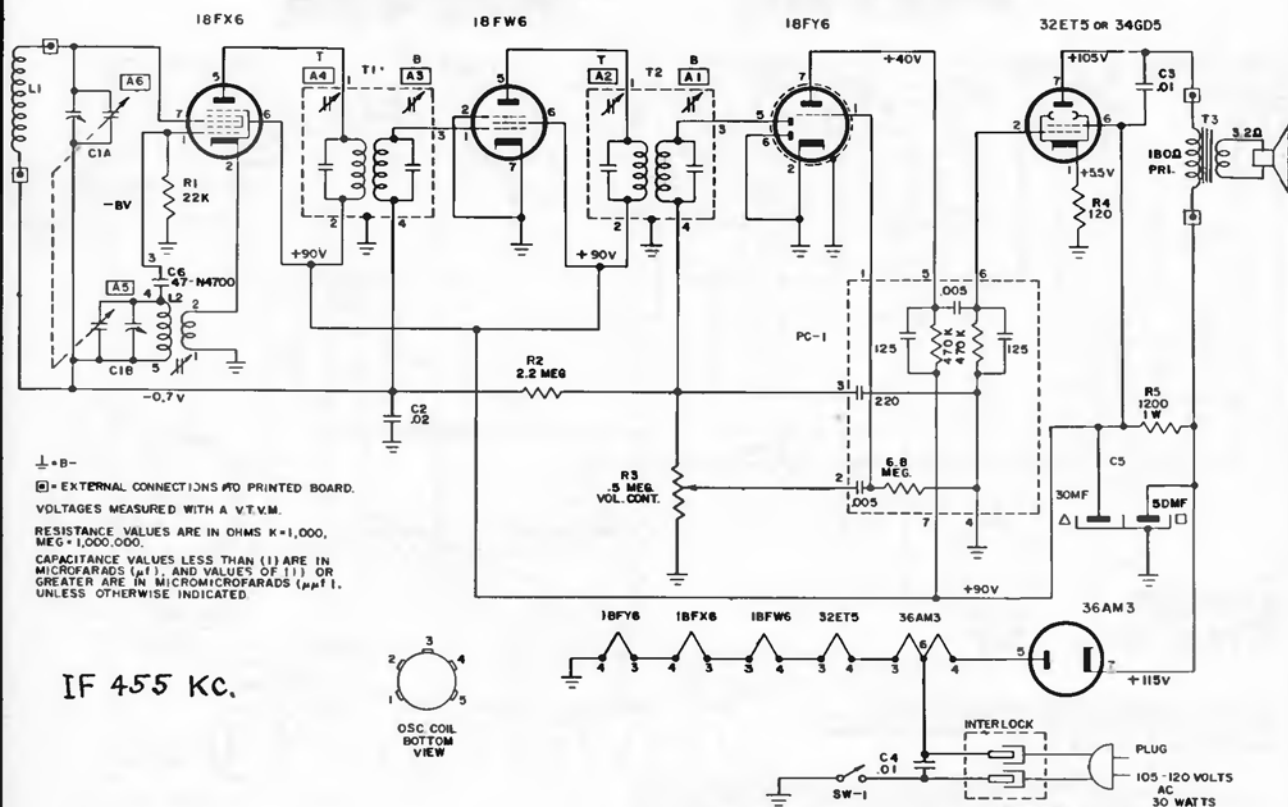
4C4 RUN 11 PREAMPLIFIER SCHEMATIC



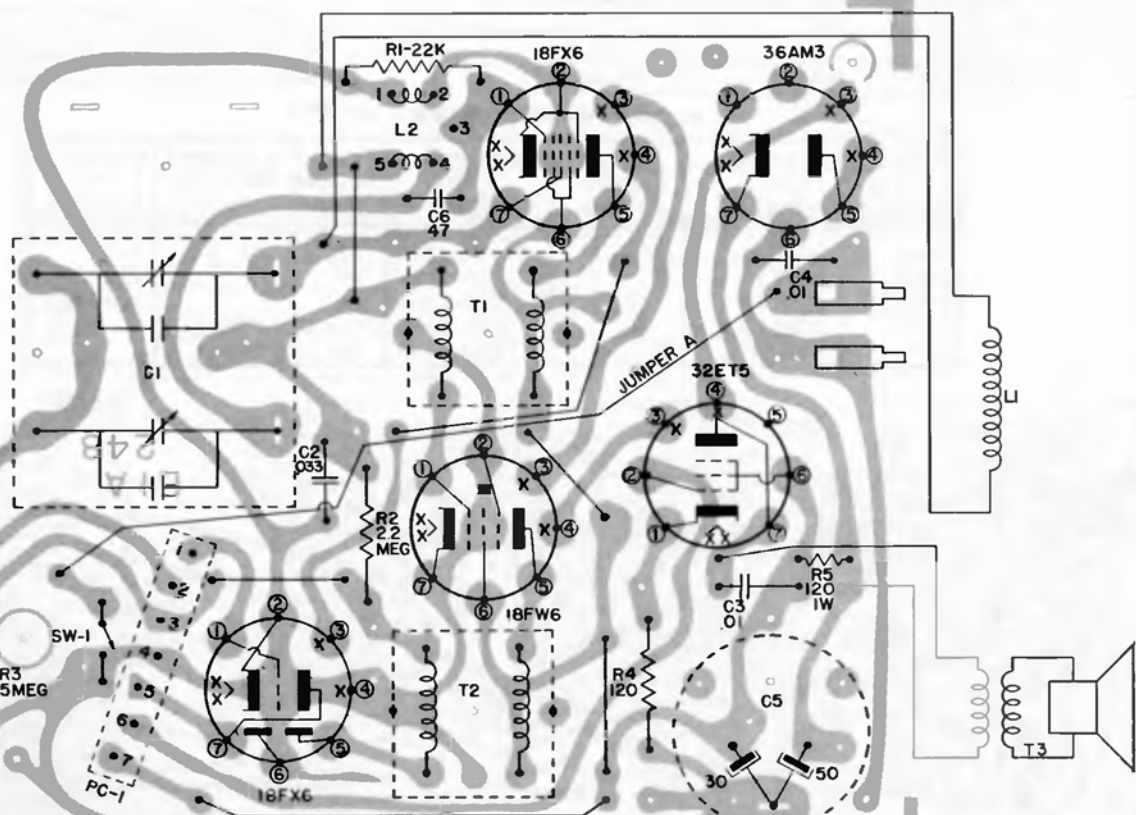
8D3 AMPLIFIER-POWER

Arvin

MODELS 13R07, 13R08
CODE 1.86401

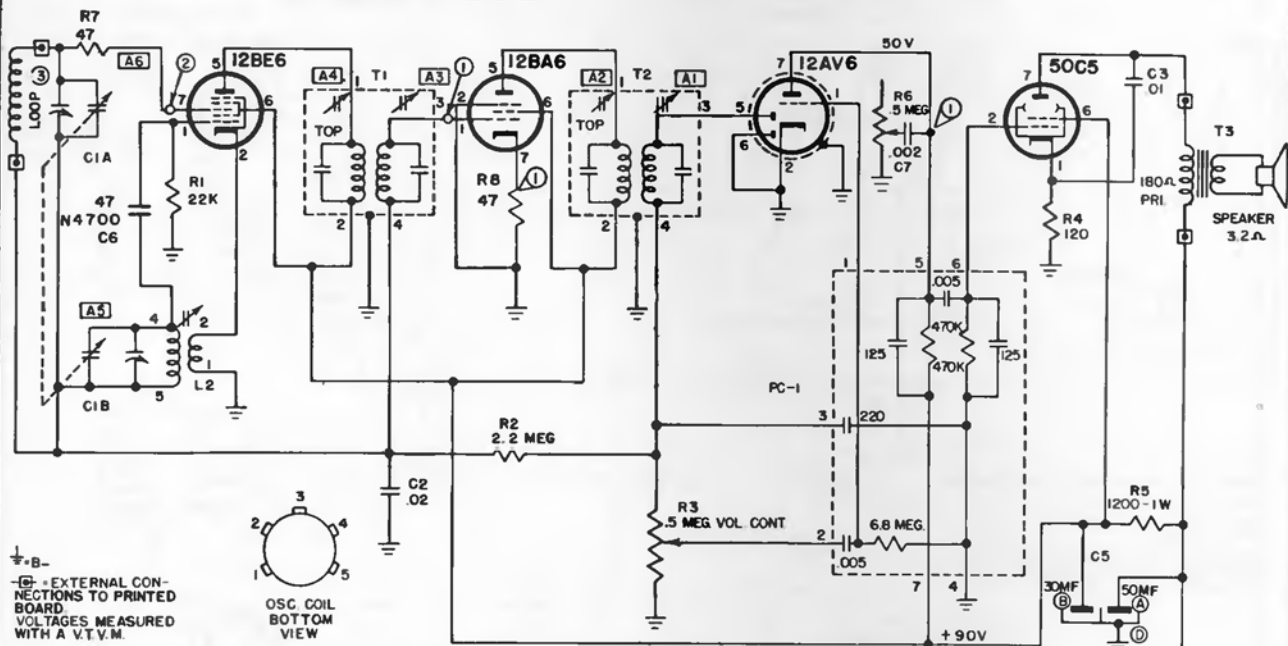


98688-4



Arvin

CODE 1.81001
MODEL 14R18



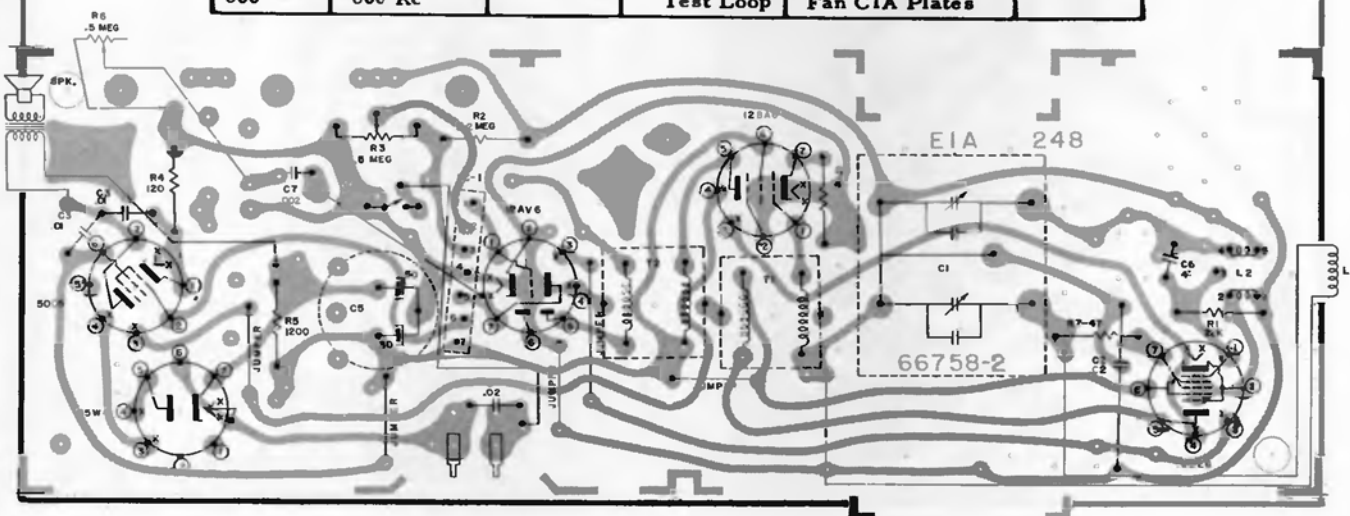
RESISTANCE VALUES ARE IN OHMS K=1,000, MEG=1,000,000.
CAPACITANCE VALUES LESS THAN 10 ARE IN MICROFARADS (MF),
AND VALUES OF 10 OR GREATER ARE IN MICROMICROFARADS (MMF), UNLESS OTHERWISE INDICATED.

APPROXIMATE SENSITIVITIES

CIRCUIT POINT	DUMMY TO GENERATOR	INPUT FOR .5 WATT OUTPUT (0.4 VOLTS ACROSS VC)	INPUT FOR .5 WATT OUTPUT (0.0 VOLTS ACROSS VC)
1	.05 MF AT 455 KC	2000 UV	5000 UV
2	.05 MF AT 455 KC	60	150
3	STANDARD LOOP AT 1000 KC	200 UV/M	500 UV/M

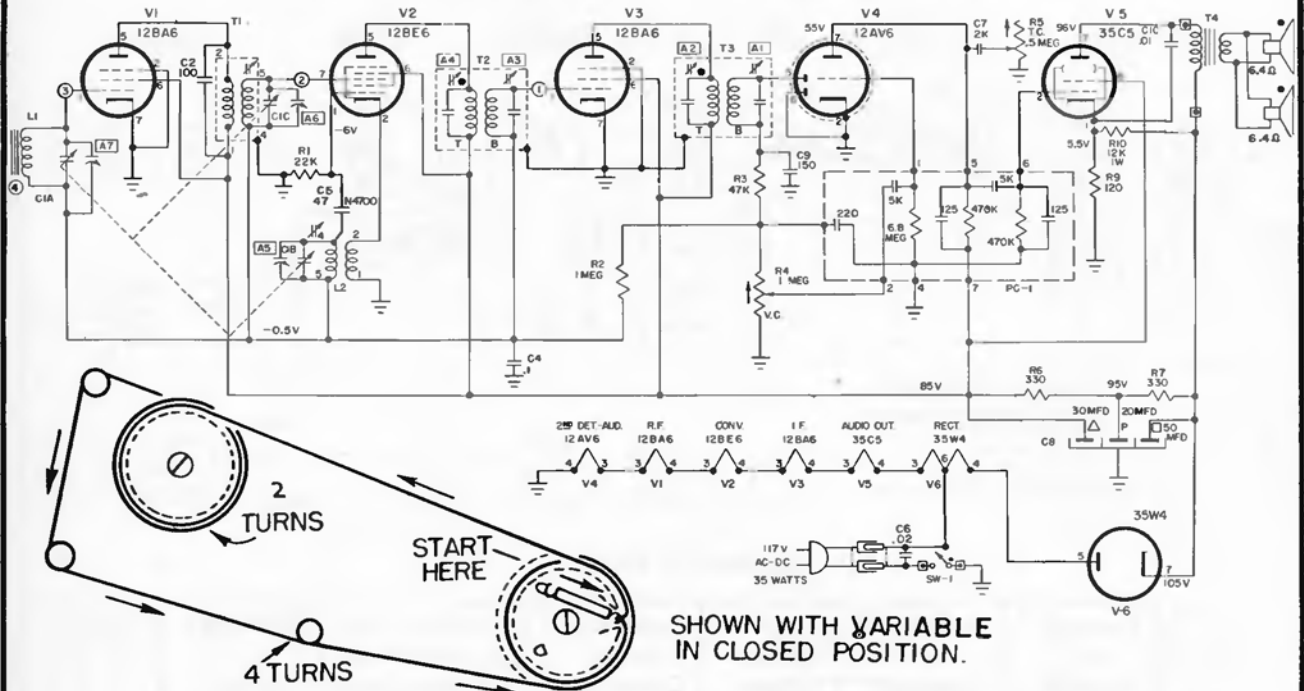
ALIGNMENT PROCEDURE

Position of Variable	Frequency of Generator	Dummy Antenna	Generator Output Connection	Trimners Adjusted in Order Shown for Maximum Output	Function of Trimmer
Open	455 Kc	.05 μ fd	Pin 7 12BE6	A1, A2, A3, A4	I. F.
Open	1640 Kc		Test Loop	A5	Oscillator
1400	1400 Kc		Test Loop	A6	Antenna
1000	1000 Kc		Test Loop	Fan C1A Plates	
600	600 Kc		Test Loop	Fan C1A Plates	



Arvin®

CODE 1. 81501
MODEL 14R68



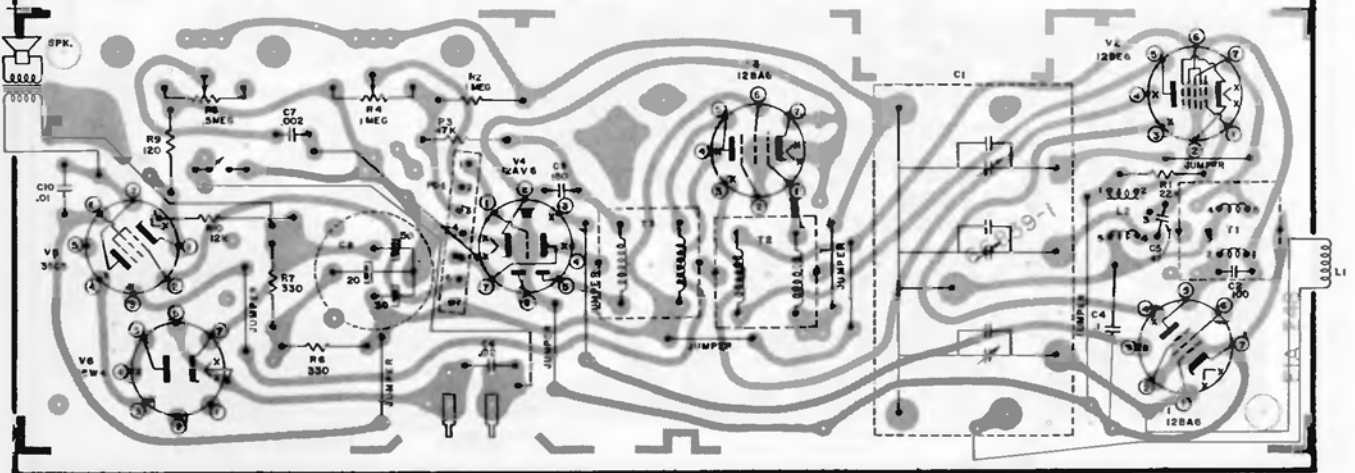
*B-
EXTERNAL CONNECTIONS TO PRINTED BOARD.
VOLTAGES MEASURED TO B- WITH A VTVM $\pm 20\%$ NO SIGNAL.
RESISTANCE VALUES ARE IN OHMS K=1,000, MEG=1,000,000.
CAPACITANCE VALUES LESS THAN (1) ARE IN MICROFARADS (μ f),
AND VALUES OF (1) OR GREATER ARE IN MICROFARADS (1000 μ f),
UNLESS OTHERWISE INDICATED.



CIRCUIT POINT	APPROXIMATE SENSITIVITIES		
	DUMMY TO GENERATOR	INPUT FOR 5 WATT OUTPUT (0.4 VOLTS ACROSS VC)	INPUT FOR 5 WATT OUTPUT (1.25 VOLTS ACROSS VC)
1	0.5 μ f AT 455 KC	3200 UV	8000 UV
2	0.5 μ f AT 455 KC	160 UV	400 UV
3	0.5 μ f AT 455 KC	50 UV	90 UV
4	STANDARD LOOP AT 1000 KC	75 UV/M	125 UV/M

ALIGNMENT PROCEDURE

Position of Variable	Frequency of Generator	Dummy Antenna	Generator Output Connection	Trimmers Adjusted in Order Shown for Maximum Output	Function of Trimmer
Open	455 Kc	.05 μ fd	Pin 7 12BE6	A1, A2, A3, A4	I.F. Oscillator Antenna
Open	1640 Kc		Test Loop	A5	
1400	1400 Kc		Test Loop	A6	
1000	1000 Kc		Test Loop	Fan C1A Plates	
600	600 Kc		Test Loop	Fan C1A Plates	



Arvin

CODE 1. 82001
MODEL 15R75

TR-1
95101
CONVERTER

TR-2
95103
FIRST I.F.

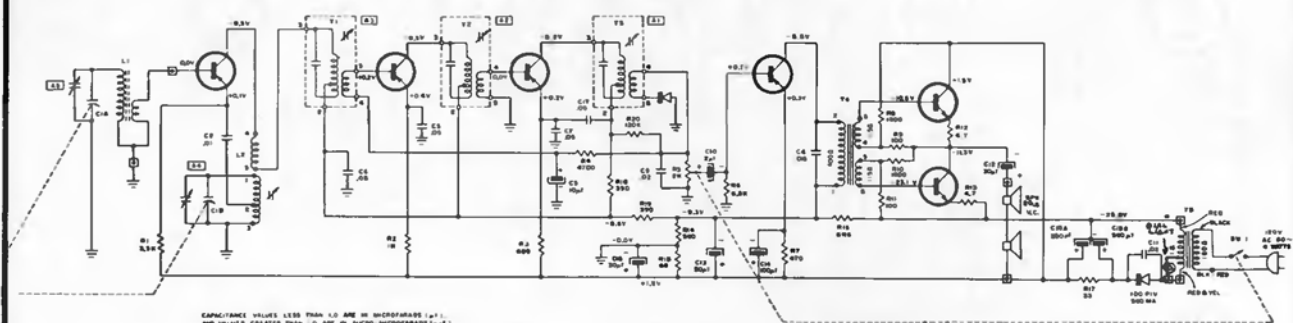
TR-3
95102
SECOND I.F.

D-1
IN295
DETECTOR

TR-4
95201
AUDIO DRIVER

TR-5-6
595216
AUDIO OUTPUT

D-2
RECTIFIER



CAPACITANCE VALUES LESS THAN 1.0 ARE IN MICROFARADS (μF) AND VALUES GREATER THAN 1.0 ARE IN MICROFARADS (μF) EXCEPT WHERE NOTED

VOLTAGE READINGS TO COMMON GROUND (+) ARE MEASURED WITH VOLUME KNOB VOLUNTARILY UNDER NO SIGNAL CONDITIONS AND VOLUME CONTROL AT MINIMUM VOLUME POSITION

RESISTANCE VALUES ARE IN OHMS; R = 1,000

⊕ = COMMON GROUND SYMBOL

⊞ = EXTERNAL CONNECTION TO PRINTED CIRCUIT

• = NORMAL DC CURRENT WITH NO SIGNAL ORBA TO 50MA



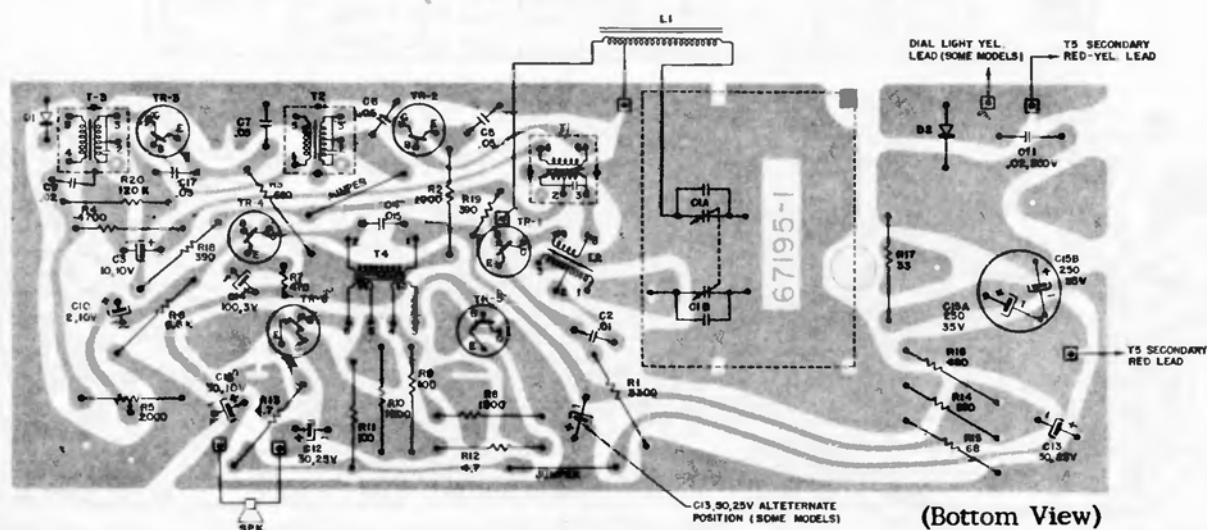
(ALL ARE BOTTOM VIEWS)

ALIGNMENT DATA

Position of Variable	Frequency of Generator	Dummy Antenna	Generator Output Connection	Trimmer Adj. in order shown for Max. Output	Functions of Trimmer
Open	455 Kc	.05 mf.	C1A	A1 (Top of T3) A2 (Top of T2) A3 (Top of T1)	I.F. I.F. I.F.
Open	1640 Kc		*Test Loop	A4	Oscillator
1400 Kc	1400 Kc		*Test Loop	A5	Antenna
600 Kc	600 Kc		*Test Loop	Check Point	

*Three (3) turns of wire 6" in diameter placed about one foot from the receiver antenna.

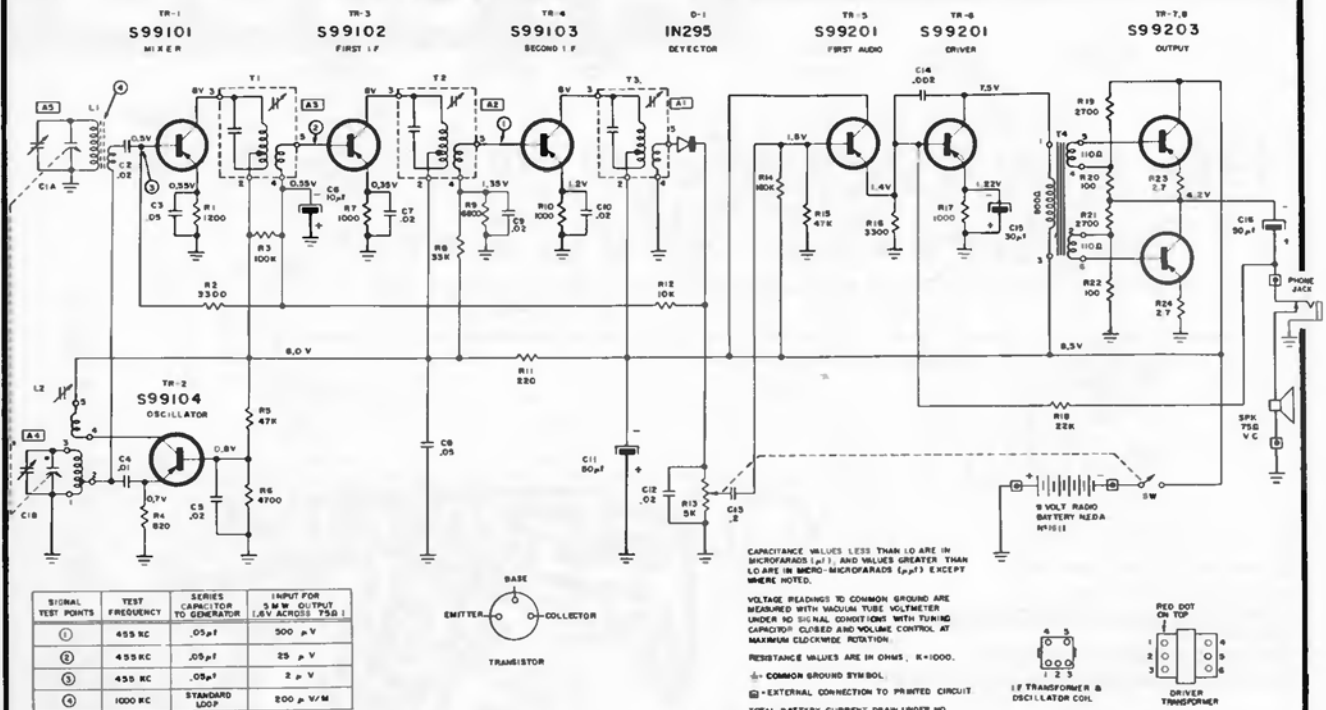
The alignment procedure should be repeated in the original order for greatest accuracy. Always keep the output from the signal generator at its lowest possible value to make the AVC action of the receiver ineffective.



(Bottom View)

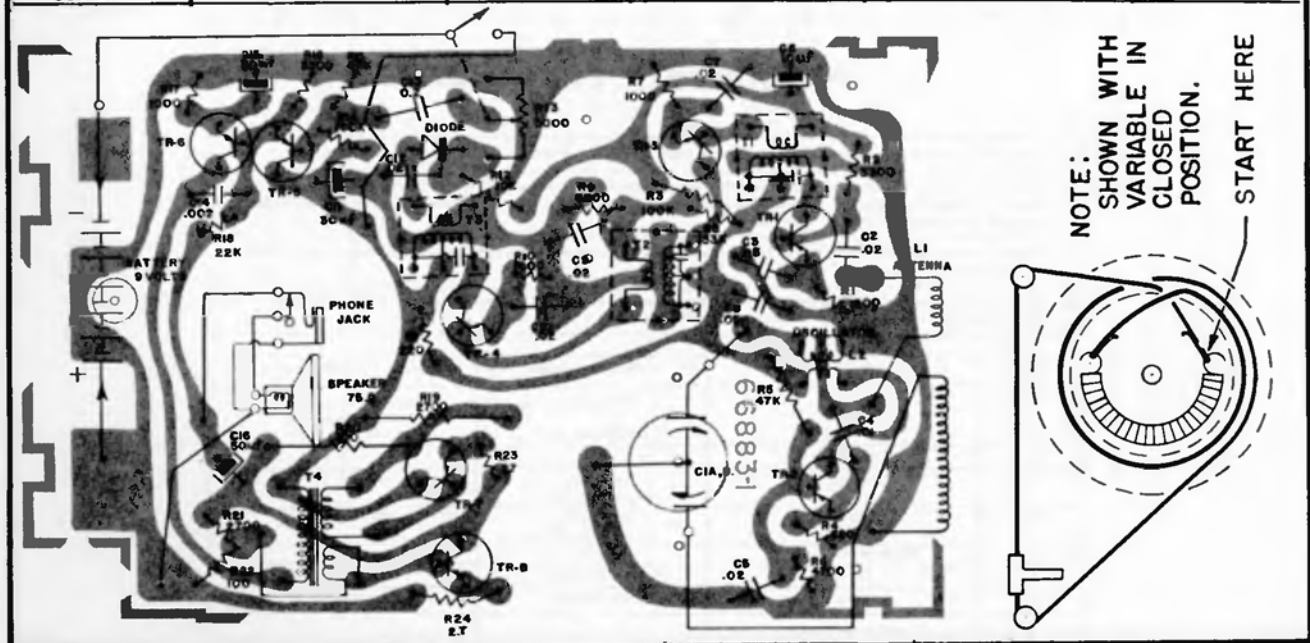
Arvin

CODE 1. 81601
MODEL 64R38



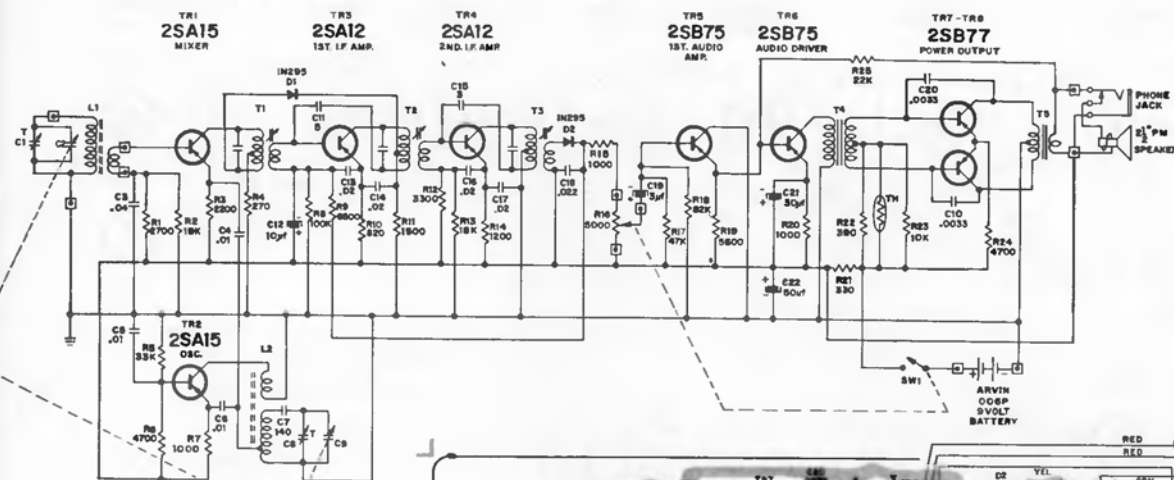
ALIGNMENT PROCEDURE

Position of Variable	Generator Frequency	Dummy Antenna	Generator Connections	Trimmers Adj. in order shown for Max. Output	Function of Trimmer
Open	455 Kc	.05 μf	C1A	A1 (Top of T3) A2 (Top of T2) A3 (Top of T1) A4 A5	I. F. I. F. I. F. Oscillator Antenna
Open	1640 Kc		*Test Loop	Check Point	
1400 Kc	1400 Kc		*Test Loop		
600 Kc	600 Kc		*Test Loop		



Arvin

CODE 1. 84701
MODEL 64R29



EXTERNAL CONNECTOR TO PRINTED CIRCUIT BOARD

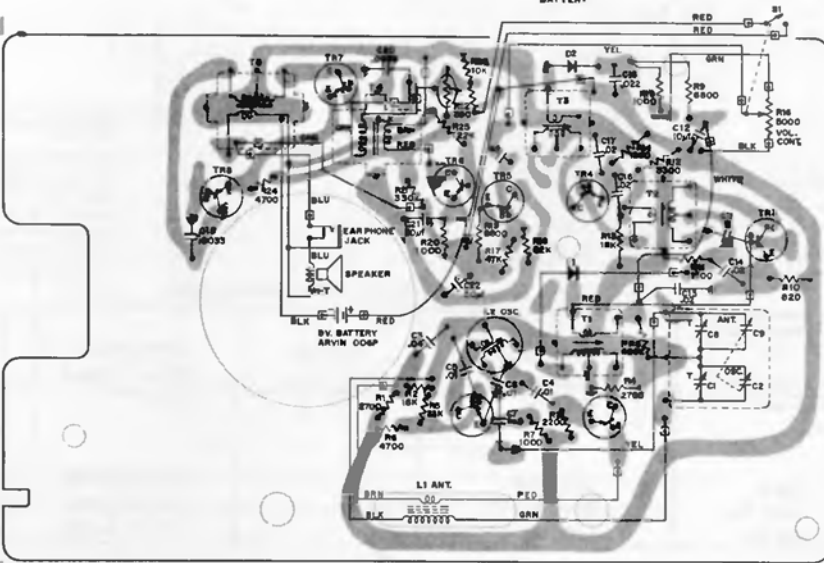
RESISTANCE VALUES ARE IN OHMS; K=1000

CAPACITANCE VALUES LESS THAN 1.0 ARE IN MICROFARADS (μ F) AND VALUES GREATER THAN 1.0 ARE IN MICRO-MICROFARADS (μ MF) EXCEPT WHERE NOTED.

VOLTAGE READINGS TO COMMON GROUND (+) ARE MEASURED WITH VACUUM TUBE VOLTMETER UNDER NO SIGNAL CONDITIONS.

TOTAL BATTERY CURRENT DRAIN UNDER NO SIGNAL CONDITIONS IS 8 TO 12 MA.

Circuit Board Top View



Alignment Procedure

1. A new 9V. Battery or equivalent power supply must be used. The no signal voltage must not be less than 8 volts.
2. Turn volume control to maximum. Connect output of a signal generator (modulated with 400c/s $\pm$ 30%) to a loop antenna (4 inch in diameter, looped 2 or 3 rounds). Connect the loop antenna to the ferrite-core antenna. Connect the ground terminal of the signal generator to the receiver chassis.
3. Connect a vacuum-tube voltmeter (with an AC 3V or less scale) to the earphone jack (positive side connected to negative side with an 8 resistor).
4. Make adjustments per the following table to gain maximum readings on voltmeter. During alignment, adjust output level of signal generator so that voltmeter reading will not exceed 0.5V at maximum.

Step	Generator Frequency	Position of Variable	Adjust -- for max. output
1	455 Kc	Quiet point	3rd I.F. Trans. T3
2		at high freq. end	2nd I.F. Trans. T2
3			1st I.F. Trans. T1
4	Repeat steps 1, 2 and 3		
5	520 Kc	Quiet point	osc. coil L2
6	1,650 Kc	at low freq. end	osc. trimmer C8
7		at high freq. end	
8	Repeat steps 5 and 6		
9	600 Kc	600 Kc signal	ant. L1 position
10	1,400 Kc	1,400 Kc signal	ant. trimmer C1
11	Repeat steps 8 and 9		



ALL RESISTORS 1/4 WATT $\pm 10\%$.

K=1,000 OHMS.

ALL CAPACITORS IN MFD. UNLESS OTHERWISE NOTED.

DC WORKING VOLTAGE IS 25V.

 = CHASSIS GROUND.

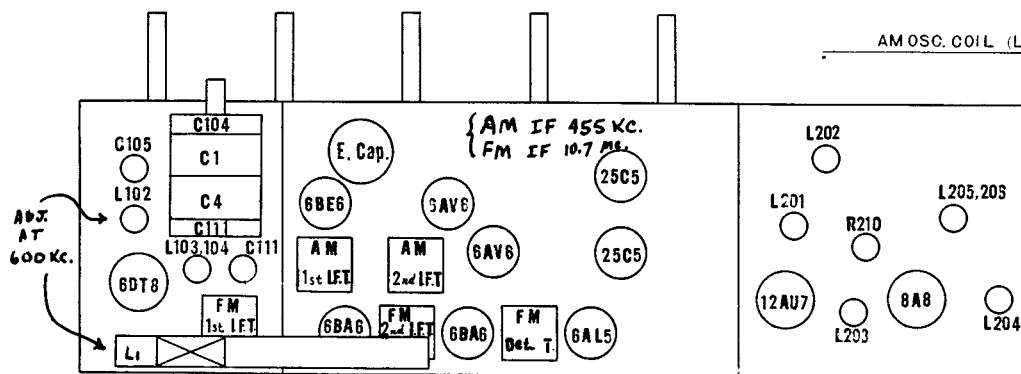
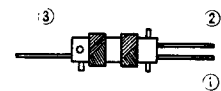
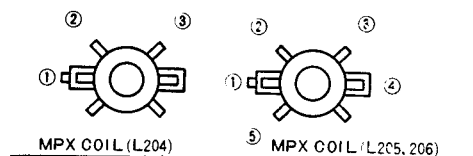
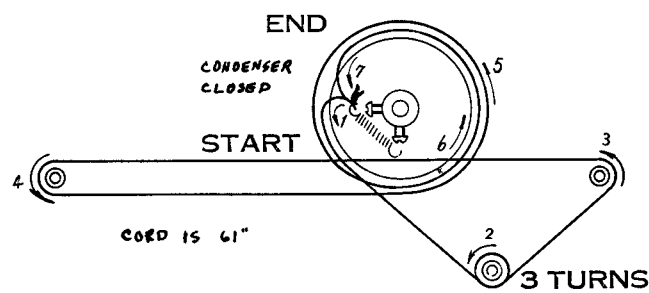
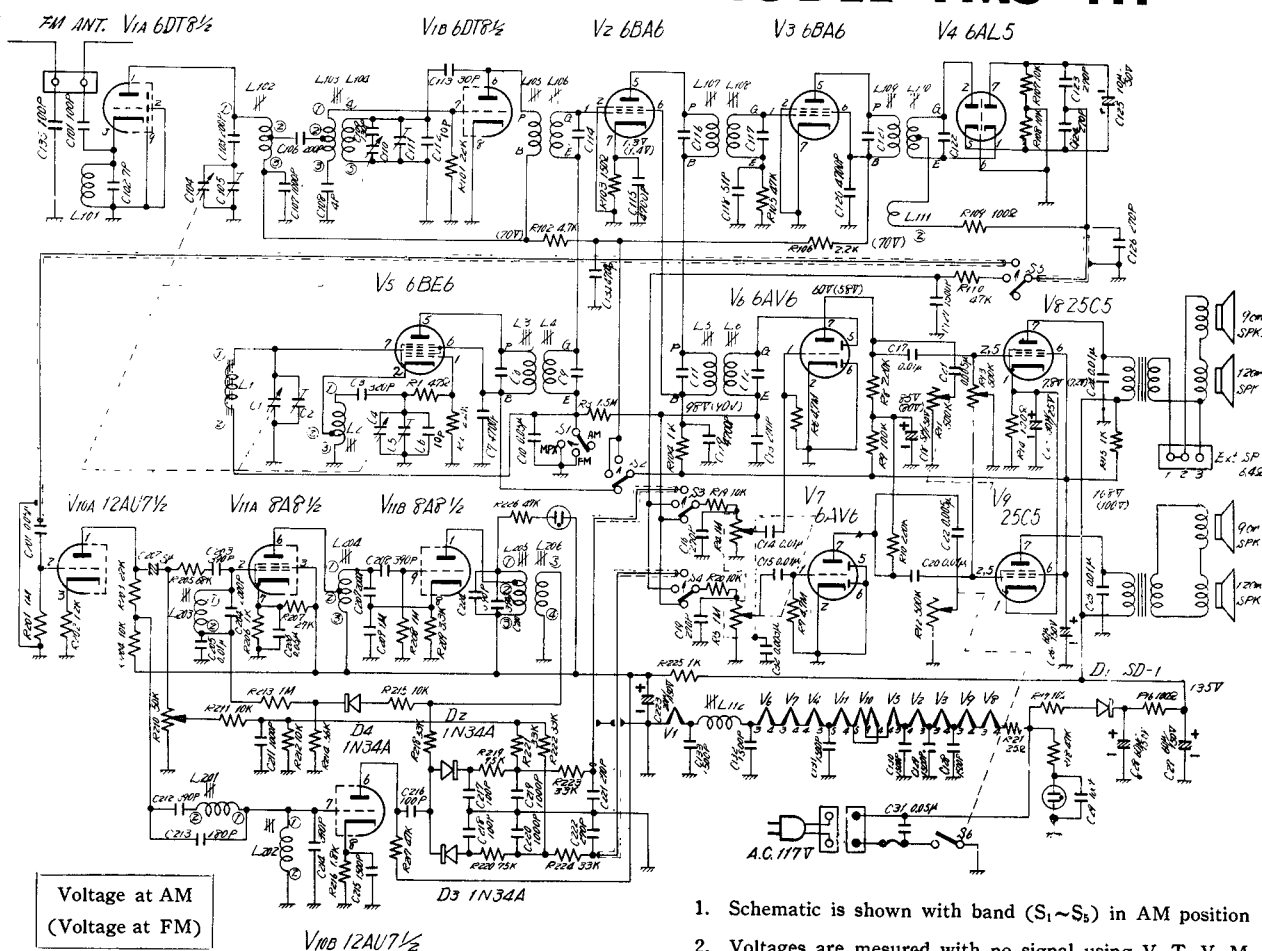
BULOVA Viceroy

ALL TRANSISTOR CLOCK RADIO

MODEL 430 SERIES

MODEL 150

DELMONICO MODEL FMS-411

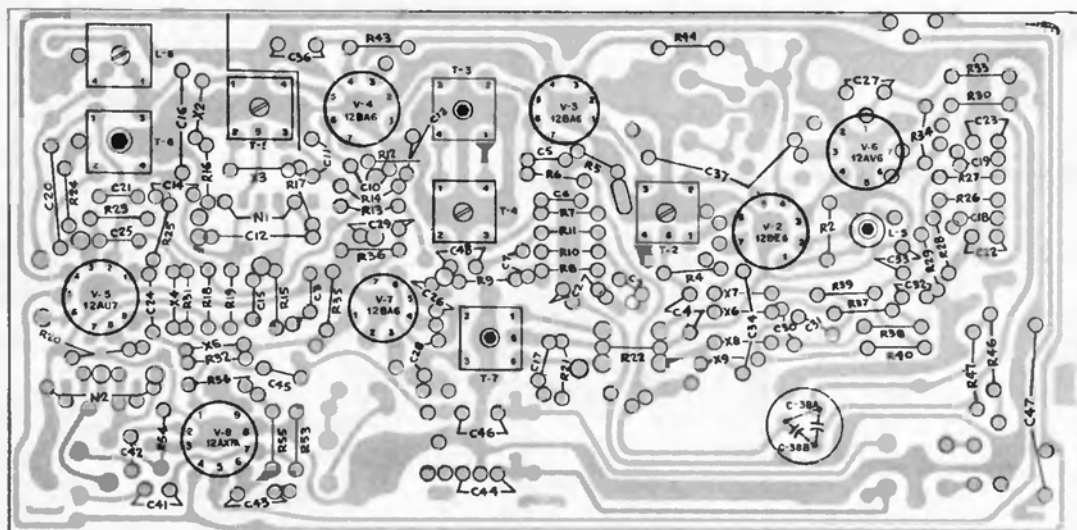


MODEL AND CHASSIS CROSS-REFERENCE

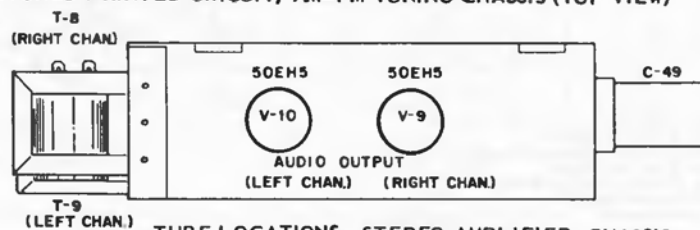
Emerson Radio

Chassis 120715, 120716, 120724
(material on pages 23 through 25)

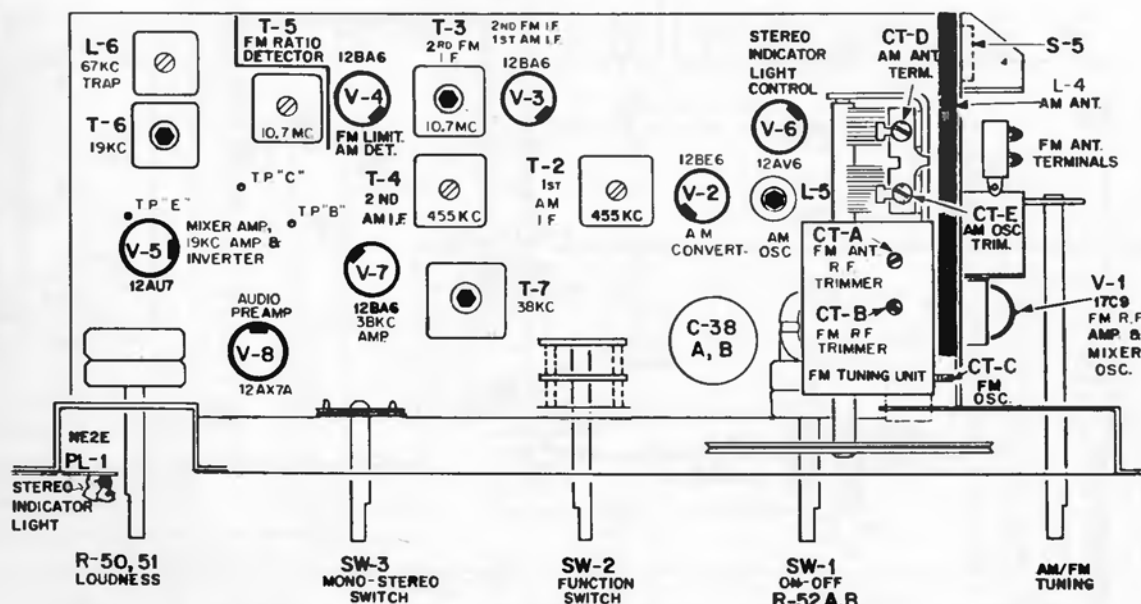
MODEL NUMBER	AM/FM TUNER	STEREO AMPLIFIER
P-1925A	120715	120716
P-1927	120715	120716
P-1935	120724	120716
P-1938	120724	120716



ETCHED PRINTED CIRCUIT, AM-FM TUNING CHASSIS (TOP VIEW)



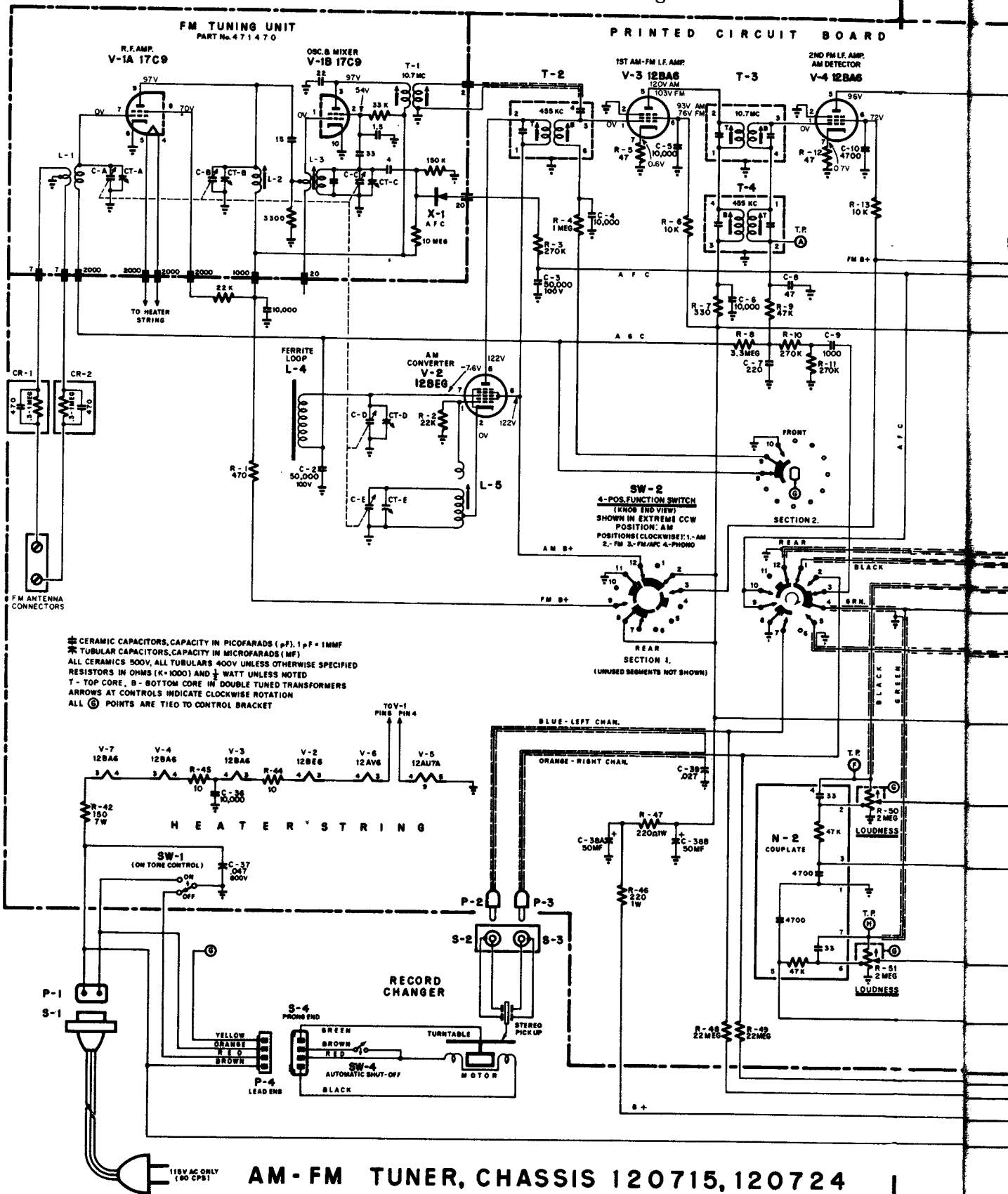
TUBE LOCATIONS. STEREO AMPLIFIER CHASSIS



TUBE LOCATIONS AND ALIGNMENT POINTS, AM-FM TUNING CHASSIS.

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

EMERSON Chassis 120715, 120716, 120724, Schematic Diagram



EMERSON Chassis 120715, 120716, 120724, Diagram, Continued



CONDITIONS FOR VOLTAGE MEASUREMENTS

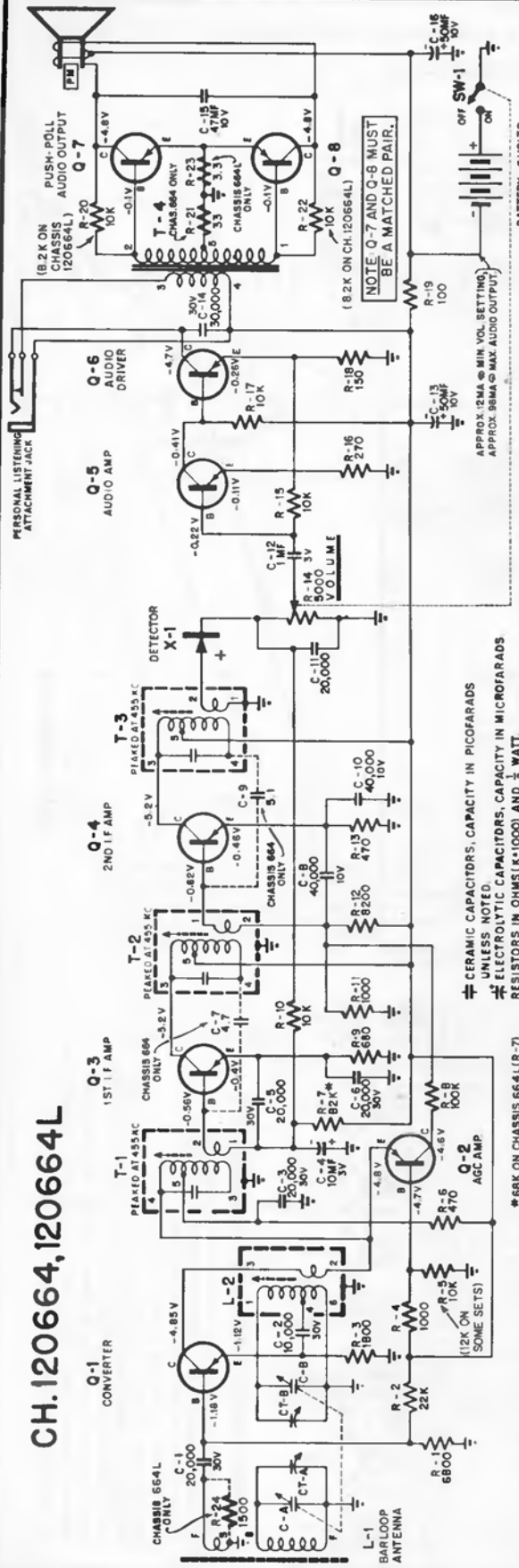
Tuner chassis connected to stereo amplifier. All controls set at minimum (counter-clockwise). Mono-Stereo switch in Mono position. SW-2 (function switch) in AM or FM position as indicated on chart.

VOLTAGE measurements taken with tuning capacitor fully closed (no signal applied, AM or FM). All measurements taken between points indicated on chassis (unless otherwise noted), using RCA Voltmeter or equivalent VTVM.

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

Emerson Radio

MODEL 899
"MERCURY"
CH. 120664, 664L



N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664 ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815065	Q-7, Q-8	815070A OR 815070B
Q-2	815066		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

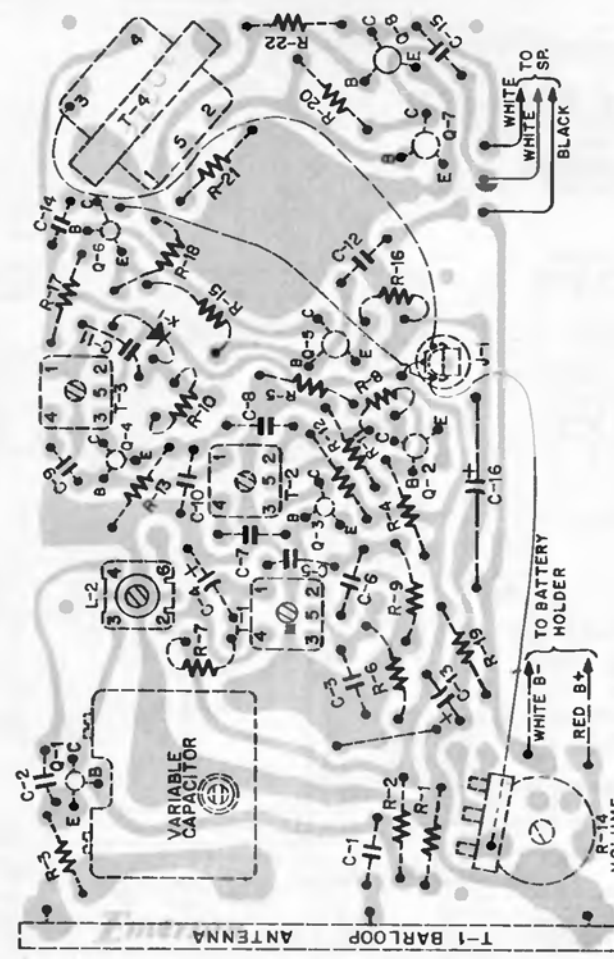
TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		

N.O.T.E.: THE FOLLOWING TRANSISTOR COMBINATIONS MUST BE OBSERVED (CHASSIS 664L ONLY):

TRANSISTOR	PART No.	TRANSISTOR	PART No.
Q-1	815120E	Q-7, Q-8	815120B MC
Q-2	815120C		



ETCHED PRINTED CIRCUIT CHASSIS 120664, 120664-L (BOTTOM VIEW)

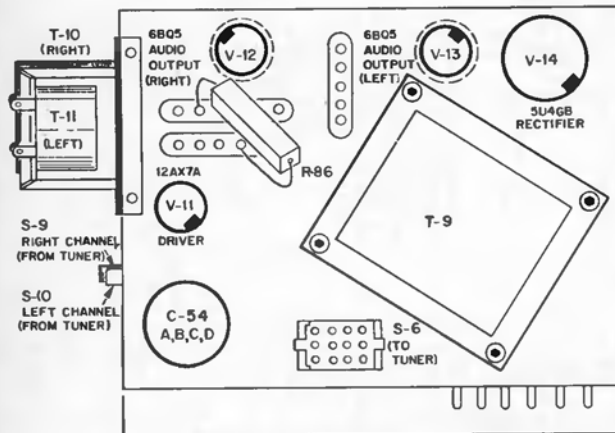
Emerson Radio

MODELS:
P-1939, P-1940
AUDIO CH.: 120719
AM/FM TUNER: 120720C

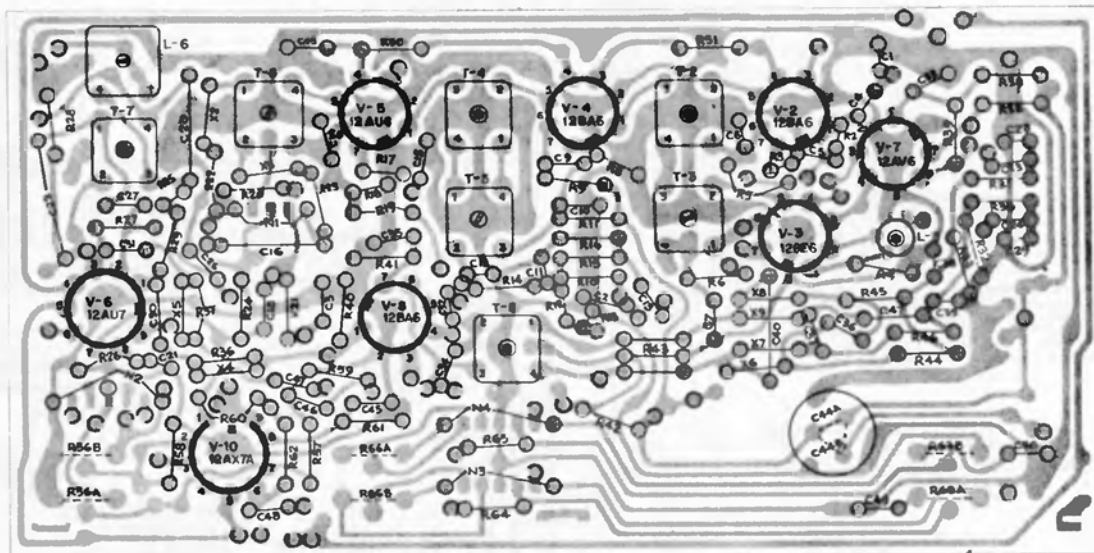
DU MONT

MODELS:
524, 525, 526.

(Material on pages 27 through 29)

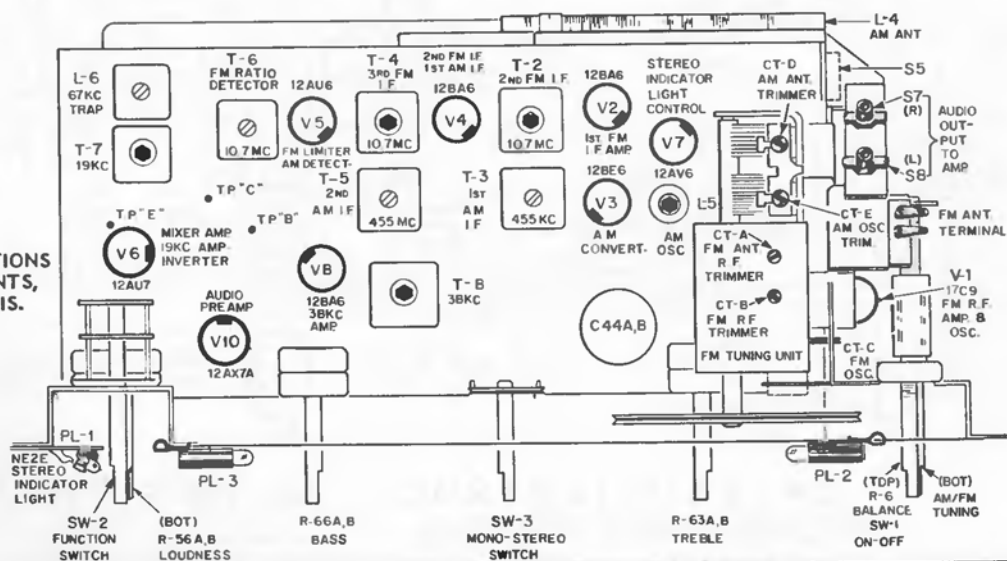


TUBE LOCATIONS.
STEREO AMP. CHASSIS



ETCHED PRINTED CIRCUIT, AM-FM TUNING CHASSIS (TOP VIEW)

TUBE LOCATIONS
AND ALIGNMENT POINTS,
AM-FM TUNING CHASSIS.



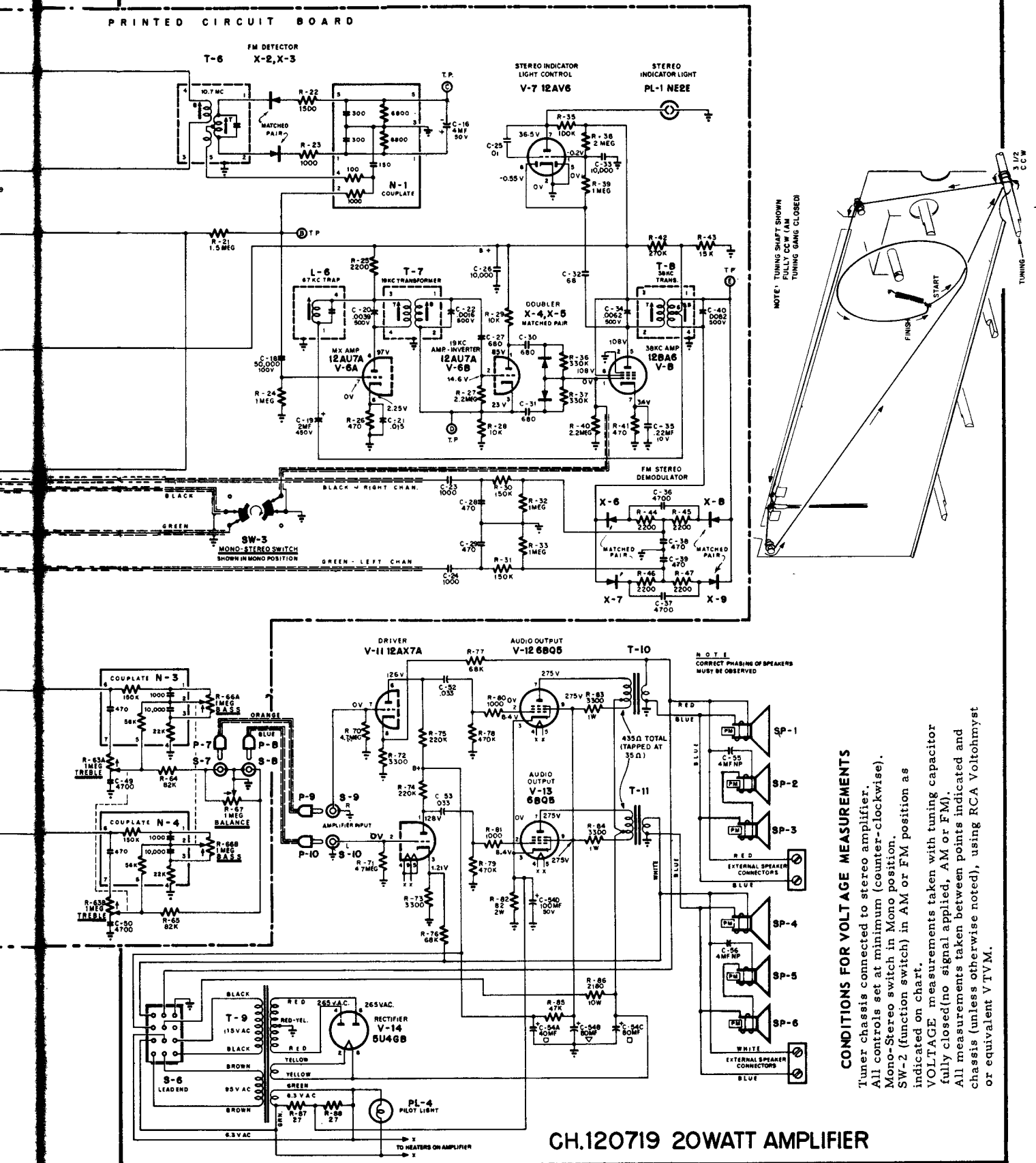
EMERSON and DU MONT Chassis 120719 and 120720C Diagrams



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

EMERSON and DUMONT Chassis 120719 and 120720C Diagrams, Continued

PRINTED CIRCUIT BOARD



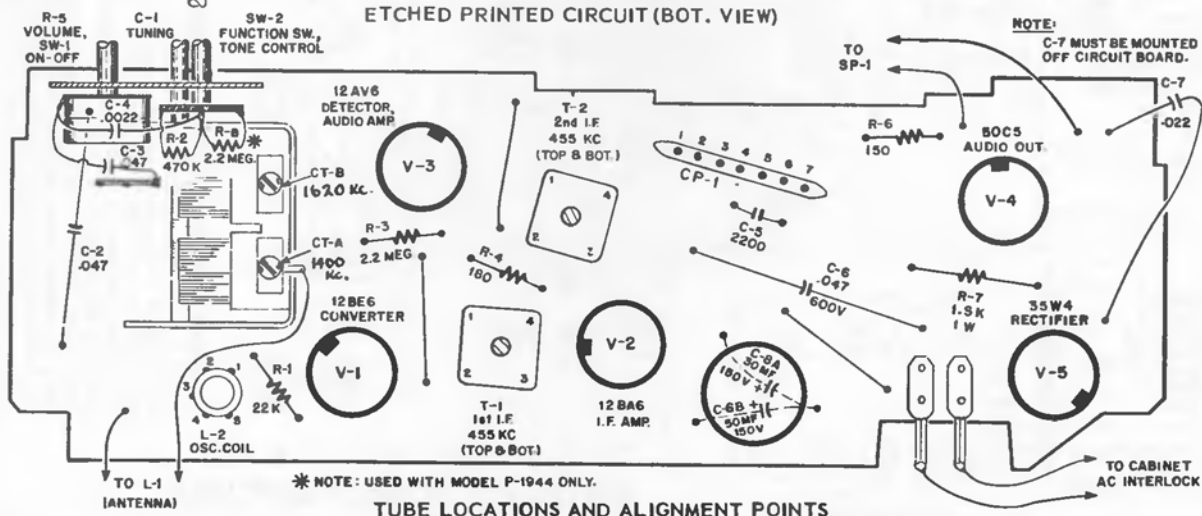
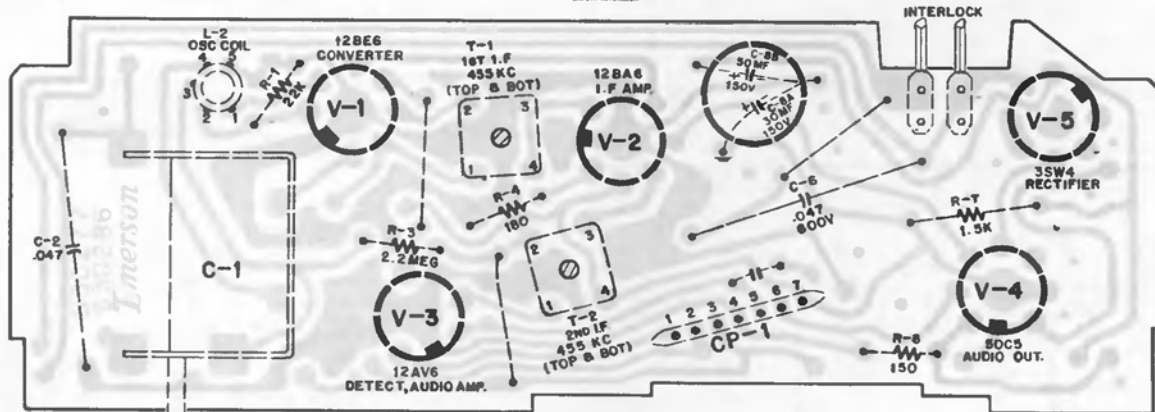
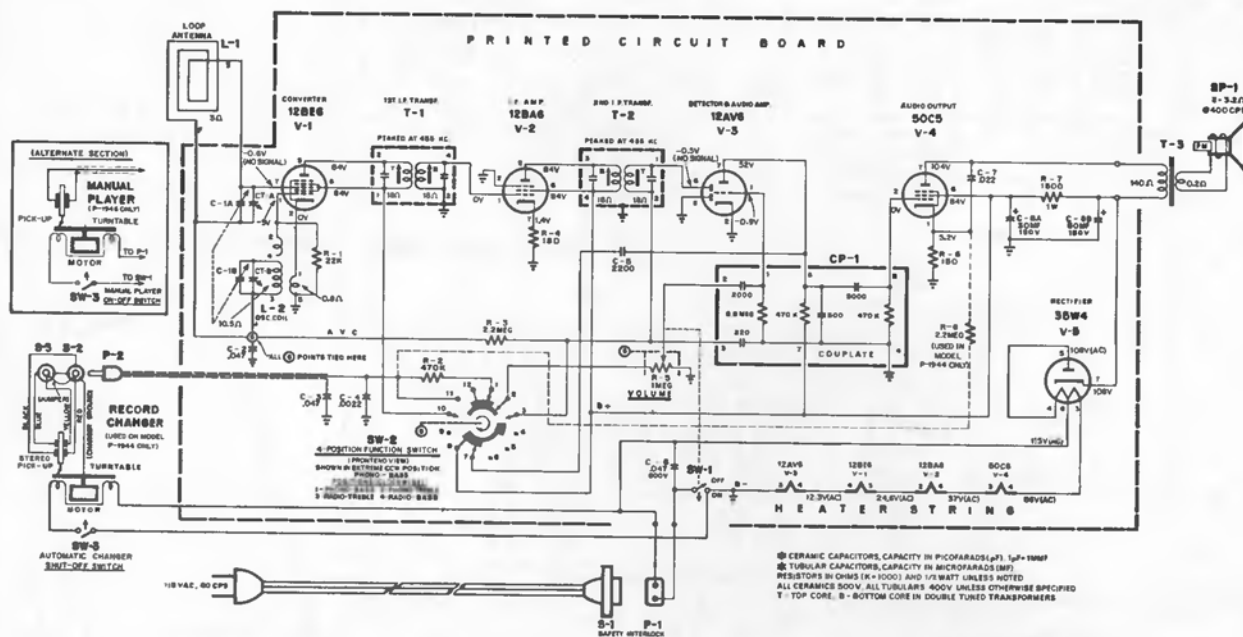
CONDITIONS FOR VOLTAGE MEASUREMENTS

Tuner chassis connected to stereo amplifier.
All controls set at minimum (counter-clockwise).
Mono-Stereo switch in Mono position.
SW-2 (function switch) in AM or FM position as indicated on chart.
VOLTAGE measurements taken with tuning capacitor fully closed (no signal applied, AM or FM).
All measurements taken between points indicated and chassis (unless otherwise noted), using RCA Voltmyst or equivalent VTM.

CH.120719 20WATT AMPLIFIER

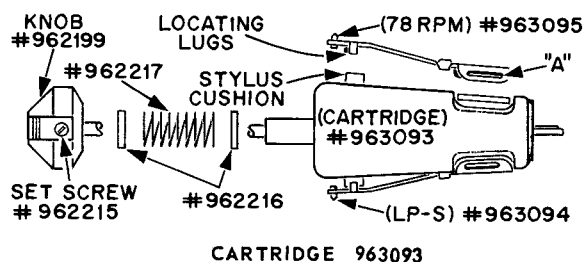
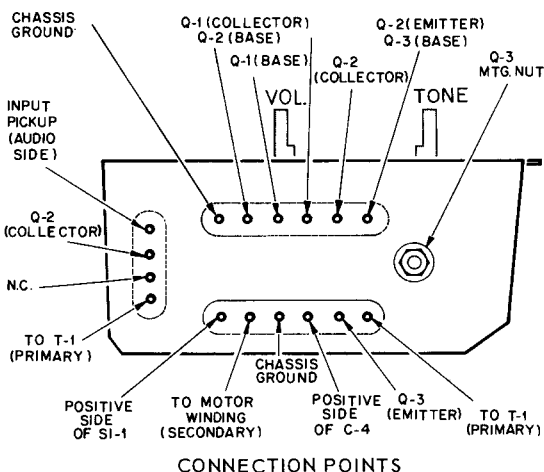
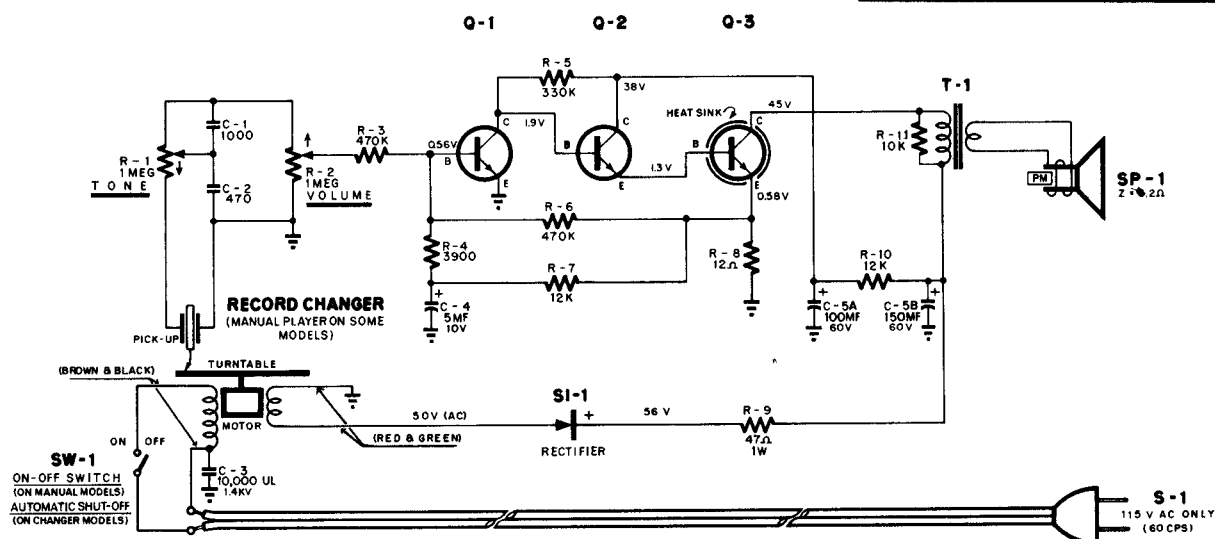
Emerson Radio

MODELS:
P-1944, P-1946
CHASSIS: 120726



Emerson Radio

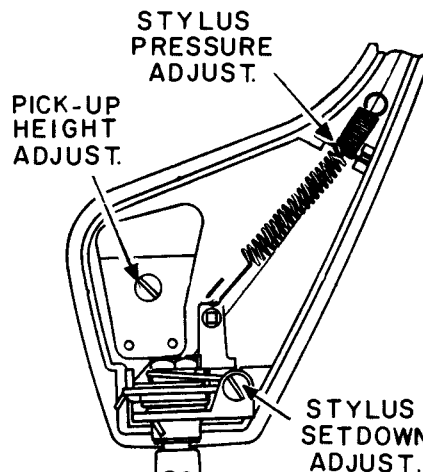
MODELS:
32P01, 32P02
CHASSIS: 120745



To replace either of the styli in cartridge number 963093, remove defective stylus by releasing clipped-on end at point (A). When installing new stylus, be sure the two locating lugs directly behind the sapphire tip are seated on either side of the stylus cushion.

Cartridge number 963093 (Ronette DC-500) is supplied complete with mounting bracket and all associated parts. To replace, remove cartridge mounting screw from top of tone arm, install new cartridge and replace mounting screw.

ADJUSTMENT SETTINGS, RECORD CHANGER 819218



STYLUS SET-DOWN

Raise pick-up arm and adjust screw indicated for proper set-down on lead-in groove of 10" record. When correctly positioned for a 10" record, set-down point for 7" and 12" records should also be correct.

PICK-UP HEIGHT

Raise pick-up arm to a vertical position and adjust screw indicated until pick-up clears a stack of 10 records on the turntable by at least 1/8". A check should then be made to see that pick-up arm does not contact underside of remaining records stacked on the spindle shelf, and also to see that pick-up arm clears top of rest post during change cycle.

STYLUS PRESSURE

Adjust stylus pressure by repositioning balance spring in the various holes provided inside pick-up arm until correct pressure of 6 to 8 grams is obtained.

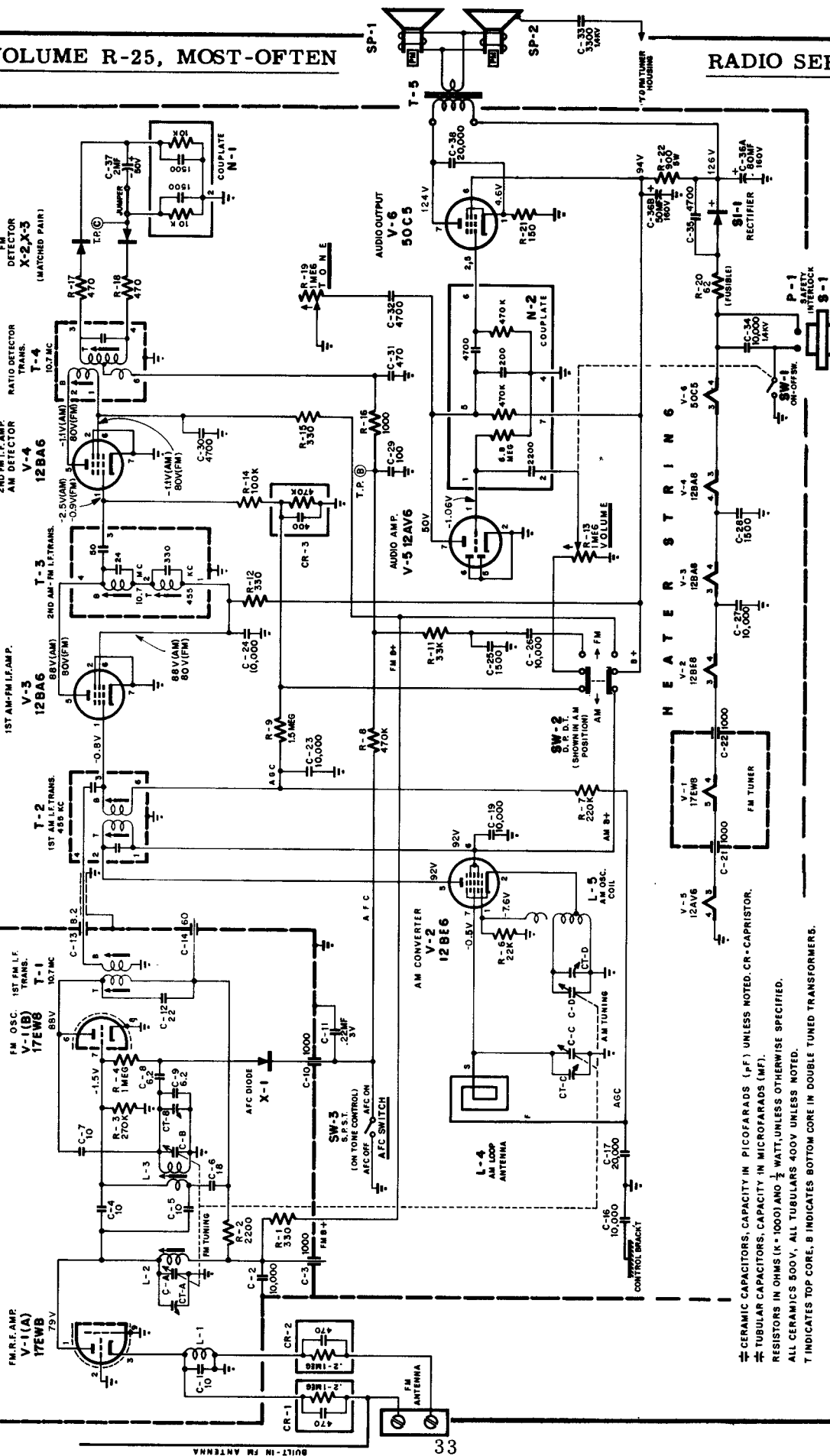
VOLUME R-25, MOST-OFTEN

RADIO SERVICING

PRINTED CIRCUIT BOARD

FM TUNING UNIT

PART NO. 471536



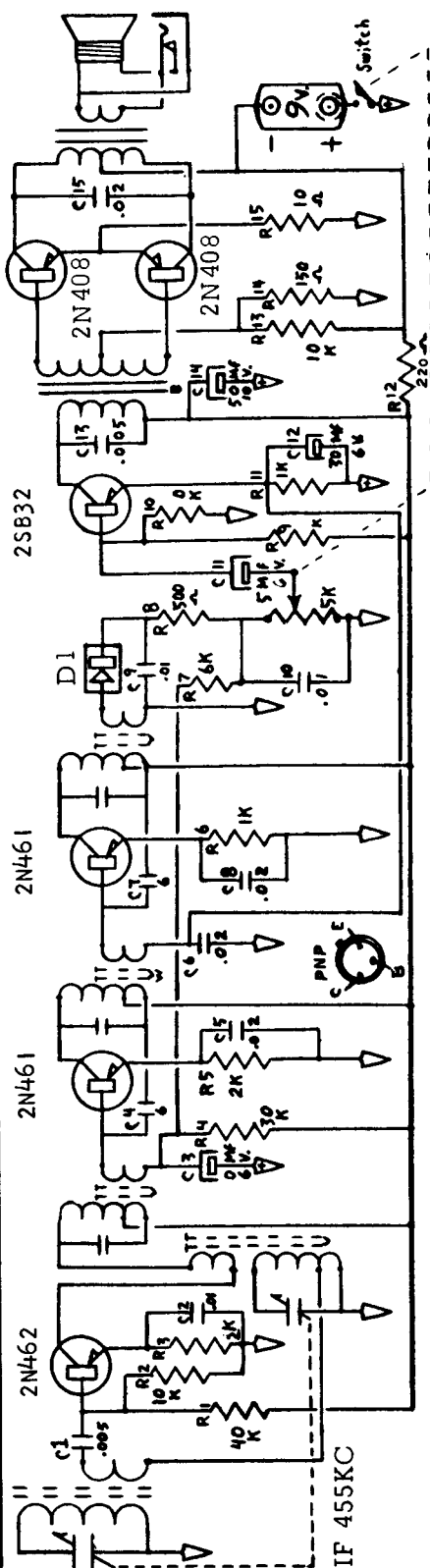
MODEL: 31T01
CHASSIS: 120747

EMERSON Model 31T01, Chassis 120747

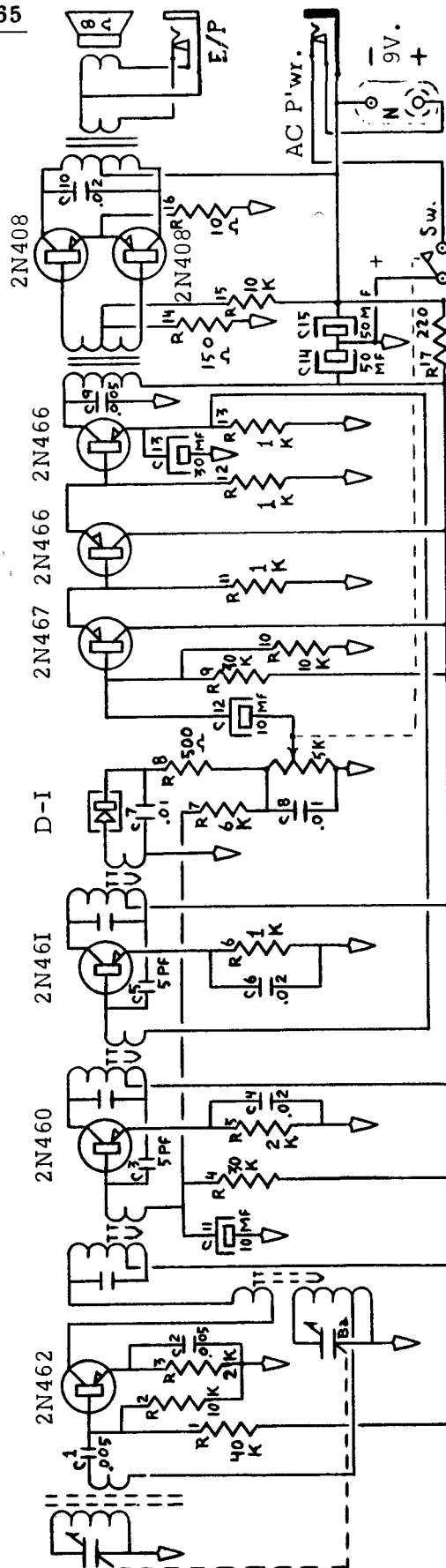
(Continued from page 32)

⊗ CERAMIC CAPACITORS, CAPACITY IN PICOFARADS (pF) UNLESS NOTED. CR-CAPACITOR.
⊕ TUBULAR CAPACITORS, CAPACITY IN MICROFARADS (MF).
RESISTORS IN OHMS (K=1000) AND 1/2 WATT, UNLESS OTHERWISE SPECIFIED.
ALL CERAMICS 500V, ALL TUBULARS 400V UNLESS NOTED.
T INDICATES TOP CORE, B INDICATES BOTTOM CORE IN DOUBLE TUNED TRANSFORMERS.

Gamble-Skogmo, Inc.



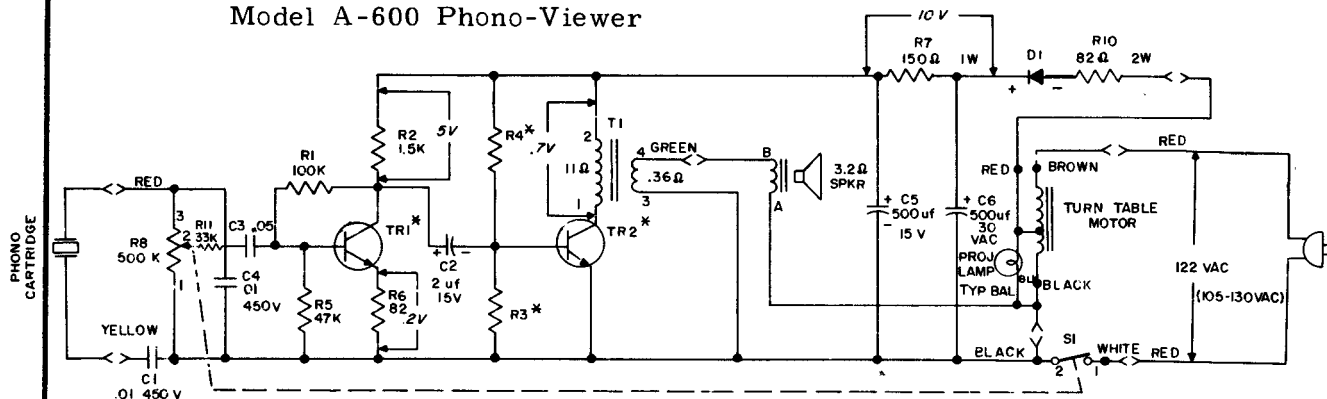
MODEL 60-9925A



MODEL RA 60-9930B

GENERAL ELECTRIC

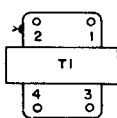
Model A-600 Phono-Viewer



UNLESS OTHERWISE NOTED
CAPACITORS MORE THAN 1 = MMF
CAPACITORS LESS THAN 1 = MF
RESISTORS ARE 1/2 WATT, K=1000

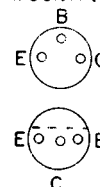
SEE LIST FOR VALUES OF RESISTORS
R3 AND R4 (VALUES CHANGE WITH
TRANSISTOR RATINGS)
— > — = WIRE NUT CONNECTIONS

TAB ON TOP
OVER PIN 2



BOTTOM VIEW

TRANSISTOR
MOUNTING



HORIZONTAL LAMP
ADJUSTMENT

VERTICAL LAMP
ADJUSTMENT

CONDENSER
LENSES

PICTORIAL DIAGRAM-
OPTICAL SYSTEM

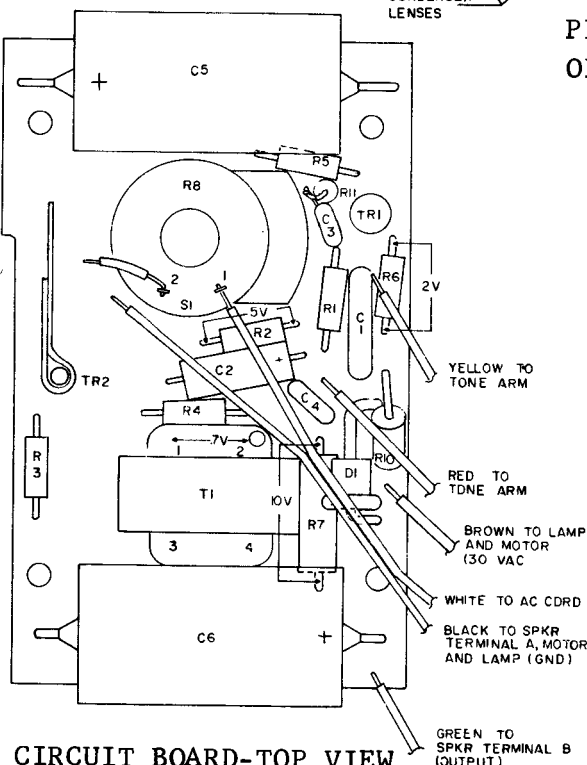
-FILM

PROJECTION
LENS

SMALL MIRROR
(ADJUST)

LARGE MIRROR
(FIXED)

SCREEN



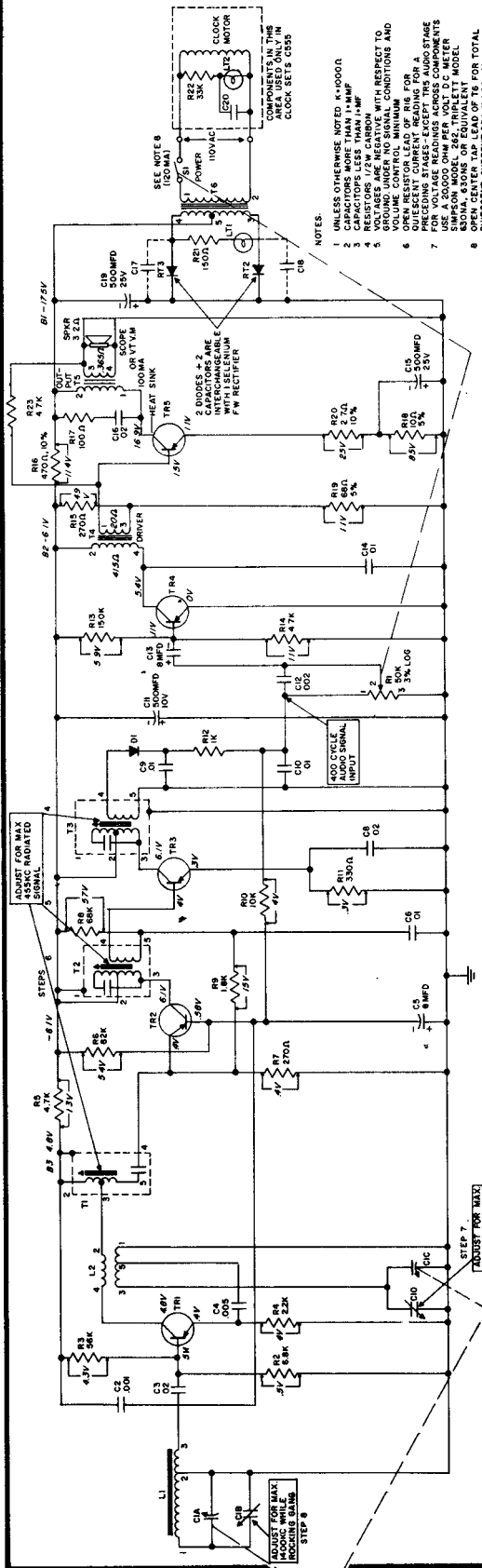
CIRCUIT BOARD-TOP VIEW

* TRANSISTORS

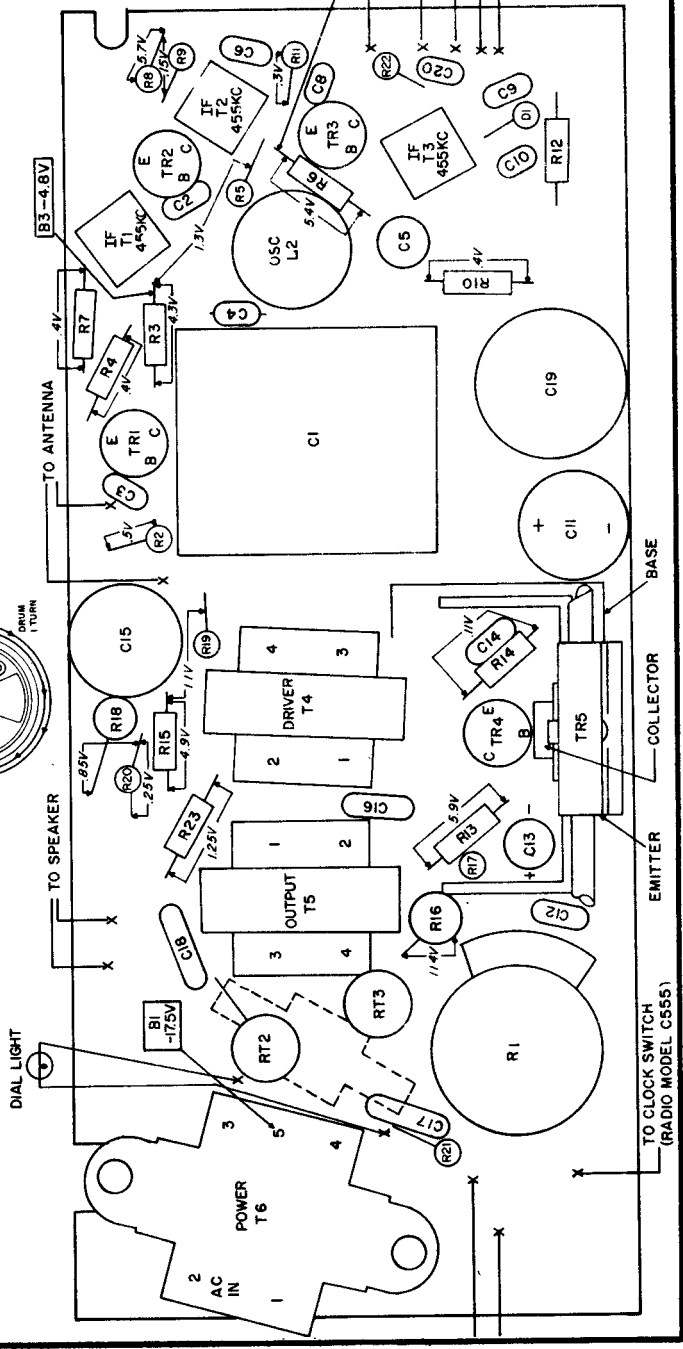
TR1	MAY BE EITHER RS-7501, RS-7502, RS-7503, RS-7504 OR RS-7505			
TR2	MAY BE EITHER	WITH R3 A VALUE OF	AND R4 A VALUE OF	WITH HEATSHINK NO
RS-7601 OR	1K	10K		RS-6683
RS-7602 OR	1K	12K		RS-6683
RS-7603 OR	1K	12K		RS-6683
RS-7604 OR	1K	12K		RS-6683
RS-7605 OR	1K	12K		RS-6683
RS-7619 OR	1.5K	12K		
RS-7620	15K	12K		

GENERAL ELECTRIC

Models T295A and C555A



NOTE
 ON LATER PRODUCTION RECEIVERS THE
 FOLLOWING CHANGES HAVE BEEN MADE:
 R15 was 270 ohms is now 270 ohms
 R16 was 470 ohms is now 330 ohms
 R21 was 150 ohms is now 180 ohms

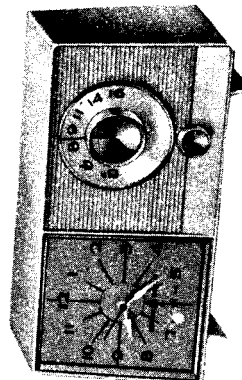
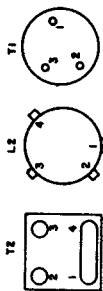


[illegible]

UNLESS OTHERWISE NOTED:
CAPACITORS MORE THAN 1000 P.F.
CAPACITORS LESS THAN 1000 P.F.
RESISTORS K=1,000
M=1,000,000

**NOTE: C101, R101, NE2H USED ONLY
ON SOME MODELS**

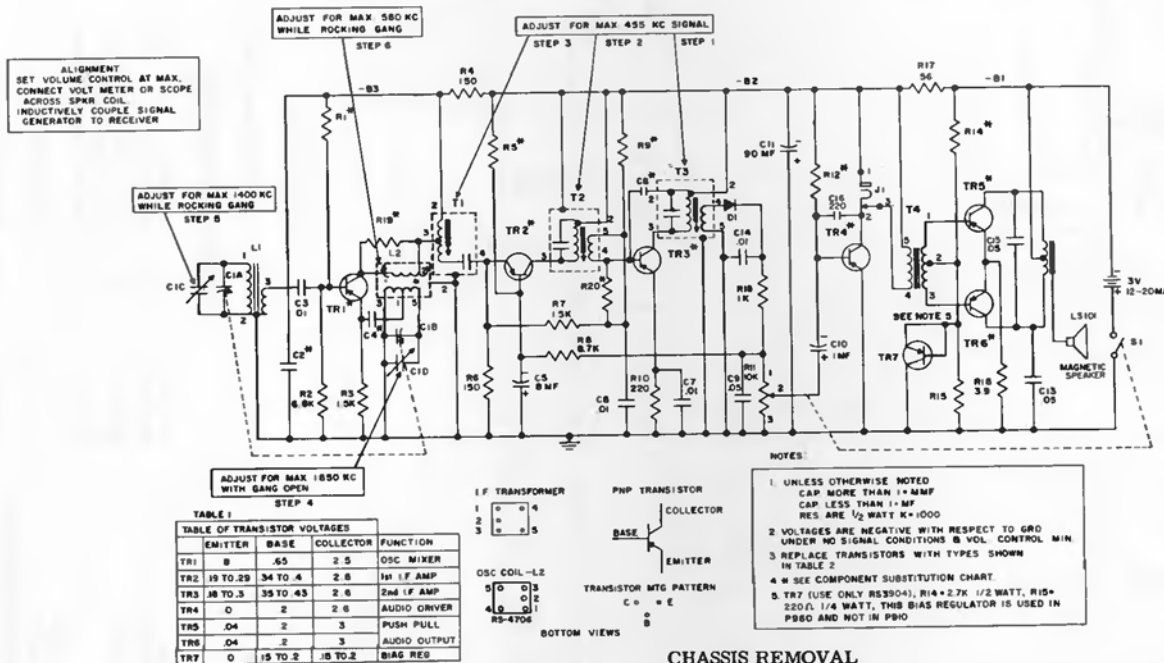
BOTTOM VIEWS



CATALOG NO.	SYMBOL	DESCRIPTION
		POTENTIOMETER
	R1	500 K Volume Control
		COILS AND TRANSFORMERS
RS-6440	L1	Antenna
R8-1785	L2	Osc. Coil
	T1	I.F. Transformer
	T2	I.F. Transformer
	T3	Output Transformer
		COUPLATE
RS-2060	RC1	Audio Couplate

GENERAL ELECTRIC

Models P910AA, P911AA, P914AA, P945B, P950A, P960A, P995A, P996A
(For Table 2, Component Substitution Chart, see page 39, at right)

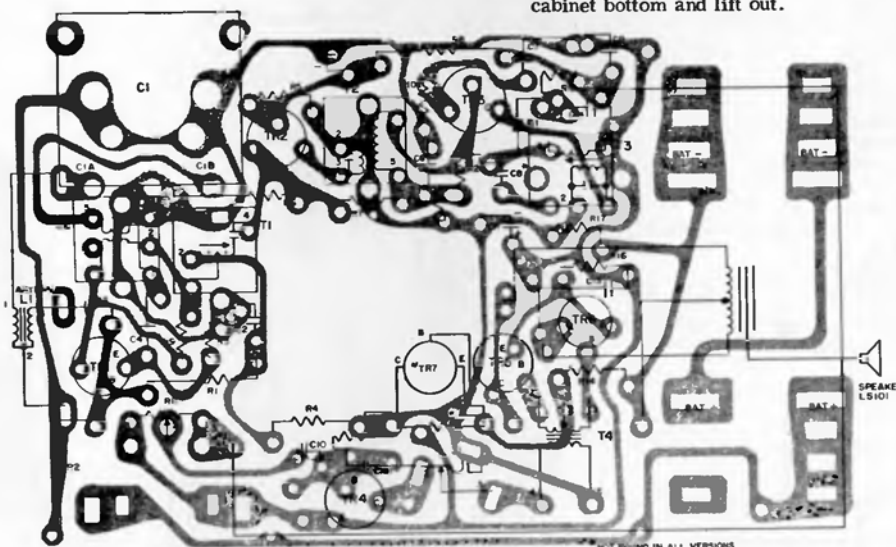


TROUBLESHOOTING

A check of battery condition and total current drain of the receiver should be made first. All current measurements are made at quiescence with the receiver turned on, volume control at minimum, tuning gang closed, and with no-signal conditions.

The total quiescent receiver current drain is 12 to 20 mls. This is measured by inserting a milliammeter in series with the batteries.

1. Remove the dial knob screw with a small Phillips screw driver and lift off the dial knob.
2. Remove cabinet back by inserting a coin in the slot on the bottom of the set, giving it a slight twist.
3. Remove two 1/8" Phillips-head screws located underneath the batteries.
4. Remove 1/8" Phillips-head screw located next to the tuning capacitor.
5. Slide out the circuit board in the direction of the cabinet bottom and lift out.



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

GENERAL ELECTRIC

Models P910AA, P911AA, P914AA, P945B, P950A, P960A, P995A, P996A

TABLE 2, COMPONENT SUBSTITUTION CHART

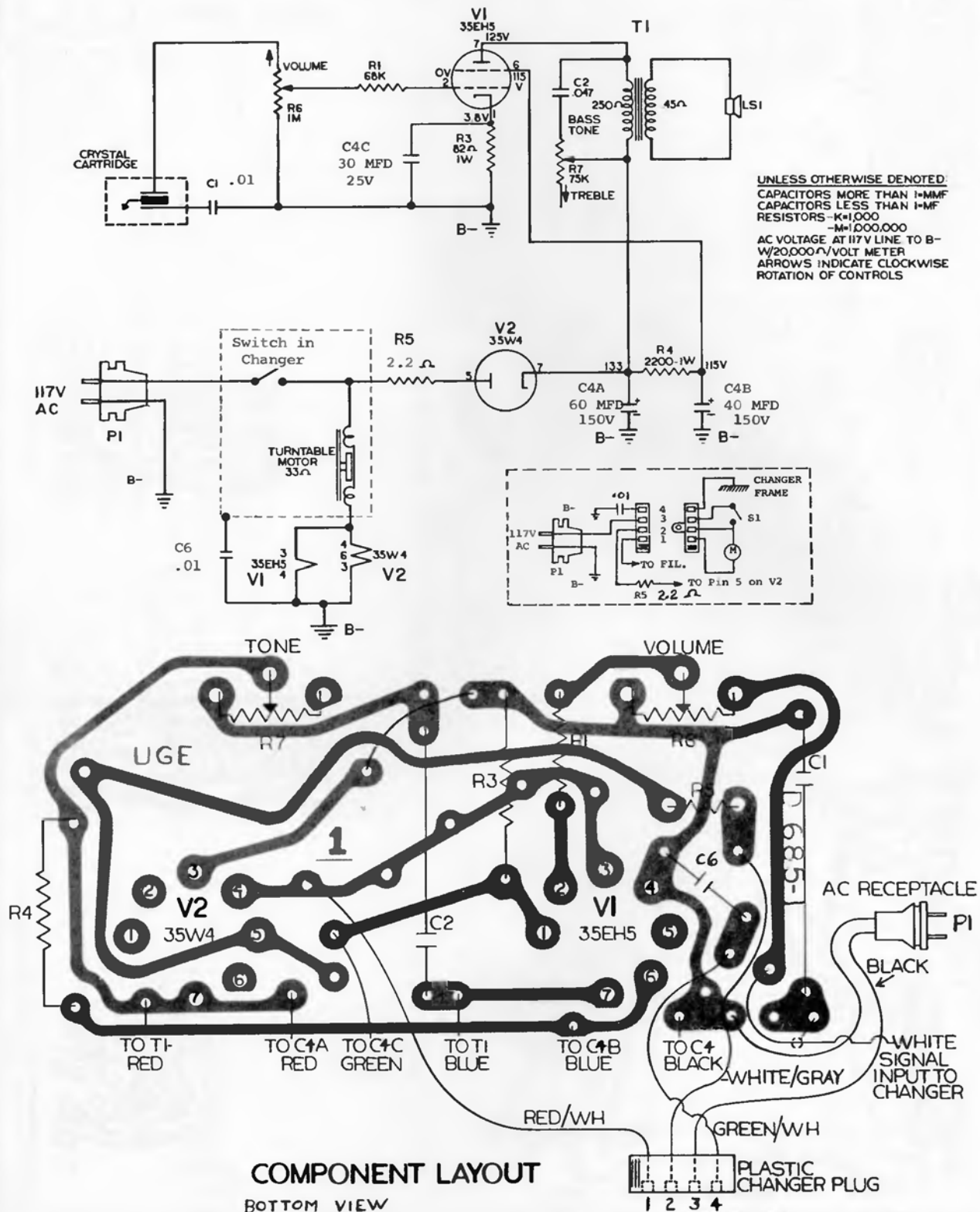
The following components may vary in different group versions of this model. Use it to determine the necessary changes required when substituting another component for the original one. When substituting from one group, all items listed as being in the new group must be used.

GROUP	TR1	TR2	TR3	TR4	TR5,6	R1	R5	R8	R9	R12	R14	R15	R19	R20	C2	C4	C8
1	RS-3868	RS-3862	RS-3863	RS-5531	RS-5734	18K	27K	8.2K	12K	100K	2.7K	220	8.2K	3.3K	.005	.005	omit
2	RS-3868	RS-3862	RS-3863	RS-5531	RS-5735	18K	27K	8.2K	12K	100K	2.7K	220	8.2K	3.3K	.005	.005	omit
3	RS-3868	RS-3862	RS-3863	RS-5531	RS-5736	18K	27K	8.2K	12K	100K	2.7K	220	8.2K	3.3K	.005	.005	omit
4	RS-3868	RS-3862	RS-3863	RS-5531	RS-5737	18K	27K	8.2K	12K	100K	2.7K	220	8.2K	3.3K	.005	.005	omit
5	RS-3868	RS-3862	RS-3863	RS-5532	RS-5734	18K	27K	8.2K	12K	120K	2.7K	220	8.2K	3.3K	.005	.005	omit
6	RS-3868	RS-3862	RS-3863	RS-5532	RS-5735	18K	27K	8.2K	12K	120K	2.7K	220	8.2K	3.3K	.005	.005	omit
7	RS-3868	RS-3862	RS-3863	RS-5532	RS-5736	18K	27K	8.2K	12K	120K	2.7K	220	8.2K	3.3K	.005	.005	omit
8	RS-3868	RS-3862	RS-3863	RS-5532	RS-5737	18K	27K	8.2K	12K	120K	2.7K	220	8.2K	3.3K	.005	.005	omit
9	RS-3868	RS-3862	RS-3863	RS-5533	RS-5731	18K	27K	8.2K	12K	180K	1.8K	150	8.2K	3.3K	.005	.005	omit
10	RS-3868	RS-3862	RS-3863	RS-5533	RS-5732	18K	27K	8.2K	12K	180K	1.8K	150	8.2K	3.3K	.005	.005	omit
11	RS-3868	RS-3862	RS-3863	RS-5533	RS-5733	18K	27K	8.2K	12K	180K	1.8K	150	8.2K	3.3K	.005	.005	omit
12	RS-3868	RS-3862	RS-3863	RS-5533	RS-5734	18K	27K	8.2K	12K	180K	2.7K	220	8.2K	3.3K	.005	.005	omit
13	RS-3868	RS-3862	RS-3863	RS-5533	RS-5735	18K	27K	8.2K	12K	180K	2.7K	220	8.2K	3.3K	.005	.005	omit
14	RS-3868	RS-3862	RS-3863	RS-5533	RS-5736	18K	27K	8.2K	12K	180K	2.7K	220	8.2K	3.3K	.005	.005	omit
15	RS-3868	RS-3862	RS-3863	RS-5533	RS-5737	18K	27K	8.2K	12K	180K	2.7K	220	8.2K	3.3K	.005	.005	omit
16	RS-3868	RS-3862	RS-3863	RS-5534	RS-5731	18K	27K	8.2K	12K	220K	1.8K	150	8.2K	3.3K	.005	.005	omit
17	RS-3868	RS-3862	RS-3863	RS-5534	RS-5732	18K	27K	8.2K	12K	220K	1.8K	150	8.2K	3.3K	.005	.005	omit
18	RS-3868	RS-3862	RS-3863	RS-5534	RS-5733	18K	27K	8.2K	12K	220K	1.8K	150	8.2K	3.3K	.005	.005	omit
19	RS-3868	RS-3862	RS-3863	RS-5535	RS-5731	18K	27K	8.2K	12K	270K	1.8K	150	8.2K	3.3K	.005	.005	omit
20	RS-3868	RS-3862	RS-3863	RS-5535	RS-5732	18K	27K	8.2K	12K	270K	1.8K	150	8.2K	3.3K	.005	.005	omit
21	RS-3868	RS-3862	RS-3863	RS-5535	RS-5733	18K	27K	8.2K	12K	270K	1.8K	150	8.2K	3.3K	.005	.005	omit
22	RS-5107	RS-5206	RS-5312	RS-5531	RS-5734	22K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.01	RS-3413
23	RS-5107	RS-5206	RS-5312	RS-5531	RS-5735	22K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.01	RS-3413
24	RS-5107	RS-5206	RS-5312	RS-5531	RS-5736	22K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.01	RS-3413
25	RS-5107	RS-5206	RS-5312	RS-5531	RS-5737	22K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.01	RS-3413
26	RS-5107	RS-5206	RS-5312	RS-5532	RS-5734	22K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.01	RS-3413
27	RS-5107	RS-5206	RS-5312	RS-5532	RS-5735	22K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.01	RS-3413
28	RS-5107	RS-5206	RS-5312	RS-5532	RS-5736	22K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.01	RS-3413
29	RS-5107	RS-5206	RS-5312	RS-5532	RS-5737	22K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.01	RS-3413
30	RS-5107	RS-5206	RS-5312	RS-5533	RS-5731	22K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.01	RS-3413
31	RS-5107	RS-5206	RS-5312	RS-5533	RS-5732	22K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.01	RS-3413
32	RS-5107	RS-5206	RS-5312	RS-5533	RS-5733	22K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.01	RS-3413
33	RS-5107	RS-5206	RS-5312	RS-5533	RS-5734	22K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.01	RS-3413
34	RS-5107	RS-5206	RS-5312	RS-5533	RS-5735	22K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.01	RS-3413
35	RS-5107	RS-5206	RS-5312	RS-5533	RS-5736	22K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.01	RS-3413
36	RS-5107	RS-5206	RS-5312	RS-5533	RS-5737	22K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.01	RS-3413
37	RS-5107	RS-5206	RS-5312	RS-5534	RS-5731	22K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.01	RS-3413
38	RS-5107	RS-5206	RS-5312	RS-5534	RS-5732	22K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.01	RS-3413
39	RS-5107	RS-5206	RS-5312	RS-5534	RS-5733	22K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.01	RS-3413
40	RS-5107	RS-5206	RS-5312	RS-5535	RS-5731	22K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.01	RS-3413
41	RS-5107	RS-5206	RS-5312	RS-5535	RS-5732	22K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.01	RS-3413
42	RS-5107	RS-5206	RS-5312	RS-5535	RS-5733	22K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.01	RS-3413
43																	
44																	
45	RS-5109	RS-5206	RS-5312	RS-5535	RS-5733	18K	47K	12K	18K	270K	1.8K	220	omit	omit	.01	.005	RS-3413
46	RS-5109	RS-5206	RS-5312	RS-5531	RS-5734	18K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.005	RS-3413
47	RS-5109	RS-5206	RS-5312	RS-5531	RS-5735	18K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.005	RS-3413
48	RS-5109	RS-5206	RS-5312	RS-5531	RS-5736	18K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.005	RS-3413
49	RS-5109	RS-5206	RS-5312	RS-5531	RS-5737	18K	47K	12K	18K	100K	2.7K	220	omit	omit	.01	.005	RS-3413
50	RS-5109	RS-5206	RS-5312	RS-5532	RS-5734	18K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.005	RS-3413
51	RS-5109	RS-5206	RS-5312	RS-5532	RS-5735	18K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.005	RS-3413
52	RS-5109	RS-5206	RS-5312	RS-5532	RS-5736	18K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.005	RS-3413
53	RS-5109	RS-5206	RS-5312	RS-5532	RS-5737	18K	47K	12K	18K	120K	2.7K	220	omit	omit	.01	.005	RS-3413
54	RS-5109	RS-5206	RS-5312	RS-5533	RS-5731	18K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.005	RS-3413
55	RS-5109	RS-5206	RS-5312	RS-5533	RS-5732	18K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.005	RS-3413
56	RS-5109	RS-5206	RS-5312	RS-5533	RS-5733	18K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.005	RS-3413
57	RS-5109	RS-5206	RS-5312	RS-5533	RS-5734	18K	47K	12K	18K	180K	1.8K	150	omit	omit	.01	.005	RS-3413
58	RS-5109	RS-5206	RS-5312	RS-5533	RS-5735	18K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.005	RS-3413
59	RS-5109	RS-5206	RS-5312	RS-5533	RS-5736	18K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.005	RS-3413
60	RS-5109	RS-5206	RS-5312	RS-5533	RS-5737	18K	47K	12K	18K	180K	2.7K	220	omit	omit	.01	.005	RS-3413
61	RS-5109	RS-5206	RS-5312	RS-5534	RS-5731	18K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.005	RS-3413
62	RS-5109	RS-5206	RS-5312	RS-5534	RS-5732	18K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.005	RS-3413
63	RS-5109	RS-5206	RS-5312	RS-5534	RS-5733	18K	47K	12K	18K	220K	1.8K	150	omit	omit	.01	.005	RS-3413
64	RS-5109	RS-5206	RS-5312	RS-5535	RS-5731	18K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.005	RS-3413
65	RS-5109	RS-5206	RS-5312	RS-5535	RS-5732	18K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.005	RS-3413
66	RS-5109	RS-5206	RS-5312	RS-5535	RS-5733	18K	47K	12K	18K	270K	1.8K	150	omit	omit	.01	.005	RS-3413



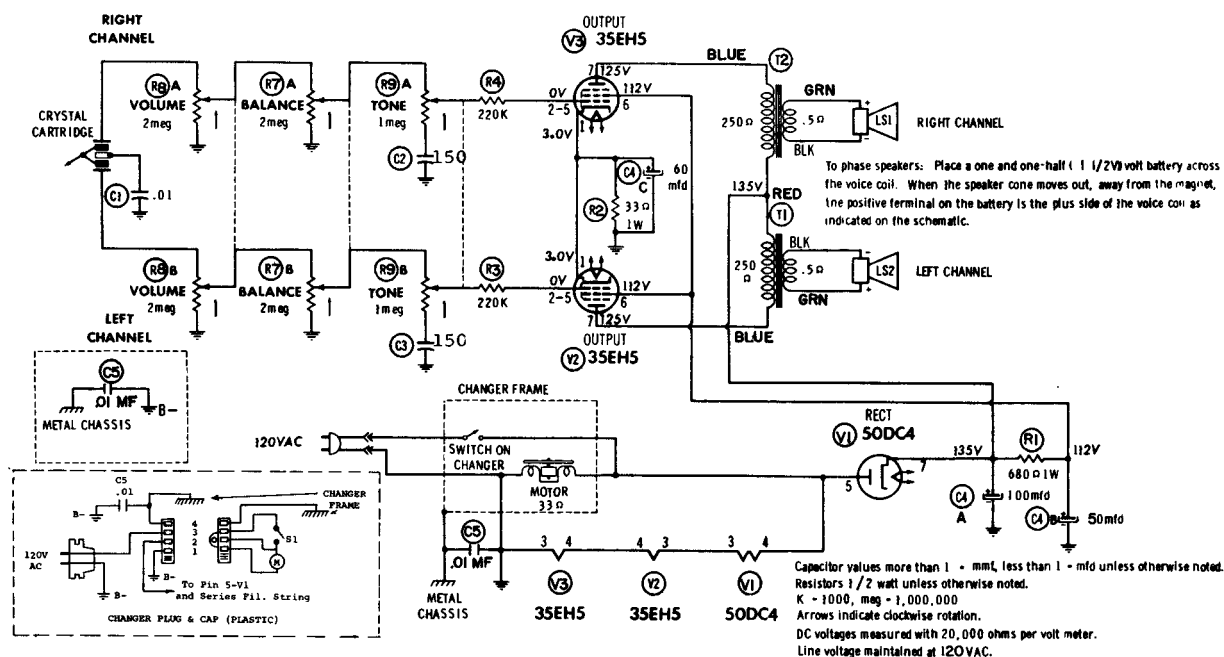
GENERAL ELECTRIC

Models RP2020A, -B, RP2021, RP2100, RP2101, RP2108



GENERAL ELECTRIC

Models RP2040A, RP2041A, RP2140, RP2142, RP2143



TO REMOVE RECORD CHANGER

1. Open record changer compartment and place record changer into playing position.
2. Remove two (2) screws from the back cover and remove back cover.
3. Place the shipping screw clips to a vertical position.
4. Lift the record changer and tilt upwards until the plastic power plug and signal plugs are accessible. Remove plugs from record changer.
5. Remove record changer from compartment.

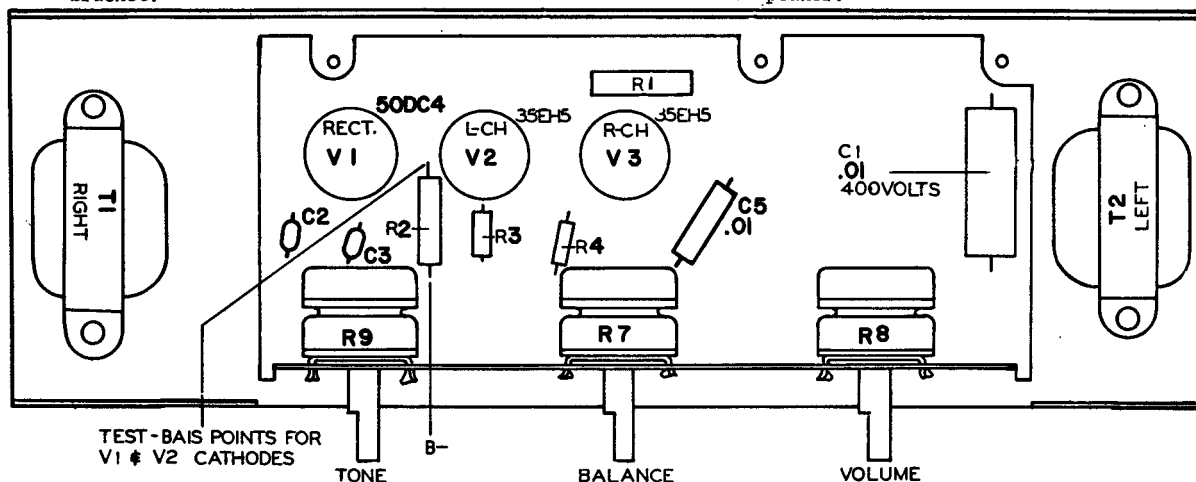
TO REMOVE AMPLIFIER

1. Follow Steps 1 through 4 as described under "TO REMOVE RECORD CHANGER".
2. Remove knobs from control panel.
3. Free all wires from the metal lead dresser tabs.
4. Slide the AC power receptacle from the bracket.

5. Remove tape and wire nuts connecting the speaker leads. Be sure to label speaker leads to assure proper phasing when re-assembling.
6. Remove screw holding electrolytic.
7. Remove all tubes from amplifier.
8. Remove nuts holding amplifier to cabinet and remove amplifier.

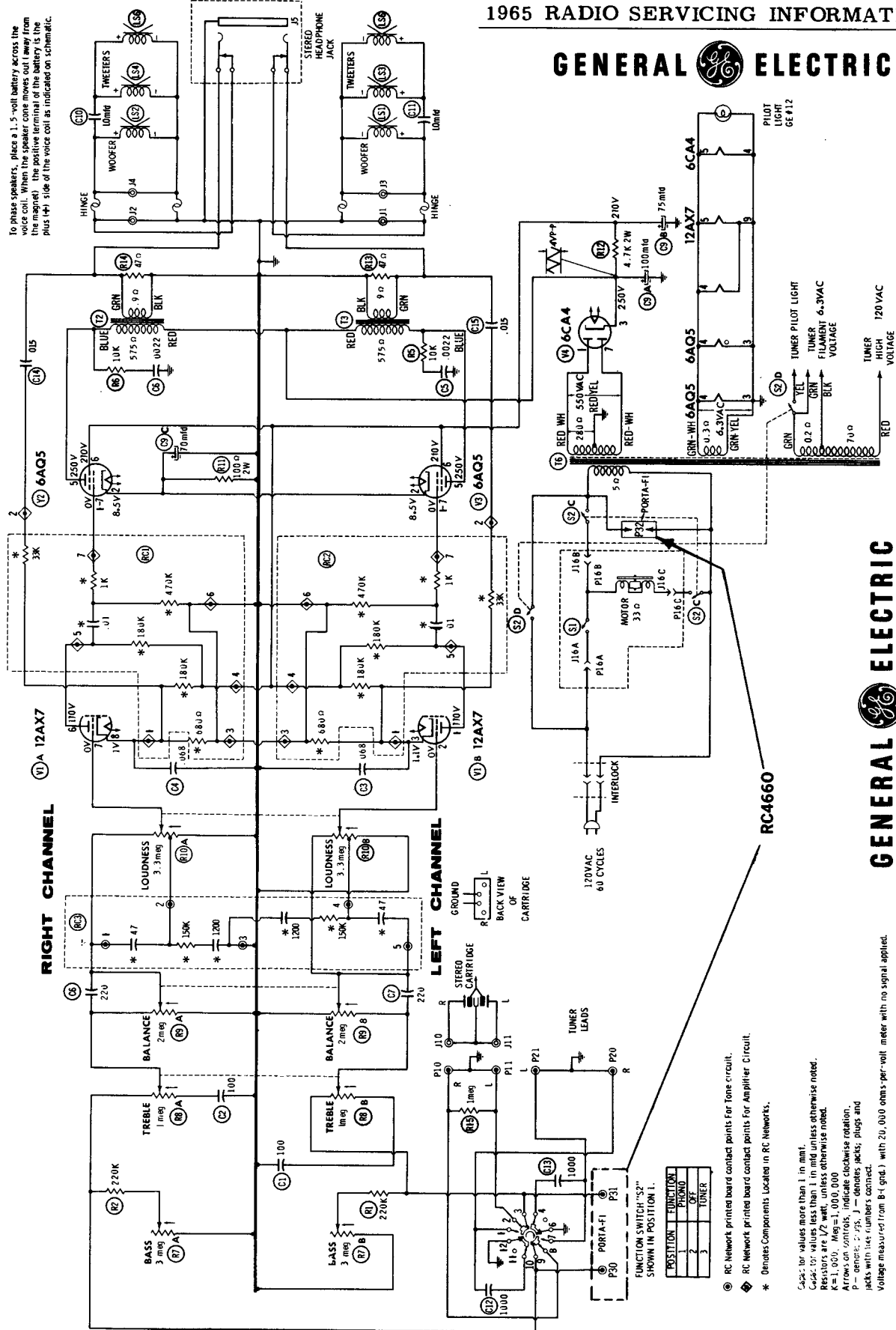
TO REMOVE SPEAKER

1. Unclasp speaker wing clamp and swing out speaker enclosure.
2. Lift wing enclosure off hinges and place grille front on a soft cloth.
3. Remove six (6) screws from speaker enclosure back and remove back.
4. Unsolder and label speaker leads to assure proper phasing when reassembling.
5. Remove nuts holding speaker to grille and remove speaker.



GENERAL ELECTRIC

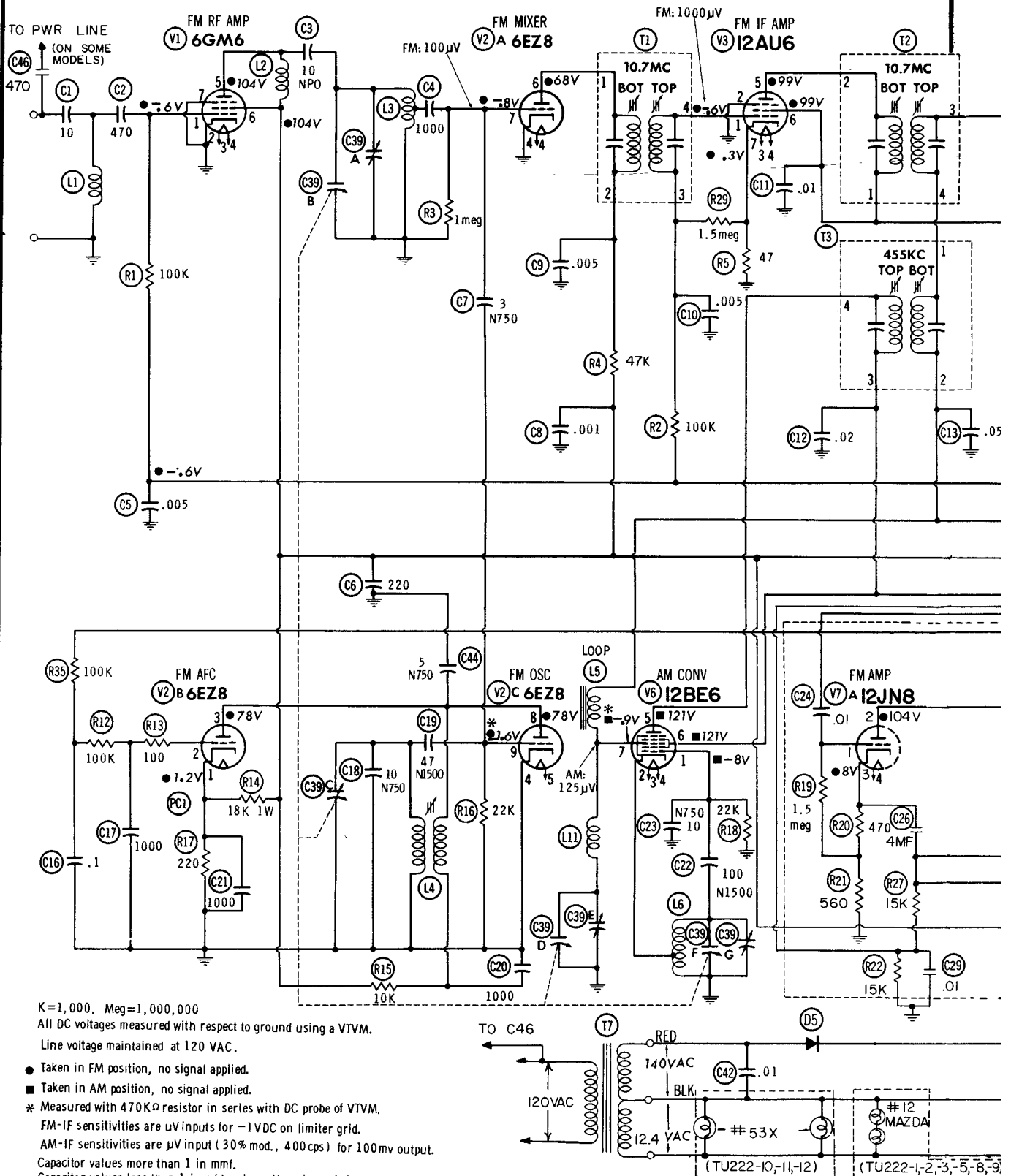
To phase speakers, place a 1.5-volt battery across the voice coil. When the speaker cone moves out away from the center position, the positive terminal of the battery is the plus (+) side of the voice coil as indicated on schematic.


GENERAL ELECTRIC

Models RC4640A, RC4641, RC4642, RC4650A, B, RC4651, RC4652, RC4660, RC4661, RC4662

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

GENERAL ELECTRIC TU222 AM-FM Tuner Diagram



K=1,000, Meg=1,000,000

All DC voltages measured with respect to ground using a VTVM.

Line voltage maintained at 120 VAC.

● Taken in FM position, no signal applied.

■ Taken in AM position, no signal applied.

* Measured with 470KΩ resistor in series with DC probe of VTVM.

FM-IF sensitivities are μ V inputs for -1VDC on limiter grid.

AM-IF sensitivities are μ V input (30% mod., 400 cps) for 100mv output.

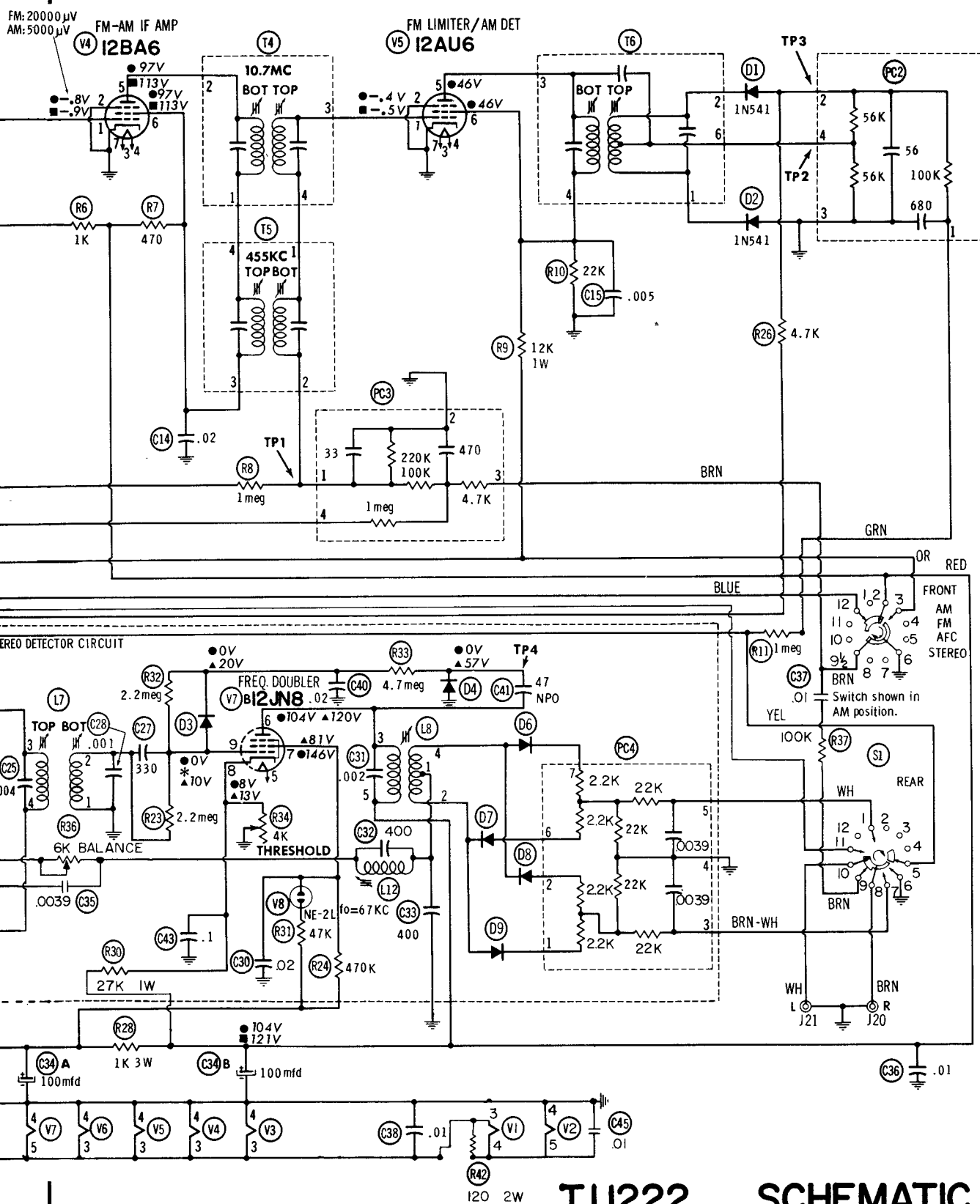
Capacitor values more than 1 in mfd.

Capacitor values less than 1 in mfd, unless otherwise noted.

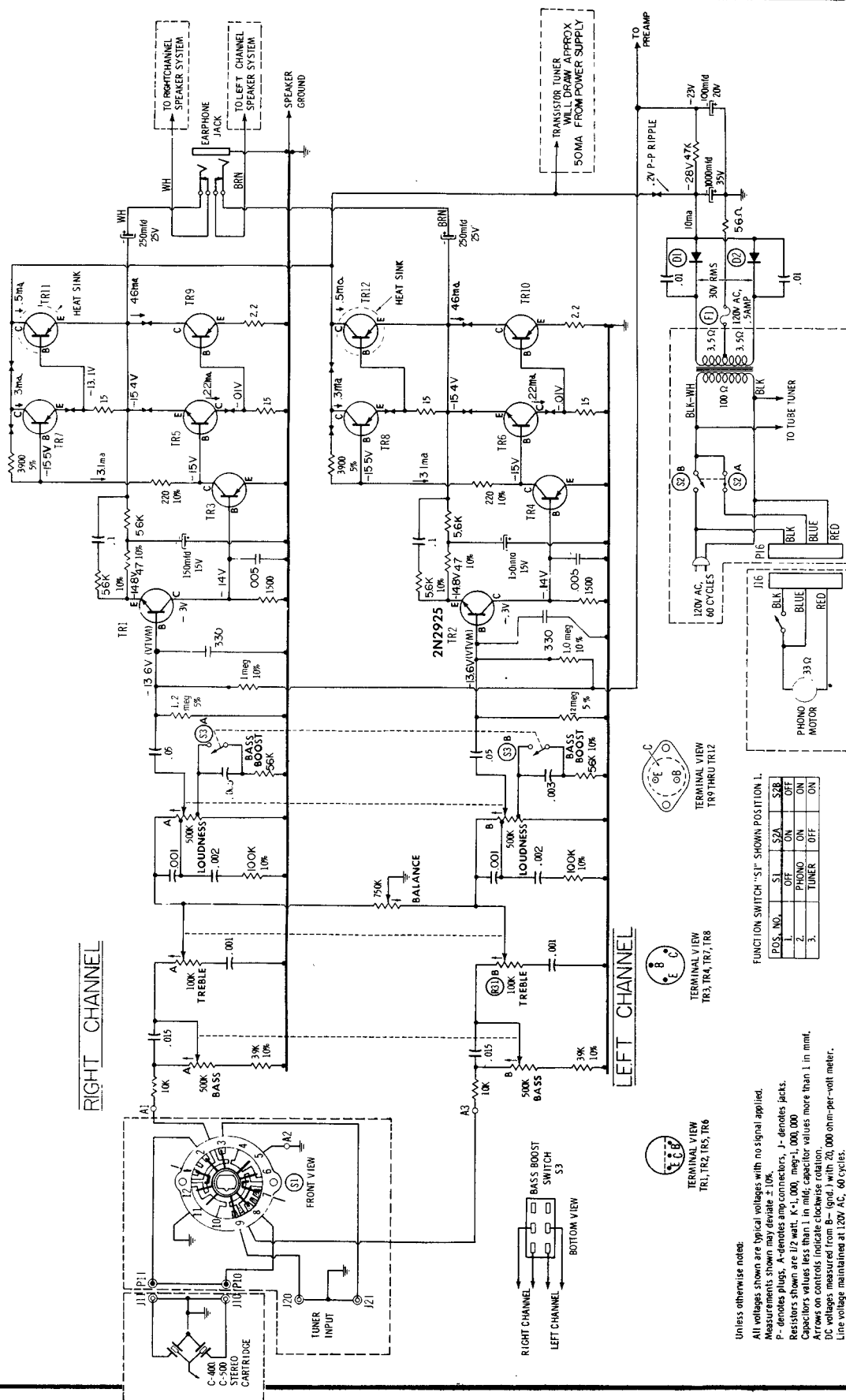
Resistors are 10%, 1/2 watt, unless otherwise noted.

▲ Approximate value when receiving FM Stereo station.

GENERAL ELECTRIC TU222 AM-FM Tuners, Continued



TT7 AMPLIFIER SCHEMATIC



Place otherwise noted.

All voltages shown are typical voltages with no signal applied.

Measurements shown may deviate +10%.

2 - denotes plugs. A - denotes amp connectors. I - denotes jacks

Registers show use among 1000 men = 1000 men

RESISTORS SHOWN ARE 1/2 WATT, K-1, 000, 1Meg-1, 000, 000

capacitors values less than 1 in mfd; capacitor values more than 1 in mfd

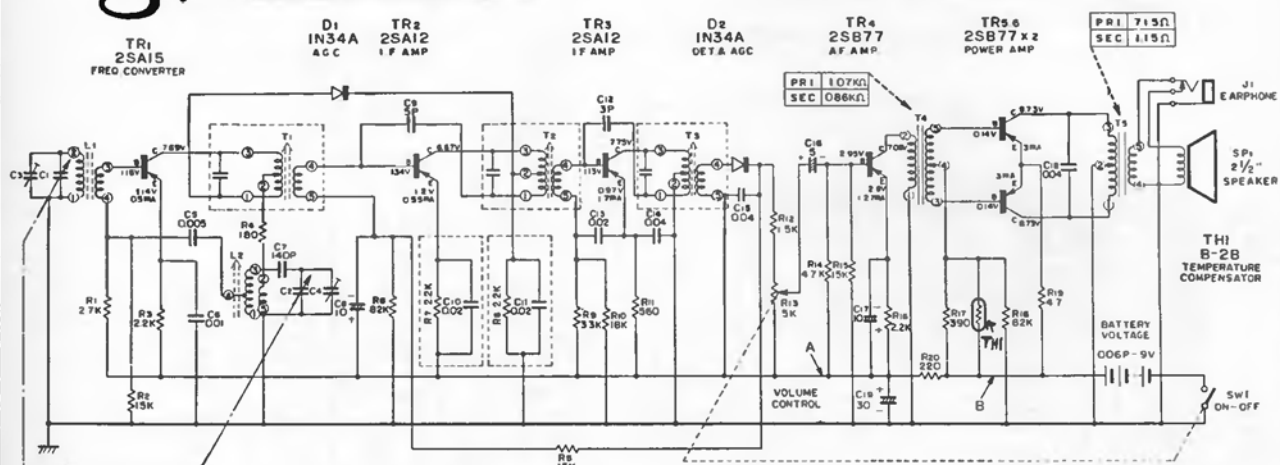
ATTORNEYS ON CONTROLS INDICATE CLOCKWISE ROTATION.

DC voltages measured from B- (gnd.) with 20,000 ohm-per-volt meter.

The voltage maintained at 120V AC, 60 cycles.

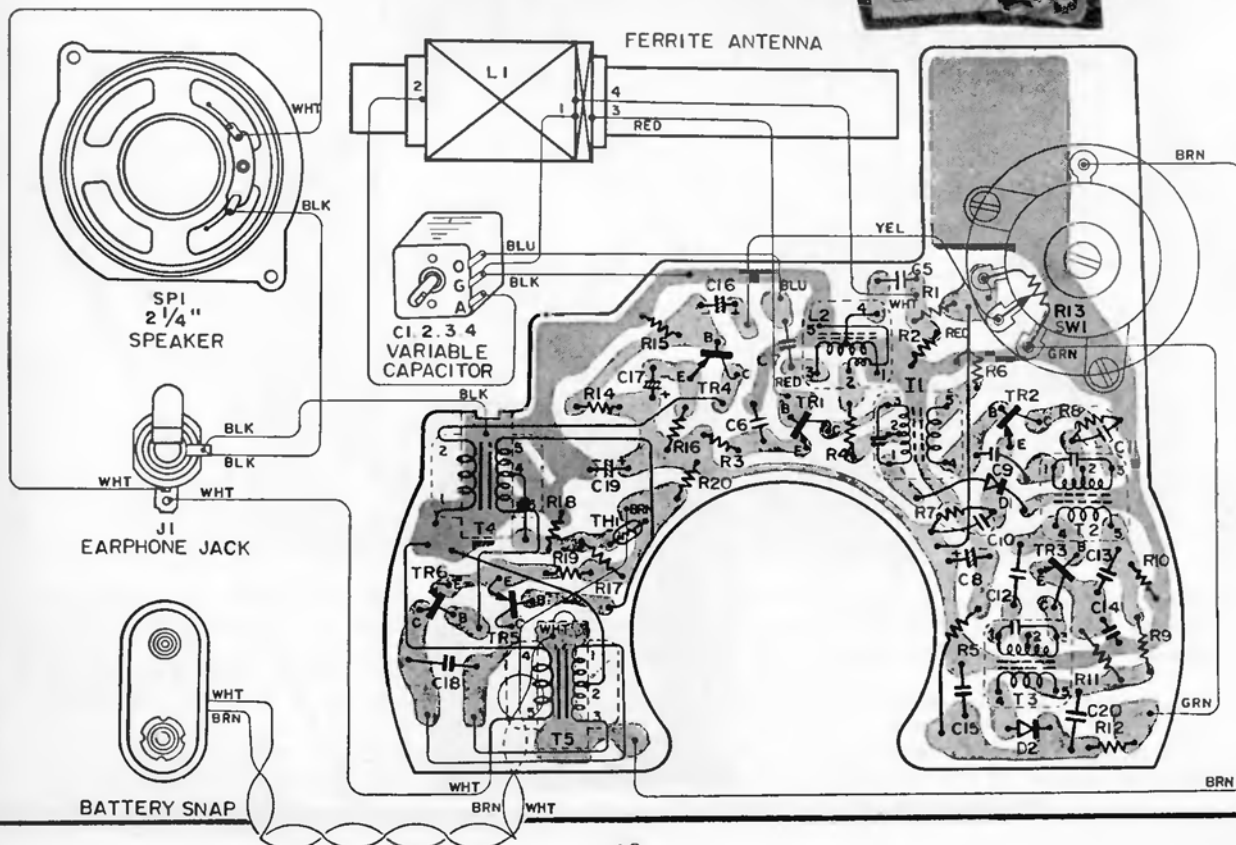
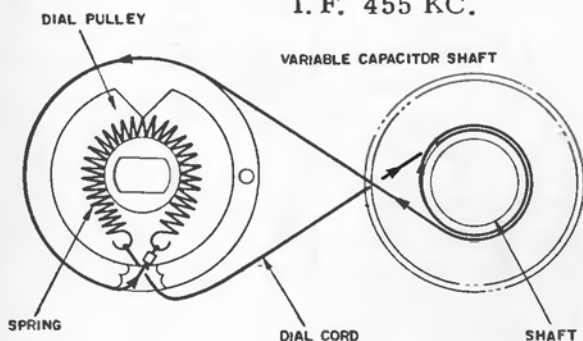
Hitachi, Ltd.

MODEL TH-600



I. F. 455 KC.

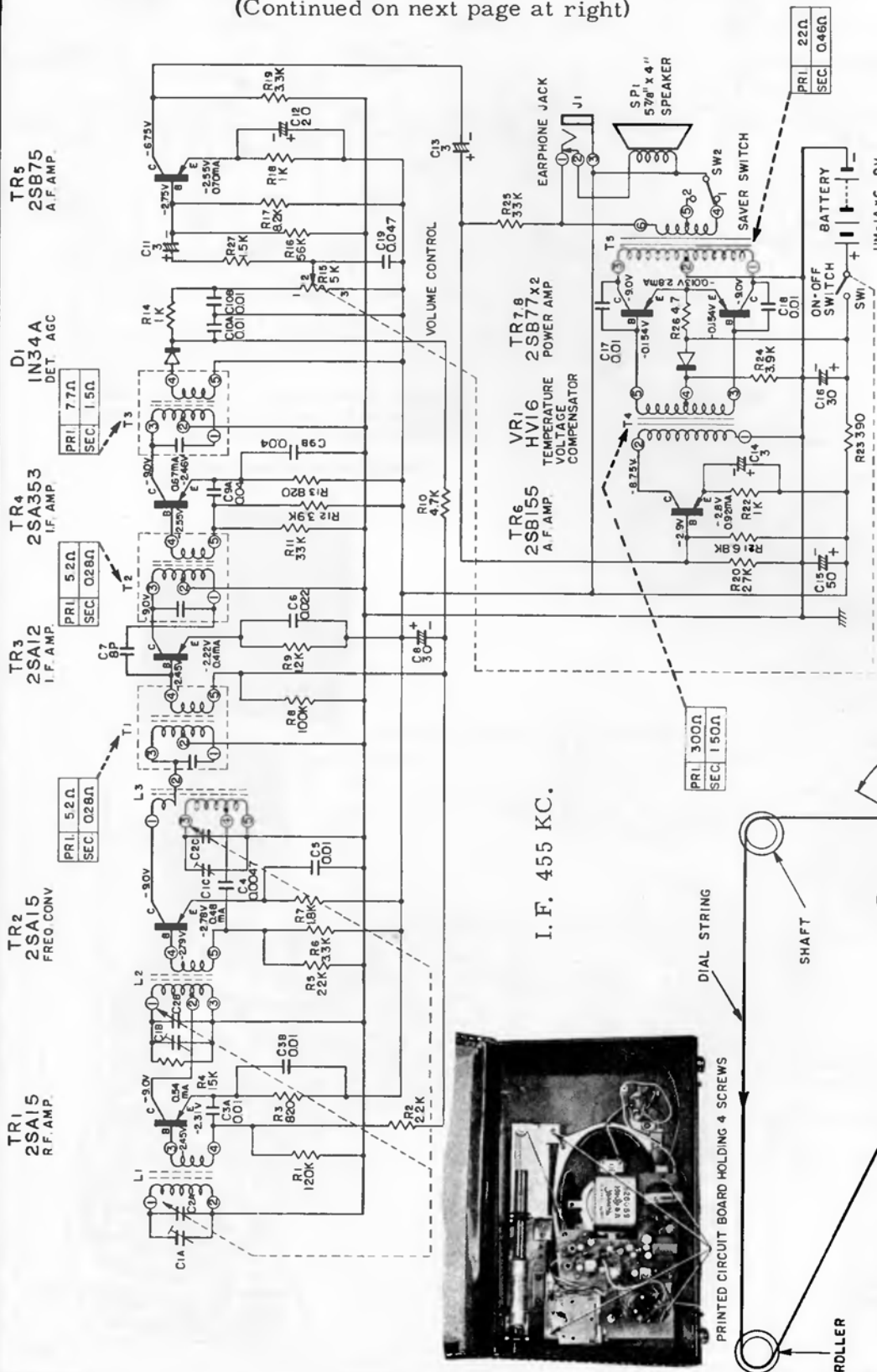
The printed circuit board may be removed after removing the back cover and two mounting screws of the printed circuit board shown in Fig.



Hitachi, Ltd.

MODEL TH-812

(Continued on next page at right)

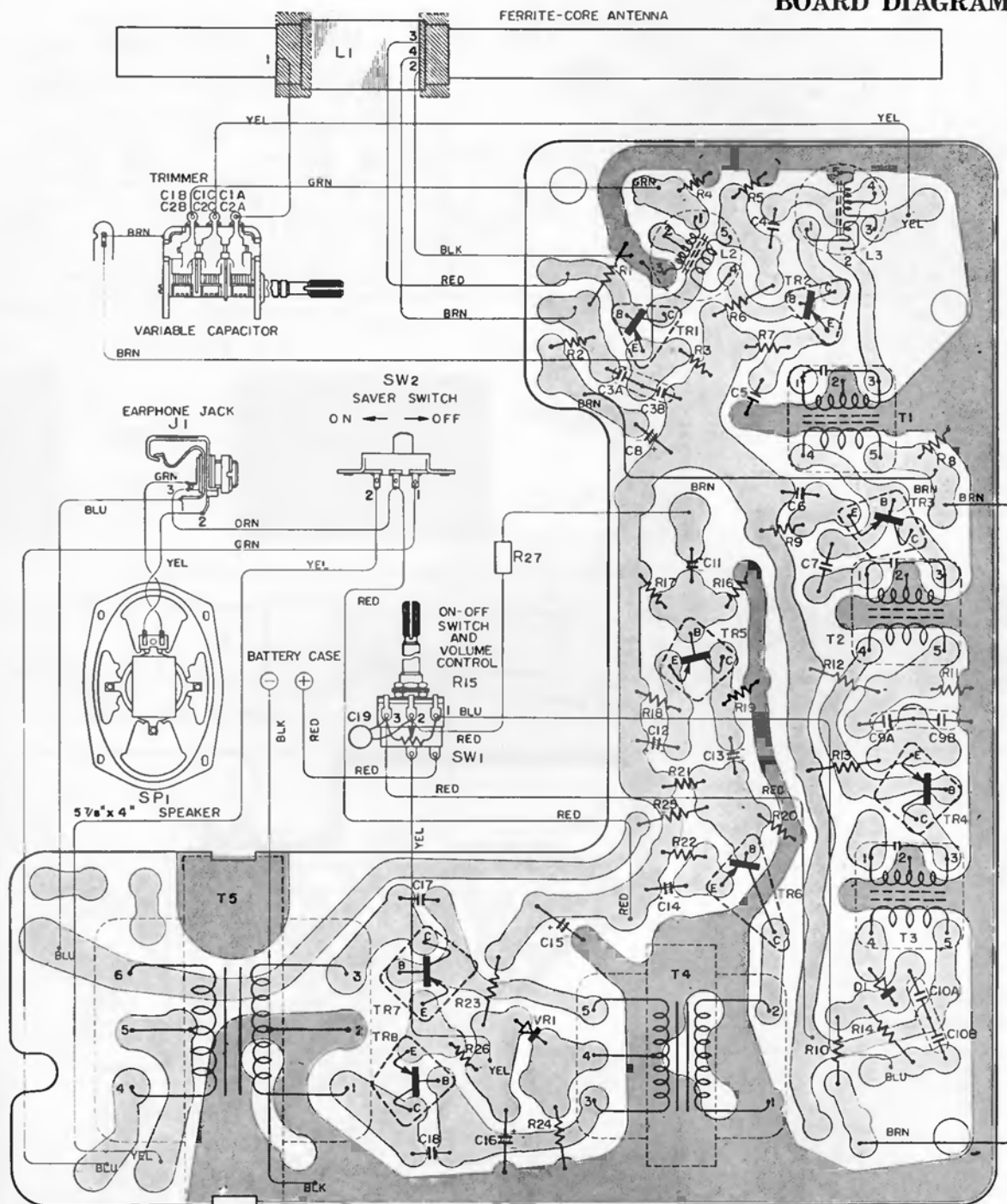


CIRCUIT DIAGRAM (TH-812)

I. F. 455 KC.

HITACHI Model TH-812, Continued from page at left.

BOARD DIAGRAM



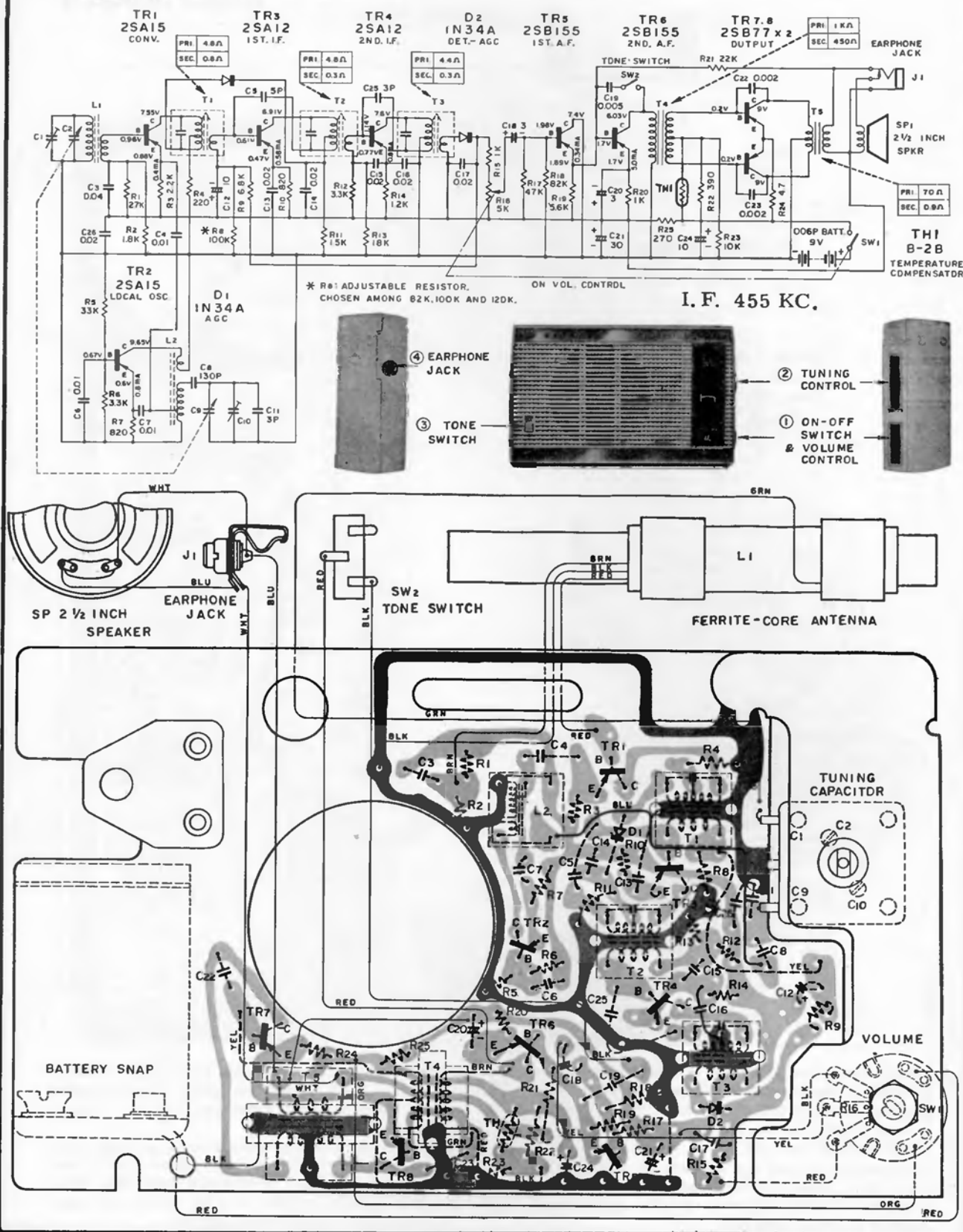
Signal tracing by injection of a signal from a signal generator is recommended as test procedure. The signal generator should be connected in series with a capacitor to avoid shorting out bias voltages. Of the transistors used in this receiver, the BASE is the signal input terminal (corresponding to signal grid of tubes), the COLLECTOR is the signal output terminal (corresponding to plate of tubes), and the EMITTER is the common terminal (corresponding to cathode of tubes),

The output circuit used in this receiver is of "Class-B" type. In "Class-B" output, the battery current increases greatly with increased signal input to the "Class-B" transistors.

Extreme care should be taken to avoid accidental shorting of transistor elements to circuit ground. This is especially true of the output transistors; if either BASE terminal is accidentally grounded for a few seconds, the output transistors will be permanently damaged.

Hitachi.Ltd.

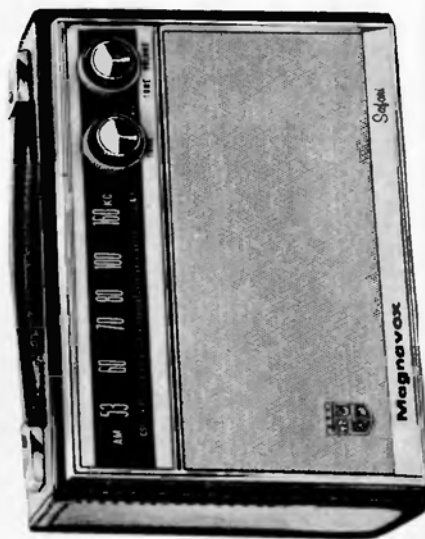
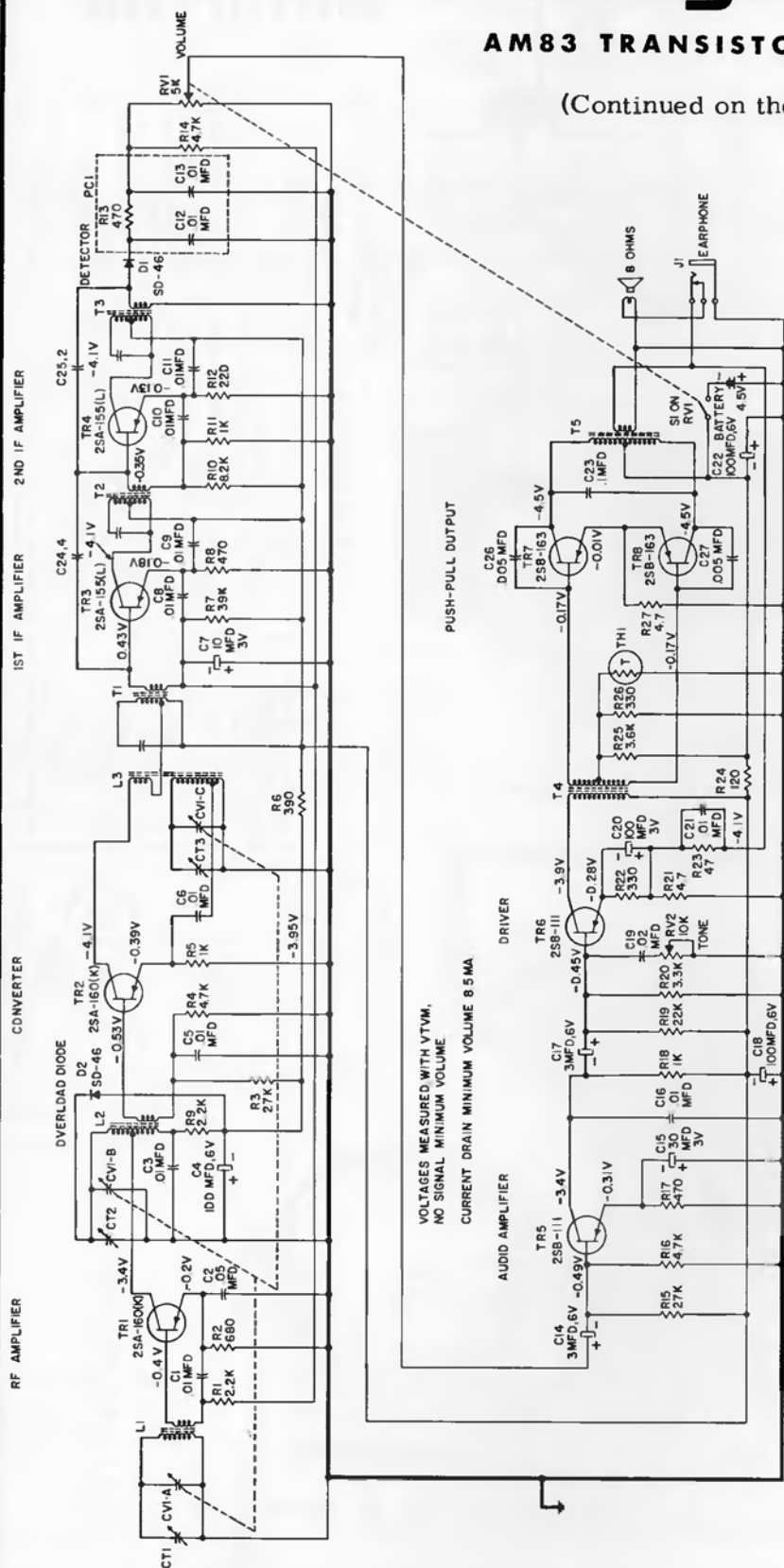
MODEL TH-848



Magnavox

AM83 TRANSISTOR PORTABLE RADIO

(Continued on the next page, at right)



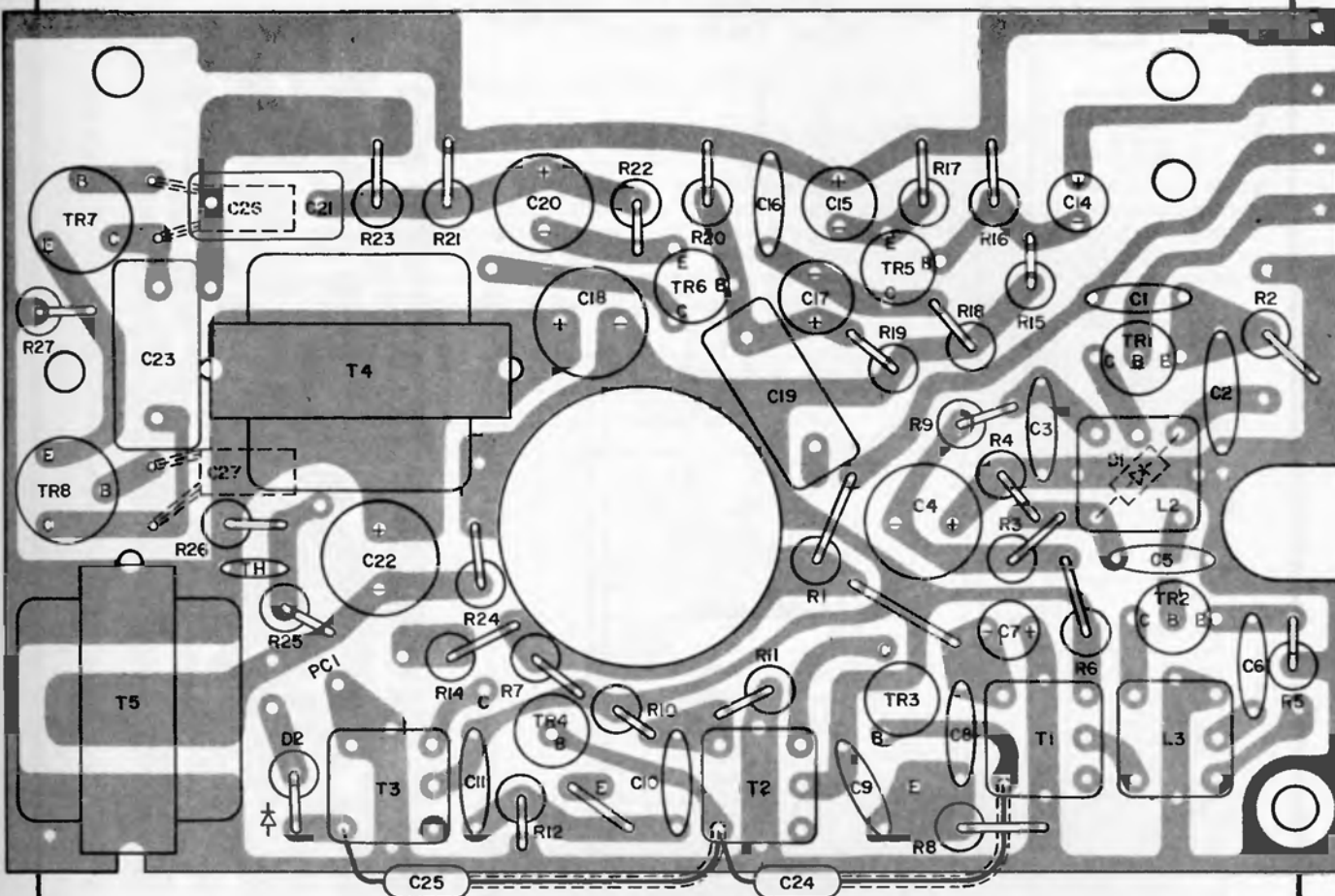
ALIGNMENT

SIGNAL GENERATOR		RADIO DIAL	OUTPUT	ADJUST	REMARKS
COUPLING	FREQUENCY	SETTING	METER		
Loop	455KC	Tuning Gang fully open	Across voice coil	T3, T2, T1	Adjust for maximum output.
Loop	600KC	600KC	Across voice coil	L3, L2, L1	Adjust for maximum output.
Loop	1400KC	1400KC	Across voice coil	CT3, CT2, CT1	Adjust for maximum output.
Loop	600KC	600KC	Across voice coil	---	Recheck step 2.

If new antenna is inserted, adjust L1 by moving coil. Wax into place after it has been properly adjusted.

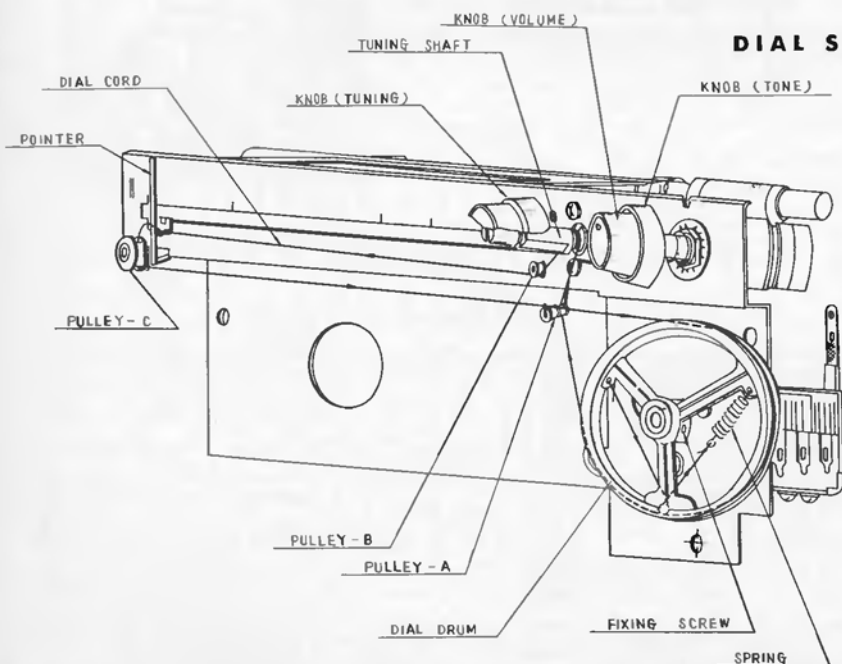
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MAGNAVOX Model AM83, Continued from preceding page at left



**PRINTED WIRING AND COMPONENT PLACEMENT PATTERN
(VIEWED FROM PRINTED WIRING SIDE OF BOARD)**

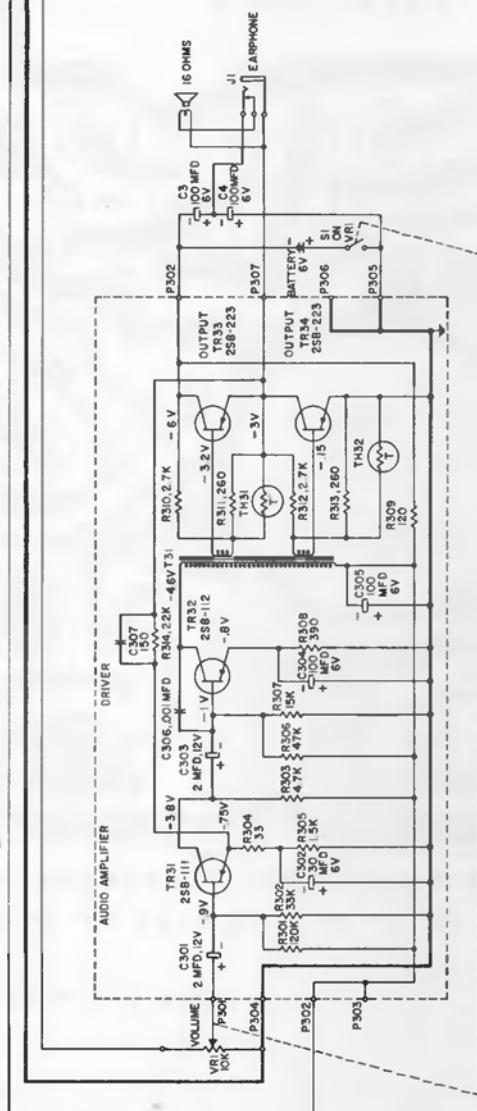
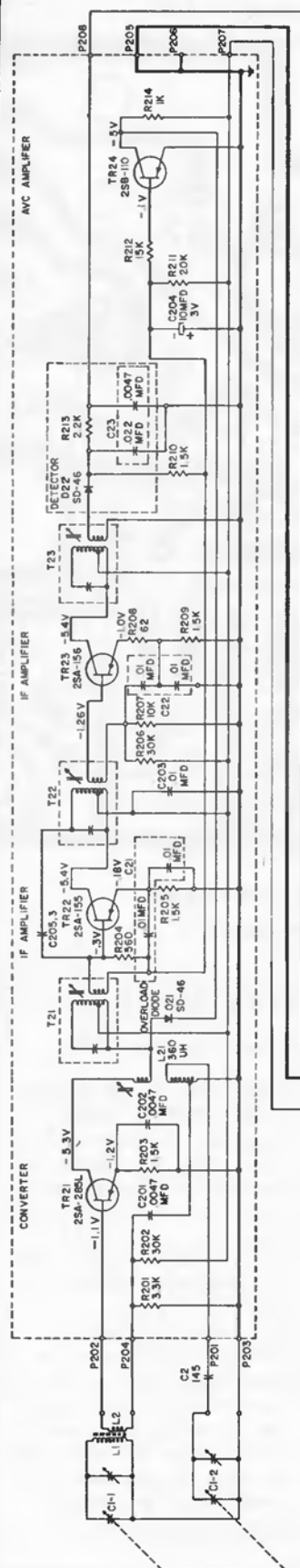
DIAL STRINGING GUIDE



DIAL STRINGING GUIDE

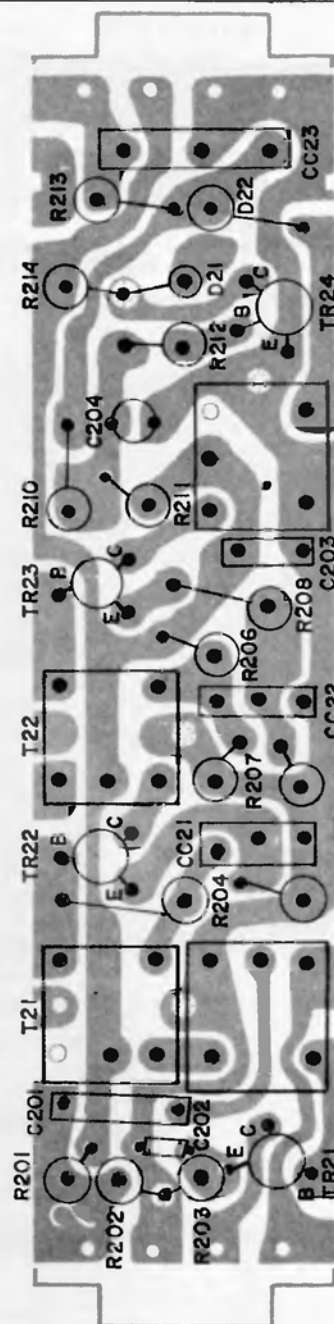
1. STRING SHOULD BE PRE-STRETCHED. APPROX. 1% BEFORE BEING ASSEMBLED TO CHASSIS.
2. FIGURE SHOWS THE VARIABLE AIR CONDENSER FULLY CLOSED CONDITION.
3. FASTEN ONE END OF STRING TO DIAL DRUM.
4. NEXT WIND STRING 2 TURNS AROUND THE TUNING SHAFT THROUGH THE PULLEY - A.
5. REEL STRING ALONG PULLEYS ACCORDING TO THE ORDER AS SHOWN FIGURE: PULLEY NO. B-C-A.
6. WIND STRING $\frac{3}{4}$ TURNS ALONG THE GUTTER OF DIAL DRUM
7. FINALLY FASTEN THE OTHER END OF STRING TO THE SPRING. STRING SHOULD BE STRETCHED AS FULLY AS POSSIBLE.

MAGNA VOX Model AM82 Radio



CURRENT DRAIN MINIMUM VOLUME 8 MA
20% TOLERANCE ON ALL READINGS

VOLTAGE MEASURED WITH VTVM NO SIGNAL
AND VOLUME CONTROL SET TO MINIMUM



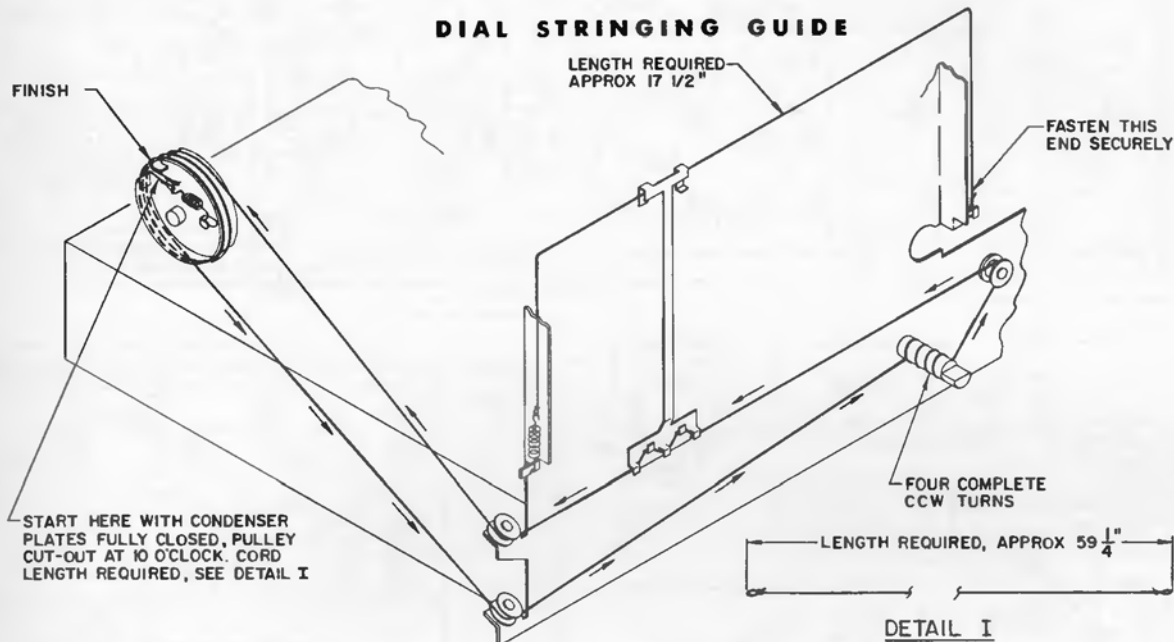
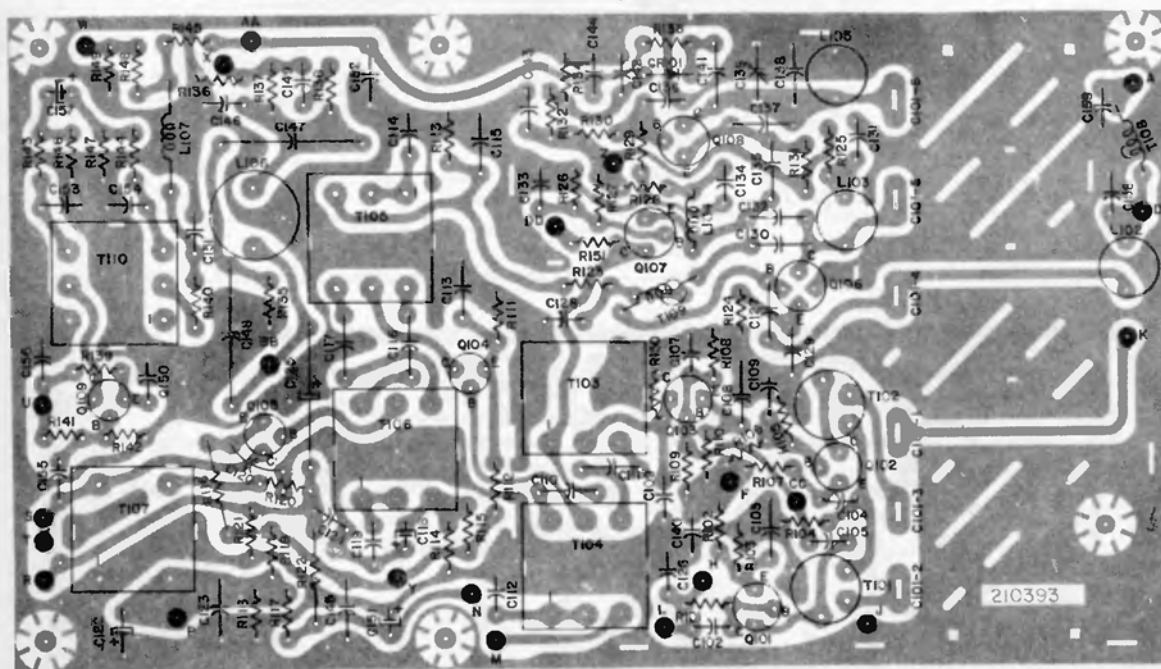
Magnavox**R207 AM/FM RADIO TUNER**

MODELS 2ST686, 2ST687, 2ST690

(Material below and continued on the next three pages)

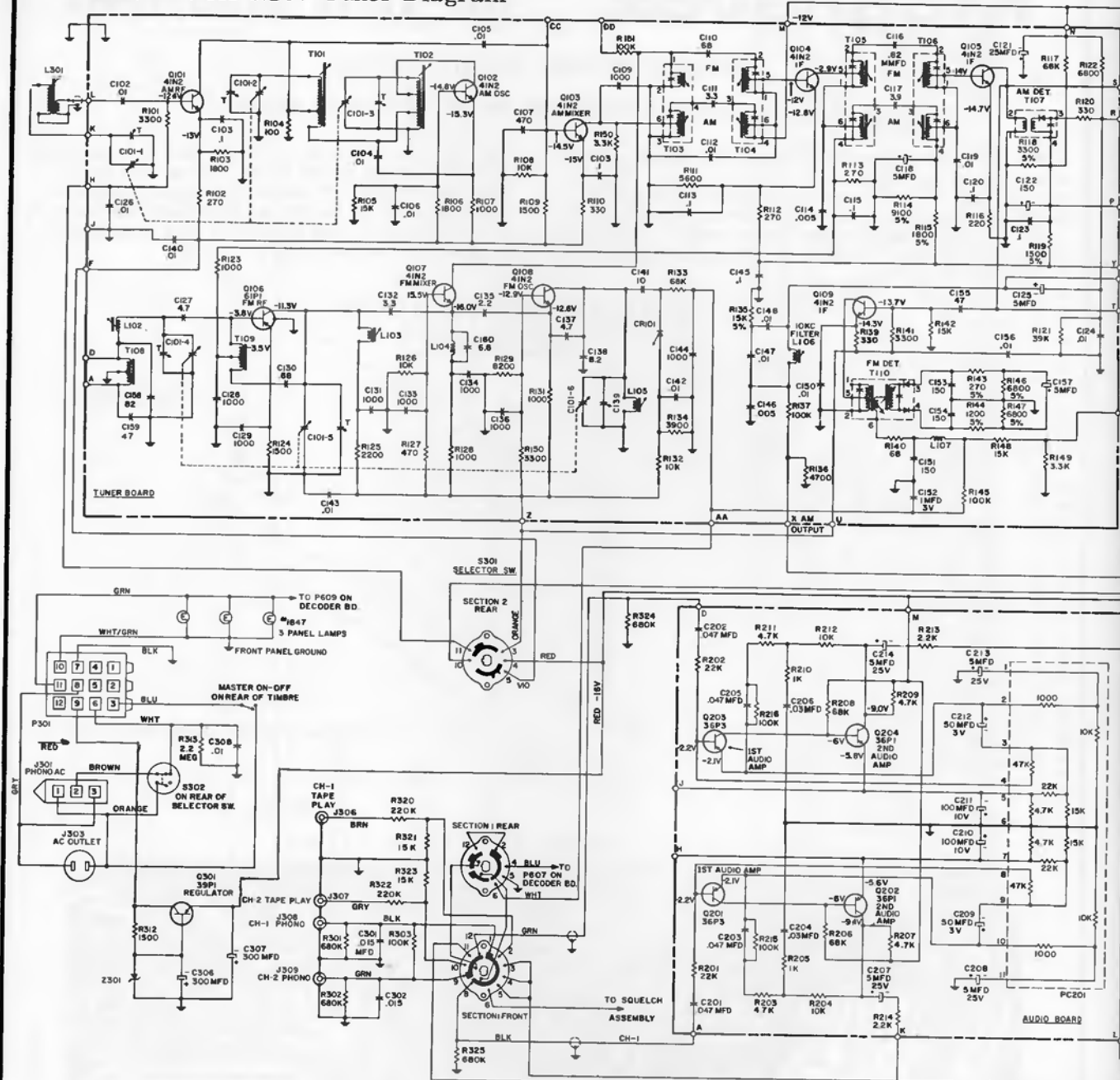
The R207 Series chassis are AM-FM tuners using transistors throughout the entire circuit. These tuners are designed to operate in conjunction with an external audio amplifier which also provides the DC voltage necessary to operate the tuner. This DC voltage is dropped from a -31 VDC and regulated at -16VDC.

The Sensitivity Control (R403) is used to adjust the point at which the diodes cut off. To set this control, tune the receiver off station and adjust this control clockwise until the background noise just disappears. For reception of weak stations, it may be necessary to reduce this setting slightly.

DIAL STRINGING GUIDE**AM-FM-IF BOARD (BOTTOM VIEW)**

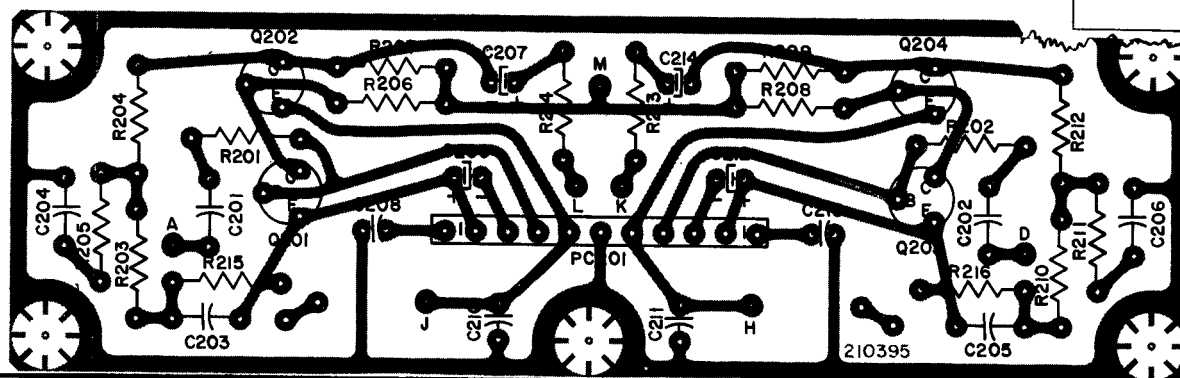
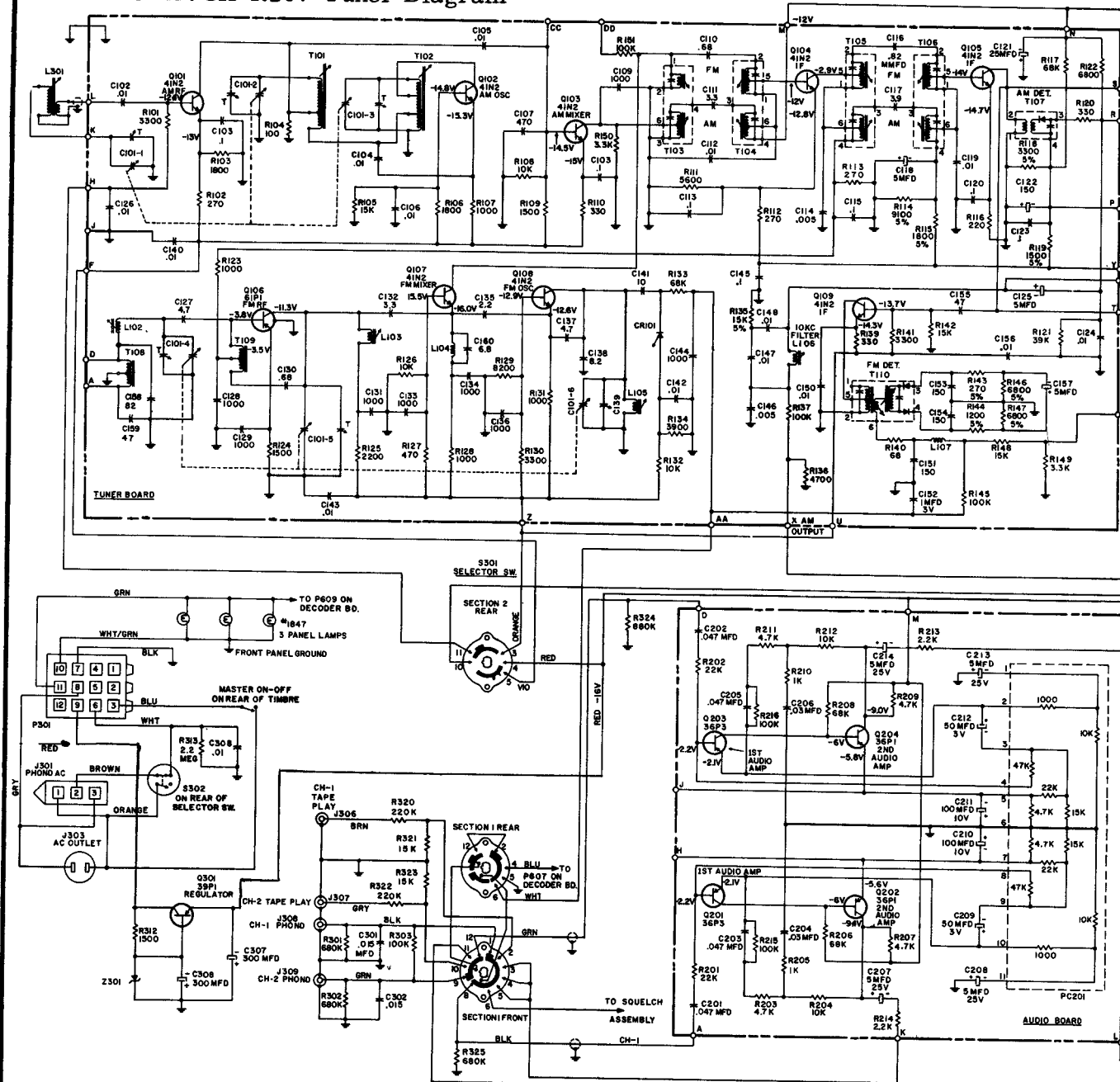
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MAGNAVOX R207 Tuner Diagram



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

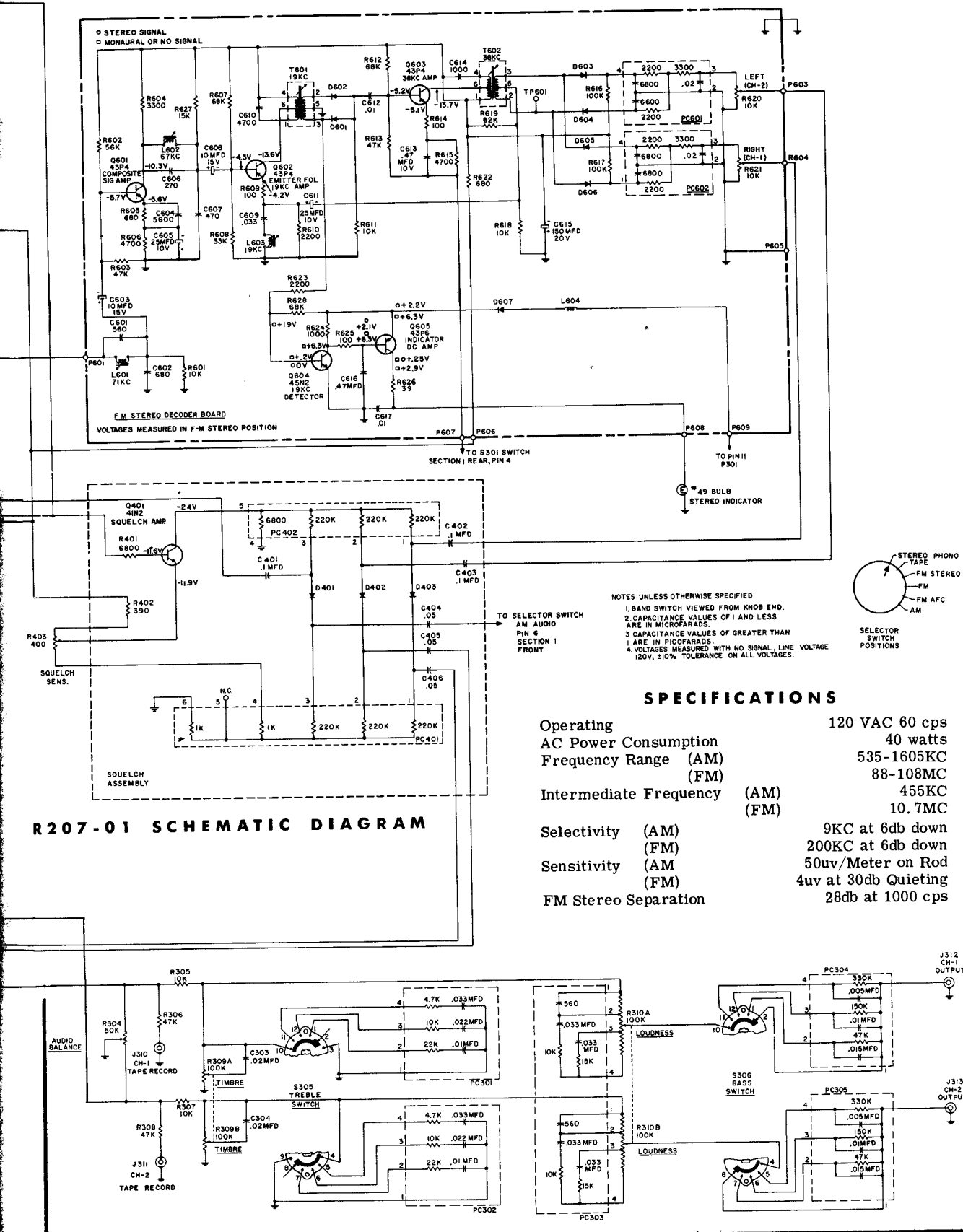
MAGNAVOX R207 Tuner Diagram



AUDIO BOARD (BOTTOM VIEW)

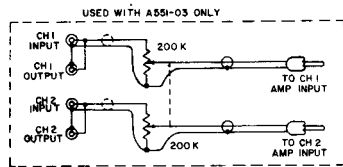
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MAGNAVOX R207 Tuner Diagram, Continued

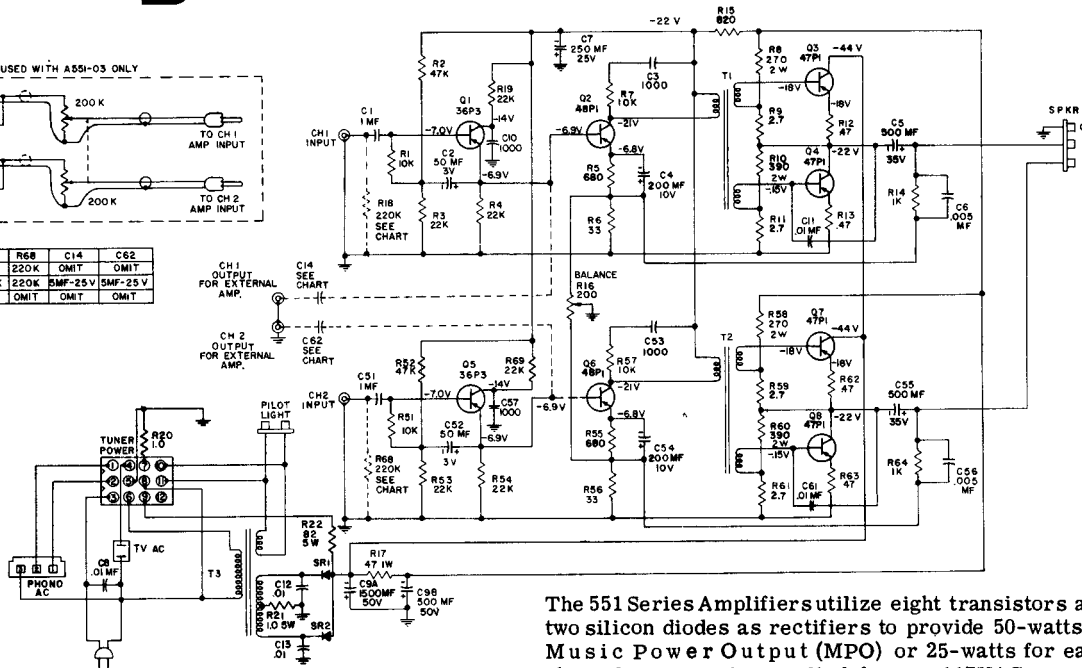


Magnavox

A551 SERIES AMPLIFIER



CHASSIS	R16	R68	C14	C62
A551-01	220K	220K	OMIT	OMIT
A551-02	220K	220K	500MF 25V	500MF 25V
A551-03	OMIT	OMIT	OMIT	OMIT



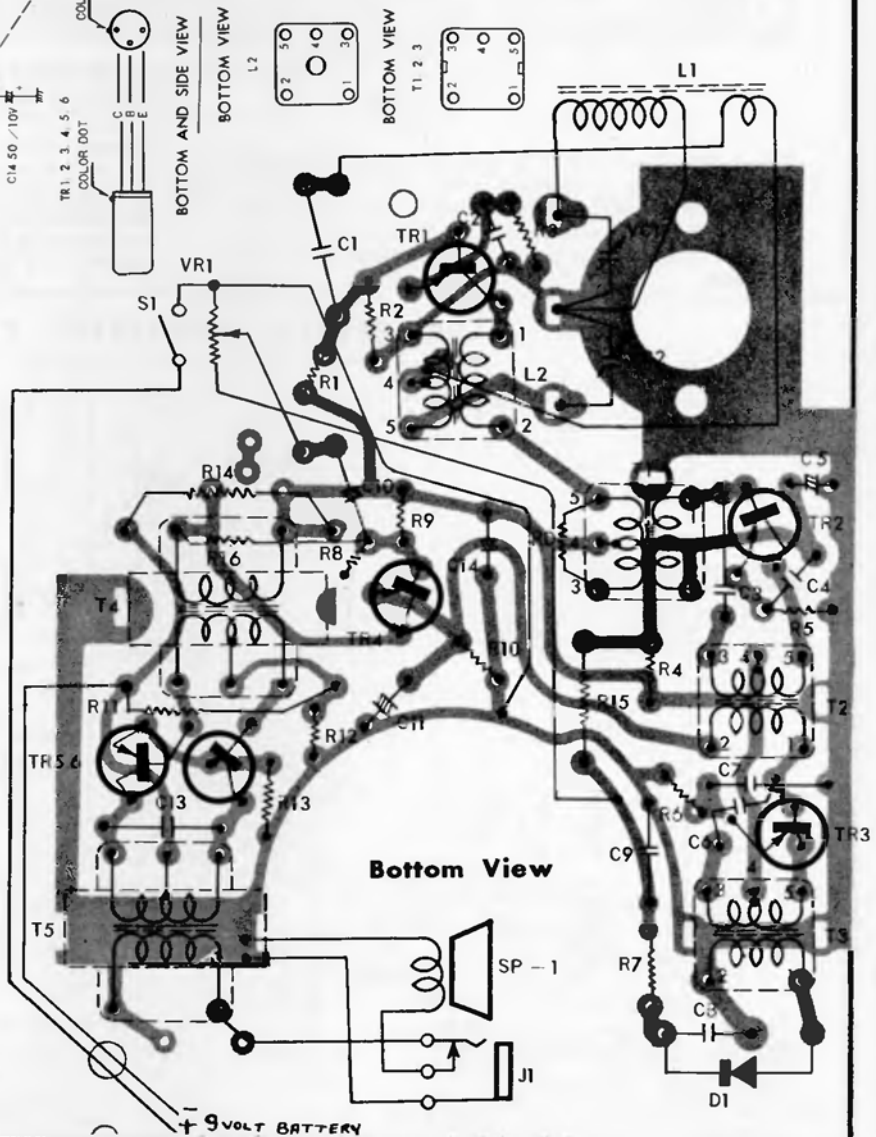
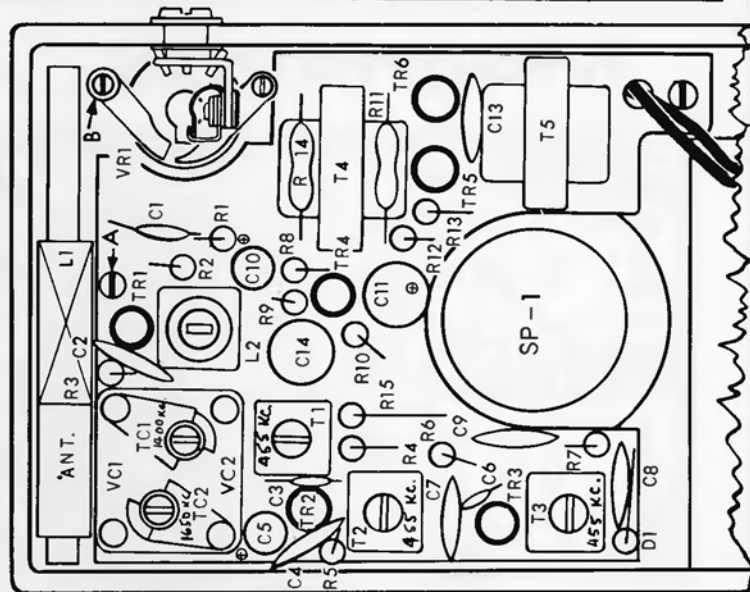
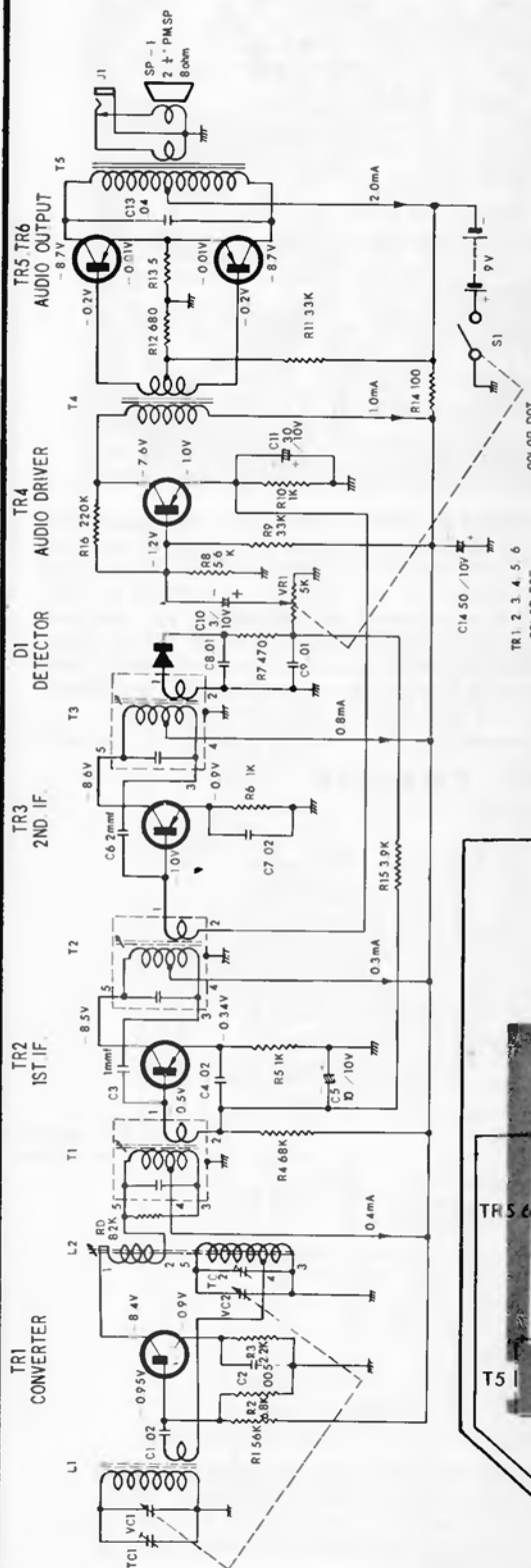
These amplifiers are the transformerless output type designed to use the speaker voice coil as the load. This type of circuit is quite common in transistor audio amplifiers. The voice coil impedance, therefore, plays an important part in the overall operation of the amplifier.

The 551 Series Amplifiers utilize eight transistors and two silicon diodes as rectifiers to provide 50-watts of Music Power Output (MPO) or 25-watts for each channel. Power is supplied from a 117VAC source. The power transformer is a step-down type designed to provide approximately 36 VDC @ 300MA after rectification by the two silicon diodes. These amplifiers are designed to work in conjunction with, and supply power for, a separate AM-FM transistor tuner.

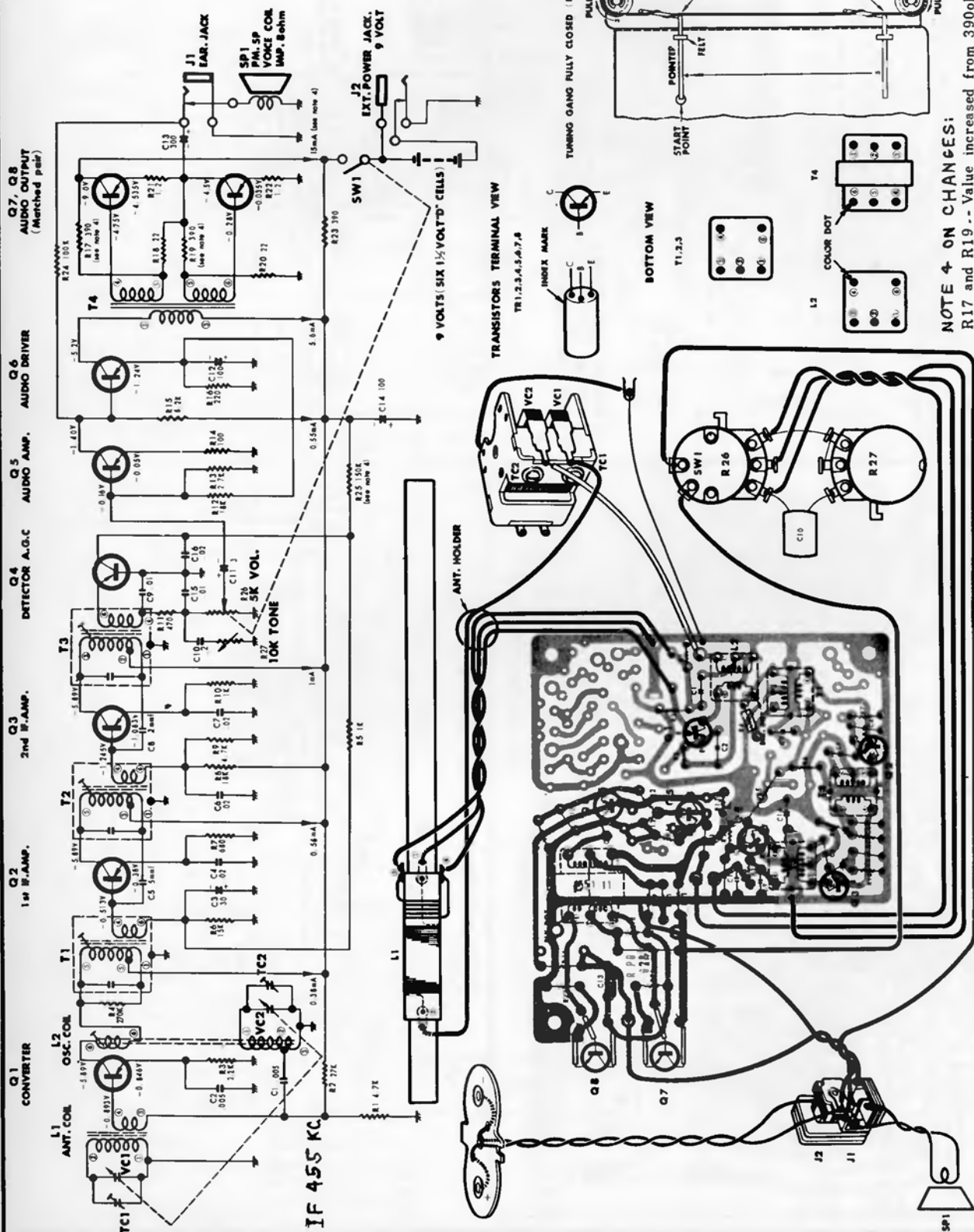
A590 SERIES AMPLIFIER CHASSIS

MODEL	C14	C15	R23	R24	R14,16,64,66	R28	C16
A590-01-00	OMIT	OMIT	1.0 9W	1.0 9W	3.3	OMIT	OMIT
A590-01-10	.01	.01	1.0 9W	1.0 9W	3.3	OMIT	OMIT
A590-01-21	.01	.01	OMIT	OMIT	2.7	OMIT	OMIT
A590-02-00	.01	.01	OMIT	OMIT	2.7	330 9W	3000V 35V
A590-01-11	.01	.01	1.0 9W	1.0 9W	3.3	OMIT	OMIT

MONTGOMERY WARD
Models GEN-1250A
and GEN-1251A



MONTGOMERY WARD
Model GEN-1257A



MONTGOMERYWARD

MODELS
GEN-1802A, GEN-1803A,
GEN-1804A, GEN-1805A,
& GEN-1806A

- IF 455 KC.
- NOTES:
1. ALL CAPACITANCE VALUES ARE IN MICROFARADS + 80% - 20% 50V MIN. UNLESS OTHERWISE INDICATED.
 2. ALL RESISTANCE VALUES ARE IN OHMS, 1/2 W ± 10% UNLESS OTHERWISE INDICATED.
 3. VOLTAGES SHOWN AT EACH TRANSISTOR ELECTRODE (± 20%) MEASURED TO COMMON GROUND WITH A VTVM WITH NO INPUT SIGNAL AND VOLUME CONTROL SET AT MAXIMUM. NEGATIVE GROUND.
 4. ALL COIL AND TRANSFORMER RESISTANCES ARE MEASURED OUT OF CIRCUIT. RESISTANCES LESS THAN 1 OHM ARE NOT SHOWN.

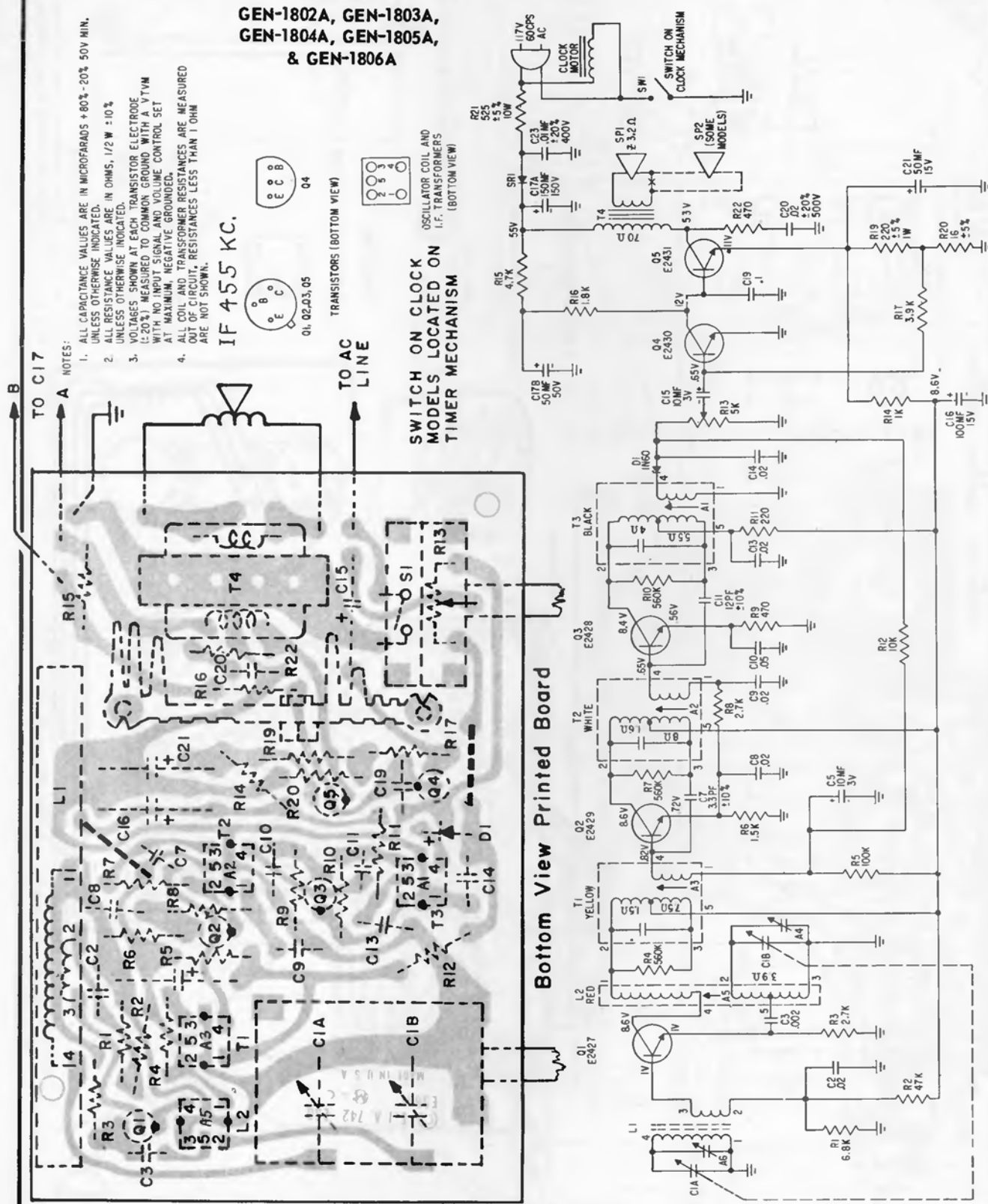
IF 455 KC.

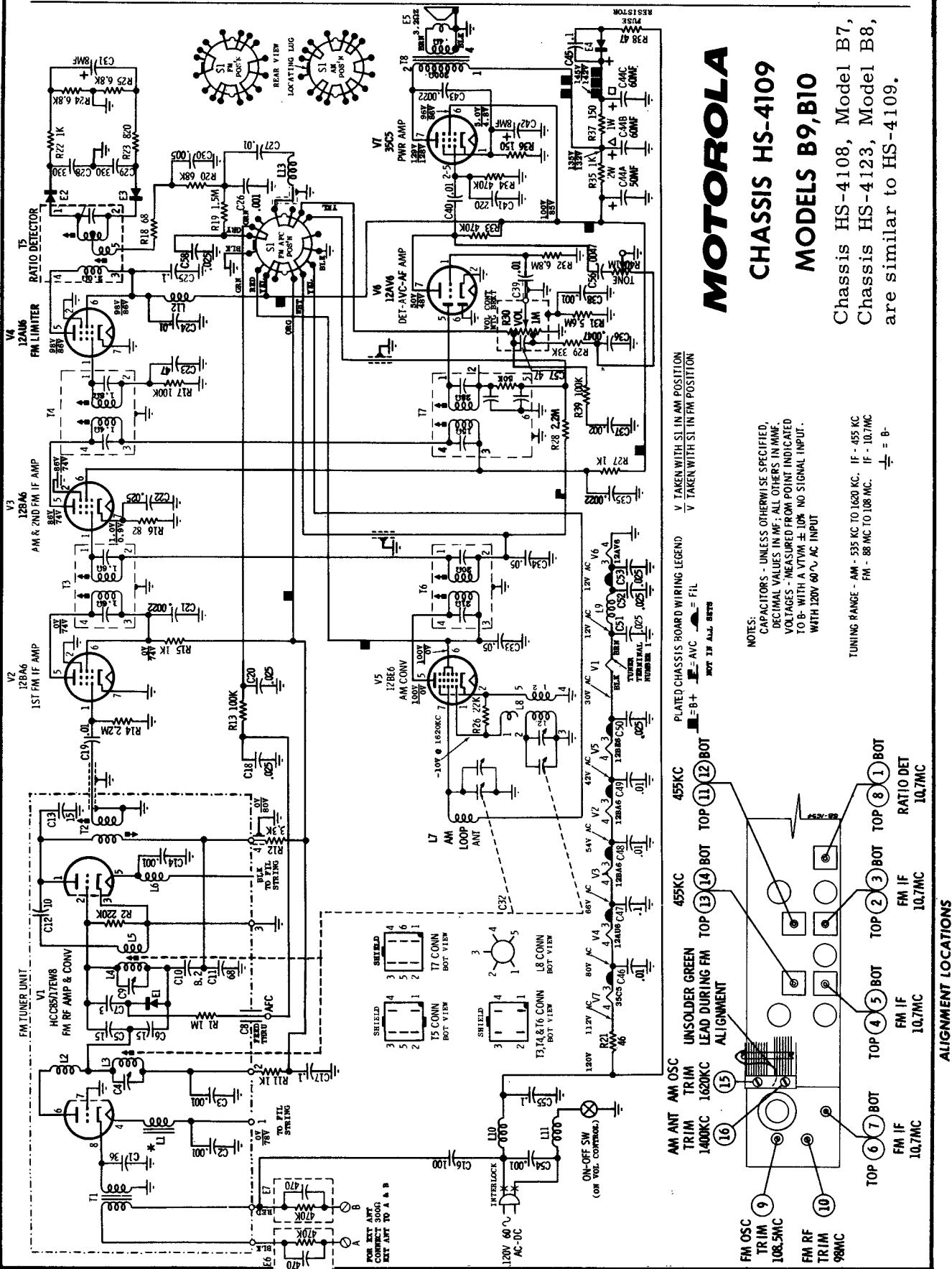


TRANSISTORS (BOTTOM VIEW)

SWITCH ON CLOCK
MODELS LOCATED ON
TIMER MECHANISM

Bottom View Printed Board

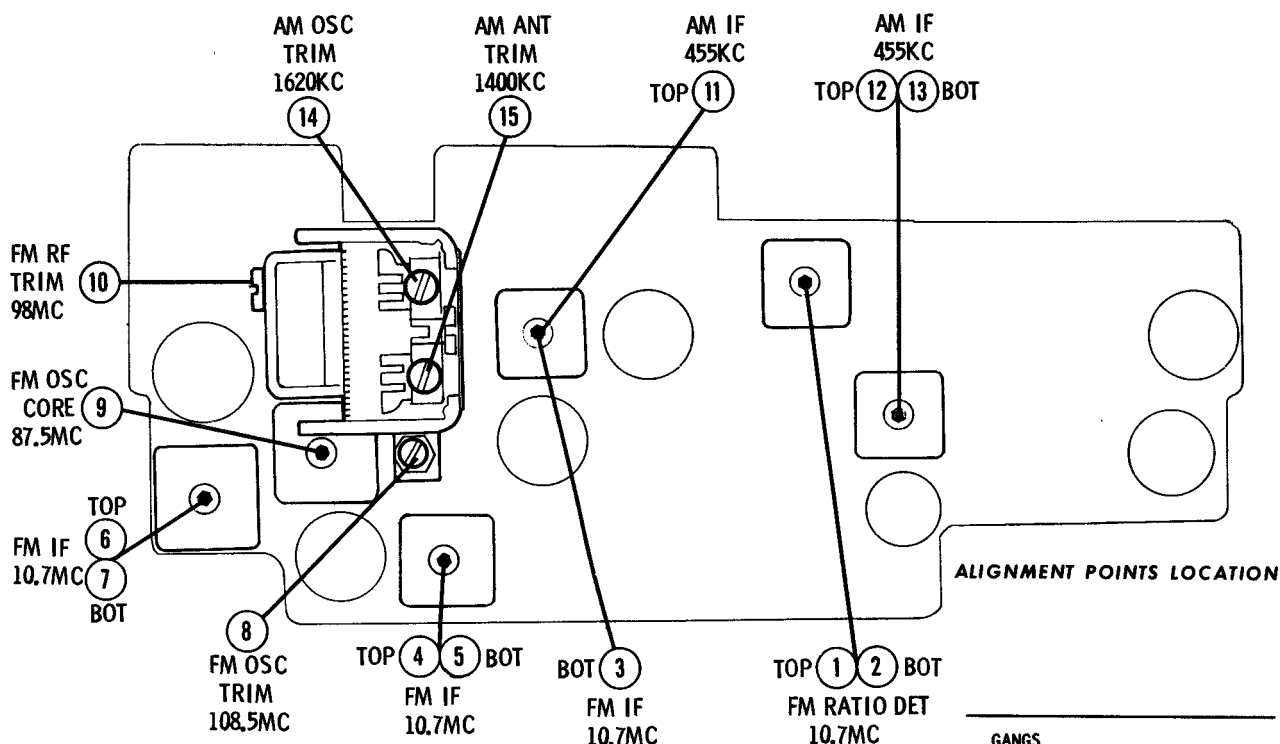




MOTOROLA

CHASSIS HS-4135,4134 MODELS BC4, B11, B12

(Diagram on page 67, plated chassis views on page 68)



CHASSIS REMOVAL - ALL MODELS

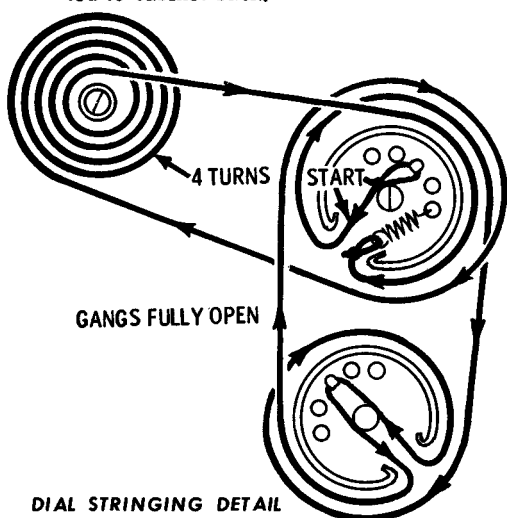
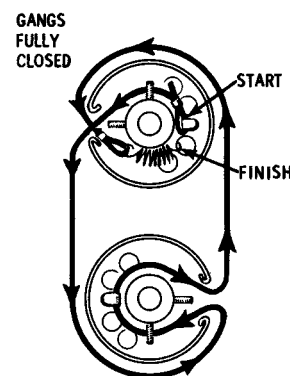
1. Remove tuning knob only; do not attempt to remove captivated volume knob and pointer dial.

2. Remove 4 cabinet back mounting screws, separate back from front of cabinet, then disconnect FM antenna connecting lead from inside back; if necessary, unsolder leads connected to cabinet back.

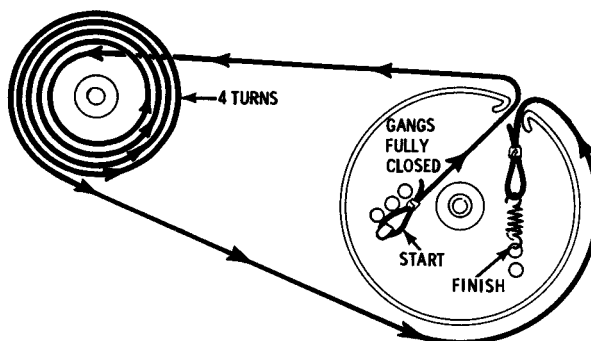
3. Remove screw from left side of AM antenna insulator and screw from AM gang mounting bracket.

4. On Model B12 only, also remove 2 chassis bracket mounting screws located at right and left sides inside cabinet; then remove 3 screws from bottom of cabinet.

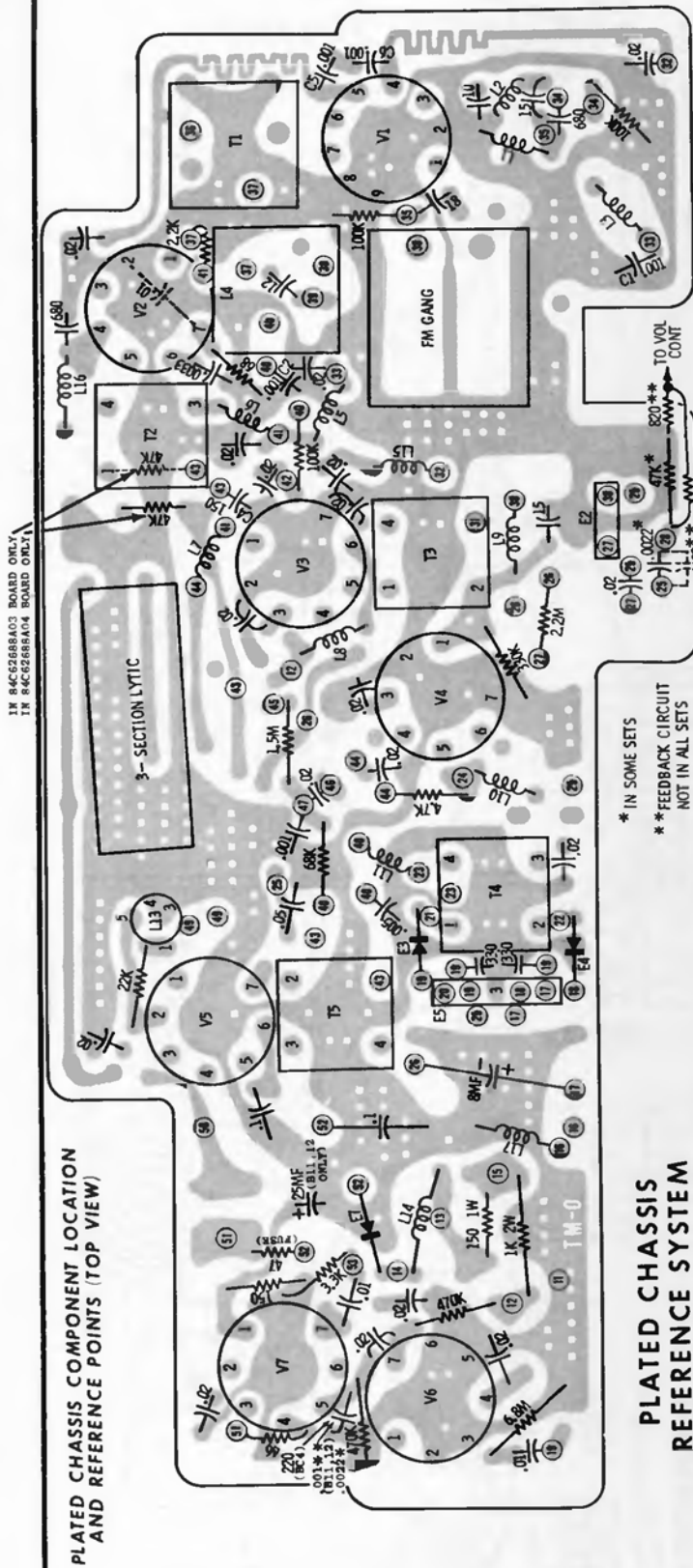
5. Slide chassis out from rear of cabinet; when re-installing chassis into cabinet, make sure the slots at the rear of the volume knob and pointer dial line up properly with their respective shafts on the chassis.



DIAL STRINGING DETAIL



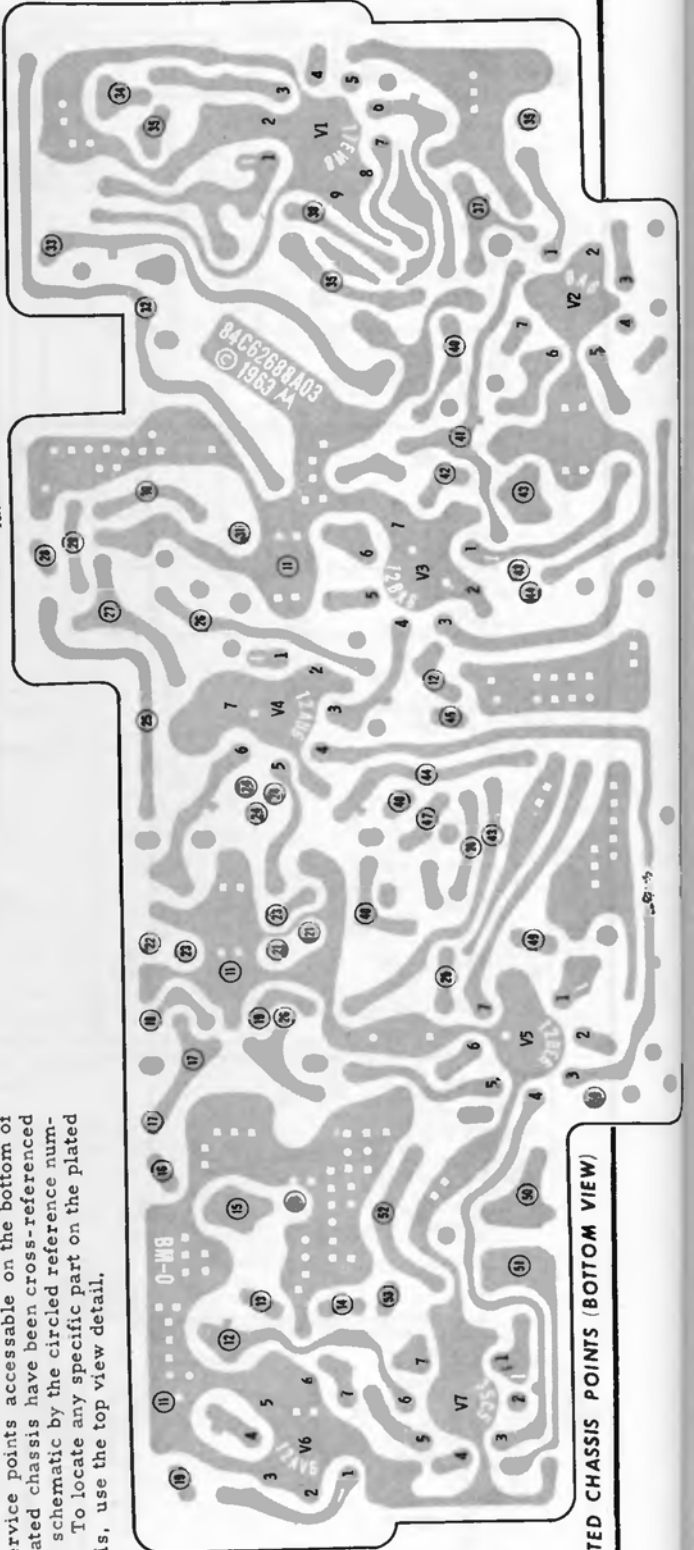
ALTERNATE STRINGING USED IN SOME SETS



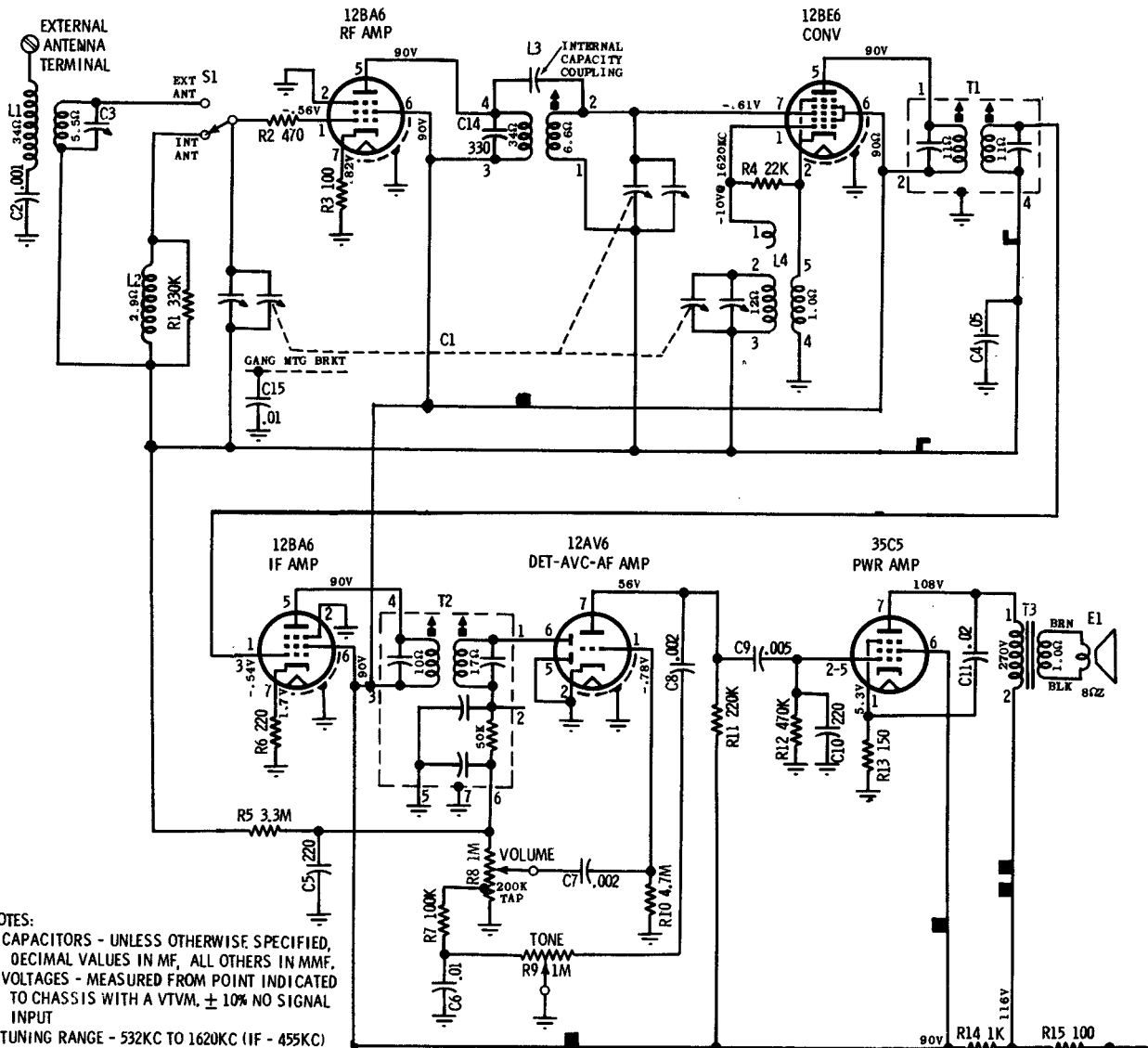
* IN SOME SETS
** FEEDBACK CIRCUIT NOT IN ALL SETS

PLATED CHASSIS REFERENCE SYSTEM

All service points accessible on the bottom of the plated chassis have been cross-referenced to the schematic by the circled reference numbers. To locate any specific part on the plated chassis, use the top view detail.



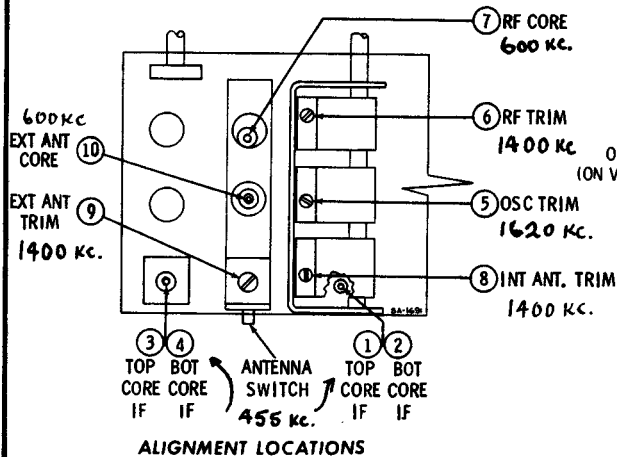
MOTOROLA CHASSIS HS-4137 MODEL A25



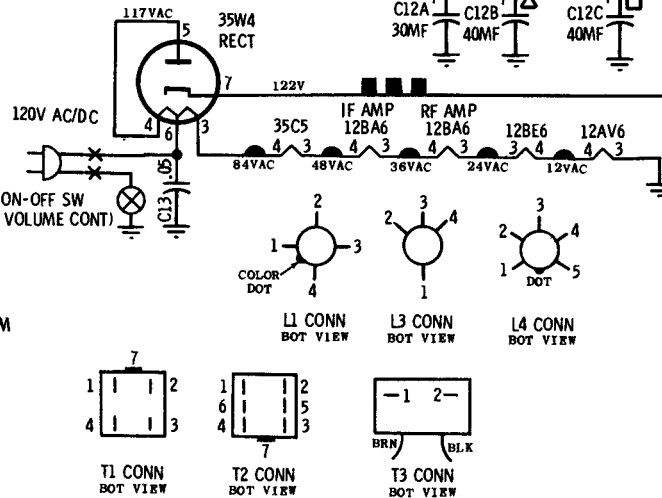
NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED,
DECIMAL VALUES IN MF, ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED
TO CHASSIS WITH A VTVM, $\pm 10\%$ NO SIGNAL
INPUT
TUNING RANGE - 532KC TO 1620KC (IF - 455KC)

PLATED BOARD WIRING LEGEND

■ = B+ ▬ = AVC ▬ = FIL

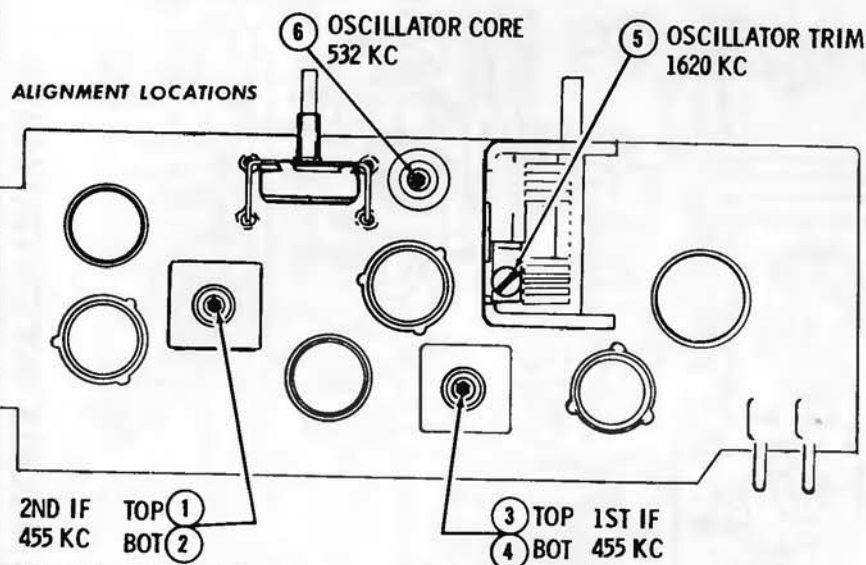


ALIGNMENT LOCATIONS



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

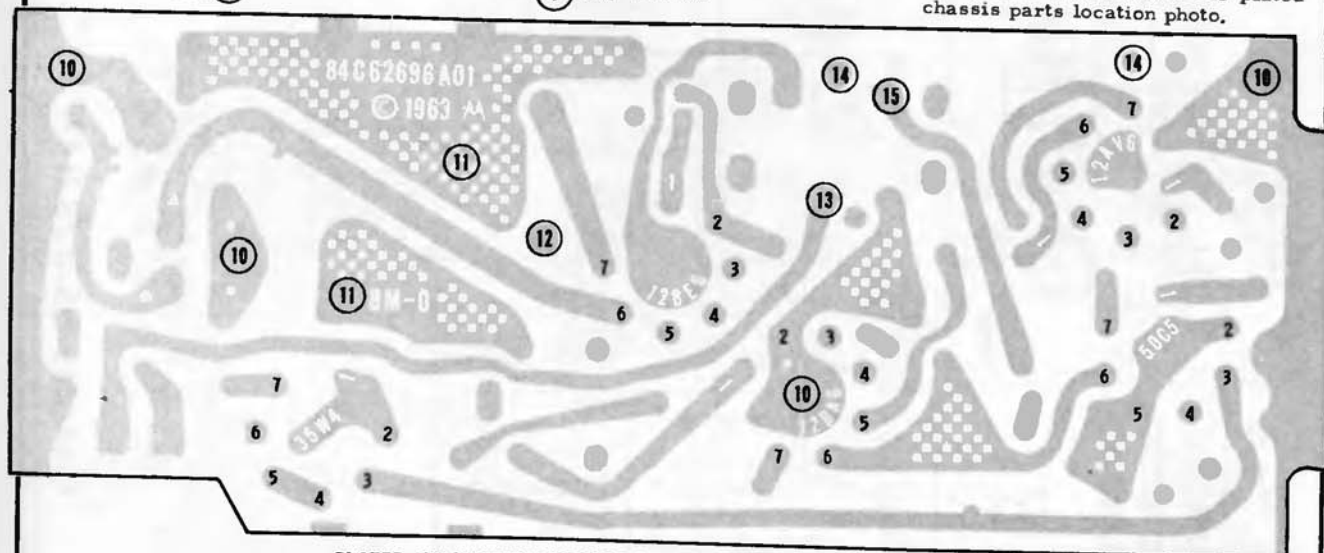
MOTOROLA Models A26, A27, C38, C39, Continued



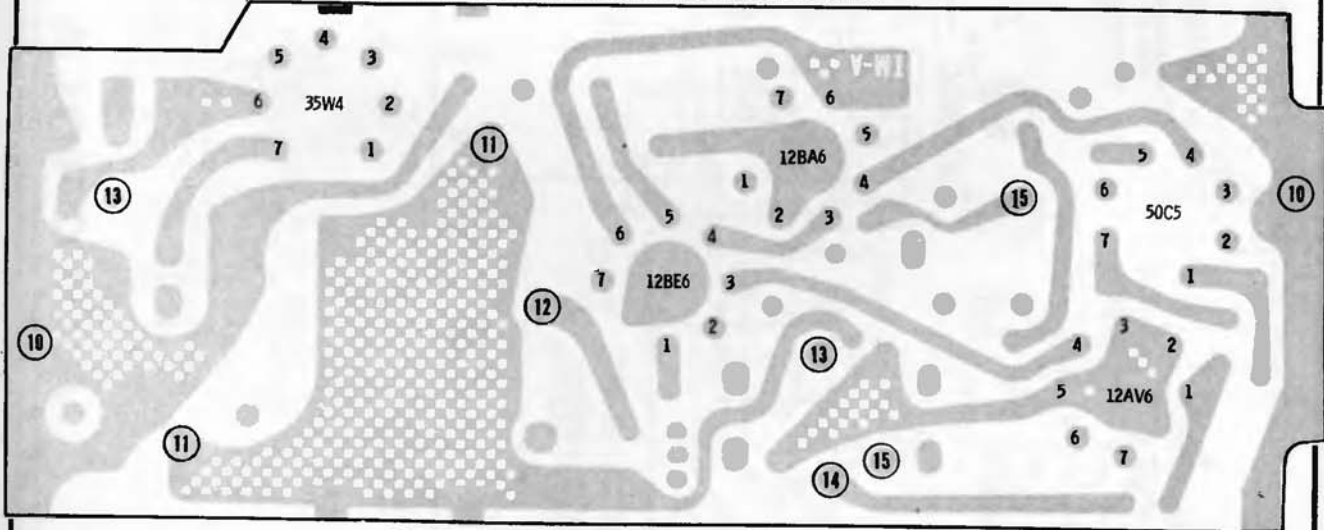
MODEL A27

PLATED CHASSIS REFERENCE SYSTEM

All service points accessible on the bottom of the plated chassis have been cross-referenced to the schematic by the circled reference numbers. To locate any specific part on the plated chassis, use the plated chassis parts location photo.



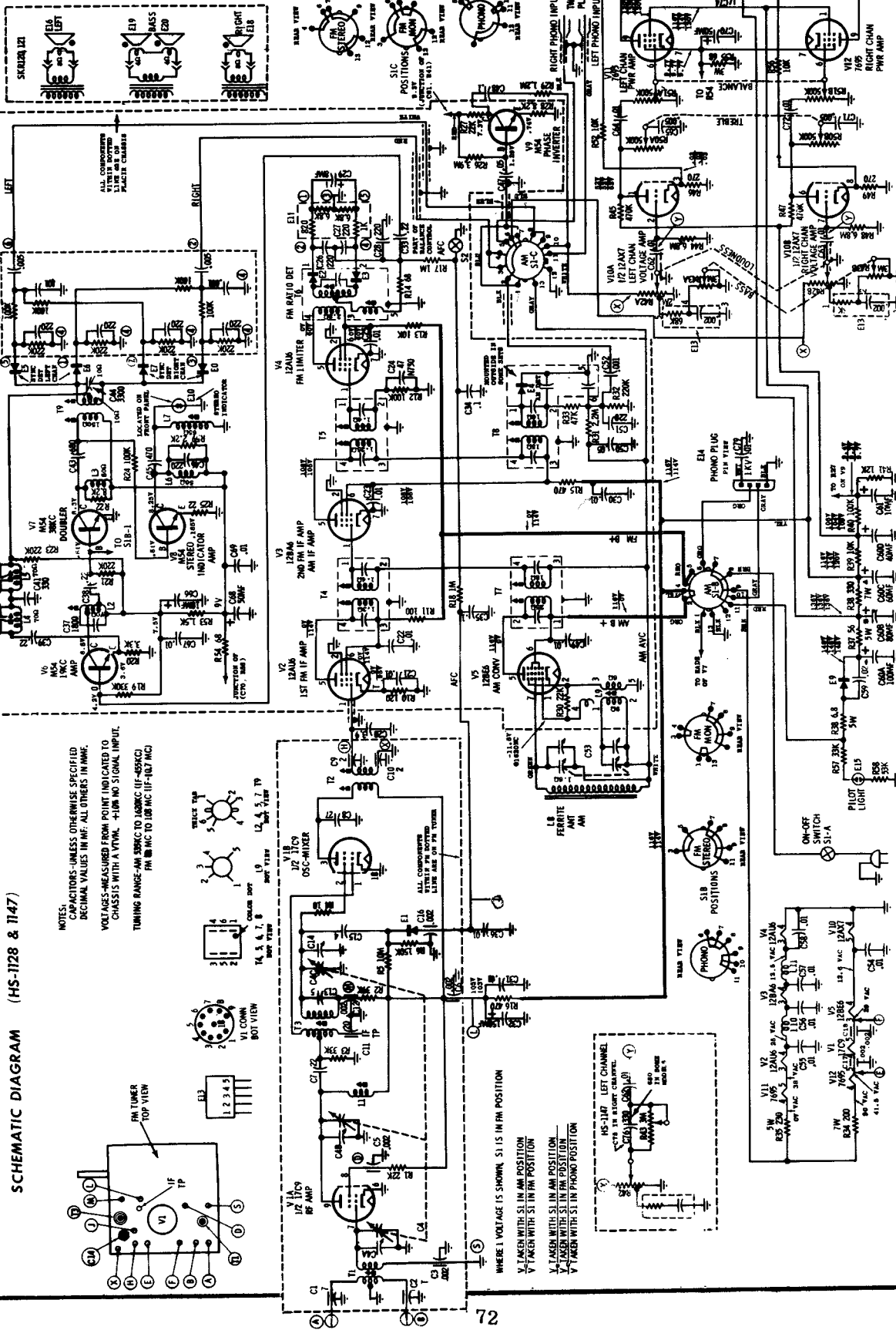
PLATED CHASSIS REFERENCE POINTS (BOTTOM VIEW)



PLATED CHASSIS REFERENCE POINTS (TOP VIEW)

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO

MOTOROLA Chassis HS-1128, HS-1147



MODELS SKR120,121,124,125

CHASSIS HS-1128,1147

MOTOROLA



MOTOROLA CHASSIS HS-1137,1138,1222**MODELS SK136,161,162,SKR135,136,161,162,SK-166, SKR-166, SKR-167**

(Material on pages 74 through 76)

Three-Channel Stereophonic Consoles; SK versions use the HS-1137 pre-amp, SKR versions use the HS-1138 tuner pre-amp; all versions use the HS-1222 power amp.

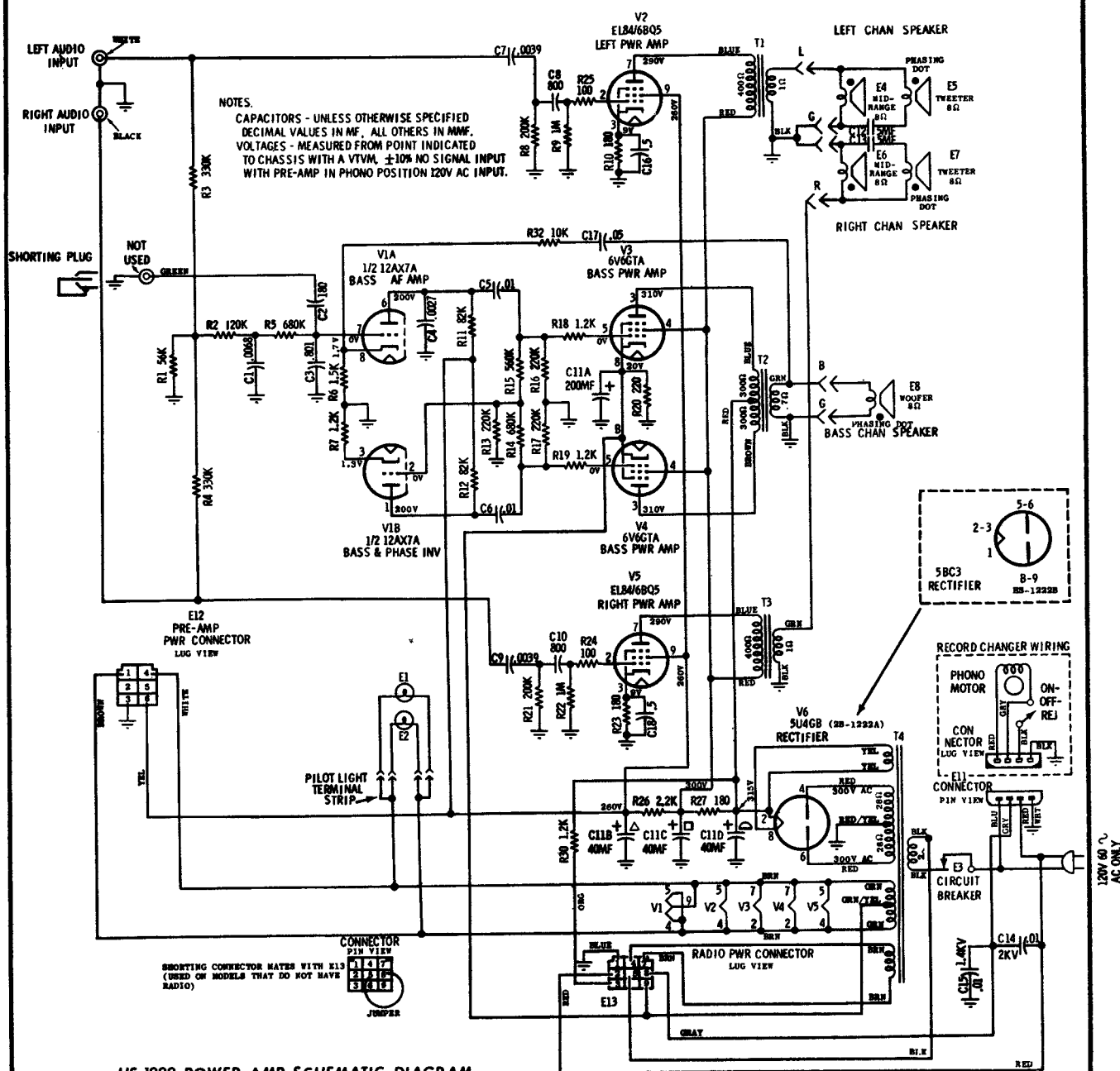
OPERATING AMPLIFIER WITH LOAD - Always operate the amplifier chassis with an output load (either the speakers or an 8 ohm, 10 watt resistive load) across each channel.

SPEAKER PHASING - Refer to the schematic diagram.

ELECTRICAL SPECIFICATIONS

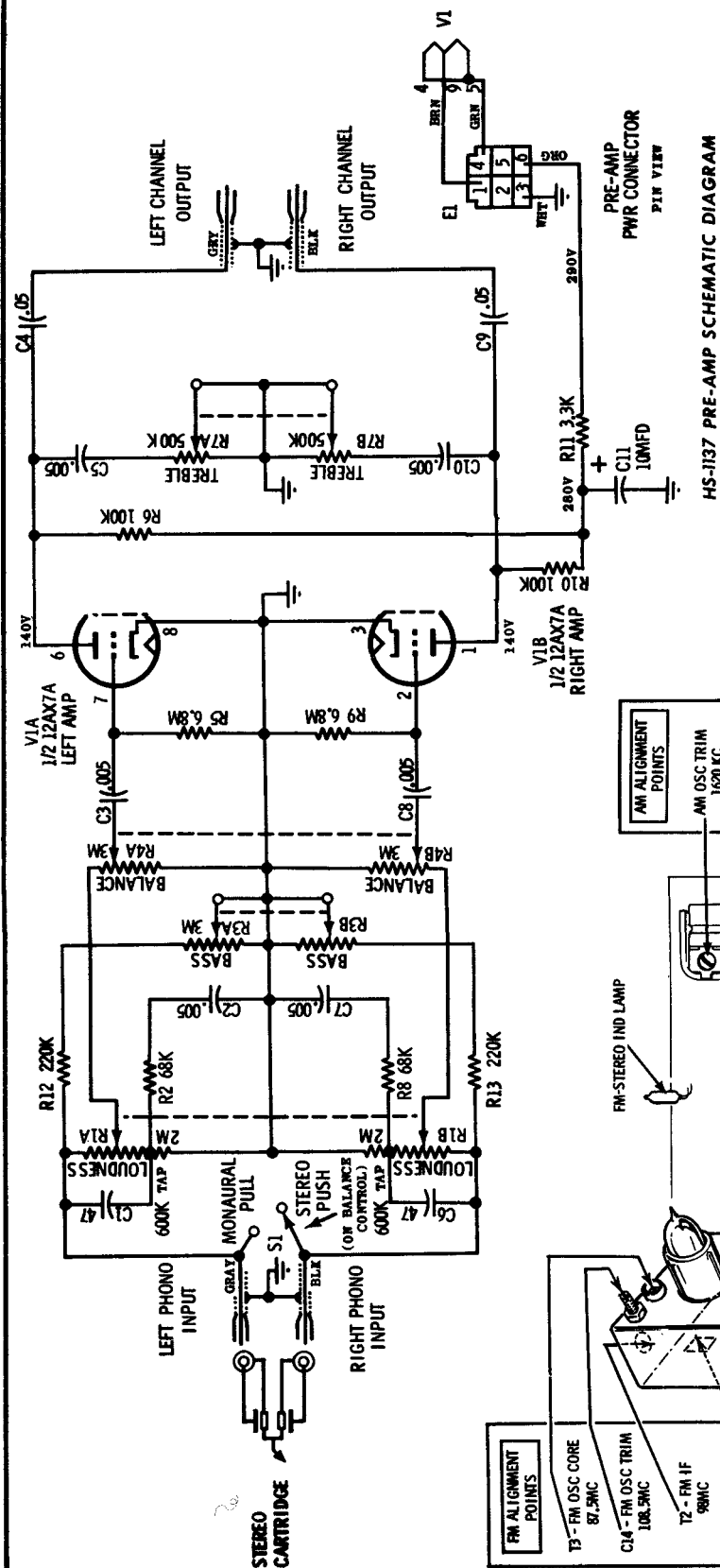
Power Supply: 120 volts, 60 cycle AC only

Power Consumption: 190 watts (includes radio power).



VOLUME R-25. MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MOTOROLA Chassis HS-1137, HS-1138 (see pages 74, 76, for related data)



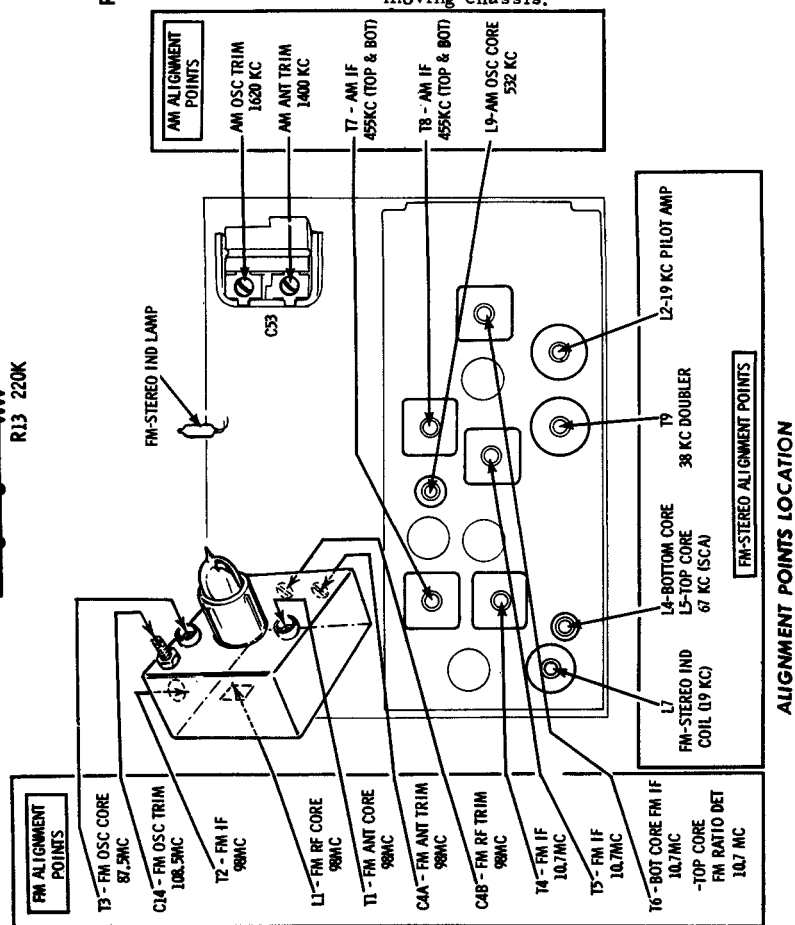
CHASSIS REMOVAL

Pre-Amp (HS-1137)

1. Remove control knobs.
2. Remove back cover by removing screws.
3. Remove record storage compartment by removing its bezel and then compressing top edges.
4. Remove 4 hex nuts and 1 machine screw located next to loudness control.
5. Pull pre-amp down and disconnect any leads if necessary.

TUNER CHASSIS (HS-1138)

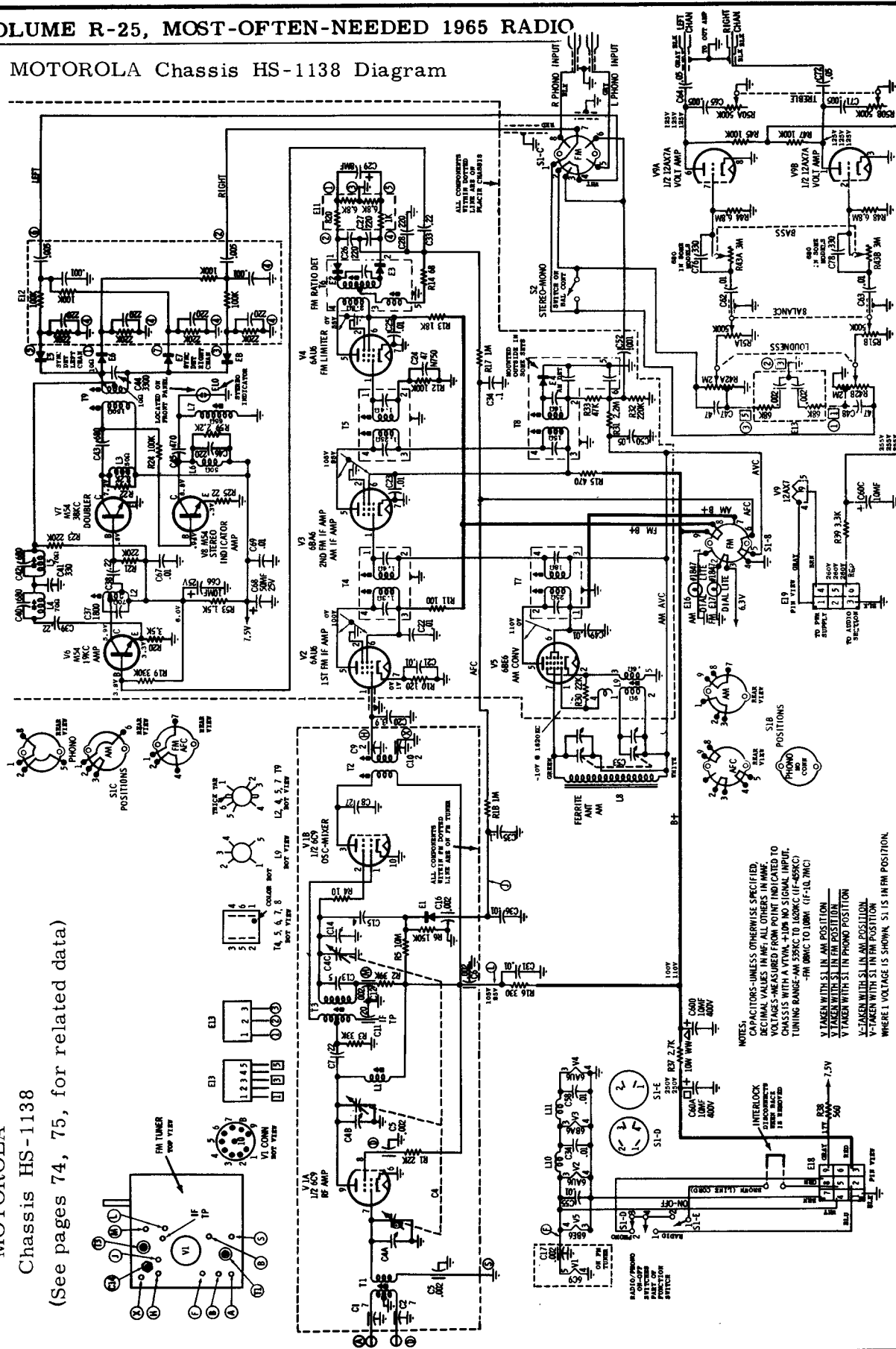
1. Remove back cover by removing screws and pulling cover back to disengage inter-lock plug.
2. Remove record storage compartment by removing screw in bracket at bottom of storage compartment. Compress top edges of compartment to remove it.
3. Disconnect cables, remove the chassis mounting screws and lift chassis out. Power amp chassis can be removed by removing screws holding chassis to cabinet bottom and lifting chassis out. Be sure all cables are disconnected before removing chassis.



MOTOROLA Chassis HS-1138 Diagram

Chassis HS-1138

(See pages 74, 75, for related data)

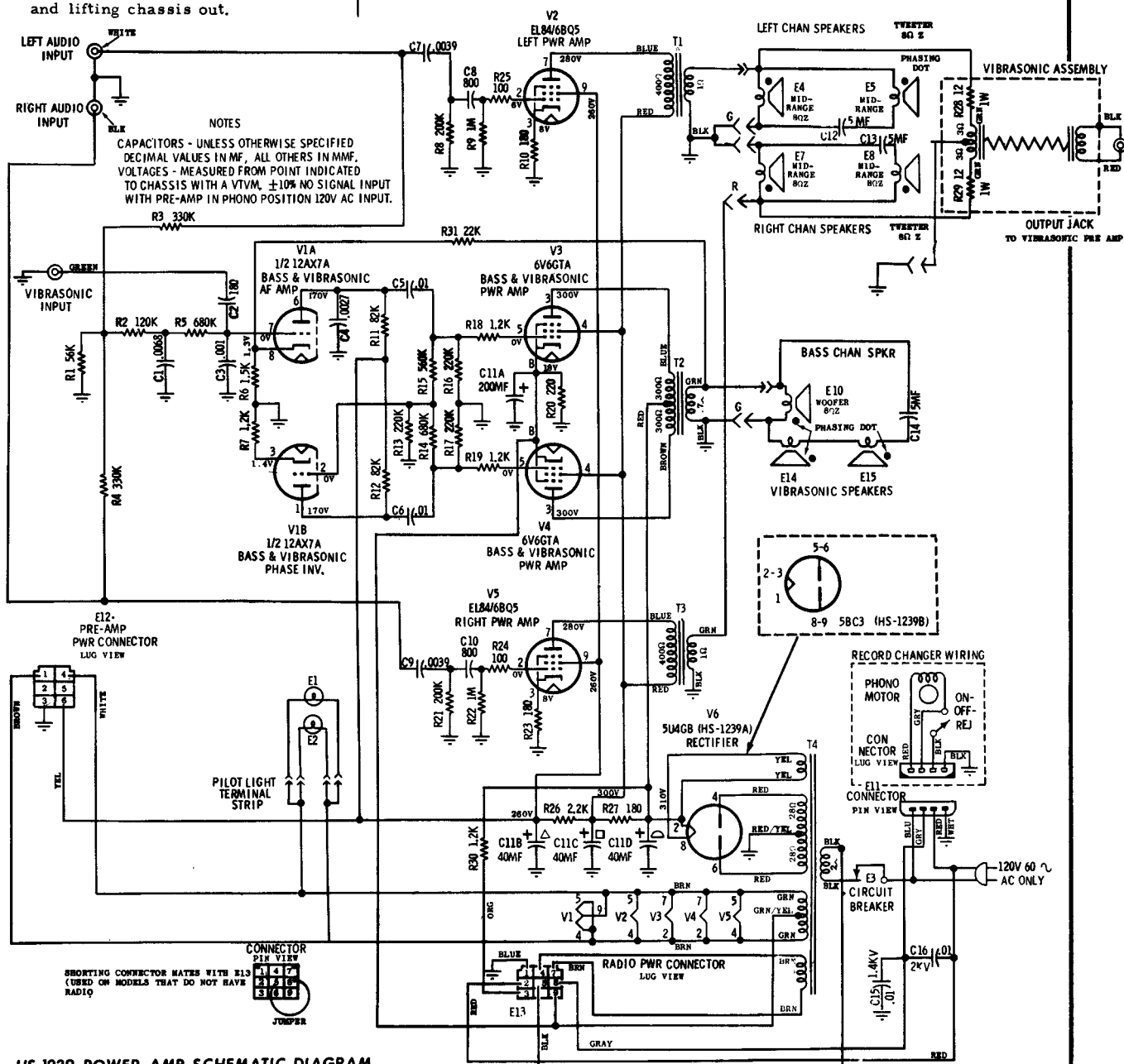


SCHEMATIC DIAGRAM (HS-1138)

MOTOROLA**MODELS SK145,163,SKR145,163****CHASSIS HS-1185,1186,1239****CHASSIS REMOVAL**

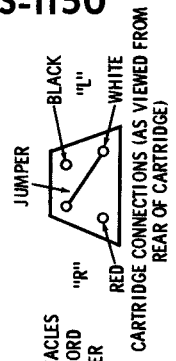
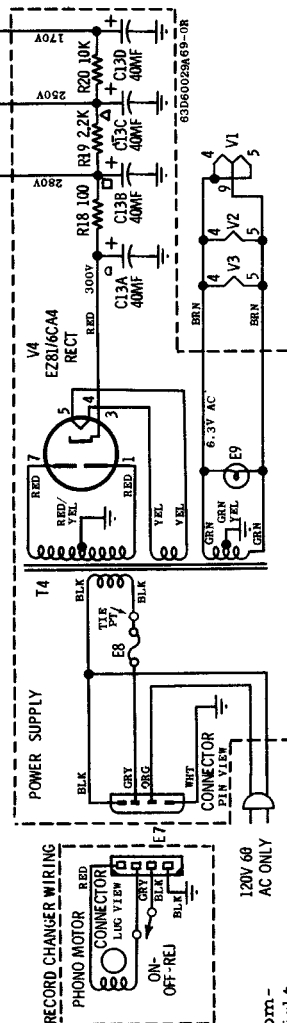
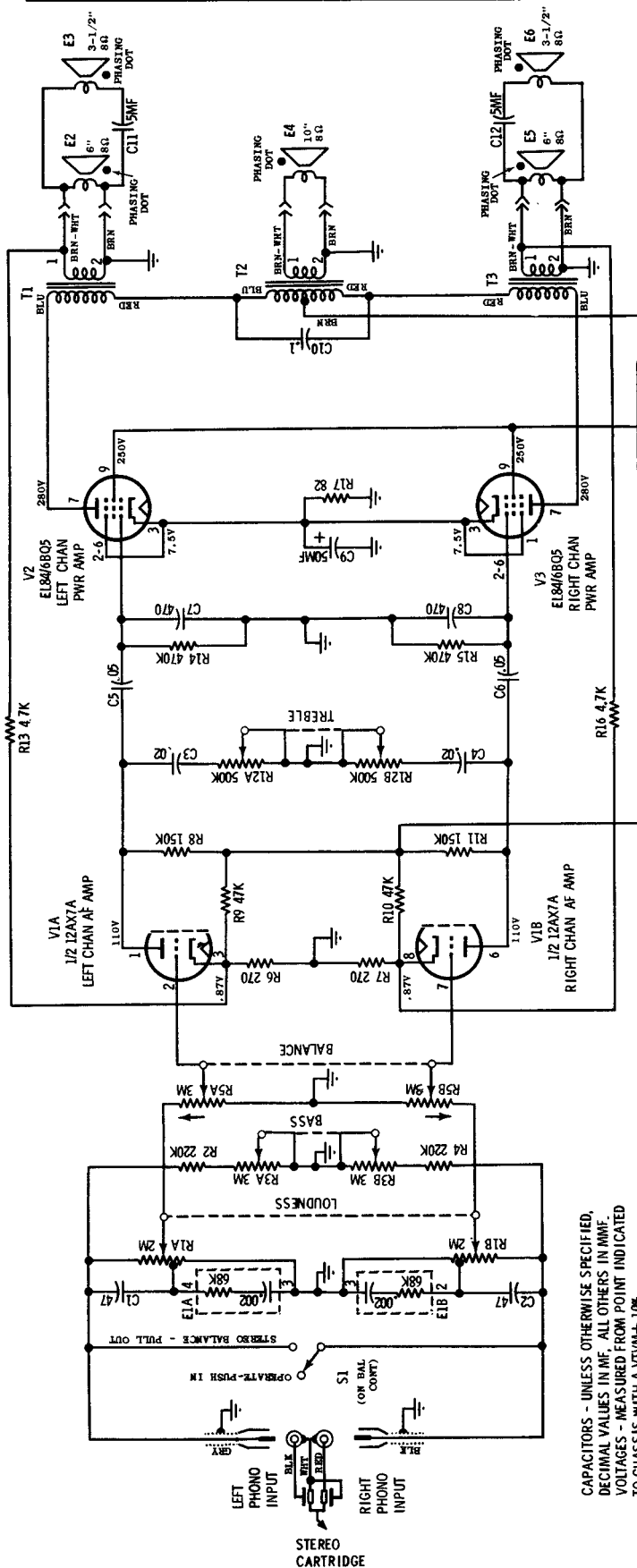
1. Remove back cover by removing screws and pulling cover back to disengage inter-lock plug.
2. Remove record storage compartment by removing screw in bracket at bottom of storage compartment. Compress top edges of compartment to remove it.
3. Disconnect cables, remove chassis mounting screws and lift chassis out. Power amp chassis can be removed by removing screws holding chassis to cabinet bottom and lifting chassis out.

These models are three-channel Stereophonic consoles. SK versions use HS-1186 pre-amp chassis which is very similar to HS-1137 (on page 75); SKR versions use HS-1185 tuner which is very similar to HS-1138 (page 76); all versions use HS-1239 power amplifier, schematic diagram below.



MOTOROLA

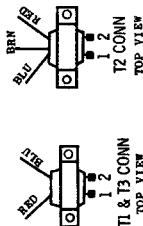
MODEL SK135 CHASSIS HS-1150



STEREO CARTRIDGE CONNECTIONS

CHASSIS REMOVAL

1. Remove the record storage compartment bezel by pulling it straight up; then remove the record storage compartment by compressing its top edges together and pulling up.
2. Remove the screws from the cabinet back cover and remove the back cover.
3. Remove the 4 control knobs and the 2 cup nuts on the control shafts.



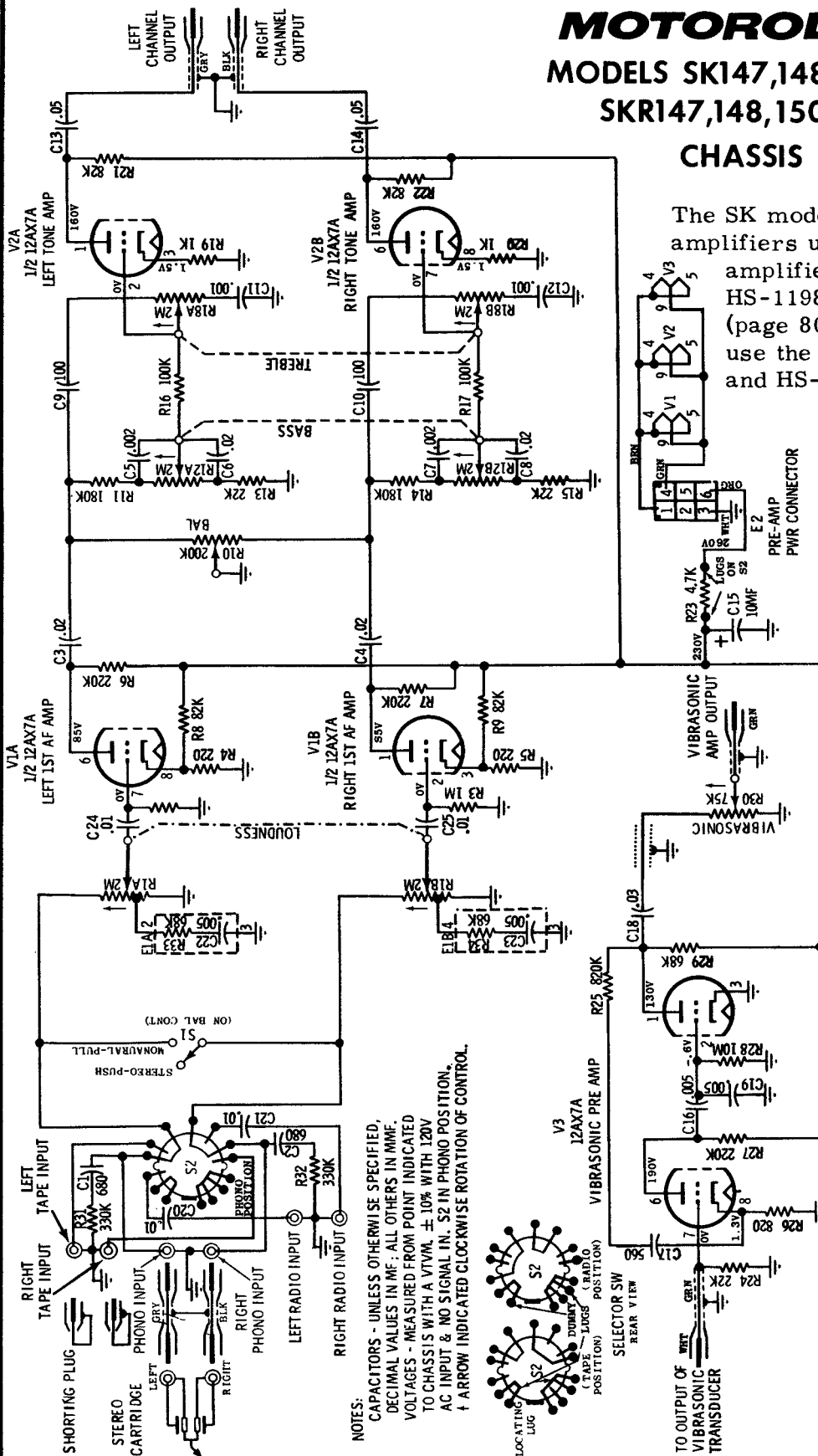
MOTOROLA

MODELS SK147,148,150,154,164,165,
SKR147,148,150,153,154,164,165

CHASSIS HS-1141,1197,1198

The SK models are stereophonic amplifiers using HS-1197 pre-amplifier (this page) and HS-1198 power amplifier (page 80). The SKR types use the same amplifiers and HS-1141 tuner (p. 81).

HS-1197 PRE-AMP SCHEMATIC DIAGRAM



NOTES:
CAPACITORS - UNLESS OTHERWISE SPECIFIED,
DECIMAL VALUES IN MF; ALL OTHERS IN MMF.
VOLTAGES - MEASURED FROM POINT INDICATED
TO CHASSIS WITH A VTVM, $\pm 10\%$ WITH 120V
AC INPUT & NO SIGNAL IN. S2 IN PHONO POSITION.
† ARROW INDICATED CLOCKWISE ROTATION OF CONTROL.

mounting hex nuts and 2 rubber sleeves with eyelets and remove chassis from cabinet.

CHASSIS REMOVAL (POWER AMP HS-1198)

1. Remove cabinet back cover mounting screws and cabinet back cover.
2. Disconnect all cables, remove chassis mounting screws then the chassis.

and washers; then lift chassis out of cabinet.

CHASSIS REMOVAL (HS-1197)

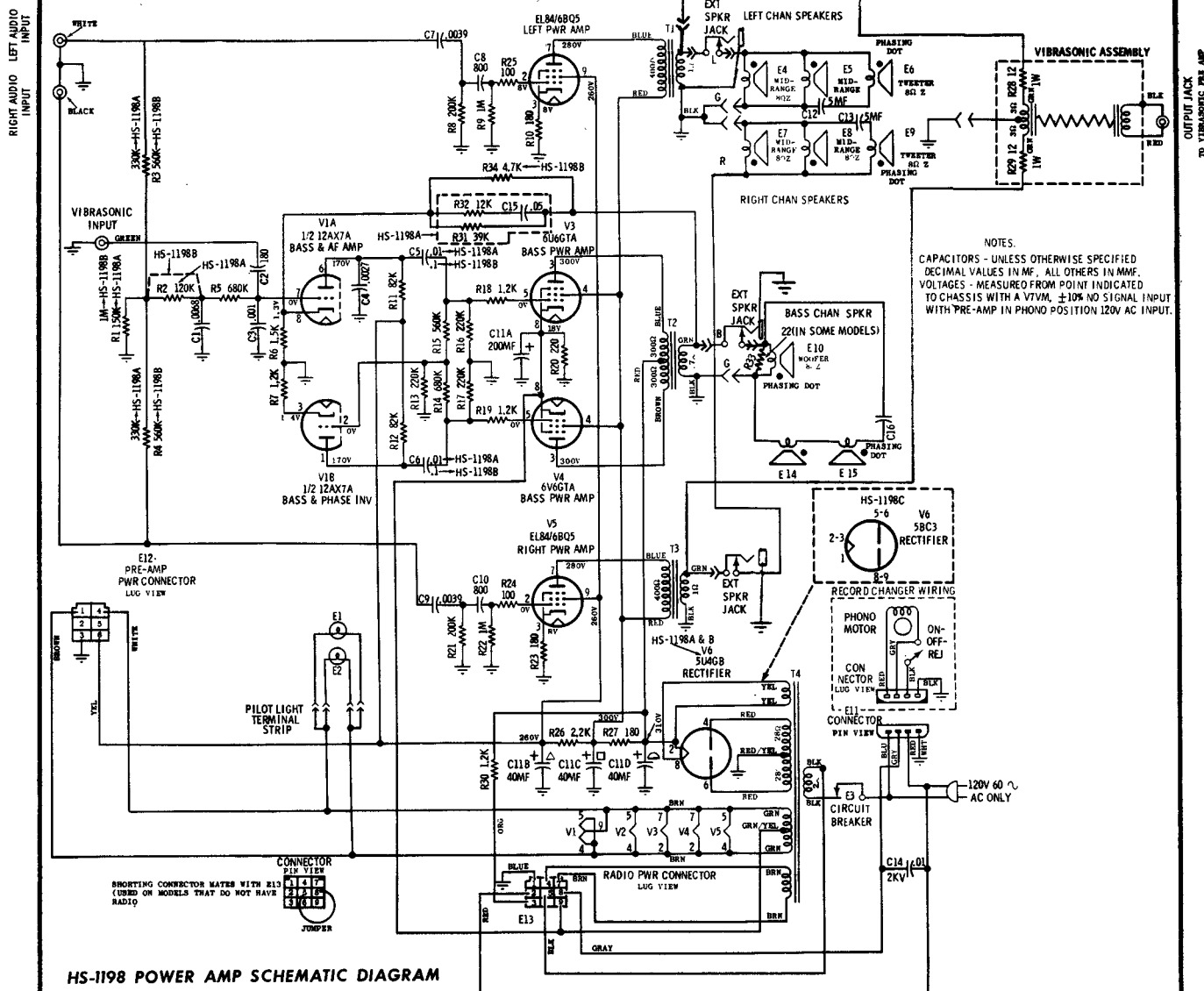
1. On models that contain the built-in AM-FM tuner, HS-1141, it will be necessary to remove the HS-1141 as described above because the HS-1197 pre-amp is attached to it.
2. On models not containing the AM-FM tuner, remove the cabinet back cover as above, disconnect all cables, then remove the 2 chassis

CHASSIS REMOVAL (HS-1141)

1. Remove cabinet back cover mounting screws and cabinet back cover.
2. On models that use a record well, remove the well as follows: Remove record well bezel by lifting straight up, then remove well by compressing top edges and pulling up.
3. Unplug all cables and leads; remove 2 chassis mounting wing nuts

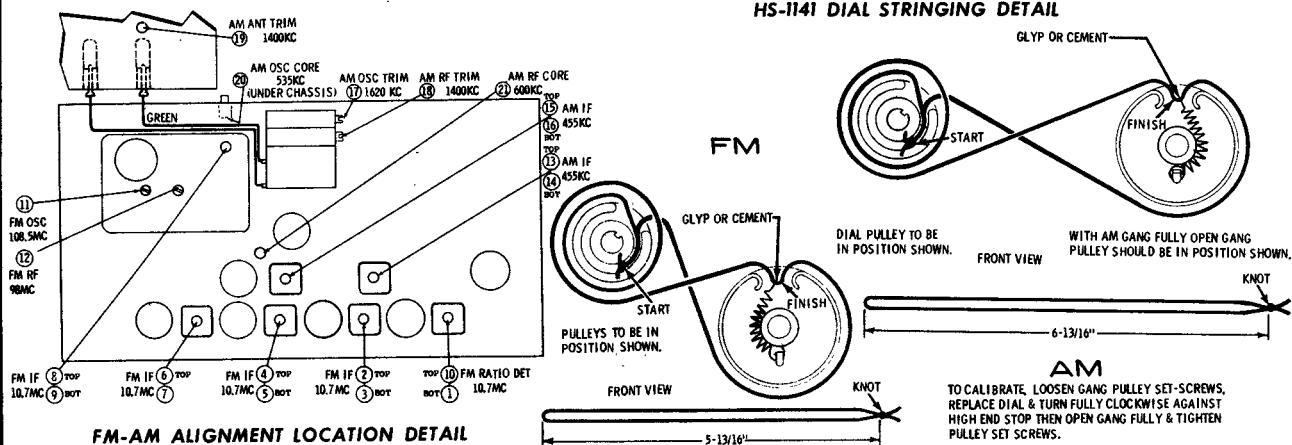
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MOTOROLA Chassis HS-1198 Amplifier (for list of models see page 79)

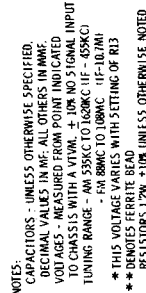


Additional material for HS-1141 Tuner, see page 81

HS-1141 DIAL STRINGING DETAIL

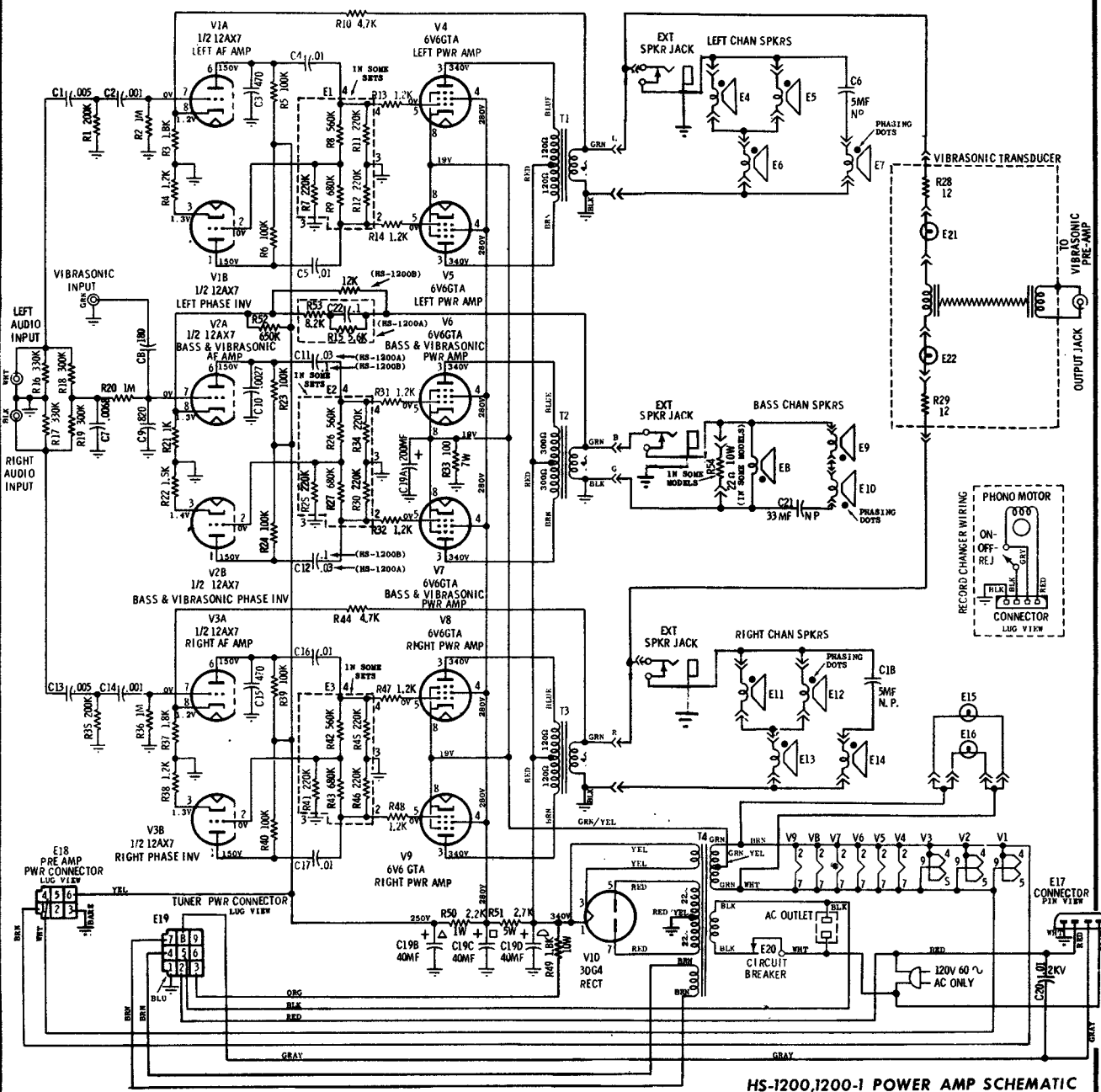


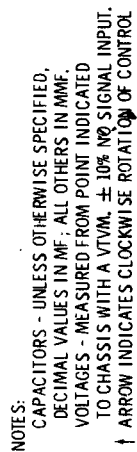
45-1141 AM-FM TUNER REVISED SCHEMATIC



MOTOROLA**MODELS SK151,152, SKR151,152,155,156,157,158,159,160****CHASSIS HS-1141,1199,1200,1200-1**

Models with SK prefix use HS-1199 pre-amplifier (see page 83) and HS-1200 or HS-1200-1 (see circuit below) for stereo reproduction. Stereo models with SKR prefix use the same amplifiers and HS-1141 tuner (diagram on page 81). Other tuner data on page 80.

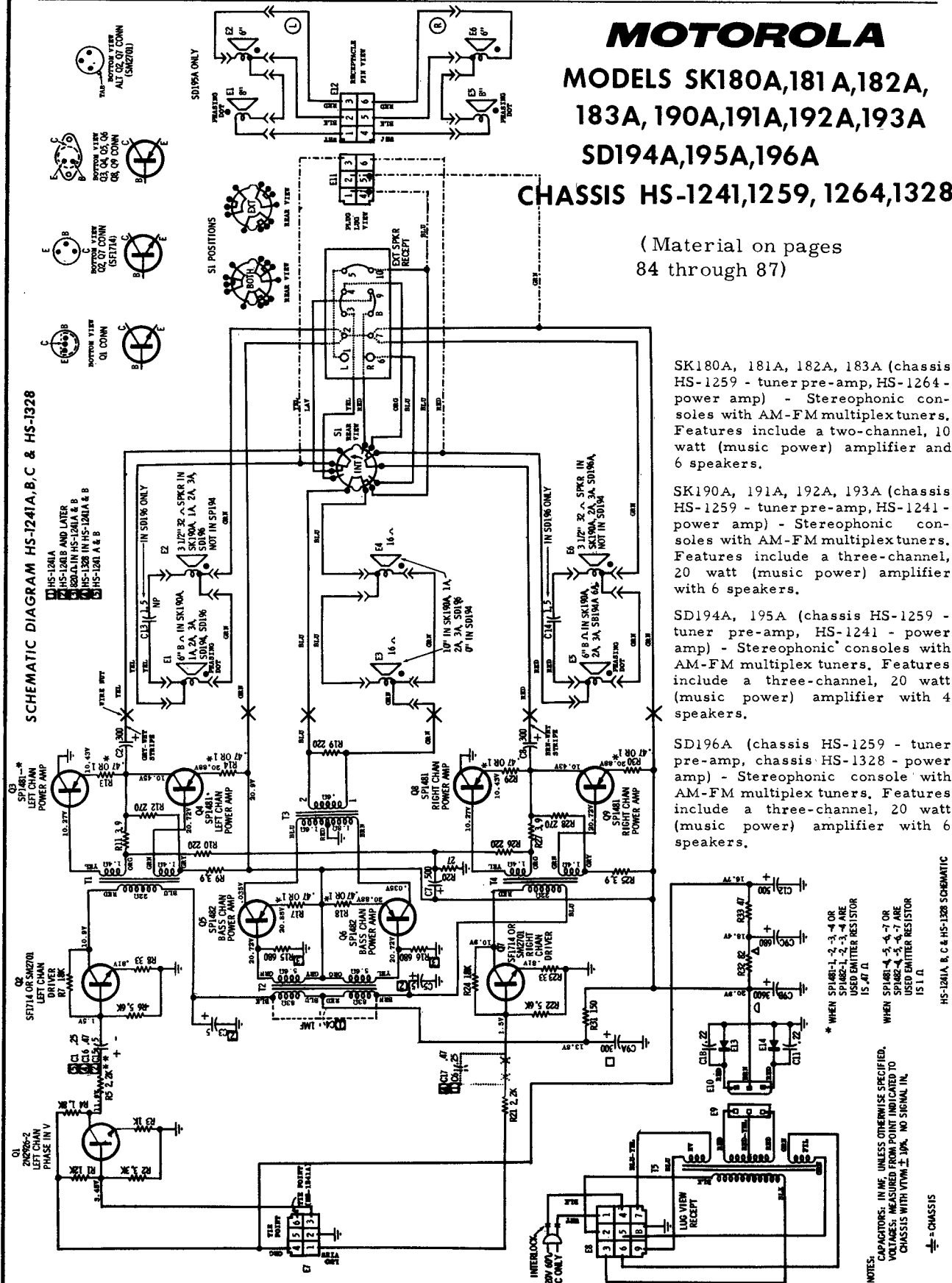




HS-1199 PRE-AMP SCHEMATIC DIAGRAM

MOTOROLA**MODELS SK180A, 181A, 182A,
183A, 190A, 191A, 192A, 193A****SD194A, 195A, 196A****CHASSIS HS-1241, 1259, 1264, 1328**(Material on pages
84 through 87)

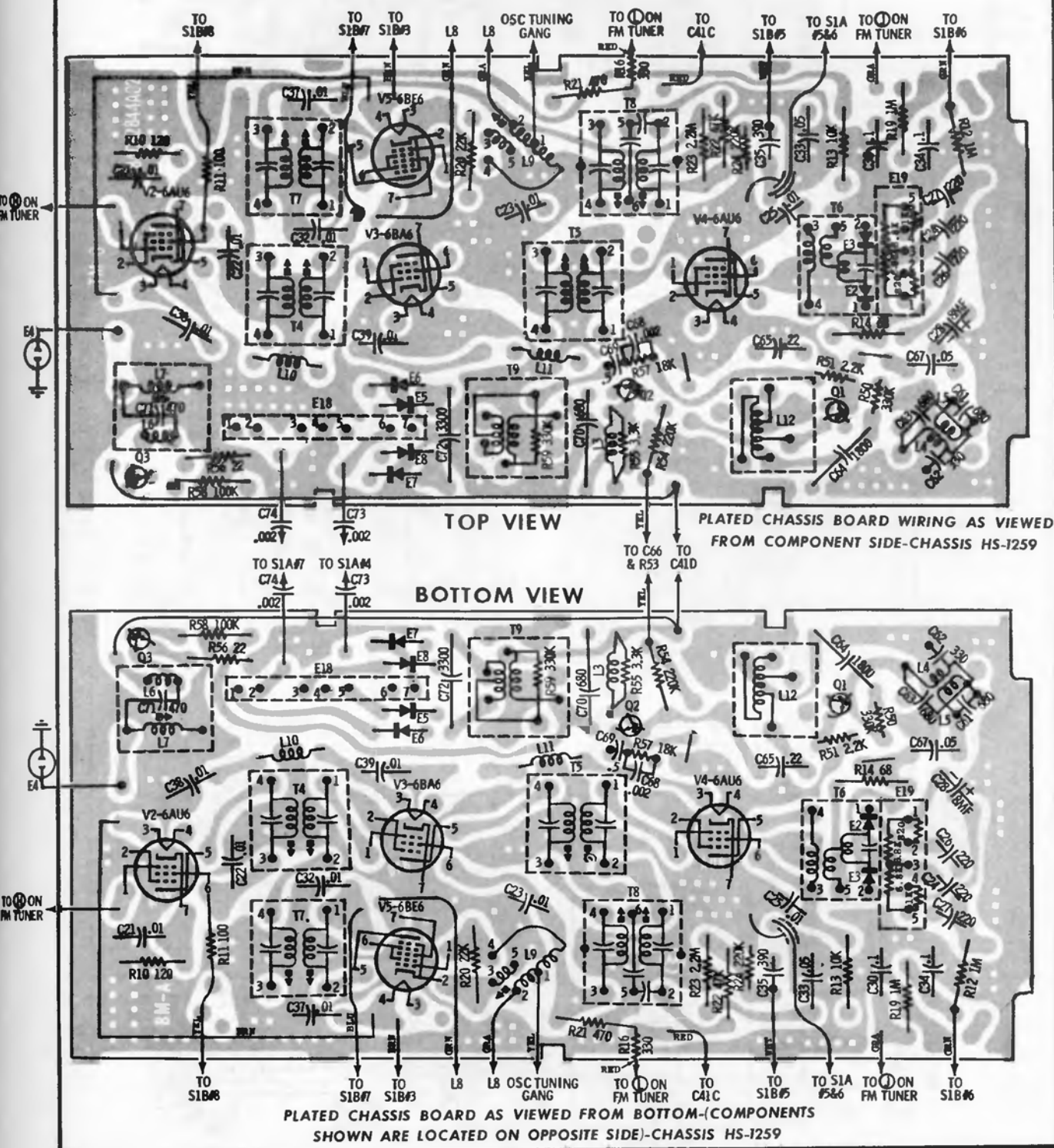
SCHEMATIC DIAGRAM HS-1241A, B, C & HS-1328



MOTOROLA

MODELS SK180A,181A,182A,183A,
190A,191A,192A,193A SD194A,195A,196A
CHASSIS HS-1241,1259, 1264,1328

(Continued)



(Continued)



MOTOROLA Chassis HS-1259 (for list of models see page 84)

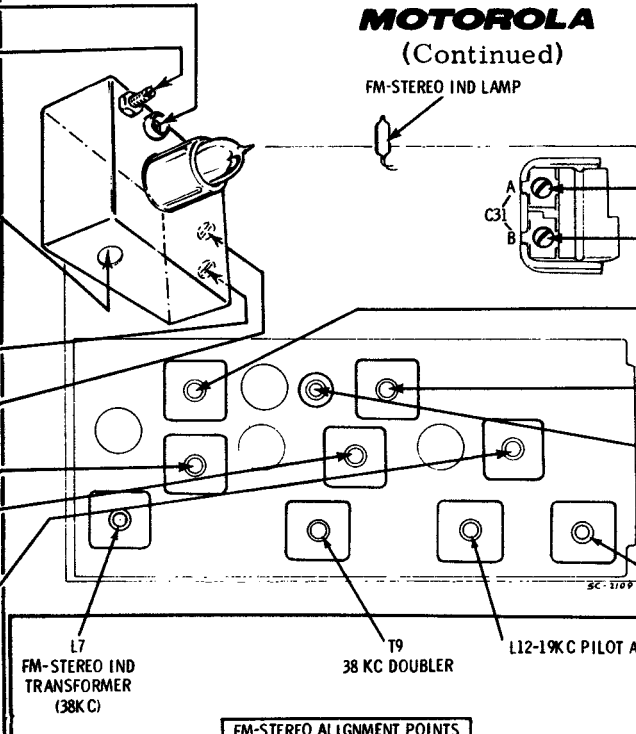
MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MOTOROLA (Continued)

MODELS SK180A,181A,182A,183A,
190A,191A,192A,193A SD194A,195A,196A
CHASSIS HS-1241,1259,1264,1328

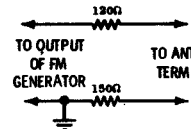
FM ALIGNMENT POINTS

- L2 - FM OSC CORE
87.5MC
- C14 - FM OSC TRIM
100.5MC
- T2 - FM IF
98MC
- C4A - FM ANT TRIM
98MC
- C4B - FM RF TRIM
98MC
- T4 - FM IF
10.7MC
- T5 - FM IF
10.7MC
- T6 - BOT CORE FM IF
10.7MC
-TOP CORE
FM RATIO DET
10.7 MC

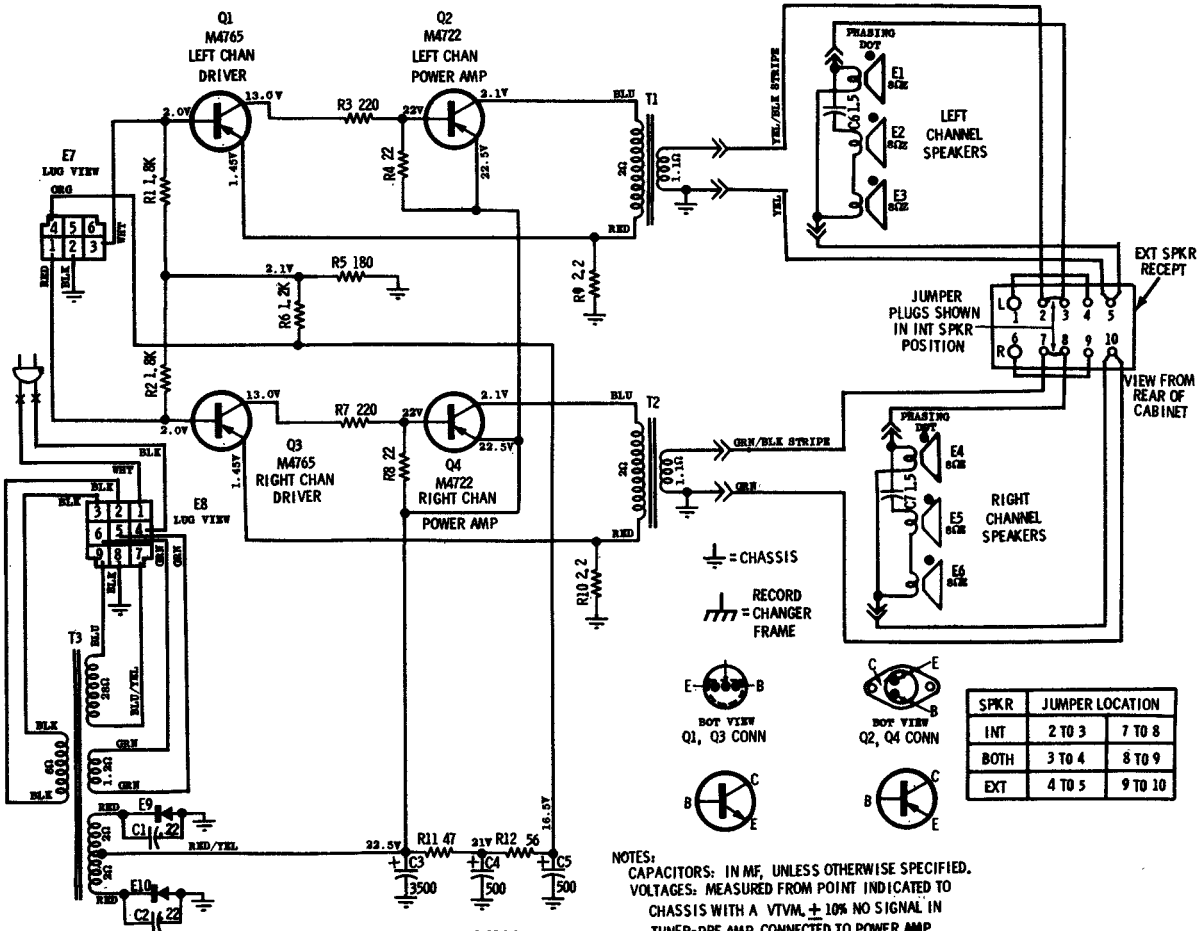
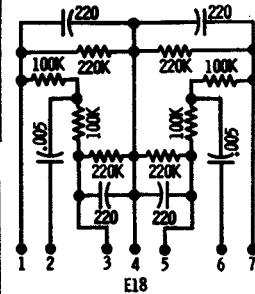


AM ALIGNMENT POINTS

- AM OSC TRIM
1620 KC
- AM ANT TRIM
1400 KC
- T7 - AM IF
455KC (TOP & BOT)
- T8 - AM IF
455KC (TOP & BOT)
- L9-AM OSC CORE
532 KC
- L4 BOTTOM CORE
L5 TOP CORE
67KC (SCA)



FM GENERATOR
TERMINATION DETAIL



SCHEMATIC DIAGRAM HS-1264

NOTES:
CAPACITORS: IN MF, UNLESS OTHERWISE SPECIFIED.
VOLTAGES: MEASURED FROM POINT INDICATED TO
CHASSIS WITH A VTVM, $\pm 10\%$ NO SIGNAL IN
TUNER-PRE AMP CONNECTED TO POWER AMP

SPKR	JUMPER LOCATION
INT	2 TO 3 7 TO 8
BOTH	3 TO 4 8 TO 9
EXT	4 TO 5 9 TO 10

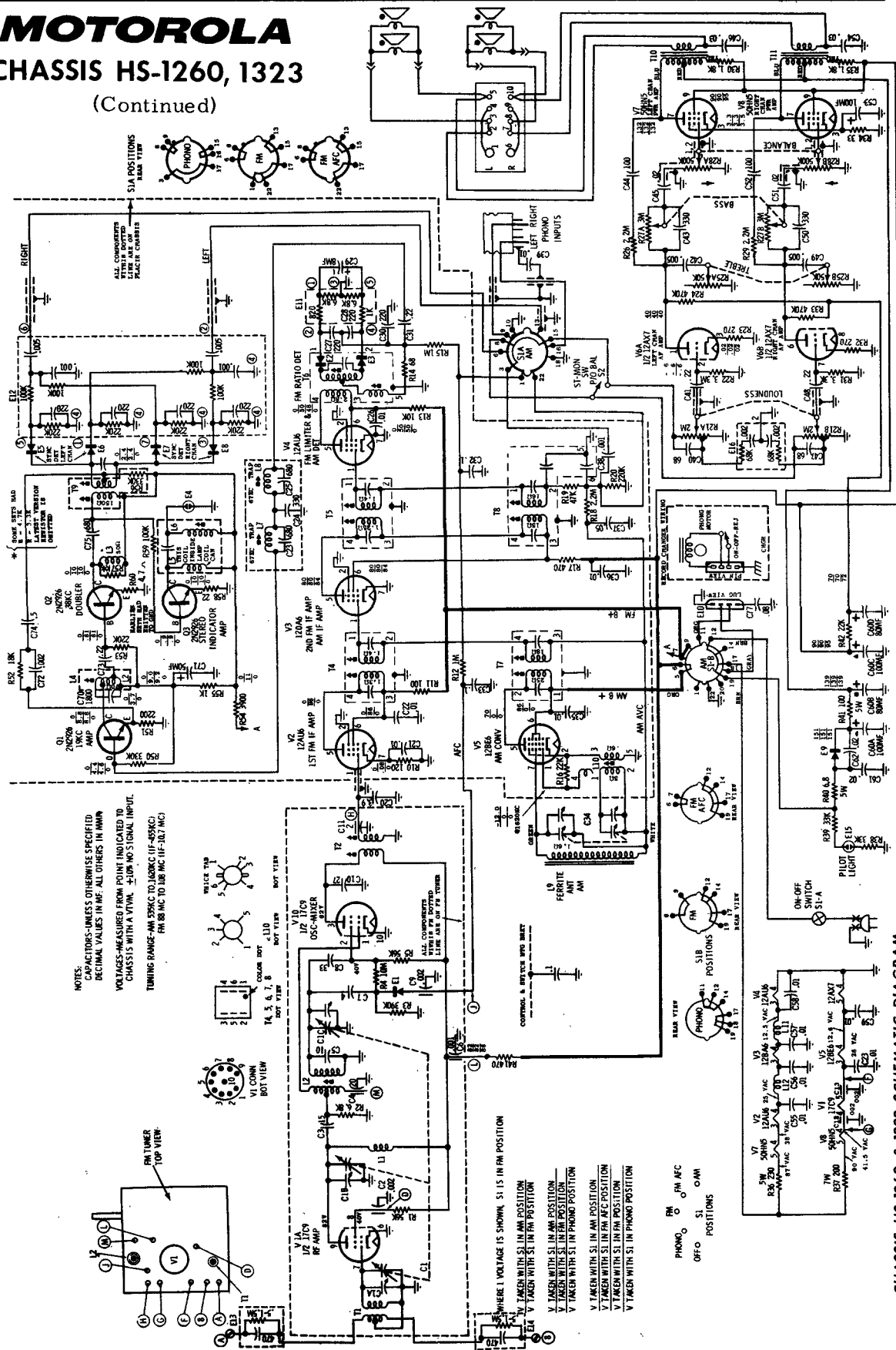
MOTOROLA

CHASSIS HS-1260, 1323

(Continued)

MOTOROLA Chassis HS-1260, HS-1323, Models SK172A, -173A, -175A, -176A, -177A, -178A, -178A, ST82A

(Continued on next page)



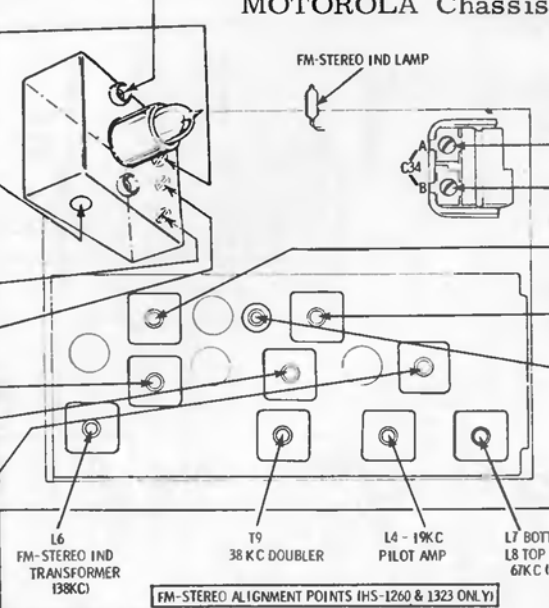
CHASSIS HS-1260 & 1323 SCHEMATIC DIAGRAM

MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

MOTOROLA Chassis HS-1260, HS-1323, Continued

FM ALIGNMENT POINTS

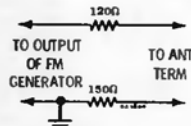
- L2 - FM OSC CORE 87.5MC
- C1C - FM OSC TRIM 108.5MC
- T2 - FM IF 98MC
- C1A - FM ANT TRIM 98MC
- C1B - FM RF TRIM 98MC
- T4 - FM IF 10.7MC
- T5 - FM IF 10.7MC
- T6 - BOT CORE FM IF 10.7MC
- TOP CORE FM RATIO DET 10.7 MC



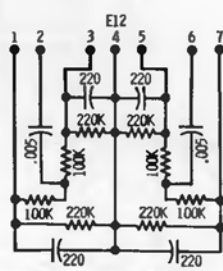
FM-STEREO IND LAMP

AM ALIGNMENT POINTS

- AM OSC TRIM 1620 KC
- AM ANT TRIM 1400 KC
- T7 - AM IF 455KC (TOP & BOT)
- T8 - AM IF 455KC (TOP & BOT)
- L10 - AM OSC CORE 532 KC

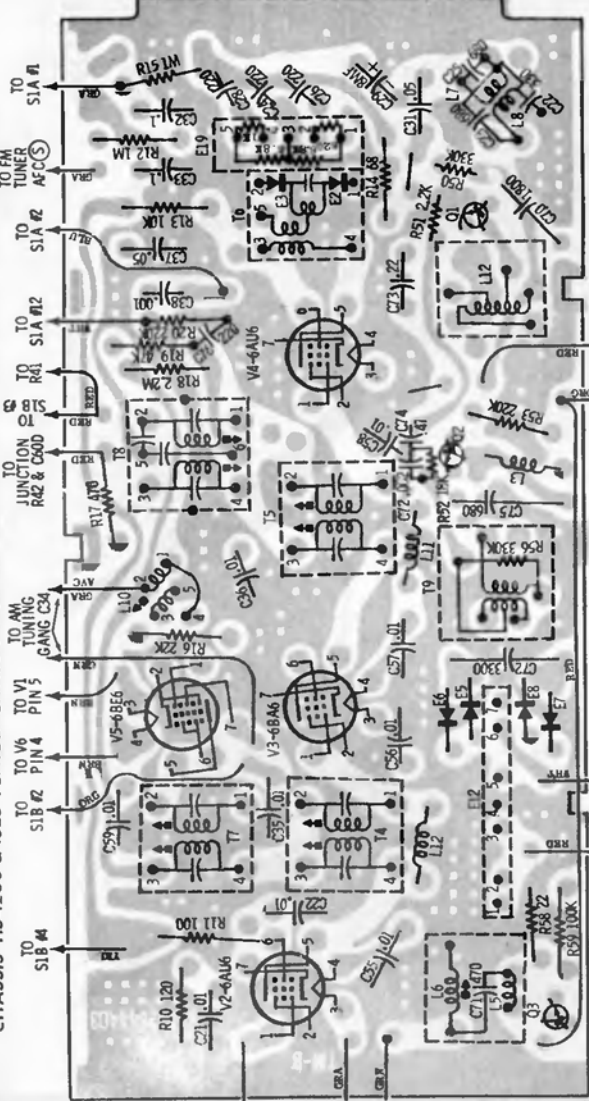


FM GENERATOR TERMINATION DETAIL

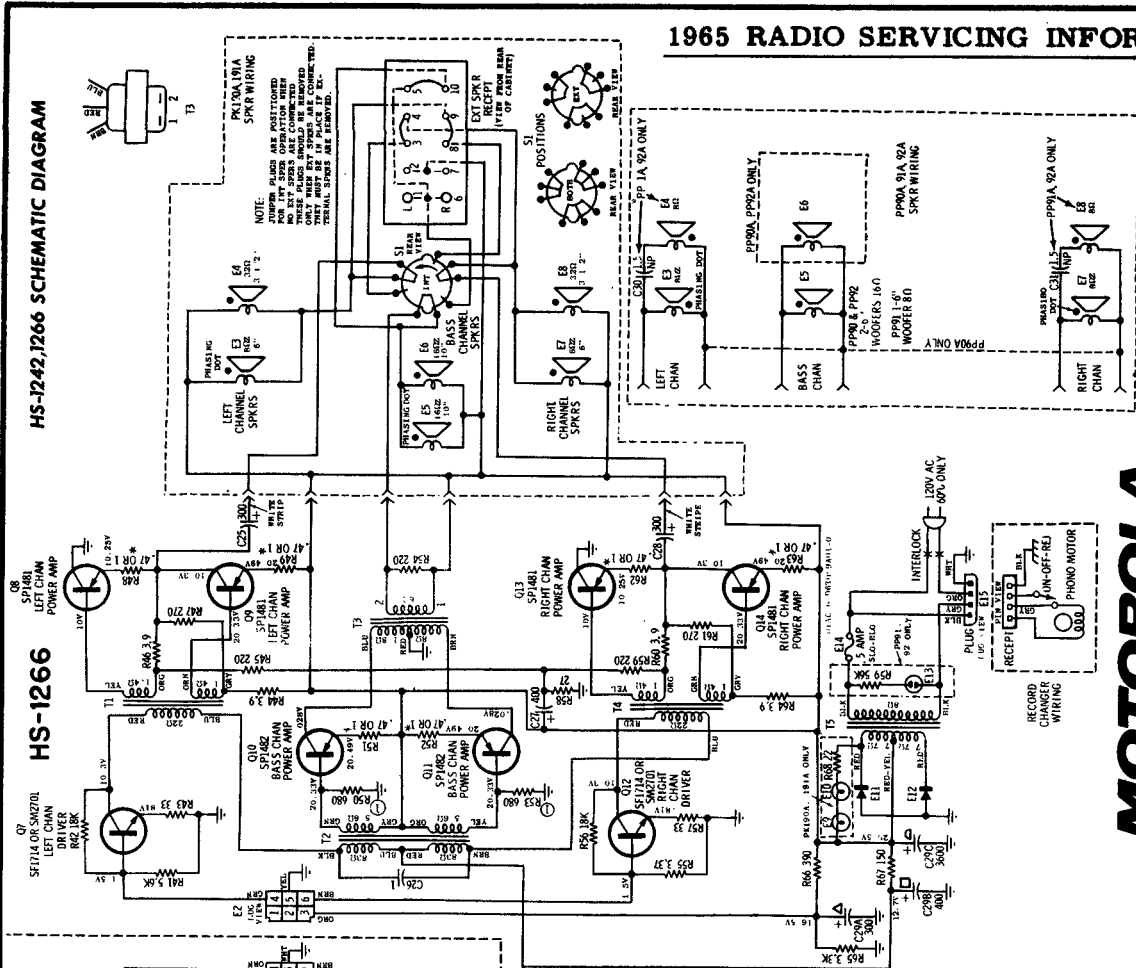


TOP VIEW

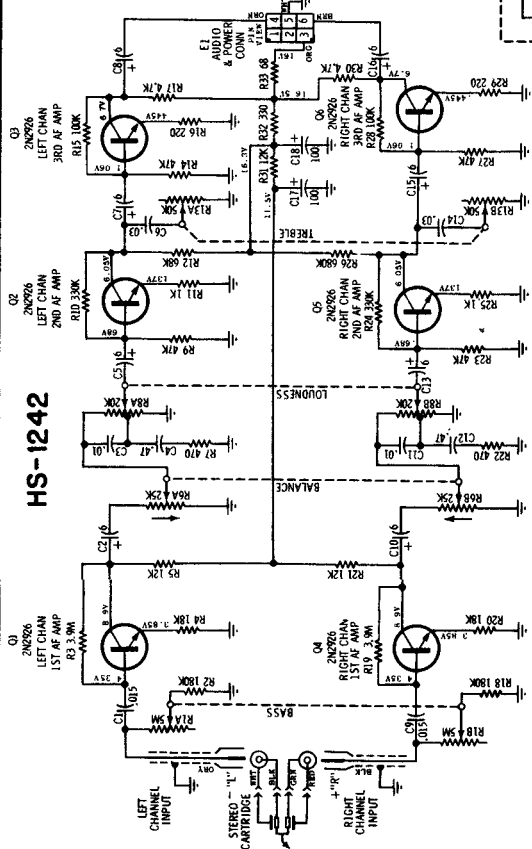
CHASSIS HS-1260 & 1323 PLATED CHASSIS BOARD WIRING AS VIEWED FROM COMPONENT SIDE



HS-1266



HS-1242

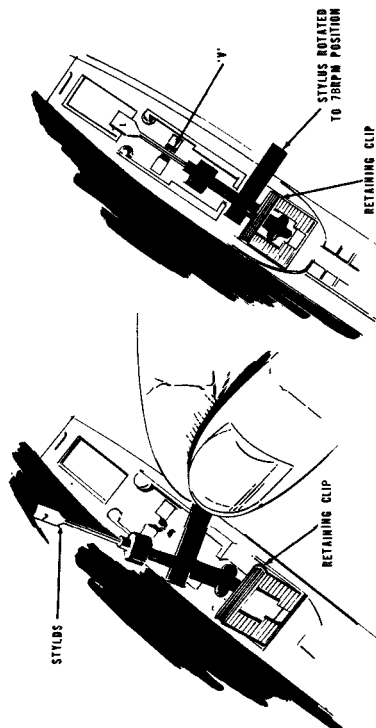
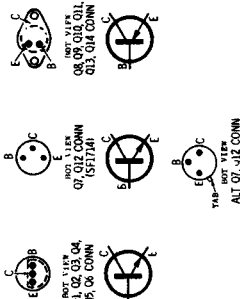


NOTES:
CAPACITORS: IN MF, UNLESS OTHERWISE SPECIFIED.
VOLTAGES: MEASURED FROM POINT INDICATED TO
CHASSIS WITH VTVM $\pm 10\%$. NO SIGNAL IN
HS-1242 & 1266 CONNECTED TOGETHER.

NOTES :

J = RECORD CHANGER FRAME

① 620 IN SOME MODELS



STYLUS REPLACEMENT

MOTOROLA

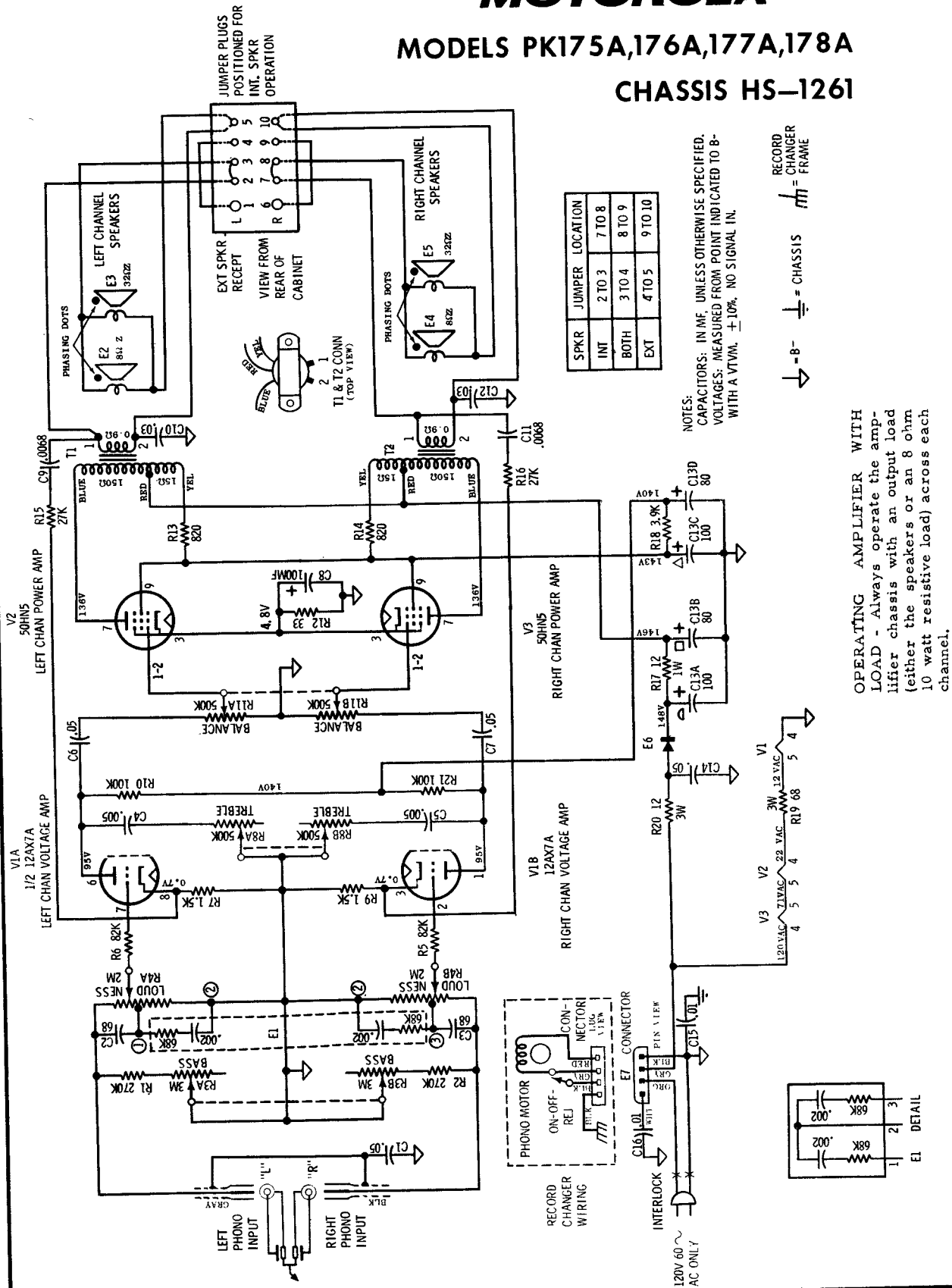
MODELS PK190A, 191A, PP90A, 91A, 92A

CHASSIS HS-1242,1266

MOTOROLA

MODELS PK175A, 176A, 177A, 178A

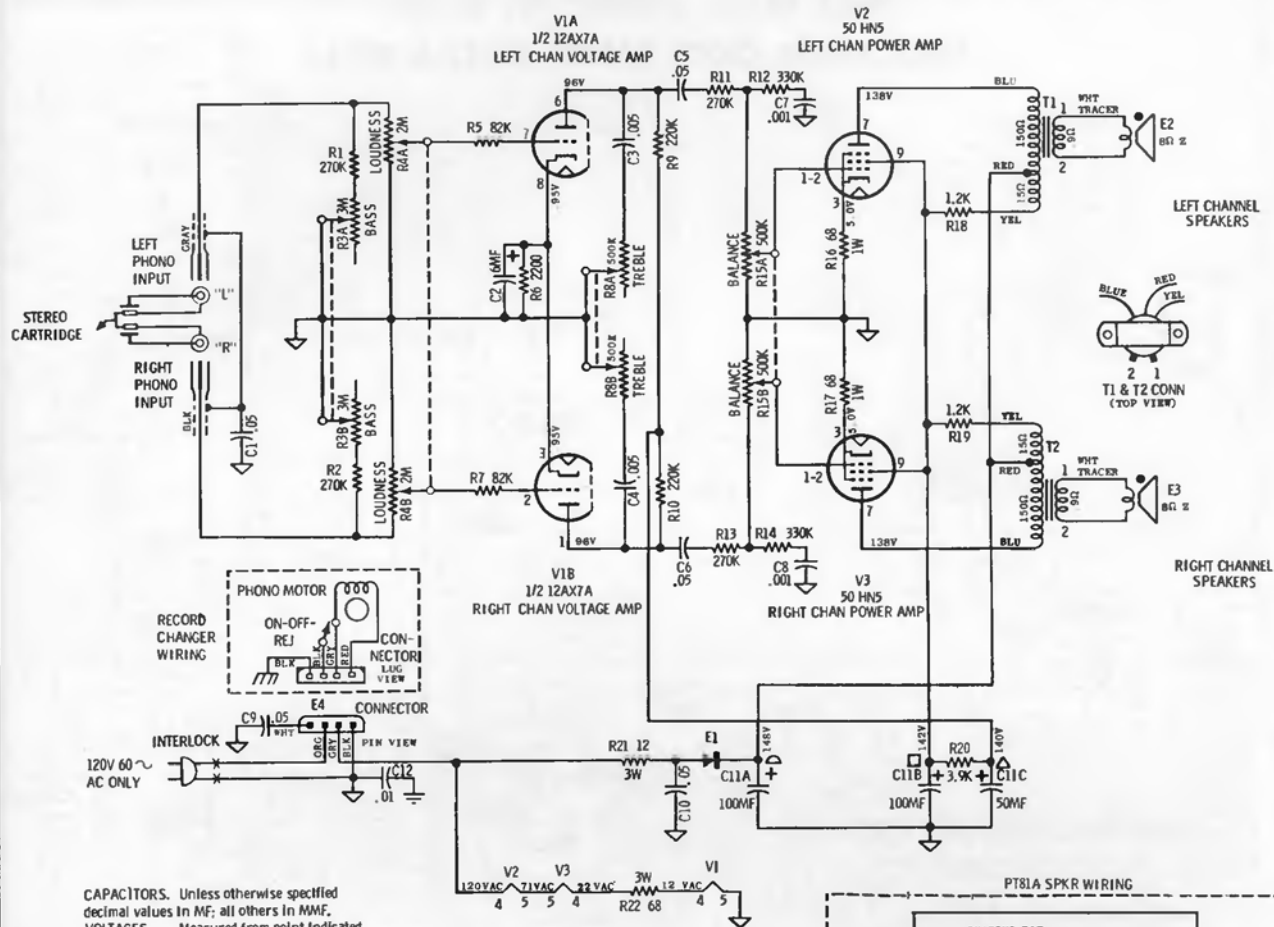
CHASSIS HS-1261



MOTOROLA

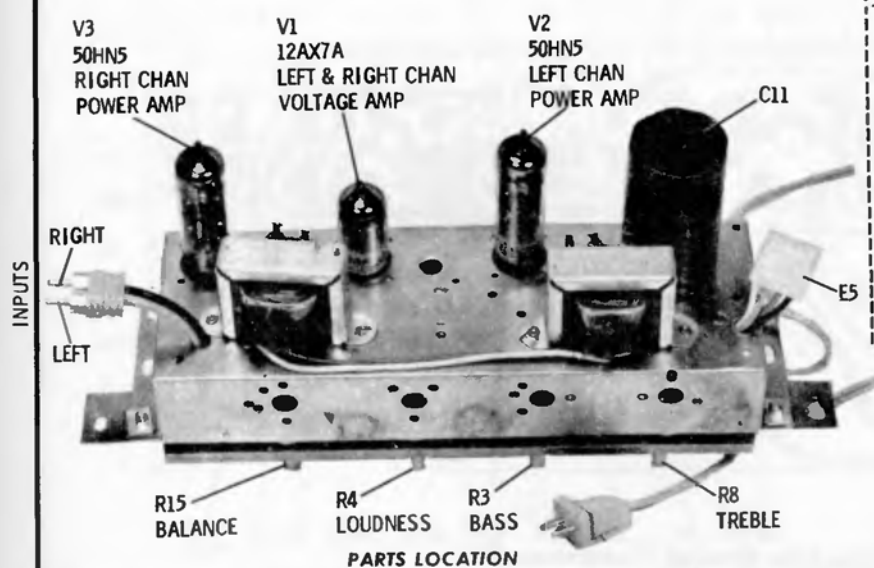
MODELS PP80A, PT81A

CHASSIS HS-1269

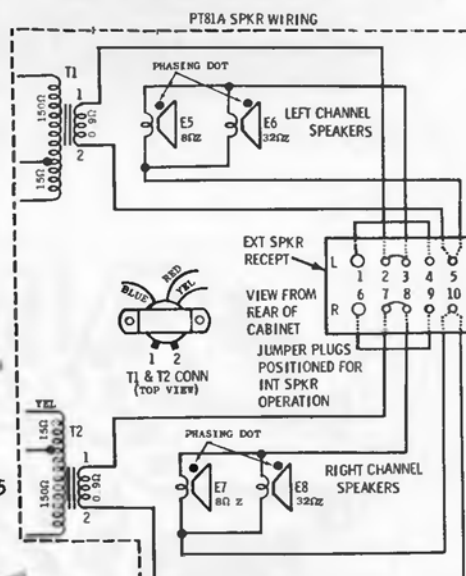


CAPACITORS: Unless otherwise specified decimal values in MF; all others in MMF.
VOLTAGES: Measured from point indicated to B- with a VTVM, $\pm 10\%$. No signal in.

$\downarrow$ = B- $\perp$ = CHASSIS --- = RECORD CHANGER FRAME



PARTS LOCATION

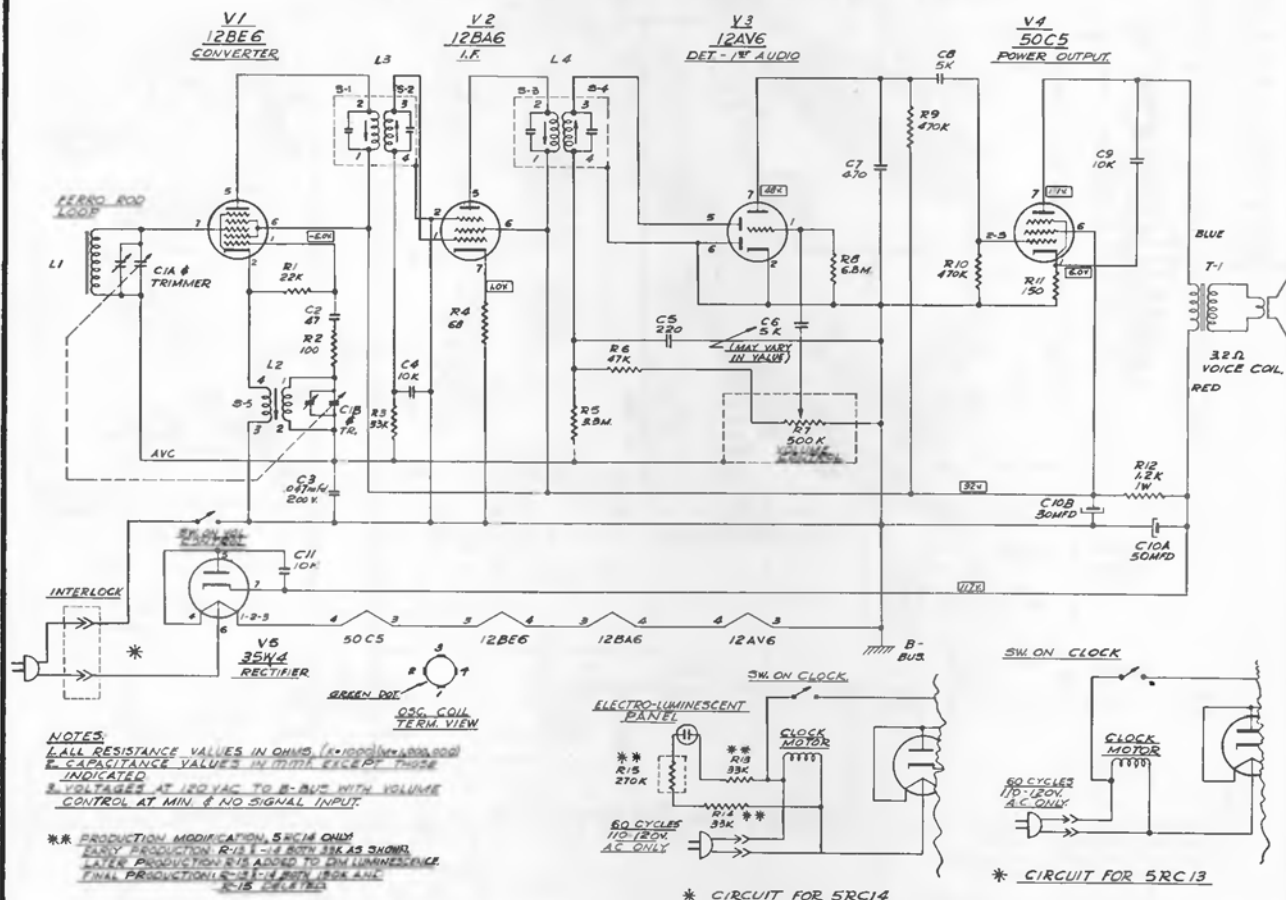


SPKR	JUMPER LOCATION
INT	2 TO 3 7 TO 8
BOTH	3 TO 4 8 TO 9
EXT	4 TO 5 9 TO 10

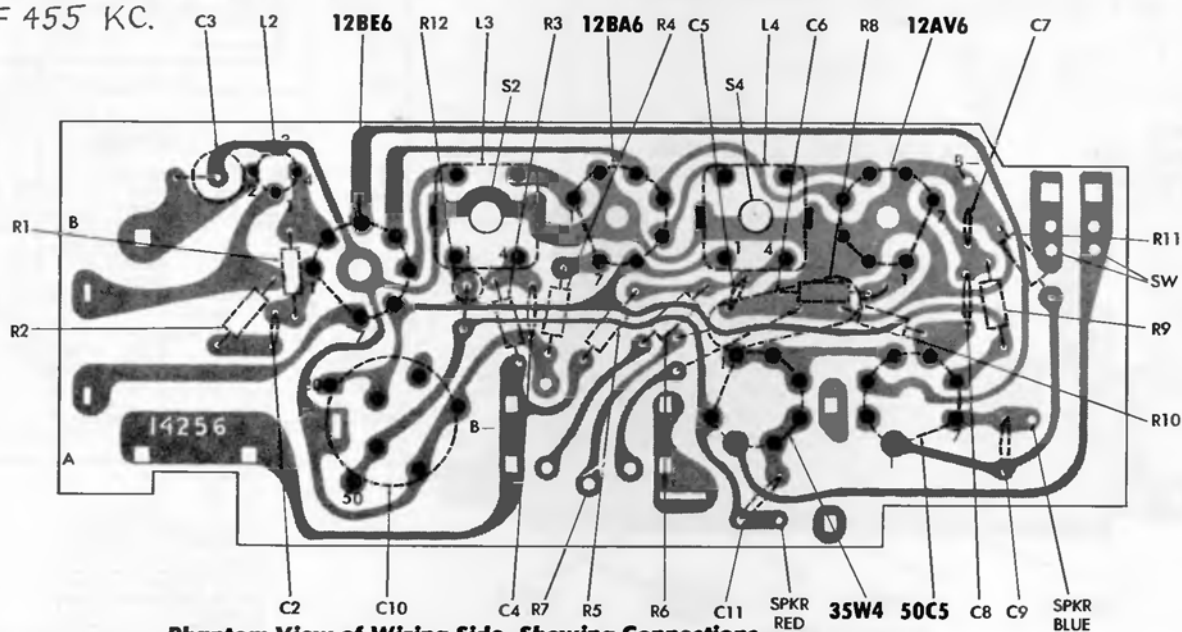
Packard Bell

TABLE MODEL RADIOS 5R11 & 5R12

TABLE MODEL CLOCK RADIOS 5RC13 & 5RC14

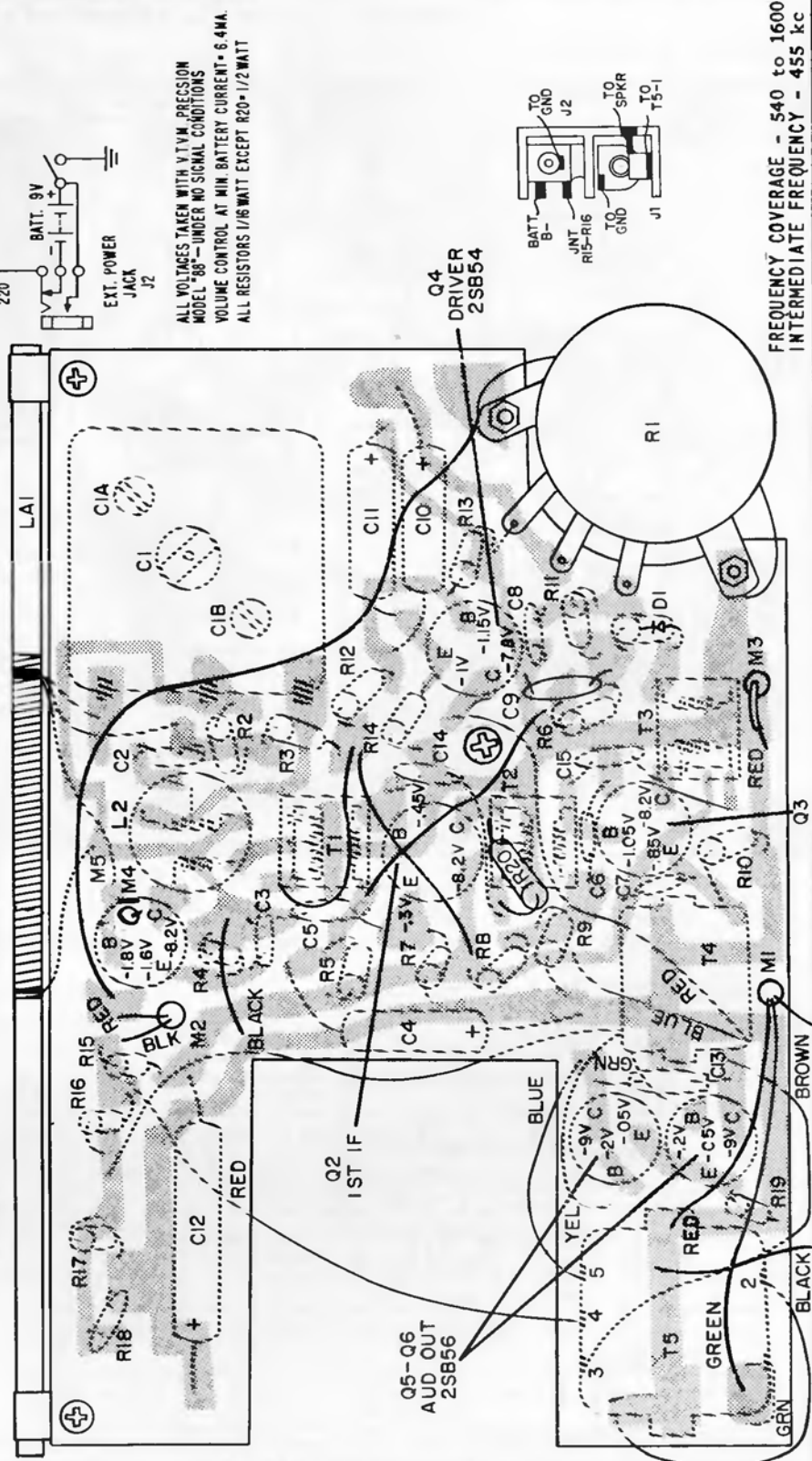
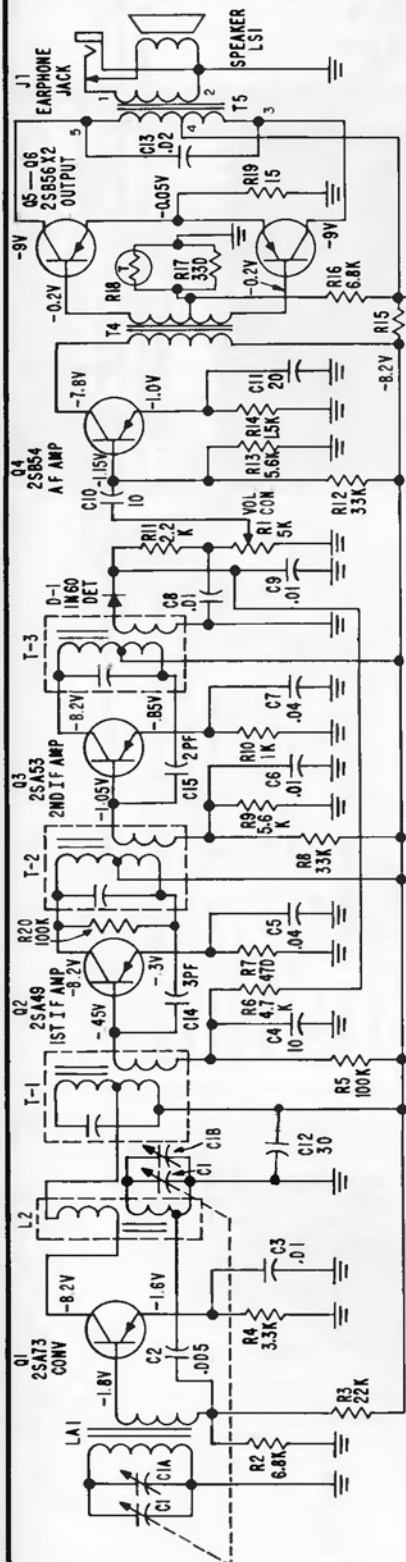


IF 455 KC.

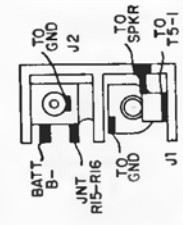


PHILCO

TRANSISTOR PORTABLE MODEL T-69



ALL VOLTAGES TAKEN WITH VTVM PRECISION
MODEL '88 - UNDER NO SIGNAL CONDITIONS
VOLUME CONTROL AT MIN. BATTERY CURRENT = 6.4 MA.
ALL RESISTORS 1/8WATT EXCEPT R20 = 1/2WATT

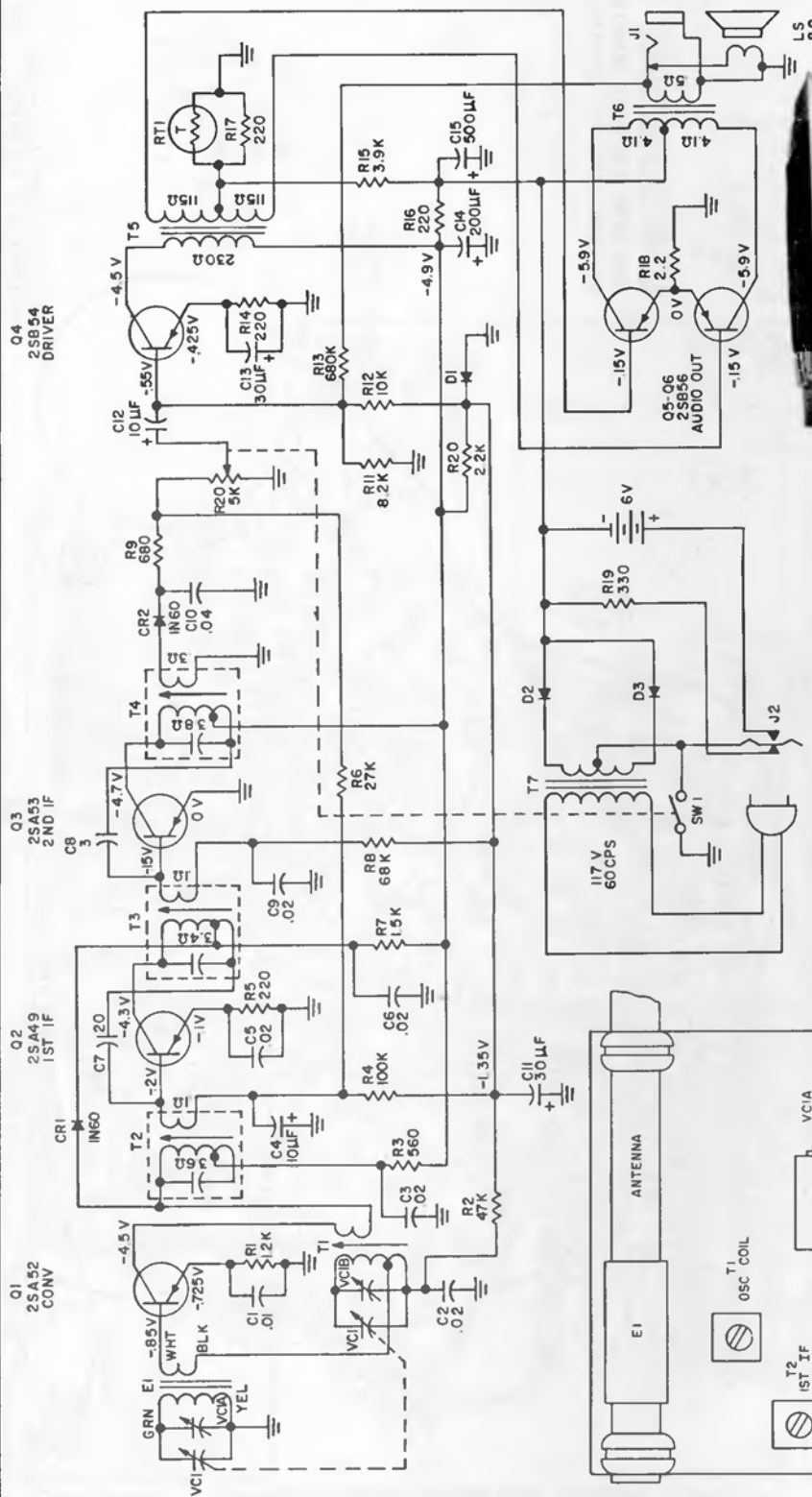


Perma-Circuit Panel - Bottom View
2ND IF 25A53

PHILCO

TRANSISTOR PORTABLE MODEL NT601

(Continued on page 97, adjacent at right)



- NOTES:
1. ALL COIL RESISTANCES MEASURED IN CIRCUIT
 2. ALL VOLTAGES MEASURED FROM B+6V TO POINTS INDICATED
 3. VOLTAGES TAKEN WITH NO SIGNAL AND VOLUME CONTROL AT MINIMUM, UNDER SAME CONDITIONS BATTERY CURRENT 8 MA
 4. ALL VOLTAGES AND RESISTANCES MEASURED WITH PRECISION VTVM MODEL "88"
 5. ALL CAPACITOR VALUES IN PFS UNLESS OTHERWISE INDICATED, VALUES LESS THAN ONE ARE IN MFDs

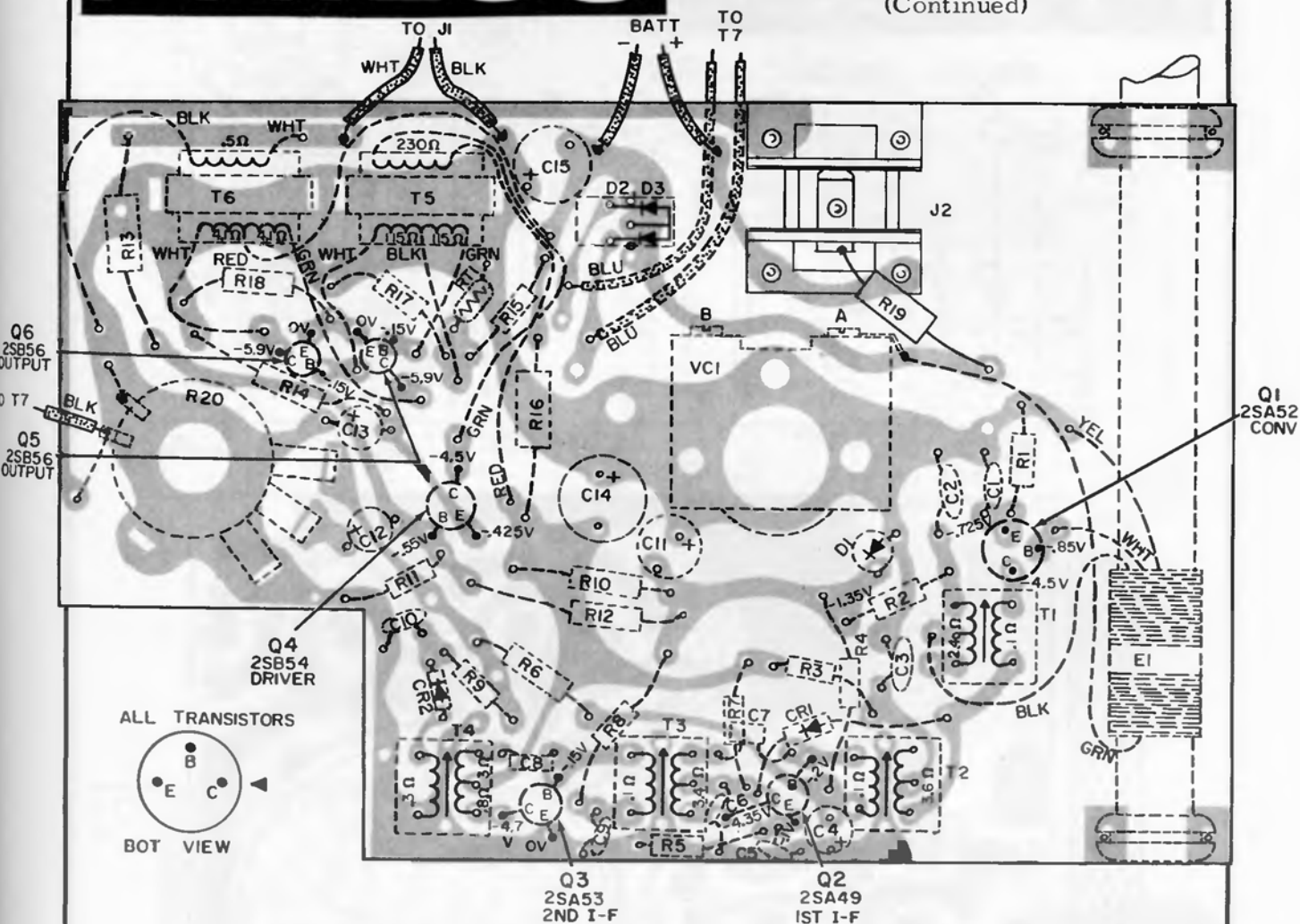
CABINET REMOVAL

1. Remove Back - Loosen two screws on back.
2. Remove Volume Knob - Pull off.
3. Remove Tuning Knob - Insert Screwdriver thru hole in bottom of Cabinet and loosen two screws on Tuning Knob, Rotate Knob as necessary to reach screws.
4. Remove Battery Case - Remove four screws inside case and lift out Case and Cord compartment.
5. Remove Chassis Panel - Remove five screws on Panel and Lift out.
6. Remove Power Transformer - Remove two screws on transformer.

Chassis Alignment Points

PHILCO**TRANSISTOR PORTABLE MODEL NT601**

(Continued)



Bottom View - Perma-Circuit Panel, Top View Component Layout - NT601

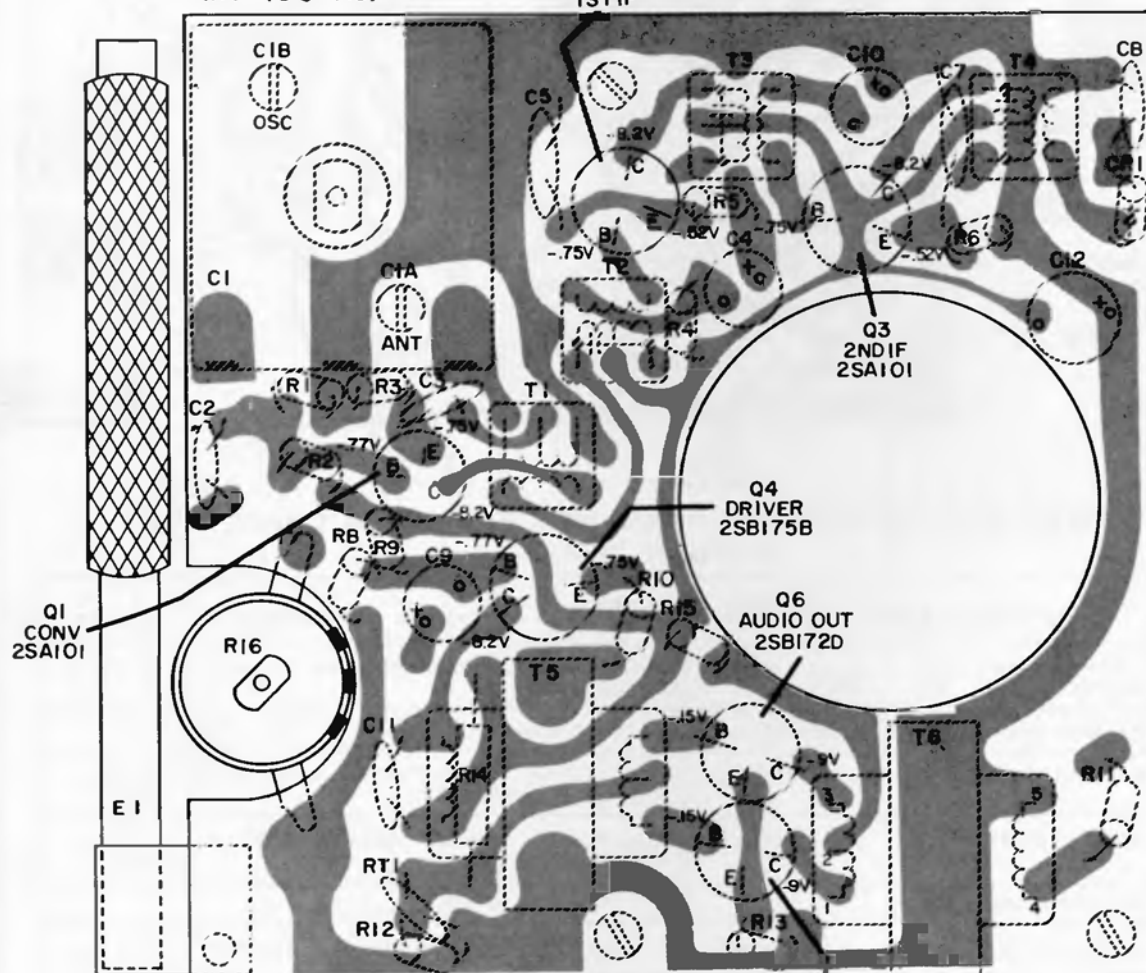
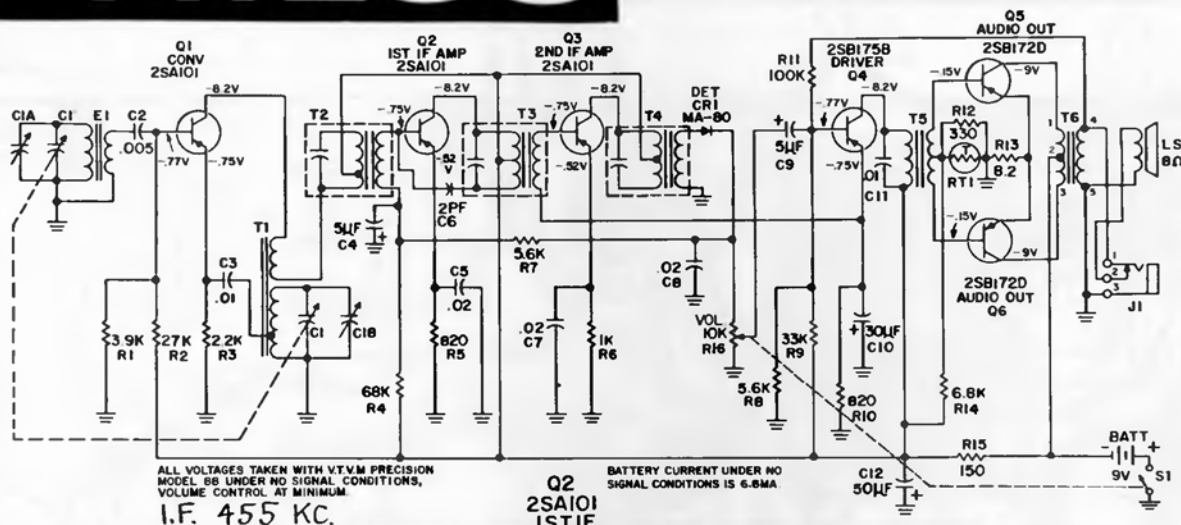
ALIGNMENT CHART

STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	ADJUST
1	USE RADIATING LOOP SEE NOTE	455KC	TUNING GANG FULLY OPEN	ADJUST FOR MAX. OUTPUT	T4, T3, T2
2	REPEAT STEP 1 UNTIL NO FURTHER IMPROVEMENT IS OBTAINED				
3	SAME AS STEP 1	525KC	TUNING GANG FULLY CLOSED	ADJUST FOR MAX. OUTPUT	T1 OSC. COIL
4	SAME AS STEP 1	1630KC	TUNING GANG FULLY OPEN	ADJUST FOR MAX. OUTPUT	VC1B OSC. TRIM.
5	REPEAT STEPS 3 AND 4				
6	SAME AS STEP 1	1400KC	1400KC	ADJUST FOR MAX. OUTPUT	VC1A ANT. TRIM.
7	SAME AS STEP 1	600KC	600KC	ADJUST COIL ONLY IF NECESSARY	E1 ANT. COIL

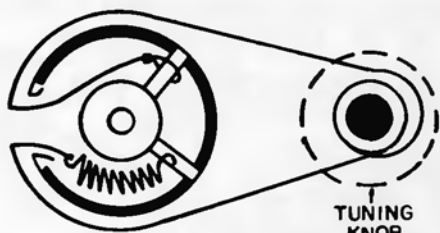
NOTE: FOR RADIATING LOOP, USE A 6 TO 8 TURN, 6 INCH DIAMETER LOOP MADE OF INSULATED WIRE. CONNECT LOOP TO GENERATOR TERMINALS AND PLACE ABOUT 12 INCHES FROM RADIO.

PHILCO

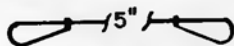
TRANSISTOR PORTABLE MODEL NT-600



Perma Circuit Panel
Bottom View, Showing Parts on Top



TUNING KNOB



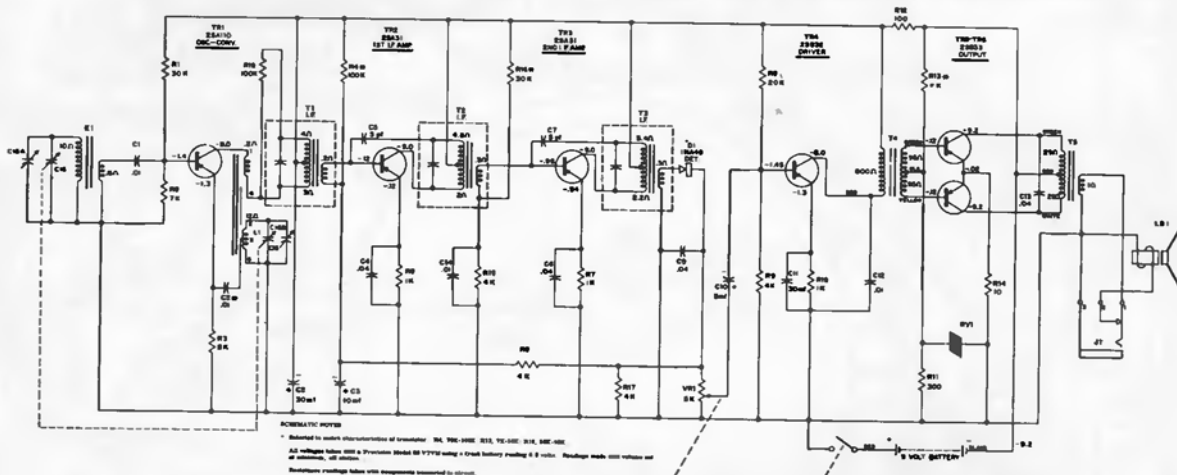
Dial Cord Stringing - Model NT602

PHILCO

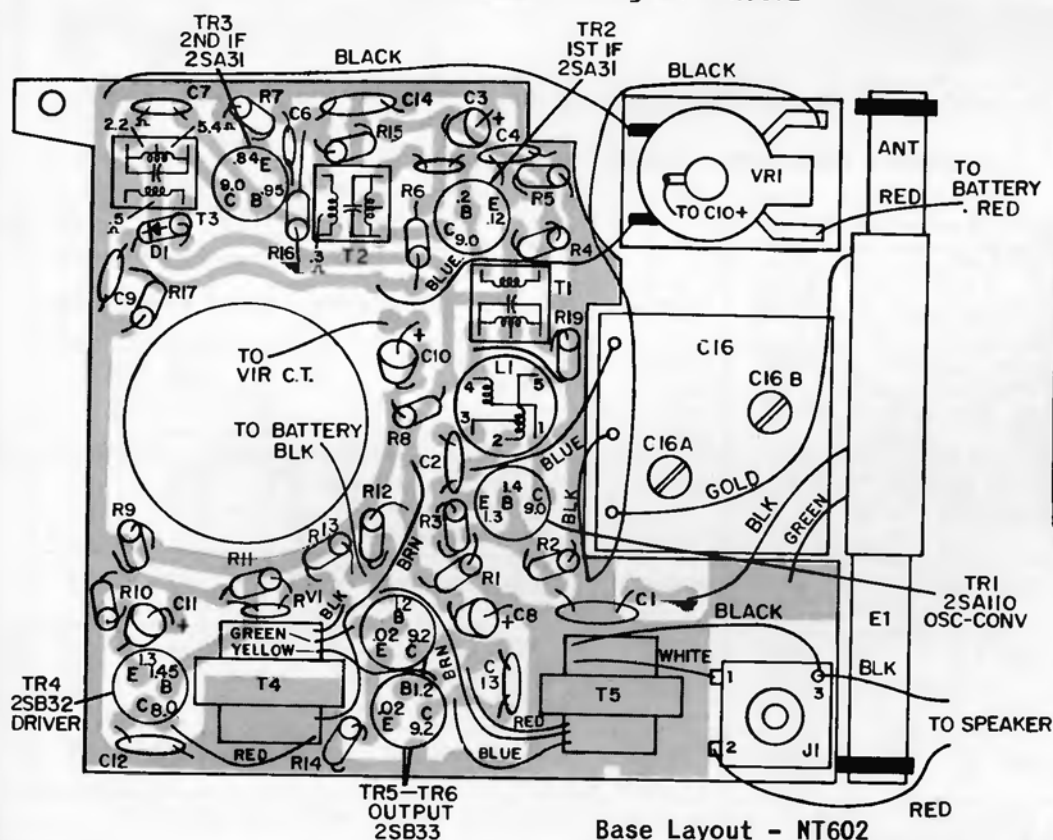
MODEL NT602

(Alignment data on page 100)

FREQUENCY COVERAGE: 530KC to 1650KC
INTERMEDIATE FREQUENCY: 455KC
ANTENNA: Self-contained ferrite



Schematic Diagram - NT602

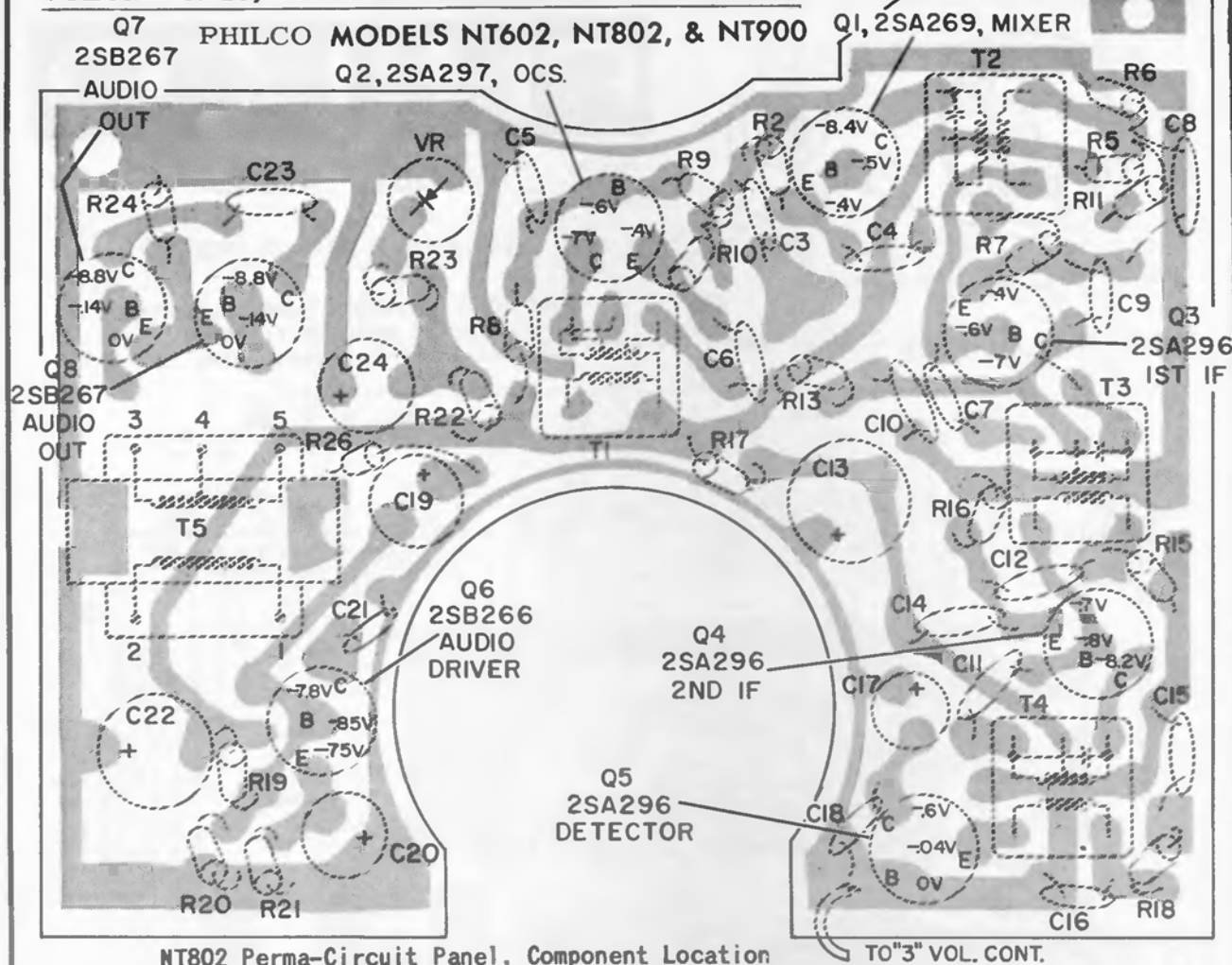


Base Layout - NT602



NT602

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO



NT802 Perma-Circuit Panel, Component Location

TO 3" VOL. CONT.

ALIGNMENT PROCEDURE - NT602, NT802 AND NT900

ALIGNMENT: Connect an a-c voltmeter or oscilloscope across speaker voice coil. Connect ground lead of AM R-F generator to chassis; output lead as indicated in chart. Keep voltage across voice coil below .6 volts (reduce generator output).

STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	NT602	NT802	NT900
1	CONNECT SIGNAL GENERATOR THRU A 0.1 MF CAPACITOR TO RF SECTION OF GANG (C1A)	455KC	TUNING GANG FULLY OPEN	ADJUST FOR MAX. IN ORDER GIVEN	T3 T2 T1	T4 T3 T2	T4 T3 T2
2	USE RADIATING LOOP (SEE NOTE BELOW)	520KC	520KC	ADJUST FOR MAX. ROCK TUNING GANG WHILE MAKING ADJUSTMENTS	L1	T1	T1
3	SAME AS STEP 2	1650KC	1650KC	ADJUST FOR MAX. OUTPUT	C16B	C1B	C1B
4	SAME AS STEP 2	620KC	620KC	SLIDE ANTENNA COIL BACK AND FORTH FOR MAX. OUTPUT	ANT. COIL	ANT. COIL	ANT. COIL
5	SAME AS STEP 2	1400KC	1400KC	ADJUST FOR MAX. OUTPUT	C16A	C1A	C1A

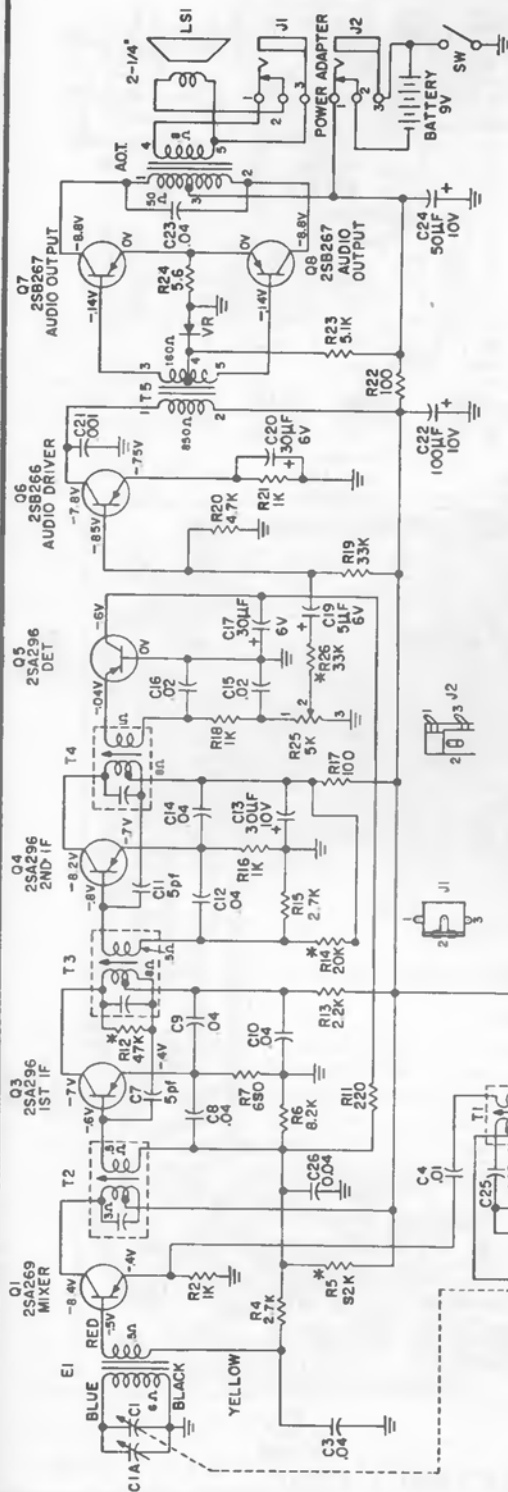
NOTE: USE A 6 TO 8 INCH DIAMETER LOOP MADE UP OF INSULATED WIRE. CONNECT TO GENERATOR TERMINALS, AND LOOSE COUPLE TO RADIO ANTENNA.

PHILCO

MODEL NT802

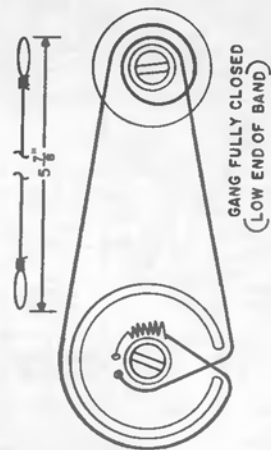


NT802



ALL VOLTAGES TAKEN WITH "PRECISION" VTVM
MODEL "98". VOLUME CONTROL SET AT MINI-
MUM, NO SIGNAL. UNDER SAME CONDITIONS, BAT-
TERY CURRENT 8.6 MA.
ALL COIL RESISTANCES TAKEN IN CIRCUIT

* R12	47K, 100K
R26	3.3K, 4.7K
R5	68K, 82K
R14	20K, 18K, 22K



PERMA-CIRCUIT PANEL REMOVAL NT802

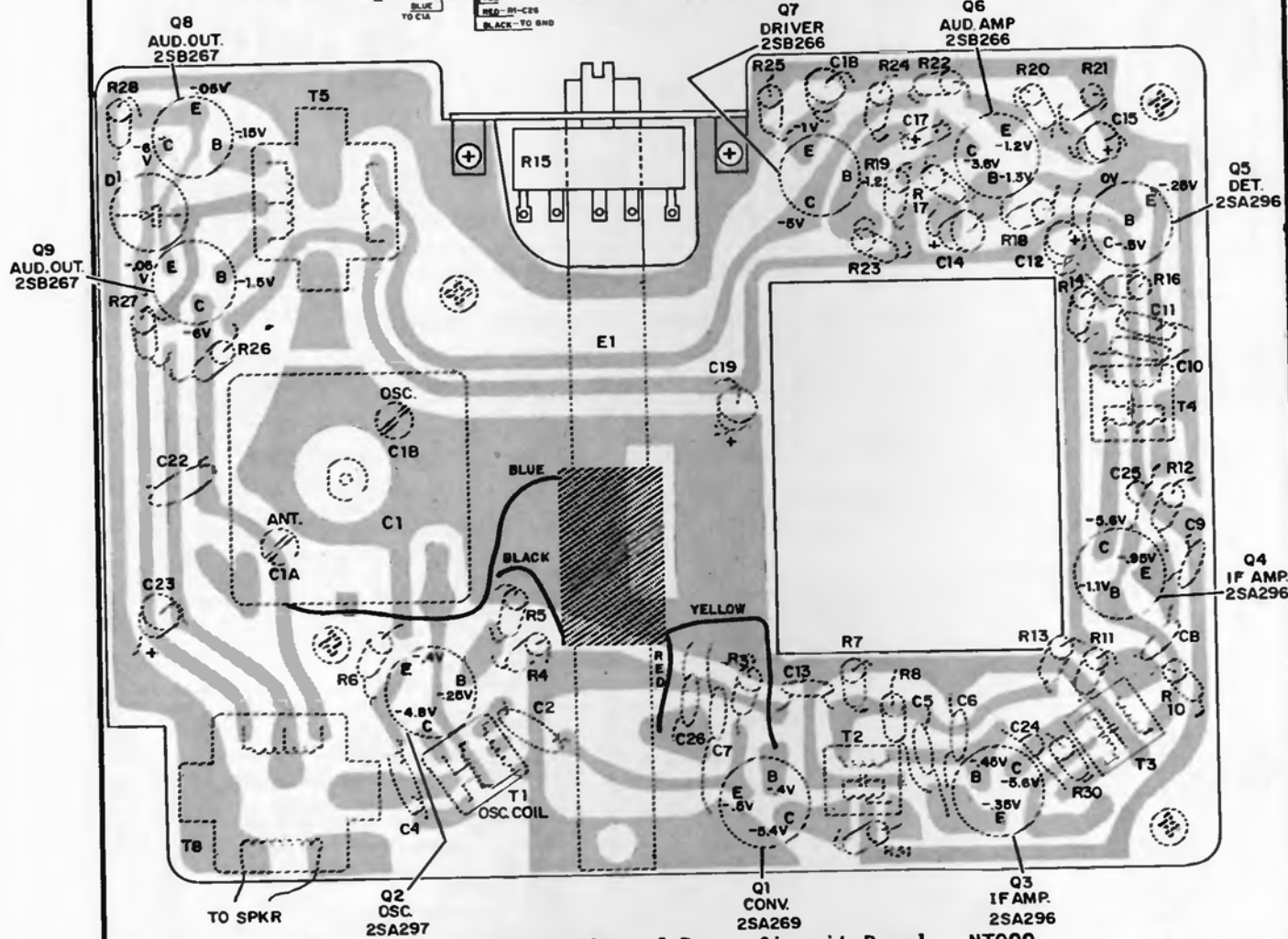
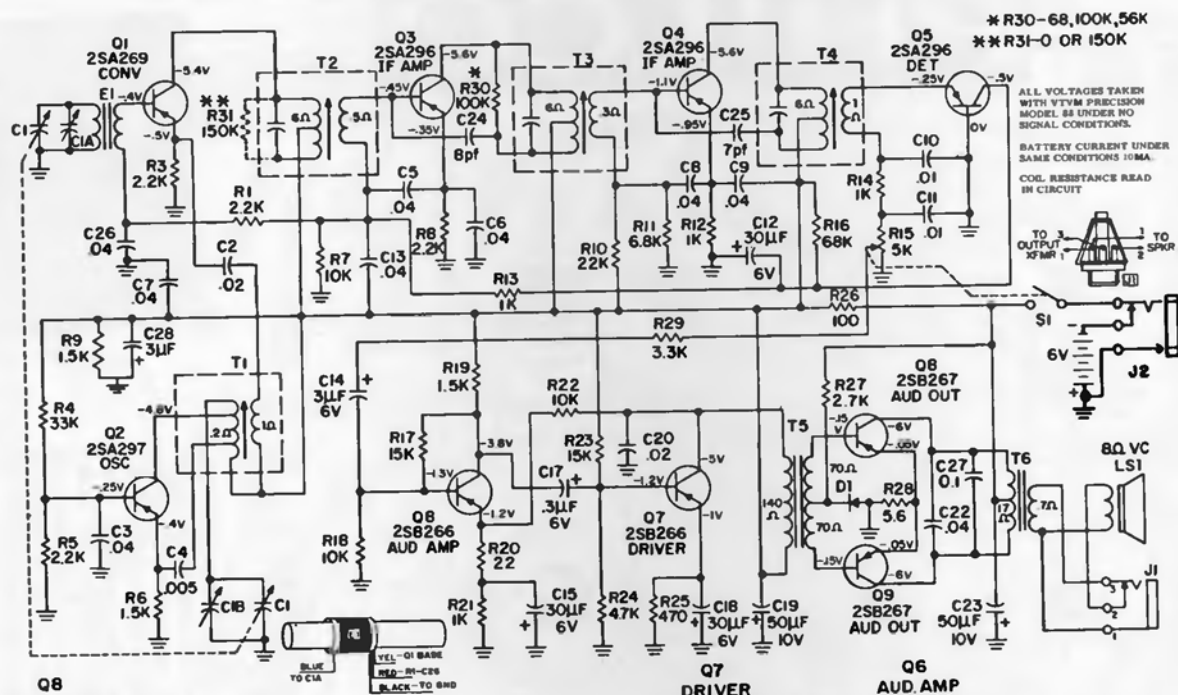
Panel Removal - To remove panel from cabinet, remove three Phillips head screws located at A1, C9 and G1 (see bottom component location view). Panel and jack assembly may now be lifted out simultaneously. The speaker will remain in the cabinet. Jack assembly and panel can not be removed separately. They must be removed together. Remove jack assembly by prying up side of jack assembly toward front of radio.



Bottom Component Location

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

PHILCO Model NT900, Continued (Alignment data on page 100)

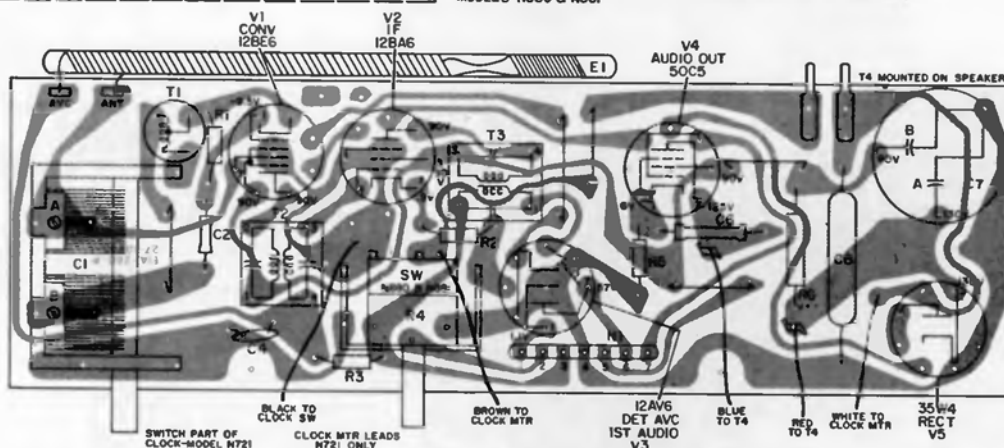
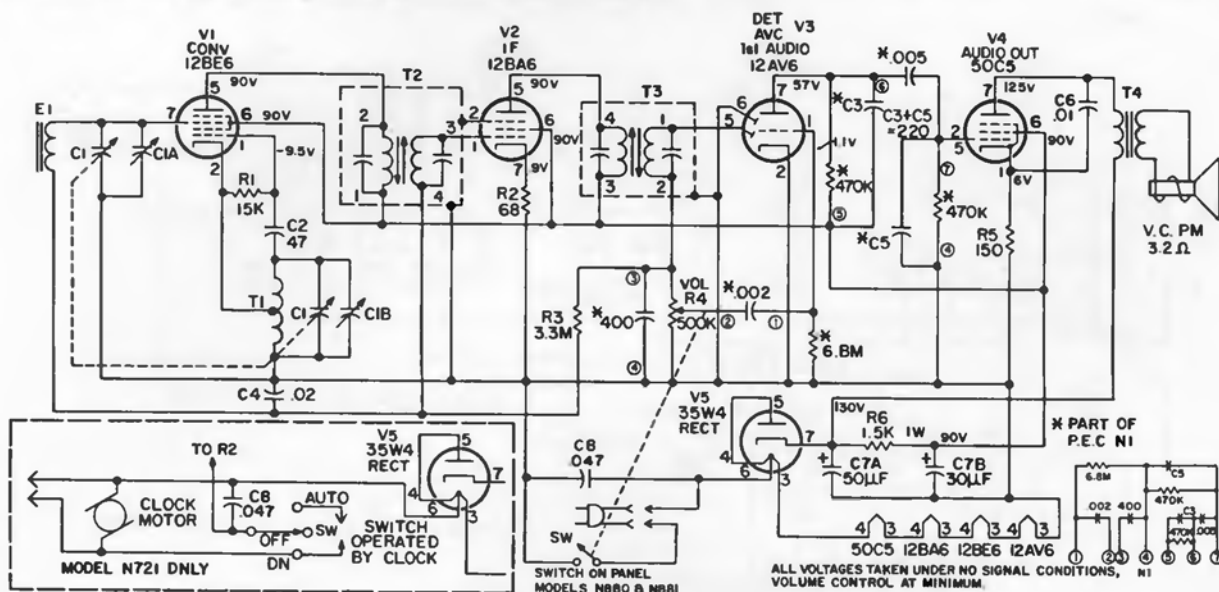


Bottom View of Perma-Circuit Panel - NT900

PHILCO

TABLE/CLOCK AM RADIOS

MODELS N721, N880, & N881



Models N721, N880 & N881 - Component Layout Perma-Circuit Panel, Bottom View

ALIGNMENT PROCEDURE

Allow test equipment to warm up for 15 minutes before proceeding with alignment. Connect AC voltmeter or oscilloscope across speaker voice coil. Use an AM RF signal generator. Connect ground lead to B minus and output lead as indicated in chart. Attenuate signal generator output throughout alignment to maintain output level below 1 volt.

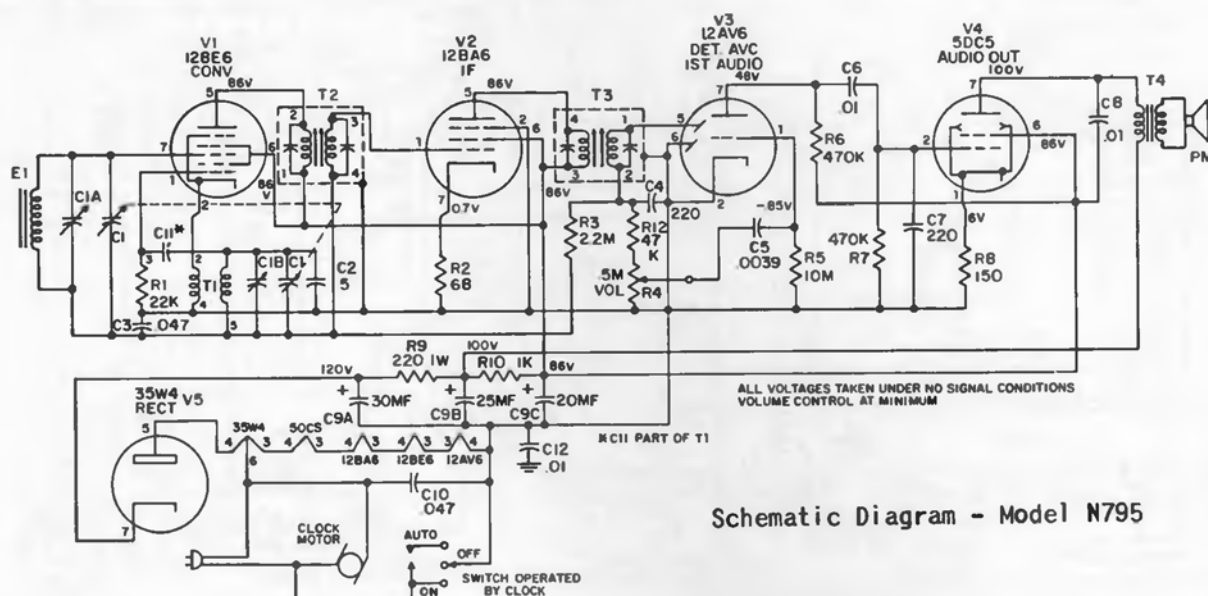
STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	ADJUST
1	CONNECT GENERATOR THROUGH A .1 MF CAPACITOR TO ANTENNA SECTION OF GANG	455KC	TUNING GANG FULLY OPEN	ADJUST FOR MAXIMUM OUTPUT IN ORDER GIVEN	T3 - TOP T3 - BOTTOM T2 - BOTTOM T2 - TOP
2	USE RADIATING LOOP	1620KC	1620KC	ADJUST FOR MAXIMUM	C1B - OSC. TRIM.
3	SAME AS STEP 2	1400KC	1400KC	ADJUST FOR MAXIMUM	C1A - ANT. TRIM.

NOTE: Use a 6 to 8 turn 6-inch diameter loop made of insulated wire. Connect to signal generator and loosely couple to radio antenna.

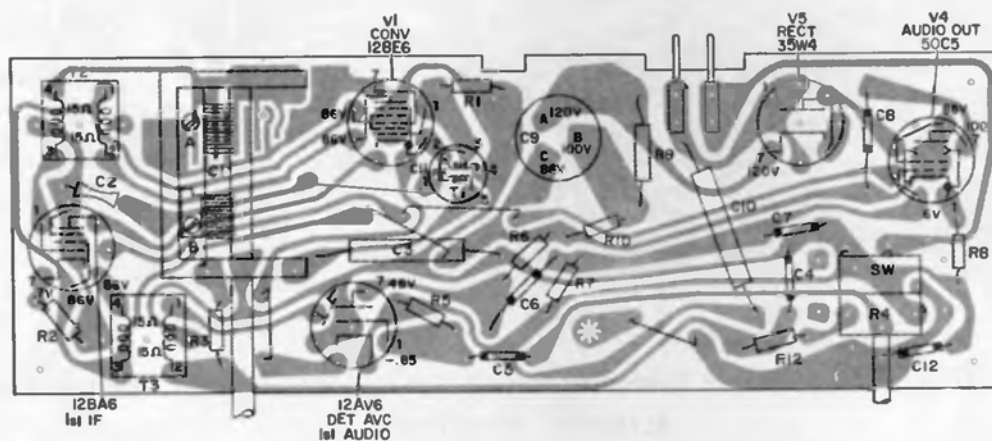
PHILCO

MODEL N795

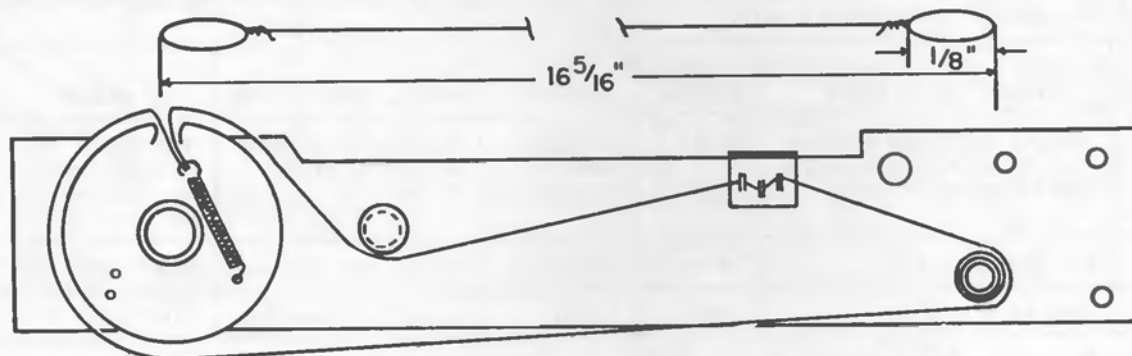
(For alignment see table on page 103)



Schematic Diagram - Model N795



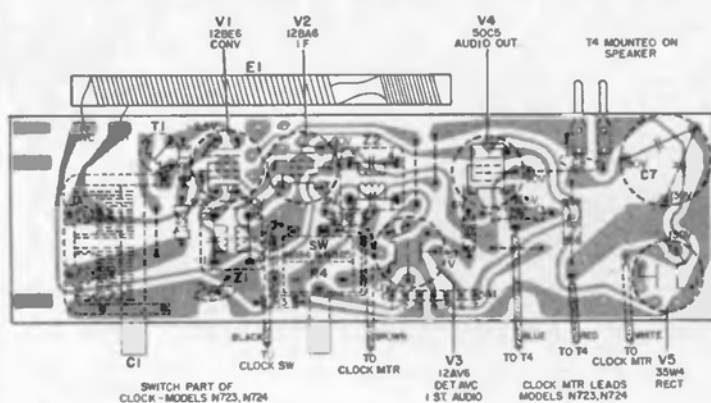
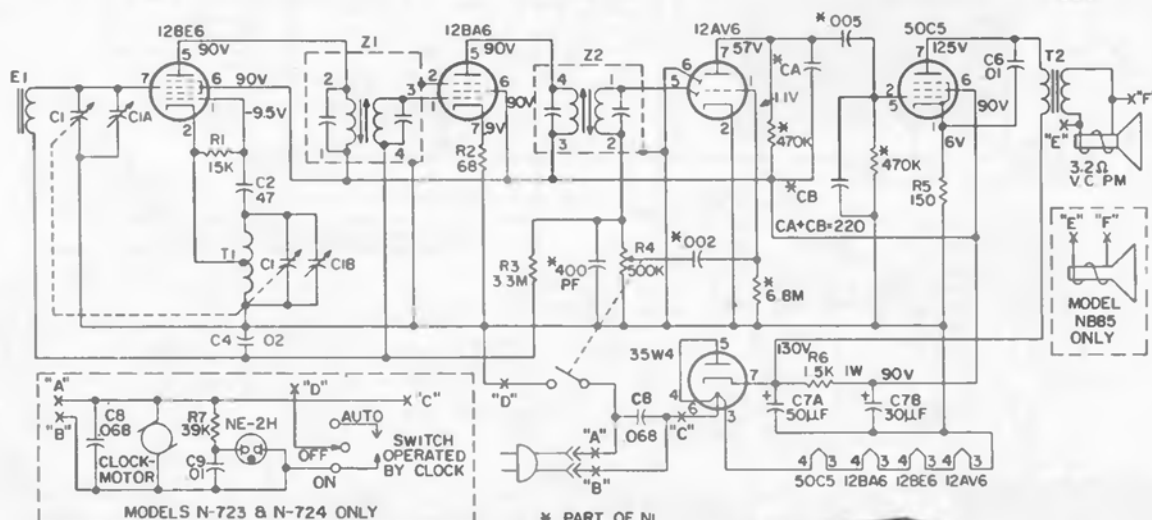
Model N795 - Component Layout Perma-Circuit Panel, Bottom View



Dial Cord Stringing - Model N795 Only

PHILCO

AM Only Models N-723, N-724, N-884, N-885



ALIGNMENT

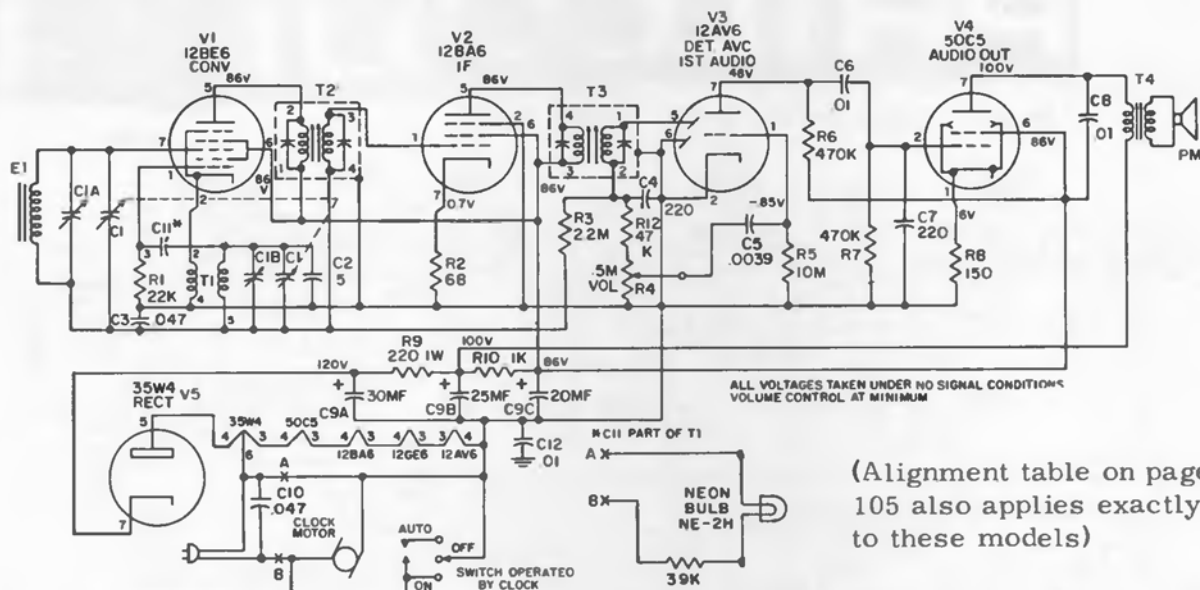
Connect an a-c voltmeter or oscilloscope across speaker voice coil. Connect ground lead of the AM R-F signal generator to chassis output lead as indicated in chart. Keep voltage across voice coil below .5 volt (reduce generator output). Set volume control to maximum, tuning control as indicated in chart. During alignment keep antenna and chassis in same relative position as they are in cabinet.

SIGNAL GENERATOR			RADIO		
STEP	CONNECTION TO RADIO	DIAL SETTING	DIAL SETTING	SPECIAL INSTRUCTIONS	ADJUST
1	Ground lead to B-; output lead through a .1 mf condenser to grid (pin 7) of 12BE6 or top of r-f tuning condenser.	455KC	Tuning gang fully open.	Adjust tuning cores, in order given, for maximum output.	Z2 - top Z2 - bottom Z1 - bottom Z1 - top
2	Radiating loop (See note below).	1620KC	1620KC	Adjust for maximum output.	C1-B - osc.
3	Same as Step 2.	1500KC	1500KC	Adjust for maximum output.	C1-A - serial

NOTE: Make up a 6-8 turn, 6 inch diameter loop from insulated wire, connect to signal-generator leads, and place near radio loop. For proper adjustment of the oscillator trimmer, fully open the tuning gang and insert a .006 inch non-metallic shim between the heel of the rotor and the top of the stator plates. Close the tuning gang sufficiently to hold the shim in place, and then remove the shim without disturbing the gang setting.

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

PHILCO Models N-725 and N-727



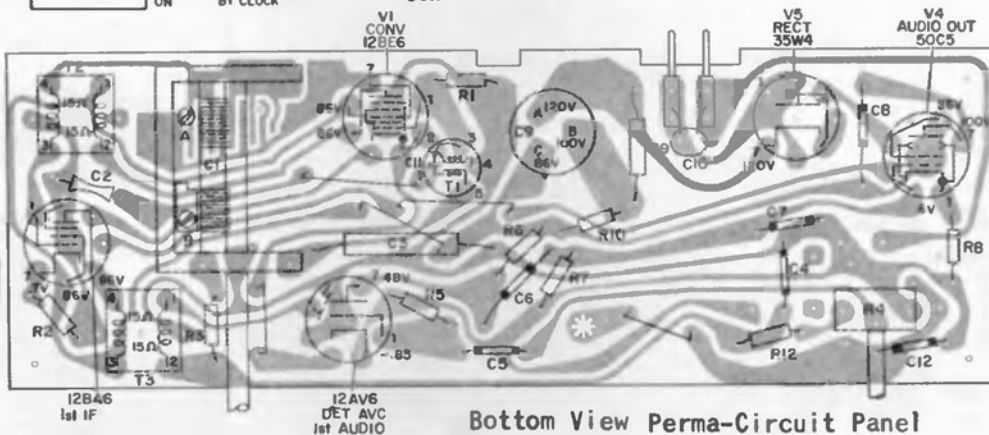
(Alignment table on page 105 also applies exactly to these models)



N-725



N-727



Bottom View Perma-Circuit Panel

SYM-BOL	LOCATION	DESCRIPTION	SERVICE PART NO.
C1	C2	Capacitor, variable tuning	
C2	B2	Capacitor, 5 pf, temp. comp.	30-1287-1
C3	E3	Capacitor, .047 mf, AVC	30-4650-45
C4	L4	Capacitor, 220 pf, diode filter	30-1283-25
C5	G5	Capacitor, .0039 mf, 1st audio	30-1283-64
C6	G4	Capacitor, .01 mf, out. grid	30-1283-69
C7	L3	Capacitor, 220 pf, out. grid	30-1283-25
C8	M1	Capacitor, .01 mf, out. plate	30-1283-69
C9	H2	Capacitor, electrolytic 30/25/20	30-2585-11
C10	J2	Capacitor, .047 line bypass	30-4650-45
C11	F2	Part of T1	*
C12	M5	Capacitor, .01 mf, B- to gnd.	30-1283-69

SYM-BOL	LOCATION	DESCRIPTION	SERVICE PART NO.
R1	F1	Resistor, 22K ohms, osc. grid	
R2	A4	Resistor, 68 ohms, I-F cathode	
R3	C4	Resistor, 2.2M ohms, AVC	
R4	M4	Control, volume	
R5	F4	Resistor, 10M ohms, 1st audio grid	
R6	G3	Resistor, 470K, 1st audio plate	
R7	H4	Resistor, 470K, 1st output grid	
R8	N3	Resistor, 150 ohms, output cathode	
R9	J2	Resistor, 220 ohms, 1W, B+ filter	
T1	H1	Transformer, oscillator	32-4756-1
Z1	B1	Transformer, 1st I-F	32-4583-23
Z2	B4	Transformer, 2nd I-F	32-4583-23

PHILCO

MODELS N-730, N-940

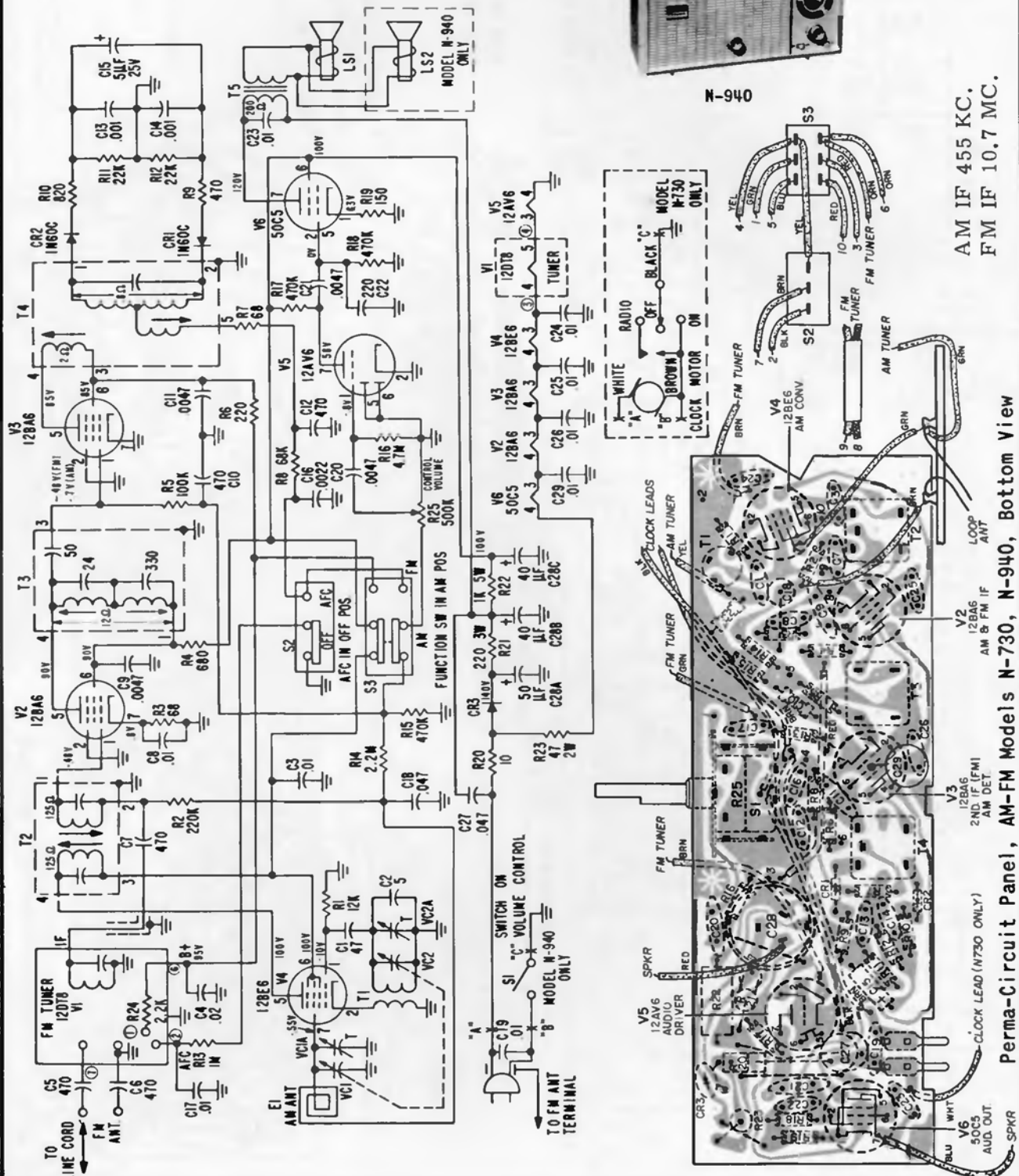


N-730



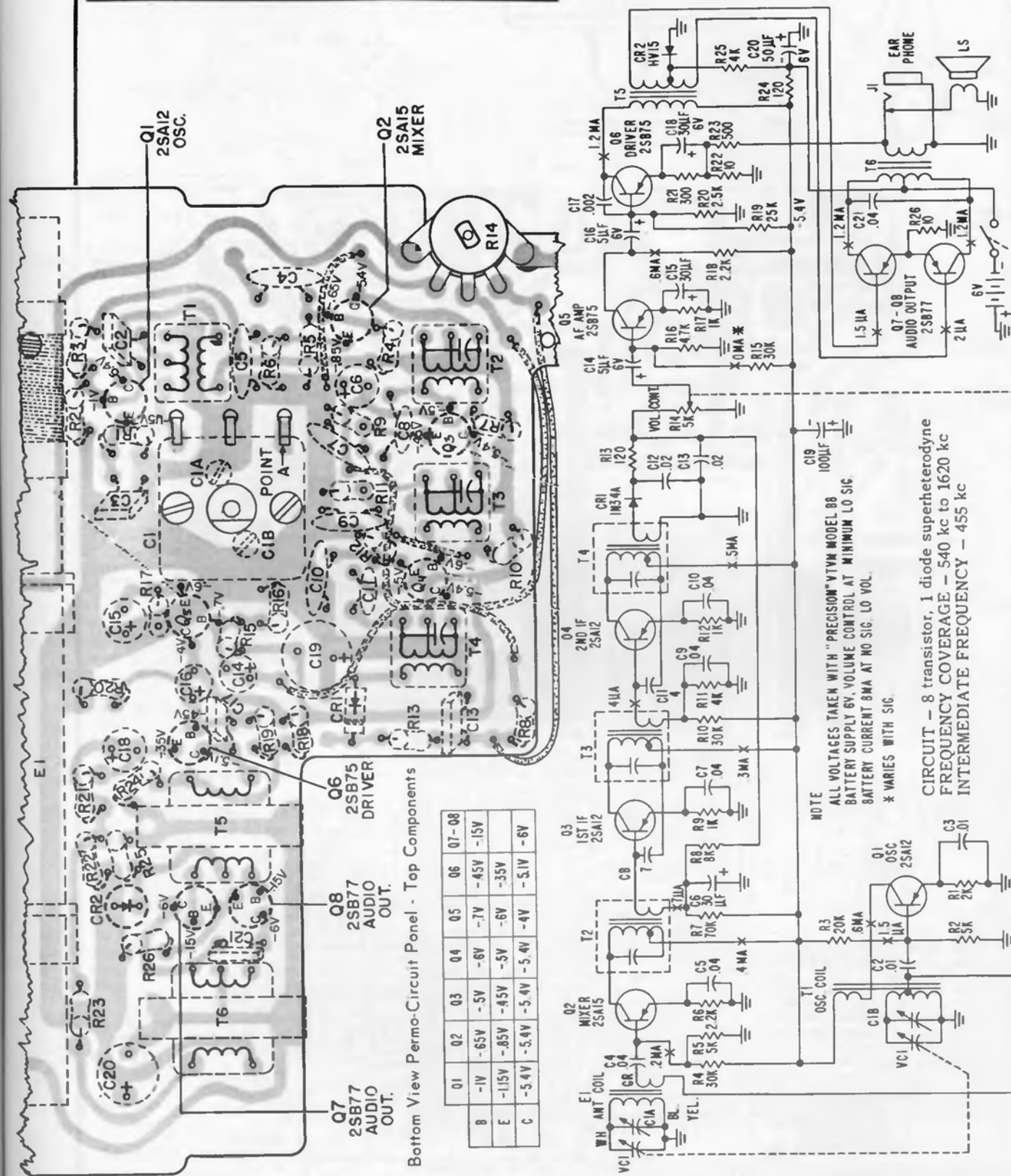
N-940

AM IF 455 KC.
FM IF 10.7 MC.



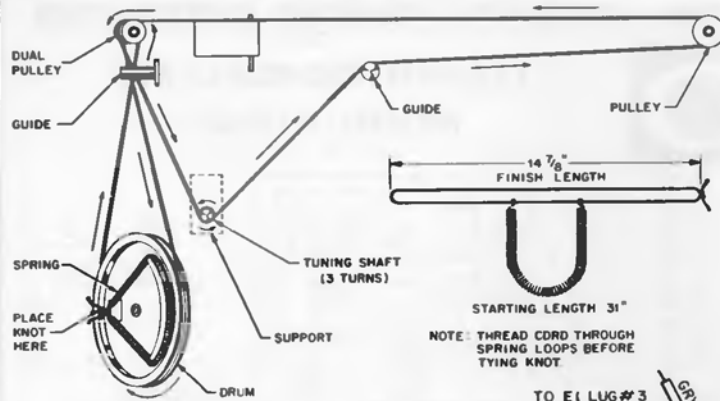
PHILCO

TRANSISTOR PORTABLE MODEL NT-807

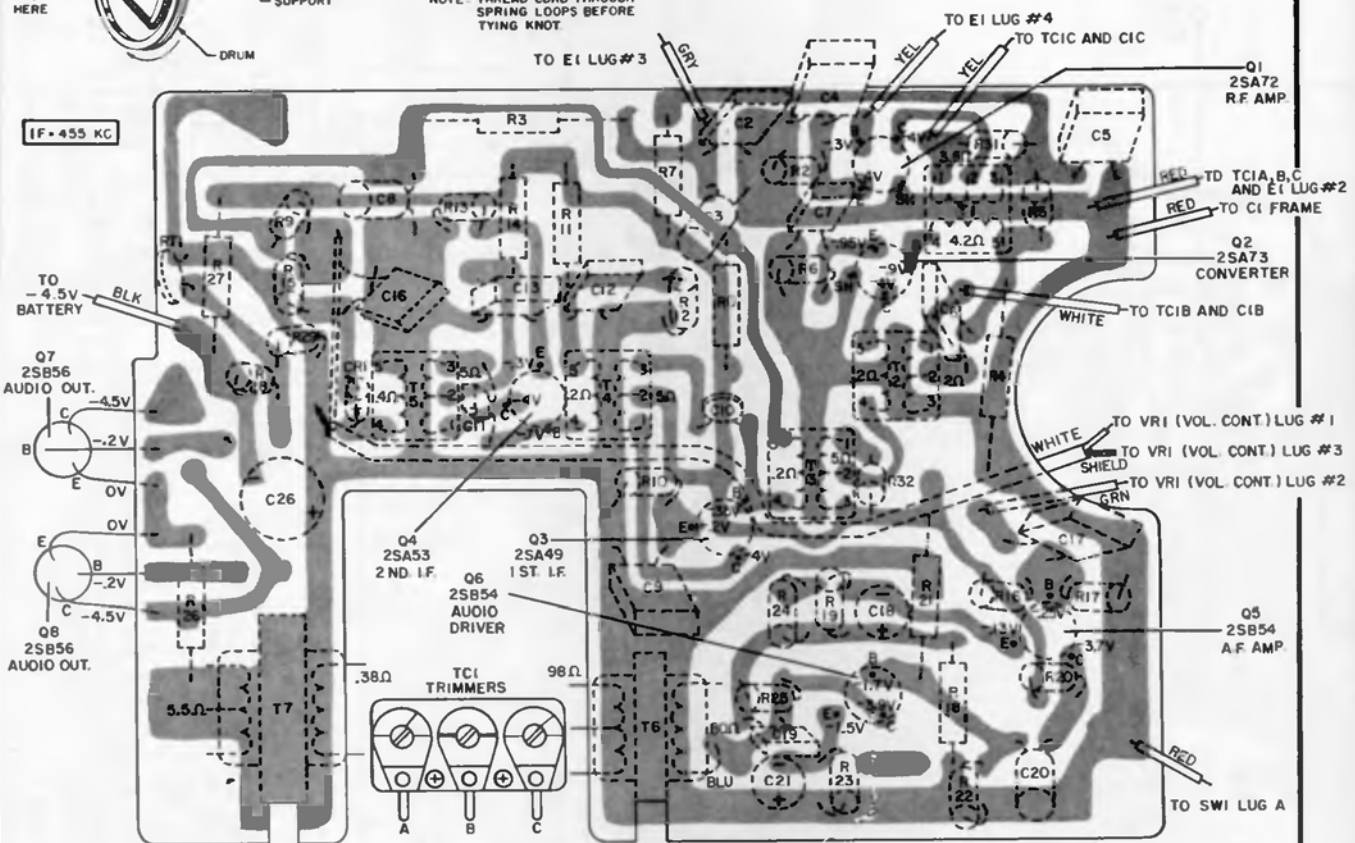


RADIO SERVICING INFORMATION

PHILCO MODEL NT-808

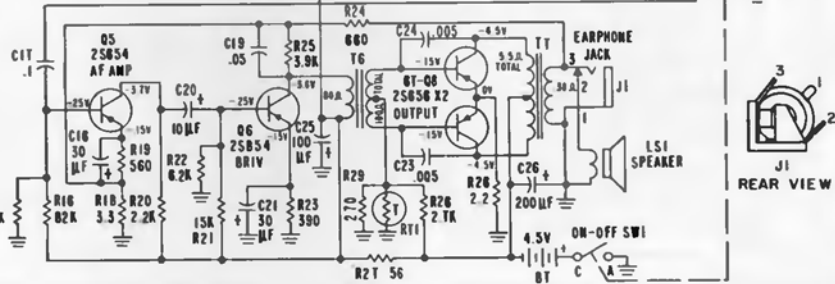
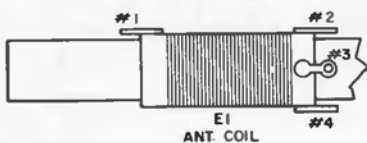


IF-455 KC



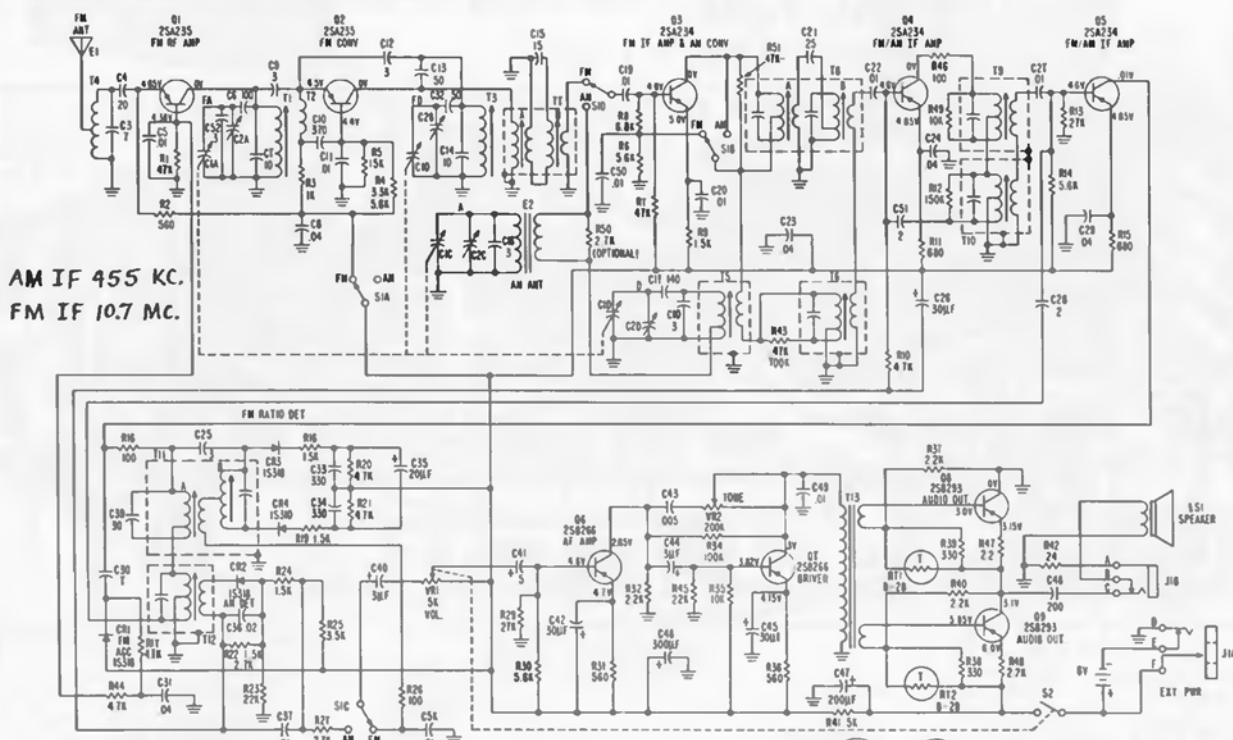
NOTES:

1. ALL COIL RESISTANCES MEASURED IN CIRCUIT.
2. ALL VOLTAGES MEASURED FROM B+ 4.5V TO POINTS INDICATED.
3. VOLTAGES TAKEN WITH NO SIGNAL AND WITH VOLUME CONTROL AT MINIMUM, UNDER SAME CONDITIONS BATTERY CURRENT DRAIN 12MA.
4. VOLTAGES AND RESISTANCES TAKEN WITH "PRECISION" VTVM MODEL "66".
- * REPLACE WITH ORIGINAL VALUE.



PHILCO

AM-FM TRANSISTOR PORTABLE MODEL NT-906



AM IF 455 KC.
FM IF 10.7 MC.

1. ALL VOLTAGES MEASURED FROM D- TO POINTS INDICATED
2. VOLTAGES READ WITH NO SIGNAL AND VOLUME AT MINIMUM UNDER SAME CONDITIONS BATTERY CURRENT AM-12MA FM-14MA
3. VOLTAGE READINGS MAY BE HIGHER WITH NEW BATTERIES
4. VOLTAGES MEASURED WITH "PRECISION" VIEW MODEL "80"
5. VOLTAGES TAKEN IN AM POSITION EXCEPT Q1 AND Q2 WHICH WERE TAKEN IN FM POSITION

TRANSISTOR BASING
BOTTOM VIEW

E-EMITTER
B-BASE
C-COLLECTOR
S-SHIELD

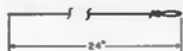
NOTE:-

1. ALL RESISTANCE READINGS MEASURED IN-CIRCUIT
2. ALL VOLTAGES AND RESISTANCES WERE MEASURED WITH "PRECISION" VTM MODEL "80"

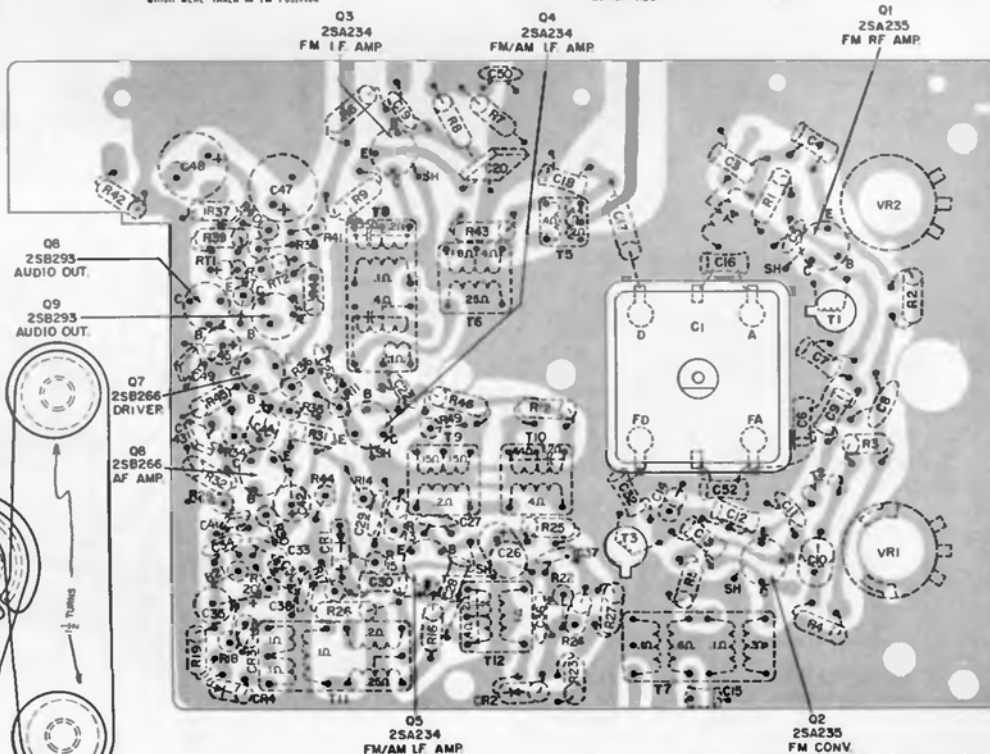
VOLTAGE CHART

	C	B	E
Q1	0	3.22	1.68
Q2	0	4.38	4.65
Q3	0	1.25	1.5
Q4	0	4.4	4.5
Q5	0	4.8	5.0
Q6	0	4.6	4.85
Q7	0	4.65	4.7
Q8	0	4.6	4.65
Q9	0	4.6	4.65
Q10	0	4.6	4.65
Q11	0	4.6	4.65
Q12	0	4.6	4.65
Q13	0	4.6	4.65
Q14	0	4.6	4.65
Q15	0	4.6	4.65
Q16	0	4.6	4.65
Q17	0	4.6	4.65
Q18	0	4.6	4.65
Q19	0	4.6	4.65
Q20	0	4.6	4.65
Q21	0	4.6	4.65
Q22	0	4.6	4.65
Q23	0	4.6	4.65
Q24	0	4.6	4.65
Q25	0	4.6	4.65
Q26	0	4.6	4.65
Q27	0	4.6	4.65
Q28	0	4.6	4.65
Q29	0	4.6	4.65
Q30	0	4.6	4.65
Q31	0	4.6	4.65
Q32	0	4.6	4.65
Q33	0	4.6	4.65
Q34	0	4.6	4.65
Q35	0	4.6	4.65
Q36	0	4.6	4.65
Q37	0	4.6	4.65
Q38	0	4.6	4.65
Q39	0	4.6	4.65
Q40	0	4.6	4.65

VOLTAGES MARKED WITH * READ WITH SWITCH IN FM POSITION. ALL OTHERS IN AM. BATTERY CURRENT MEASURED WITH VOLUME AND TONE CONTROL AT MINIMUM AND NO SIGNAL. CNFM 14MA, AM 12MA.



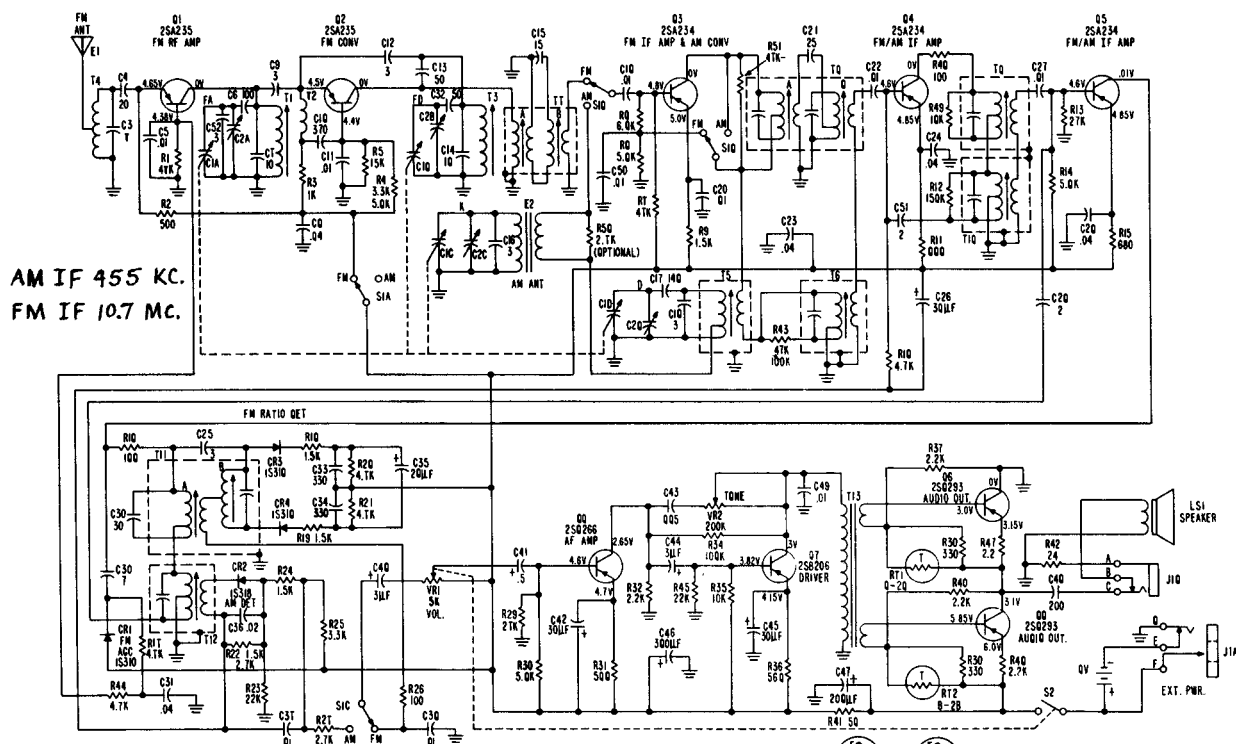
Cord Stringing



Bottom View, Perma-Circuit Panel, Top Component Location

PHILCO

AM-FM TRANSISTOR PORTABLE MODEL NT-906



1. ALL VOLTAGES MEASURED FROM 0- TO POINTS INDICATED

2. VOLTAGES READ WITH NO SIGNAL AND VOLUME AT MINIMUM UNDER SAME CONDITIONS. BATTERY CURRENT: AM-12MA FM-14MA

3. VOLTAGE READINGS MAY BE HIGHER WITH NEW BATTERIES

4. VOLTAGES MEASURED WITH "PRECISION" VTVM MODEL "60"

5. VOLTAGES TAKEN IN AM POSITION EXCEPT Q1 AND Q2 WHICH WERE TAKEN IN FM POSITION

TRANSISTOR BASING
OUTLINE VIEW

E-EMITTER
Q-BASE
C-COLLECTOR
S-SHIELD

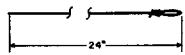
NOTE:-

1. ALL RESISTANCE READINGS MEASURED IN-CIRCUIT.
2. ALL VOLTAGES AND RESISTANCES WERE MEASURED WITH "PRECISION" VTVM MODEL "60".

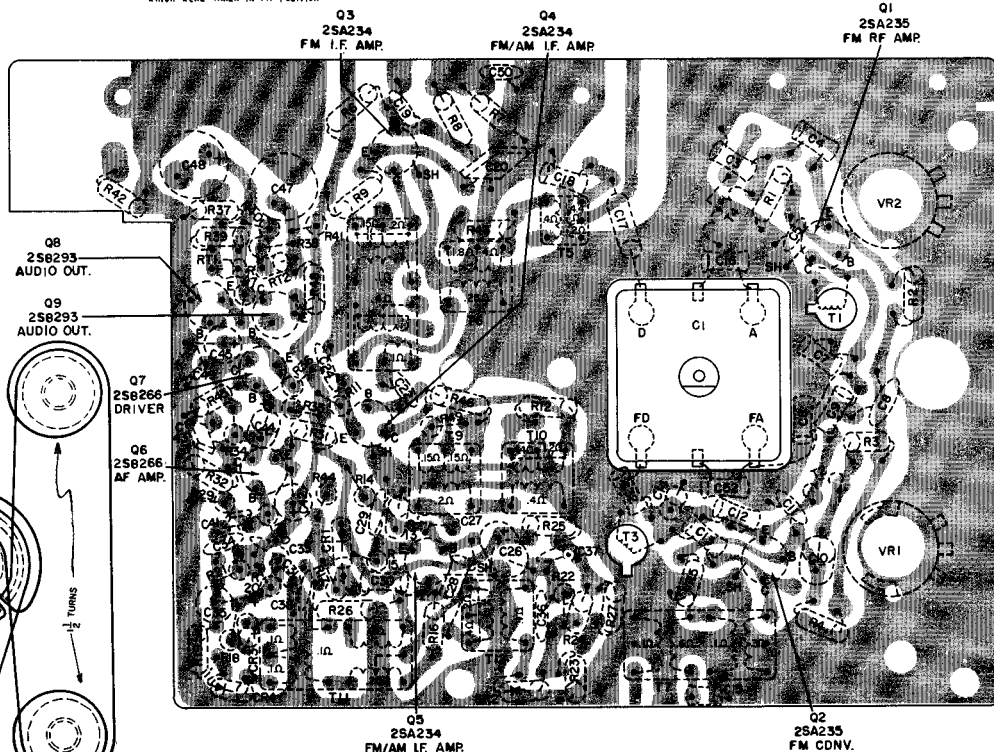
VOLTAGE CHART

	C	B	E
Q1	0	3.22	1.68
	0	4.38	4.65
Q2	0	1.25	1.5
	0	4.4	4.5
Q3	0	4.8	5.0
	0	2.8	3.2
Q4	0	4.6	4.85
	0	4.45	4.7
Q5	0	4.6	4.85
	0	4.45	4.7
Q6	2.65	4.6	4.7
	2.62	4.4	4.55
Q7	3	3.82	4.15
	3	3.82	4.0
Q8	0	3.0	3.15
	0	3.0	3.15
Q9	3.1	5.85	6.0
	3.1	5.85	6.0

VOLTAGES MARKED WITH * READ WITH SWITCH IN FM POSITION. ALL OTHERS IN AM. BATTERY CURRENT MEASURED WITH VOLUME AND TONE CONTROL AT MINIMUM AND NO SIGNAL. ON FM 14MA, AM 12MA.



Cord Stringing

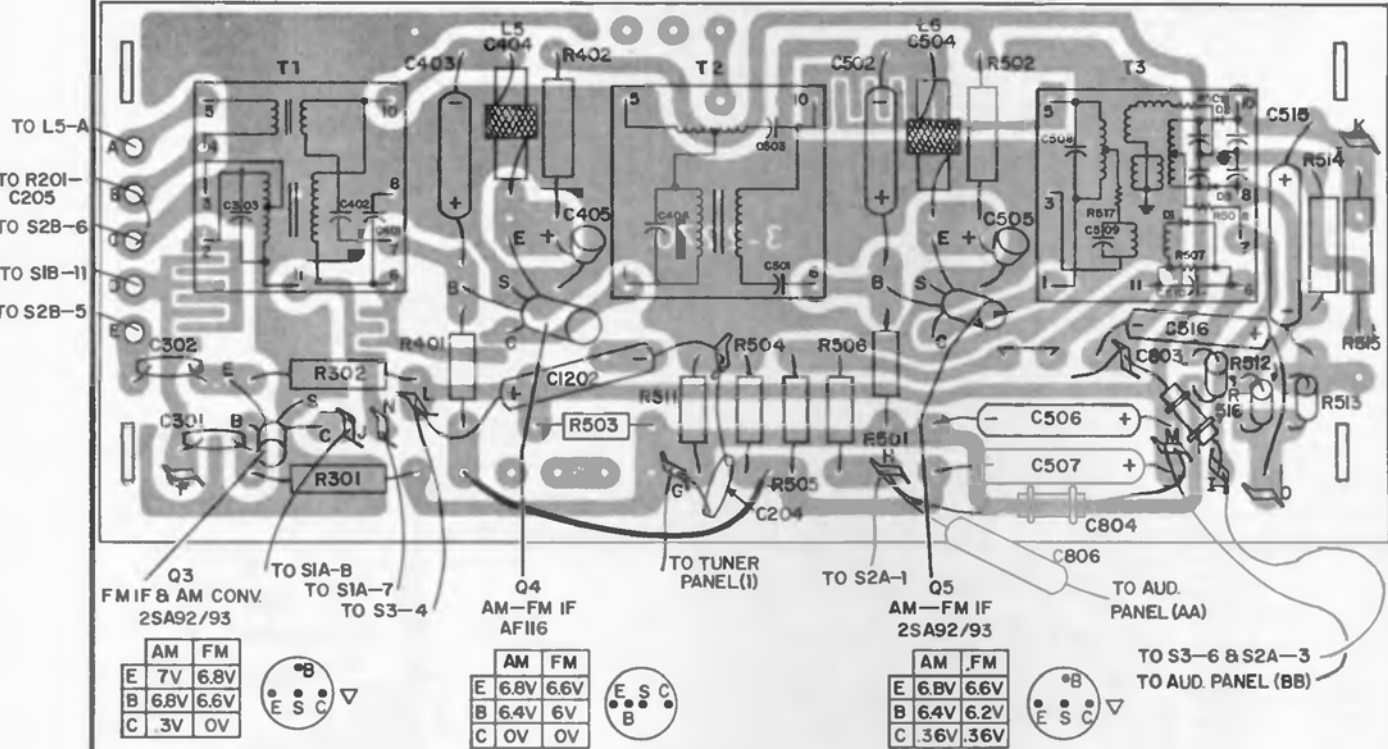


Bottom View, Perma-Circuit Panel, Top Component Location

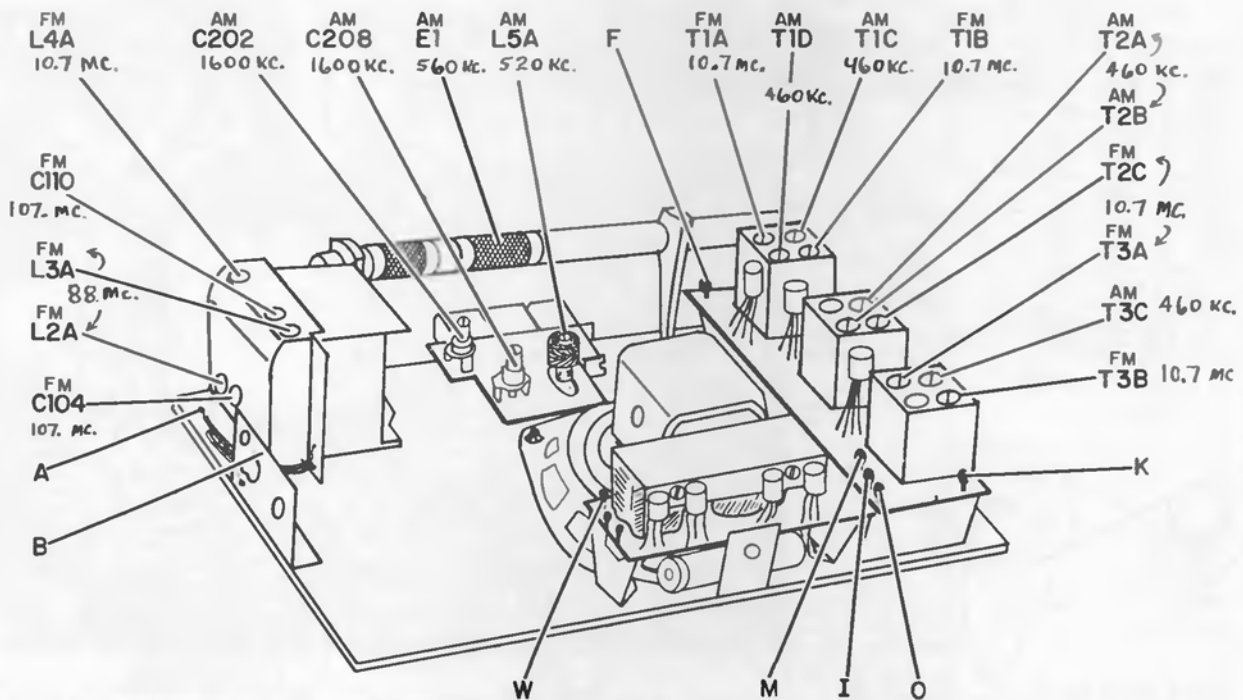
PHILCO

MODEL T-908

(Continued on the next page at right)



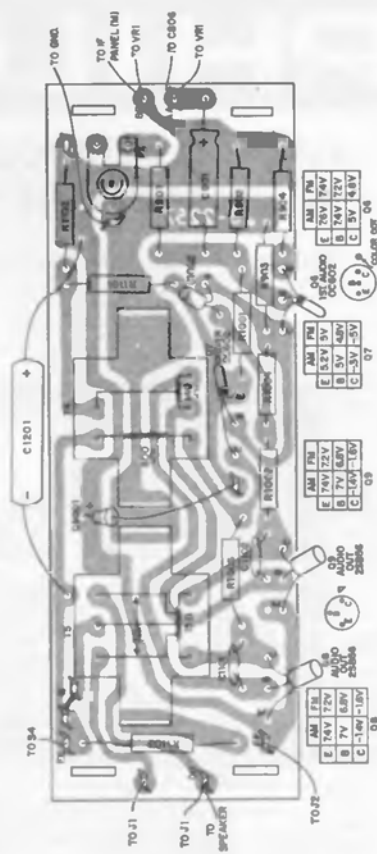
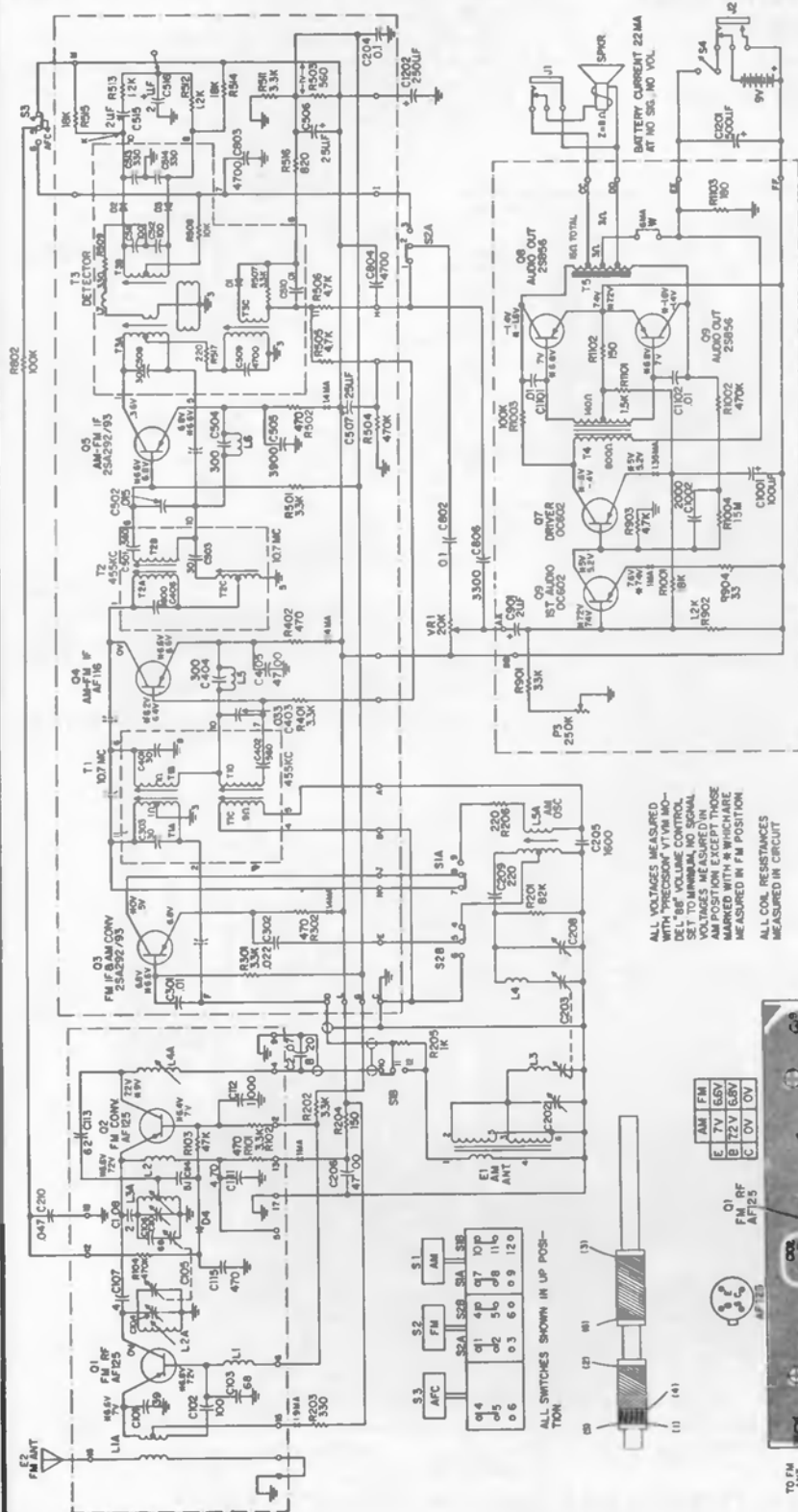
Top View, IF Panel



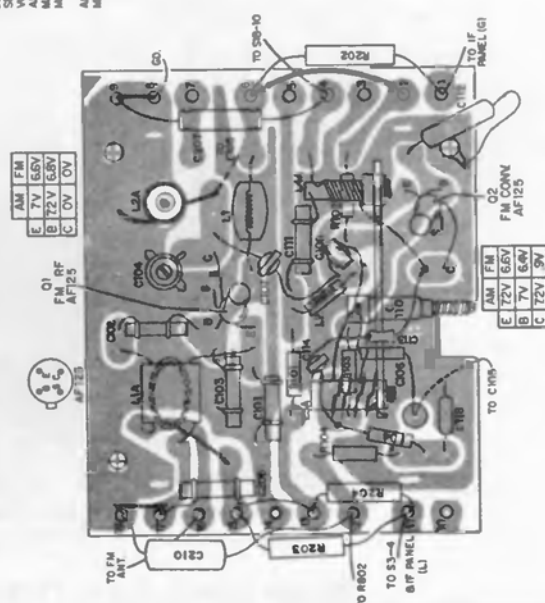
AM-FM CHASSIS ALIGNMENT POINTS

PHILCO
MODEL T-908

(Continued from the page at left)



Top View, Audio Output Panel



Top View, FM Tuner Panel

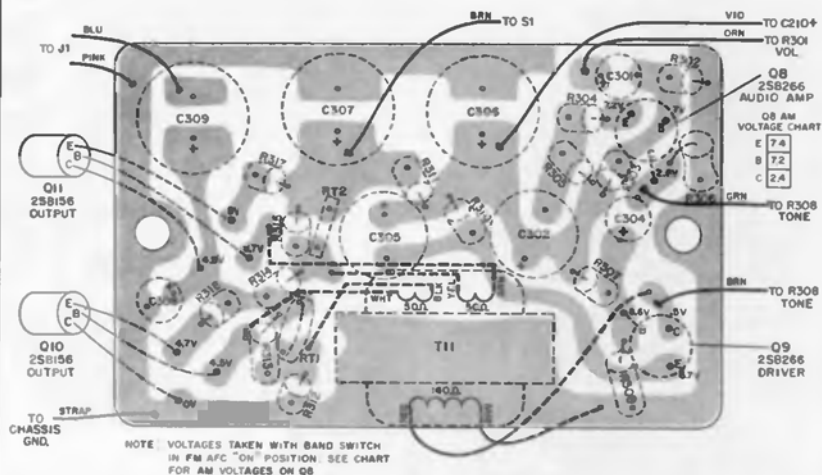
PHILCO

AM-FM TRANSISTOR PORTABLE MODEL NT-913

(Continued on the next page at right)

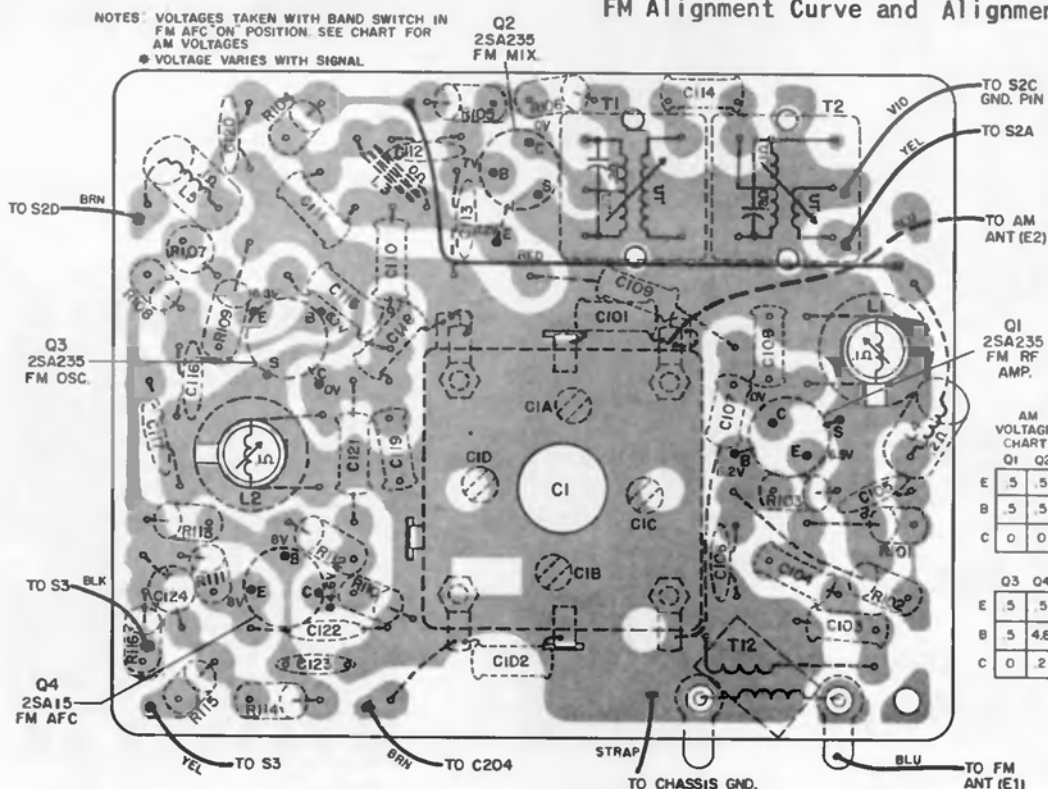
CABINET REMOVAL FOR SERVICING

1. Remove two screws from bottom of cabinet.
2. Loosen two screws located under handle (turn CCW five turns maximum). Do not remove screws.
3. Lay radio on its back; lift front frame with chassis from cabinet.
4. Remove nut holding power jack in cabinet.
5. FM antenna lead and battery leads must be unsoldered to detach cabinet completely.

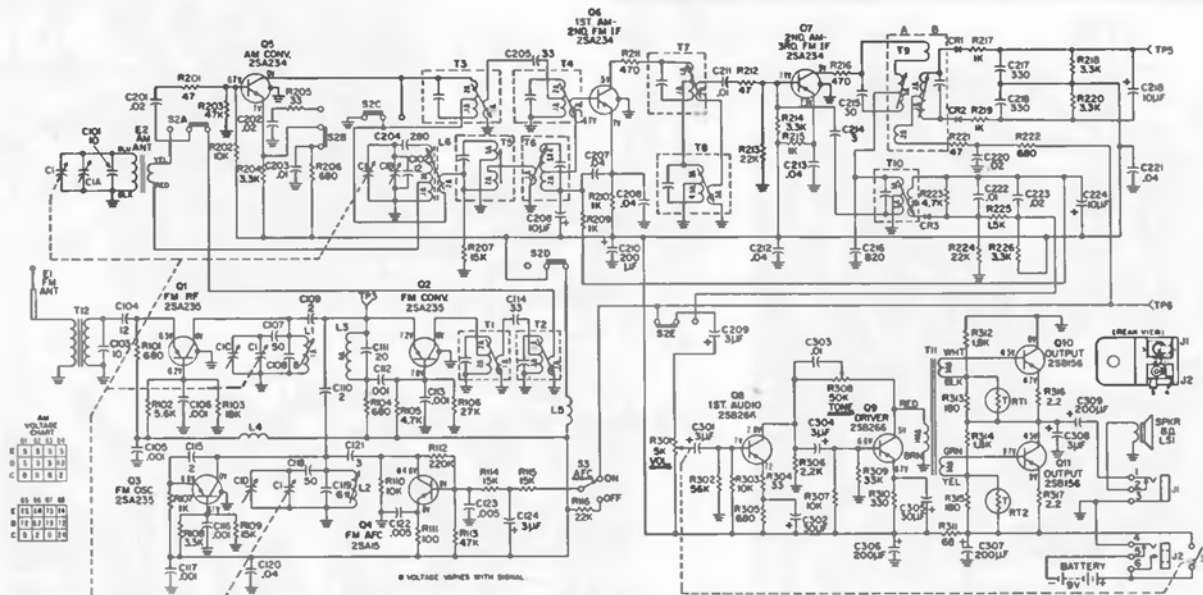


Bottom View - Audio Perma-Circuit Panel
Top Components Layout

NOTES: VOLTAGES TAKEN WITH BAND SWITCH IN FM AFC "ON" POSITION. SEE CHART FOR AM VOLTAGES.
* VOLTAGE VARIES WITH SIGNAL.



PHILCO Model NT-913, Continued from page at left



- NOTES
1. ALL CAPACITANCE VALUES OF 10 AND ABOVE ARE PF. ALL VALUES LESS THAN 10 ARE IN MFD UNLESS OTHERWISE INDICATED.
 2. ALL VOLTAGES AND RESISTANCES MEASURED WITH "PRECISION MODEL 88 VTM" AND BAND SWITCH IN FM AFC "ON" POSITION AS SHOWN. RESISTANCES MEASURED IN CIRCUIT.
 3. BATTERY CURRENT FOR FM 25MA, AM 18MA.
 4. VOLTAGE AND CURRENT READINGS MEASURED WITH VOLUME AT MINIMUM AND NO SIGNAL.

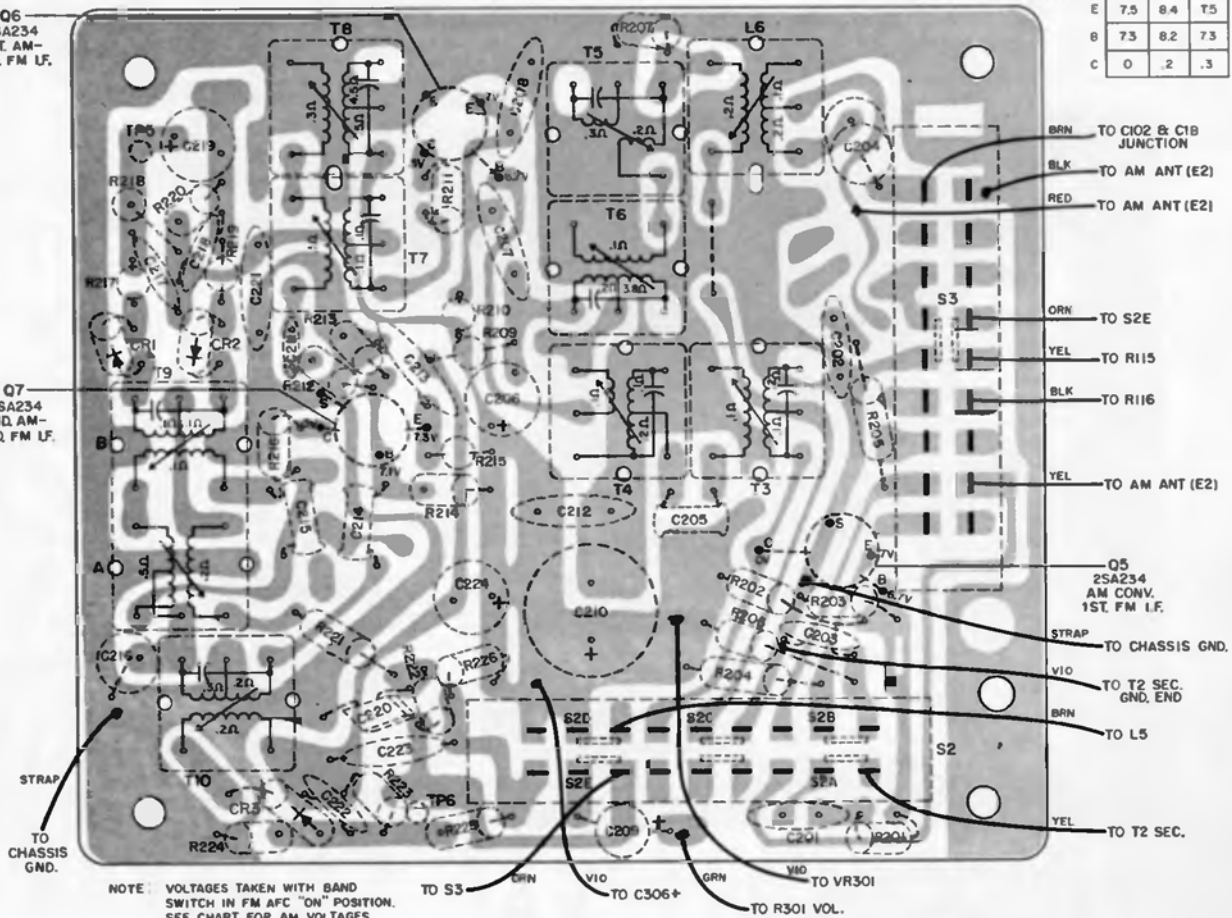
2SA19 2SA234 2SA235
TRANSISTOR BASING-DUTY CYCLE

AM VOLTAGE CHART

	Q5	Q6	Q7
E	7.5	8.4	7.5
B	7.3	8.2	7.3
C	0	.2	.3

Q6
2SA234
1ST. AM-
2ND. FM LF.

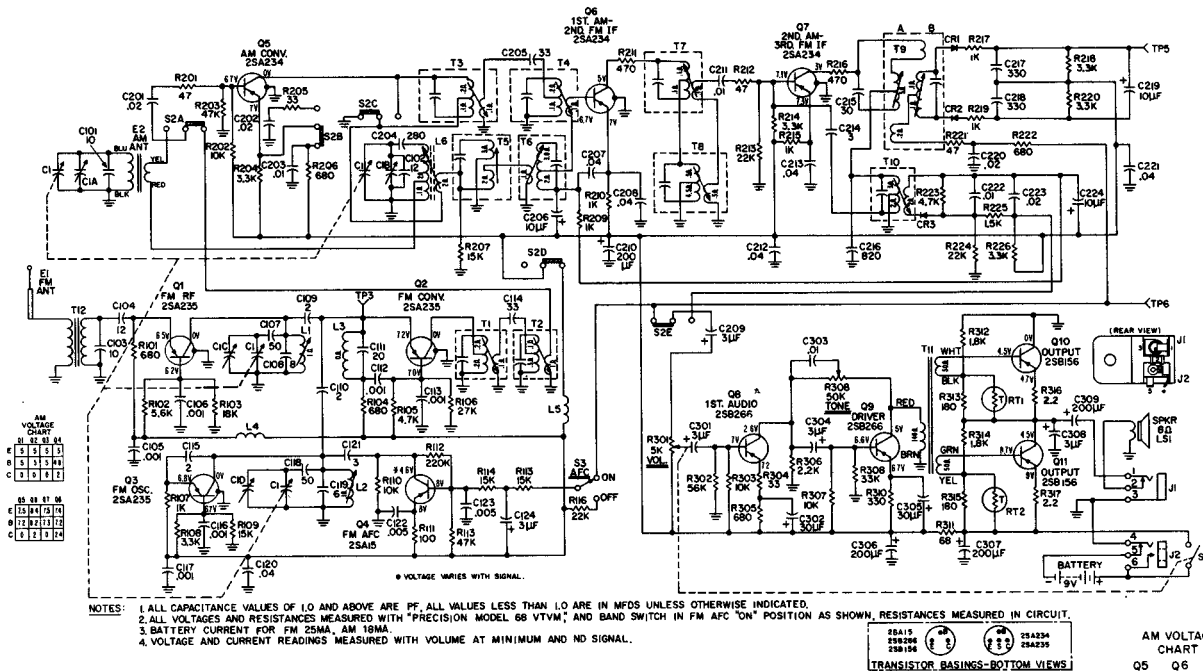
Q7
2SA234
2ND. AM-
3RD. FM LF.



NOTE: VOLTAGES TAKEN WITH BAND SWITCH IN FM AFC "ON" POSITION. SEE CHART FOR AM VOLTAGES

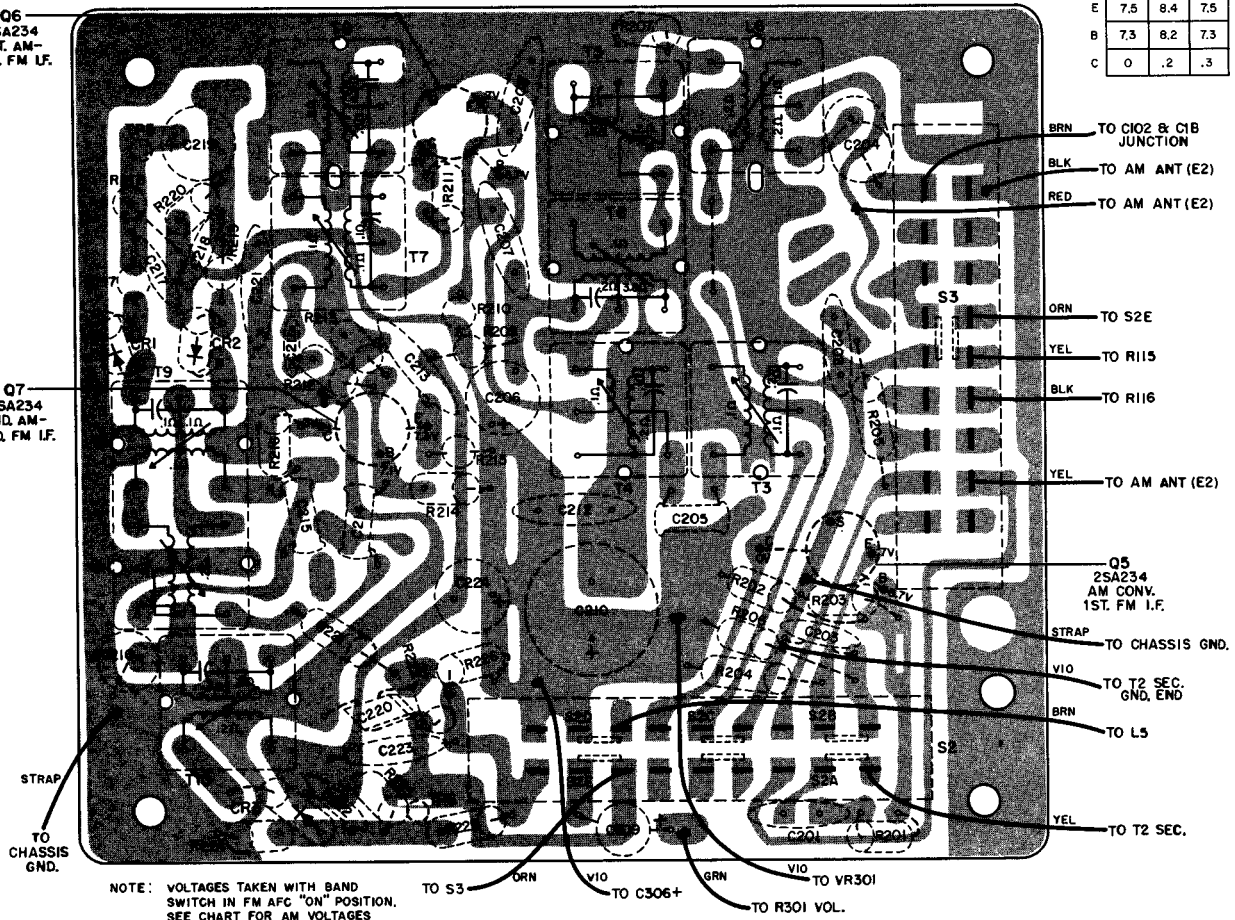
Bottom View - IF Perma-Circuit Panel Top Components Layout

PHILCO Model NT-913, Continued from page at left



Q6
25A234
1ST. AM-
2ND. FM I.F.

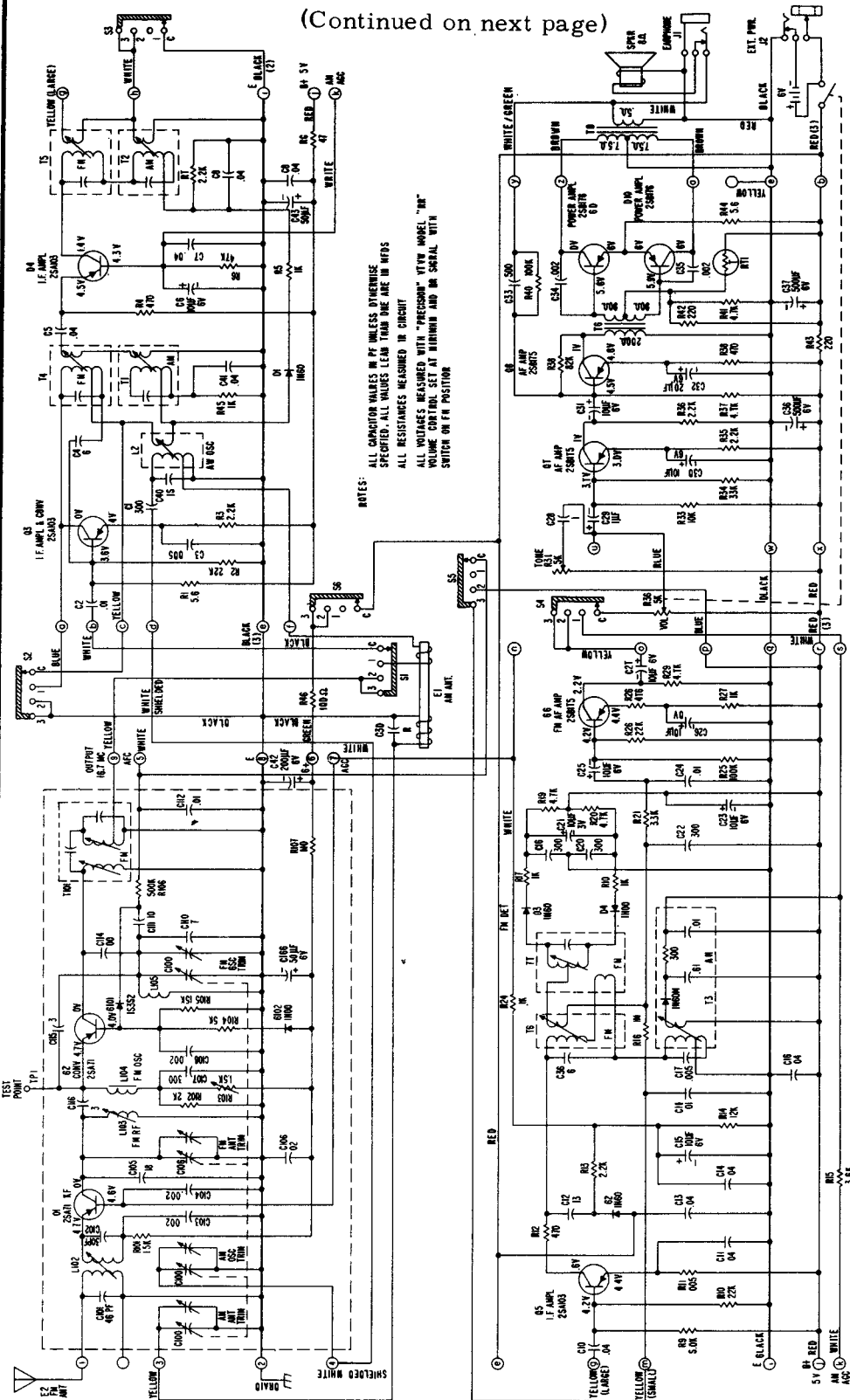
Q7
25A234
2ND. AM-
3RD. FM I.F.



Bottom View - IF Perma-Circuit Panel Top Components Layout

PHILCO**MODEL NT-1004**

(Continued on next page)

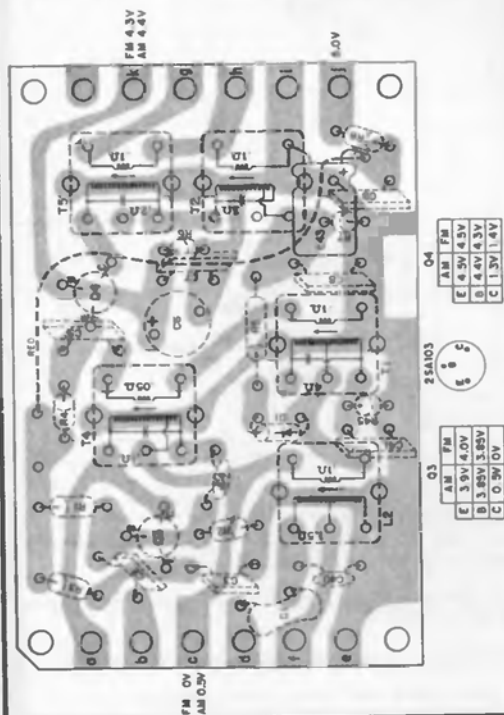
**AM-FM TRANSISTOR PORTABLE—MODEL NT-1004****Chassis Removal**

1. Remove Battery Sleeve with Batteries.
2. Remove 4 Screws located at each corner of chassis.
3. Remove Knobs and pull FM antenna out of cabinet and fold down.
4. Lift chassis straight up out of cabinet, now bottom sides of Perma-Circuit Panels are accessible.

Tuner Removal

1. Remove chassis from cabinet.
2. Remove Dial Cord, Tuning Sleeve and Tuning Gear Assy.
3. Unsolder all leads including grounding lug to chassis.
4. Remove three screws holding tuner to chassis frame.

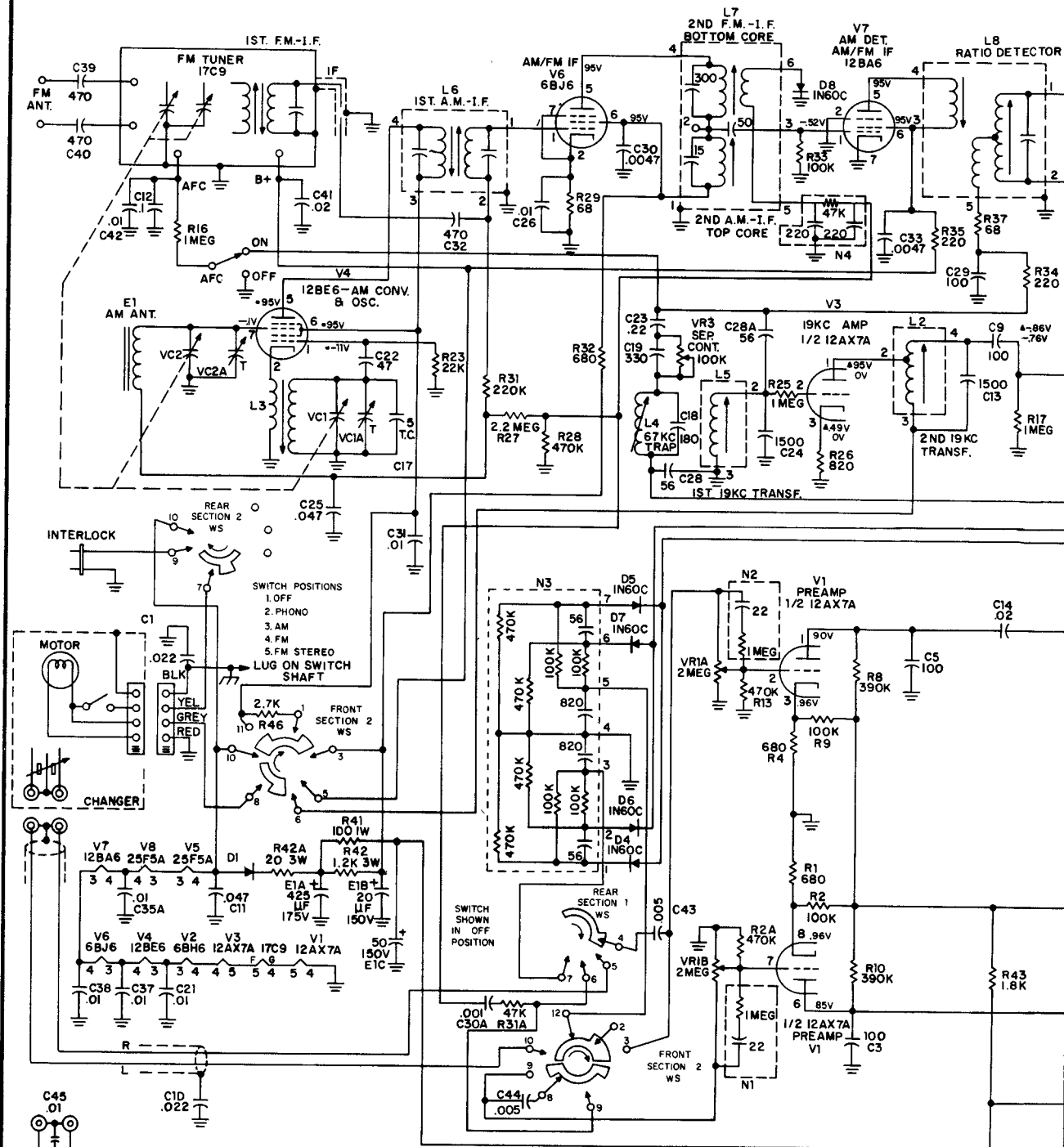
Dial Cord - Model NT1004



PHILCO

**MODELS M-1001, M-1620, M-1662, M-1663,
M-1664, & M-1700 AMPLIFIER & TUNER**

Also Model M-1701 is like M-1663



**AMPLIFIER AND TUNER PANEL REMOVAL
MODELS M-1001, M-1620,
M-1662, M-1663, M-1664**

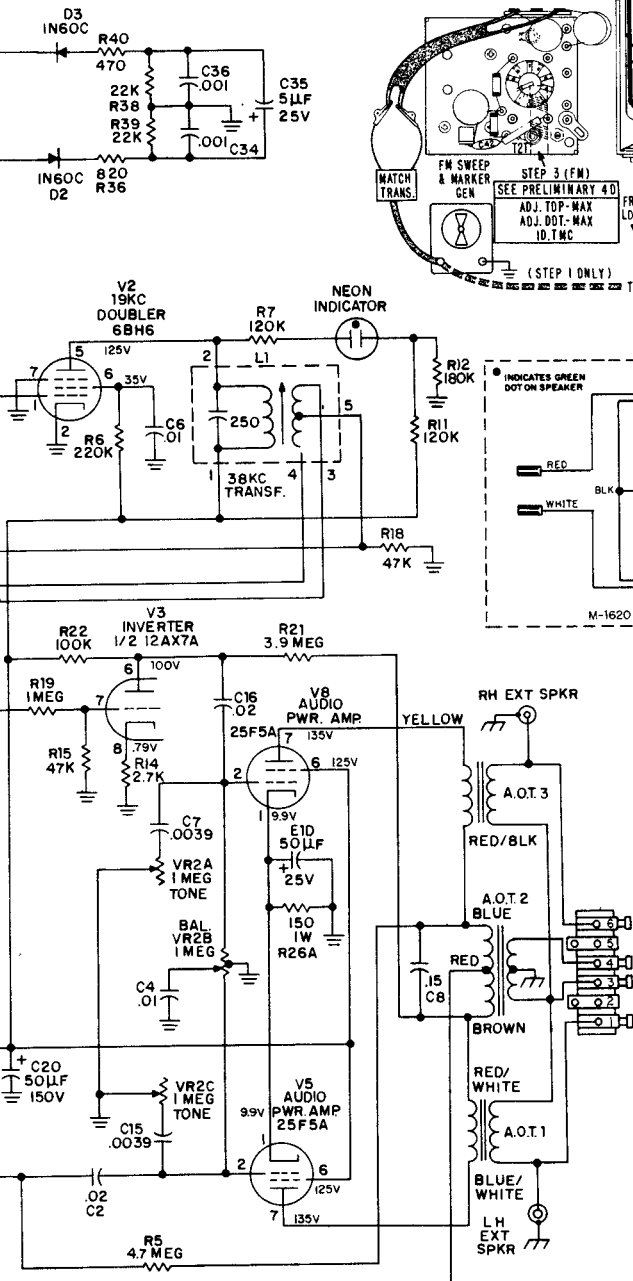
(USED ON MODELS
M-1620 & M-1700.
C10 OMITTED ON
THESE MODELS)

1. Unsolder all wires holding perma-circuit panel in chassis.

2. Remove two nuts securing function switch and loudness control front dial panel.
3. Remove three screws securing rear chassis piece and remove piece.
4. Remove five screws securing panel to chassis.
5. Pull panel back and away from chassis.

PHILCO

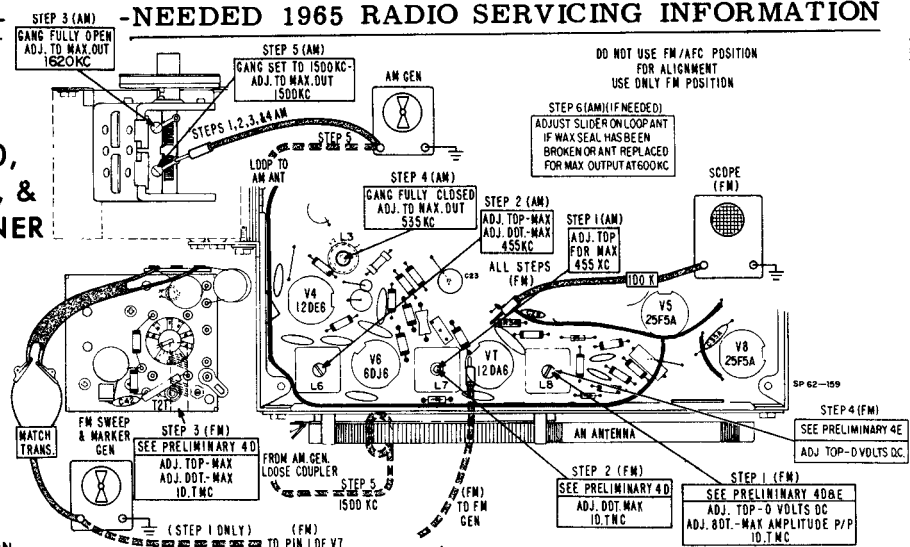
MODELS M-1001, M-1620,
M-1662, M-1663, M-1664, &
M-1700 AMPLIFIER & TUNER



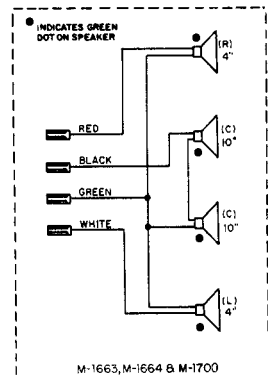
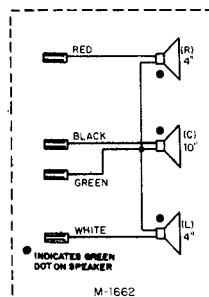
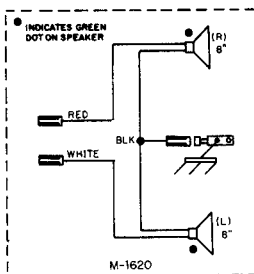
ALL VOLTAGES TAKEN WITH "PRECISION" VTVM MODEL
"88" ALL CONTROLS SET AT MINIMUM, SELECTOR SWITCH
SET TO PHONO POSITION UNLESS OTHERWISE NOTED.
•VOLTAGES TAKEN IN AM POSITION.
•VOLTAGES TAKEN IN FM STEREO POSITION.

Circuit for M-1001 differs in some details.

(Continued on page 120)



Alignment Procedure Chart

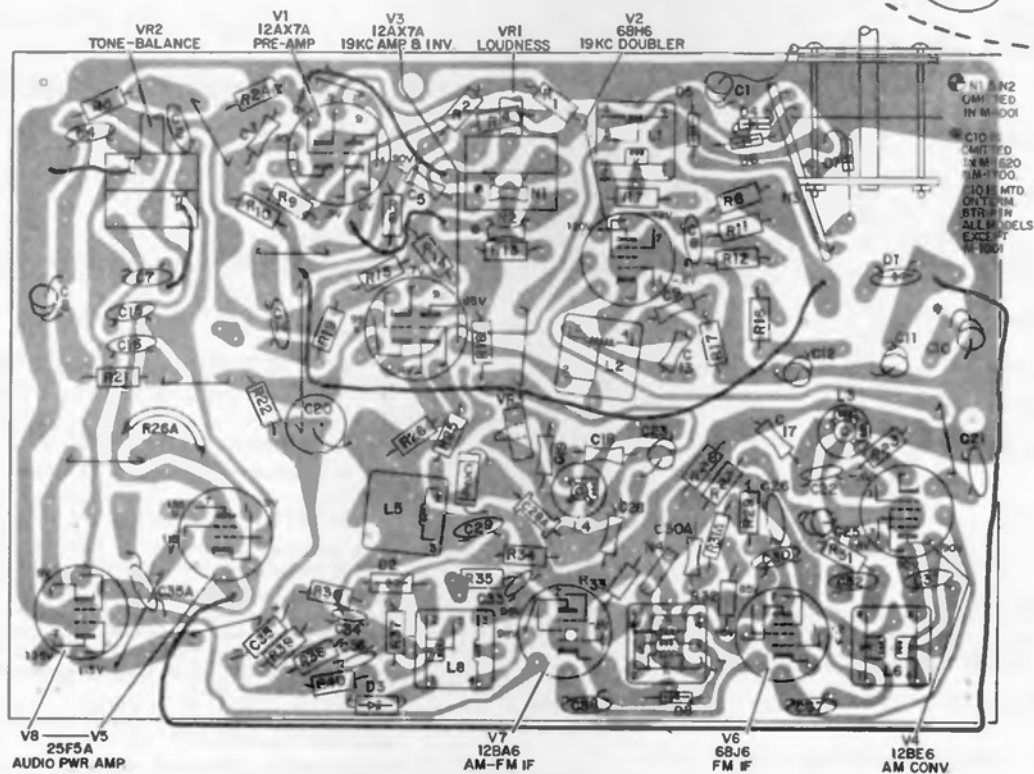
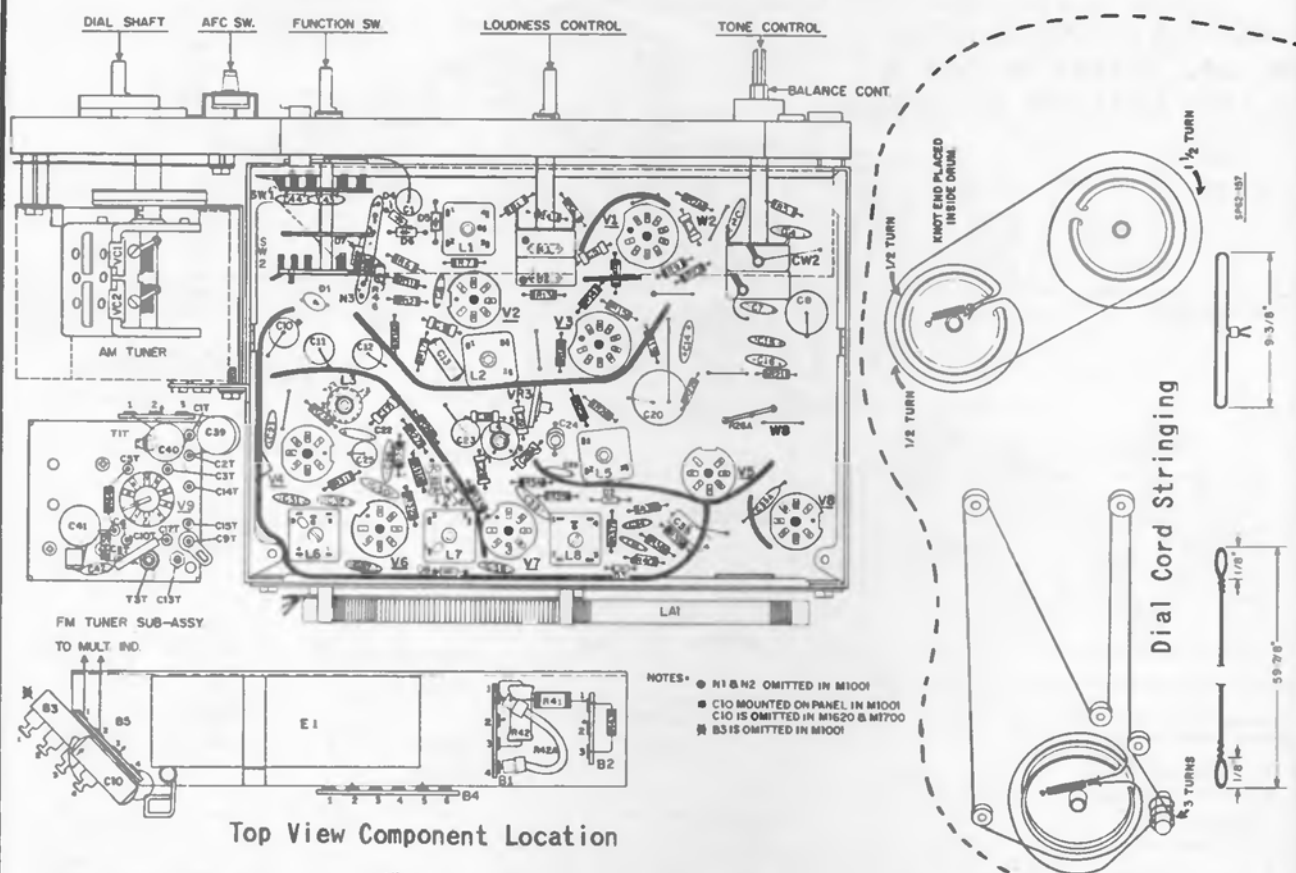


PRELIMINARY ALIGNMENT INFORMATION

1. Connect amplifier through isolation transformer to eliminate dangerous shock hazard.
2. Allow receiver and test equipment 15 minutes to warm up and stabilize.
3. For AM Alignment -
 - A. Connect VTVM across one external speaker jack.
 - B. Use 30% modulation on generator for AM alignment.
 - C. Proceed with alignment steps as illustrated in alignment chart.
4. For FM Alignment -
 - A. Connect FM generator, through a 72 ohm to 300 ohm matching network, to antenna terminals.
 - B. Use ± 120 KC sweep deviation for FM alignment.
 - C. Keep generator output as low as possible throughout FM alignment procedure.
 - D. Adjust top and bottom core of T2T, bottom core of L7 and bottom core of L8 for a symmetrical maximum amplitude "S" curve with 10.7 mc marker in the middle. Curve must be obtained in T2T with tuning slugs nearest to end of coil form.
 - E. Add VTVM across scope connections to adjust only the top of L8.
 - F. Proceed with alignment steps as illustrated in alignment chart.

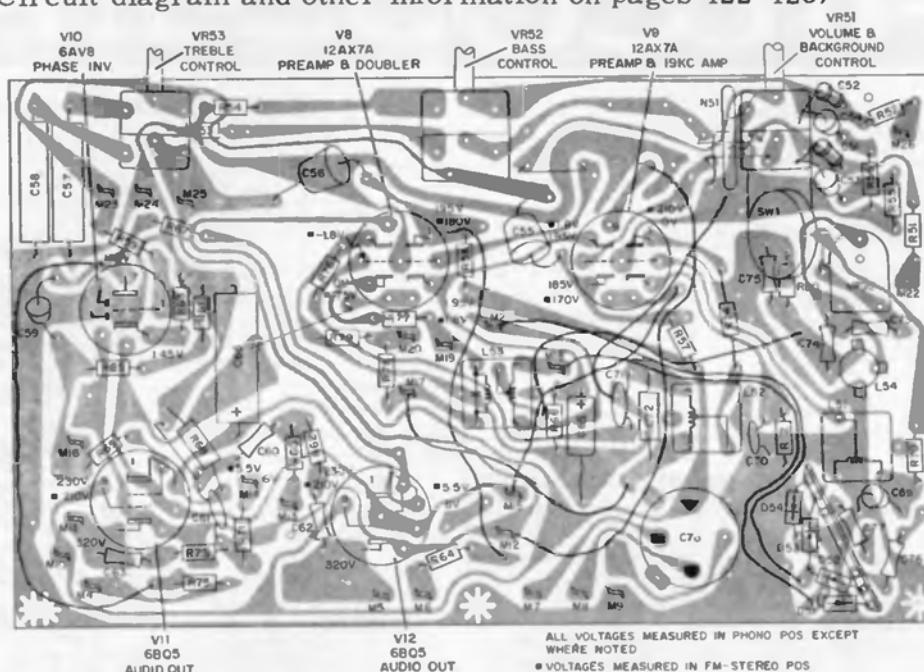
VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

PHILCO Models M-1001, M-1620, M-1662, M-1663, M-1664, M-1700, Continued



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

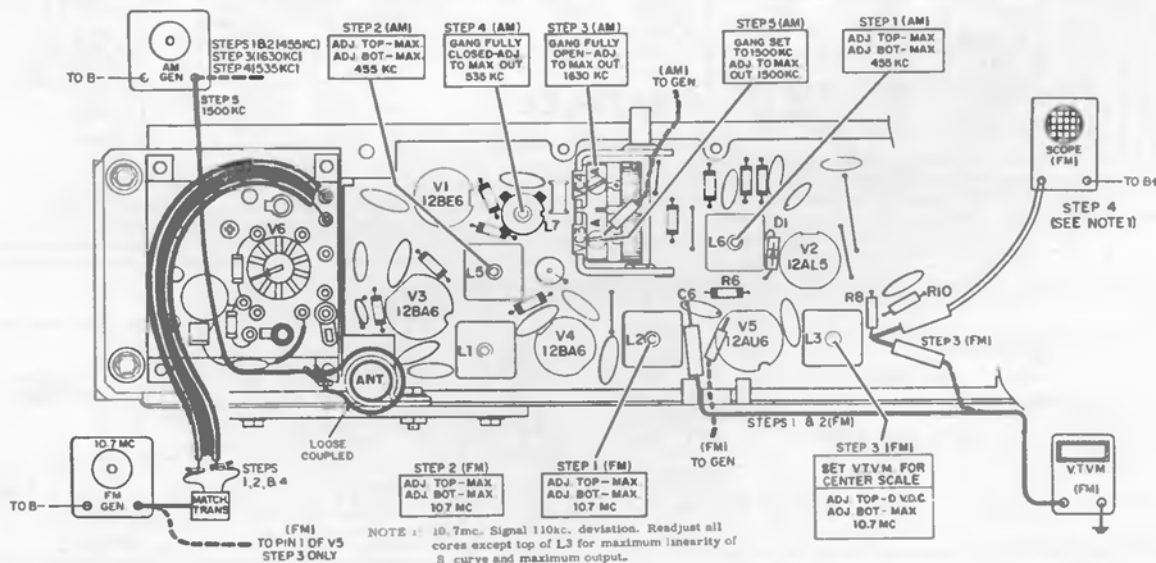
PHILCO Models M-1666, M-1669, M-1680, M-1688, M-1689, M-1704
(Circuit diagram and other information on pages 122-123)



Bottom Perma-Circuit View, Parts Location

PRELIMINARY ALIGNMENT INFORMATION

1. Connect amplifier through isolation transformer to eliminate dangerous shock hazard.
2. Allow receiver and test equipment 15 minutes to warm up and stabilize.
3. For AM Alignment -
 - A. Connect VTVM across center output transformer.
 - B. Use 30% modulation on generator for AM alignment.
 - C. Proceed with alignment steps as illustrated in alignment chart.
4. For FM Alignment -
 - A. Connect FM generator, through a 72 ohm to 300 ohm matching network, to antenna terminals.
 - B. Alignment is to be made in FM position. DO NOT USE FM/AFC position.
 - C. Use ± 75 kc sweep deviation for FM alignment.
 - D. Keep generator output as low as possible throughout FM alignment procedure.

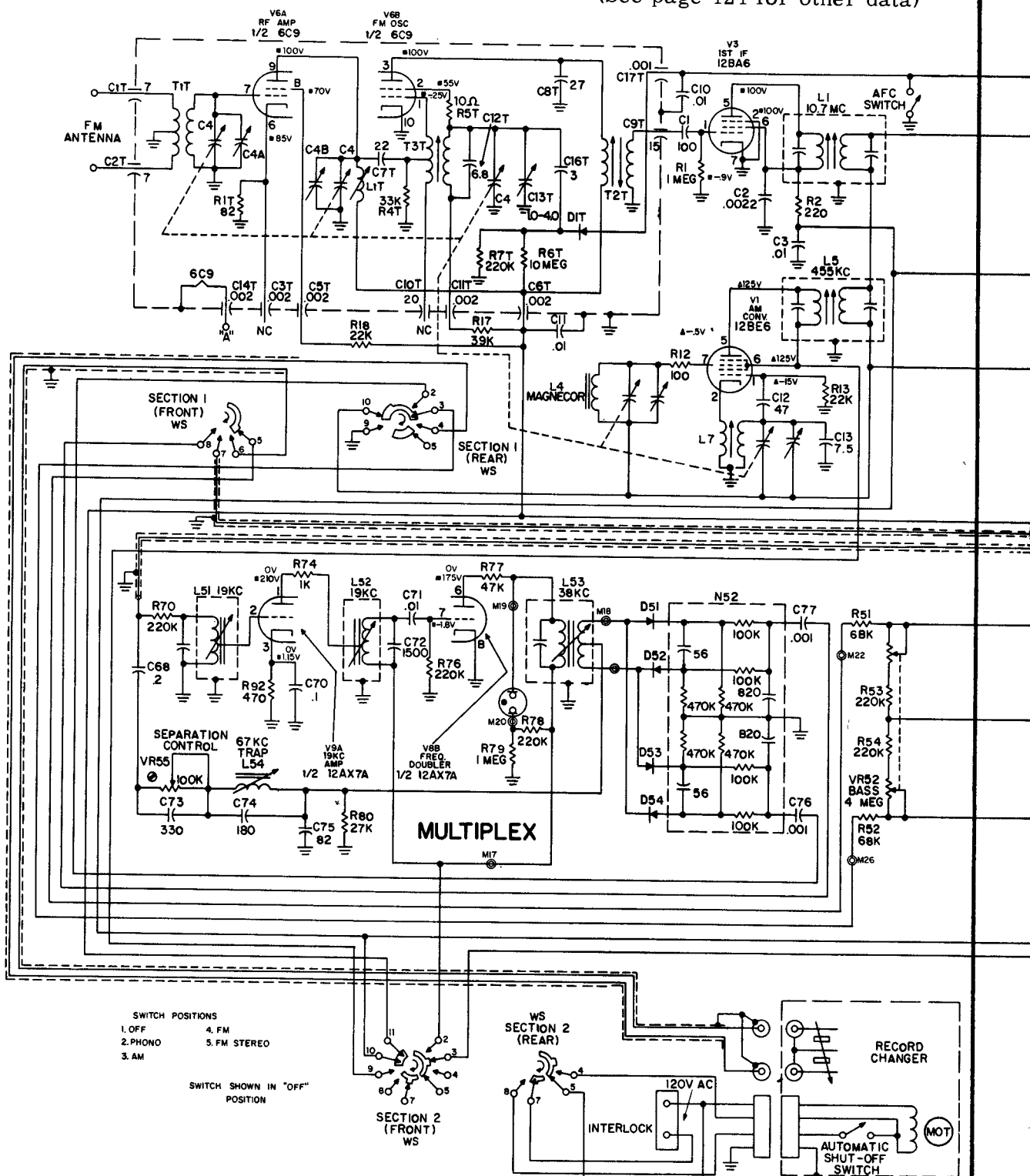


Alignment Procedure Chart AM-FM Tuner

PHILCO

MODELS M-1666, M-1669, M-1680,
M-1688, M-1689, & M-1704
AMPLIFIER & TUNER

(See page 121 for other data)

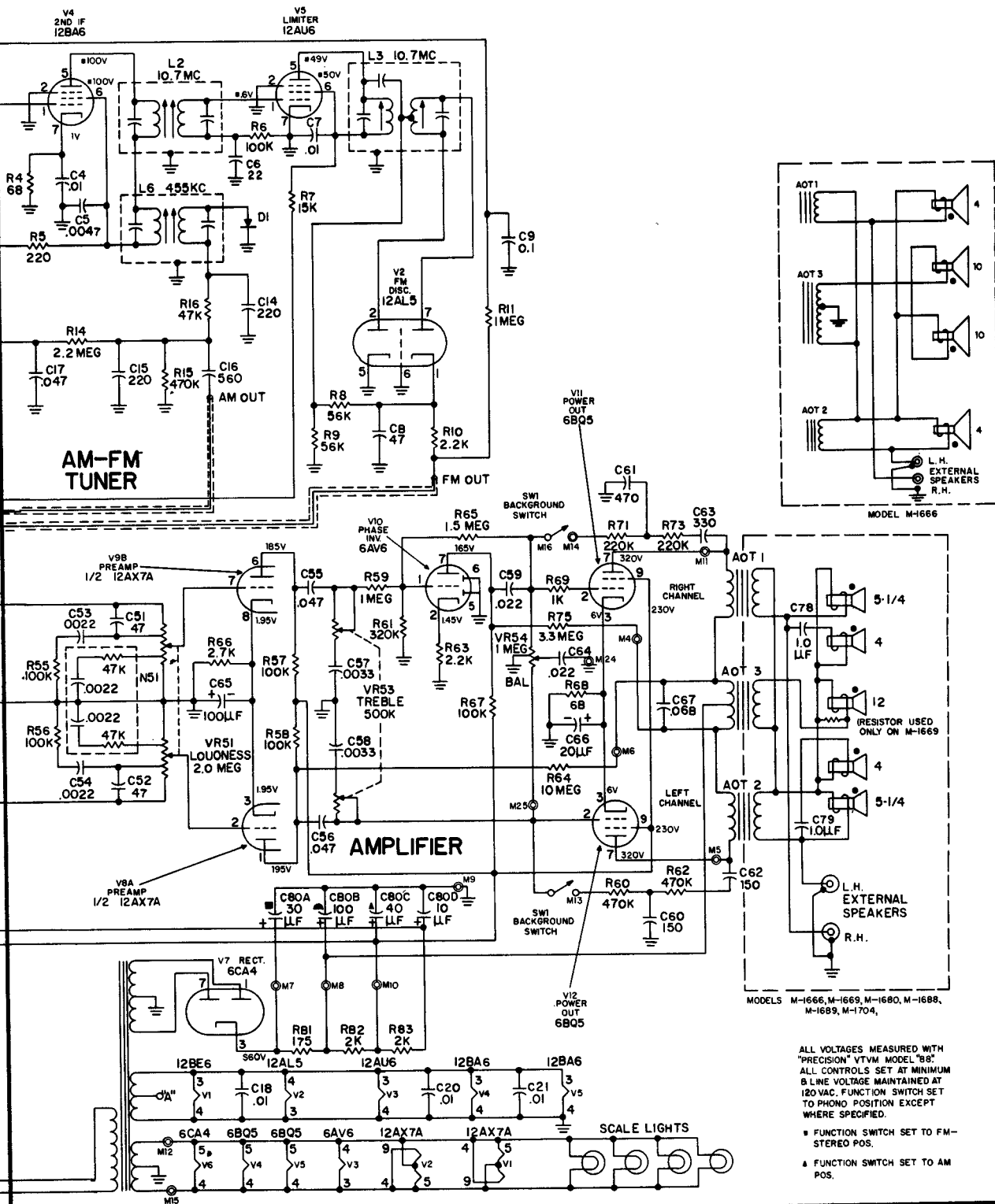


Amplifier and Tuner Schematic Diagram

PHILCO

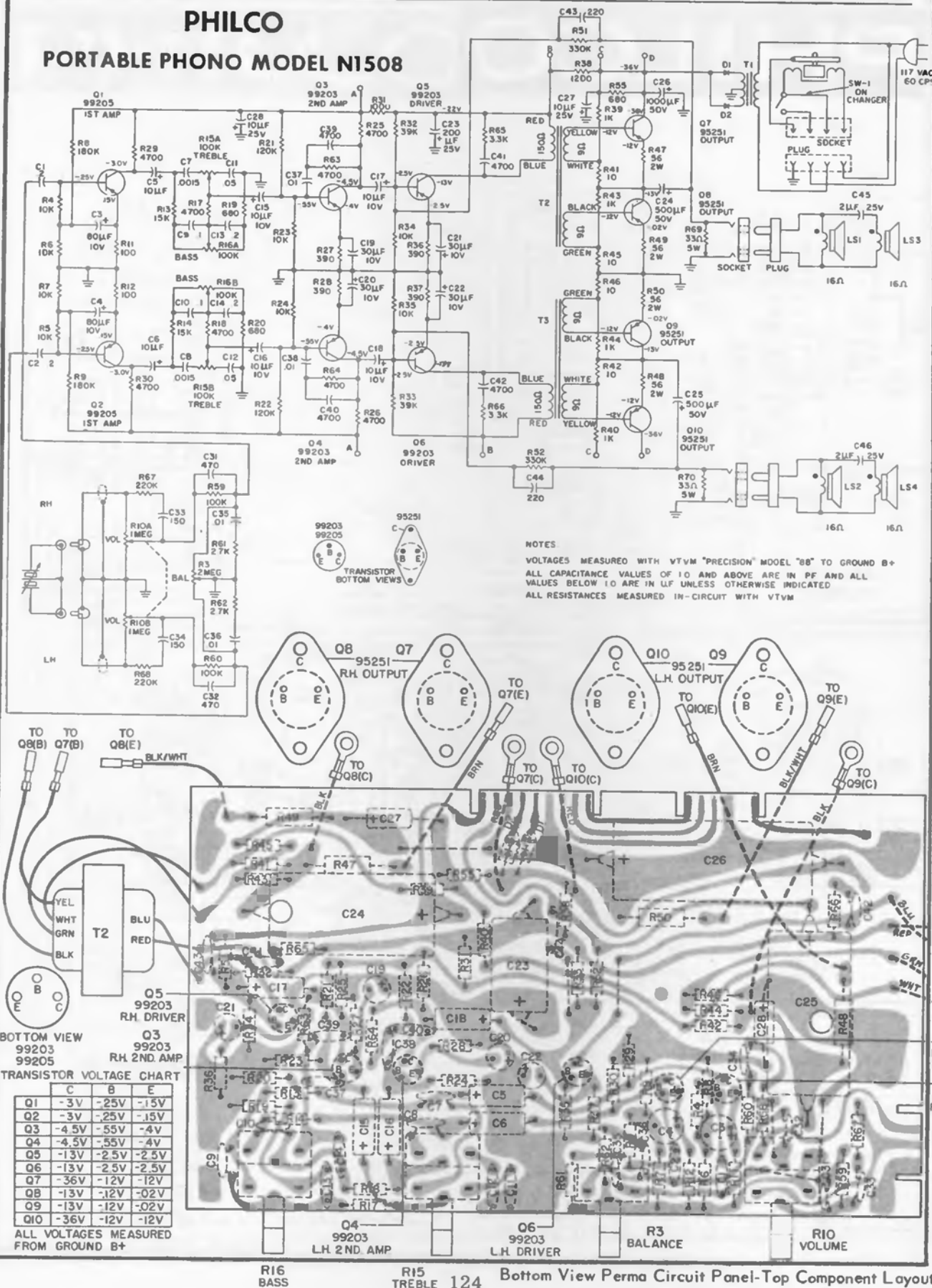
MODELS M-1666, M-1669, M-1680,
M-1688, M-1689, M-1704, & M-1741
AMPLIFIER & TUNER

(Continued)



PHILCO

PORTABLE PHONO MODEL N1508



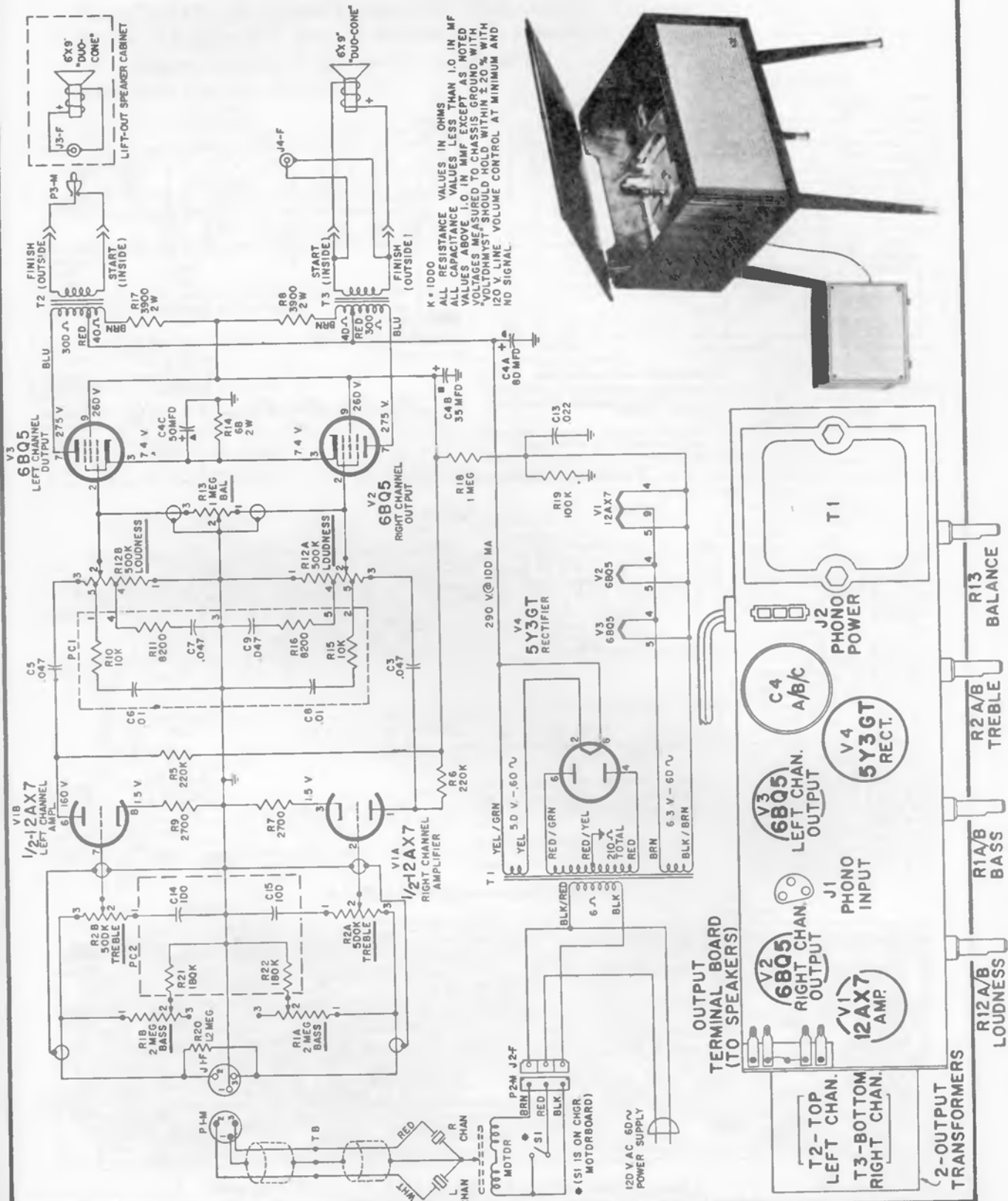
RCA VICTOR

Model VFE 01W

Chassis RS-188B



K = 1000
ALL RESISTANCE VALUES IN OHMS
ALL CAPACITANCE VALUES LESS THAN 1.0 IN MF
VALUES ABOVE 1.0 IN MF EXCEPT AS NOTED
VALUES SHOULD BE SHOWN TO CHASSIS GROUND WITH
*VOLUME CONTROL SHOULD HOLD WITHIN ±20% WITH
120 V LINE VOLUME CONTROL AT MINIMUM AND
NO SIGNAL



RCA VICTOR

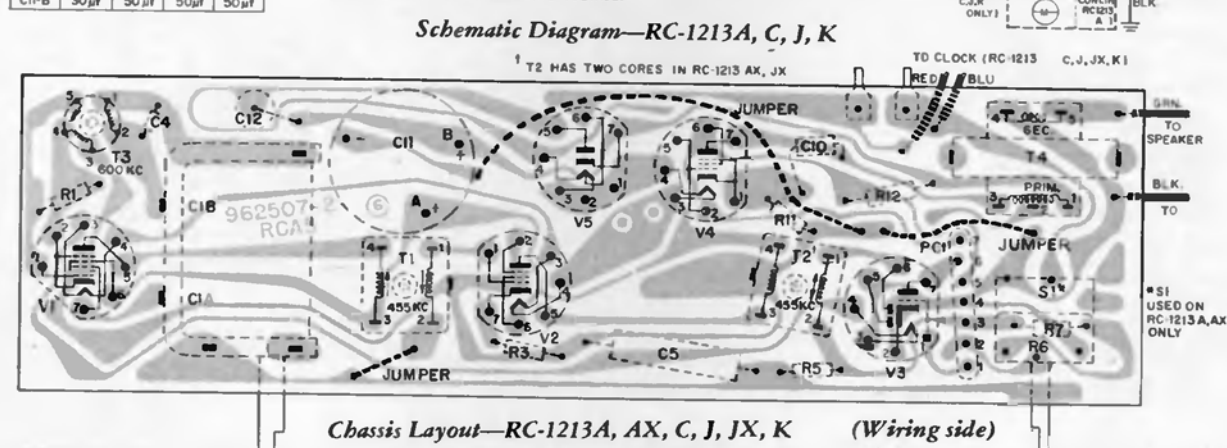
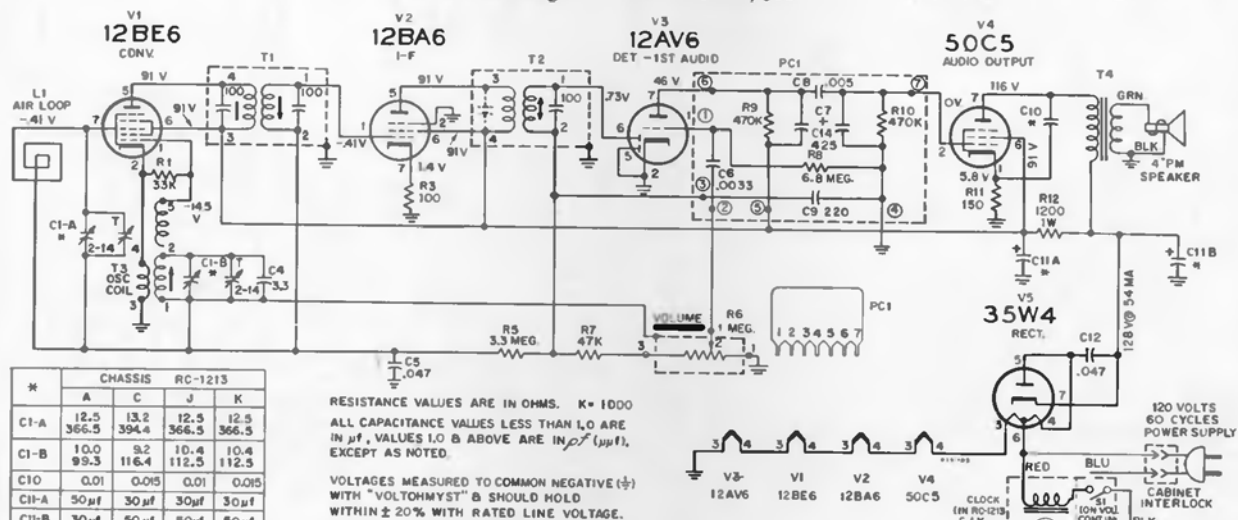
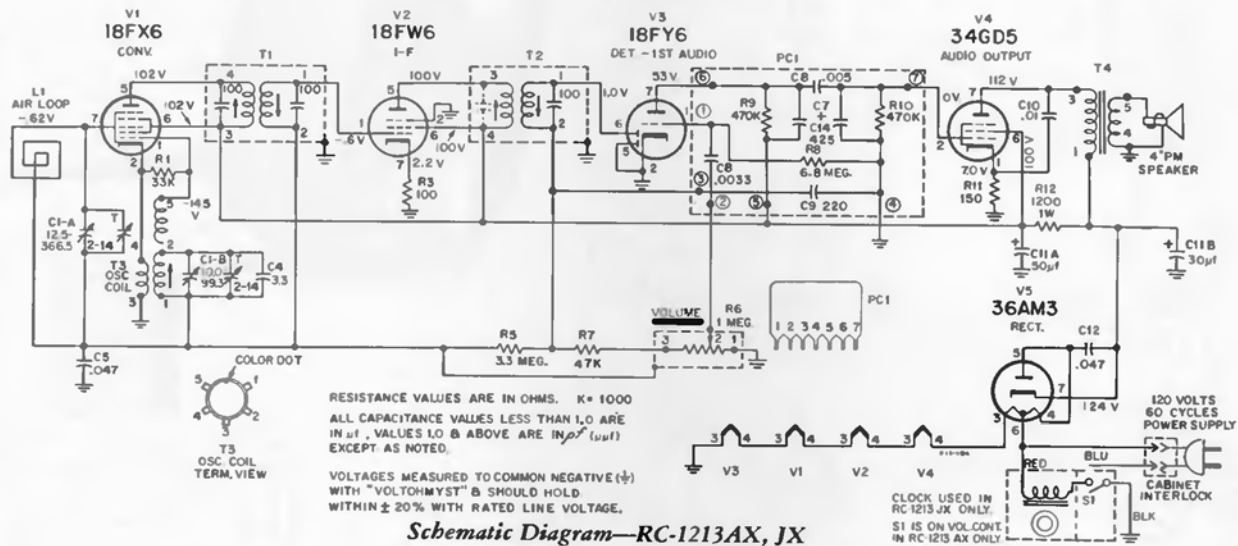
Models RFA 11V, VX, RFA 15A, AX, V, VX, Z, ZX,
use Chassis RC-1213A, AX

Models RFD 11V, VX, use Chassis RC-1213J, JX

Model RFD 15V uses Chassis RC-1213C or K

Models RFD 19G, V, Z, use Chassis RC-1213D, L

(Material below and on page at right)



RCA VICTOR

(Continued from page adjacent at left)

Models RFA 11V, VX, RFA 15A, AX, V, VX, Z, ZX, all use Chassis RC-1213A, AX

Models RFD 11V, VX, use Chassis RC-1213J, JX

Model RFD 15V uses Chassis RC-1213C or K

Models RFD 19G, V, Z, use Chassis RC-1213D, L

TUBE AND CHASSIS ACCESSIBILITY

1. DO NOT ATTEMPT TO REMOVE THE KNOBS. The tuning and volume control knobs are held captive to the cabinet by retainers on their shafts.
2. Remove the back cover by lifting the protrusions on the bottom of the back cover, out of the slots in the base of the cabinet.
3. Unsolder speaker leads if necessary. Avoid putting a strain on the speaker leads.
4. Remove two chassis retainers (screws or clips), one at the volume control and one on the left end mounting.
5. Grasp tuning capacitor and volume control, and pull chassis out of knobs and mounting slots.

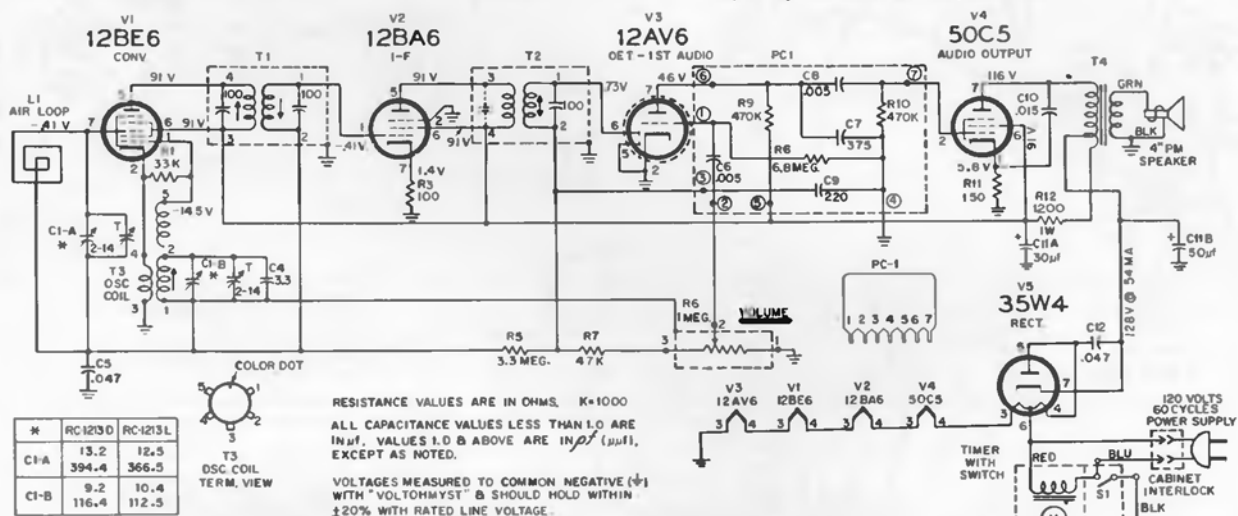
To reassemble—reverse above procedure.

The "Security Sealed Circuitry" chassis used in these instruments are all basically similar; the differences, where they exist, are shown in the schematic diagrams, in the chassis layout diagrams and in the replacement parts list. 100 ma. type tubes are used in chassis RC-1213AX and JX, and 150 ma. type tubes in chassis RC-1213A, C, D, J, K and L. The "X" chassis are found in the "X" models.

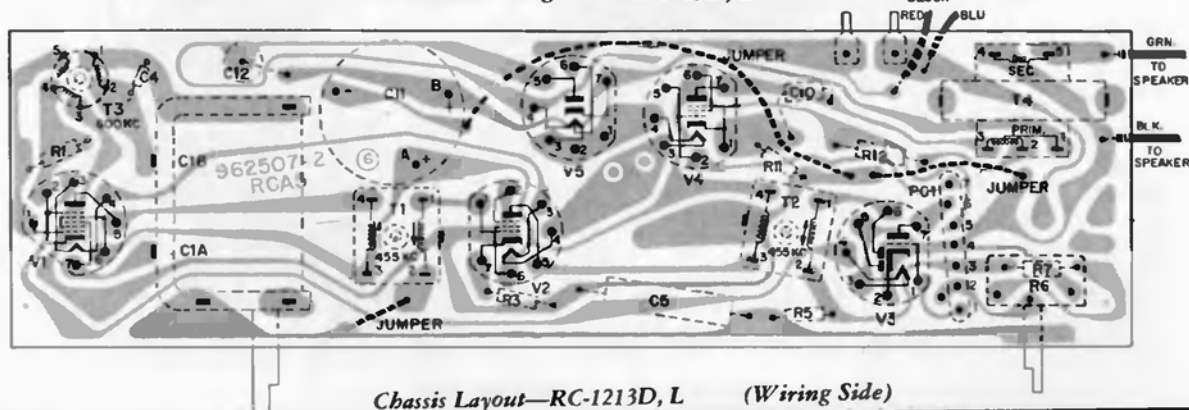
ALIGNMENT PROCEDURE

Step	Connect high side of signal gen. to—	Set signal gen. to—	Turn radio dial to—	Adjust—for peak output
1	Pin #1 of V2 (12BA6 or 18FW6) through .01 mf copacitor	455 kc (Modulated)	Quile point near 1600 kc	T2 (2nd I-F trans.), top and bottom cores (See note)
2	Pin #7 of V1 (12BE6 or 18FX6) through .01 mf copacitor			T1 (1st I-F trans.), top and bottom cores
3	Repeat steps 1 and 2			
4	Short wire placed near antenna to radiate signal	1620 kc (Modulated)	Gong fully open	C1-B-T (osc. trimmer)
5		1400 kc (Modulated)	1400 kc	C1-A-T (Ant. trimmer)
6		600 kc (Modulated)	600 kc (rock gong)	T3 (osc. coil)
7	Repeat steps 3, 4 and 5			

NOTE: In chassis using the 150 ma. type tubes, T2 may have only one core which may be adjusted from either the top or bottom.

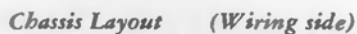


Schematic Diagram—RC-1213D, L



(Continued on the page at right)

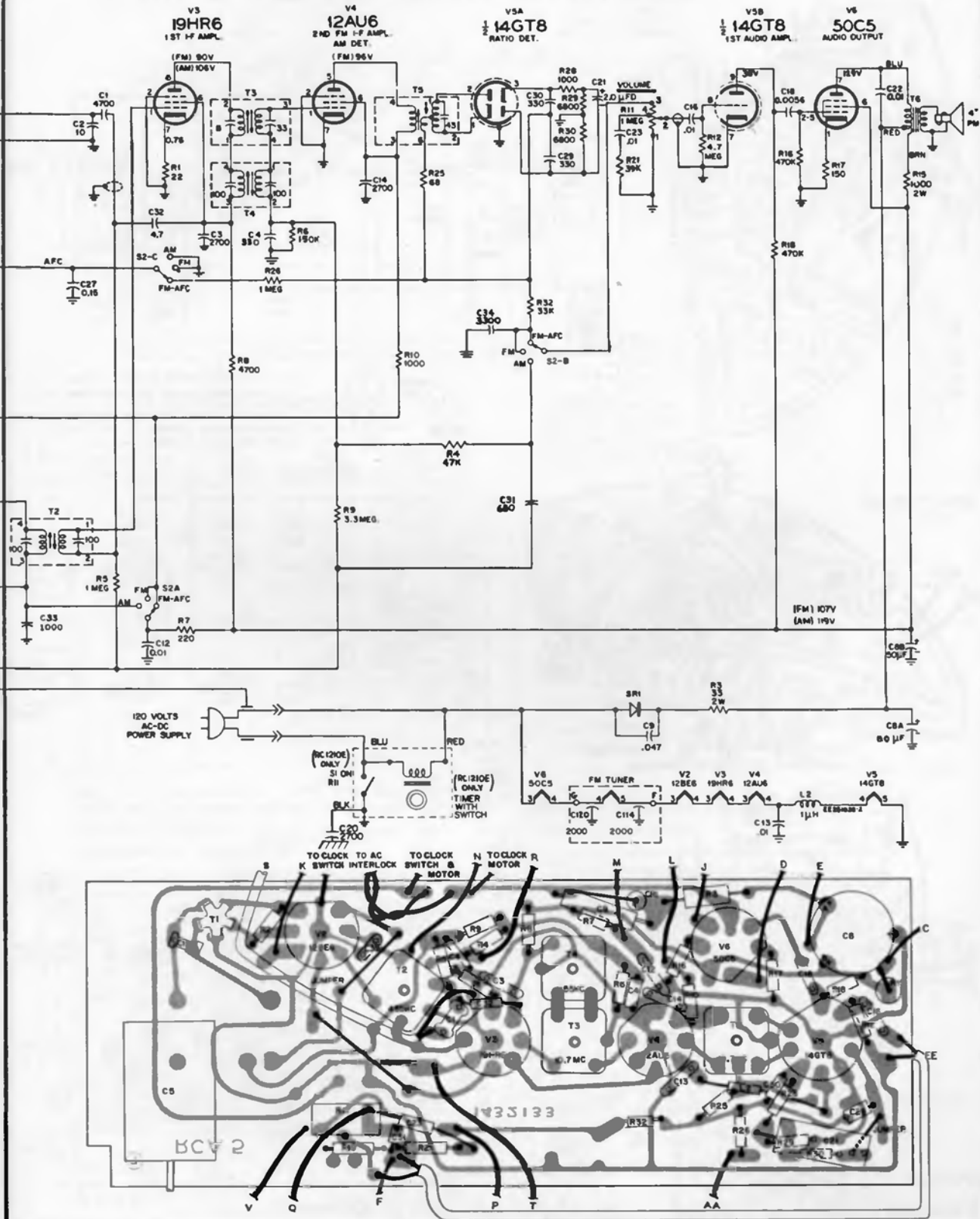
FREQUENCIES	Tuning	IF
AM	535-1620 kc	455 kc
FM	88-108 mc	10.7 mc



RCA VICTOR

Models RFC 15E, V, RFC 19W, use Chassis RC-1210F,
and Model RFS 15W use Chassis RC-1210E.

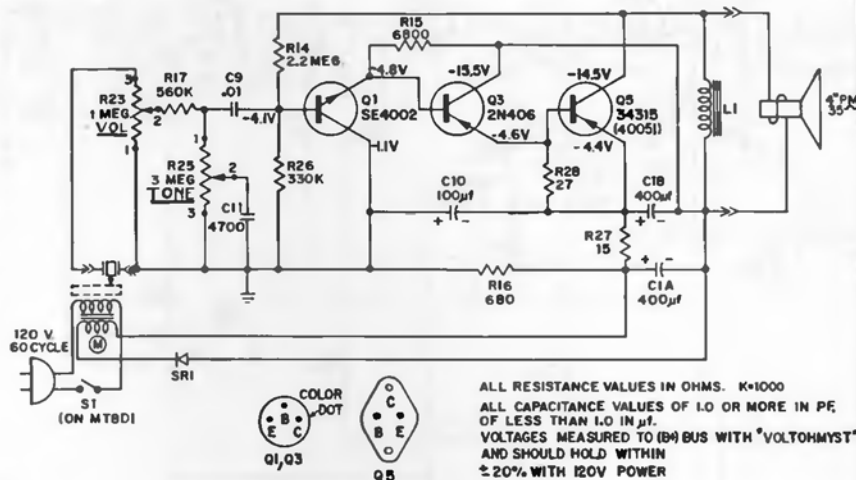
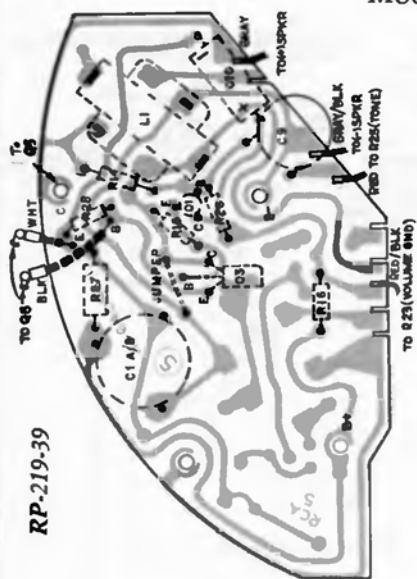
(Continued from page at left)



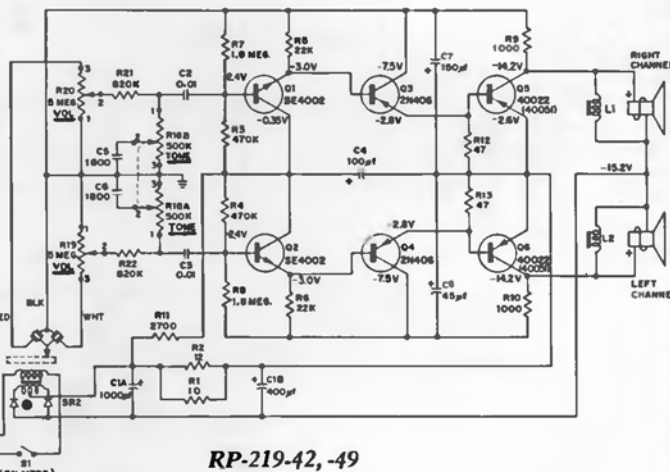
Chassis Layout (Component side) 129

RCA VICTOR

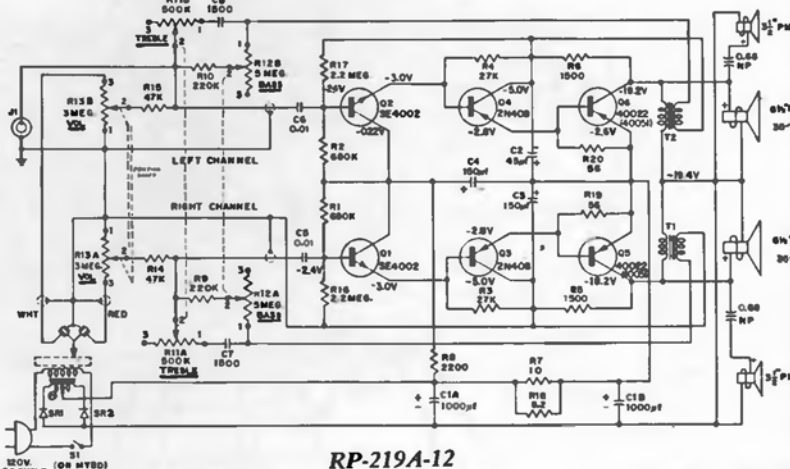
Models VFP 09E, T, VFP 11A, B, G, use Chassis RP-219-39
 Models VFP 19E, T, VFP 21A, T, VFP 32E, G, use RP-219-49
 Models VFP 43A, VFP 49E, use Chassis RP-219-42
 Models VFP 58A, VFP 60E, use Chassis RP-219A-12



RP-219-42, -49

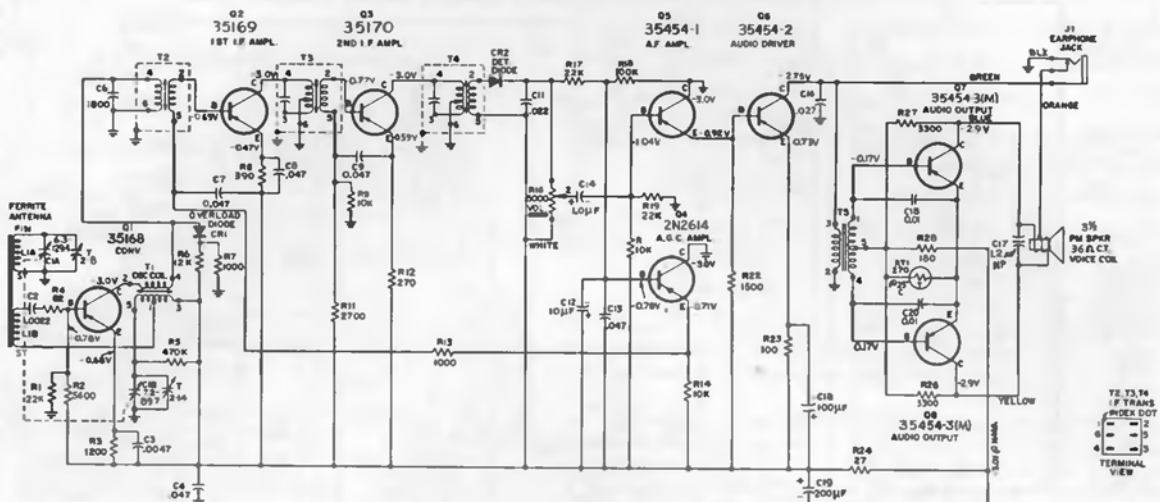


RP-219A-12
 Wiring Side



RCA VICTOR

Models RFG 20A, H, V, use Chassis RC-1219A, B
Models RFG 25B, E, use Chassis RC-1219B

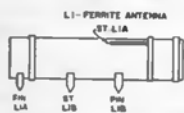


ALIGNMENT PROCEDURE

Step	Connect High Side of Signal Generator to—	Signal Gen. Output	Dial Pointer Setting	Adjust for Max. Output
1				T4 (3rd I-F)
2		455 kc	Gang fully open	T3 (2nd I-F)
3				T2 (1st I-F)
4	Loop or piece of short wire placed near antenna for radioed signal	Repeat Steps 1, 2, and 3		
5		1620 kc	Gang fully open	Oscillator trimmer C18-T
6		1400 kc (rock gang if necessary)		Antenna trimmer C1A-T
7		600 kc (rock gang)		Osc. coil T1
8	Repeat Steps 5, 6, and 7			

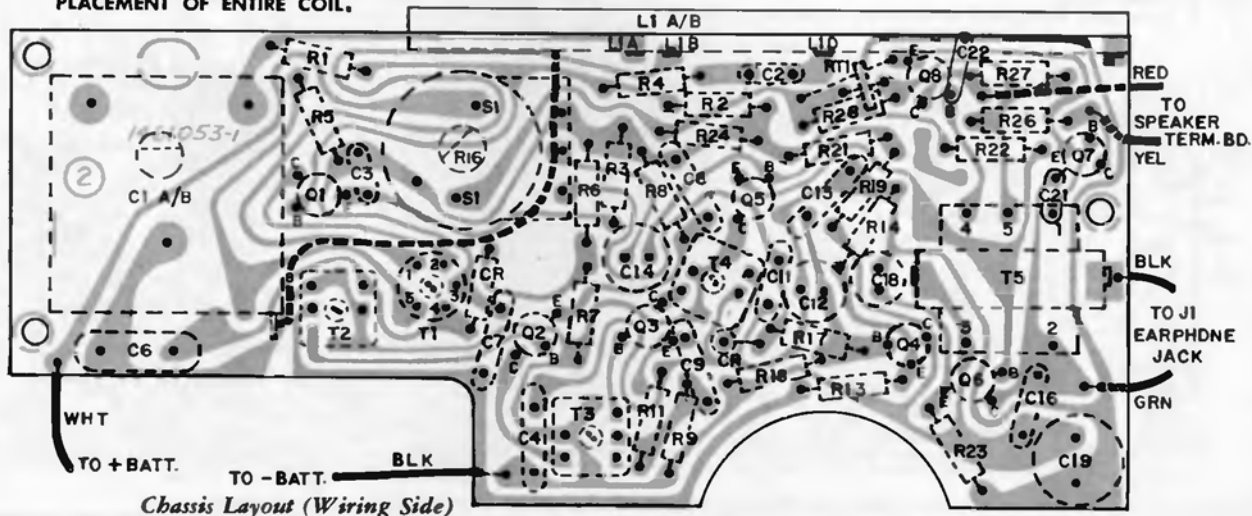
USE PROPER ALIGNMENT TOOL FOR MAKING ADJUSTMENTS. CORES ARE EASILY BROKEN BY IMPROPER HANDLING, MAKING NECESSARY REPLACEMENT OF ENTIRE COIL.

VOLTAGES MEASURED WITH "VOLTOMYST" FROM (+) BATTERY, SHOULD HOLD WITHIN ±20% WITH NEW BATTERY. VOLUME CONTROL AT MINIMUM & NO SIGNAL.
R=1000. ALL RESISTANCE VALUES IN OHMS.
ALL CAPACITANCE VALUES LESS THAN 1.0 ARE IN P.F. THOSE ABOVE 1.0 ARE IN μF EXCEPT AS NOTED.
Q7 & Q8 ARE A MATCHED PAIR.



CHASSIS REMOVAL

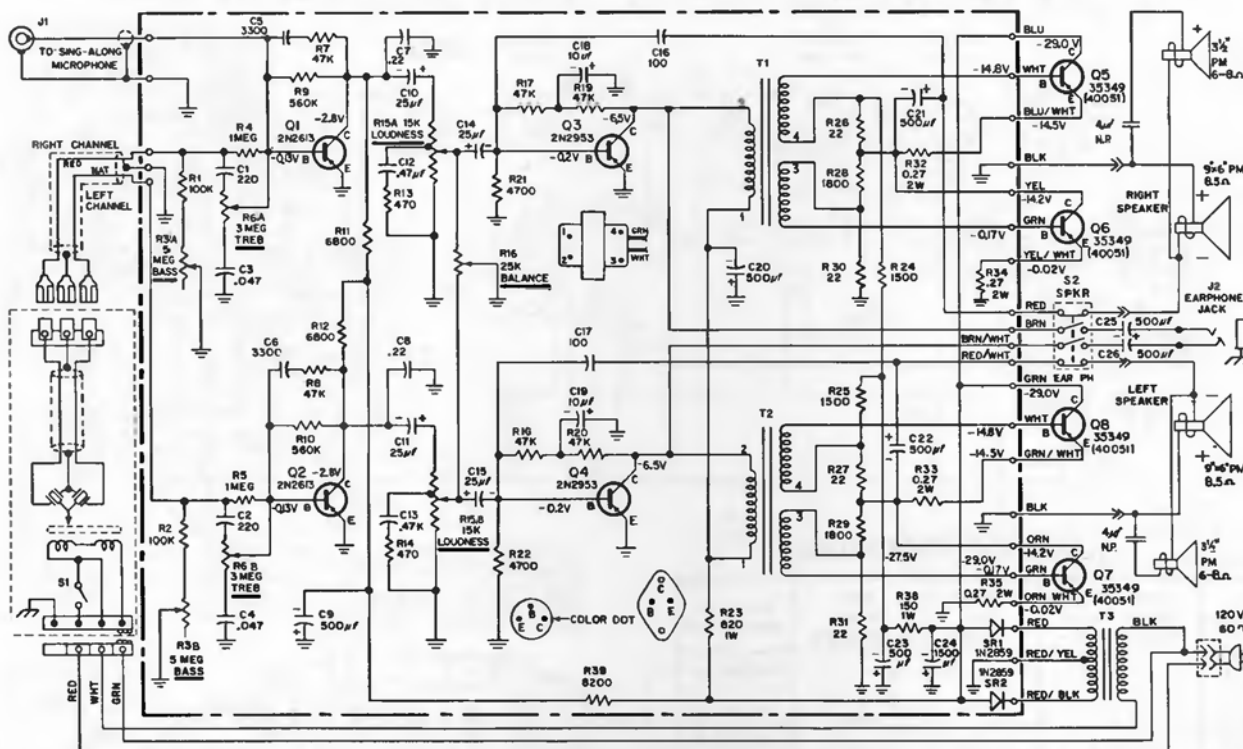
1. Remove tuning and volume knobs.
2. Open case as explained under "Battery Replacement."
3. Remove three screws securing chassis. (Two at battery end of board and one at speaker end.)
4. Remove nut holding earphone jack (RC-1219B) or slide earphone jack out of slot (RC-1219A).
5. Unsolder speaker wires if necessary (or remove clips holding speaker to case).
6. Unsolder battery wires if necessary.
7. Lift board out of case.



RCA VICTOR

Model VFP 65 E

Chassis RS-206A



All capacitance values below 1.0 are in μf . Those 1.0 and above are in μf , unless otherwise noted.

ACCESS TO CHASSIS

The chassis is accessible through the small panel on the rear of the instrument.

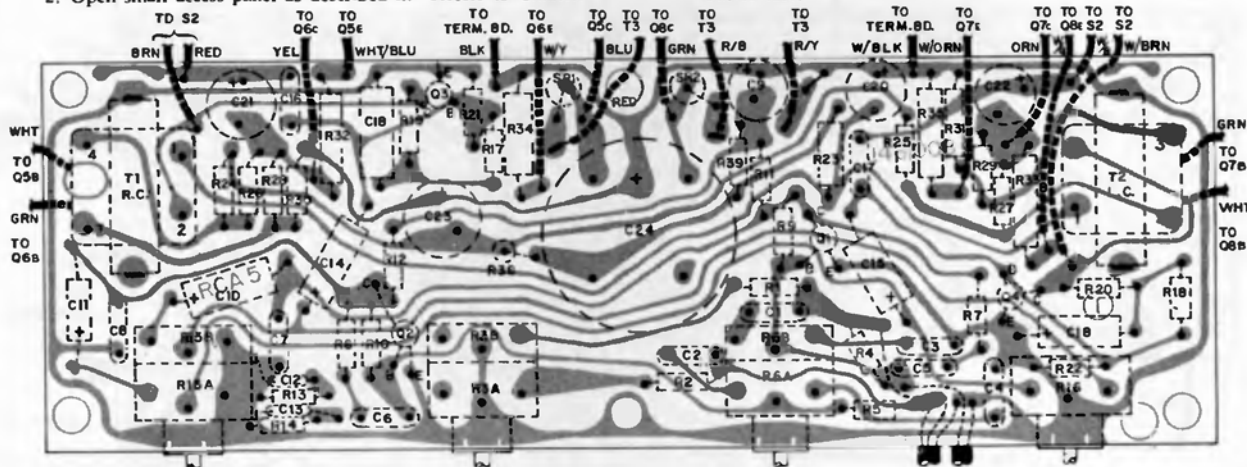
1. Remove power cord.
2. Remove three (3) painted screws holding small access panel on rear of instrument.
3. Swing panel down and to right on its pivot. DO NOT ATTEMPT TO REMOVE PANEL.

CHASSIS REMOVAL

The top of the record changer compartment comprises the complete chassis. It rests on and is secured to a ledge at the front and is held by screws at the rear. The recommended procedure for its removal is as follows:

1. Remove knobs.
2. Open small access panel as described in "Access to Chassis."

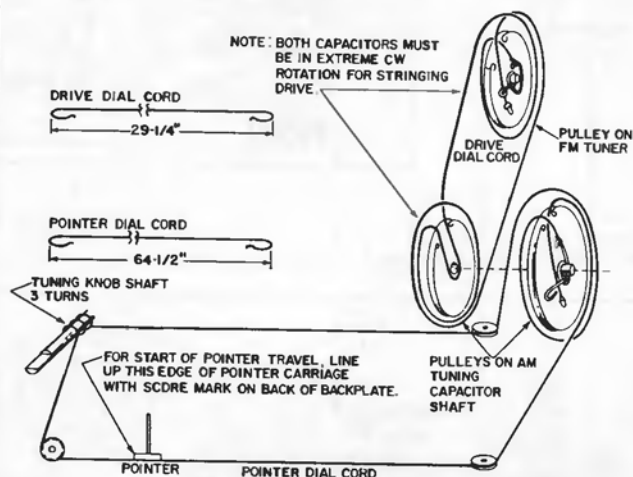
3. Position two (2) holes in access panel over screws holding power cord interlock.
 4. Remove two (2) machine screws holding interlock.
 5. Pull record changer drawer down.
- If it is not desired to remove chassis completely, omit Steps 6 and 7.
6. Unscrew two (2) bolts securing record changer in drawer. (Lift mat of turntable and reach bolts through access holes in turntable, one at front and one at rear.) DO NOT ATTEMPT TO REMOVE RECORD CHANGER DRAWER.
 7. Lift up changer and disconnect cables.
 8. Remove four (4) plated screws holding front of chassis to horizontal ledge located inside of compartment at front of top.
 9. Remove wires, running down each back corner of compartment, from holding clips.
 10. Remove four (4) painted screws holding rear of chassis to rear of instrument—just below the access panel. (Hold chassis—top of compartment—to prevent its falling.)
 11. Chassis may then be lowered and removed.
 12. Disconnect speaker cables from transformers and lift chassis out of case.



Printed Wiring Board—View from Wiring Side

RCA VICTOR

(Material on pages 133 through 135)



Dial Cord Arrangement

Model Series	Tuner Chassis	Amplifier Chassis
VFR05M	RC-1215D	RS-203C
VFR05W	RC-1215D	RS-203C
VFR19M	RC-1215D	RS-203C
VFR25L	RC-1215D	RS-203C
VFT05M	RC-1215E	RS-203C
VFT05W	RC-1215E	RS-203C
VFT10E	RC-1215E	RS-203C
VFT19M	RC-1215E	RS-203C
VFT22W	RC-1215E	RS-203C
VFT25L	RC-1215E	RS-203C

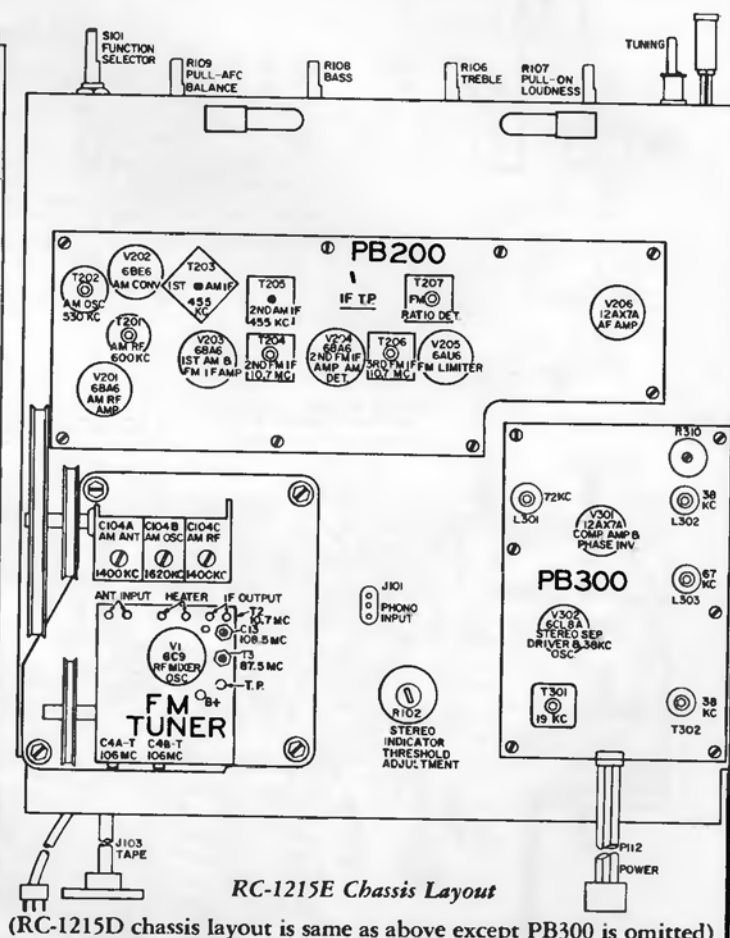
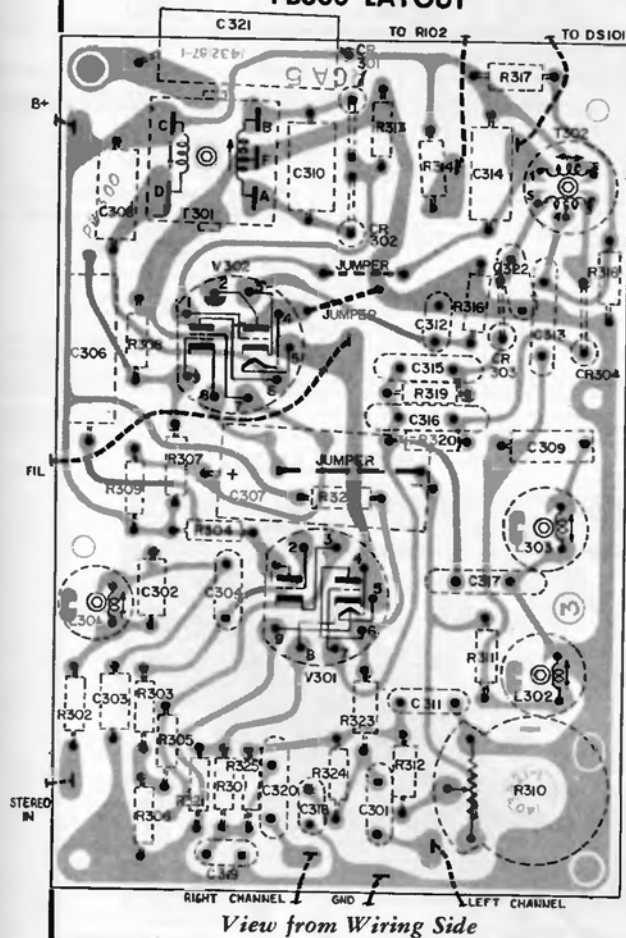
Tuner Chassis RC-1215D is an AM/FM tuner (No Stereo)

Tuner Chassis RC-1215E is an AM/FM/FM-Stereo tuner

All instruments are self-contained combination Radio/"Victrola" consoles designed to provide in-the-cabinet stereophonic reproduction. Models in the VFT 0, 1, and 2 series contain an AM/FM/FM-Stereo tuner, a stereophonic record changer, a dual channel audio amplifier, and two complete speaker systems. The VFR 0, 1, and 2 series instruments do not incorporate FM-Stereo or the stereo indicator light, but in all other respects are identical to the VFT 0, 1, and 2 series combination consoles.

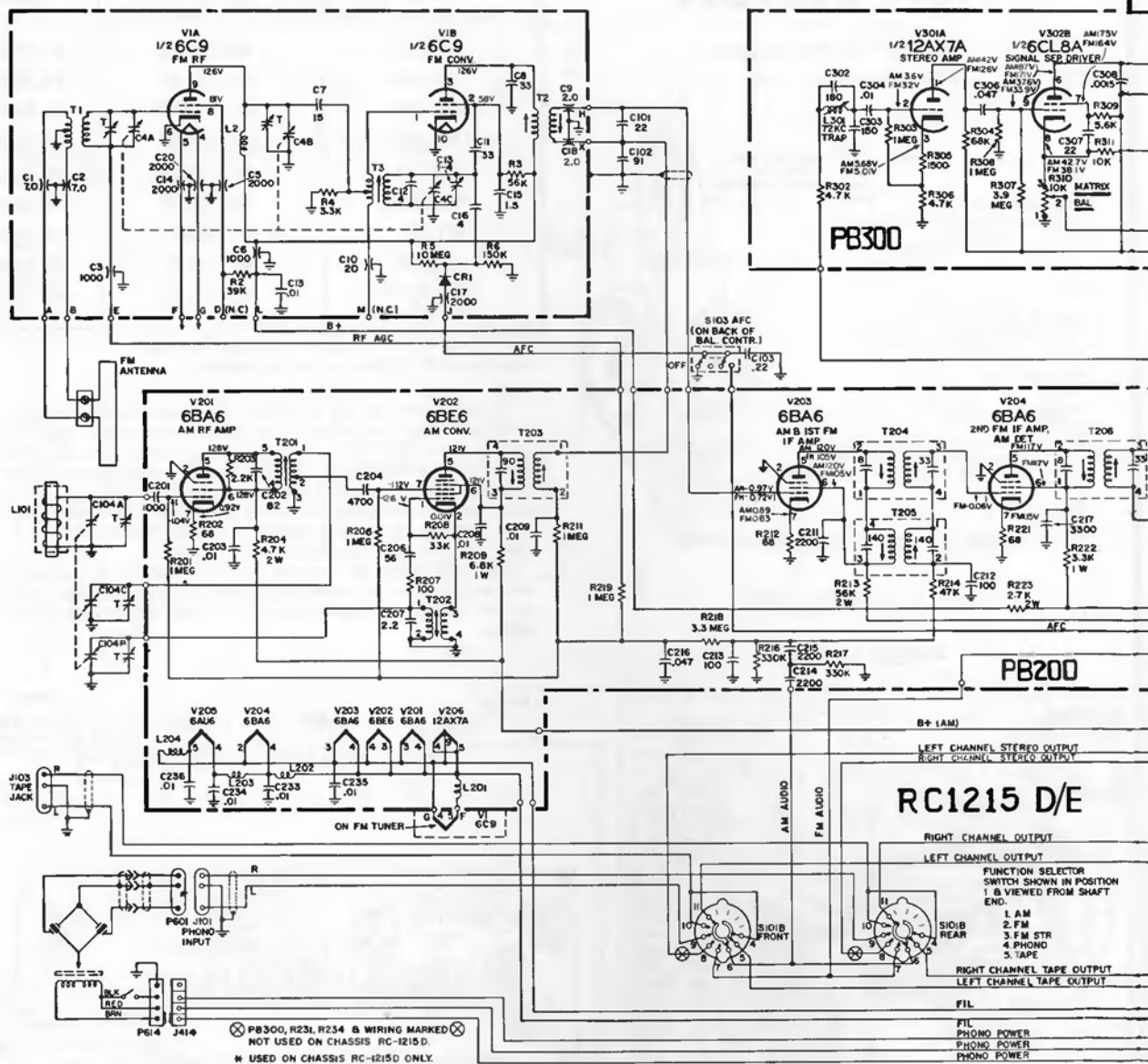
Tape input jacks are provided in all instruments as well as a terminal block for the connection of external speakers. When used, external speakers are connected in parallel with the internal speaker system.

PB300 LAYOUT



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

RCA Victor Tuner Chassis RC-1215D, E, Amplifier Chassis RS-203C, Continued

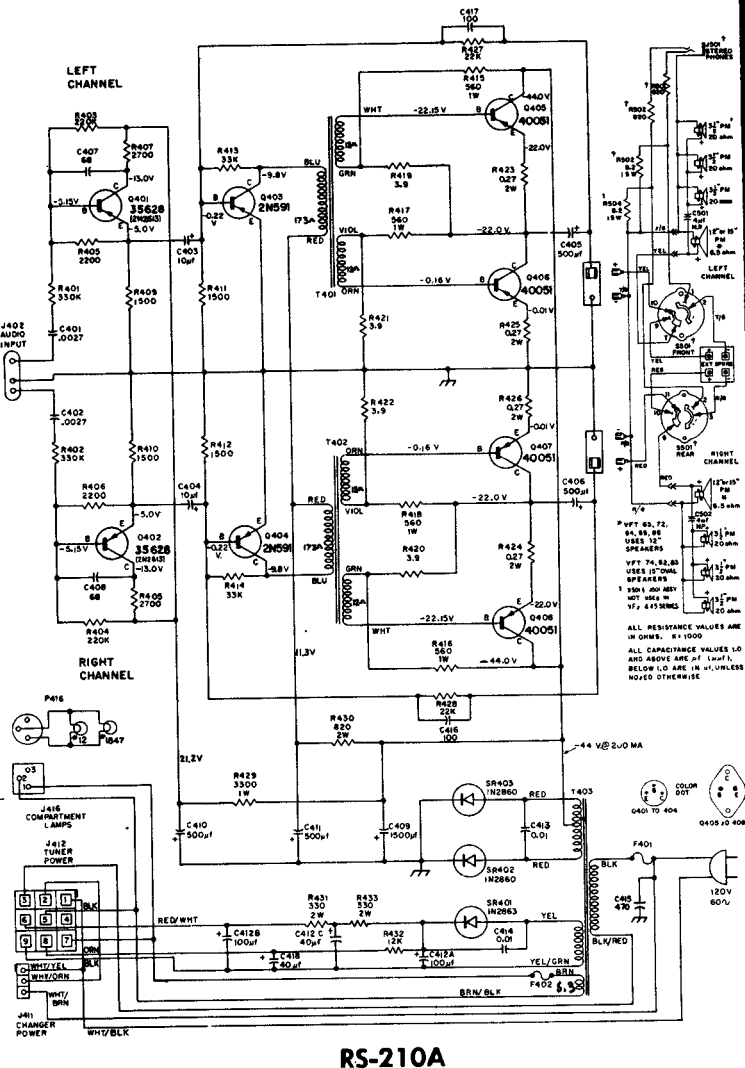
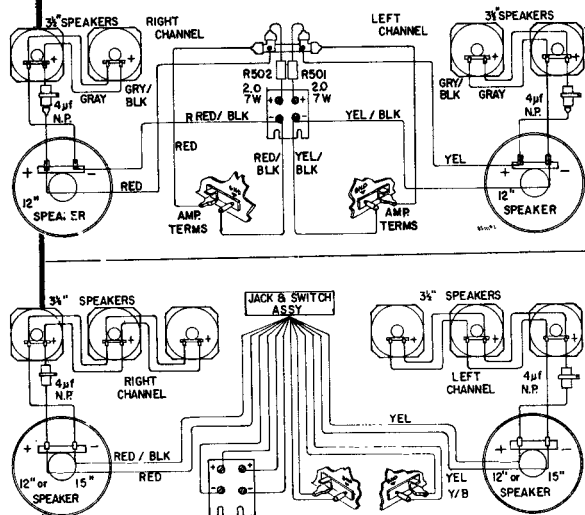


RCA Victor Tuner Chassis RC-1215D,E, Amplifier Chassis RS-203C, Continued

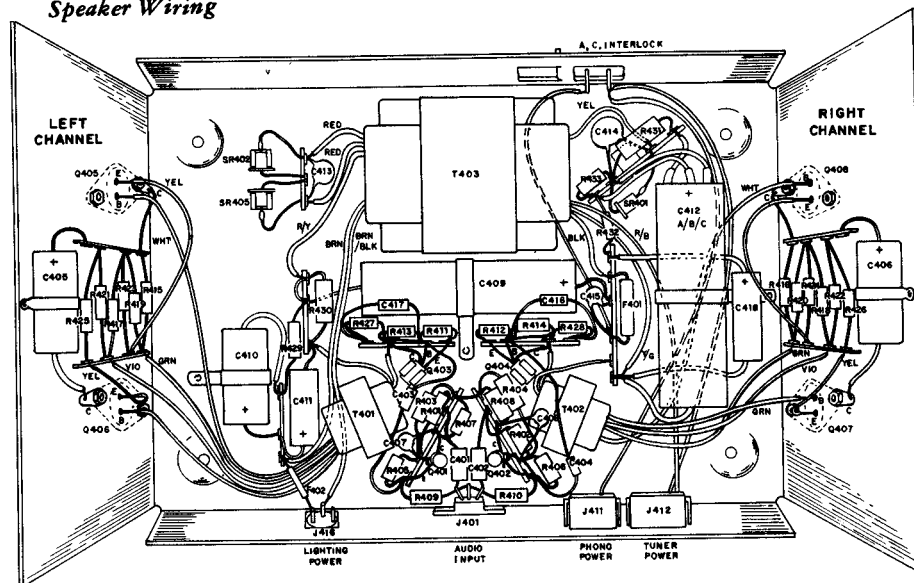


RCA VICTOR

Models VFT 44W, VFT 52M, VFT 54L, VFT 56C, VFT 65W, VFT 72W, VFT 74L, VFT 74Z, VFT 76W, VFT 82M, VFT 82V, VFT 83F, VFT 83V, VFT 84E, VFT 85W, VFT 86L, employ Amplifier Chassis RS-210A covered on this page, and Tuner Chassis RC-1215J or K which are practically identical to the RC-1215E chassis covered on the preceding three pages.



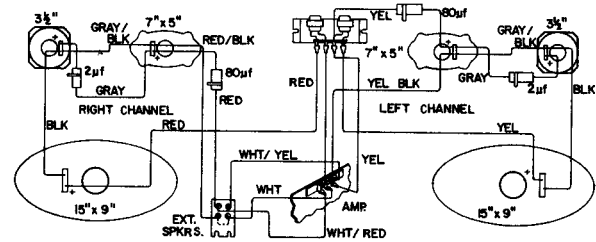
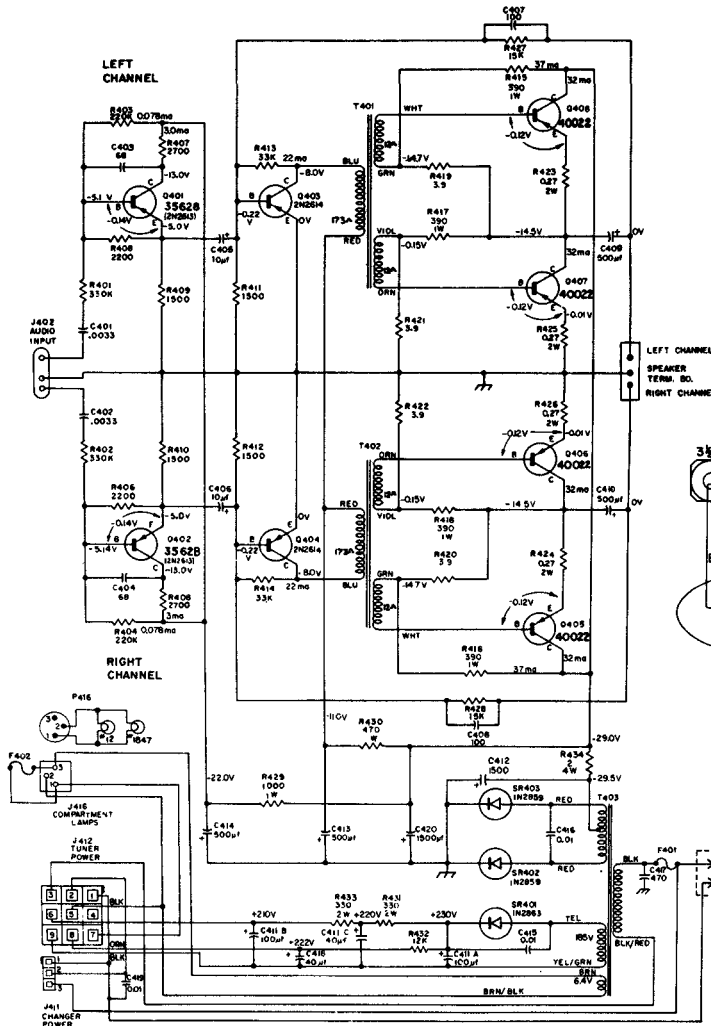
Speaker Wiring



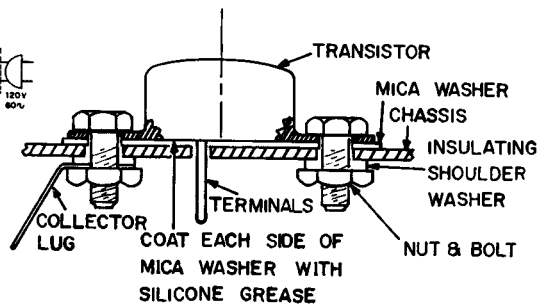
RS-210A Chassis Layout

RCA VICTOR

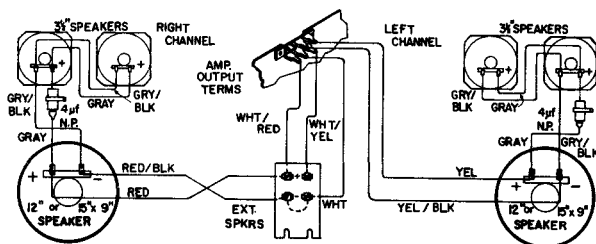
Models VFT 26W, VFT 27L, VFT 28M, VFT 29W, VFT 30W, and VFT 31L, employ Amplifier Chassis RS-212A covered on this page, and Tuner Chassis RC-1215M which is practically identical to RC-1215E chassis covered on preceding pages.



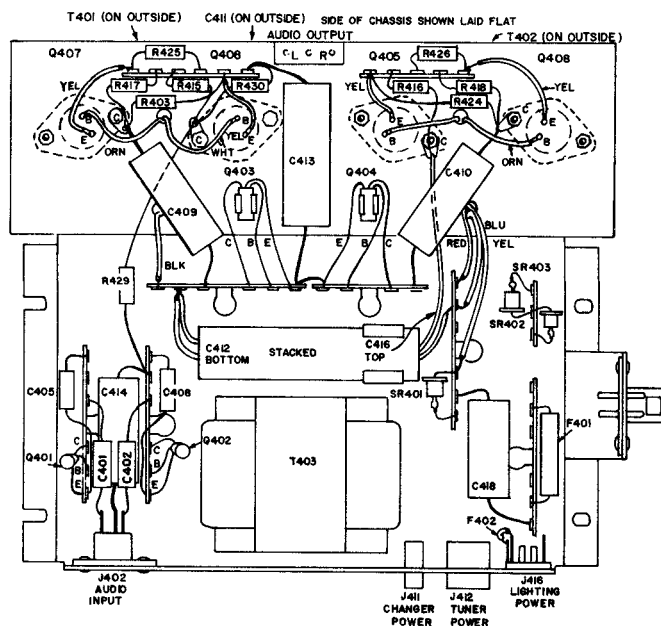
Speaker Wiring—VFT 26, 27, 28



Output Transistor Mounting



Speaker Wiring—VFT 29, 30, 31



RS 212A Chassis Layout

A terminal board is available on the rear of the instrument for the attachment of accessory external speakers (RCA XFK21, 22, 23 or equivalent) should they be desired. A jack is available in the record storage compartment for use of binaral headphones (RCA XFK 11 or equivalent). A switch adjacent to the jack provides for various operating modes of the internal speakers, external speakers (if used) and the headphones.

RCA VICTOR

RGD 24 Series

Chassis RC-1213P

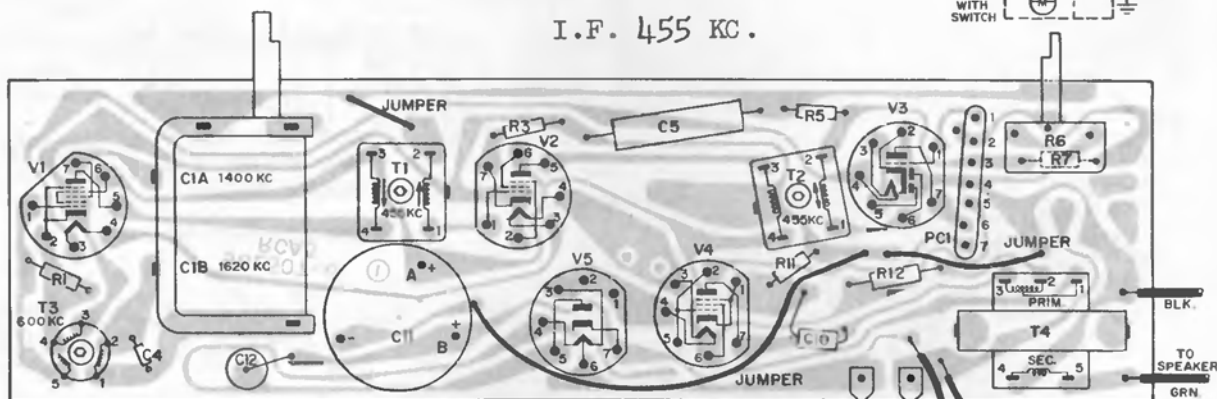
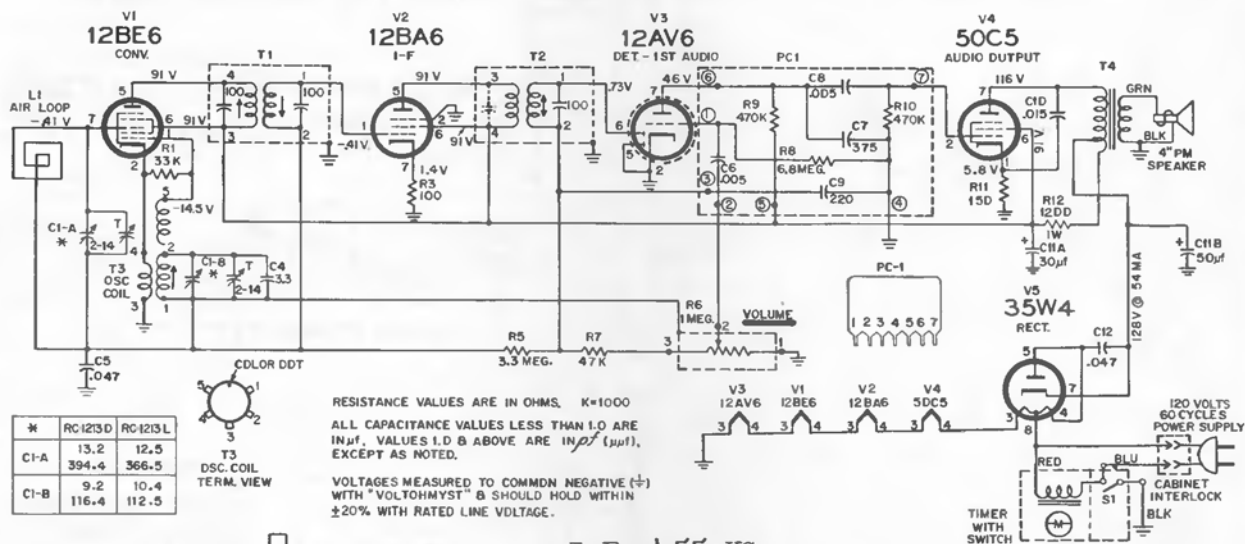
Model RGD 24A—Light Blue

Model RGD 24N—Cream

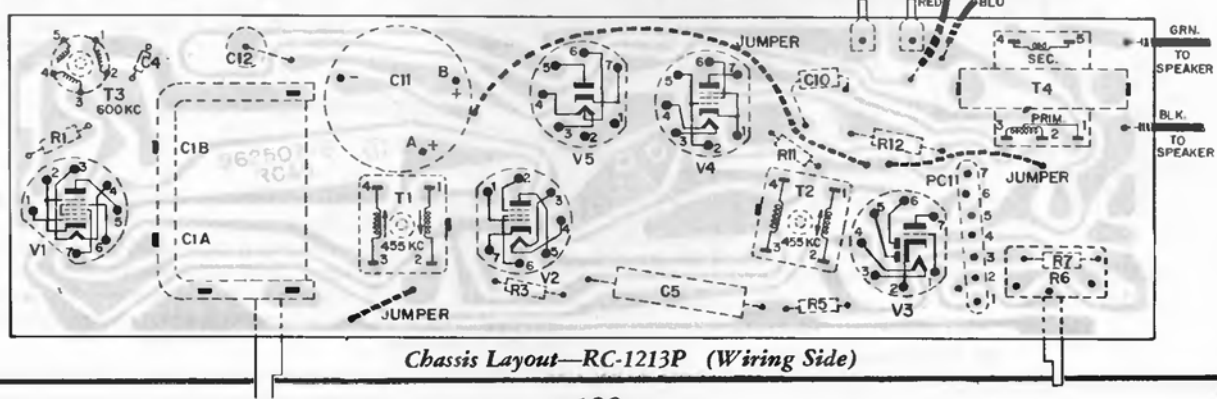
Model RGD 24Y—Iceberg White

TUBE AND CHASSIS ACCESSIBILITY

1. DO NOT ATTEMPT TO REMOVE THE KNOBS. The tuning and volume control knobs are held captive to the cabinet by retainers on their shafts.
2. Remove the back cover by lifting the protrusions on the bottom of the back cover, out of the slots in the base of the cabinet.
3. Unsolder speaker leads if necessary. Avoid putting a strain on the speaker leads.
4. Remove two chassis retainers (screws or clips), one at the volume control and one on the left end mounting.
5. Grasp tuning capacitor and volume control, and pull chassis out of knobs and mounting slots.



Chassis Layout—RC-1213P (Component Side)

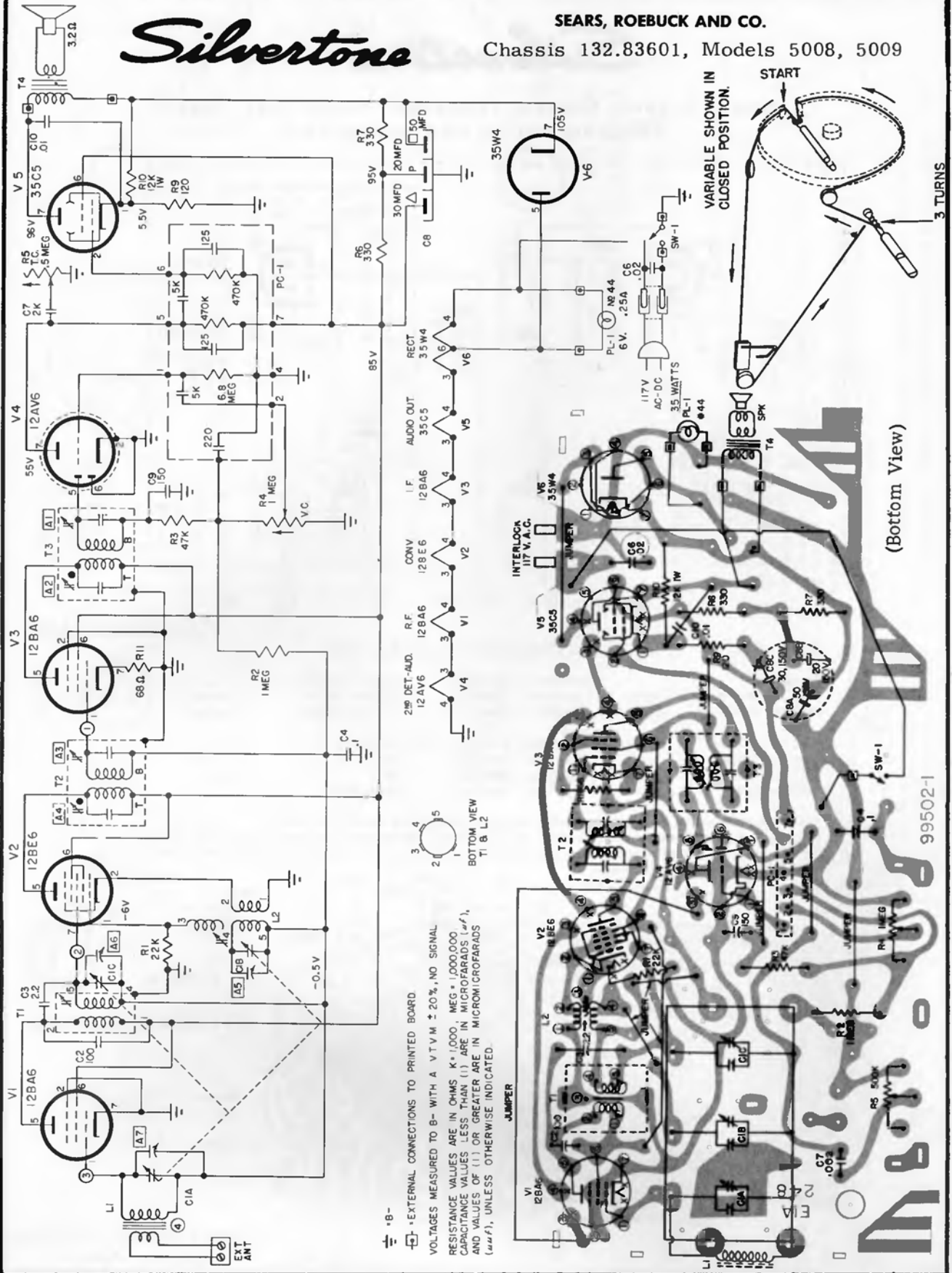


Chassis Layout—RC-1213P (Wiring Side)

SEARS, ROEBUCK AND CO.

Chassis 132.83601, Models 5008, 5009

Silvertone



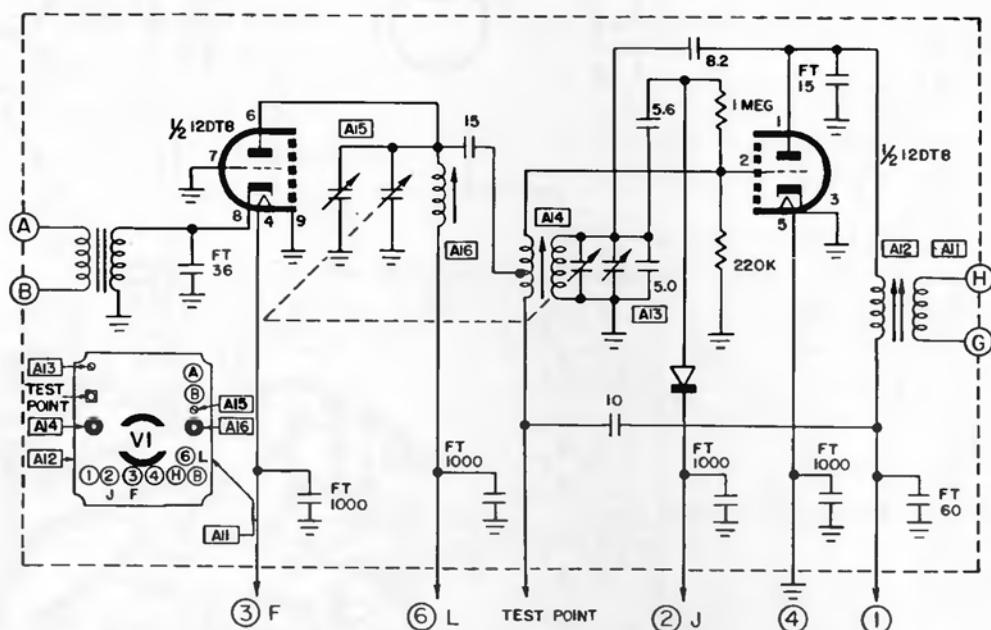
STRINGING DIAGRAM

CIRCUIT BOARD DIAGRAM

-B-
 -EXTERNAL CONNECTIONS TO PRINTED BOARD.
 VOLTAGES MEASURED TO B- WITH A VTVM $\pm 20\%$, NO SIGNAL
 RESISTANCE VALUES ARE IN OHMS $K=1000$, $M=1,000,000$
 CAPACITANCE VALUES LESS THAN (1) ARE IN MICROFARADS (μF),
 AND VALUES OF (1) OR GREATER ARE IN MICROMICROFARADS
 ($\mu\mu F$), UNLESS OTHERWISE INDICATED.

Silvertone

Sears, Roebuck Chassis 132.84101, Models 5045, 5046
(Diagram and top view on page 141)



TUNER SCHEMATIC

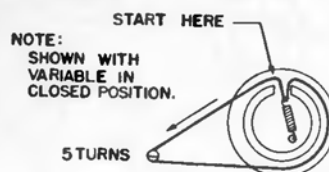
AM ALIGNMENT PROCEDURE

Position of Variable	Generator Frequency	Dummy Antenna	Generator Connection (high)	Generator Connection Ground Lead	Adjust Trimmer in Order Shown for Max. Output	Trimmer Function	
Open	455 Kc	.05 mfd.	Pin 7, 12BE6	B-through	.1 mfd	A1, 2, 3, 4	I. F.
Open	1640 Kc		*Test Loop	Test Loop		A5	Oscillator
1400 Kc	1400 Kc		*Test Loop	Test Loop		A6	Antenna
**600 Kc	600 Kc		*Test Loop	Test Loop		Check Point	

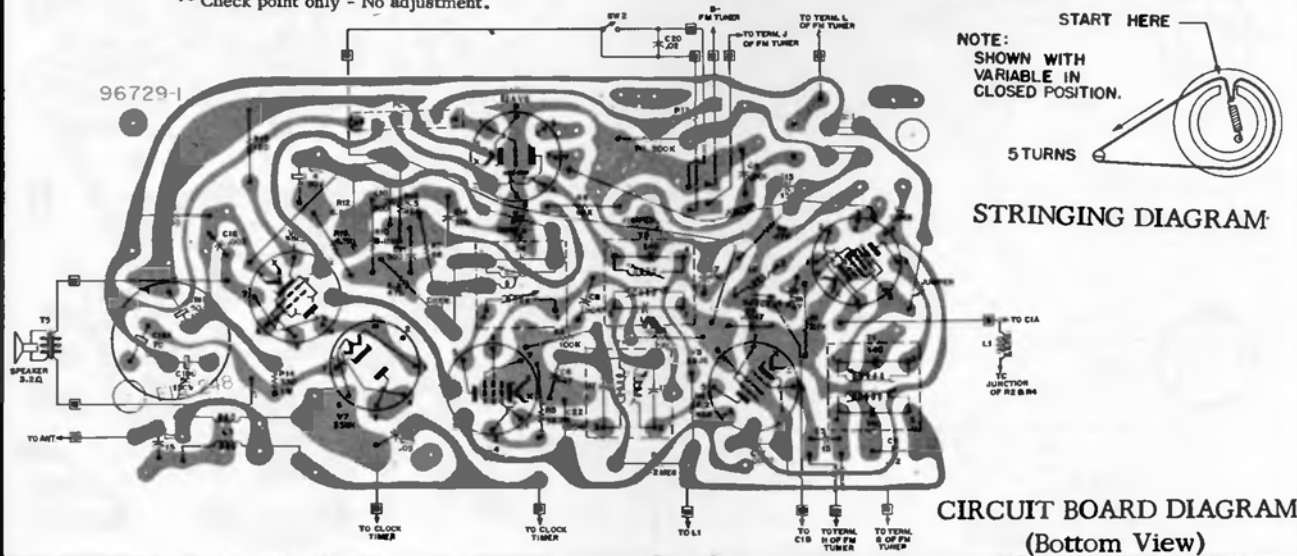
*Three (3) turns of wire 6" in diameter placed about one foot from the receiver antenna.

The alignment procedure should be repeated in the original order for greatest accuracy. Always keep the output from the signal generator at its lowest possible value to make the AVC action of the receiver ineffective.

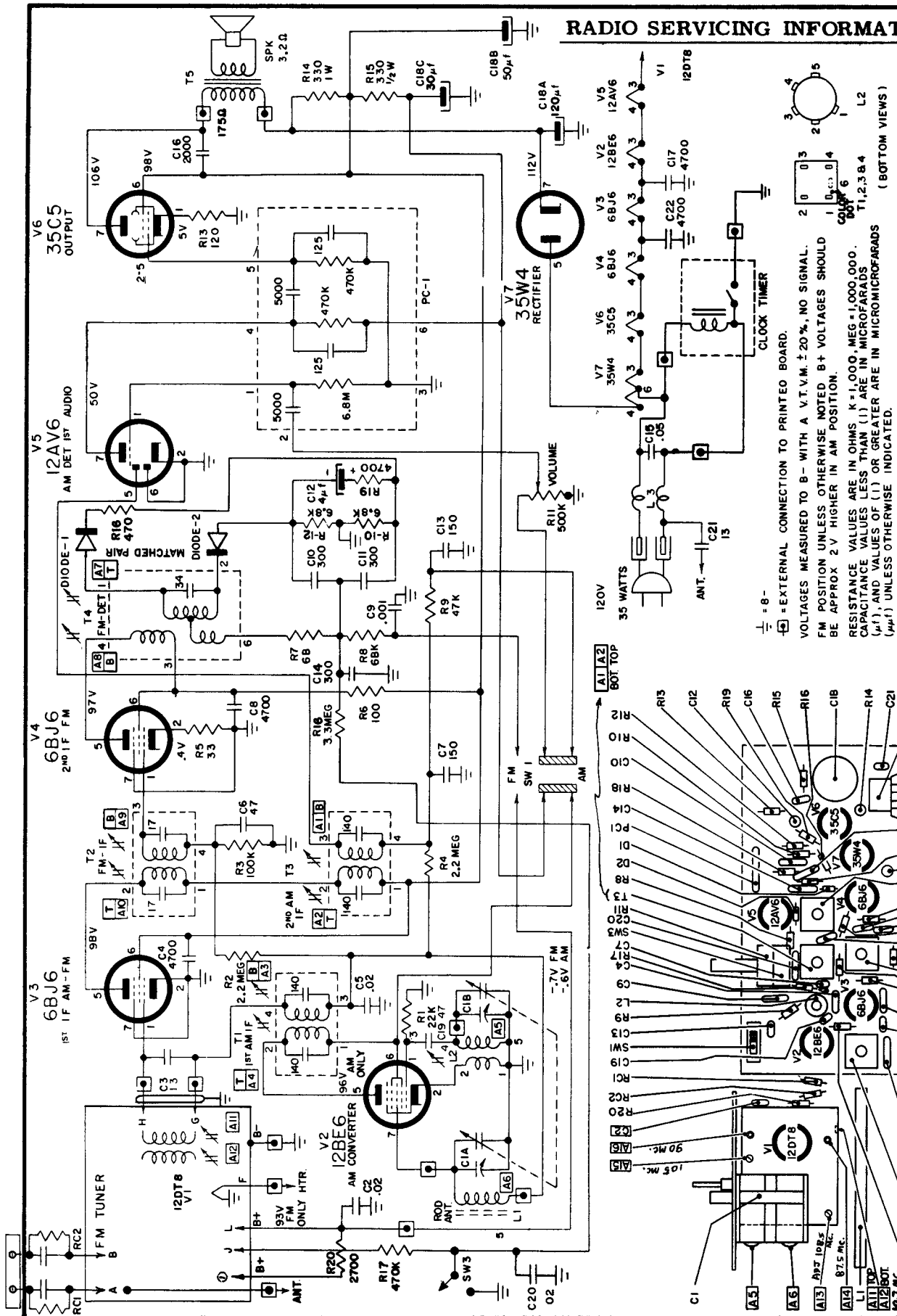
** Check point only - No adjustment.



STRINGING DIAGRAM

CIRCUIT BOARD DIAGRAM
(Bottom View)

RADIO SERVICING INFORMATION



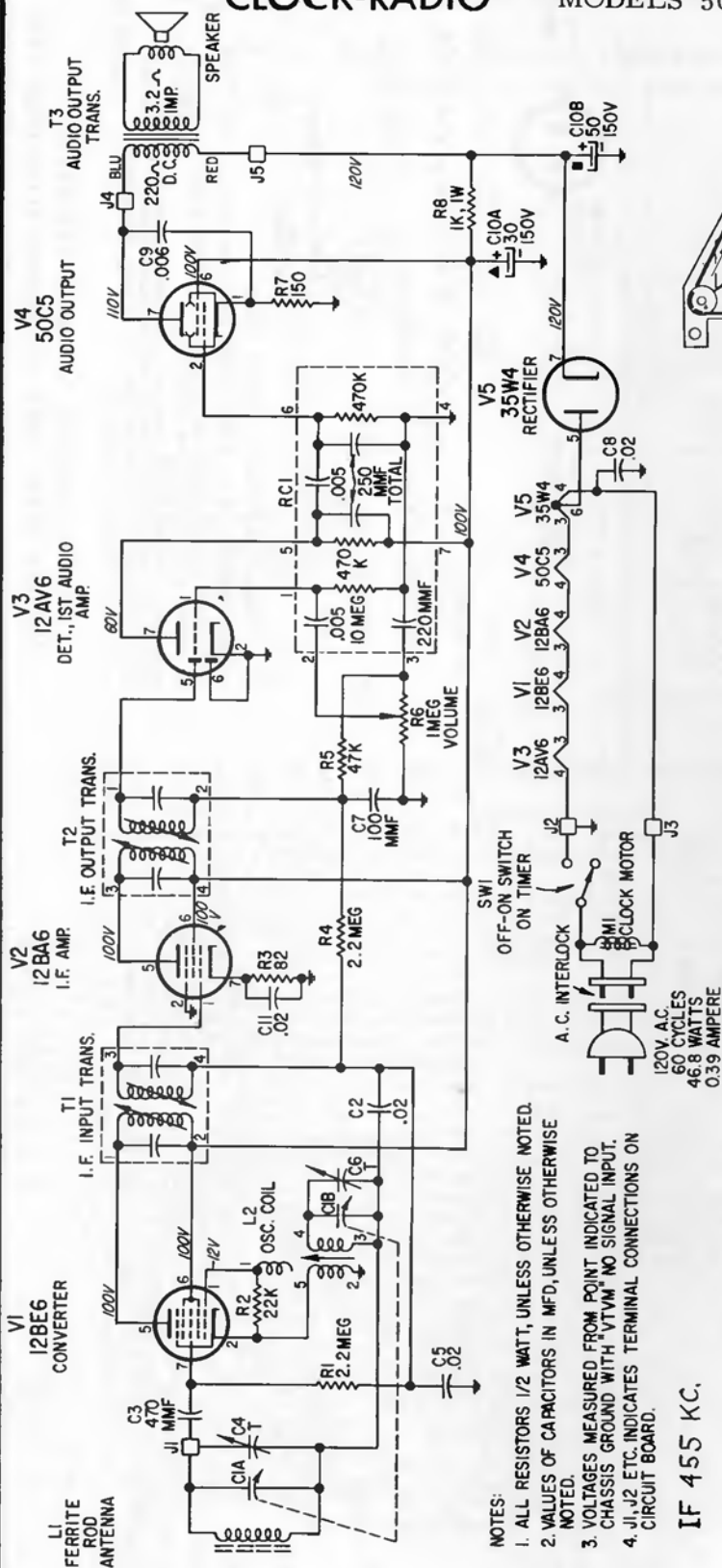
Sears, Roebuck Chassis 132.84101
Models 5045, 5046 (Continued from page 140)

SEARS | *Silvertone*

RADIO CHASSIS NO. 528.63101

MODELS 5036, 5037, 5038, 5039

CLOCK-RADIO



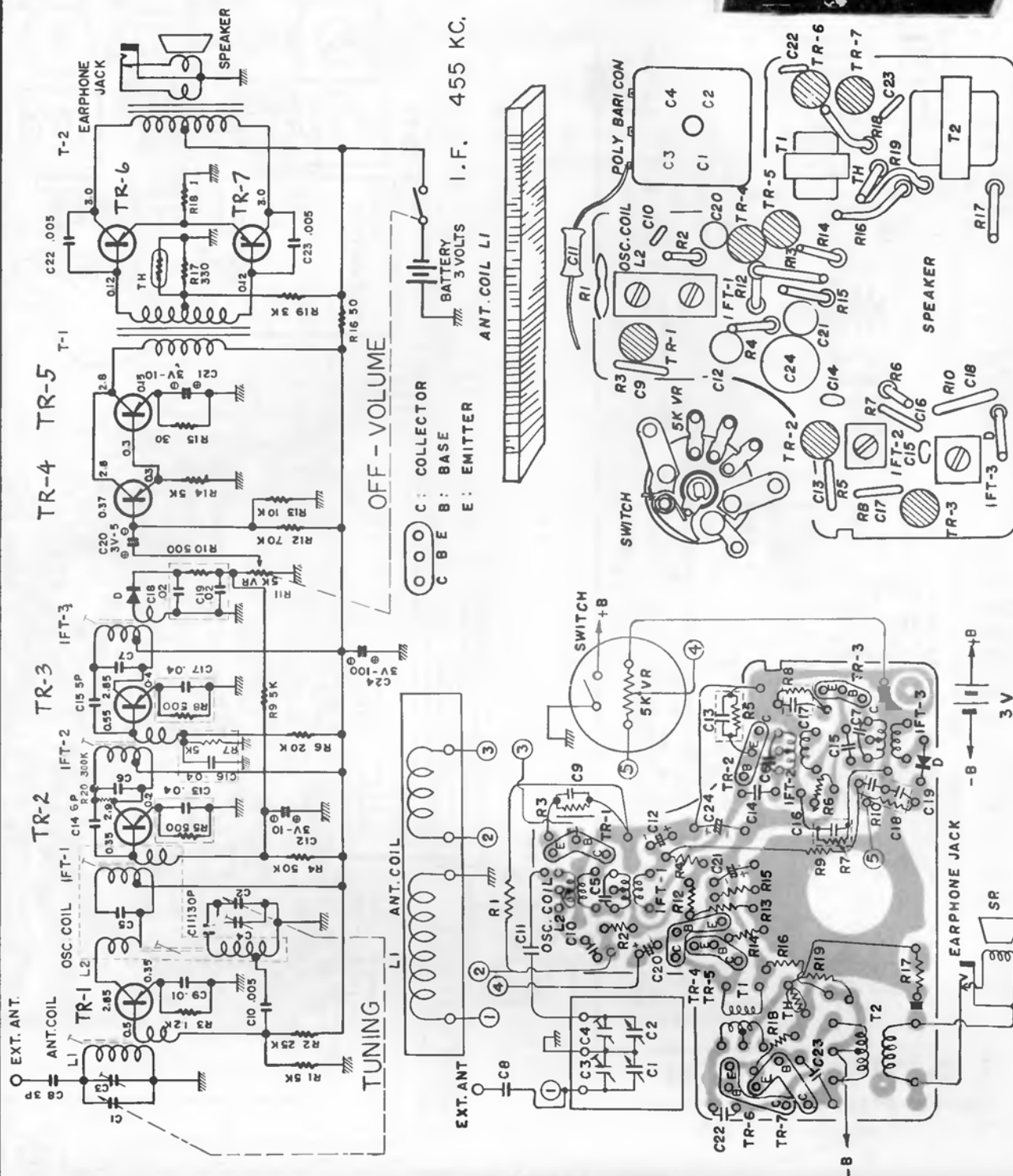


SHARP ELECTRONICS CORP.

MODEL BP-374



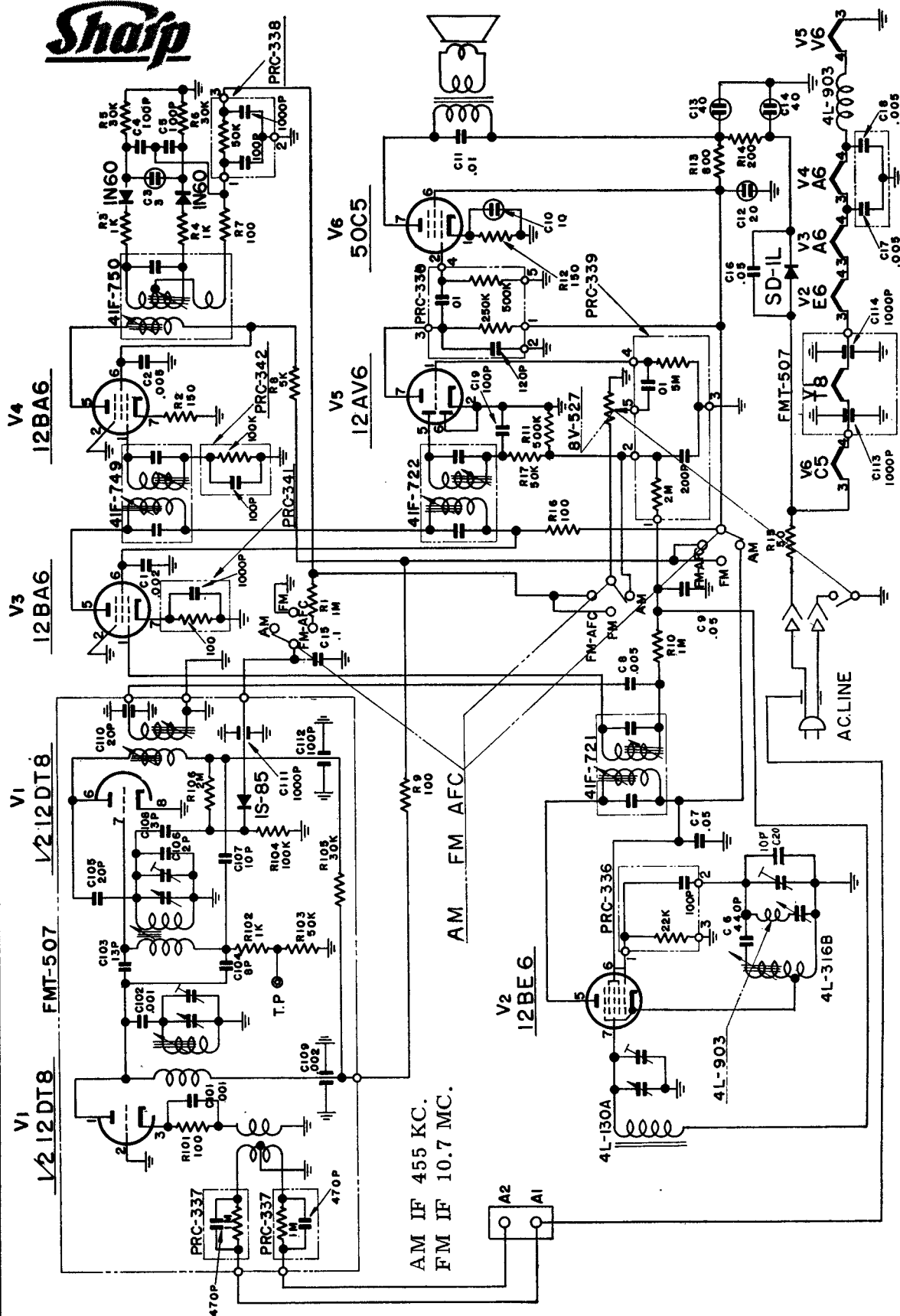
2SA337 2SA12 2SA12 2SB155 2SB155 2SB77 (x2)



MODEL BP-460



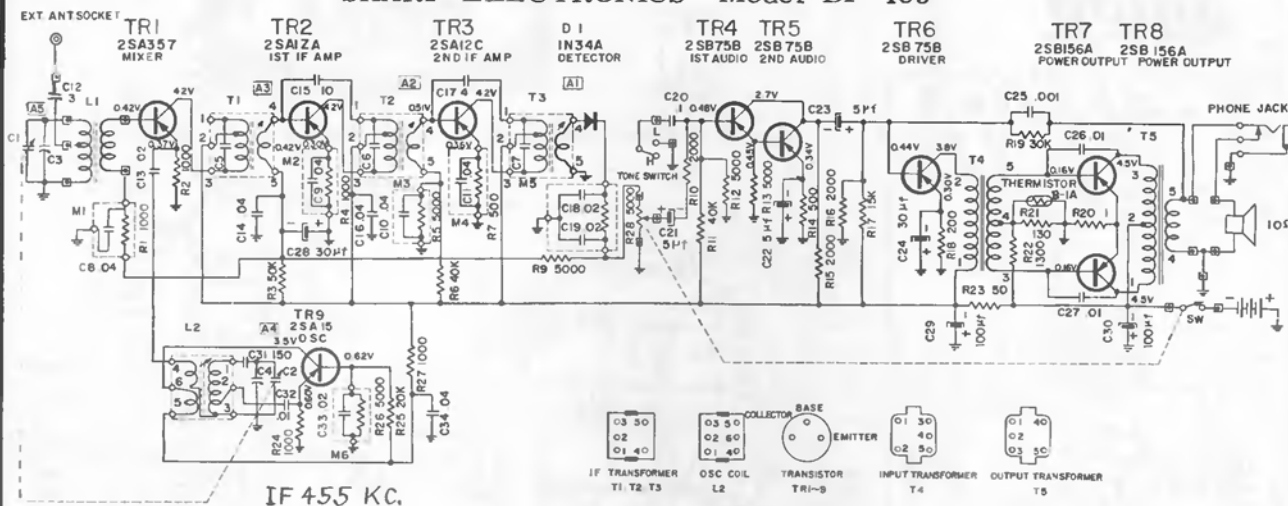
Sharp



SHARP ELECTRONICS MODEL FMA-11

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

SHARP ELECTRONICS Model BP-485



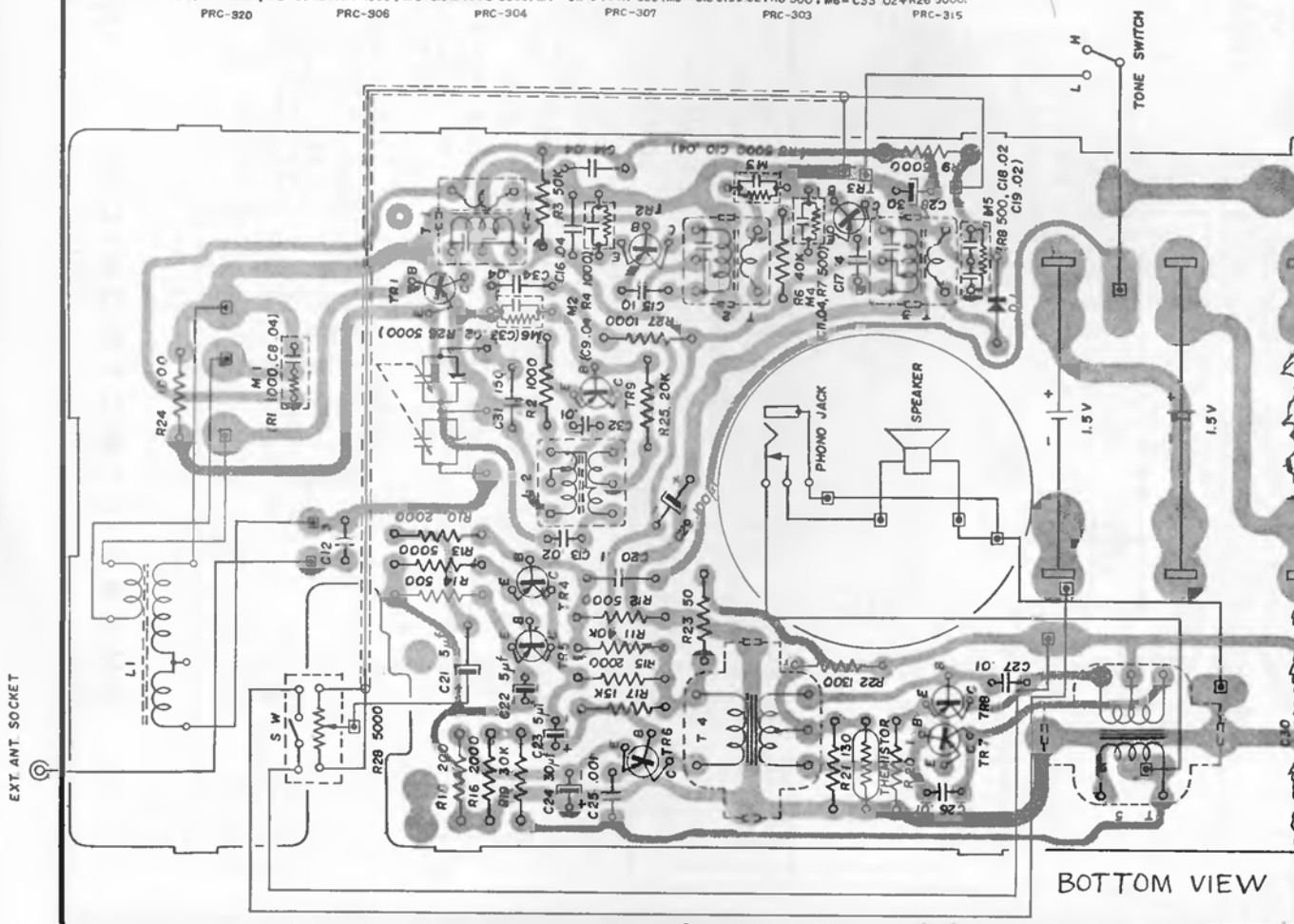
⊥ = COMMON GROUND.

⊠ = EXTERNAL CONNECTOR TO PRINTED CIRCUIT BOARD.

RESISTANCE VALUES ARE IN OHMS; K=1000.

CAPACITANCE VALUES LESS THAN 10 ARE IN MICROFARADS (μF) AND VALUES GREATER THAN 10 ARE IN MICRO-MICROFARADS (pF) EXCEPT WHERE NOTED. VOLTAGE READINGS TO COMMON GROUND ARE MEASURED WITH VACUUM TUBE VOLTMETER UNDER NO SIGNAL CONDITIONS. TOTAL BATTERY CURRENT DRAIN UNDER NO SIGNAL CONDITIONS IS 11 TO 100 MA.

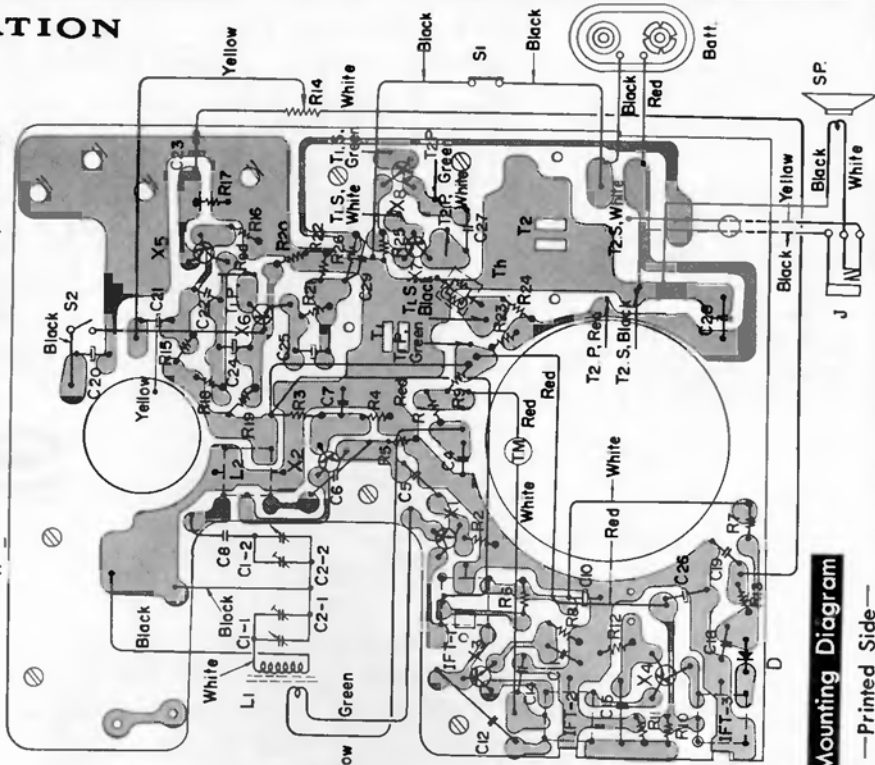
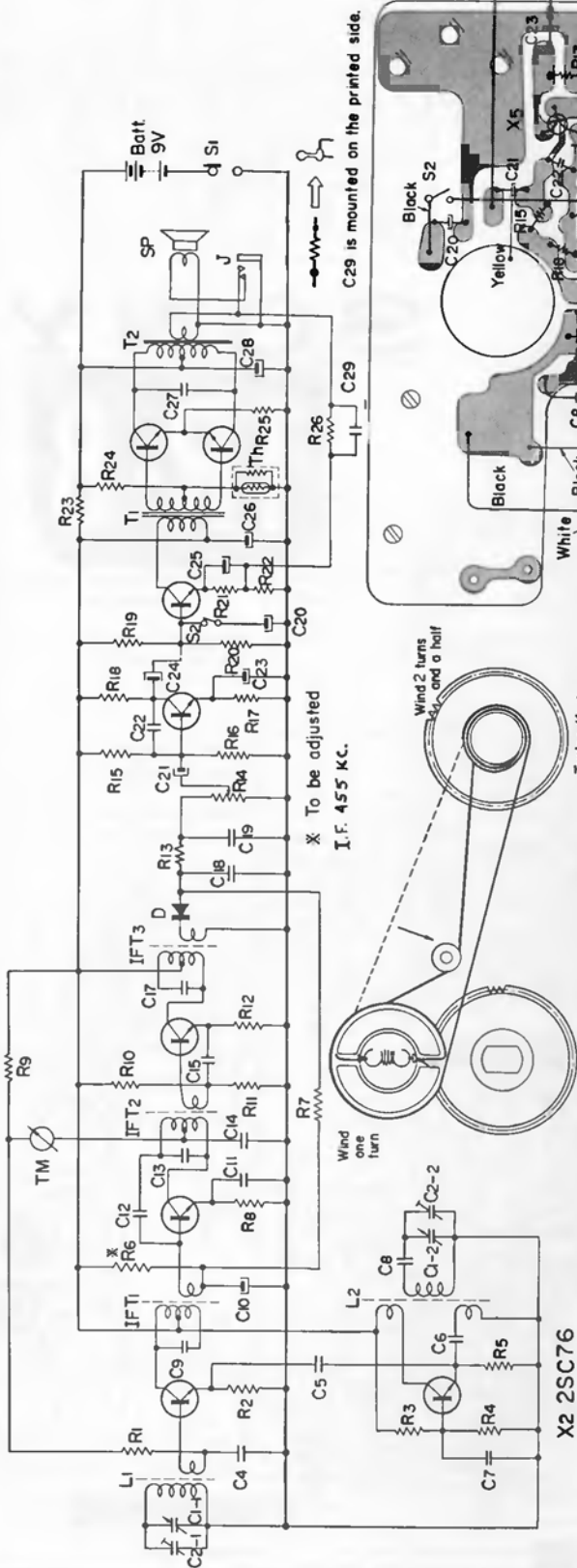
M1 = C8 .04 + R1 1000, M2 = C9 .04 + R4 1000, M3 = C10 .04 + R5 5000, M4 = C11 .04 + R7 500, M5 = C18 C19 + R2 + R8 500, M6 = C33 .02 + R26 5000.
 PRC-320 PRC-306 PRC-304 PRC-307 PRC-303 PRC-315



SONY CORPORATION

Model TR-830

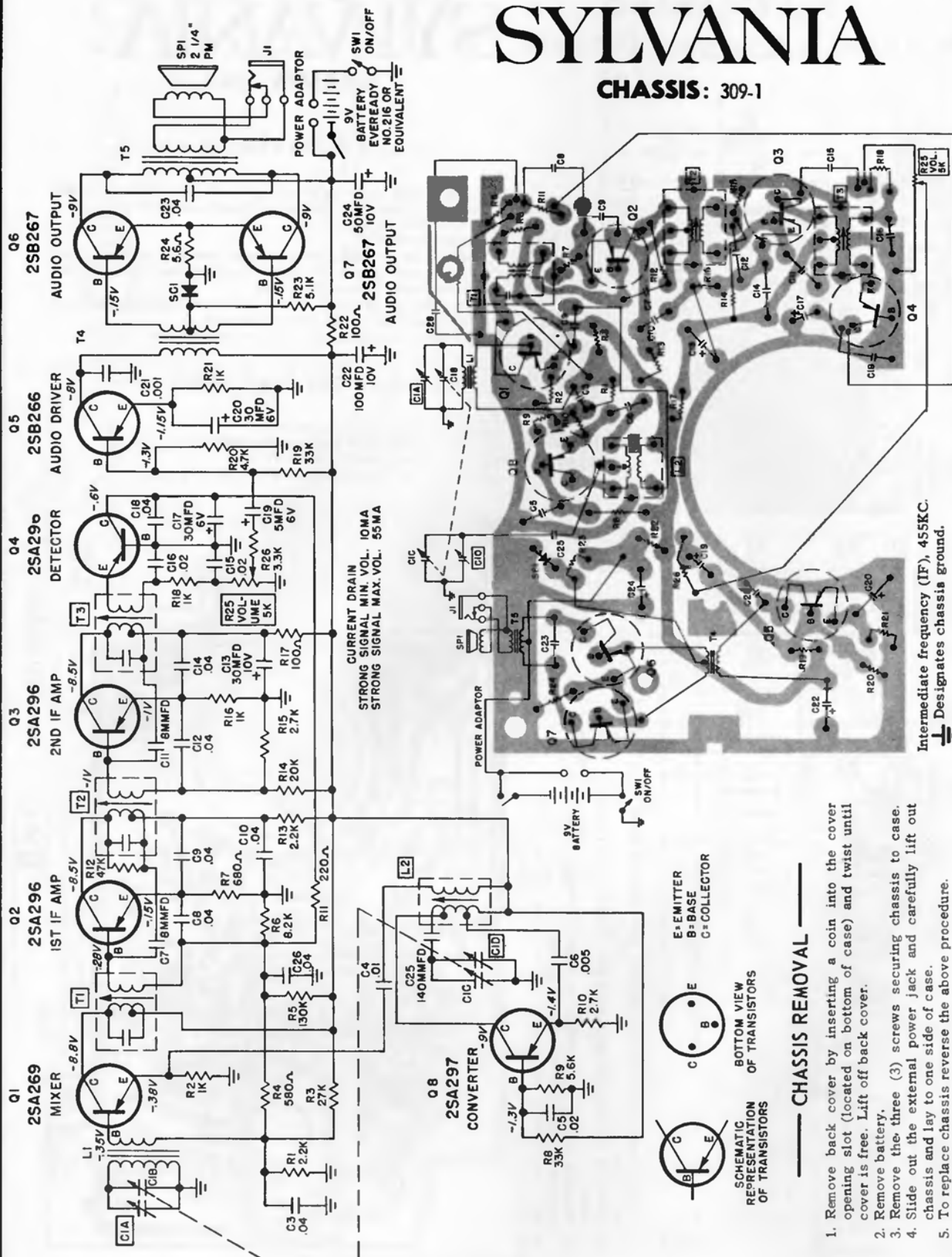
X1 2SC73 X3 2SC76 X4 2SC76 X5 2SD65 X6 2SD66 X7.8 2SD65



Symbol	Description	Symbol	Description	Symbol	Description
D	Diode 1T23G	R16	5.6K Ω	C10	10 μ F 3V Electrolytic
Th	Thermistor CS-120	R17	1K Ω	C11	0.02 μ F Ceramic
R1	Resistor	R18	1K Ω	C12	1PF
R2	10K Ω 1/4W Carbon	R19	27K Ω	C13	150PF (built in IFT ₂)
R3	30K Ω "	R20	10K Ω	C14	0.01 μ F Ceramic
R4	39K Ω 1/4W Carbon	R21	1K Ω	C15	0.01 μ F "
R5	5.6K Ω "	R22	10 Ω	C16	—deleted—
R6	2.2K Ω "	R23	220 Ω	C17	150PF (built in IFT ₃)
R7	120K Ω "	R24	7.5K Ω	C18	0.02 μ F Ceramic
R8	5.6K Ω "	R25	10 Ω	C19	0.01 μ F "
R9	470 Ω "	R26	480 Ω	C20	0.3 μ F 15V Electrolytic
R10	10K Ω "	C1-1-2	Capacitor	C21	10 μ F 3V "
R11	39K Ω "	C1-1-2	Tuning Capacitor, 2 gang	C22	0.005 μ F Mylar
R12	3.3K Ω "	C2-1-2	Trimmer Capacitor, 2 unit	C23	10 μ F 3V Electrolytic
R13	470 Ω "	C4	0.02 μ F Ceramic	C24	10 μ F 6V "
R14	1.8K Ω "	C5	0.002 μ F Mylar	C25	30 μ F 3V "
R15	5K Ω Volume Control	C6	0.002 μ F "	C26	30 μ F 10V "
	36K Ω 1/4W Carbon	C7	0.01 μ F Ceramic	C27	0.04 μ F Ceramic
		C8	130PF Styrol	C28	50 μ F 10V Electrolytic
		C9	150PF (built in IFT ₁)	C29	0.02 μ F Ceramic

SYLVANIA

CHASSIS: 309-1



SYLVANIA

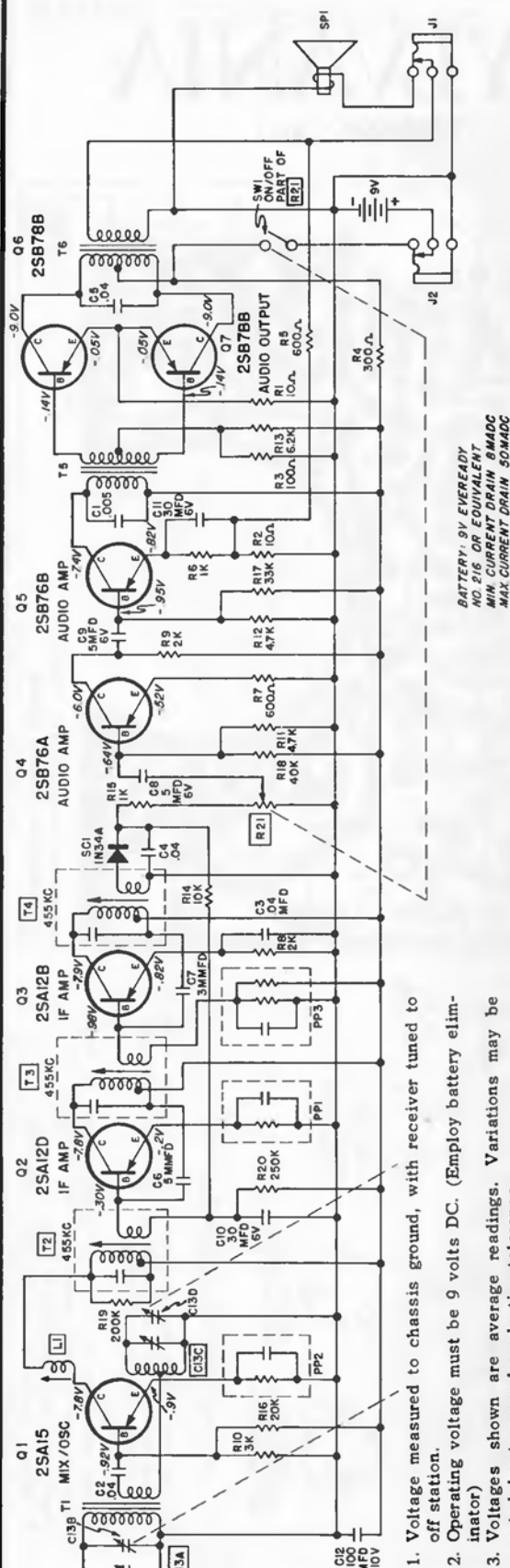
CHASSIS: 324-1

CHASSIS REMOVAL

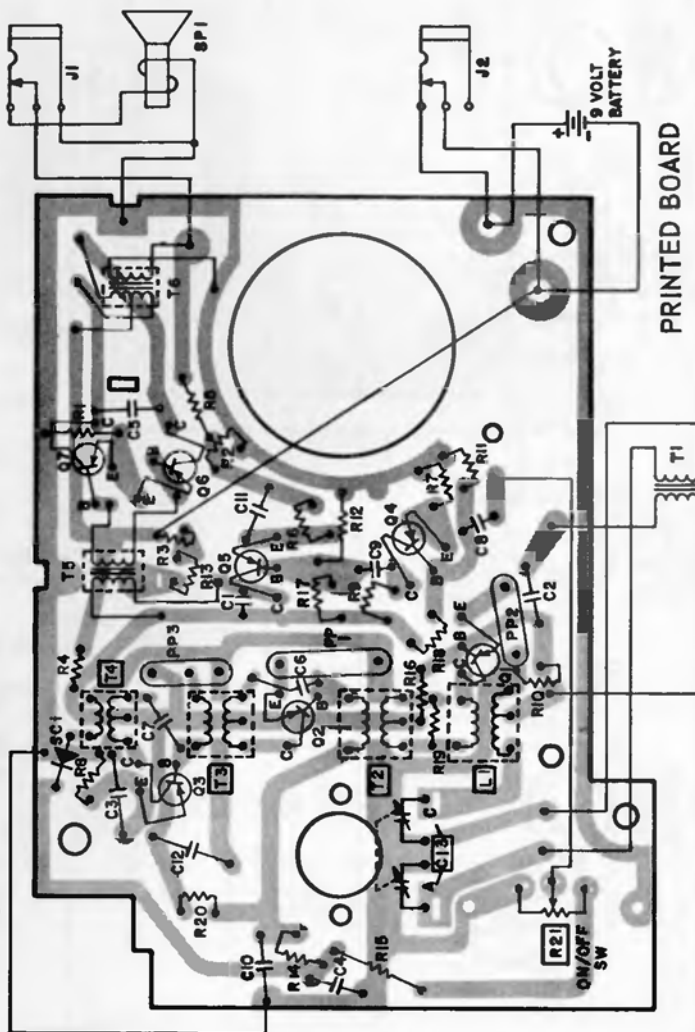
1. Remove back cover by inserting a coin into the cover opening slot (located on bottom of case) and twist until cover is free. Lift off back cover.
2. Remove battery.
3. Remove the two (2) screws located near the corners of the chassis and loosen the screw securing the clamp on the speaker field. Remove the clamp.
4. Slide out the external power jack and carefully lift out chassis and lay to one side of the case.
5. To replace chassis reverse the above procedure.

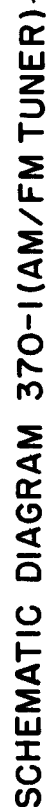
BATTERY COMPLEMENT

EVEREADY number 216
RAY - O - VAC number 1604
MALLORY number TR146R
OR EQUIVALENT TYPE BATTERIES.



1. Voltage measured to chassis ground, with receiver tuned to off station.
2. Operating voltage must be 9 volts DC. (Employ battery eliminator)
3. Voltages shown are average readings. Variations may be noted due to normal production tolerance.
4. All capacitors in microfarads unless otherwise specified.





Input circuit of Chassis 802-1, -2. See next page at right for balance of circuit and other data.

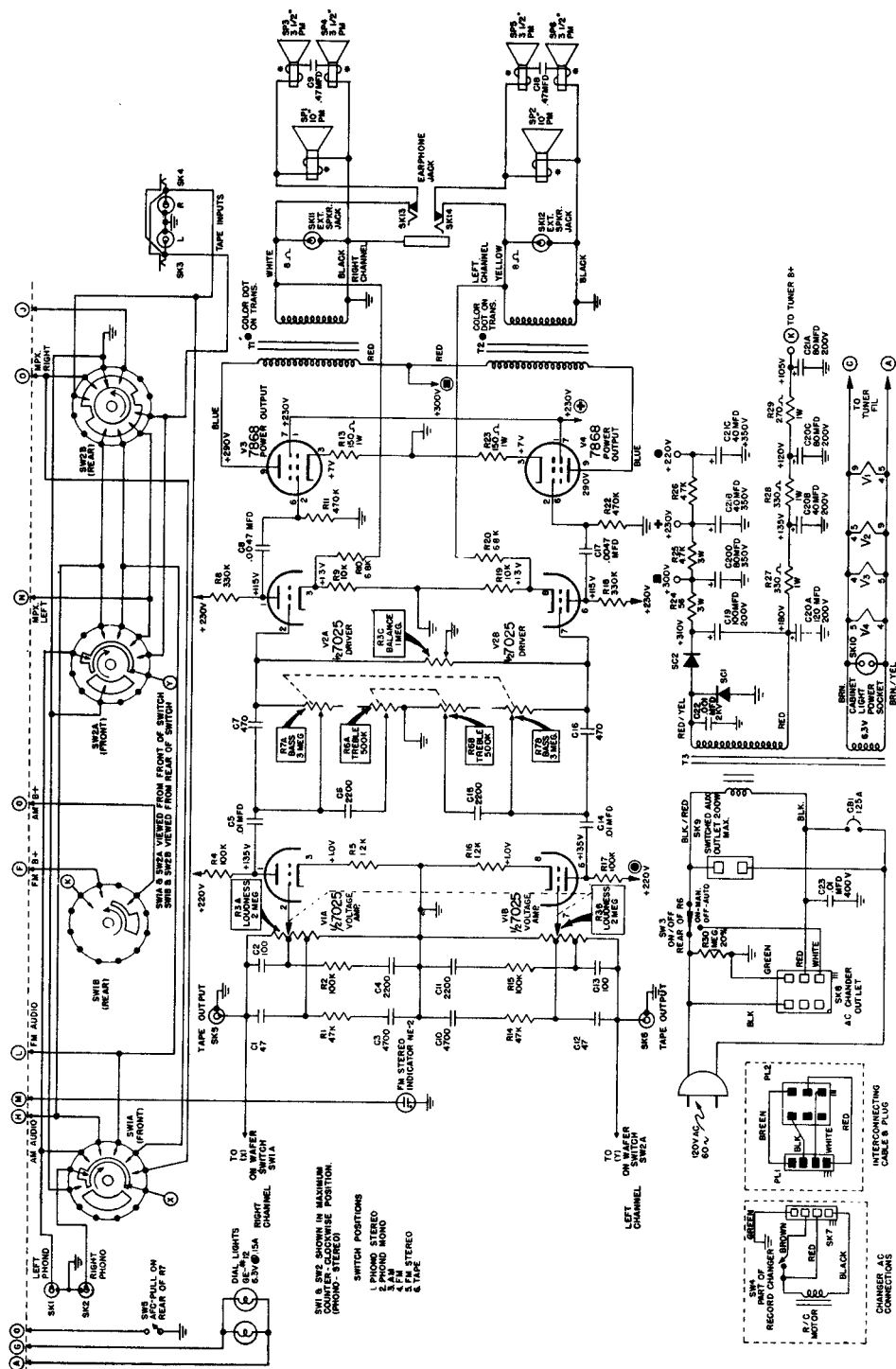
Models SC515M, W, SC521M, W, SC526K

The schematic diagram illustrates the internal wiring of a radio receiver. Key components and sections include:

- Inputs:** TAPE OUT (SK5), TAPE IN (SK6), and a CHAMBER AC CONNECTIONS section with a 700V MOTOR and SK7 switch.
- Amplifier Stages:**
 - 1/2 7025 VOLTAGE AMP:** Processes the tape input through a network of resistors (R1, R2, R3, R4, R5, R6) and capacitors (C1, C2, C3, C4).
 - 1/2 7025 VOLTAGE AMP:** Processes the phono input through a network of resistors (R7, R8, R9, R10, R11, R12) and capacitors (C5, C6, C7, C8, C9, C10).
- Power Output Stages:** V2 6BQ5 and V3 6BQ5 tubes drive the right and left channels, respectively, through a network of resistors (R13, R14, R15, R16, R17, R18, R19, R20) and capacitors (C11, C12, C13, C14, C15, C16, C17, C18, C19, C20).
- Speaker Outputs:** RIGHT CHANNEL (SP1 8"x9" PM) and LEFT CHANNEL (SP2 6"x9" PM) speakers are connected to the output stages.
- AC Changer Section:** Includes an AC PLUG (120V AC 60V), a switch (SW3) for ON/OFF, and a 400V AC CHANGER OUTLET.
- Interconnecting Cable & Plug:** A section showing the connection between the radio and a tuner, including a 100V AC CHANGER OUTLET and a 400V AC CHANGER OUTLET.



MODELS SC541W, SC542CH, GN, M, SC543, SC561M, W
(These models use Tuner 370-1, see page 152 for diagram)



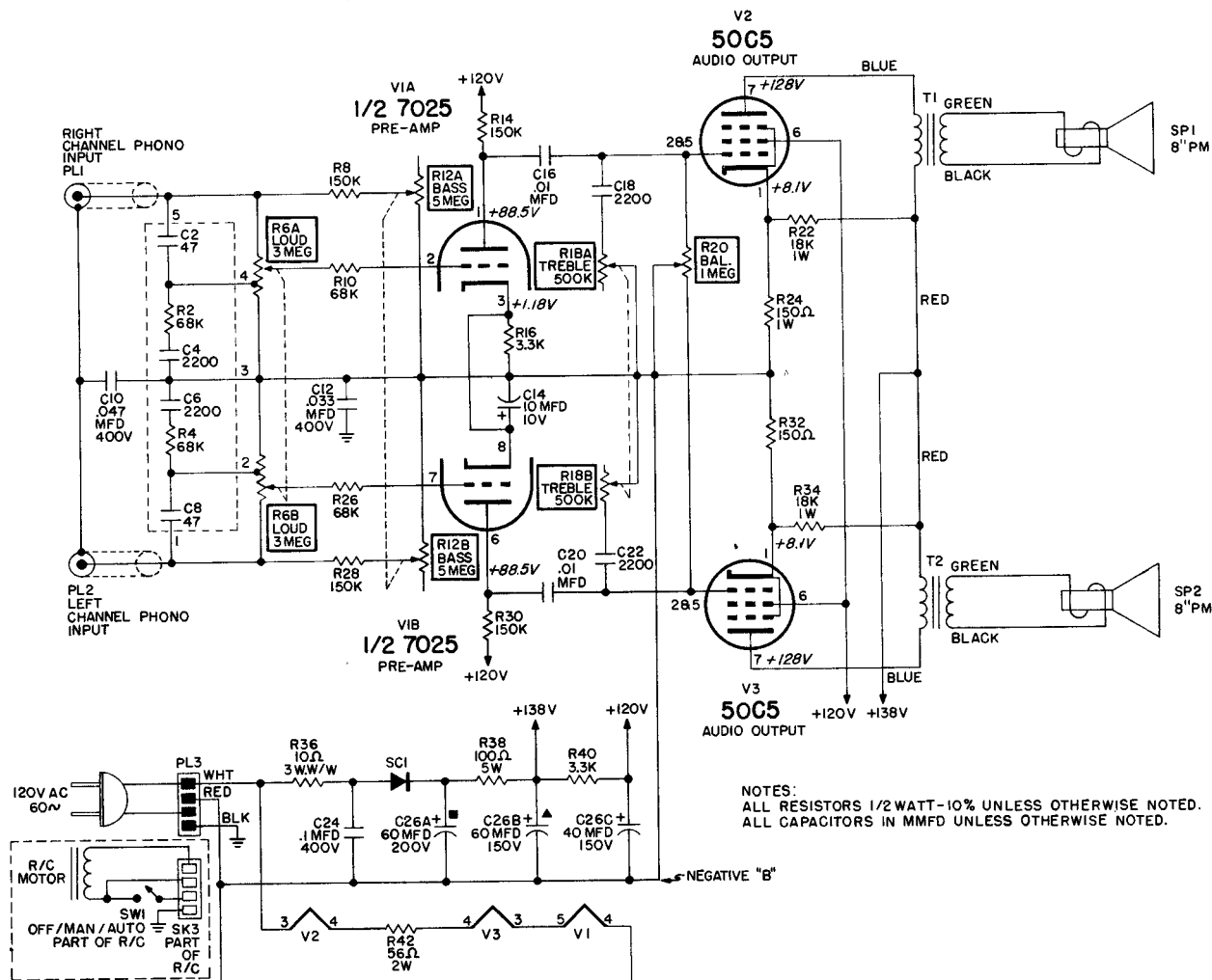
1. VOLTAGES SHOWN ARE AVERAGE READINGS MEASURED TO CHASSIS WITH NO SIGNAL INPUT. VARIATIONS MAY BE NOTED DUE TO NORMAL PRODUCTION TOLERANCES.
2. AC POWER SOURCE 120 VOLT, 60 CYCLE.
3. CAPACITANCE IN MICROMICROFARADS UNLESS OTHERWISE SPECIFIED.
4. A VOLTAGE SOURCE IS INDICATED BY A SYMBOL ; THE

CORRESPONDING SYMBOL WITH A CIRCLE  INDICATES THE VOLTAGE TIE POINT.

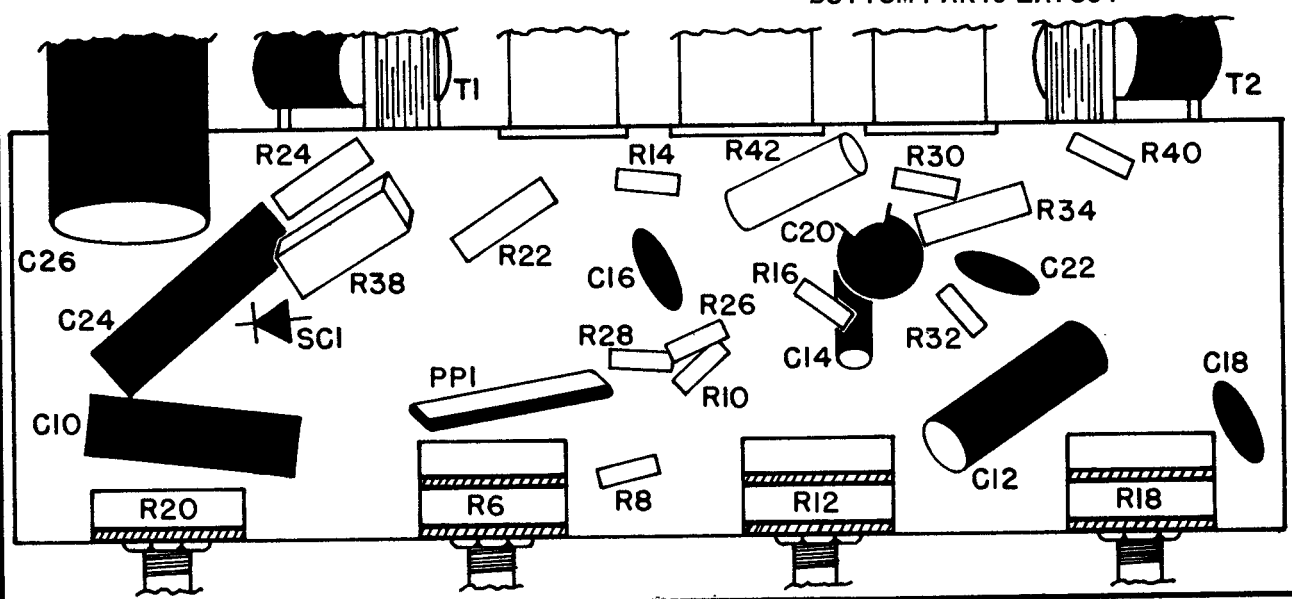
5. $\frac{1}{2}$ DESIGNATES CHASSIS GROUND.
6. * INDICATES COLOR DOT ON SPEAKERS FOR CORRECT PHASING.
7. [R3], [R6], [R7], ARE DUAL GANGED CONTROLS.

SYLVANIA

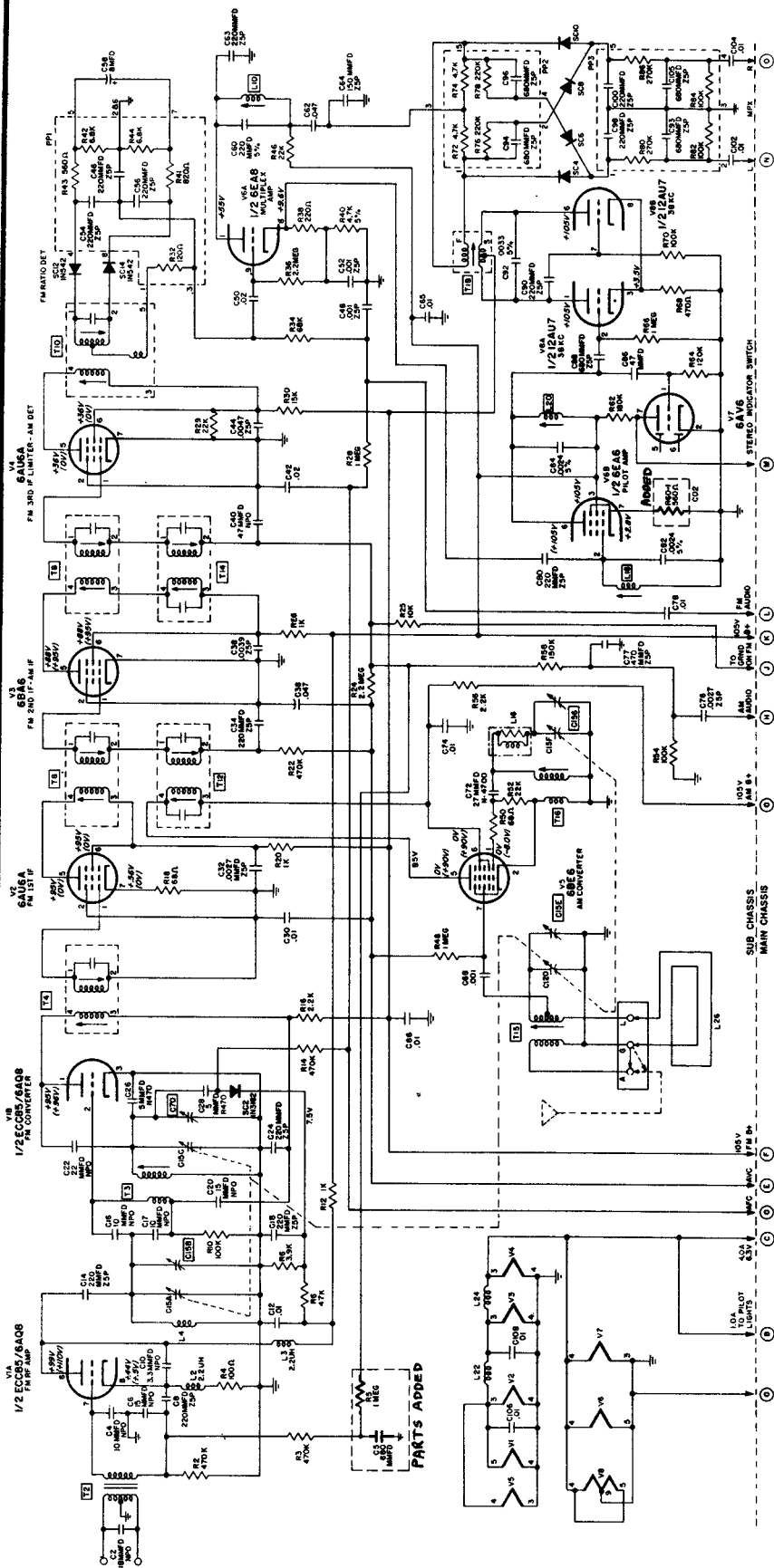
CHASSIS: 413-1
MODEL: 45P41 SERIES



BOTTOM PARTS LAYOUT



SCHEMATIC DIAGRAM 371-1 (AM/FM TUNER)

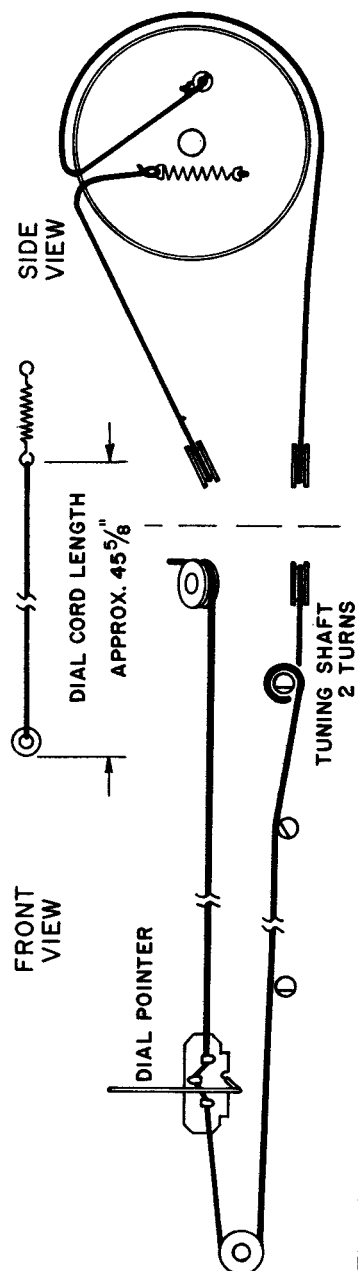


SYLVANIA

Tuner 371-1 used in Chassis 802-5, 803-5, see pages 157 and 158 for more material on this tuner and data on amplifiers used with these chassis.

+00 IN AM SWITCH POS.
(+00V) IN FM " "

DIAL STRINGING (371-1 CHASSIS)



AM IF 455 KC.
FM IF 10.7 MC.

SYLVANIA

CHASSIS: 802-5
MODELS: SC721, SC724 SERIES

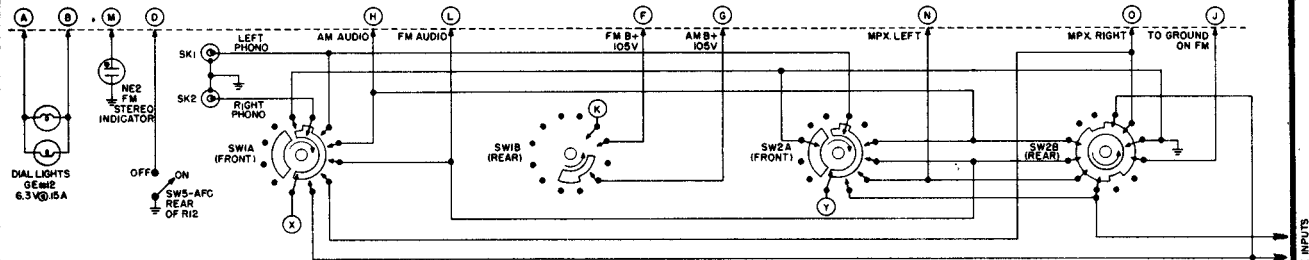
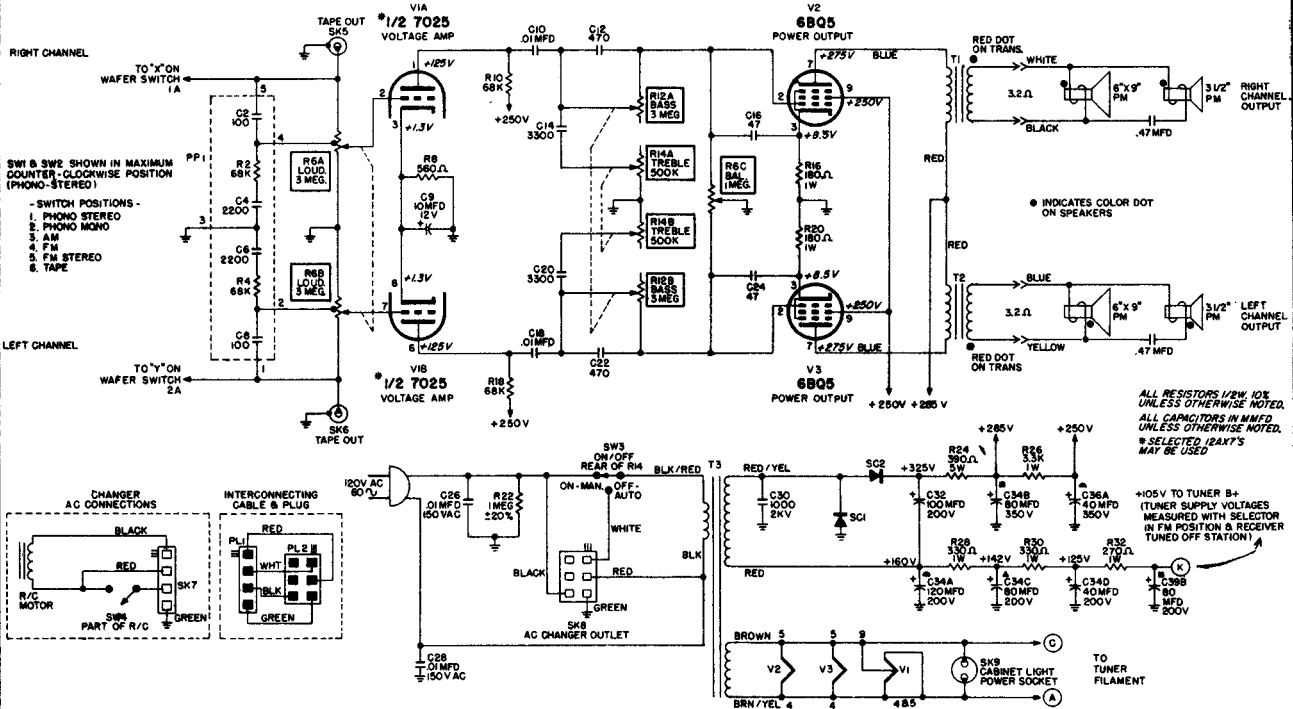
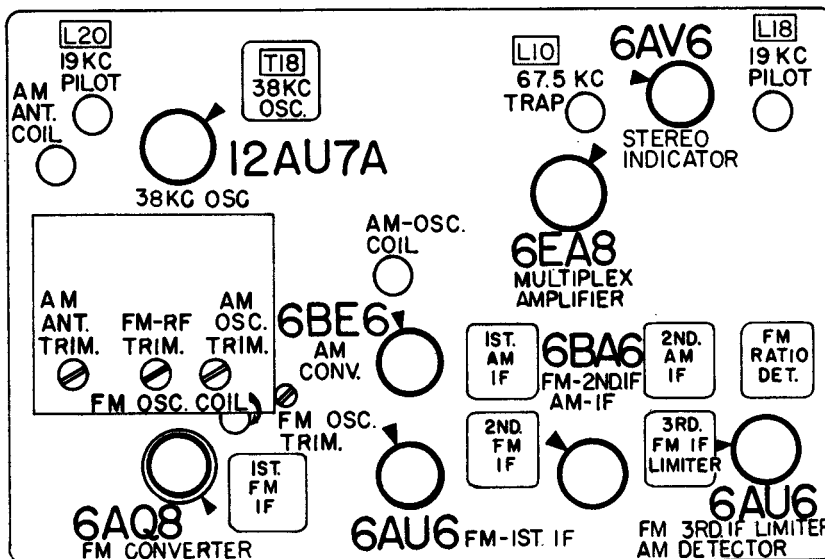


DIAGRAM 802-5



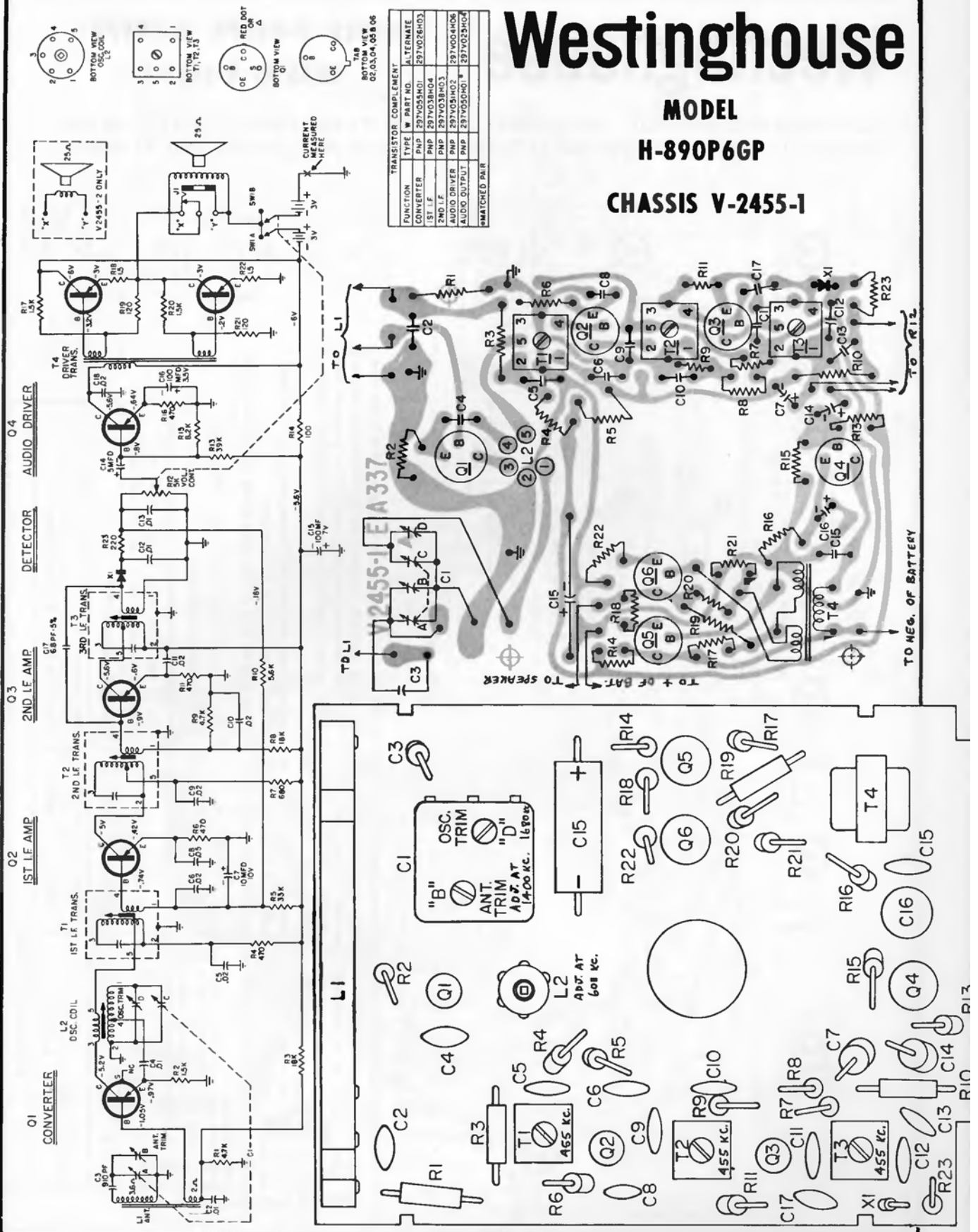
TOP PARTS LAYOUT (371-1)



- CHASSIS REMOVAL**
1. Disconnect AC power cord from power outlet.
 2. Remove screws securing backcover to cabinet; remove backcover.
 3. Identify and disconnect the following:
 - A. Speaker leads at output transformer.
 - B. Record changer motor plug on chassis.
 - C. Phono input leads on chassis.
 - D. Antenna lead connections on antenna terminal board.
 - E. Jewel indicating light connector at bottom rear of chassis.
 - F. Remove screw anchoring AC line cord to the inside of the base of the cabinet.
 - G. Remove the two (2) screws securing antenna terminal board to cabinet.
 - H. Remove control knobs on the control panel by pulling straight up.
 - I. Remove seven (7) screws securing chassis to cabinet and remove chassis from cabinet.

MODEL
H-890P6GP

TRANSISTOR COMPLEMENT			
FUNCTION	TYPE	W PART NO.	ALTERNATE
CONVERTER	PNP	29T7V035H01	29T7V026H03
1ST LF	PNP	29T7V036H04	
2ND LF	PNP	29T7V038H03	
AUDIO DRIVER	PNP	29T7V039H02	29T7V004H06
AUDIO OUTPUT	PNP	29T7V035H01	29T7V029H04
MISMATCHED PAIR			

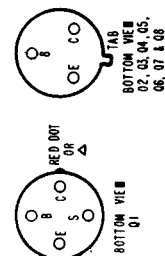
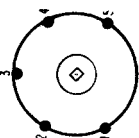
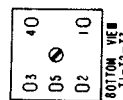
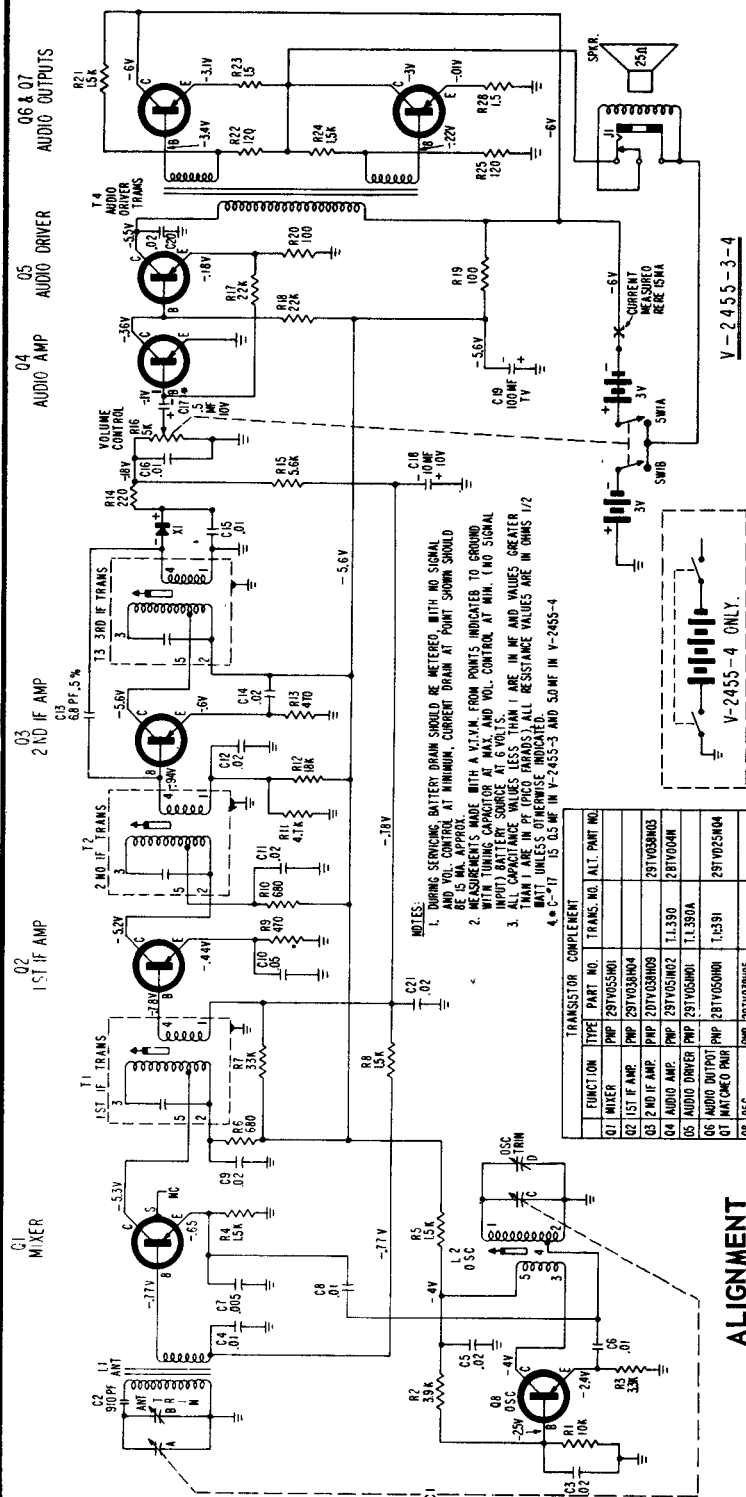


Westinghouse

MODELS H-898P8 H-899P8

CHASSIS V-2455-4

Also Models H-893P8GP, using Chassis V-2455-3, and Model H-897P8, using Chassis V-2455-5, are similar to V-2455-4 on this page and the page at right.



SIGNAL GENERATOR — Use a generator providing modulated 455KC and AM broadcast frequencies. Connect a 4 or 5 turn loop of wire across output cable. Place the loop near the ferrite core antenna of the receiver. To increase or decrease the amount of signal coupled to the receiver move the loop closer or further from the antenna. Keep the output of the generator low enough to just give an indication on the VTVM or output meter to avoid AVC action. Keep the volume control set at maximum.

INDICATOR — Connect a VTVM or output meter across the voice coil.

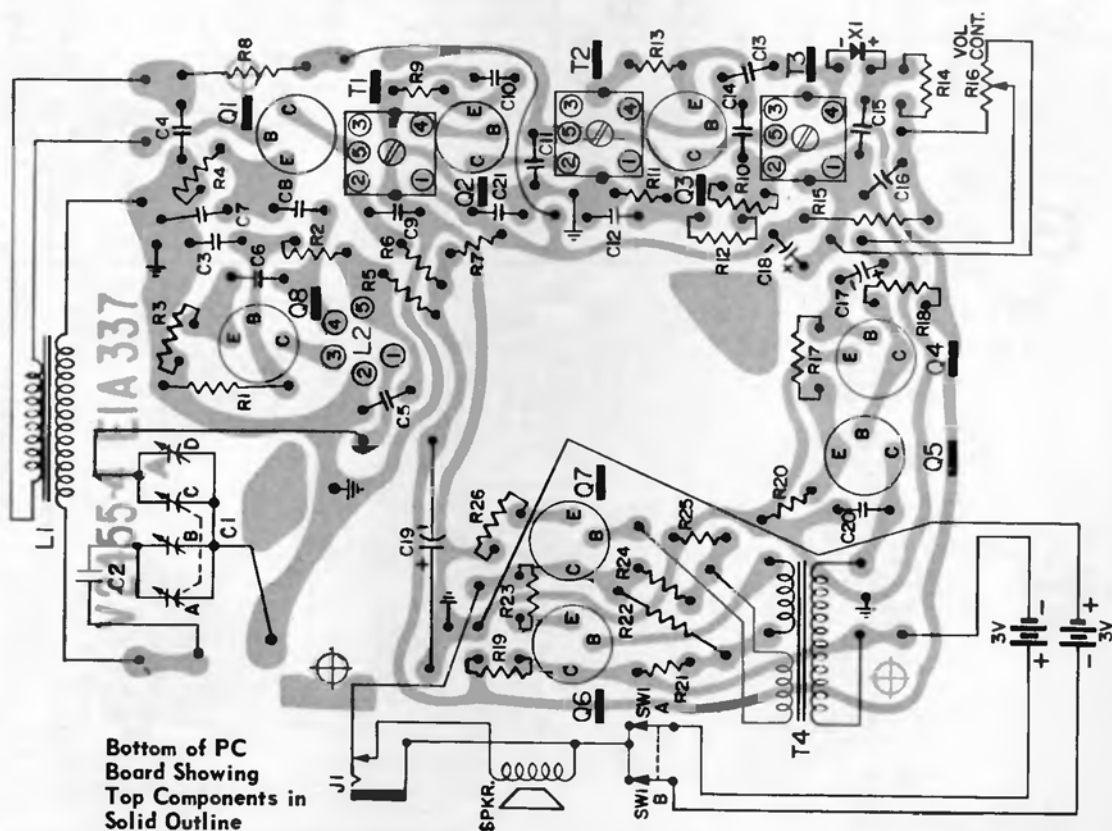
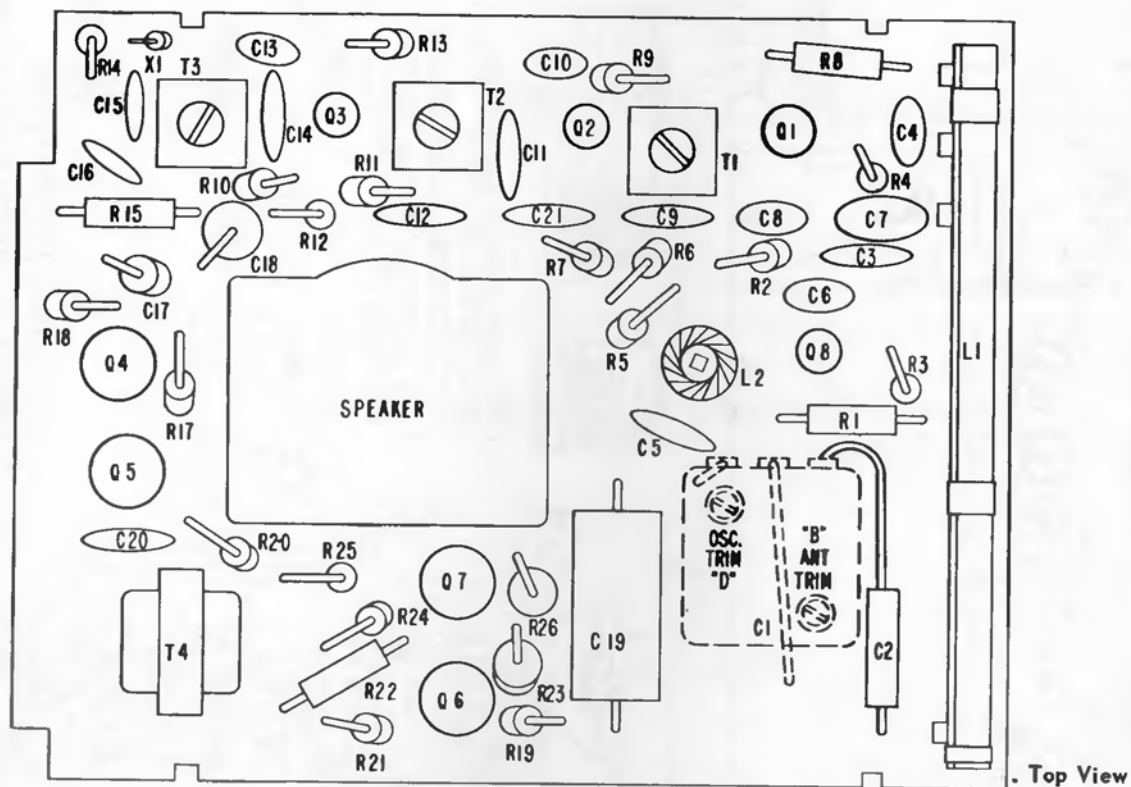
RECEIVER — Set the volume control to maximum. During the last three steps be sure that the hand or any objects on the bench do not come in close contact with the antenna loop or detuning will occur and alignment will be incorrect.

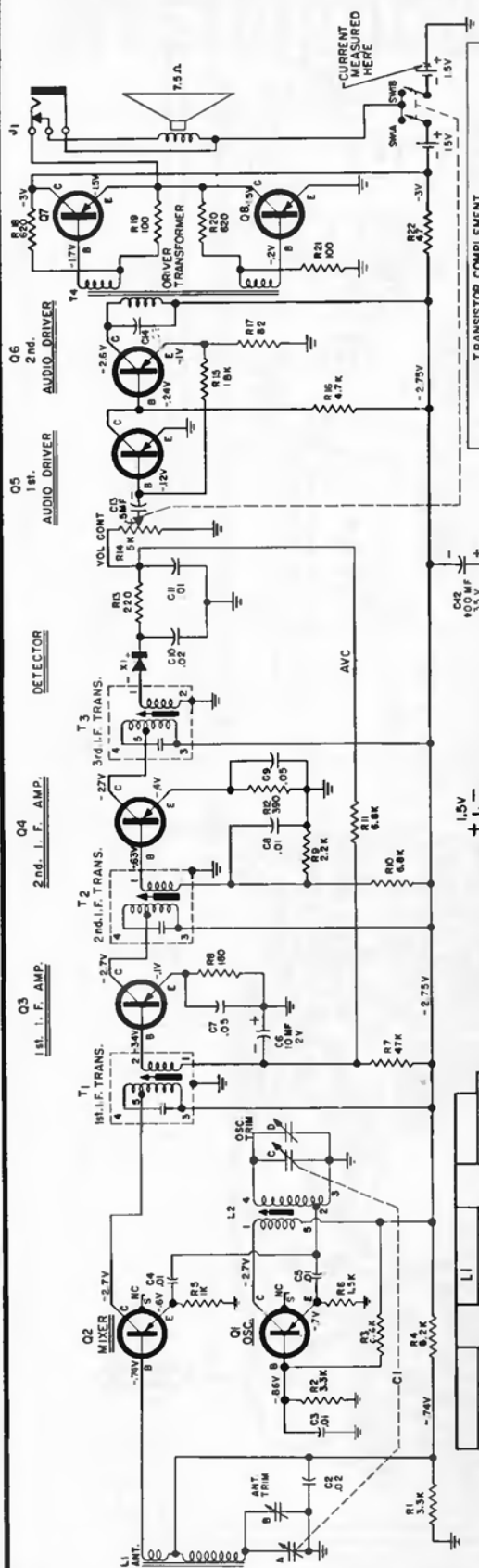
ALIGNMENT TOOL — Use a fiber aligning tool that snugly fits the hex shaped hole in the cores of the IF transformers to prevent chipping.

Step	Loosely couple modulated signal to:	Generator Frequency	C1 Setting	Adjust for maximum
1.	Loop L1	455KC	Minimum	T3, T2 and T1 in order. Reduce generator output if necessary for T2 and T1 adjustments.
2.	Loop L1	1680KC	Minimum	Oscillator trimmer "D"
3.	Loop L1	1400KC	1400KC	Ant. trimmer "B"
4.	Loop L1	600KC	600KC	Oscillator coil, L2, if necessary.
5.	Repeat steps 2, 3 & 4.			

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

WESTINGHOUSE Chassis V-2455-4, Models H-898P8, H-899P8, Continued

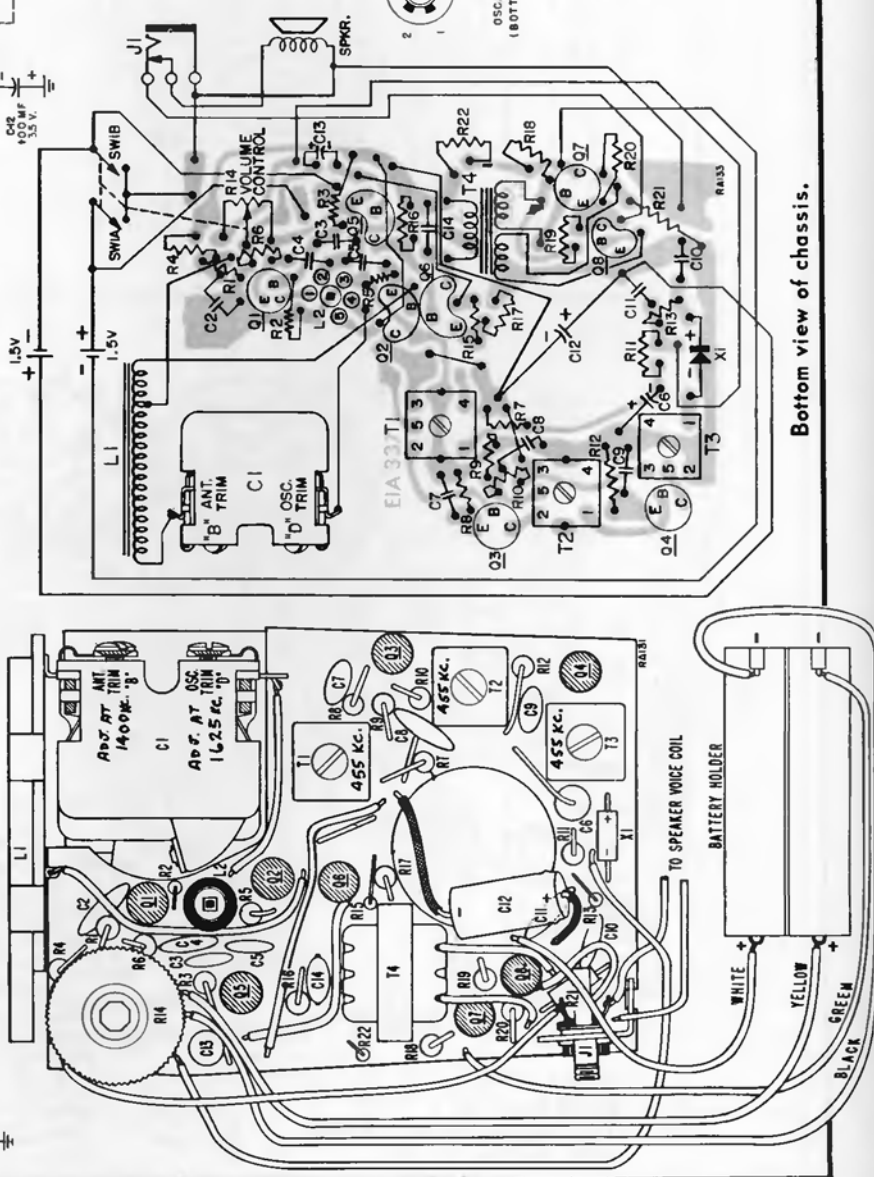




TRANSISTOR COMPLEMENT			W PART NO.	ALTERNATE W PART NO.
FUNCTION	TYPE			
DRIVER			2B7 V033H01	
OSC			2B7 V033H01	
18.175 AMP			2B7 V034H01	
2N6 IF AMP			2B7 V054H02	
2ND AUDIO DRIVER			2B7 V052H02	
2ND AUDIO DRIVER			2B7 V032H01	
AUDIO OUTPUT #1			2B7 V032H01	
AUDIO OUTPUT #2			2B7 V033H01	
MATCHED PAIR				

NOTES:

1. DURING SERVICING, BATTERY DRAIN SHOULD BE METERED. WITH NO SIGNAL AND VOL. CONT. AT MINIMUM, CURRENT DRAIN AT POINT SHOWN SHOULD BE 15 MA. APPROX.
2. ALL CAPACITANCE VALUES IN MFD.; ALL RESISTANCE 1/2 W. VALUES IN OHMS UNLESS OTHERWISE SPECIFIED.
3. VOLTAGE MEASUREMENTS MADE WITH A VTVM. FROM POINTS INDICATED TO GND. WITH TUNING CAPACITOR AT MAX.; VOLUME CONTROL AT MIN. (NO SIGNAL INPUT) BATTERY SOURCE AT 3 VOLTS.



Bottom view of chassis.

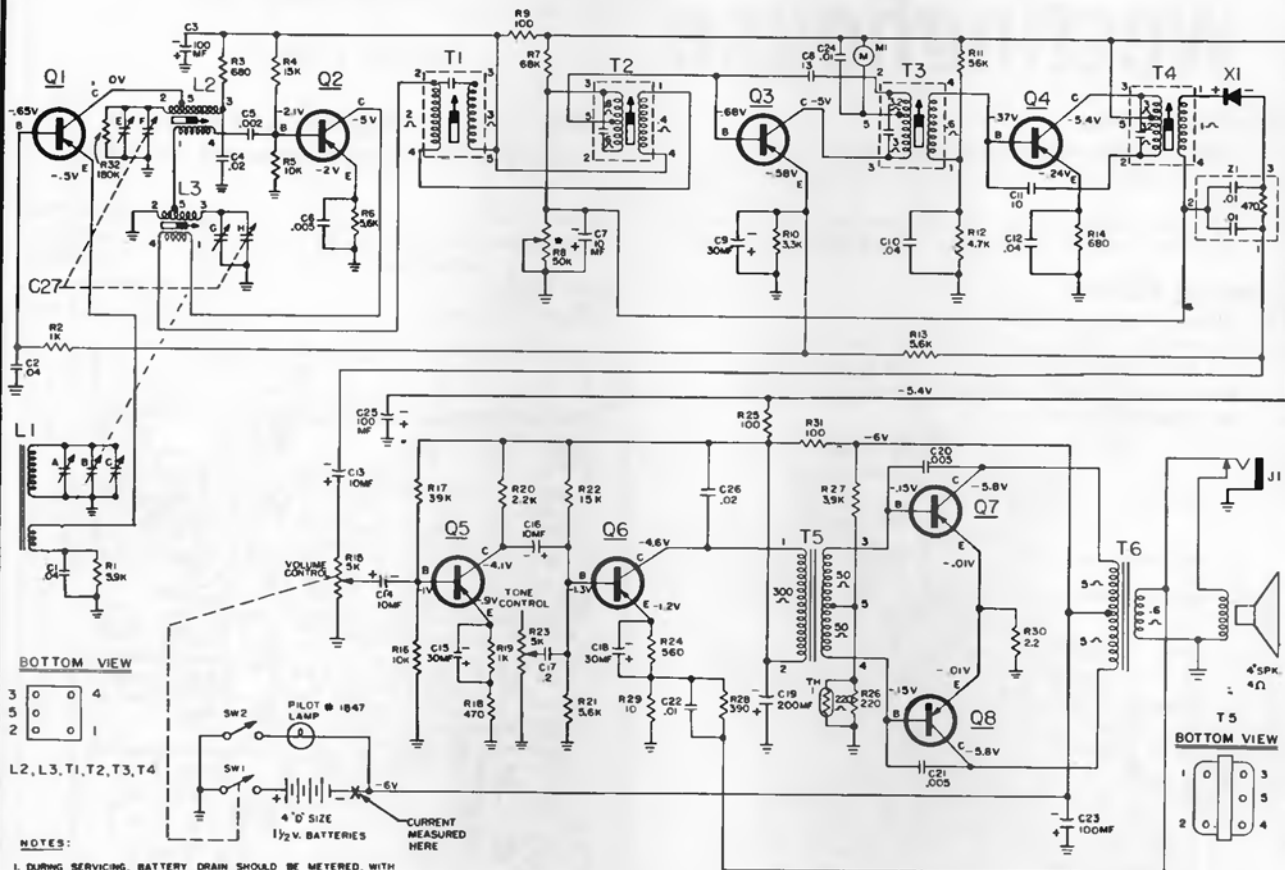
WESTINGHOUSE

Models H-903P8GP, H-904P8GP

Chassis V-2403-7

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

WESTINGHOUSE Model H-907P8, Chassis V-2456-1



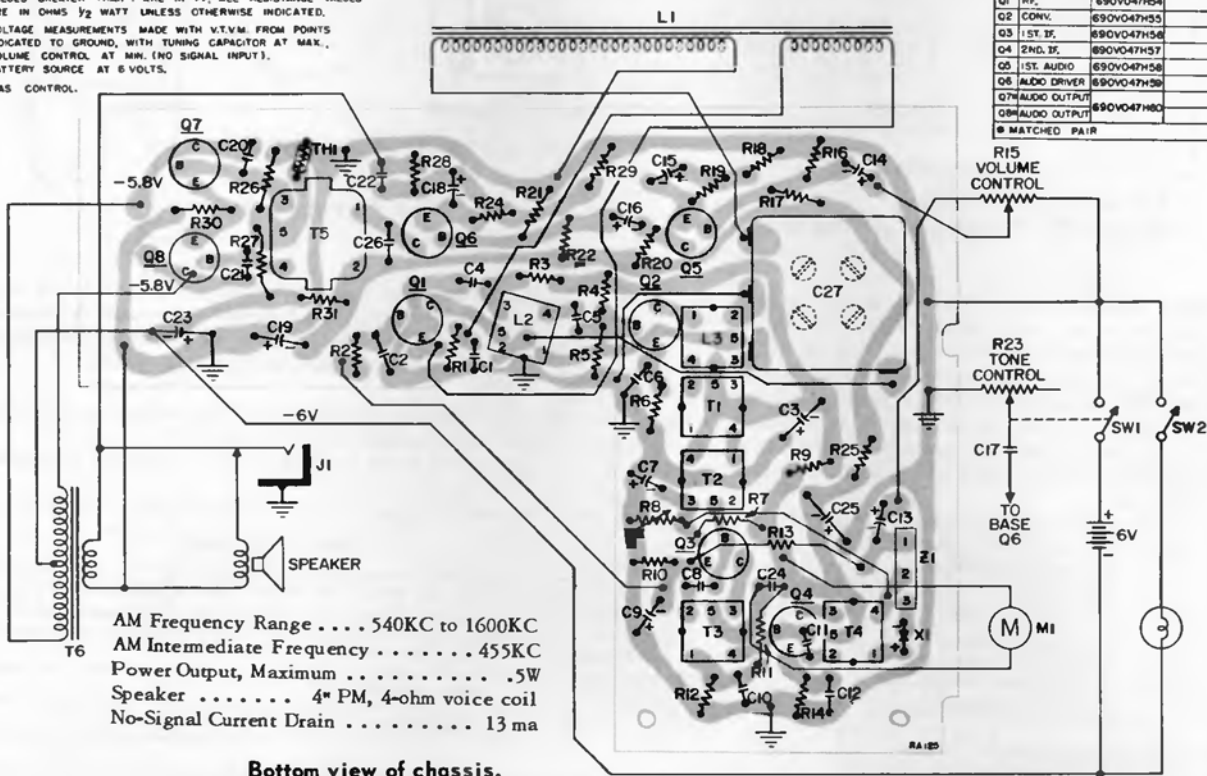
BOTTOM VIEW

3 0 0 4
5 0 0 1
2 0 0 1
L2, L3, T1, T2, T3, T4

NOTES:

1. DURING SERVICING, BATTERY DRAIN SHOULD BE METERED, WITH NO SIGNAL AND VOL. CONTROL AT MINIMUM, CURRENT DRAIN SHOULD BE APPROX. 13MA.
2. ALL CAPACITANCE VALUES LESS THAN 1 ARE IN PF, AND VALUES GREATER THAN 1 ARE IN PF, ALL RESISTANCE VALUES ARE IN OHMS, 1/2 WATT UNLESS OTHERWISE INDICATED.
3. VOLTAGE MEASUREMENTS MADE WITH V.T.M. FROM POINTS INDICATED TO GROUND, WITH TUNING CAPACITOR AT MAX., VOLUME CONTROL AT MIN. (NO SIGNAL INPUT), BATTERY SOURCE AT 6 VOLTS.

• BIAS CONTROL.



Westinghouse

H-902P6GP

CHASSIS V-2461-1

CHASSIS REMOVAL

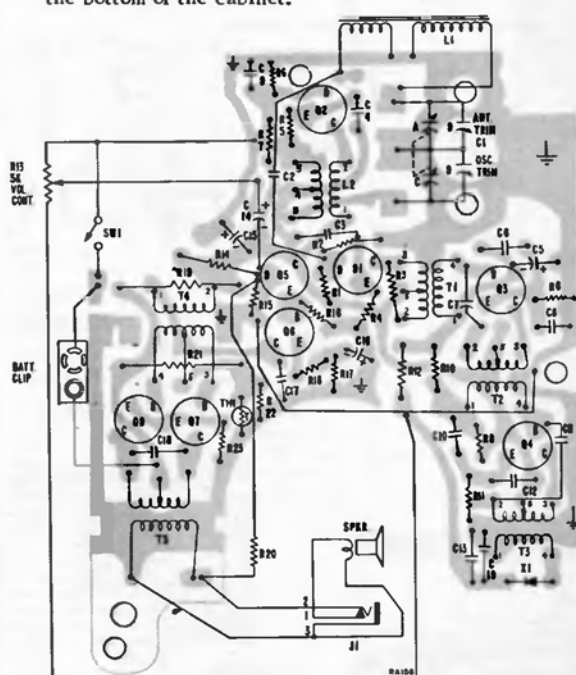
1. Remove the nut holding the earphone jack.
2. Remove three screws holding the PC board to the cabinet front.
3. Slide the chassis to the rear so that the Volume knob clears the cabinet. The speaker remains in the cabinet.

SPEAKER REMOVAL

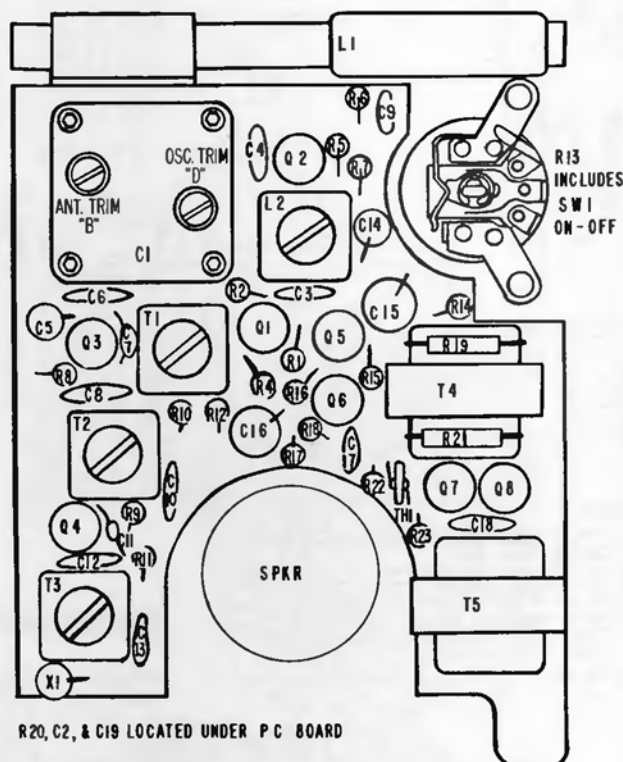
1. Follow steps 1 thru 3 above.
2. Remove the speaker grille from the front of the cabinet. The grille is held to the cabinet front by metal tabs.
3. When replacing the speaker, the terminals should be at the bottom of the cabinet.

For circuit diagram and other material see page adjacent at right.

Speaker 2" round, 8 ohm PM
 Power Output (undistorted)140 watt
 (maximum)200 watt
 Power Supply (1) 9V battery
 No Signal Current Drain 6.6 ma



Bottom View of PC Board,
Showing Top Components in Solid Outline.



R20, C2, & C19 LOCATED UNDER P.C. BOARD

Top View of PC Board.

ALIGNMENT

SIGNAL GENERATOR — Use a generator providing modulated 455KC and AM broadcast frequencies. Connect a 4 or 5 turn loop of wire across output cable. Place the loop near the ferrite core antenna of the receiver. To increase or decrease the amount of signal coupled to the receiver move the loop closer or further from the antenna. Keep the output of the generator low enough to just give an indication on the VTVM or output meter to avoid AVC action. Keep the volume control set at maximum.

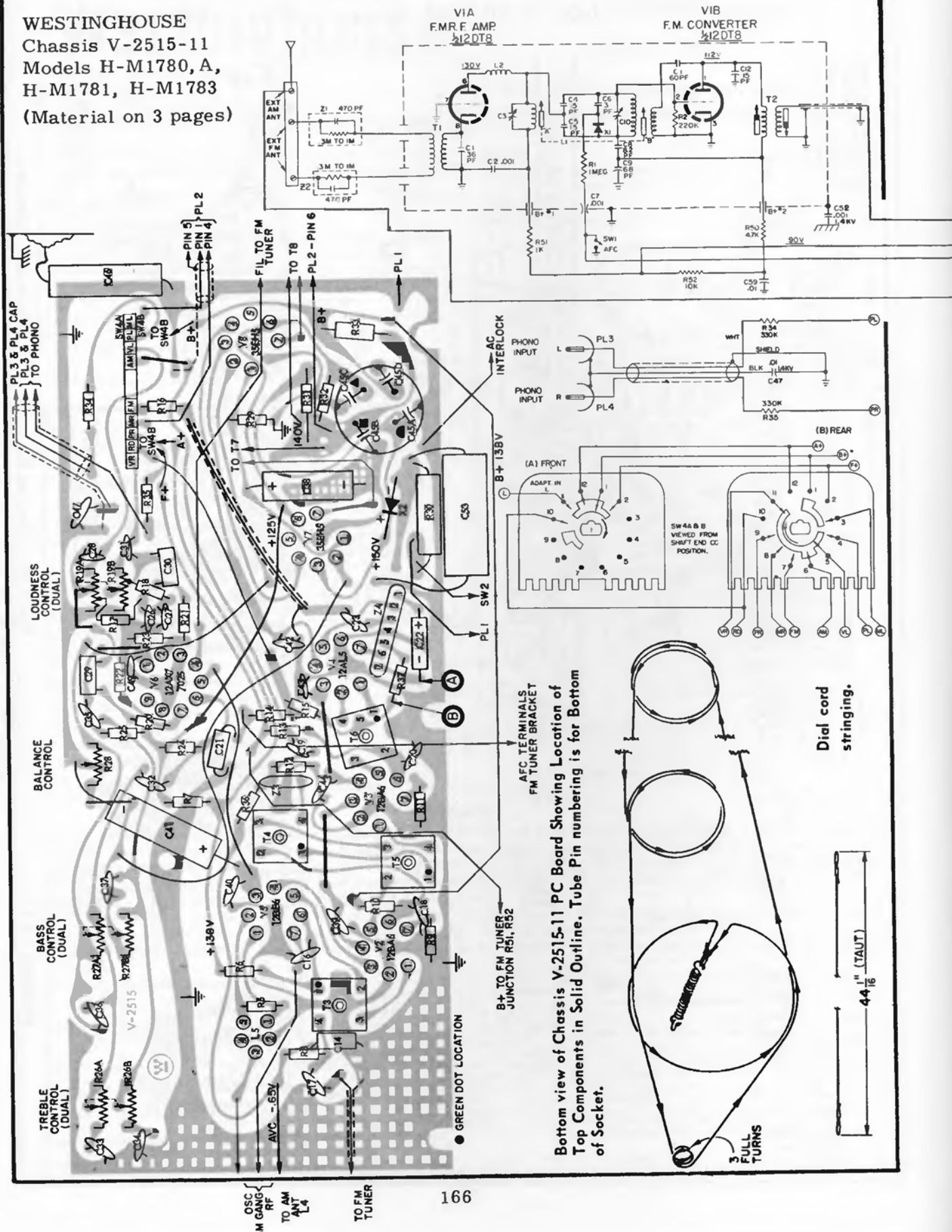
INDICATOR — Connect a VTVM or output meter across the voice coil.

RECEIVER — Set the volume control to maximum. During the last three steps be sure that the hand or any objects on the bench do not come in close contact with the antenna loop or detuning will occur and alignment will be incorrect.

ALIGNMENT TOOL — Use a fiber aligning tool that snugly fits the hex shaped hole in the cores of the IF transformers to prevent chipping.

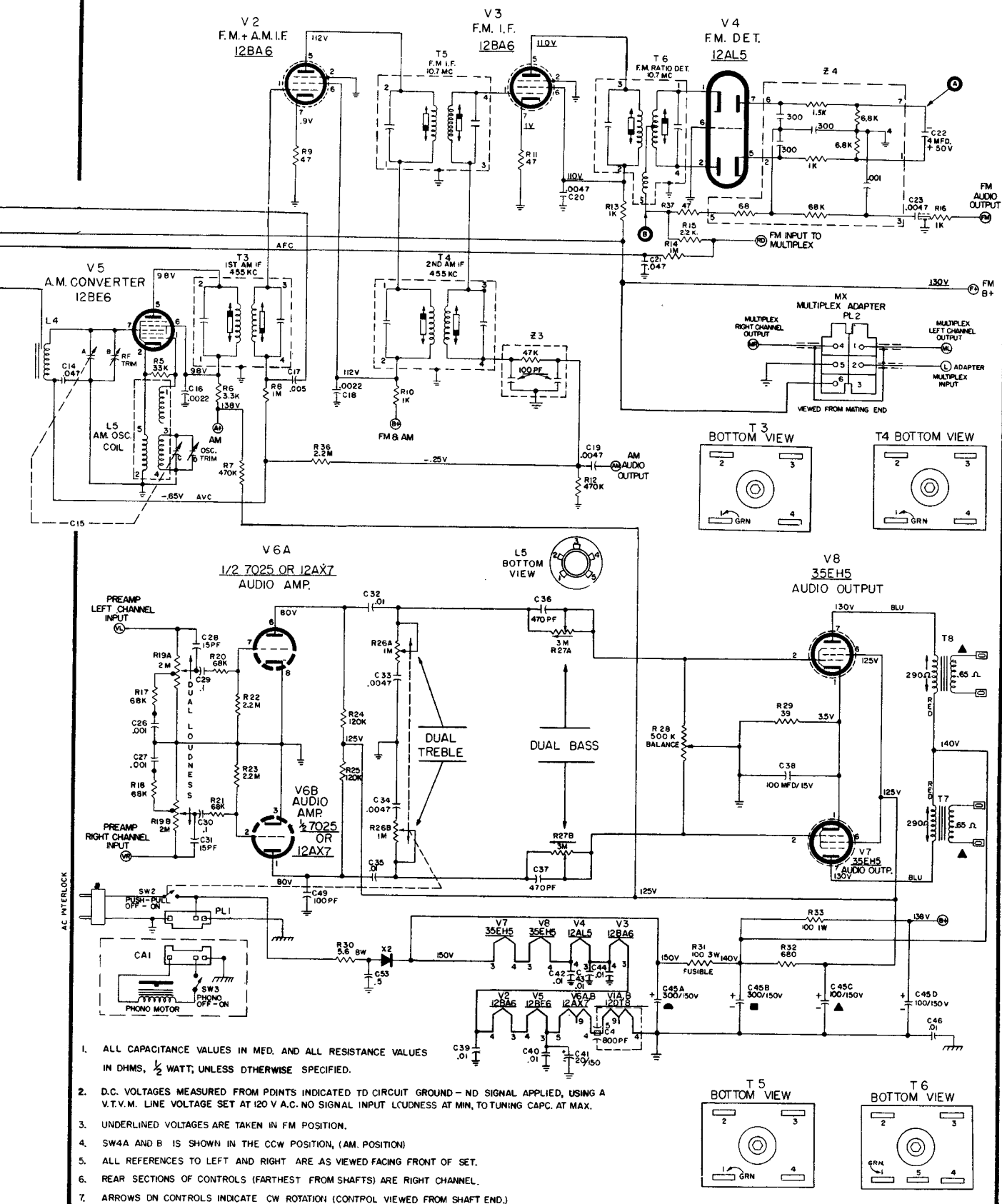
Step	Loosely coupled modulated signal to:	Generator Frequency	C1 Setting	Adjust for maximum
1.	Loop L1	455KC	Minimum	T3, T2 and T1 in order. Reduce generator output if necessary for T2 and T1 adjustments.
2.	Loop L1	1650KC	Minimum	Oscillator trimmer "D"
3.	Loop L1	1400KC	1400KC	Ant. trimmer "B"
4.	Loop L1	600KC	600KC	Oscillator coil, L2, if necessary.
5.	Repeat steps 2, 3 & 4.			

Chassis V-2515-11
Models H-M1780, A,
H-M1781, H-M1783
(Material on 3 pages)



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

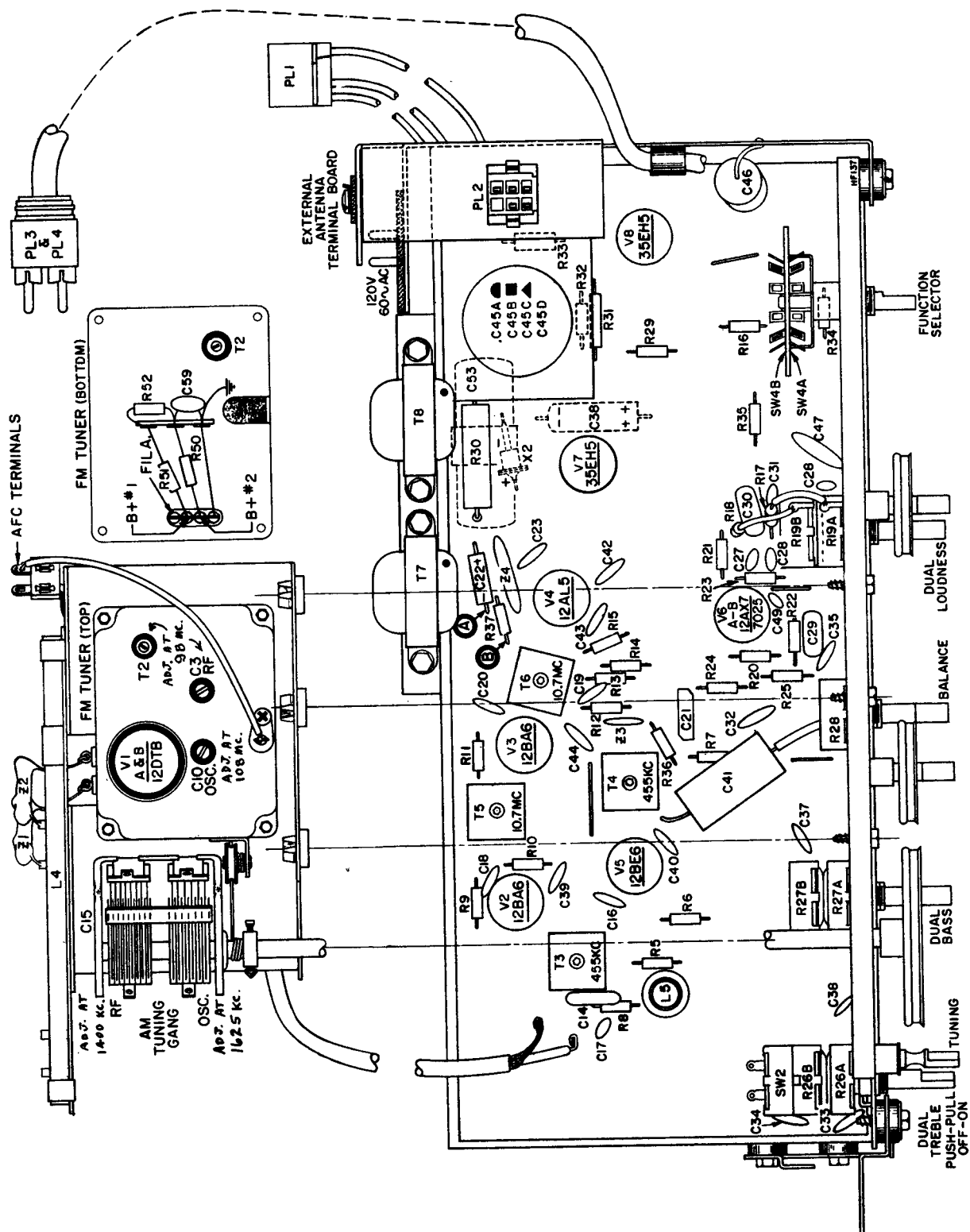
WESTINGHOUSE Chassis V-2515-11, Models H-M1780, A, H-M1781, H-M1783



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

WESTINGHOUSE Chassis V-2515-11, Models H-M1780, A, H-M1781, H-M1783

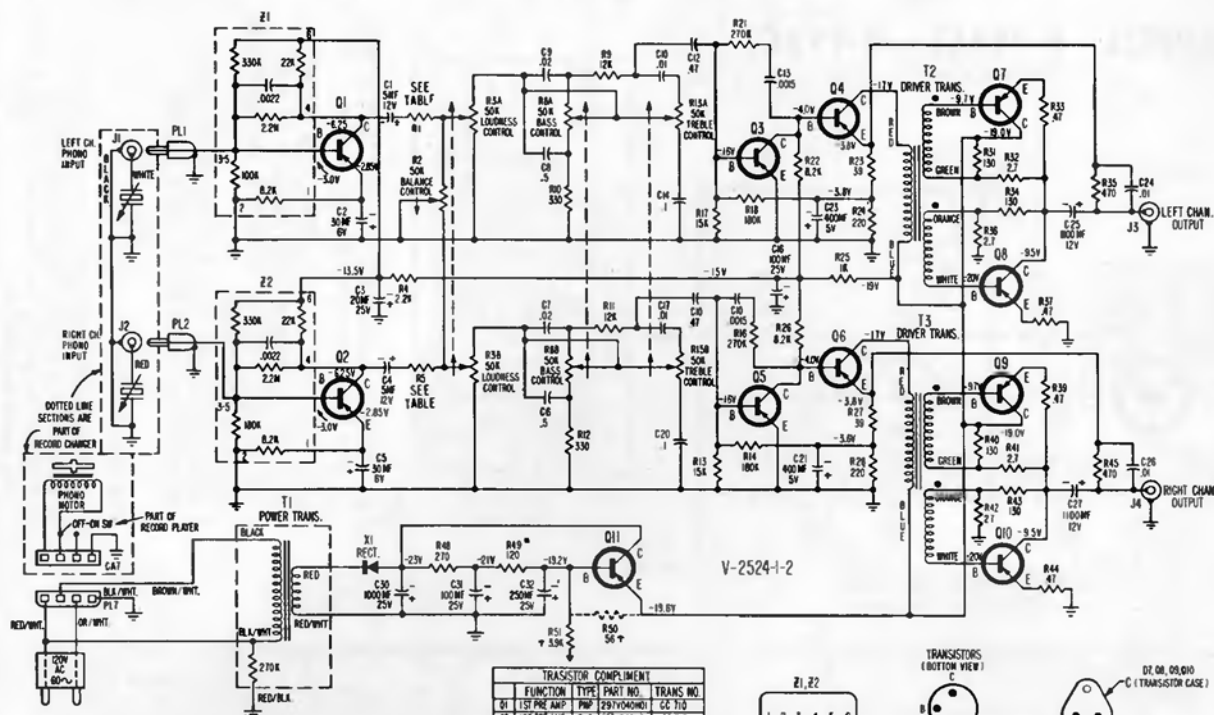
(Continued)



Top View of V-2515-11 Chassis

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

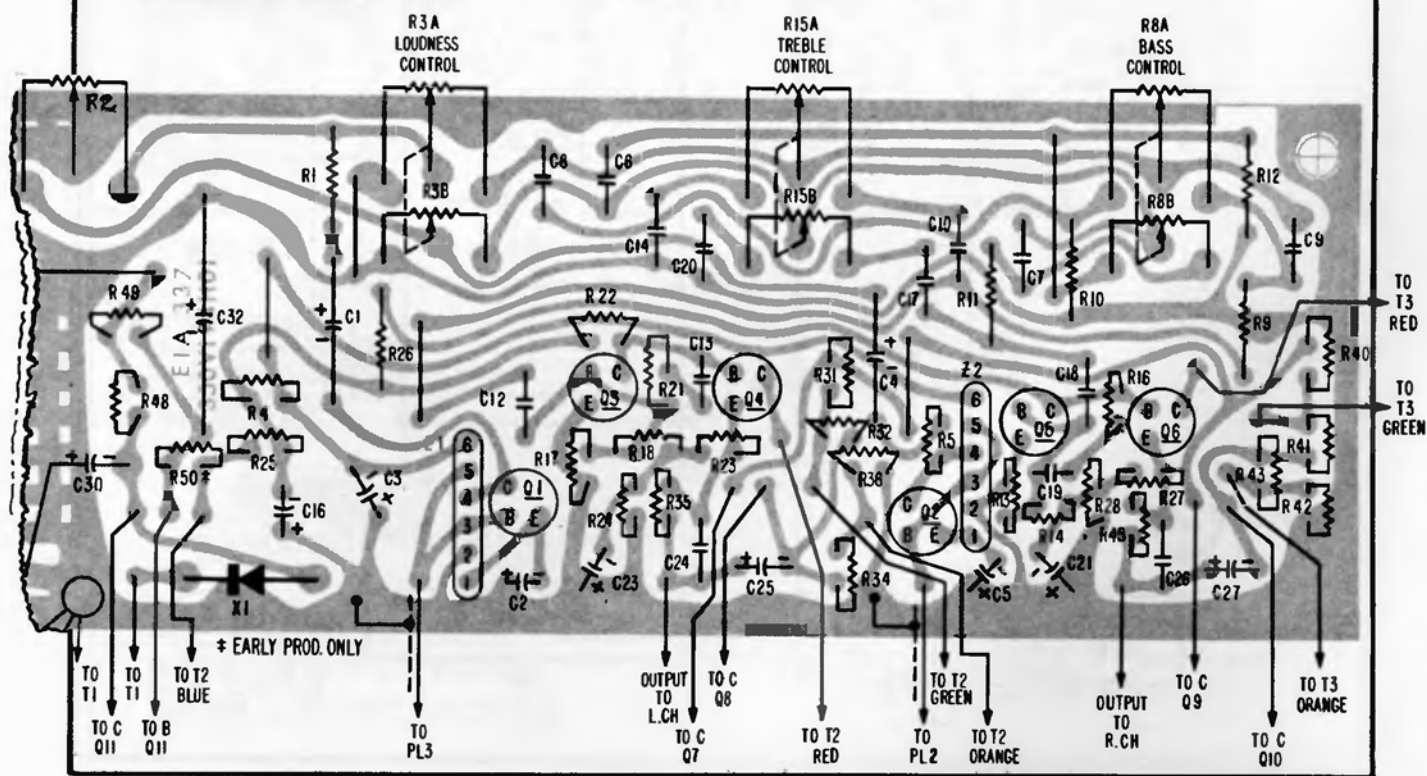
WESTINGHOUSE Models H-91ACS1, H-120ACS1, H-121ACS1, Chassis V-2524-1
 Model H-92ACS1, Chassis V-2524-2
 Models H-F1030, H-F1031, H-F1033, Chassis V-2524-3



1. ARROWS ON CONTROLS INDICATE COUNTERCLOCKWISE ROTATION (CONTROLS VIEWED FROM SHAFTE END).
2. REAR SECTIONS OF CONTROLS ARE RIGHT CHANNEL.
3. D.C. VOLTAGES MEASURED FROM CIRCUIT GROUND USING A V.T.M., CONTROLS SET AT MINIMUM.
4. ALL CAPACITANCE VALUES ARE IN MFD AND ALL RESISTANCE VALUES IN OHMS, 1/2 WATT UNLESS OTHERWISE SPECIFIED.
5. EARLY PRODUCTION WAS 270 OHMS/120 USED WITH R51.
6. R50 RESISTOR USED IN EARLY PRODUCTION ONLY; R51 LATER PROD. ONLY.

FUNCTION	TYPE	PART NO.	TRANS. NO.
Q1 1ST PRE AMP	PNP	25T104H01	Q2 T10
Q2 2ND PRE AMP	PNP	25T104H01	Q2 T10
Q3 2ND PRE AMP	PNP	25T104H01	Q2 T10
Q4 AUDIO DRIVER	PNP	25T104H01	Q2 T10
Q5 2ND PRE AMP	PNP	25T104H01	Q2 T10
Q6 AUDIO DRIVER	PNP	25T104H01	Q2 T10
Q7 AUDIO OUT	PNP	25T104H01	Q2 T10
Q8 AUDIO OUT	PNP	25T104H01	Q2 T10
Q9 AUDIO OUT	PNP	25T104H01	Q2 T10
Q10 AUDIO OUT	PNP	25T104H01	Q2 T10
Q11 C MULTIPLEXER	PNP	25T104H01	Q2 T10

CHASSIS NO.	R1	R5
V-2524-1-2	560Ω	560Ω
V-2524-3	2700Ω	2700Ω

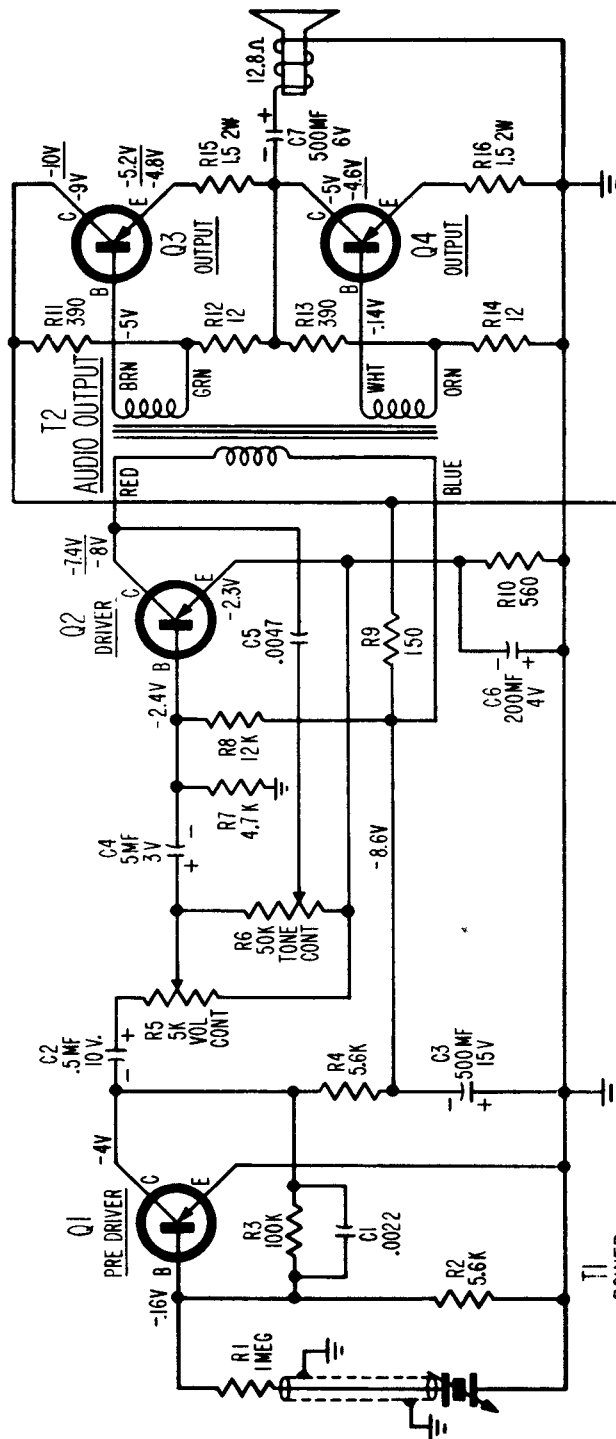


Bottom view of PC board.

Westinghouse

MODELS H-99AC1 charcoal gray H-99AC2 olive green

CHASSIS V-2526-1



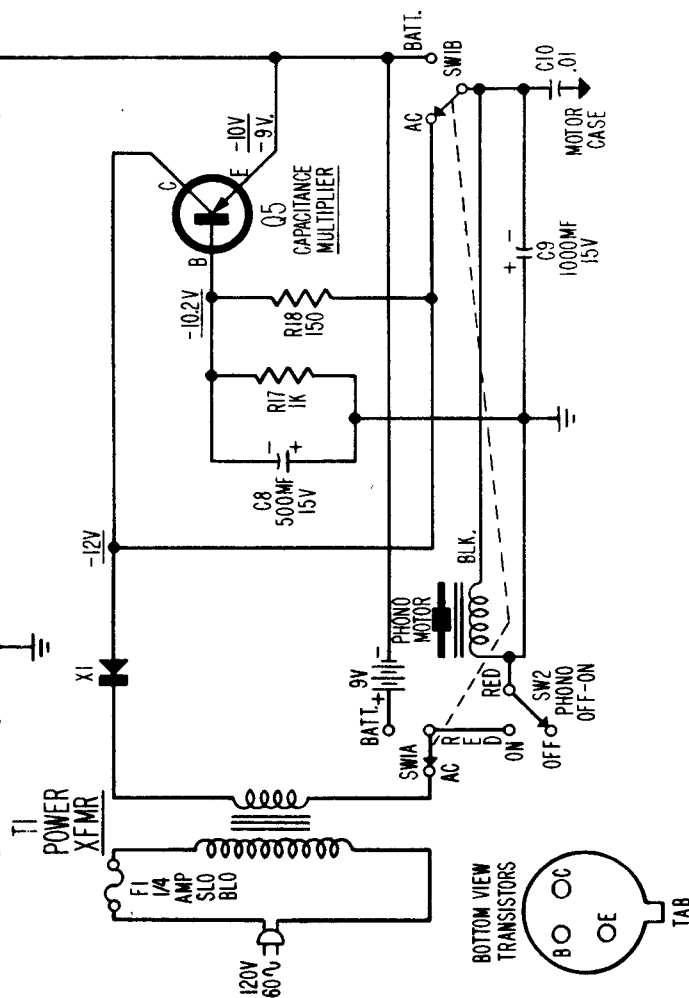
TRANSISTOR CHART		
FUNCTION	TYPE	ALT. TYPE
CAPAC. MULT.	2N1038	29T057H02 Q5
OUTPUT *	2N1038	29T057H01 Q4
OUTPUT *	2N1038	29T057H01 Q3
DRIVER	6C639	29T040H16 Q2
PRE DRIVER	6C639	29T040H16 Q1
*MATCHED PAIR		

NOTE:

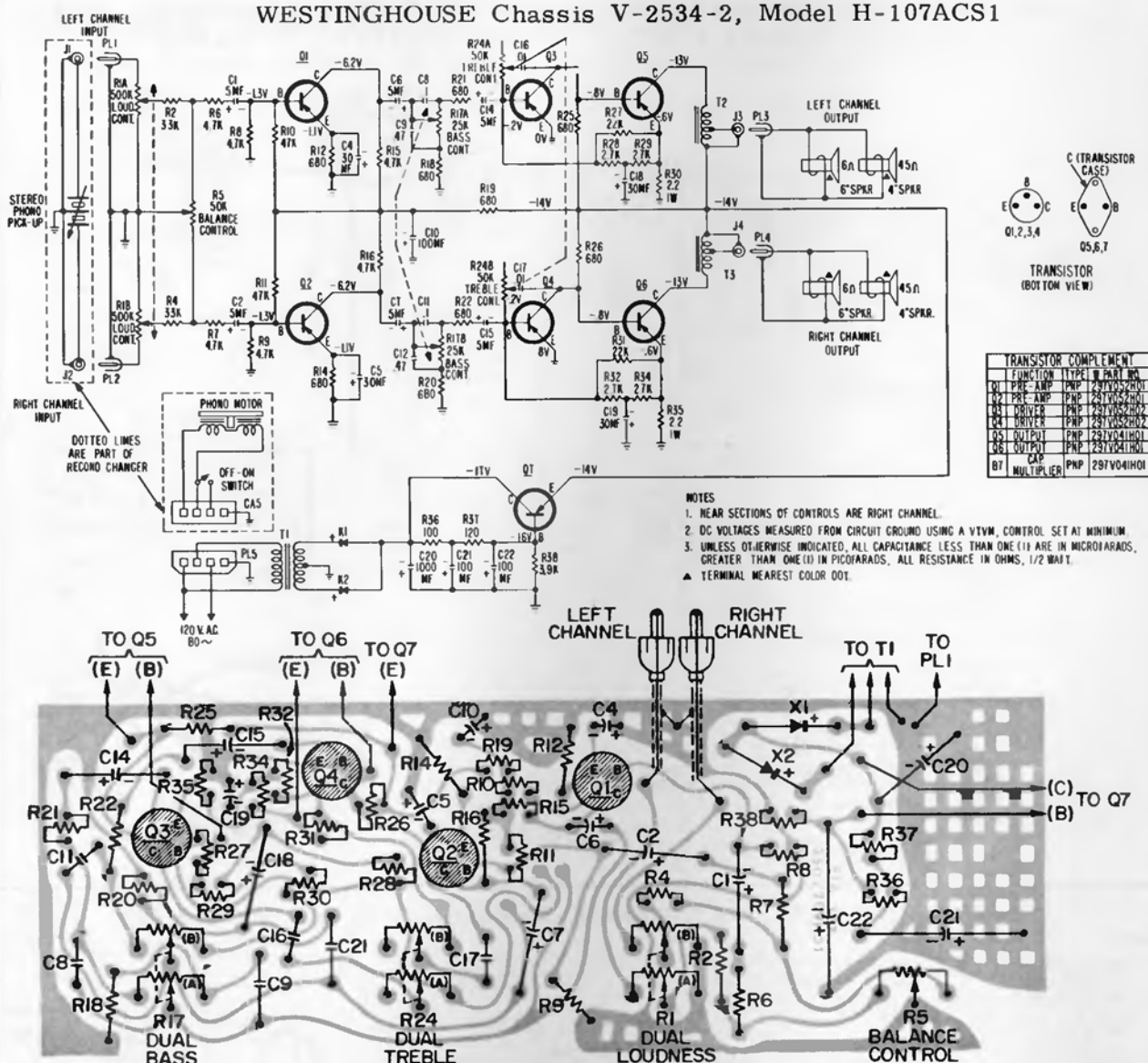
1. ALL CAPACITOR VALUES IN MFD, & ALL RESISTORS IN OHMS 1/2 WATT RATING UNLESS OTHERWISE SPECIFIED.
2. A TOLERANCE OF $\pm 20\%$ IS ACCEPTABLE FOR VOLTAGES TAKEN WITH V.L.V.M. FROM POINTS INDICATED TO * WITH LINE VOLTAGE AT 120 VAC. KNOWN FRESH BATTERIES MUST BE USED IN BATTERY POSITION.
3. UNDERLINED VOLTAGES TAKEN IN AC POSITION. ALL OTHER VOLTAGES APPLY TO BOTH BATTERY AND AC POSITIONS.

CHASSIS REMOVAL

1. Remove the two knobs.
2. Remove the 4 screws that secure the grille.
3. Pull out the grille. The chassis is attached to the grille and comes out with it.



WESTINGHOUSE Chassis V-2534-2, Model H-107ACS1



WESTINGHOUSE Chassis V-2537-2
Models H-105ACS1, A, H-106ACS1

CHASSIS REMOVAL

1. Remove the VOLUME knobs.
2. Remove the six screws from the baffle.
3. Remove the escutcheon and the two screws under it.
4. Pull out the baffle. The chassis is fastened to the baffle by two speed nuts.

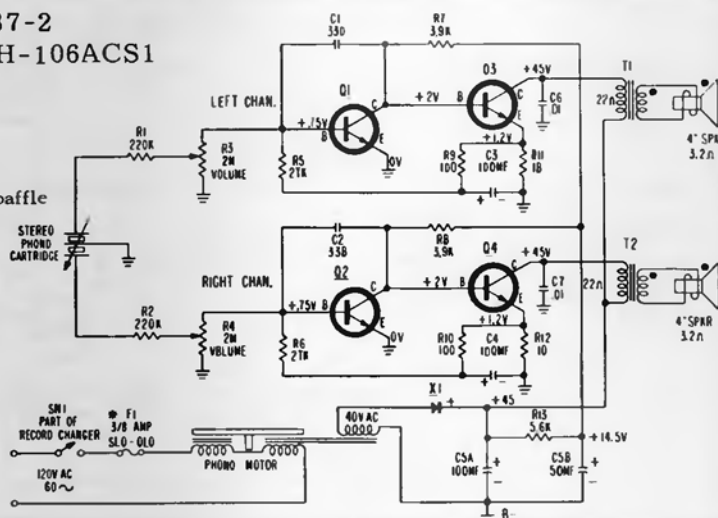
TRANSISTOR COMPLEMENT		
FUNCTION	TYPE	PART NO.
Q1 Q2	DRIVER	NPN 79T053SH01
Q3 Q4	AUDIO OUTPUT	NPN 79T053SH01

SEE NOTE 3

NOTES

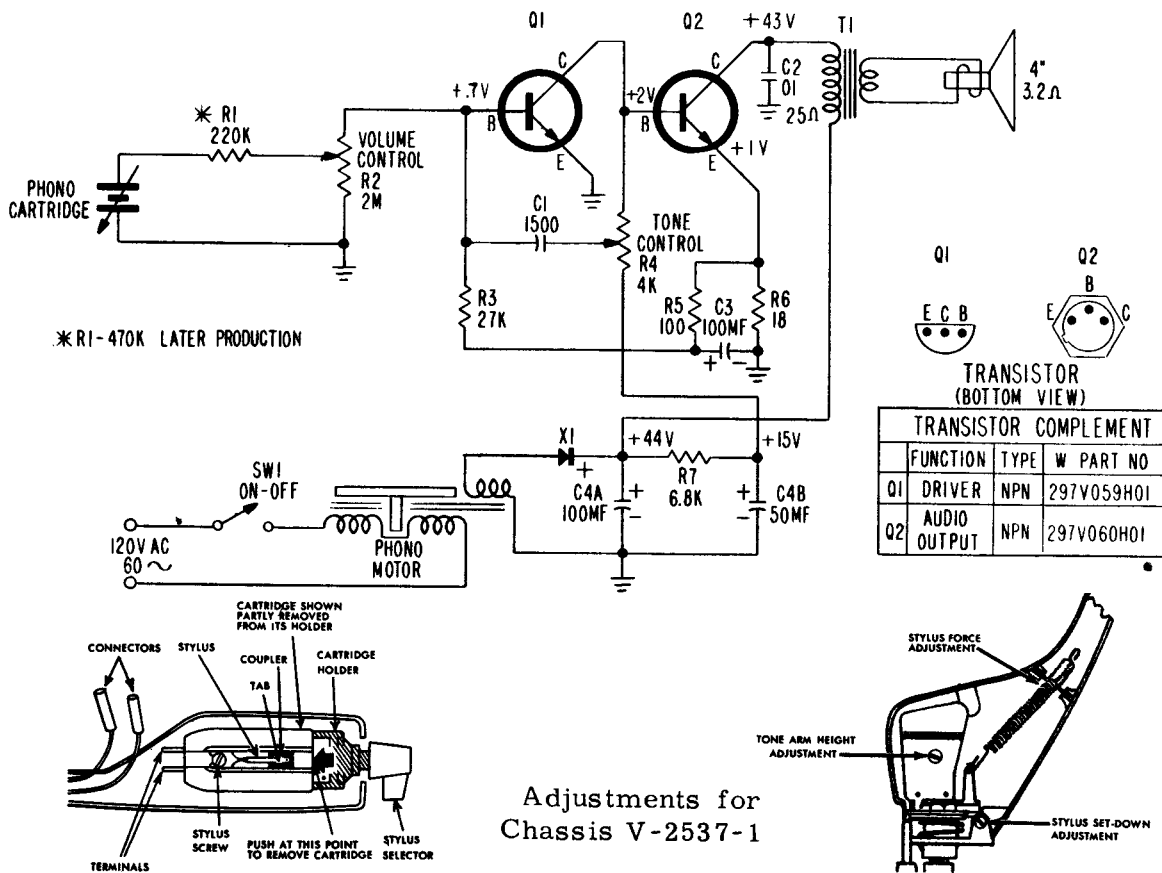
• EARLY PRODUCTION ONLY.

1. VOLTAGE MEASUREMENTS MADE WITH A VIVM FROM POINTS INDICATED TO GROUND, VOLUME CONTROLS AT MINIMUM, LINE VOLTAGE AT 120 VAC.
2. UNLESS OTHERWISE INDICATED, ALL CAPACITANCE VALUES LESS THAN 1 ARE IN PF, ALL RESISTANCE VALUES ARE IN OHMS, 1/2 WATT.
3. IF EITHER RIGHT OR LEFT CHANNEL DRIVER OR OUTPUT TRANSISTOR BECOMES DEFECTIVE, ORDER AND REPLACE BOTH DRIVER OR BOTH OUTPUT TRANSISTORS.



VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

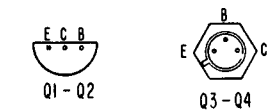
WESTINGHOUSE Chassis V-2537-1, Models H-100AC1, H-100AC2
Chassis V-2537-3, Models H-111MP1, H-111MP2



WESTINGHOUSE Chassis V-2536-1, Models H-102ACS1, H-102ACS2

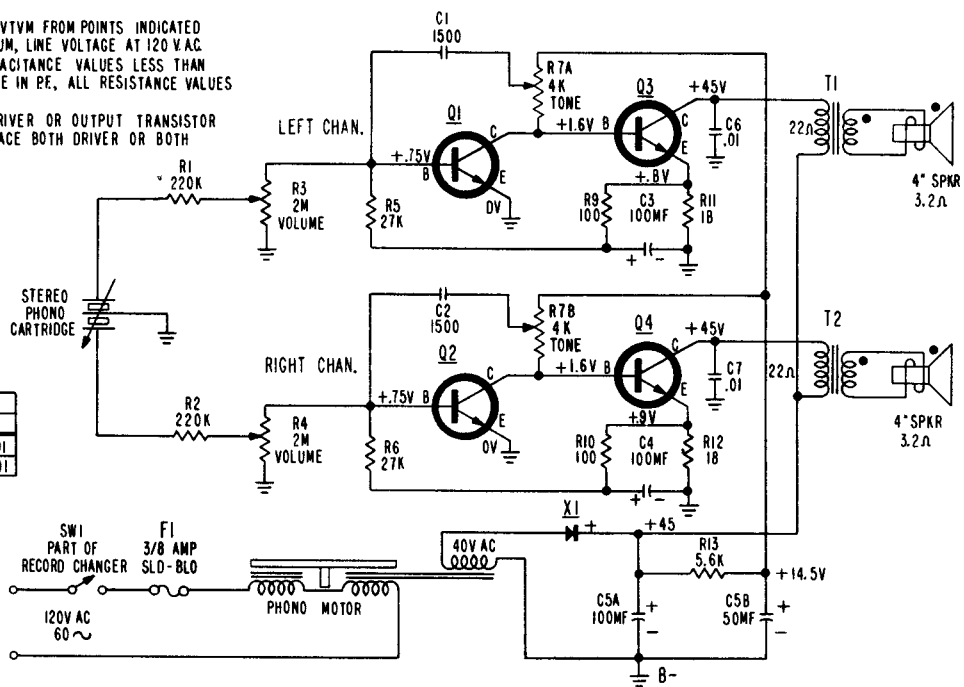
NOTES

- VOLTAGE MEASUREMENTS MADE WITH A VTVM FROM POINTS INDICATED TO GROUND, VOLUME CONTROLS AT MINIMUM, LINE VOLTAGE AT 120 VAC.
- UNLESS OTHERWISE INDICATED: ALL CAPACITANCE VALUES LESS THAN 1 ARE MF & VALUES GREATER THAN 1 ARE IN PF, ALL RESISTANCE VALUES ARE IN OHMS, 1/2 WATT.
- IF EITHER RIGHT OR LEFT CHANNEL DRIVER OR OUTPUT TRANSISTOR BECOMES DEFECTIVE, ORDER AND REPLACE BOTH DRIVER OR BOTH OUTPUT TRANSISTORS.



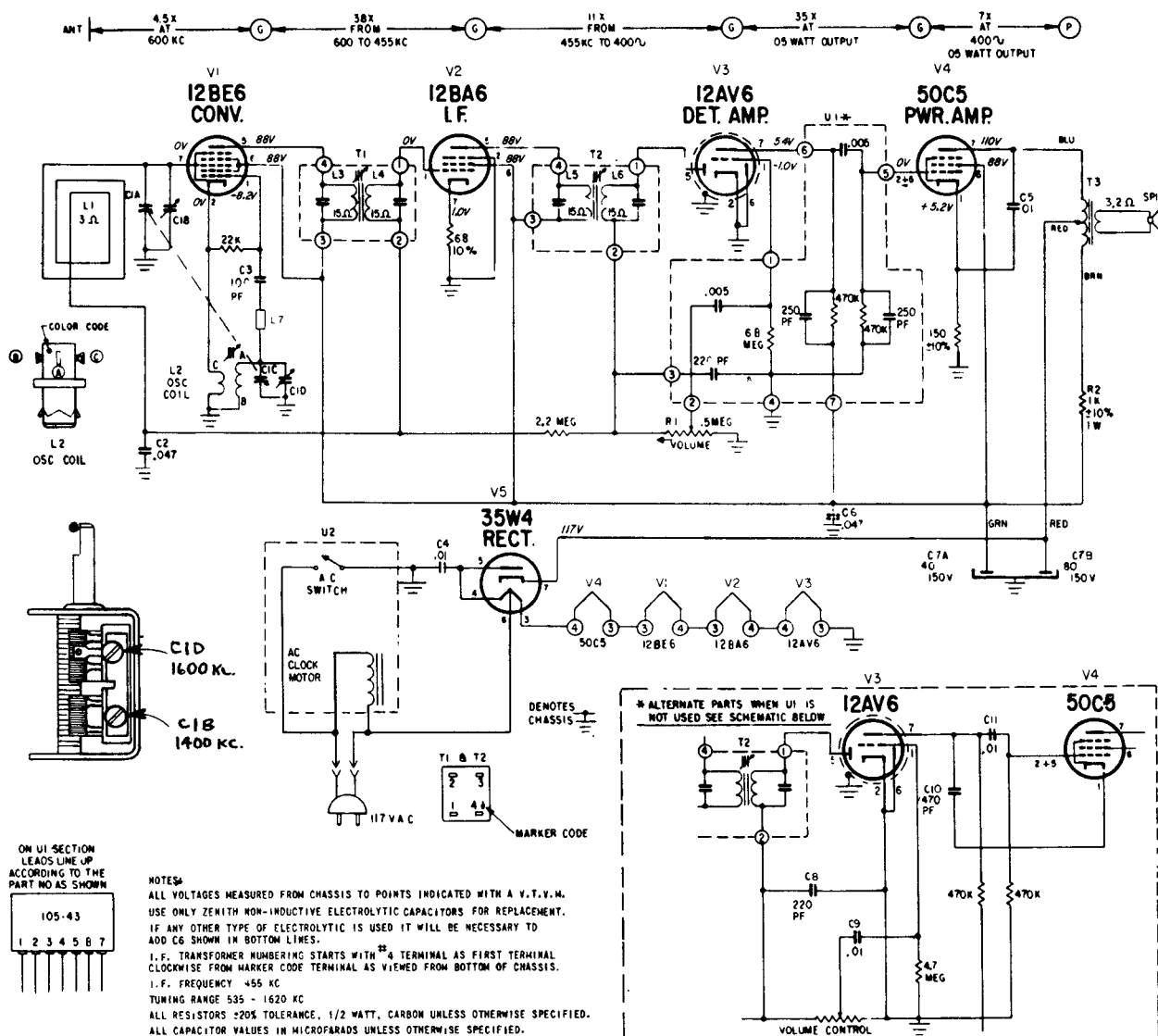
TRANSISTOR COMPLEMENT			
TRANSISTOR	FUNCTION	TYPE	PART NO
Q1 - Q2	DRIVER	NPN	297V059H01
Q3 - Q4	AUDIO OUTPUT	NPN	297V060H01

SEE NOTE 3



ZENITH RADIO MODELS L513C,F,V & W AND L514C,P,W & G USING CHASSIS 5L02

Also Models L509J,L,W, Chassis 5J13 (less Clock) are similar to 5L02



T2, 2nd I.F. TRANSFORMER
 L5, PRIMARY BOTTOM
 L6, SECONDARY TOP
 I.F. 455 KC.

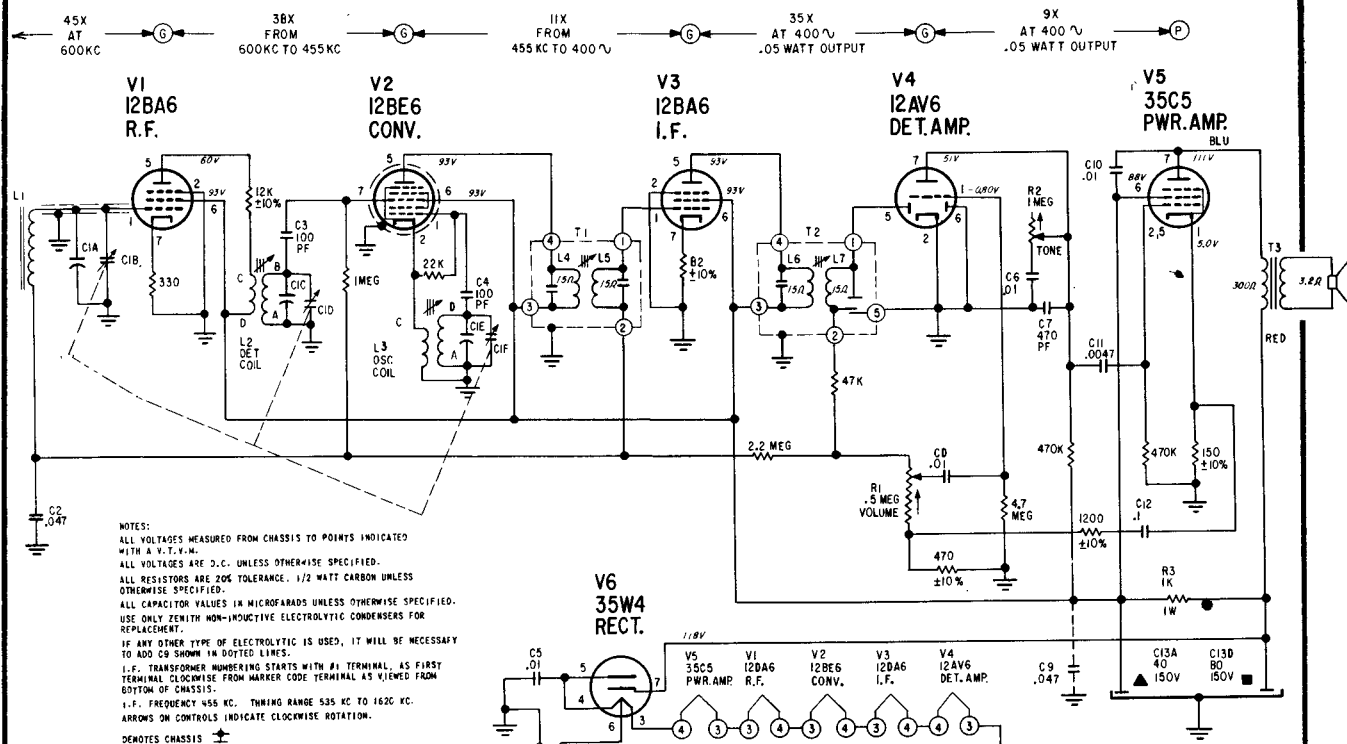
SPEAKER LEADS

L2 OSCILLATOR COIL

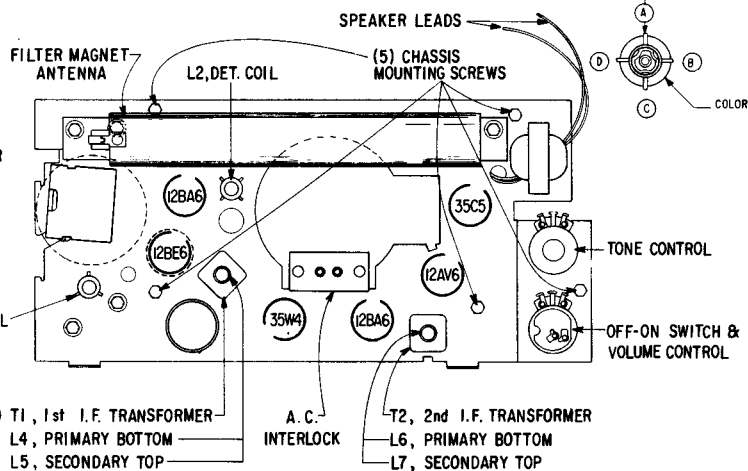
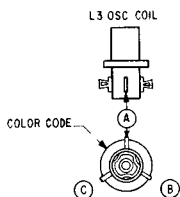
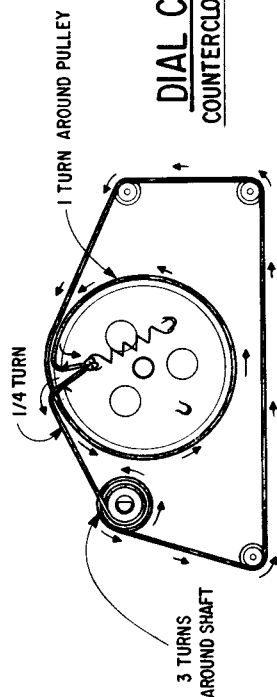
T1, 1st I.F. TRANSFORMER
 L3, PRIMARY BOTTOM
 L4, SECONDARY TOP
 I.F. 455 KC.

VOLUME CONTROL

ZENITH RADIO CORPORATION MODELS L615G, L & W CHASSIS 6L05



DIAL CORD DRIVE
 COUNTERCLOCKWISE POSITION

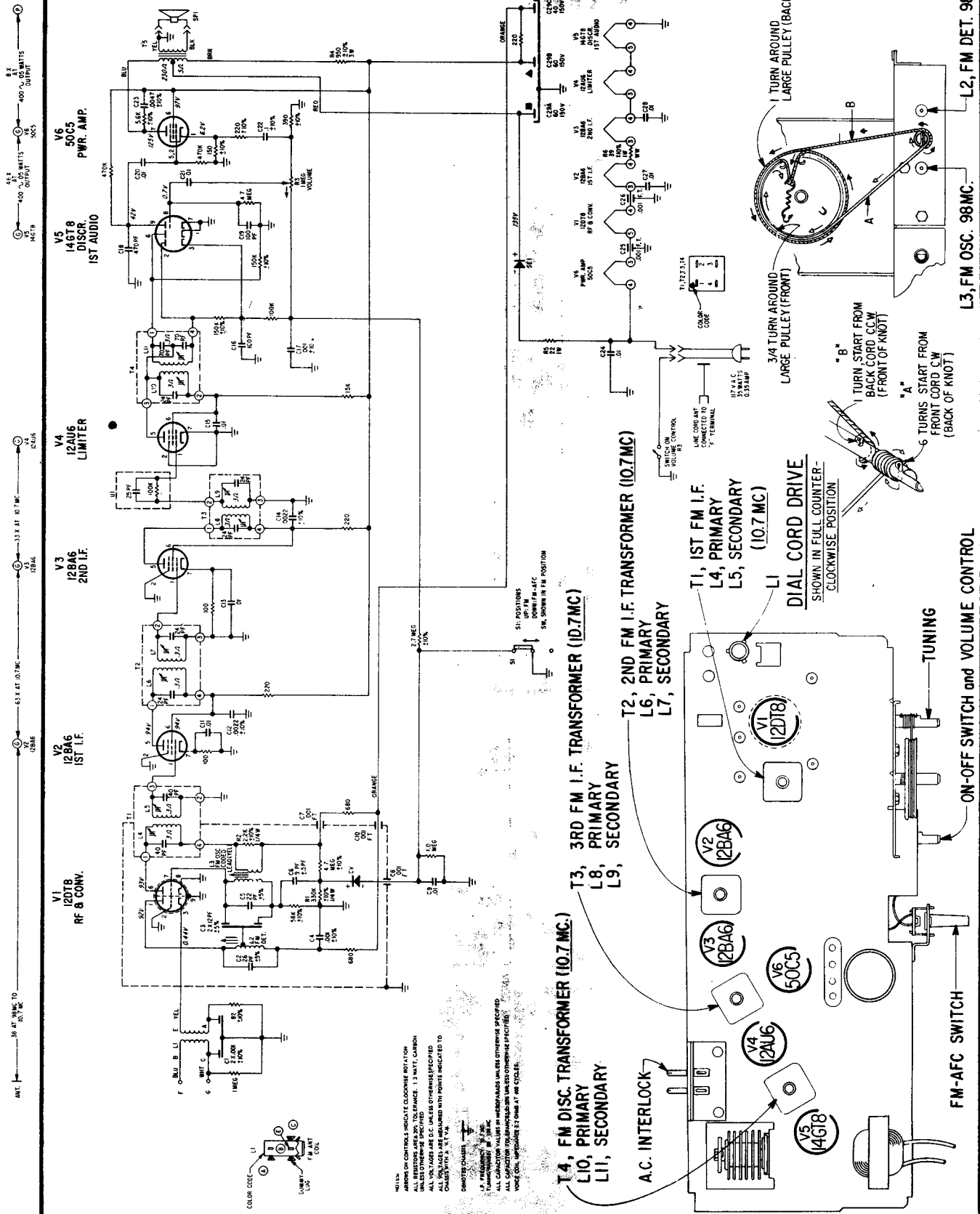


ALIGNMENT PROCEDURE

Operation	Connect Oscillator To	Dummy Antenna	Input Sig. Frequency	Set Dial At	Trimmers	Purpose
1	Converter Grid	.5 Mfd.	455 Kc.	600 Kc	L4, L5, L6, L7	For I.F. Alignment.
2	One Turn Loop Coupled Loosely to Wave Magnet	—	1600 Kc.	1600 Kc.	C1F	Set Oscillator to Dial Scale
3		—	1400 Kc.	1400 Kc.	C1D, C1B	Align Detector and Antenna Stage

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

ZENITH RADIO MODEL M722C, L & W CHASSIS 6M06



ZENITH RADIO CORPORATION
MODEL L724C, L&W CHASSIS 7L02



6 TURNS (SMALL SHAFT)
START (EYELET) ON BACK OF CORD IN FRONT OF PIN.

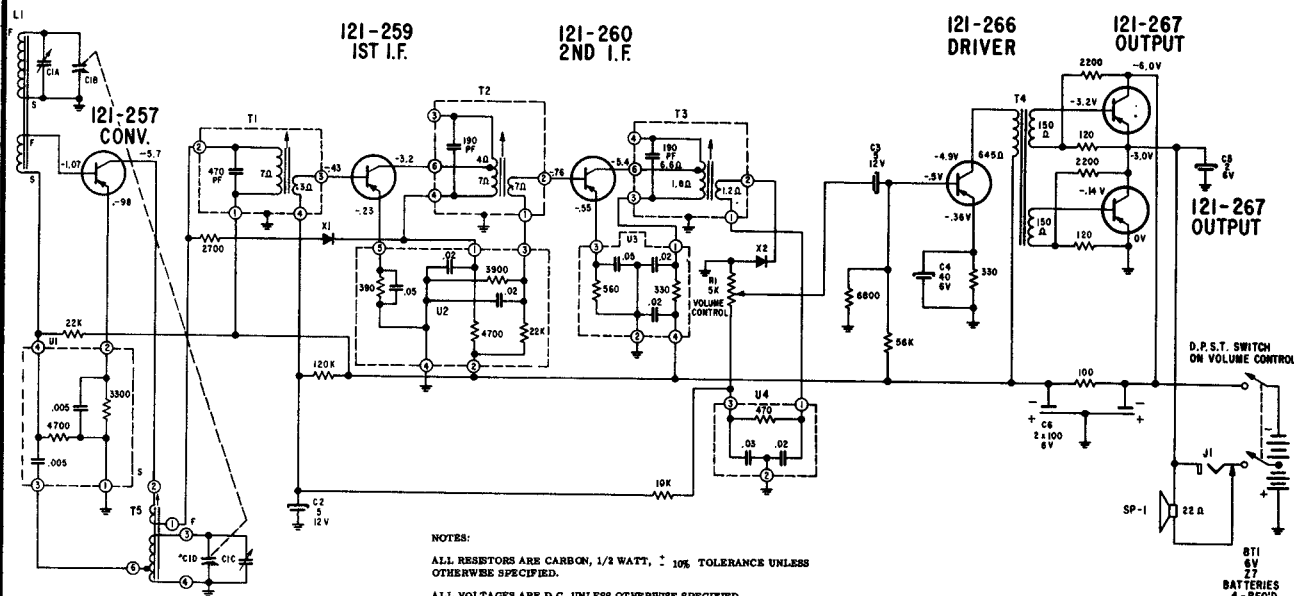
ZENITH RADIO Models M723A, C, W, Chassis 7M04,
Clock Models L727C, L, W, Chassis 7L03, are almost identical.



ZENITH RADIO MODEL "ROYAL 645L"

CHASSIS 6LT45Z2

(Continued on the next page, at right)



NOTES:

ALL RESISTORS ARE CARBON, 1/2 WATT, ± 10% TOLERANCE UNLESS OTHERWISE SPECIFIED.

ALL VOLTAGES ARE D.C. UNLESS OTHERWISE SPECIFIED.

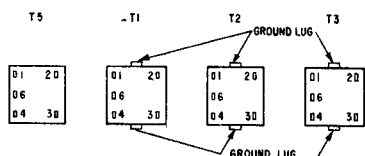
ALL CONDENSERS ARE IN MICROFARADS UNLESS OTHERWISE SPECIFIED.

D.C. VOLTAGES SHOWN ARE MEASURED FROM CHASSIS WITH NO SIGNAL USING A VACUUM TUBE VOLTMETER.

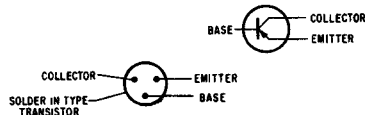
DENOTES CHASSIS

BATTERY CURRENT DRAIN APPROX. 7 MA WITH VOLUME CONTROL AT MINIMUM.

SPEAKER IMPEDANCE 22 Ω AT 400 CPS.



PNP TRANSISTORS

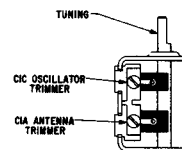
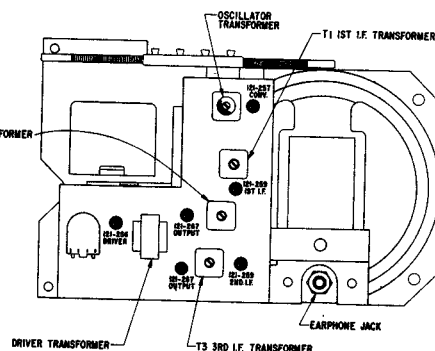


ALIGNMENT PROCEDURE

Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Connect Outer Shield Conductor From Oscillator To	Set Dial At	Trimmers	Purpose
1	455 KC	ONE TURN LOOSELY COUPLED TO WAVEMAGNET	Chassis	600 KC	Adj. T1, T2, T3 for maximum output.	For I.F. Alignment
2	1620 KC		—	Gang wide open.	C1C	Set Oscillator to dial scale.
3	535 KC		—	Gang Closed	Adjust slug in T6	Set Oscillator to dial scale.
4	REPEAT STEPS 2 & 3		—	—	—	—
5	1260 KC		—	1260 KC	C1A	Align loop ant.

TRANSISTOR INFORMATION CHART

Chassis	Part No.	Conv.	1st I.F.	2nd I.F.	Crystal Diode	Driver	Output-Output	Supplier
6LT45Z2	Zenith Type E.I.A.	121-257 PNP 2N1526	121-259 PNP 2N1524	121-260 PNP 2N1524	103-44	121-266 PNP 2N406	121-267 Pair PNP 2N408	R.C.A.



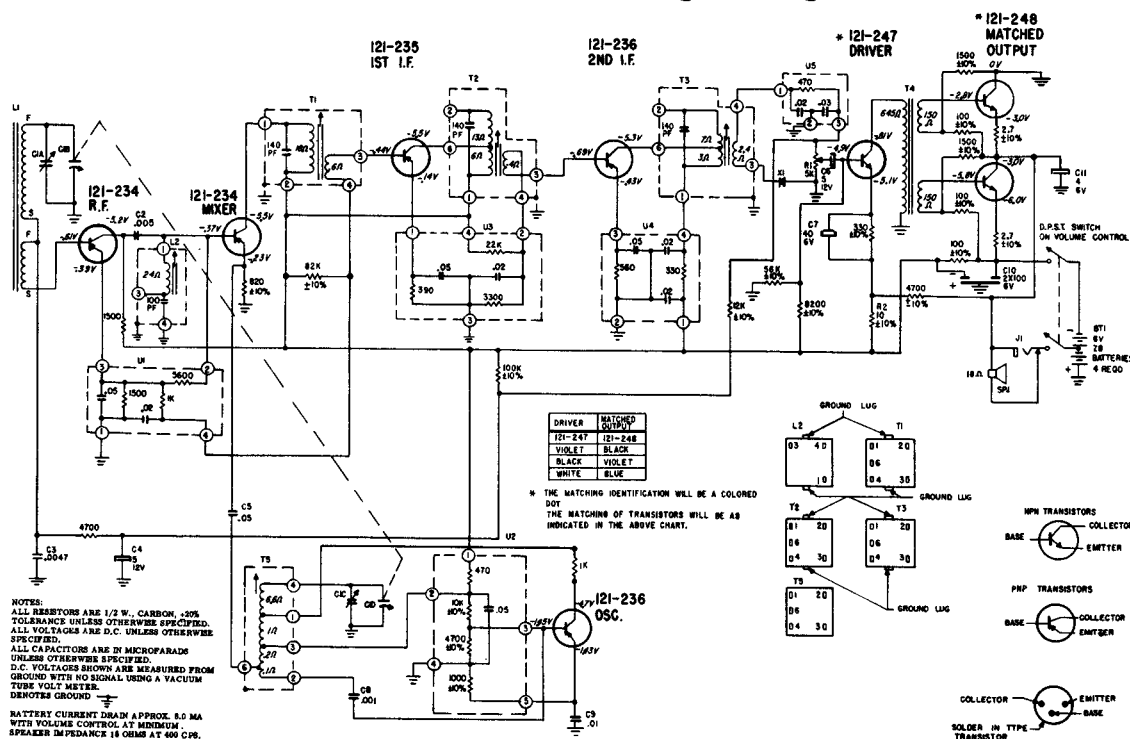
ZENITH RADIO Model Royal 645L, Chassis 6LT45Z2
(Continued from preceding page, at left)



solder with a small stiff glue brush. Remove the defective unit by lifting it off the chassis. Before inserting the new unit, be certain that the lug holes are open and free from solder. Forcing a lug against a solder filled lug hole may break the bond between the chassis base and the printed wiring. It is, therefore, necessary to exercise care when replacing units.

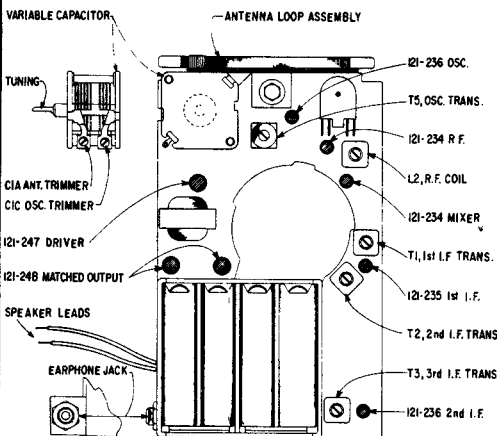
ZENITH RADIO CHASSIS 8LT40ZI MODEL "ROYAL 500H-1"

(Continued on the next page, at right)



ALIGNMENT PROCEDURE

Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Set Dial At	Trimmers	Purpose
1	455 KC	ONE TURN LOOSELY COUPLED TO THE ANTENNA	600 KC	Adj. T1, T2 T3 for Maximum output	For I.F. Alignment
2	455 KC		600 KC	Adj. L2 for Minimum output	Tune Trap to IF Frequency
3	1620 KC		Gang Wideopen	C1C	Set Oscillator To Dial Scale
4	600 KC		Near 600	Adjust slug in T5	Adjust T5 for Maximum output while rocking gang. Tune T5 for Maximum output regardless of dial accuracy
5	Repeat Steps 3 & 4				
6	1260 KC		1260 KC	C1A	Align Loop Antenna

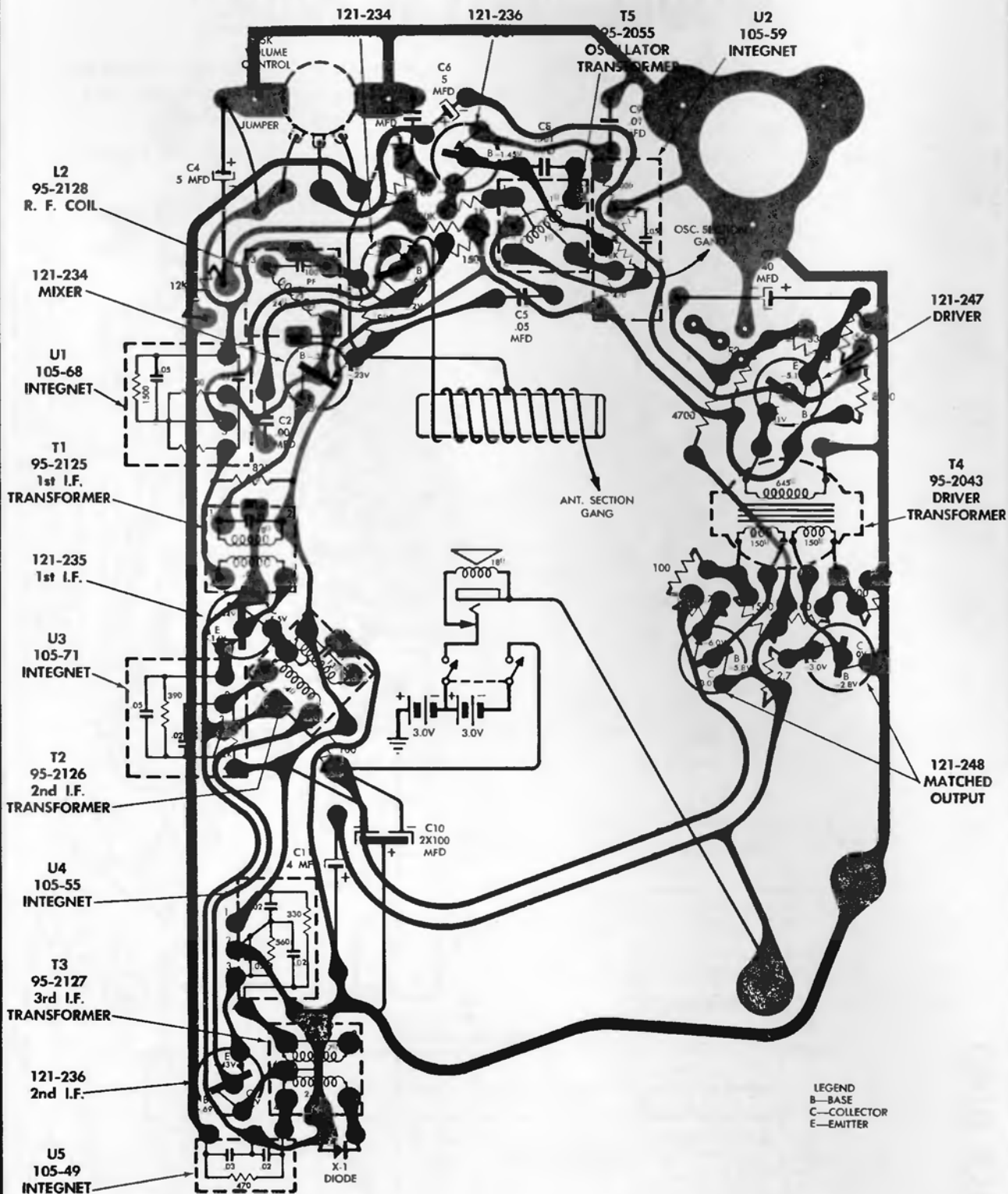


TRANSISTOR & TRIMMER LAYOUT

CHASSIS INFORMATION CHART

CHASSIS	PART NO.	R.F.	MIXER	OSC.	1ST I.F.	2ND I.F.	CRYSTAL DIODE DETECTOR	DRIVER	OUTPUT-OUTPUT	SUPPLIER
8LT40ZI	Zenith Type E.I.A.	121-234 PNP GC282	121-234 PNP GC282	121-236 PNP GC284	121-235 PNP GC284	121-236 PNP GC284	103-19 or 103-44	121-247 NPN GC608	121-248 Pair NPN NPN GC609	Texas Instrument

ZENITH RADIO Model "Royal 500H-1" -- Chassis 8LT40Z1
(Continued from preceding page, at left)



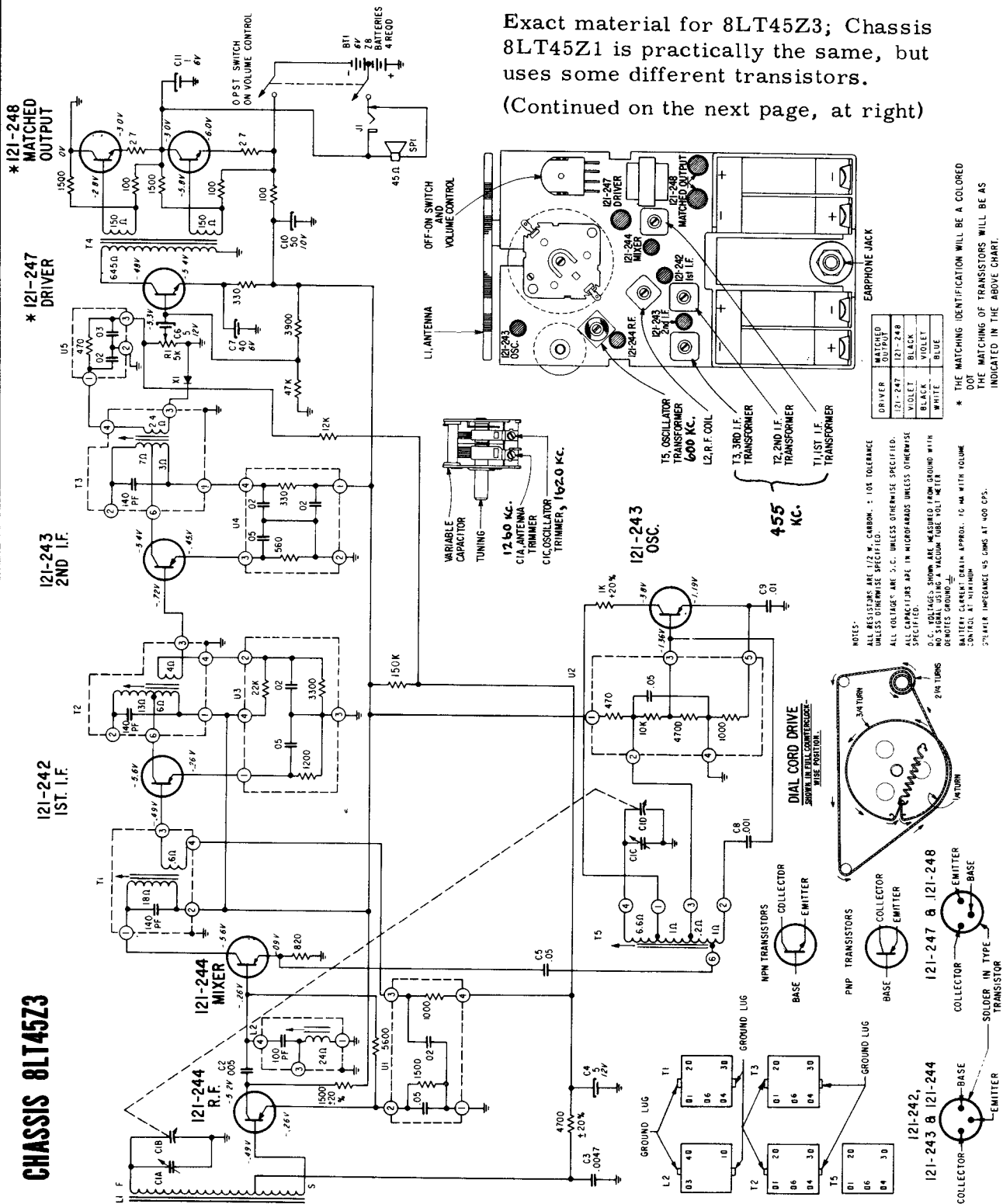
CHASSIS, WIRING AND COMPONENTS

VIEWED FROM WIRING SIDE

ZENITH RADIO CHASSIS 8LT45Z1 & 45Z3 MODEL "ROYAL 500L"

Exact material for 8LT45Z3; Chassis 8LT45Z1 is practically the same, but uses some different transistors.

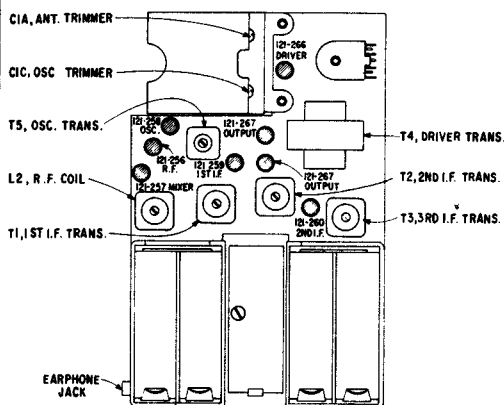
(Continued on the next page, at right)



ZENITH RADIO Chassis 8LT45Z1, 8LT45Z3, Model "Royal 500L"
(Continued from preceding page, at left)



Chassis	Part No.	R. F.	Mixer	Osc.	1st I.F.	2nd I.F.	Crystal Diode Detector	Driver	Output	Supplier
8LT45L1	Zenith Type E.I.A.	121-234 PNP GC282	121-234 PNP GC282	121-236 PNP GC284	121-235 PNP GC284	121-236 PNP GC284	103-19 or 103-44	121-247 NPN GC608	121-248 Matched Pair NPN NPN GC609	Texas Instrument
8LT45Z3	Zenith Type E.I.A.	121-244 PNP 2N993	121-244 PNP 2N993	121-243 PNP 2N993	121-242 PNP 2N993	121-243 PNP 2N993	Same as Above	Same as Above	Same as Above	Amperex

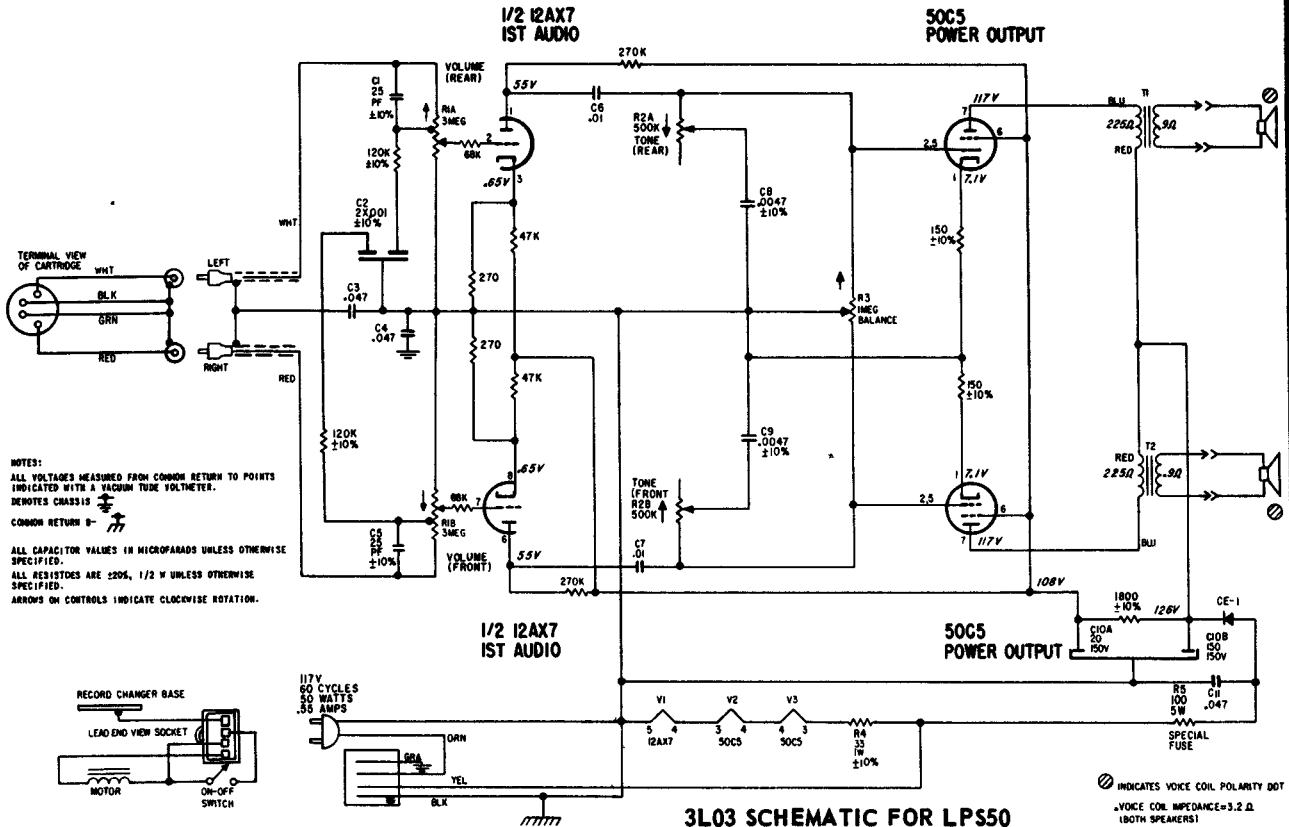


Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Set Dial At	Trimmers	Purpose
1	455 KC	ONE TURN LOOSELY COUPLED TO THE ANTENNA	600 KC	Adj. T1, T2 T3 for Maximum output	For I.F. Alignment
2	455 KC		600 KC	Adj. L2 for Minimum output	Tune Trap to 1F Frequency
3	1620 KC		Gang Wideopen	C1C	Set Oscillator To Dial Scale
4	600 KC		Near 600	Adjust slug in T5	Adjust T5 for Maximum output while rocking gang. Tune T5 for Maximum output regardless of dial accuracy
5	Repeat Steps 3 & 4		_____	_____	_____
6	1260 KC		1260 KC	C1A	Align Loop Antenna

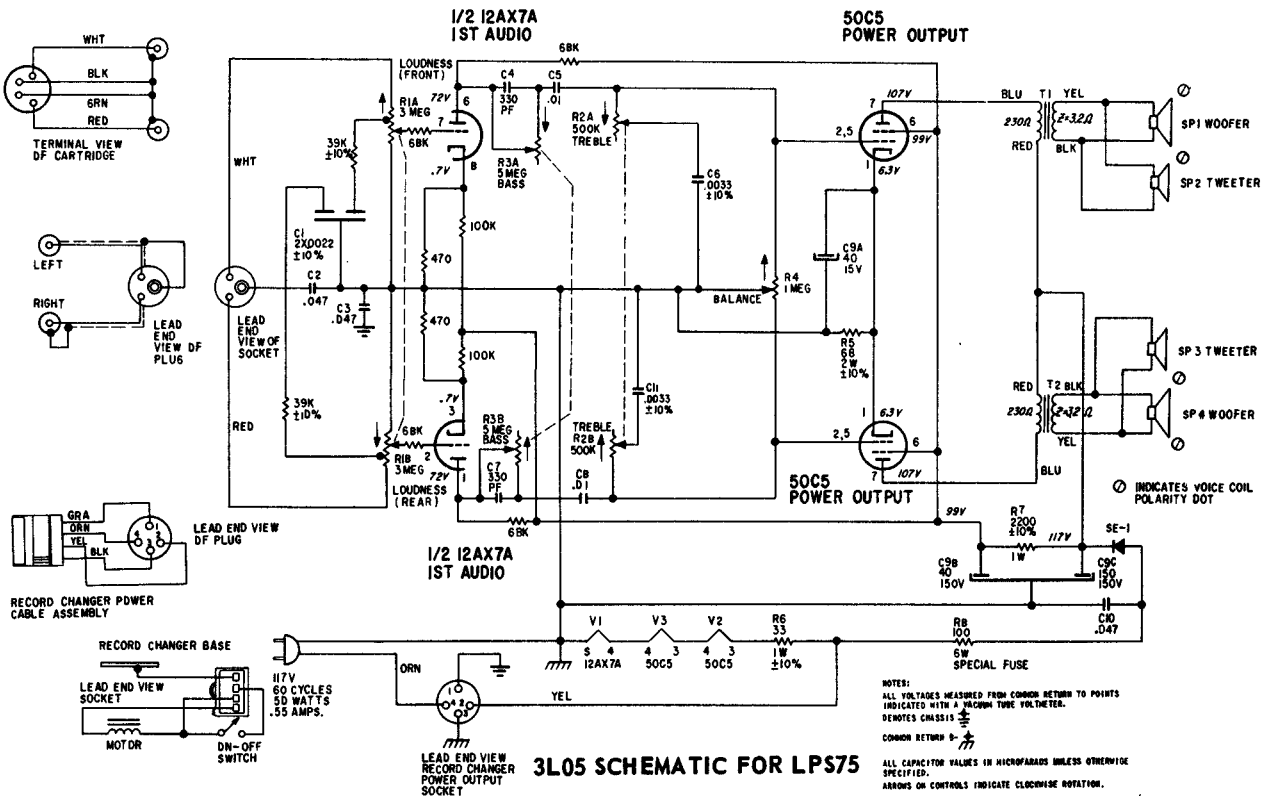
Chassis	Part No.	R.F.	Mixer	Osc.	1st I.F.	2nd I.F.	Crystal Diode Detector	Driver	Output-Output	Supplier
8KT40Z2	Zenith Type E.I.A.	121-256 PNP 2N1632	121-257 PNP 2N1526	121-258 PNP 2N1524	121-259 PNP 2N1524	121-260 PNP 2N1524	103-19 or 103-44	121-266 PNP 2N406	121-267 Pair PNP PNP 2N408	R.C.A.

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

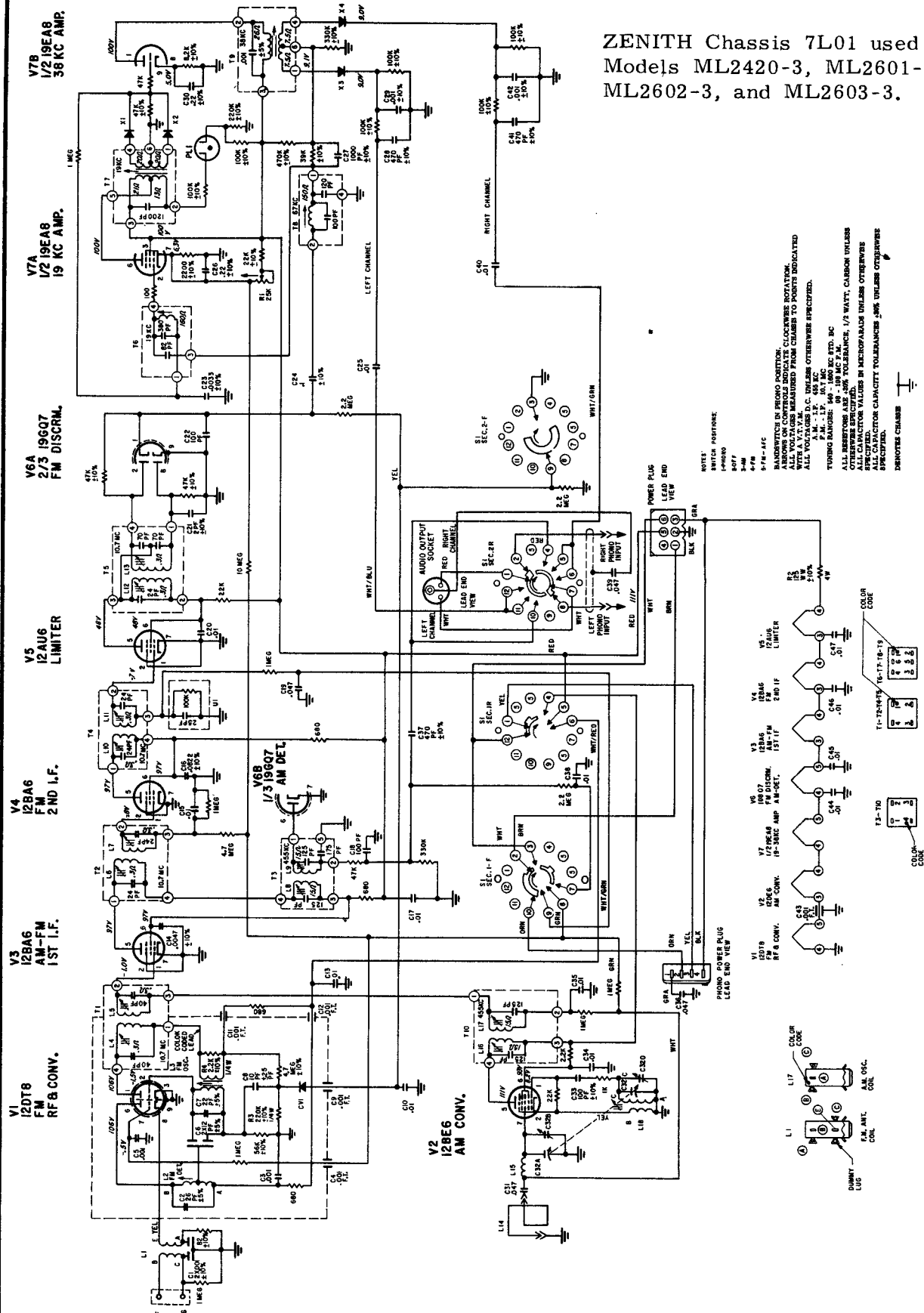
ZENITH Chassis 3L03, Model LPS50



ZENITH Chassis 3L05, Model LPS75



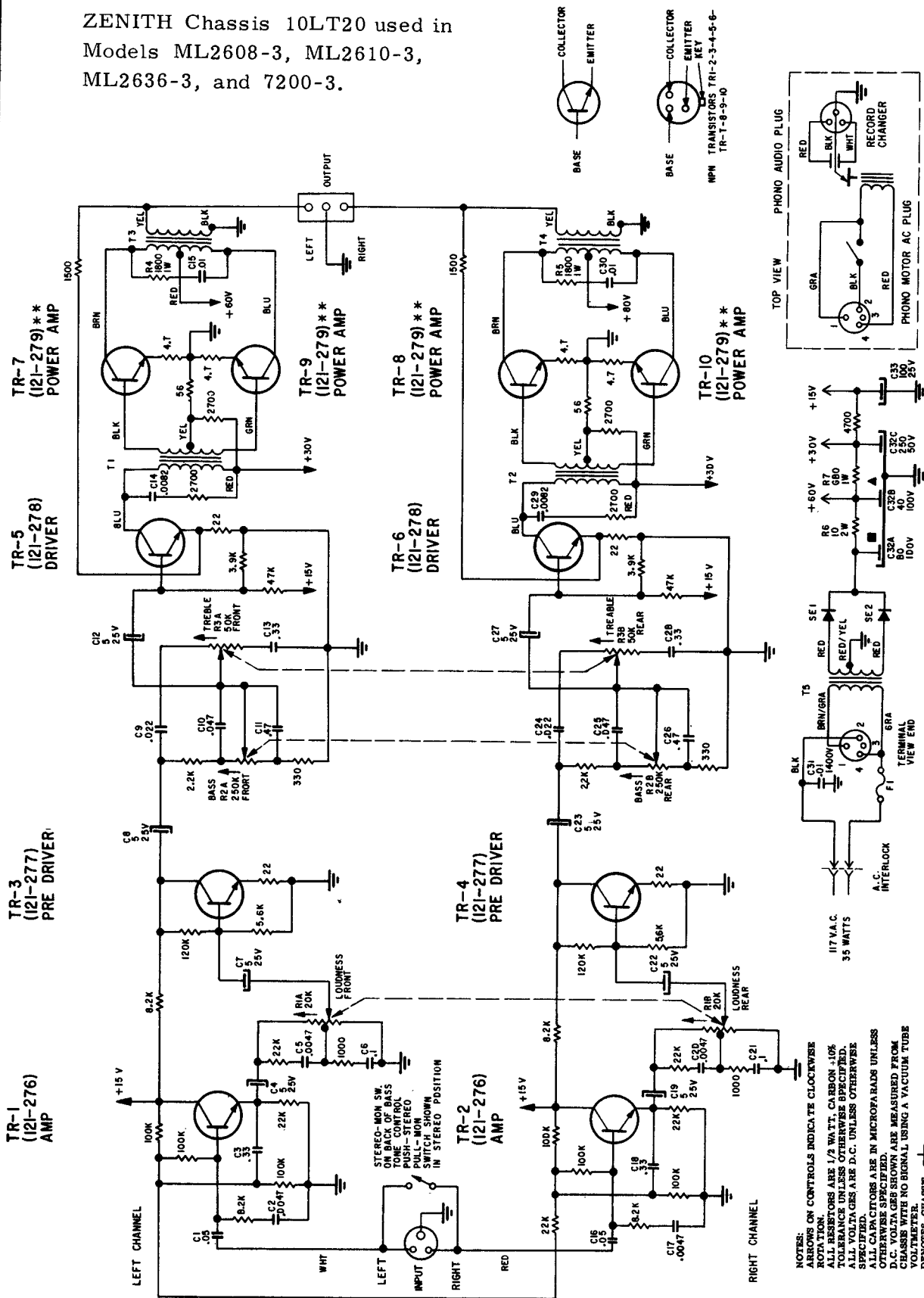
ZENITH Chassis 7L01 used in
Models ML2420-3, ML2601-3,
ML2602-3, and ML2603-3.



7L01 SCHEMATIC FOR MODELS ML2420-3, ML2601-3, ML2602-3 AND ML2603-3

VOLUME R-25, MOST-OFTEN-NEEDED 1965 RADIO SERVICING INFORMATION

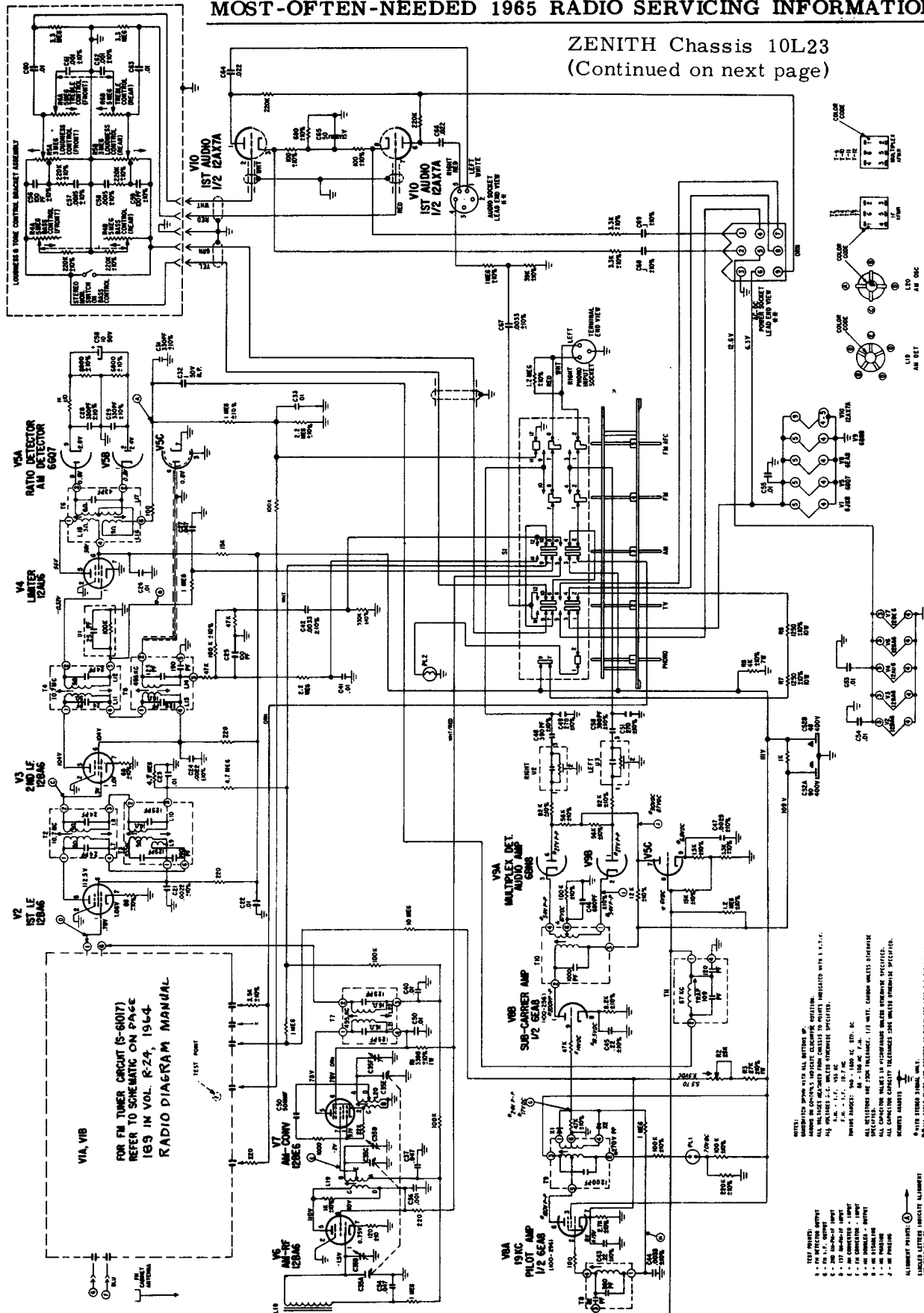
ZENITH Chassis 10LT20 used in Models ML2608-3, ML2610-3, ML2636-3, and 7200-3.



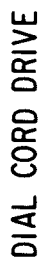
10LT20 SCHEMATIC FOR MODELS ML2608-3, ML2610-3, ML2636-3 AND 7200-3

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