

Most - Often - Needed

1941

RADIO
DIAGRAMS
and Servicing Information

Compiled by

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SUPREME PUBLICATIONS

CHICAGO

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

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Chicago, Illinois

Most-Often-Needed RADIO DIAGRAMS and Servicing Information

☐ **1942** You need this newest Supreme manual of servicing data on all popular 1942 sets.
VOLUME 5 Repair radios quickly and properly—follow factory instructions given in these manuals.
208 fact-packed pages: Large size, 8½x11 inches. Manual style binding **\$200**

☐ **1940** Let this important manual give you over 80% of 1940 circuits you will ever need.
VOLUME 3 acquaint you with new developments, train you to service quickly and efficiently millions of sets. Data on F.M., portables, recording, etc. 417 models of 43 manufacturers. 208 pages, 8½x11 inches.....Net Price **\$200**

☐ **1939** Another condensed manual of most-popular diagrams you need. Circuit data, hints, and information are time-savers and money-makers for you. Let these diagram manuals guide you to easier service work. 192 pages, 8½x11 inches. Diagrams of 39 manufacturers..... **\$200**

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☐ PRACTICAL RADIO for War Training

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☐ Simplified Radio Servicing by COMPARISON Method

Repair radios in minutes instead of hours. Revolutionary different COMPARISON technique permits you to do expert work on all radio sets. Most repairs can be made without test equipment or with only a volt ohmmeter. Many simple, point-to-point, cross-reference, circuit suggestions locate the faults instantly. Plan copyrighted. Covers every radio set—new and old models. This new servicing technique presented in handy manual form, size 8x11 inches, 112 pages. Over 1,000 practical service hints. 16 large, trouble-shooting blueprints. Charts for circuit analysis. 114 tests using a 5c resistor. Developed **\$150** by M. N. Beitman.....Net Price

☐ How to MODERNIZE RADIOS for Profit



Cash in by improving audio circuits, modernizing cabinets, adding features usually found on late model sets. Practical job-sheets with schematics and photographs make the work easy. You are told how to obtain modernization work, what to charge, and how to complete the job quickly and efficiently. Large size, 8½x11 inch manual is **\$100** priced at only.....

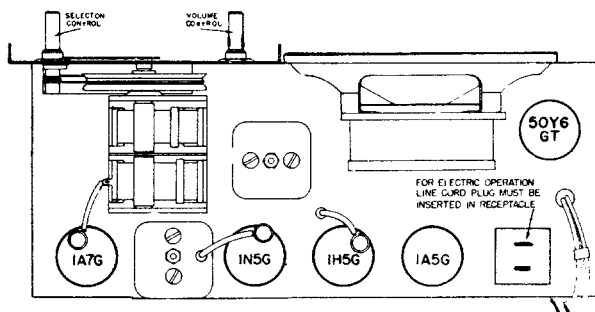
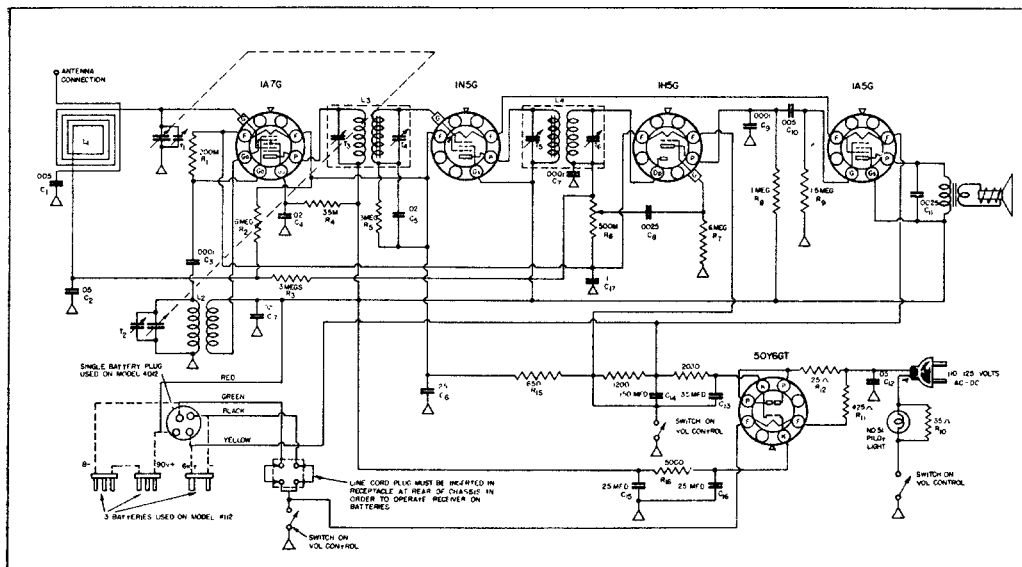
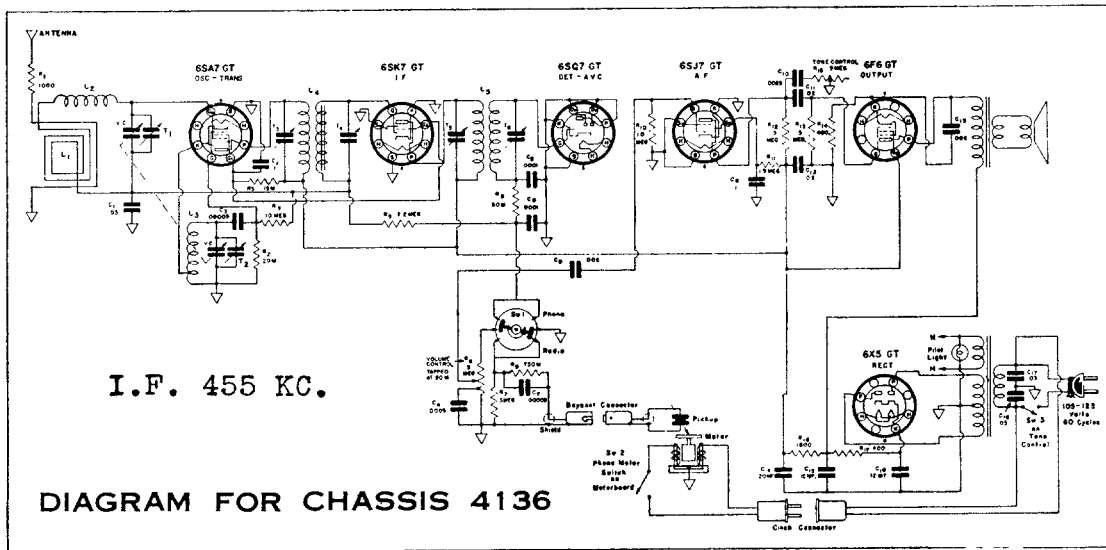
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

AIR-KING PRODUCTS CO., Inc.

1523-29 63rd STREET

BROOKLYN, N. Y., U. S. A.



Air-King Products Co.

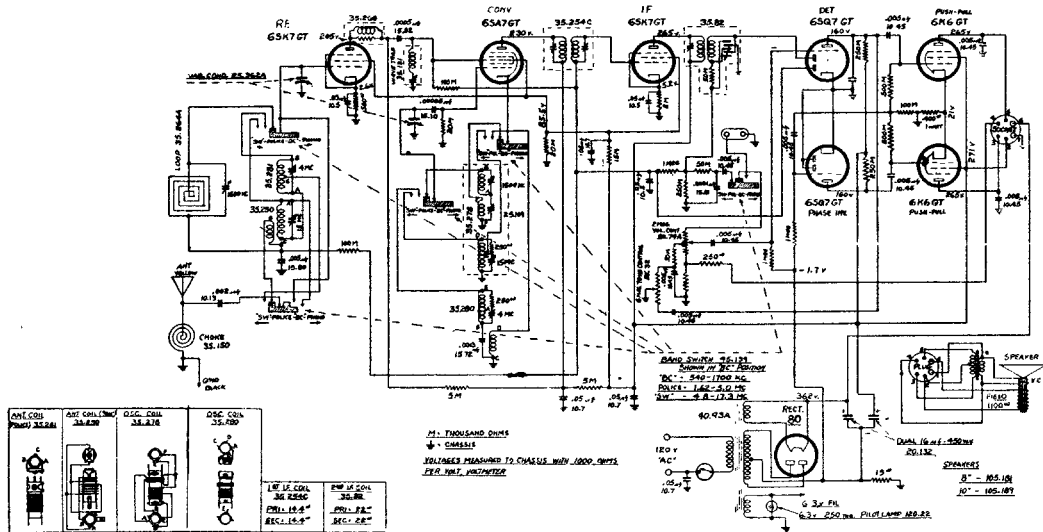
Models 4012, 4016, 4112

I.F. 455 KC.

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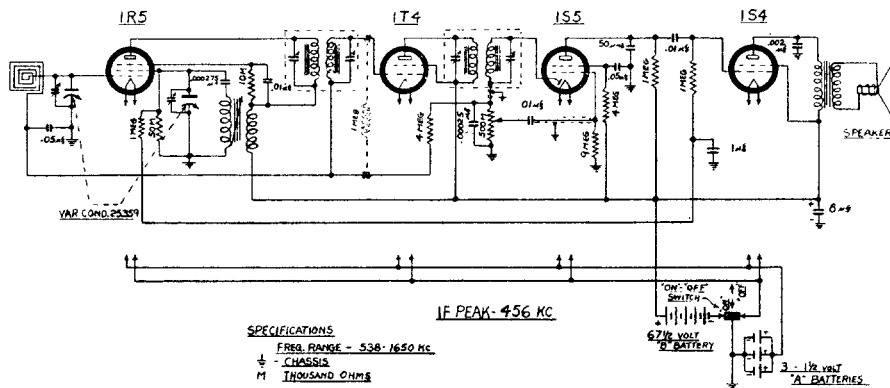
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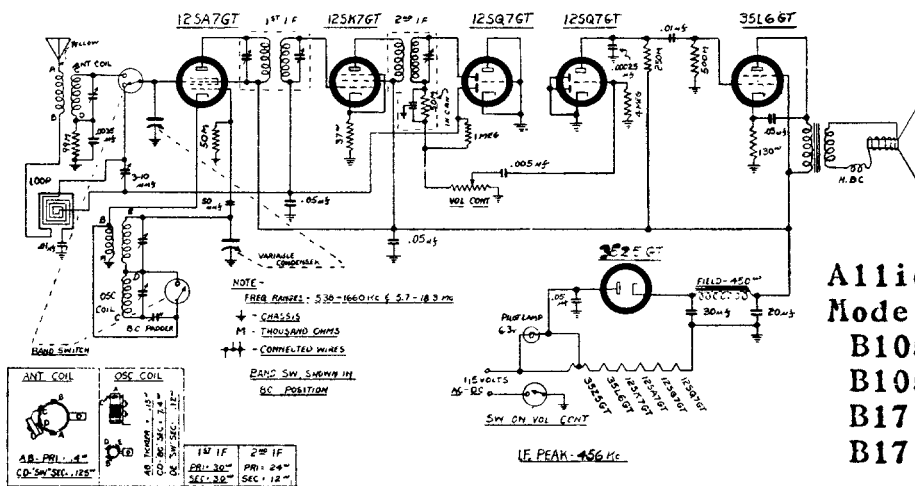


I.F. 456 KC.

SCHEMATIC DIAGRAM MODELS B-17113—B-17114



Models B10600, B10606, B17107-08

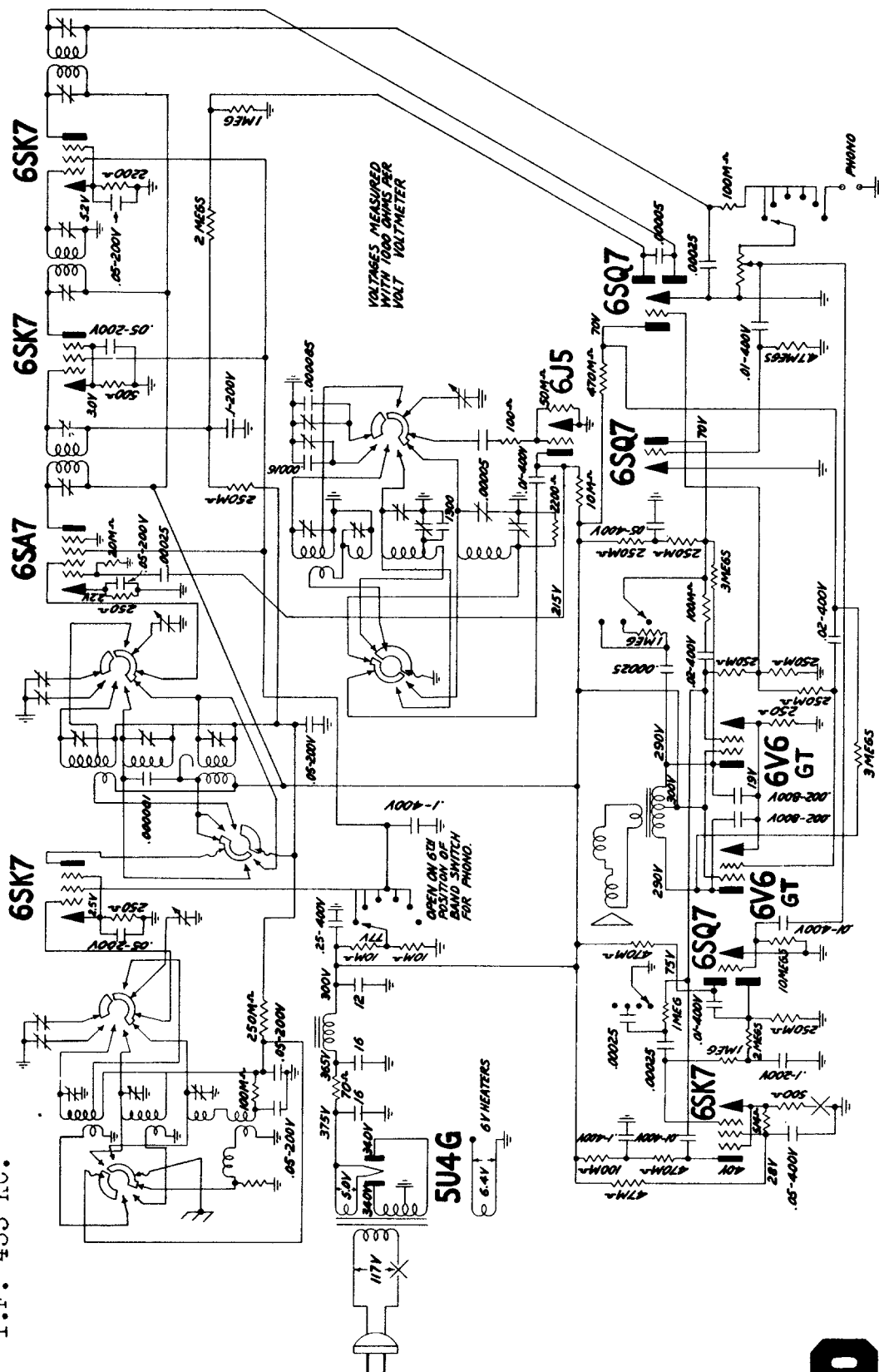


**Allied Radio
Models:**
B10596
B10598
B17103
B17104

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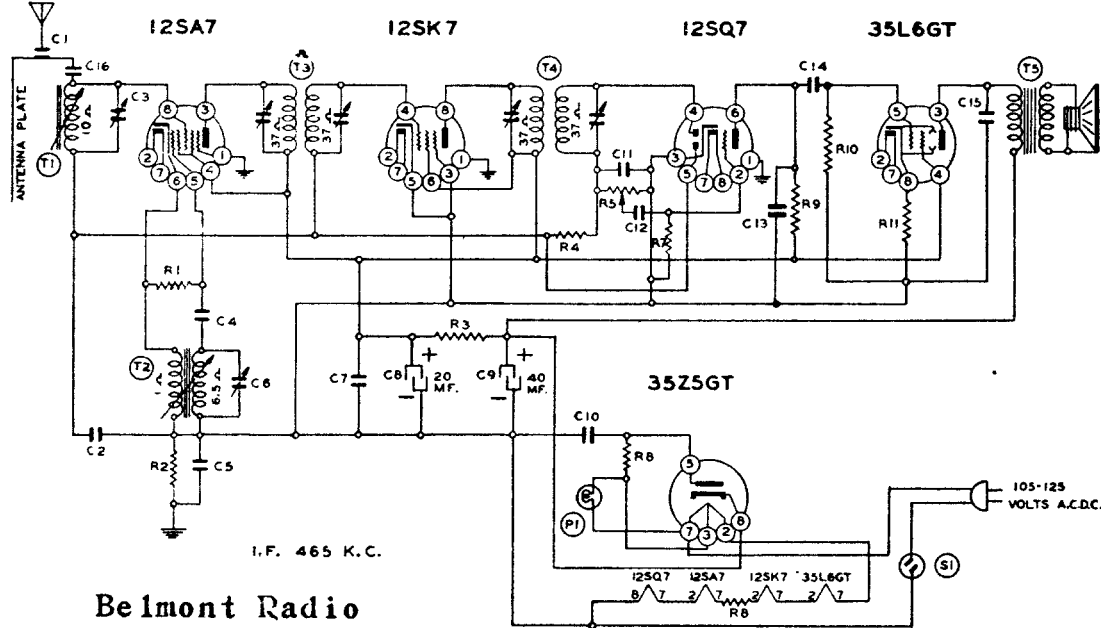
ALLIED RADIO CORPORATION
CHICAGO

**Knight 12 Tube Radio and
Automatic Phonograph
B17165, B17180, B17187.**



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Belmont Radio

Circuit

Diagram

Ref. Part No.

Description

RESISTORS

R1	130176	20M ohm— $\frac{1}{2}$ w.
R2	130100	150M ohm— $\frac{1}{2}$ w.
R3	130279	1M ohm—1 watt
R4	1304	3 megohm— $\frac{1}{2}$ w.
R5	101196	500M ohm volume control
R6	130293	30 ohm—1 watt
R7	130257	5 megohm— $\frac{1}{2}$ w.
R8	130288	50 ohm—1.5 watt
R9	1302	75M ohm— $\frac{1}{2}$ w.
R10	13011	250M ohm— $\frac{1}{2}$ w.
R11	130166	150 ohm— $\frac{1}{2}$ w.

CONDENSERS

C1	131262	.00001 washer condenser (on Antenna plate)
C2	10022	.05 x 200 v.
C3	124100	Antenna Trimmer
C4	12930	.00005 Mica
C5	10091	.15 x 400 v.
C6	124100	Oscillator Trimmer
C7	10022	.05 x 200 v.
C8	11992	20 mfd. x 150 v. lytic
C9	11992	40 mfd. x 150 v. lytic
C10	10013	.05 x 400 v.
C11	12912	.00025 mica
C12	10025	.002 x 600 v.
C13	1292	.0005 mica
C14	10011	.01 x 400 v.
C15	10011	.01 x 400 v.

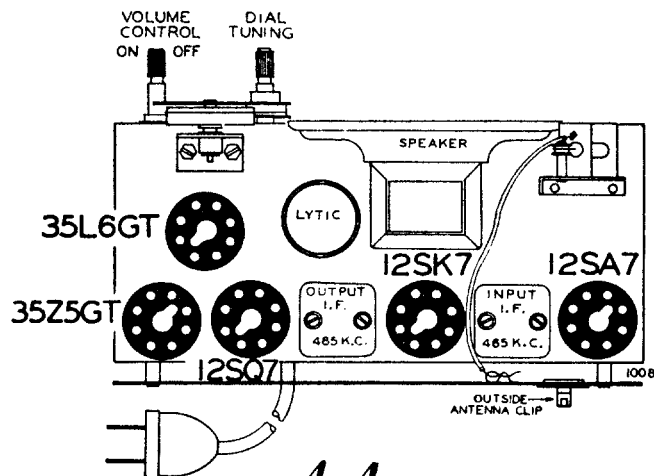
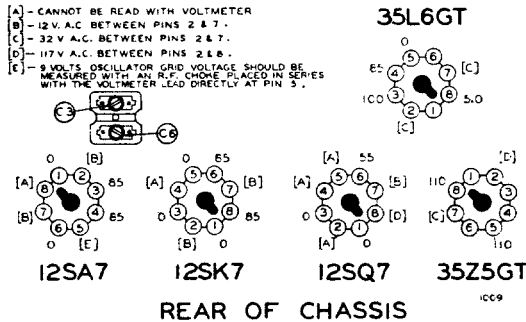
C3 and C6 in one unit
C8 and C9 in one unit

PARTS

T1	111136B	Antenna Coil Complete
T2	110126B	Oscillator Coil
T3	108157C	Input I. F. Coil—465 kc.
T4	108157C	Output I. F. Coil—465 kc.
T5	114170	4" P. M. Speaker and Transformer
S1	101196	Off-on switch on volume control
P1	107249	6-8 v. pilot light T-47

BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLTMETER BETWEEN SOCKET TERMINALS AND B—

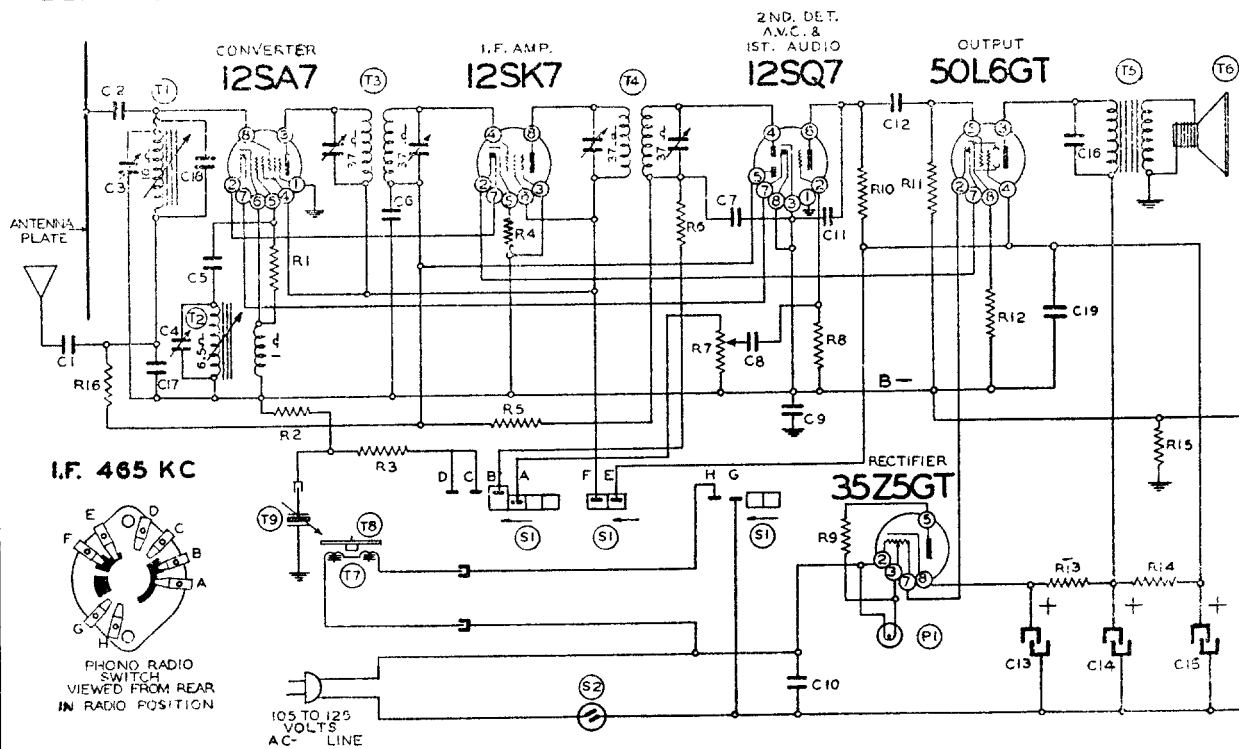


Model 518

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Circuit Diagram

Ref. No.	Part No.	Description
RESISTORS		
R1	130176	20M ohm— $\frac{1}{4}$ w.
R2	130118	600M ohm— $\frac{1}{4}$ w.
R3	130118	600M ohm— $\frac{1}{4}$ w.
R4	13056	100 ohm— $\frac{1}{4}$ w.
R5	130170	3 megohm— $\frac{1}{4}$ w.
R6	13012	50M ohm— $\frac{1}{4}$ w.
R7	101217	$\frac{1}{2}$ megohm—volume control
R8	130257	5 megohm— $\frac{1}{4}$ w.
R9	130215	25 ohm— $\frac{1}{4}$ w.
R10	1309	200M ohm— $\frac{1}{4}$ w.
R11	13037	750M ohm— $\frac{1}{4}$ w.
R12	130166	150 ohm— $\frac{1}{4}$ w.
R13	13097	200 ohm— $\frac{1}{4}$ w.
R14	130287	1200 ohm—1 watt
R15	1309	200M ohm— $\frac{1}{4}$ w.
R16	1309	200M— $\frac{1}{4}$ w.
CONDENSERS		
C1	1295	.0001 Mica Condenser
C2	129114	.0003 mfd. mica
C3	124136	Antenna Trimmer
C4	124136	Oscillator Trimmer
C5	1295	.0001 mica
C6	1009	.05 x 200 v.
C7	1295	.0001 mica

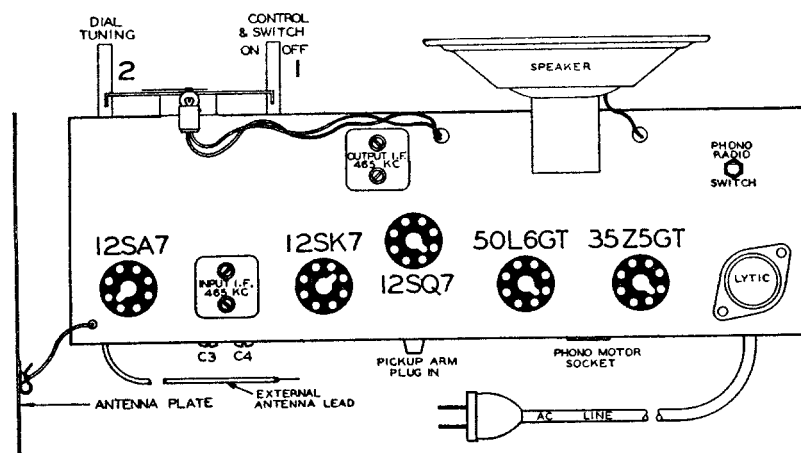
C8	10025	.002 x 600 v.
C9	100119	.1 x 400 v.
C10	1001	.1 x 400 v.
C11	12912	.00025 mica
C12	10019	.006 x 600 v.
C13	11994	40 mfd. lytic—150 w. v.
C14	11994	20 mfd. lytic—150 w. v.
C15	11994	20 mfd. lytic—150 w. v.
C16	10011	.01 x 400 v.
C17	129162	.0008 Mica Condenser
C18	129163	.000025 Ceramicon Condenser
C19	10013	.05 x 400 v. Cond.

C3 and C4 in same unit
C13, C14 and C15 are in same unit

PARTS

T1	112866	Antenna Coil—Permeability tuning assembly complete
T2	112866	Oscillator Coil
T3	108140F	Input I. F. Coil—465 kc.
T4	108145D	Output I. F. Coil—465 kc.
T5	105108	Output Transformer
T6	14198	5" P.M. Speaker
T7	104206	Phono Motor
T8	12228	Turntable
T9	114194	Phono pick up arm
S1	125113	Phono Switch
S2		Switch on volume control
P1	107249	Pilot light T47

T1 and T2 in same unit



Belmont Radio

MODEL 533—SERIES C

BOTTOM VIEW OF CHASSIS

[A] CANNOT BE MEASURED WITH D.C. VOLTMETER.
[B] POINTS OF LINE CONTACT.

* G.S.C. VOLTAGE TO BE MEASURED WITH R.F. CHOKER IN SERIES WITH VOLTMETER LEAD.

12SQ7

12SA7

12SK7

50L6GT

35Z5GT

VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLTMETER BETWEEN SOCKET TERMINALS AND B -

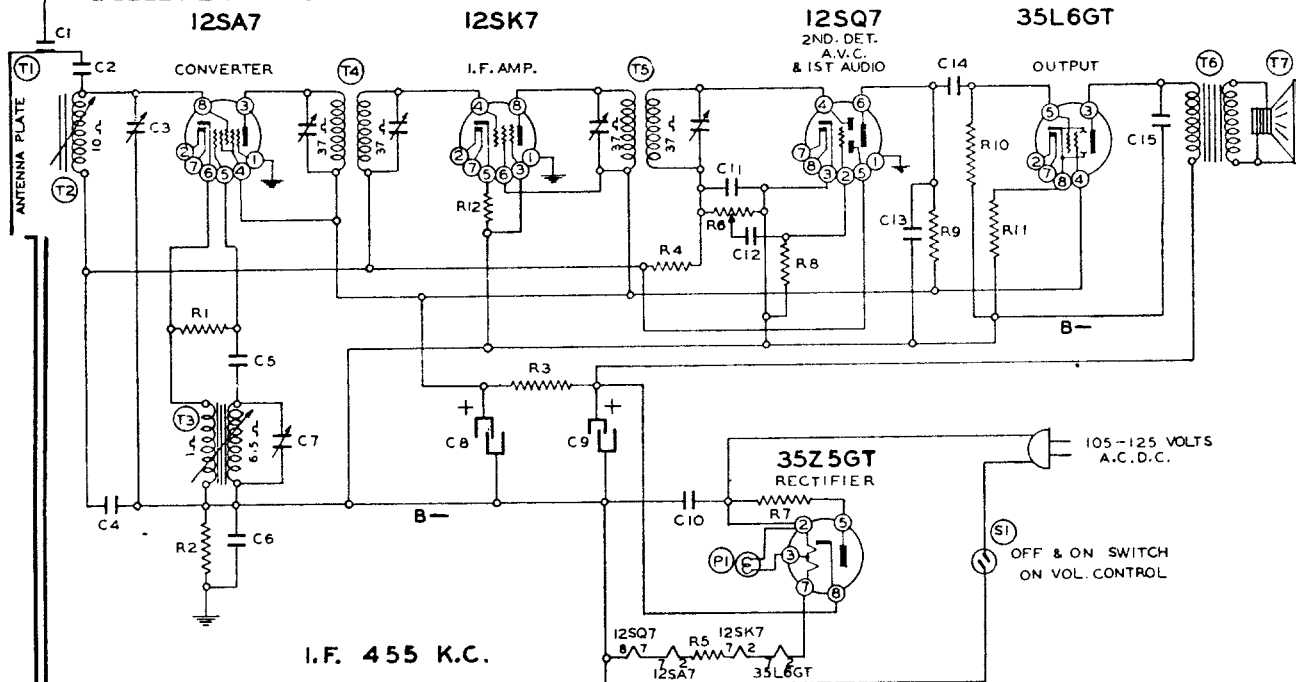
NOTE: SWITCH SHOULD BE IN RADIO POSITION AND SET CONNECTED TO 177V. 60 CYCLE A.C. SUPPLY SOURCE. IN NORMAL POSITION, VOLUME CONTROL IN MINIMUM POSITION.

REAR OF CHASSIS

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Schematic Part
Ref. No. No.

Description

RESISTORS

R1	130176	20M ohm— $\frac{1}{2}$ w.
R2	130100	150M ohm— $\frac{1}{2}$ w.
R3	130279	1M ohm—1 w.
R4	1304	3 megohm— $\frac{1}{2}$ w.
R5	130288	50 ohm—1.5 w.
R6	101238	500M ohm volume control and switch
R7	130240	30 ohm— $\frac{1}{2}$ w.
R8	130257	5 megohm— $\frac{1}{2}$ w.
R9	100100	150M ohm— $\frac{1}{2}$ w.
R10	13011	250M ohm— $\frac{1}{2}$ w.
R11	130166	150 ohm— $\frac{1}{2}$ w.
R12	130233	60 ohm— $\frac{1}{2}$ w.

CONDENSERS

C1	131262	.00001 washer condenser (Antenna clip on back plate)
C2	129114	.0003 mica
C3	124151	Trimmer on antenna coil
C4	1009	.05 x 200 v.
C5	12939	.00005 mica
C6	10091	.15 x 400 v.
C7	124151	Trimmer on oscillator coil
C8	11992	20 mfd. lytic x 150 w. v.
C9	11992	40 mfd. lytic x 150 w. v.
C10	10013	.05 x 400 v.
C11	12912	.00025 mica
C12	10025	.002 x 600 v.
C13	1292	.00005 mica
C14	10011	.01 x 400 v.
C15	10011	.01 x 400 v.

C3 and C7 are in same unit
C8 and C9 are in same unit

PARTS

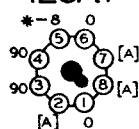
T1	128586B	Back plate (walnut)
	128586	Back plate (ivory)
T2	112877	Antenna coil—Permeability tuning assembly complete
T3	112877	Oscillator coil—Permeability tuning assembly complete
T4	108157L	Input I. F. coil—455 Kc.
T5	108157N	Output I. F. coil—455 Kc.
T6	10595C	Output transformer
T7	114225	5" P. M. speaker
S1		Switch on volume control
P1	107249	Pilot light T47

Model 536 Radio

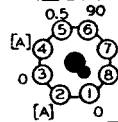
BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH A HIGH RESISTANCE VOLT-METER BETWEEN SOCKET TERMINALS AND B—

12SA7



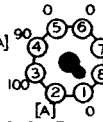
12SK7



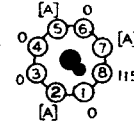
12SQ7



35L6GT

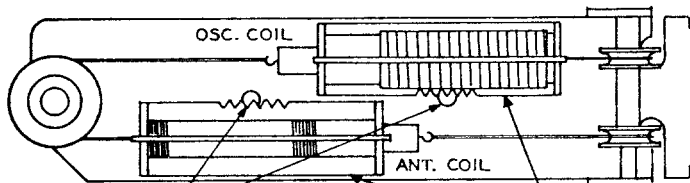


35Z5GT



REAR OF CHASSIS

VIEW LOOKING AT BOTTOM OF CHASSIS



NOTE "A" THE ANTENNA COIL ASSEMBLY IS MADE SO THAT IT IS MOVABLE LEFT OR RIGHT. WHEN MAKING THE ALIGNMENT PROCEDURE MOVE THE COIL ASSEMBLY VERY SLOWLY. IT CAN BE MOVED BY HAND OR BY PIVOTING ONE EDGE OF THE BLADE OF A SCREWDRIVER IN THE HOLE AND ENGAGING THE BLADE IN THE GEAR TEETH OF THE COIL FORM.

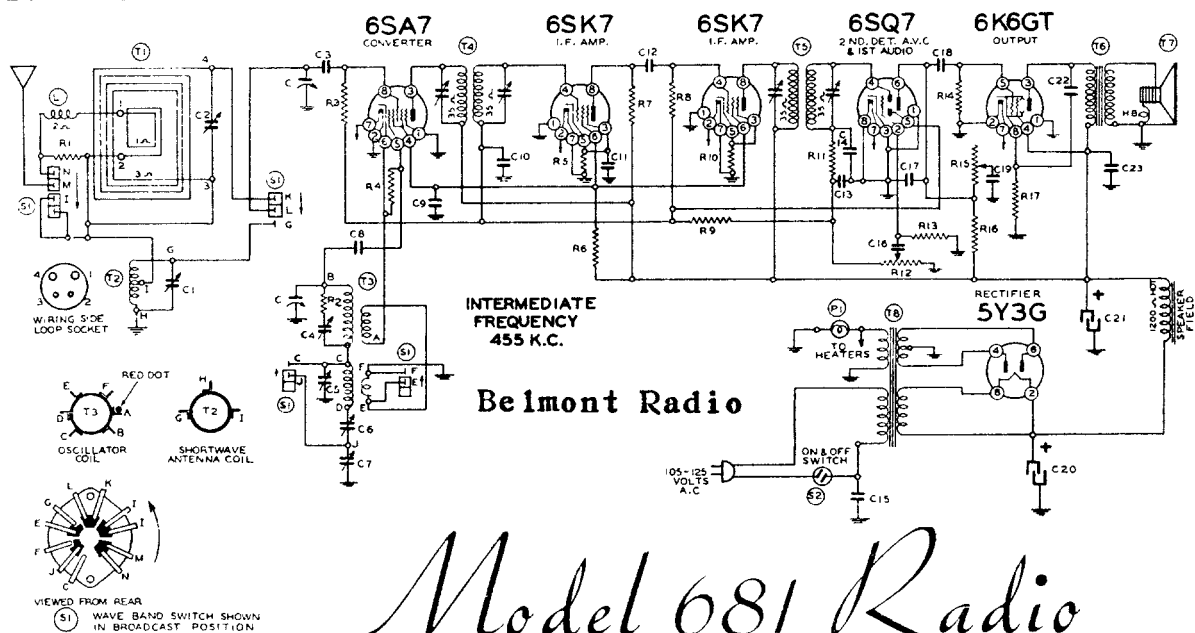
TO ADJUST COIL ASSEMBLY MOVE LEFT OR RIGHT

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Belmont Radio

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Make a list of your 6 favorite stations. Push out the call letters of these stations from the call letter sheets supplied. Insert a call letter in the front of each pushbutton.

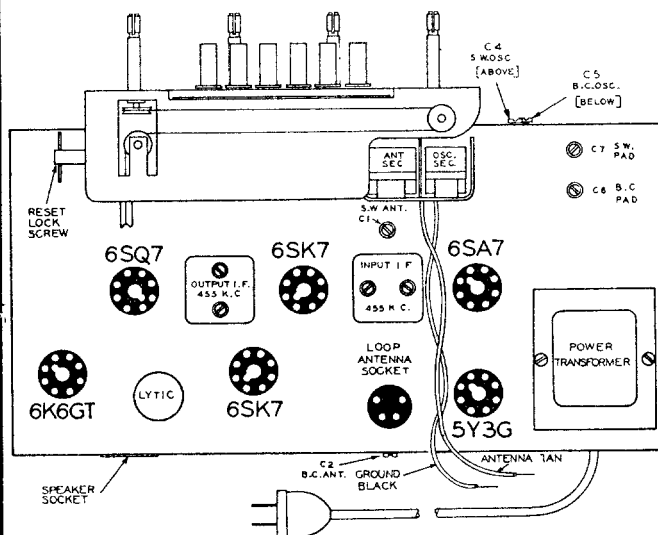
Next push one of the pushbuttons all the way in as far as it will go and hold it there. Now tune in the station you want with the tuning knob—Tune back and forth until the station is clear and distinct, then release the button. Continue setting each pushbutton in the same way. Now rotate the tuning knob to the right (clockwise) as far as it will turn.

Looking at the back of the cabinet note the **reset lock screw** on the left hand side of the chassis, (see chassis view).

Rotate the **reset lock screw** to the **right** (clockwise) by means of the pin thru the shaft.

It is **very important** that this locking screw is turned until it is **absolutely tight**.

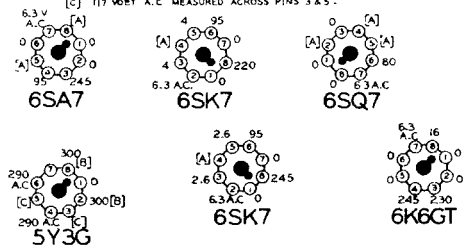
This screw will lock in place all the stations you have selected on the automatic tuner pushbuttons. Pressing the proper button will now tune the station you want.



BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH A HIGH RESISTANCE VOLTMETER BETWEEN SOCKET TERMINALS AND CHASSIS. VOLUME CONTROL AT MINIMUM. 117 VOLT LINE.

- [A] CANNOT BE MEASURED WITH VOLTMETER
[B] VOLTS A.C. MEASURED ACROSS PINS 2 & 8
[C] 117 VOLT A.C. MEASURED ACROSS PINS 3 & 5.



CONDENSERS

- C 2 gang variable condenser
C1 S.W. antenna trimmer
C2 B.C. antenna trimmer
C3 .0005 mica
C4 S.W. oscillator trimmer
C5 B.C. oscillator trimmer
C6 B.C. padding condenser
C7 S.W. padding condenser
C8 150 mfd. mica
C9 .05 x 400 v.
C10 .05 x 200 v.
C11 .05 x 200 v.
C12 .0005 mica
C13 .0001 mica
C14 .0001 mica
C15 .02 x 600 v.
C16 .002 x 600 v.
C17 .00025 mica
C18 .02 x 400 v.
C19 .004 x 600 v.
C20 16 mfd. x 400 v. w. lytic
C21 16 mfd. x 400 v. w. lytic
C22 .006 x 600 v.
C23 .1 x 400 v.
C4 and C5 are in same unit
C13 and C14 are in same unit
C6 and C7 are in same unit
C20 and C21 are in same unit

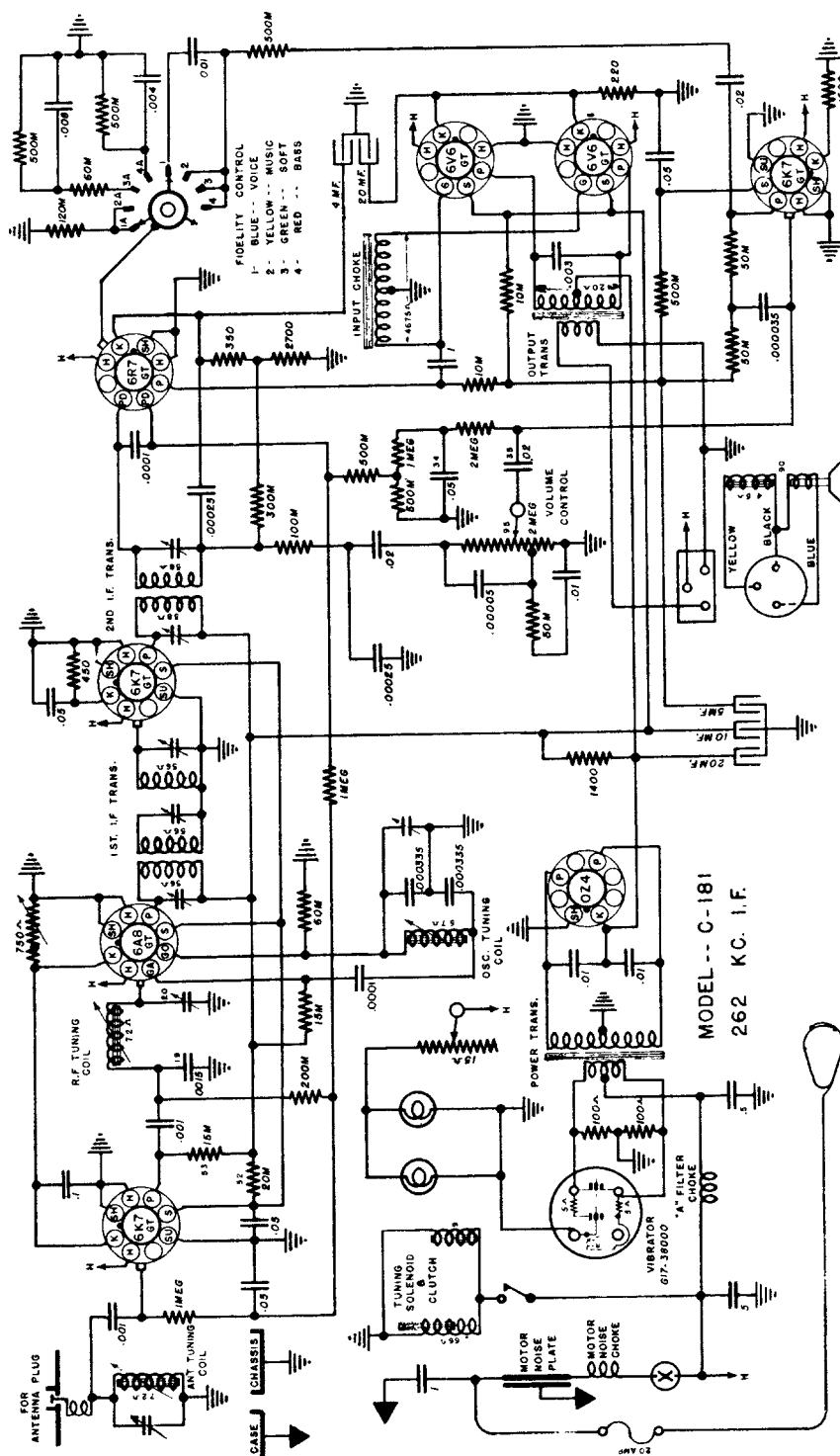
RESISTORS

- R1 4M ohm— $\frac{1}{2}$ w.
R2 20 ohm— $\frac{1}{2}$ w.
R3 1 megohm— $\frac{1}{2}$ w.
R4 30M ohm— $\frac{1}{2}$ w.
R5 750 ohm— $\frac{1}{2}$ w.
R6 19M ohm— $\frac{1}{2}$ w.
R7 5M ohm— $\frac{1}{2}$ w.
R8 100M ohm— $\frac{1}{2}$ w.
R9 3 megohm— $\frac{1}{2}$ w.
R10 350 ohm— $\frac{1}{2}$ w.
R11 50M ohm— $\frac{1}{2}$ w.
R12 1 megohm volume control
R13 10 megohm— $\frac{1}{2}$ w.
R14 500M ohm— $\frac{1}{2}$ w.
R15 1 megohm tone control
R16 250M ohm— $\frac{1}{2}$ w.
R17 500 ohm—1 w.

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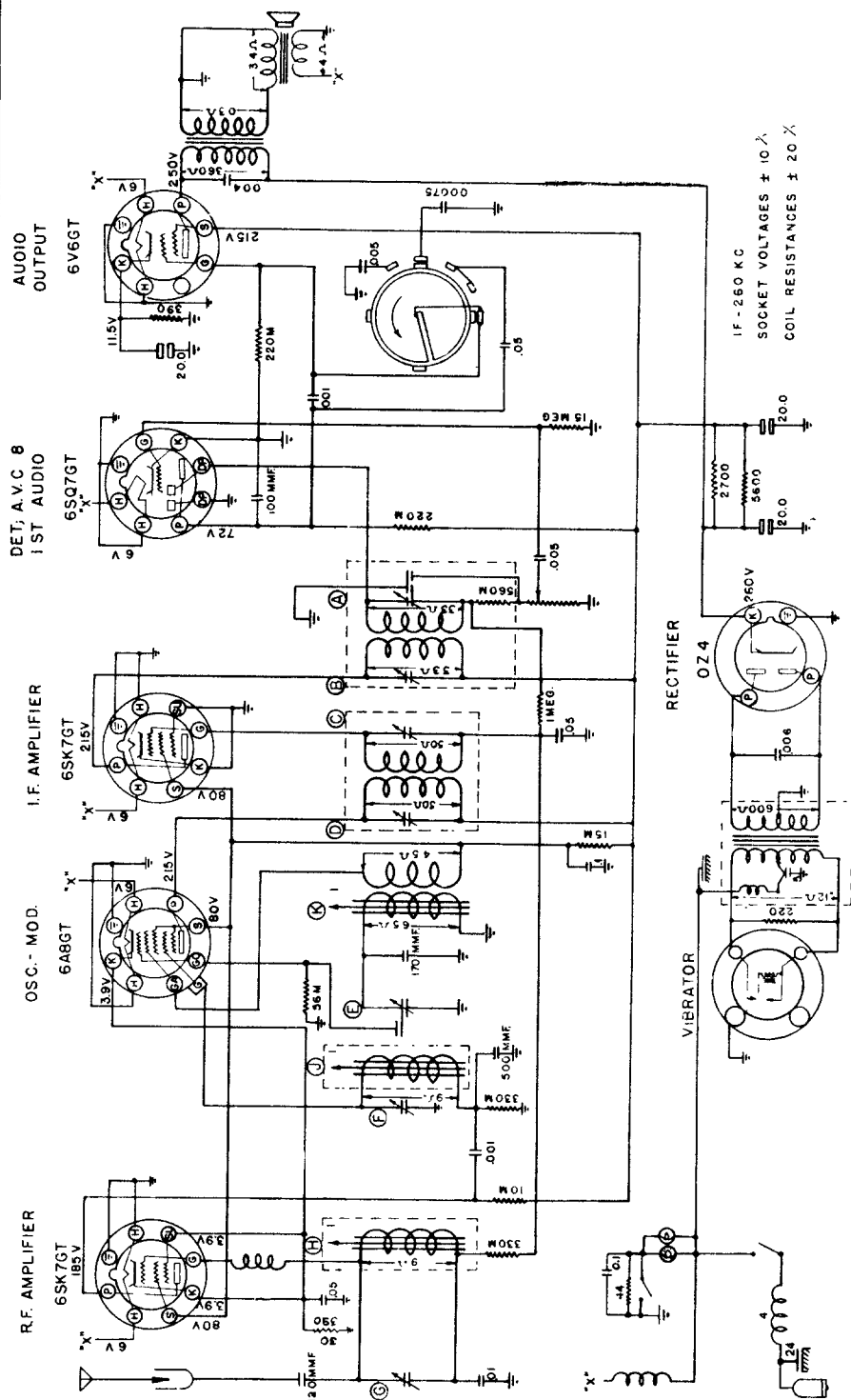
13

Chevrolet Auto Radio, Model 985694



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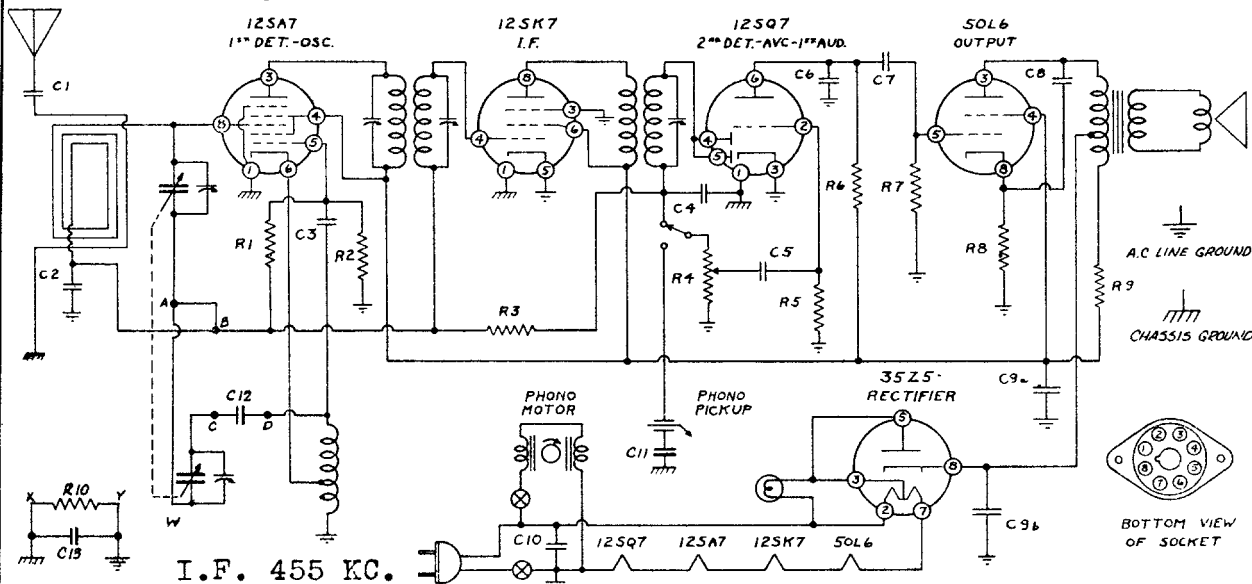
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ANTENNA CIRCUIT: The antenna circuit is directly coupled to the antenna. The antenna coil is tuned by means of an iron core and the circuit is adjusted for slight variations in antenna capacity by means of an antenna trimmer located on the bottom of the receiver case.

Chevrolet Auto Radio, Model 985695

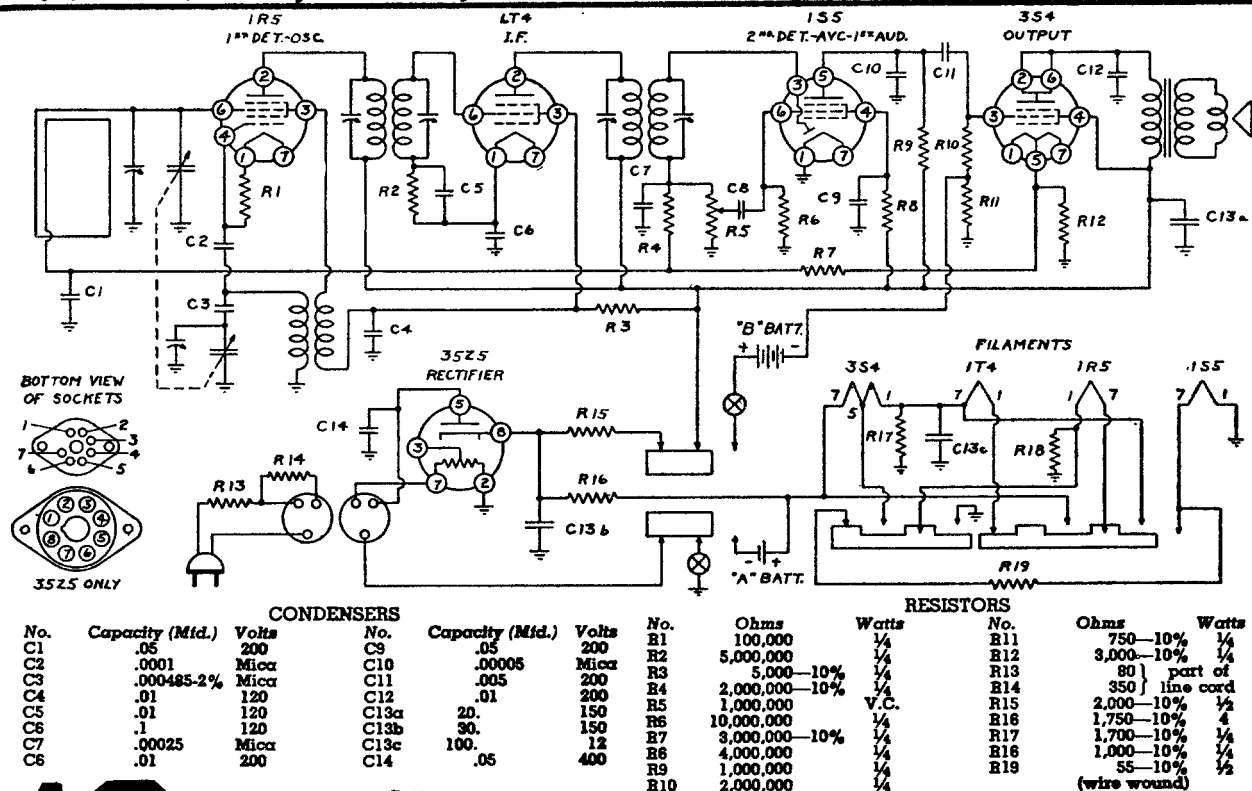
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



In model M5-PH only, connect points w, x, and y together. R10 and C13 are not used. Also C12 is not used, and point C connects to D. Disconnect points A and B.

RESISTORS						CONDENSERS					
No.	Ohms	Watts	No.	Ohms	Watts	No.	Capacity (Mfd.)	Volts	No.	Capacity (Mfd.)	Volts
R1	10,000,000	1/4	R6	250,000	1/4	C1	.001	600	C8	.02	400
R2	25,000	1/4	R7	500,000	1/4	C2	.05	200	C9a	50. Elect.	150
R3	2,000,000	1/4	R8	150-10%	1/4	C3	.00005	Mica	C9b	30. Elect.	150
R4	500,000	V.C.	R9	1,000	1/2	C4	.00025	Mica	C10	.05	400
R5	5,000,000	1/4	R10	150,000	1/2	C5	.005	600	C11	.2	400
						C6	.0005	Mica	C12	.02	400
						C7	.01	400	C13	.16	200

Models M5-PH, XM5-PH, Continental Radio & Television Corp.



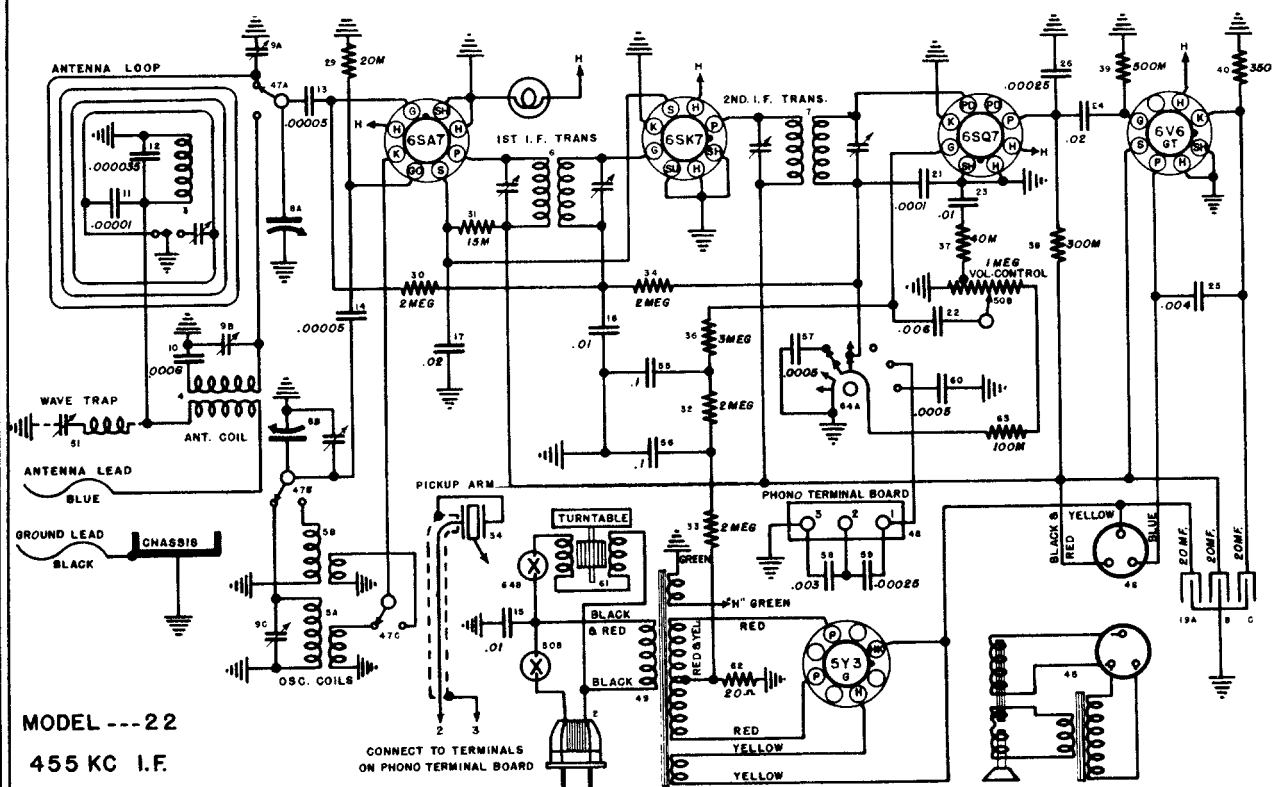
18

G5

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

INSTALLATION, OPERATION AND SERVICE INSTRUCTIONS FOR CROSLEY MODEL 22AS



MODEL --- 22
455 KC I.F.

Alignment Sequence	Dummy Antenna	Frequency Setting	Input to Receiver	Band Switch	Tuning Cond. Setting	Trimmers Adjusted	Remarks
1.	.02MF.	455 Kc.	Ant. Lead (Blue)	B. C.	Fully Open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum output.
2.	400 ohm (carbon)	15.3 Mc.	Ant. Lead (Blue)	S. W.	Fully Open	S. W. "OSC" (on gang)	Adjust for Peak. See foot note.
3.	400 ohm (carbon)	15.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 15 on dial	S. W. "ANT" center trimmer on right end	Adjust for Maximum while rocking gang back and forth.
4.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully Open	B. C. "OSC" front trimmer on right end	Adjust for peak. Make sure the switch on loop is in B. C. position.
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" rear trimmer on right end	Adjust for Maximum output.
6.	.0002 MF.	2.5 Mc.	Ant. Lead (Blue)	B. C. and switch on loop to Pol.	Approx. 2.5 on dial lower right corner	Pol. Ant on loop	Adjust for Maximum output.

VOLTAGE. CHART

ALL VOLTAGES MEASURED FROM SOCKET PIN TO CHASSIS @ 117.5 VOLT LINE

TUBE SECTION	SOCKET PIN NUMBER							
	1	2	3	4	5	6	7	8
6SA7—Osc.-Mod.	0	0	225	74	0	0	6.3 A.C.	0
6SK7—I. F. Amp.	0	0	0	0	0	74	6.3 A.C.	225
6SQ7—Det. A.V.C.—1st A.F.	0	0	0	0	0	100	6.3 A.C.	0
6V6GT—Output	0	0	209	225	0	0	6.3 A.C.	10.5
5Y3G—Rectifier	0	5.0 A.C.	0	316 A.C.	0	316 A.C.	0	283

All voltages measured with 1000 OHM/Volt Voltmeter except heaters. Voltages may vary 10% of values given.

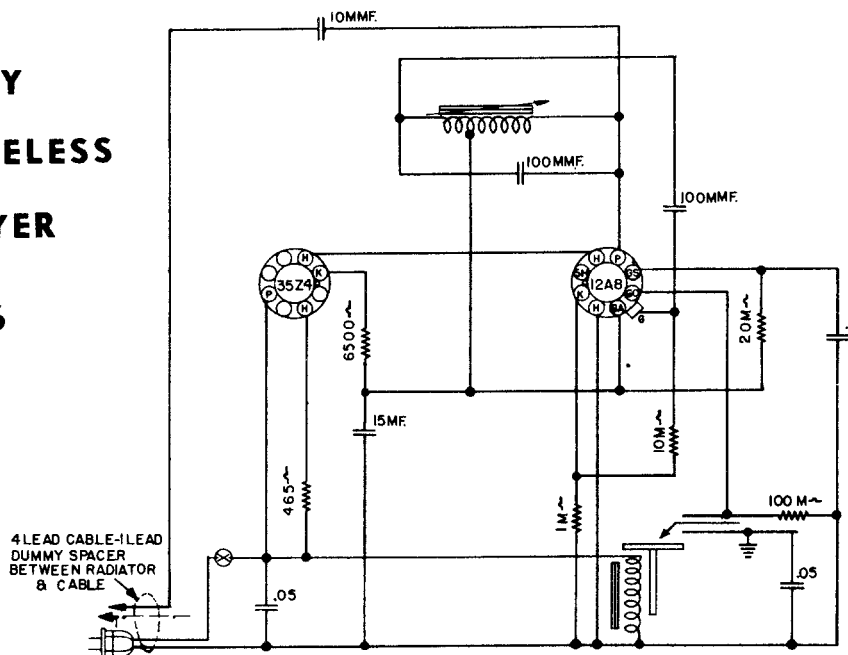
DROP ACROSS SPEAKER FIELD.....	58	Volts
MAXIMUM POWER OUTPUT @ 130 V. LINE.....	6.5	Watts

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THE CROSLEY AUTOMATIC WIRELESS RECORD PLAYER MODEL CR26

MODEL 27 CHASSIS



ALIGNMENT PROCEDURE

Volume Control on full

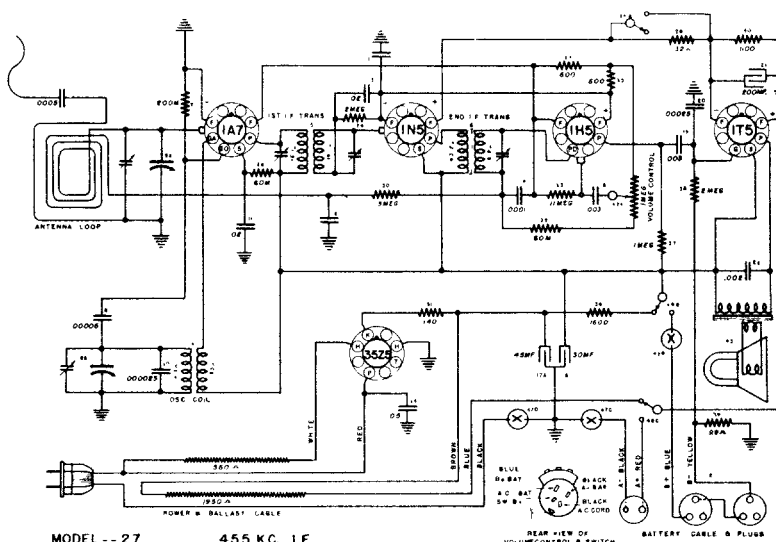
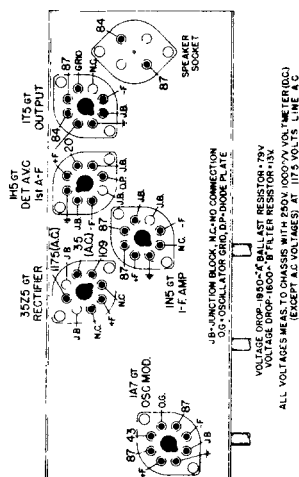
Output meter connected to Plate and Screen of 12A6

SIGNAL GENERATOR		DUMMY ANTENNA	TUNING COND. SETTING	TRIMMERS TO ADJUST	REMARKS
FREQUENCY SETTING	CONNECTION TO RADIO				
455 Kc	Grid 1A7GT	.02 MF	Fully open	2nd 1-F (1) located on front	Adjust for maximum signal.
455 Kc	Grid 1A7GT	.02 MF	Fully open	chassis flange 1st 1-F (2)	Adjust for maximum signal. Located top of 1st 1-F ass'y.
1650	Ant. Lead	.0001 MF	Approx. 140	"OSC" Shunt on gang	Adjust for maximum output. Gang does not have to tune through signal.
1400	Ant. Lead	.0001 MF	on dial	"ANT" shunt on loop ant. through hole in right side of cabinet	Adjust for maximum output.

Repeat above for more accurate adjustments

Maximum power output @ 75 V. "B" — approx. 200 M. W.
Maximum power output @ 90 V. "B" — approx. 340 M. W.
Maximum power output @ 90 V. "B" — approx. 200 M. W. undistorted

A Battery drain @ 6 volts, .05 Amp.; "B" Battery drain @ 75 V., 9 M. A.; @ 90 V., 12 M. A.
Power consumption @ 117.5 volts line—30 Watts



MODEL -- 27

455 KC. 1-F.

REAR VIEW OF VOLUME CONTROL & SWITCH

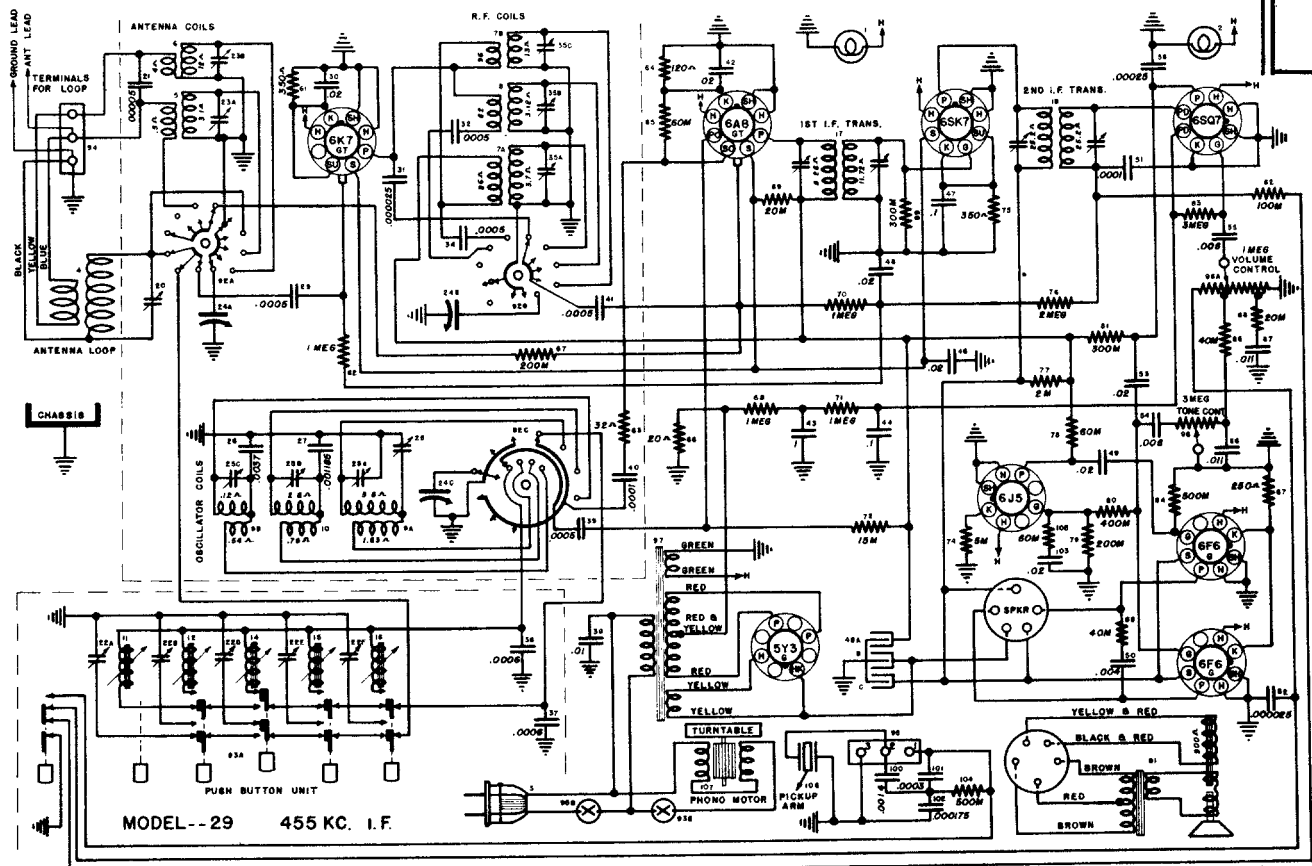
BATTERY CABLE & PLUGS

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CROSLEY MODEL 29 CHASSIS



ALIGNMENT PROCEDURE CHART

Signal Generator							
Alignment Sequence	Dummy Antenna	Frequency Setting	Input Connection to Receiver	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1.	.02 MF.	455 Kc.	Grid of 6A8GT	B. C.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum. Adjust for Maximum.
2.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully open	B. C. "OSC" Trimmer	Adjust for peak; gang does not have to tune thru signal.
3.	.0002 MF.	600 Kc.	Ant. Lead (Blue)	B. C.	Approx. 60 on dial	B. C. "OSC" Series Trimmer	Adjust for maximum output while rocking gang thru signal.
4.	Repeat Step No. 2 to check possible shift due to series adjustment						
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" Trimmer B. C. R-F Trimmer	Adjust for maximum output to not touch B. C. Osc. Trimmer. Adjust for maximum output.
6.	400 ohm (carbon)	5.3 Mc.	Ant. Lead (Blue)	Police	Fully open	Pol "OSC"	Adjust for peak gang; does not have to tune thru signal.
7.	400 ohm (carbon)	5.0 Mc.	Ant. Lead (Blue)	Police	Approx. 5.0	Pol "ANT" and R-F Trimmers	Adjust for maximum output while rocking gang thru signal.
8.	400 ohm (carbon)	18.3 Mc.	Ant. Lead (Blue)	S. W.	Fully open	S. W. "OSC"	Adjust for peak. Gang does not have to tune thru signal.
9.	400 ohm (carbon)	18.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 18	S. W. "ANT" and R-F Trimmers	Adjust for maximum output while rocking gang thru signal.

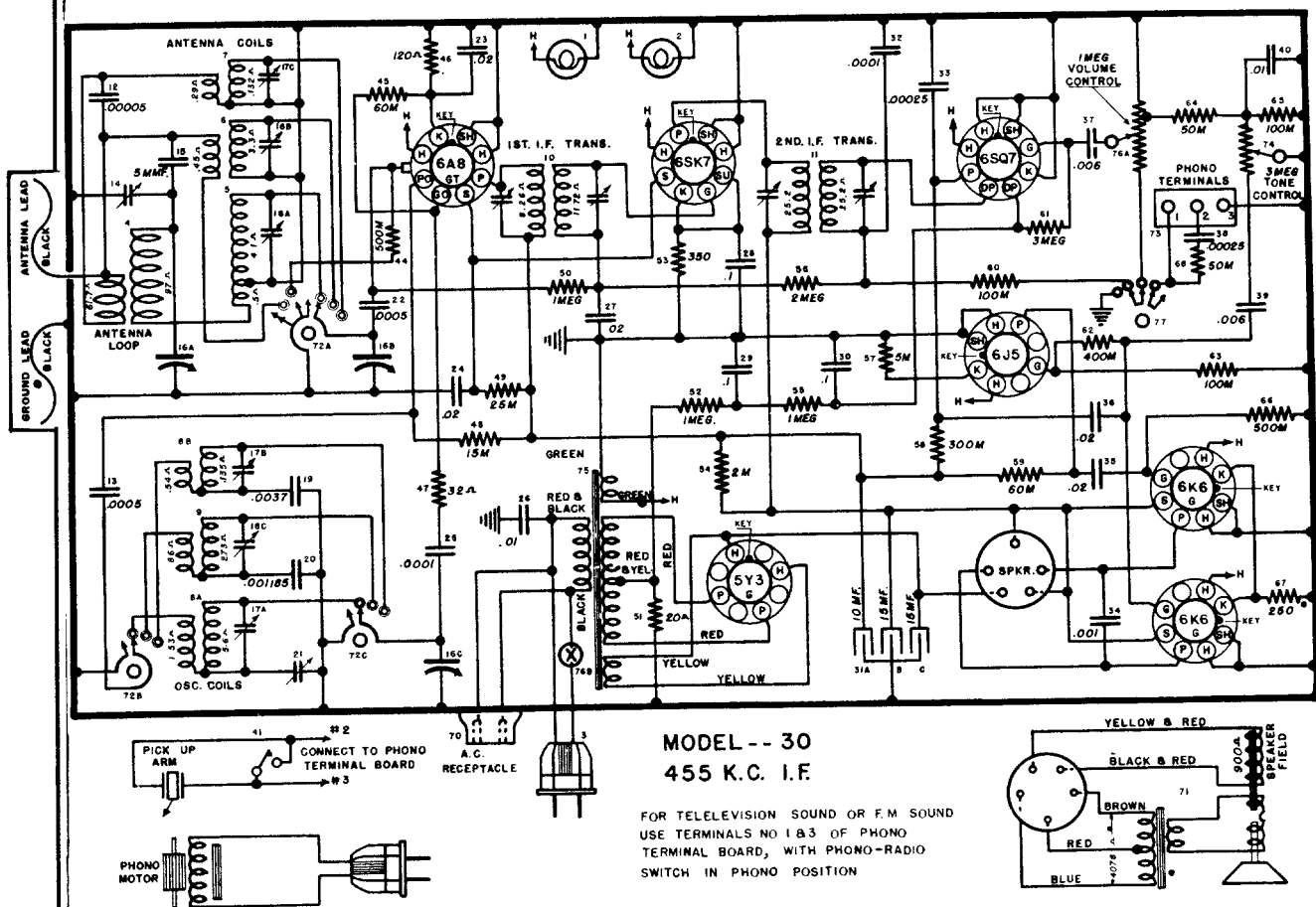
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CROSELY MODEL J30BC



Align- ment Sequence	Dummy Antenna	Frequency Setting	Input Connection to Receiver	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1.	.02 MF.	455 Kc.	Grid of 6A8GT	B. C.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum. Adjust for Maximum.
2.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully open	B. C. "OSC" Trimmer	Adjust for peak; gang does not have to tune thru signal.
3.	.0002 MF.	600 Kc.	Ant. Lead (Blue)	B. C.	Approx. 60 on dial	B. C. "OSC" Series Trimmer	Adjust for maximum output while rocking gang thru signal.
4.	Repeat Step No. 2 to check possible shift due to series adjustment						
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" Trimmer B. C. "PRE" Trimmer	Adjust for maximum output; do not touch B. C. Osc. Trimmer. Adjust for maximum output.
6.	400 ohm (carbon)	5.3 Mc.	Ant. Lead (Blue)	Police	Fully open	Pol "OSC"	Adjust for peak; gang does not have to tune thru signal.
7.	400 ohm (carbon)	5.0 Mc.	Ant. Lead (Blue)	Police	Approx. 5.0	Pol "ANT"	Adjust for maximum output while rocking gang thru signal.
8.	400 ohm (carbon)	18.3 Mc.	Ant. Lead (Blue)	S. W.	Fully open	S. W. "OSC"	Adjust for peak. Gang does not have to tune thru signal.
9.	400 ohm (carbon)	18.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 18	S. W. "ANT"	Adjust for maximum output while rocking gang thru signal.

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[illegible]

The chassis of this receiver is connected to one side of the power supply and for this reason all test equipment should be thoroughly insulated in order that the power supply will not become short circuited while aligning the receiver.

Connect one terminal of the output meter to the plate and the other terminal to the screen of the 50L6GT output tube. Be certain that the meter is protected from D.C. by connecting a condenser (.1 mfd. or larger—not electrolytic) in series with one of the leads.

(a) Connect the output of the signal generator through a 100 mmf. condenser to the antenna connection (Blue or Red lead extending from rear of loop) on the receiver. Do not use a ground return from the signal generator unless it is found to be absolutely necessary. If it is found to be necessary, a small condenser (approximately .001 mfd.) should be connected in series with the ground terminal of the signal generator and the receiver chassis.

- (b) Set the station selector so that the plates of the condenser gang are completely out of mesh and turn the volume control to the right (ON).
- (c) Set the signal generator to 455 kilocycles.
- (d) Adjust the 2nd I-F trimmer condensers located on top 2nd I-F Assm. item 7, for maximum reading on the output meter.
- (e) Adjust the 1st I-F trimmer condensers, located on top of 1st I-F assy., item 6, for maximum output.
- (f) Repeat operations (d) and (e) for more accurate adjustments.

ALIGNING THE R-F AMPLIFIER

- (a) Set the signal generator to 1650 kilocycles.
- (b) With the condenser gang turned to the minimum capacity position, adjust the trimmer condenser B, C. "OSC" so that the 1650 kilocycle signal is heard. It is not necessary that the receiver tunes through this signal.

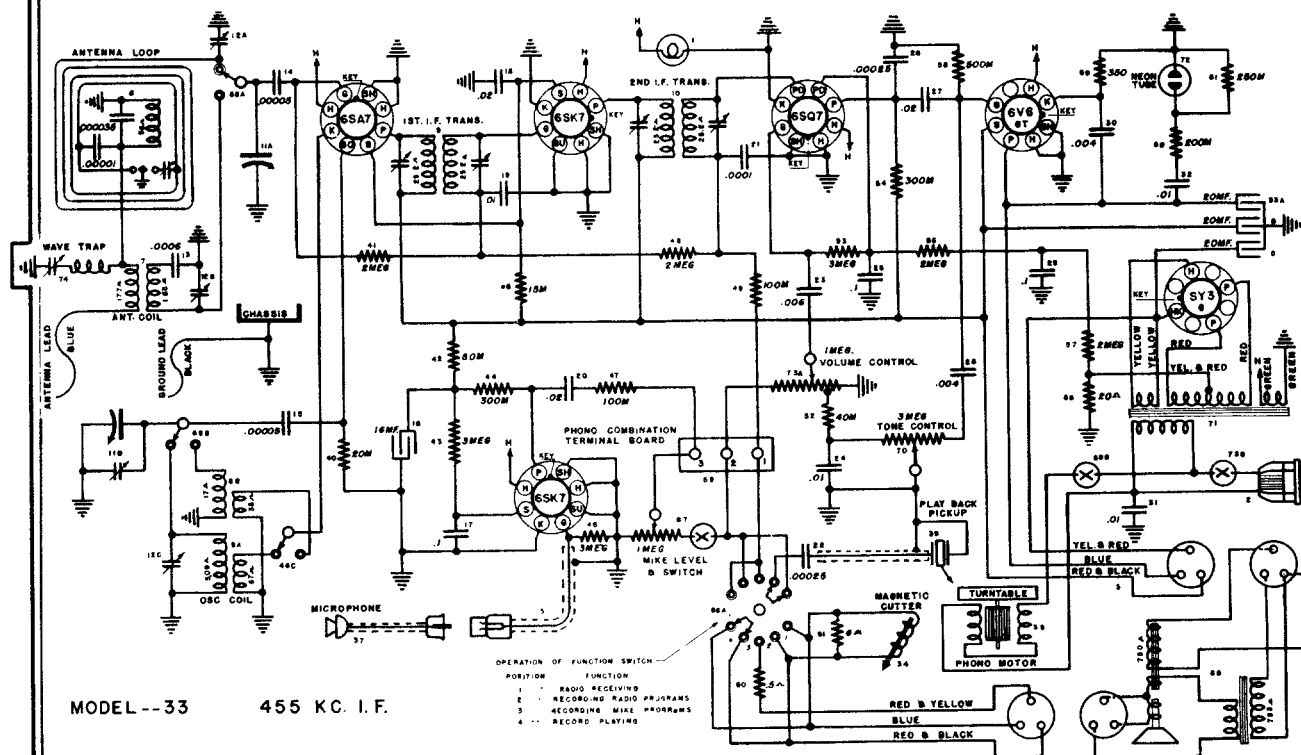
- (c) Set the signal generator to 1400 kilocycles.
- (d) Tune-in the 1400 kilocycle signal in the region of 140 on the dial for maximum output.
- (e) Adjust the trimmer condensers B, C, "ANT" for maximum output.

NOTE: Do not readjust the "OSC" trimmer.

- (f) Repeat operations (d) and (e) for more accurate adjustments.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

INSTRUCTIONS FOR MODEL 33BG



Alignment Sequence	Dummy Antenna	Frequency Setting	Input to Receiver	Band Switch	Tuning Cond. Setting	Trimmers Adjusted	Remarks
1.	.02MF.	455 Kc.	Ant. Lead (Blue)	B. C.	Fully Open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum output. Adjust for Maximum output.
2.	400 ohm (carbon)	15.3 Mc.	Ant. Lead (Blue)	S. W.	Fully Open	S. W. "OSC" (on gang)	Adjust for Peak. See foot note.
3.	400 ohm (carbon)	15.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 15 on dial	S. W. "ANT" center trimmer on right end	Adjust for Maximum while rocking gang back and forth.
4.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully Open	B. C. "OSC" front trimmer on right end	Adjust for peak. Make sure the switch on loop is in B. C. position.
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" rear trimmer on right end	Adjust for Maximum output.
6.	.0002 MF.	2.5 Mc.	Ant. Lead (Blue)	B. C. and switch on loop to Pol	Approx. 2.5 on dial lower right corner	Pol. Ant on loop	Adjust for Maximum output.

VOLTAGE CHART

ALL VOLTAGES MEASURED FROM SOCKET PIN TO CHASSIS @ 117.5 VOLT LINE

TUBE SECTION	SOCKET PIN NUMBER							
	1	2	3	4	5	6	7	8
6SA7—Osc.-Mod.	0	0	225	74	0	0	6.3	0
6SK7—I. F. Amp.	0	0	0	0	0	74	6.3	225
6SQ7—Det. A.V.C.—1st A.F.	0	0	0	0	0	100	6.3	0
6V6GT—Output	0	0	209	225	0	0	6.3	10.5
6SK7—Mike Amp.	0	0	0	0	0	+	6.3	+
5Y3G—Rectifier	0	5.0	0	316 A.C.	0	316 A.C.	0	283

All voltages measured with 1000 OHM/Volt Voltmeter except heaters. Voltages may vary 10% of values given.

DROP ACROSS SPEAKER FIELD..... 58 Volts
 MAXIMUM POWER OUTPUT @ 130 V. LINE..... 6.5 Watts
 MAXIMUM POWER CONSUMPTION @ 130 V. LINE..... *60 Watts

*Phono Motor 40 Watts additional.

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INSTRUCTIONS FOR MODEL 34 BH

RADIO RECEIVER ALIGNMENT PROCEDURE

Preliminary

Output Meter Connections.....Plate to Plate of 6K6's
 Generator Ground Connection.....To chassis or Ground Lead
 Dummy Antenna to be in series with generator output.....See Chart Below
 Position of Volume Control.....Fully On
 Position of Tone Control.....Treble or Speech
 Position of Function Switch.....Radio
 Position of Mike Level Control.....All the Way to Left (Off)

Align- ment Sequence	Dummy Antenna	Frequency Setting	Input Connection to Receiver	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1.	.02 MF.	455 Kc.	Grid of 6A8GT	B. C.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum. Adjust for Maximum.
2.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully open	B. C. "OSC" Trimmer	Adjust for peak; gang does not have to tune thru signal.
3.	.0002 MF.	600 Kc.	Ant. Lead (Blue)	B. C.	Approx. 60 on dial	B. C. "OSC" Series Trimmer	Adjust for maximum output while rocking gang thru signal.
4.	Repeat Step No. 2 to check possible shift due to series adjustment						
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" Trimmer B. C. "R-F" Trimmer	Adjust for maximum output. Do not touch B. C. Osc. Trimmer. Adjust for maximum output while rocking gang thru signal.
6.	400 ohm (carbon)	5.3 Mc.	Ant. Lead (Blue)	Police	Fully open	Pol "OSC"	Adjust for peak; gang does not have to tune thru signal.
7.	400 ohm (carbon)	5.0 Mc.	Ant. Lead (Blue)	Police	Approx. 5.0	Pol "ANT" and "R-F" Trimners	Adjust for maximum output while rocking gang thru signal.
8.	400 ohm (carbon)	18.3 Mc.	Ant. Lead (Blue)	S. W.	Fully open	S. W. "OSC"	Adjust for peak. Gang does not have to tune thru signal.
9.	400 ohm (carbon)	18.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 18	S. W. "ANT" and "R-F" Trimners	Adjust for maximum output while rocking gang thru signal.

When aligning the shortwave bands "OSC" trimmers care must be exercised to see that the circuits are aligned on the correct frequency and not on the image which is approximately 910 kilocycles less as indicated on the dial. To check, increase generator output, tune-in the generator frequency and then tune-in the image frequency which should be weaker than the fundamental and come in approximately 910 kilocycles lower on the dial than the fundamental. If image cannot be tuned-in, the "OSC" trimmer is adjusted to the wrong peak. (Correct peak is the second peak on trimmer from the closed position).

Repeat the original alignment procedure for more accurate adjustments. Always keep signal generator output as low as possible to prevent action of the A.V.C. circuit.

SOCKET VOLTAGES MEASURED @ 117.5 VOLTS LINE (BETWEEN SOCKET PIN AND CHASSIS) WITH 1000 OHM PER VOLT, 500 VOLT RANGE VOLTMETER (D. C.)

TUBE	FUNCTION	SOCKET PIN NUMBER							
		1	2	3	4	5	6	7	8
6K7GT—R-F Amp.				195	78.6		2.0	*6.3	2.0
6A8GT—Osc.-Mod.				195	78.6		136	*6.3	1.0
6SK7—I-F Amp.						5.5 B.C. 2.6 S.W.	78.6	*6.3	234
6SQ7—Det. A.V.C. 1st A-F.....							110	*6.3	
6J5GT—Phase Invert.				118	195		110	*6.3	4.5
6K6GT—Output				220	228			*6.3	15.0
6K6GT—Output				220	228			*6.3	15.0
6SK7—Mike Amp.								*6.3	POS.
5Y3G—Rectifier			305 D.C.		*325		*325		305 D.C.
6E5—Indicator					225		*6.3		

*Measured with A.C. volt meter

VOLTAGE DROP ACROSS SPEAKER FIELD= 77 VOLTS

MAXIMUM POWER OUTPUT @ 130 V. Line=7.5 Watts

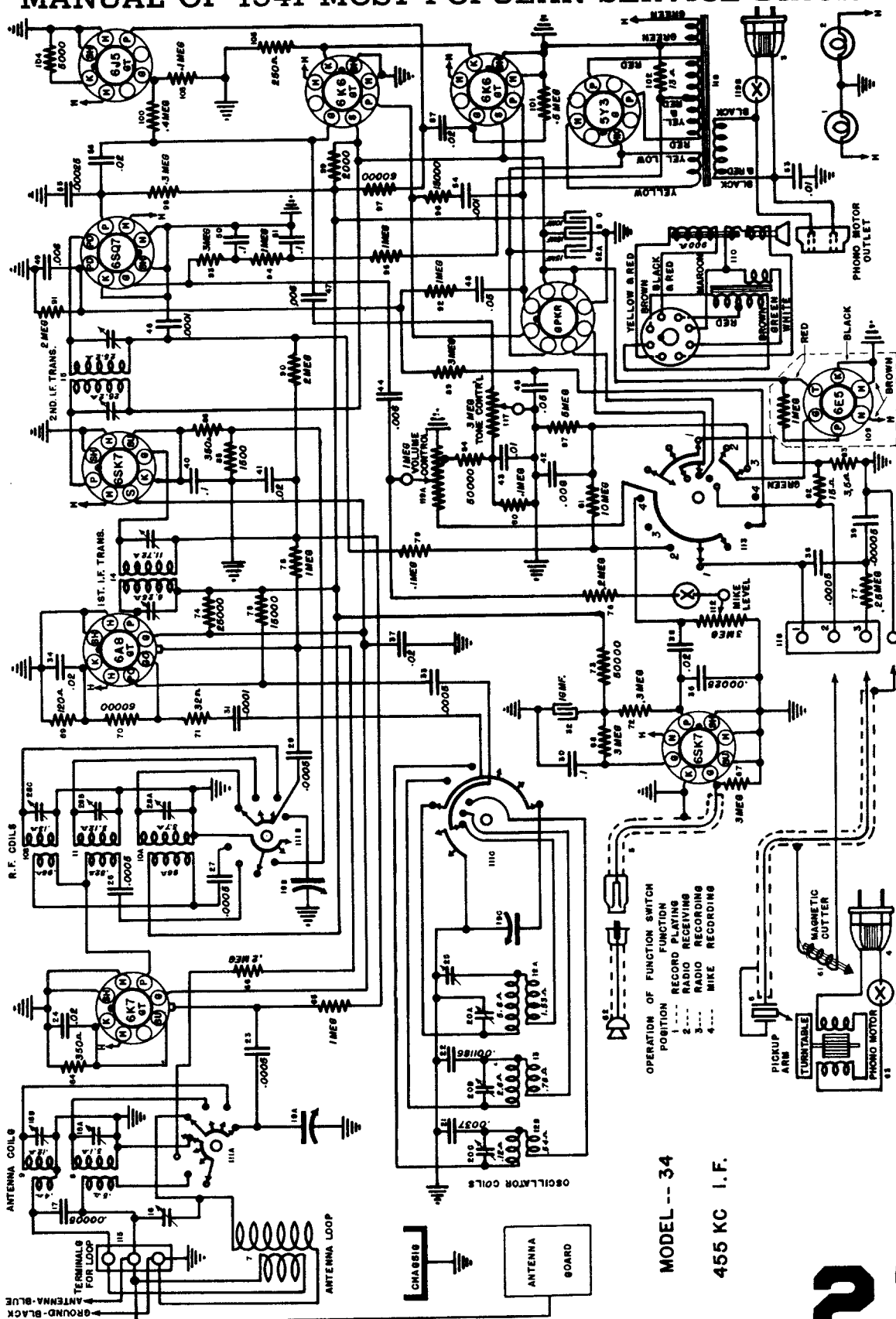
POWER CONSUMPTION @ 117.5 V. Line=Radio 80 Watts, Phono Motor 35 Watts—TOTAL=115 WATTS

Voltages may vary 10% of values given.

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Model 34

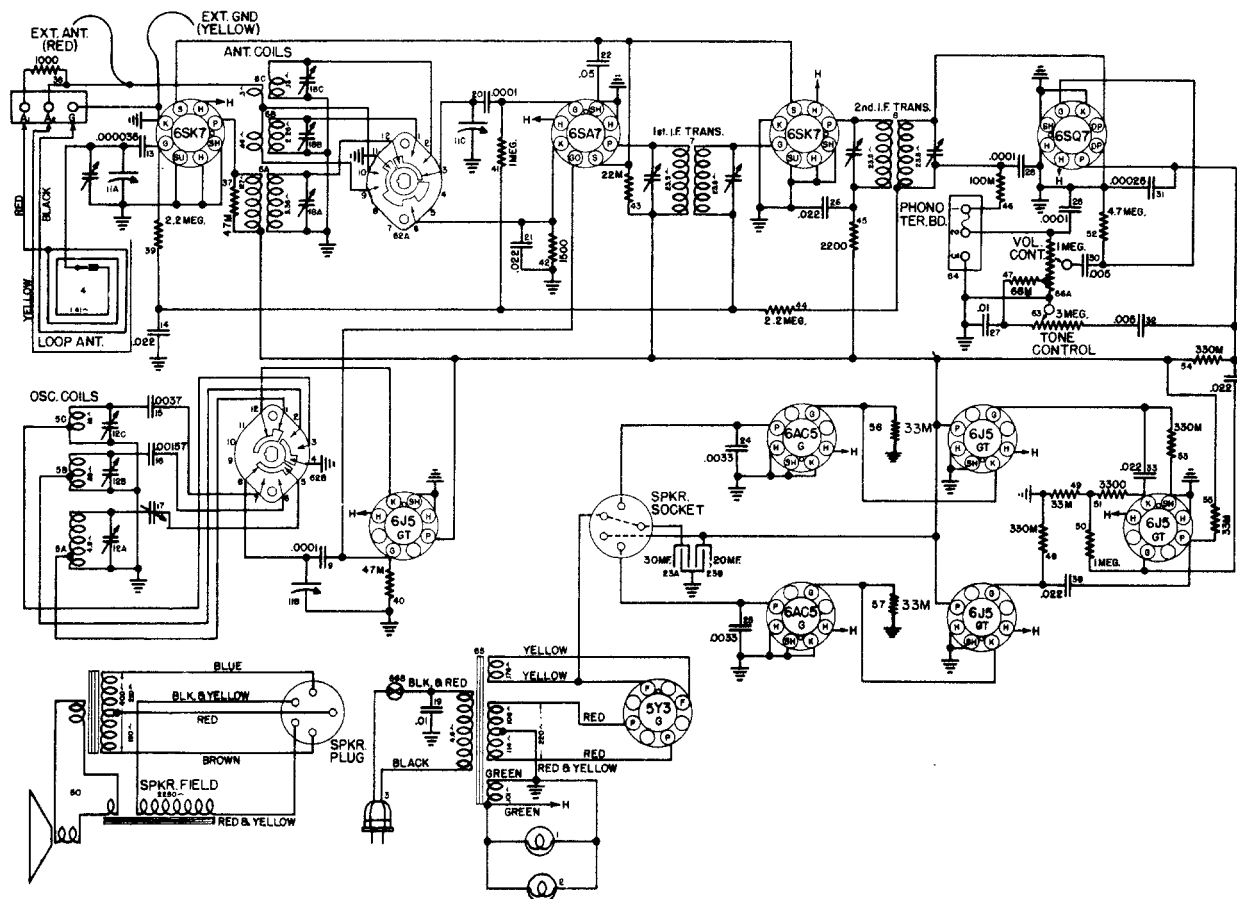
The Crosley Corporation

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

WIRING DIAGRAM, MODEL CA12, CHASSIS MODEL 60



ALIGNMENT PROCEDURE CHART

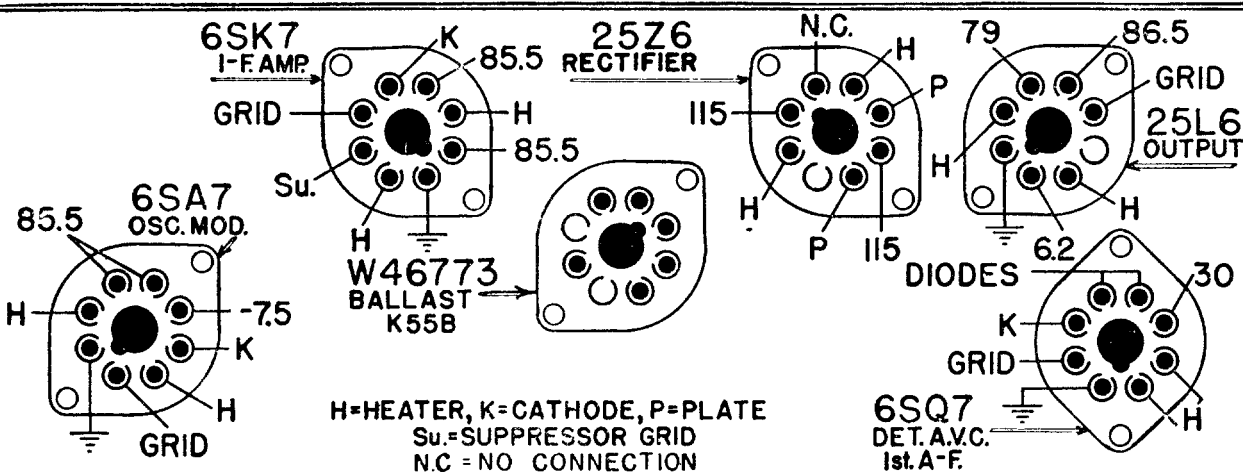
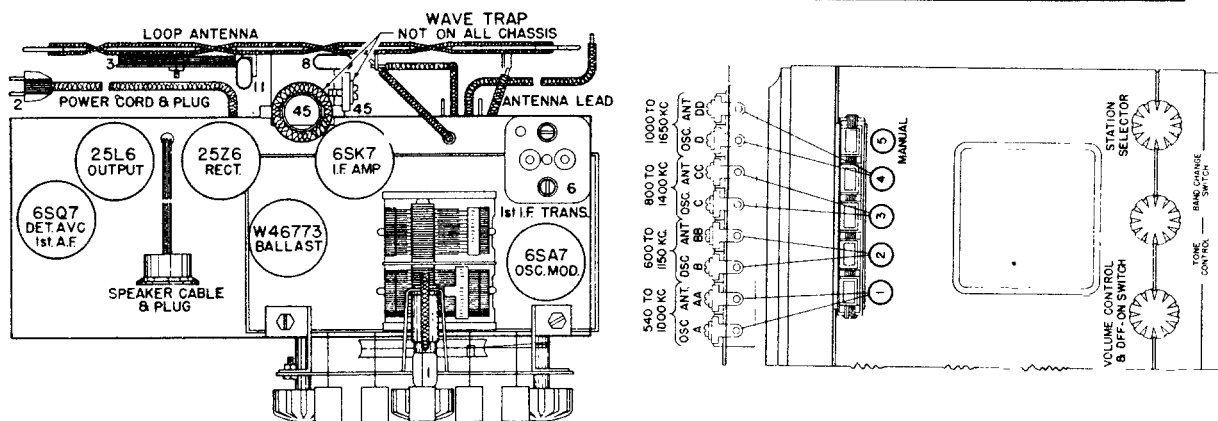
Alignment Sequence	Dummy Antenna	Frequency Setting	Input Connection to Receiver	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1.	.02 MF.	455 Kc.	Stator lug Rear section of Gang Cond.	B. C.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum. Adjust for Maximum.
2.	.0002 MF.	1600 Kc.	Ant. Lead (Red)	B. C.	Fully open	B. C. "OSC" Trimmer	Adjust for peak; gang does not have to tune thru signal. Loop must be connected.
3.	.0002 MF.	600 Kc.	Ant. Lead (Red)	B. C.	Approx. 60 on dial	B. C. "OSC" Series Trimmer	Adjust for maximum output while rocking gang thru signal.
4.	Repeat Step No. 2 to check possible shift due to series adjustment						
5.	.0002 MF.	1400 Kc.	Ant. Lead (Red)	B. C.	Approx. 140 on dial	B. C. "ANT" Trimmer B. C. "R-F" Trimmer	Adjust for maximum output do not touch B. C. Osc. Trimmer. Adjust for maximum output.
6.	400 ohm (carbon)	5.3 Mc.	Ant. Lead (Red)	Police	Fully open	Pol "OSC"	Adjust for peak; gang does not have to tune thru signal.
7.	400 ohm (carbon)	5.0 Mc.	Ant. Lead (Red)	Police	Approx. 5.0	Pol "ANT" Trimmer	Adjust for maximum output while rocking gang thru signal.
8.	400 ohm (carbon)	18.3 Mc.	Ant. Lead (Red)	S. W.	Fully open	S. W. "OSC"	Adjust for peak. Gang does not have to tune thru signal.
9.	400 ohm (carbon)	18.0 Mc.	Ant. Lead (Red)	S. W.	Approx. 18	S. W. "ANT" Trimmer	Adjust for maximum output while rocking gang thru signal.
10.	Repeat the above alignment procedure for more accurate adjustments. Always keep signal generator output as low as possible to prevent action of the A.V.C. circuit.						

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

INSTALLATION, OPERATING AND SERVICE INSTRUCTIONS FOR CROSLEY MODEL TA-62 — TA-62W — Chassis Model 63



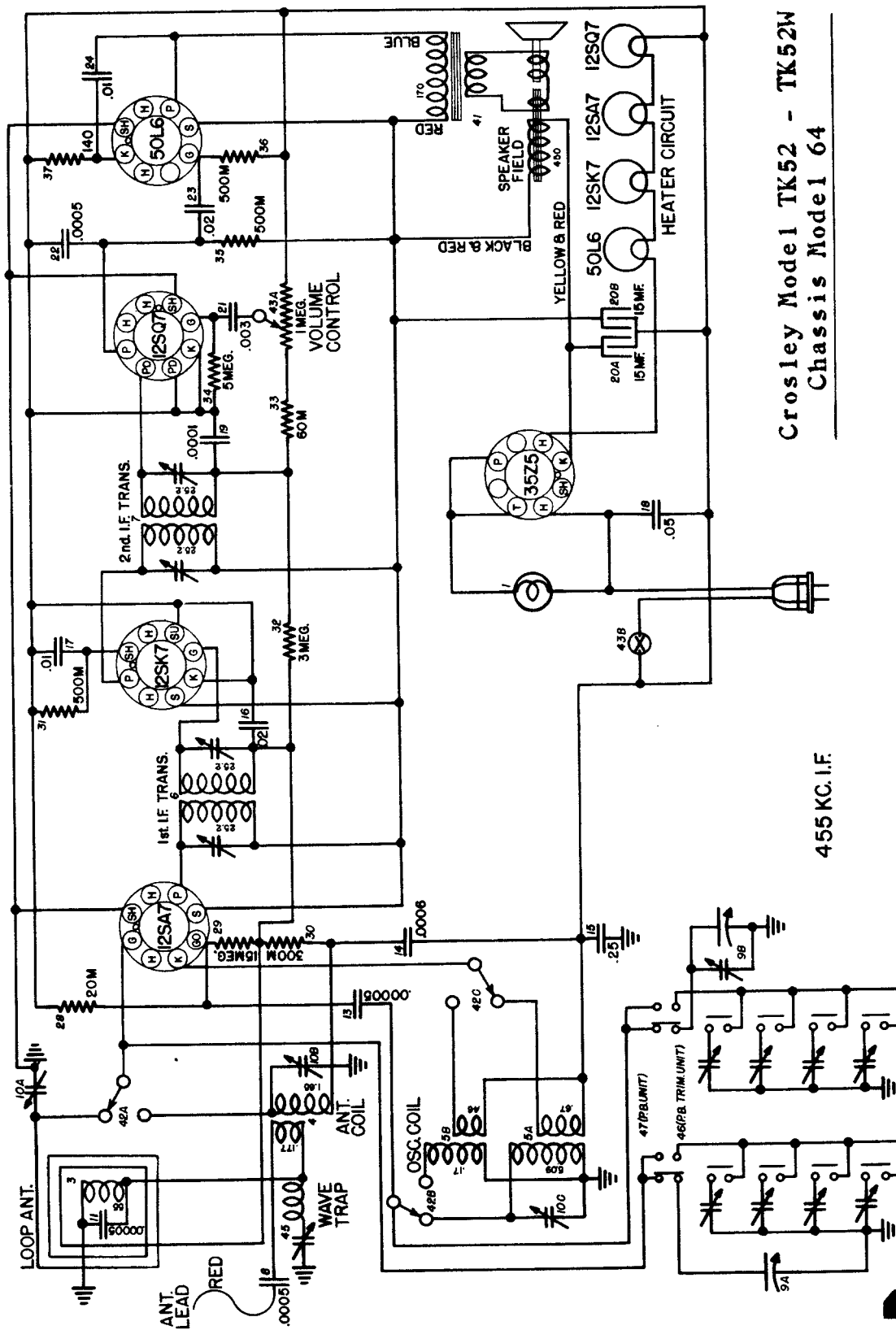
Socket Voltage Chart

Sequence	Dummy Antenna	Frequency Setting	Input Connection for Radio	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1	.05 Mf.	456 Kc.	Antenna	S. B.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for maximum output. Adjust for maximum output.
2	400 ohm carbon	15.4 Mc.	Antenna	S. W.	Fully open	S. W. "OSC" (rear section of tuning condenser)	Adjust for maximum output.
3	400 ohm carbon	15.0 Mc.	Antenna	S. W.	Approx. 15 on dial	S. W. "Ant." (center trimmer right end of chassis)	Adjust for maximum output while rocking gang thru signal.
4	.0002 Mf.	1600 Kc.	Antenna	S. B.	Fully open	B. C. "OSC" (front trimmer right end of chassis)	Adjust for maximum output. Gang does not have to tune thru signal.
5	.002 Mf.	1400 Kc.	Antenna	S. B.	Approx. 1400 on dial	B. C. "ANT" (rear trimmer right end of chassis)	Adjust for maximum output.

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Crosley Model TK52 - TK52W
Chassis Model 64

THE CROSEY CORPORATION
CINCINNATI, OHIO, U. S. A.

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

CROSLEY MODEL TK52 — TK52W — Chassis Model 64

Sequence	Dummy Antenna	Frequency Setting	Input Connection To Radio	Band Switch	Tuning Cond. Setting	Trimmer Cond. Adjusted	Remarks
1.	.05 Mf.	456 Kc.	Antenna	S. B.	Fully on	2nd I-F (2) 1st I-F (2)	Adjust for maximum output. Adjust for maximum output.
2.	400 Ohm carbon	15.4 Mc.	Antenna	S. W.	Fully open	S. W. "OSC" (Rear section tuning cond.)	Adjust for maximum output.
3.	400 Ohm carbon	15.0 Mc.	Antenna	S. W.	Approx. 15 on dial	S. W. "ANT" (Center trimmer right end of chassis)	Adjust for maximum output while rocking gang thru signal.
4.	.0002 Mf.	1600 Kc.	Antenna	S. B.	Fully on	B. C. "OSC" (Front trimmer right end of Chassis)	Adjust for maximum output. Gang does not have to tune thru signal.
5.	.0002 Mf.	1400 Kc.	Antenna	S. B.	Approx. 140 on dial	B. C. "ANT" (Rear trimmer right end of chassis)	Adjust for maximum output.

1. Turn the set on and leave operate for about ten or twenty minutes before attempting to set the push buttons.

2. Due to the wide range to which each button will tune it is essential that the stations selected are well within each buttons tuning range.

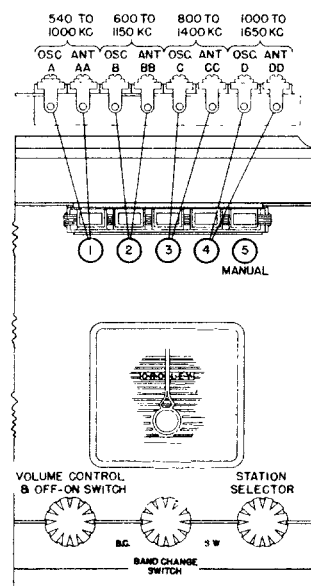
3. Push in the "Manual" button (extreme right) and using the station selector knob, tune in the station to which the No. 1 button is to be set.

4. Push in the No. 1 button and using a long, thin screw driver adjust the "OSC"/A padder screw, turning slowly (extreme right looking at rear of cabinet) until the station you tuned in (MANUALLY) is heard again. The padder condensers are accessible through the long horizontal opening in the upper left side of cabinet back. Be sure to adjust for maximum volume in speaker.

5. Adjust the No. 1 push button "ANT"/AA padder condenser for maximum volume in speaker.

6. Push in "Manual" push button and re-check station to make sure button is correctly set. There should be no change in volume when switched from push button to manual.

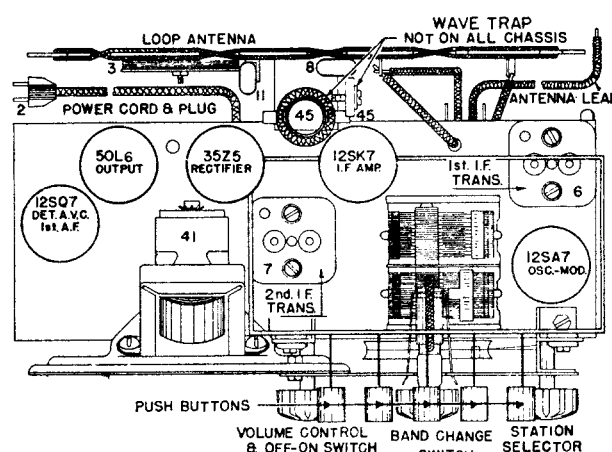
7. The set up for No. 1 button is then complete. Set up remaining buttons, using same procedure; adjust the "OSC" padder first, then the "ANT" padder, etc.



Tubes Used

Functions

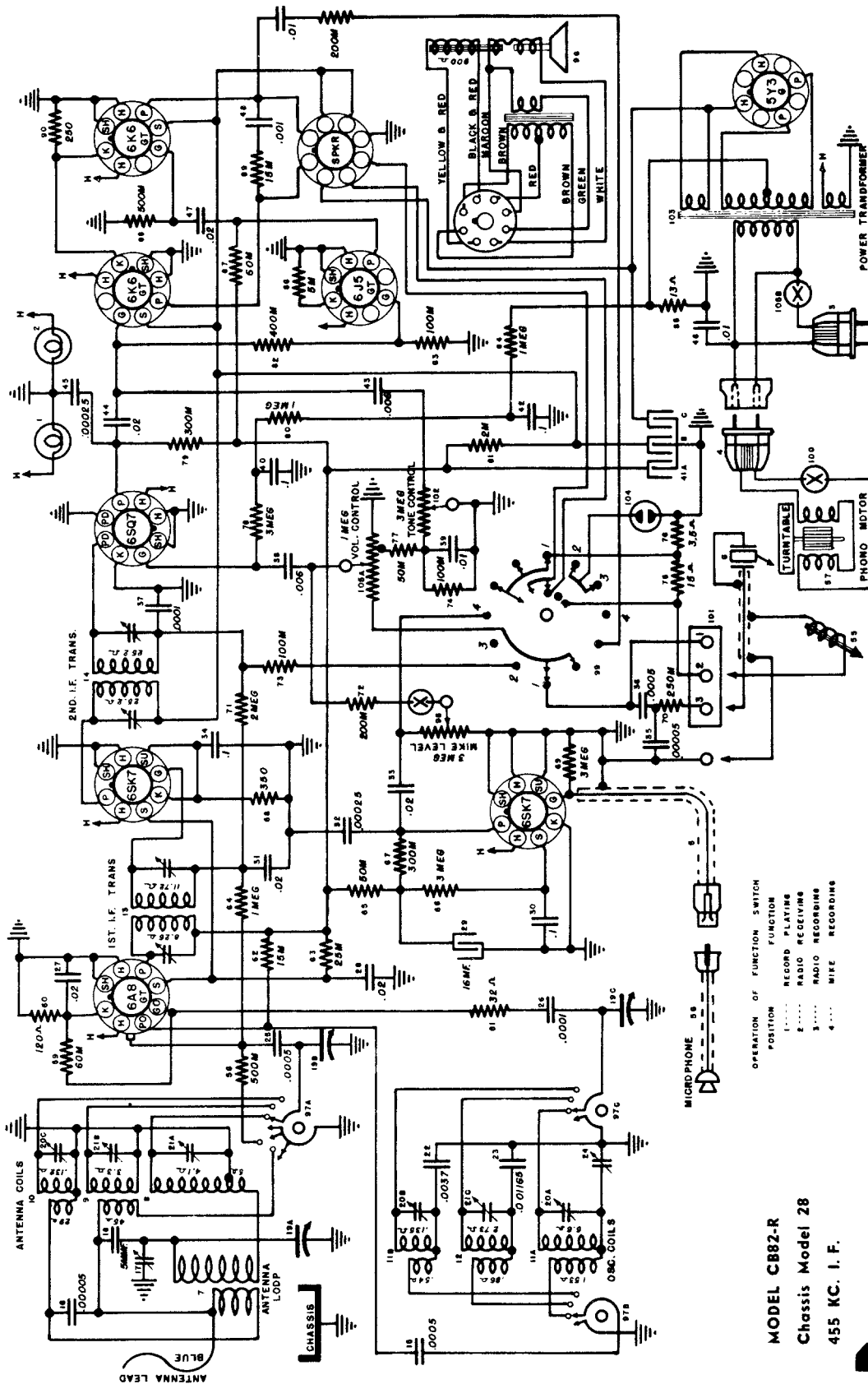
12SA7	Oscillator—Modulator
12SK7	Intermediate Frequency Amplifier
12SQ7	Detector, A.V.C. 1st Audio Amplifier
50L6	Beam Power Output
35Z5	Rectifier
Standard Broadcast Band—1600-550 Kilocycles or 187.5-545 meters.	
Short Wave Band—5.8-15.0 Megacycles or 62.5-20 meters.	



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Model CB82-R
Chassis 28

The Crosley Corporation
Cincinnati, Ohio

MODEL CB82-R
Chassis Model 28
455 KC. I. F.

OPERATION OF FUNCTION SWITCH
POSITION FUNCTION
1 RECORD PLAYING
2 RADIO RECEIVING
3 RADIO RECORDING
4 MUTE RECORDING

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CHASSIS MODEL 28

INSTRUCTIONS FOR MODEL CB82-R

RADIO RECEIVER ALIGNMENT PROCEDURE

PRELIMINARY

Output Meter Connections.....Plate to Plate of 6K6G's
 Generator Ground Connection.....To chassis or Ground Lead
 Dummy Antenna to be in series with generator output.....See Chart Below
 Position of Volume Control.....Fully On
 Position of Tone Control.....Treble or Speech
 Position of Function Switch.....Radio
 Position of Mike Level Control.....All the Way to Left (Off)

Align- ment Sequence	Dummy Antenna	Frequency Setting	Input Connection to Receiver	Band Switch	Tuning Cond. Setting	Trimmer Adjusted	Remarks
1.	.02 MF.	455 Kc.	Grid of 6A8GT	B. C.	Fully open	2nd I-F (2) 1st I-F (2)	Adjust for Maximum. Adjust for Maximum.
2.	.0002 MF.	1650 Kc.	Ant. Lead (Blue)	B. C.	Fully open	B. C. "OSC" Trimmer	Adjust for peak; gang does not have to tune thru signal.
3.	.0002 MF.	600 Kc.	Ant. Lead (Blue)	B. C.	Approx. 60 on dial	B. C. "OSC" Series Trimmer	Adjust for maximum output while rocking gang thru signal.
4.	Repeat Step No. 2 to check possible shift due to series adjustment						
5.	.0002 MF.	1400 Kc.	Ant. Lead (Blue)	B. C.	Approx. 140 on dial	B. C. "ANT" Trimmer B. C. "PRE" Trimmer	Adjust for maximum output to not touch B. C. Osc. Trimmer. Adjust for maximum output.
6.	400 ohm (carbon)	5.3 Mc.	Ant. Lead (Blue)	Police	Fully open	Pol "OSC"	Adjust for peak gang; does not have to tune thru signal.
7.	400 ohm (carbon)	5.0 Mc.	Ant. Lead (Blue)	Police	Approx. 5.0	Pol "ANT"	Adjust for maximum output while rocking gang thru signal.
8.	400 ohm (carbon)	18.3 Mc.	Ant. Lead (Blue)	S. W.	Fully open	S. W. "OSC"	Adjust for peak. Gang does not have to tune thru signal.
9.	400 ohm (carbon)	18.0 Mc.	Ant. Lead (Blue)	S. W.	Approx. 18	S. W. "ANT"	Adjust for maximum output while rocking gang thru signal.

When aligning the shortwave bands "OSC" trimmers care must be exercised to see that the circuits are aligned on the correct frequency and not on the image which is approximately 910 kilocycles less as indicated on the dial. To check, increase generator output, tune-in the generator frequency and then tune-in the image frequency which should be weaker than the fundamental and come in approximately 910 kilocycles lower on the dial than the fundamental. If image cannot be tuned-in, the "OSC" trimmer is adjusted to the wrong peak. (Correct peak is the second peak on trimmer from the closed position).

Repeat the original alignment procedure for more accurate adjustments. Always keep signal generator output as low as possible to prevent action of the A.V.C. circuit.

SOCKET VOLTAGES MEASURED @ 117.5 VOLTS LINE (BETWEEN SOCKET PIN AND CHASSIS) WITH 1000 OHM PER VOLT, 500 VOLT RANGE VOLTMETER (D. C.)

TUBE FUNCTION	PIN NUMBER							
	1	2	3	4	5	6	7	8
6SK7—Pre-Amp.	0	0			0	J. B.	*6.3	52
6A8GT—Osc.-Mod.	0	0	198	76.5	0	132	*6.3	1
6SK7—I. F. Amp.	0	0	2.4	0	2.3	76.5	*6.3	226
6SQ7—Det. A. V.C.-A. F.	0	0	0	0	0	98	*6.3	0
6J5GT—Phase Invert.	0	0	118.5	0	0	J. B.	*6.3	6.0
6K6G—Output	0	0	226	236	0	J. B.	*6.3	15.5
6K6G—Output	0	0	226	236	0	J. B.	*6.3	15.5
5Y3G—Rectifier	NC	310	J. B.	*300	J. B.	*300	J. B.	310

*Measure with A. C. Voltmeter.

MAX. POWER OUTPUT @ 117.5 V. LINE..... 5.0 Watts
 POWER CONSUMPTION @ 117.5 V. LINE..... 66 Watts (Radio Only)
 TOTAL POWER CONSUMPTION @ 117.5 V. LINE..... 110 Watts (Including Phono Motor)
 DROP ACROSS SPEAKER FIELD..... 74 Volts

Voltagcs may vary 10% of values given.

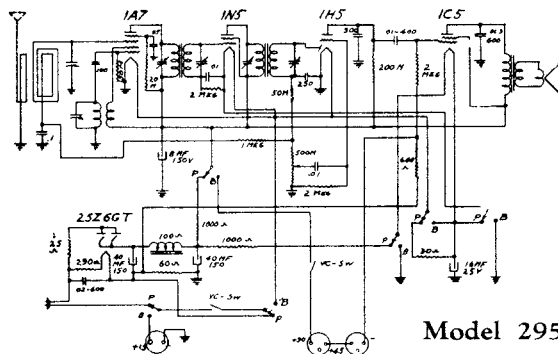
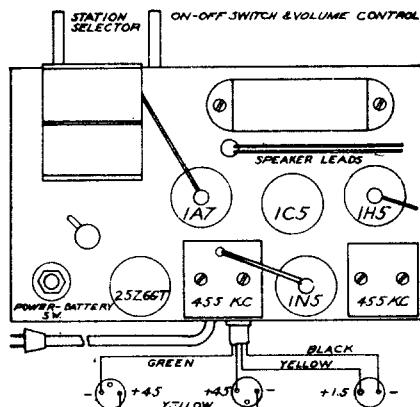
J. B.—JUNCTION BLOCK

N. C.—NO CONNECTION

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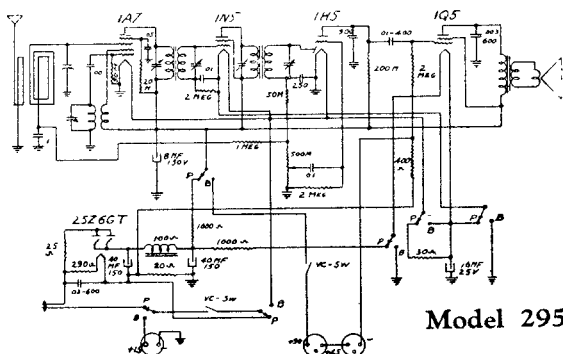
Model 295

Detrola Corporation
Detroit, Michigan

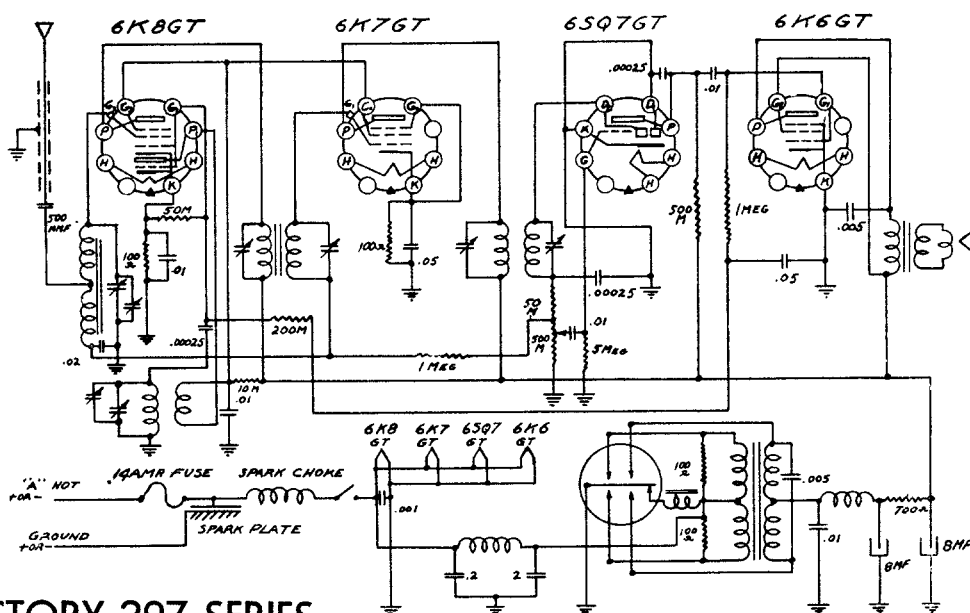
ALIGNMENT PROCEDURE

I.F. Frequency 455 KC. Set Range 540-1580 KC.
 Connect the test oscillator, or signal generator, to the set as follows: Connect the "hot" side of the signal generator to the grid of the 1A7 tube, and the ground side to the terminal on the back of the chassis. An output meter should be connected across the voice coil leads of the speaker to indicate resonance. Align the I.F. trimmers at 455 KC for maximum meter reading.

Adjust the trimmer on the back of the variable condenser at or near 1400 KC at full volume on a weak broadcast signal. When aligning the set do not set the receiver on or near a metal work bench or other large metal object, as it will affect the tracking of the receiver.



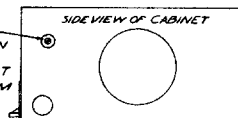
Model 295-1



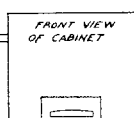
FACTORY 297 SERIES

I.F. 455 KC.

ANTENNA ADJUSTOR
 TUNE IN A WEAK STATION
 ON OR NEAR 1400 KC TURN
 VOLUME ON FULL AND ADJUST
 THIS SCREW FOR MAXIMUM
 VOLUME.



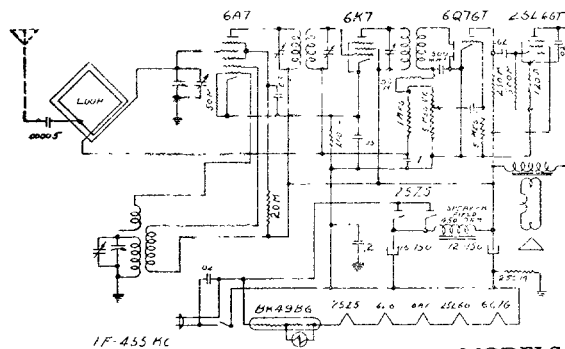
DO NOT CUT ANTENNA CABLE
 ANTENNA CABLE
 DO NOT ALLOW
 THIS UN-
 SHIELDED
 PORTION
 TO BE EXPOSED
 INSIDE OF
 THE CAR
 GROUND THIS TO FRAME
 OF CAR MOTOR NOISE
 IN THE SET WILL RESULT
 IF THIS IS NOT GROUNDED



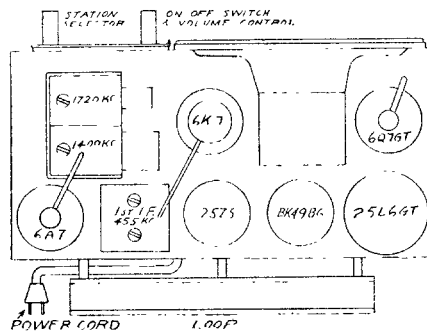
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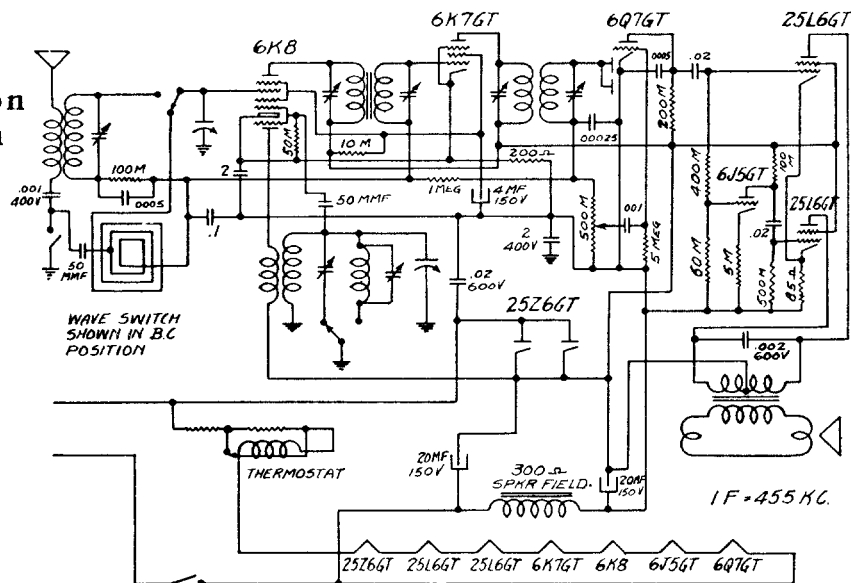
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



MODELS 304 and 3041

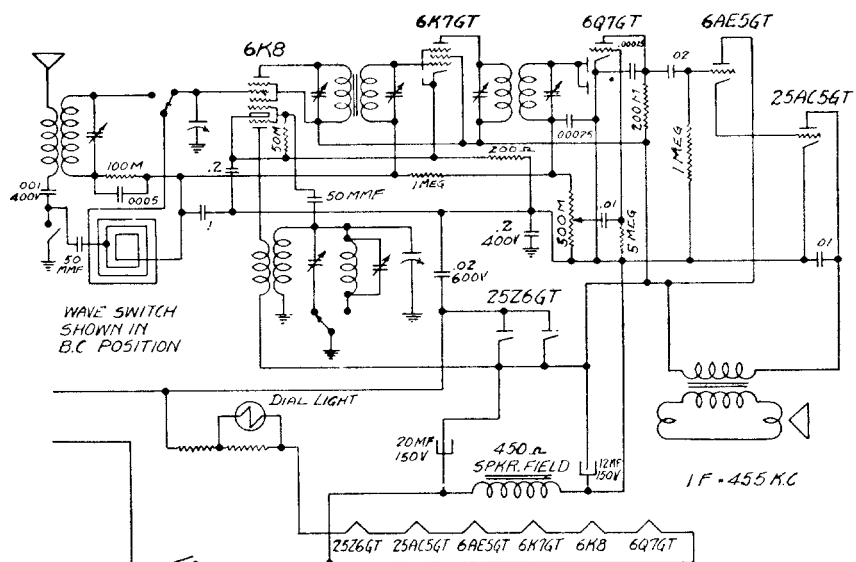


Detroit Corporation
Detroit, Michigan



FACTORY 305 SERIES
FACTORY 3051 SERIES

FACTORY 310 SERIES
FACTORY 3101 SERIES



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MODELS

DL-330

CHASSIS MODEL: DL

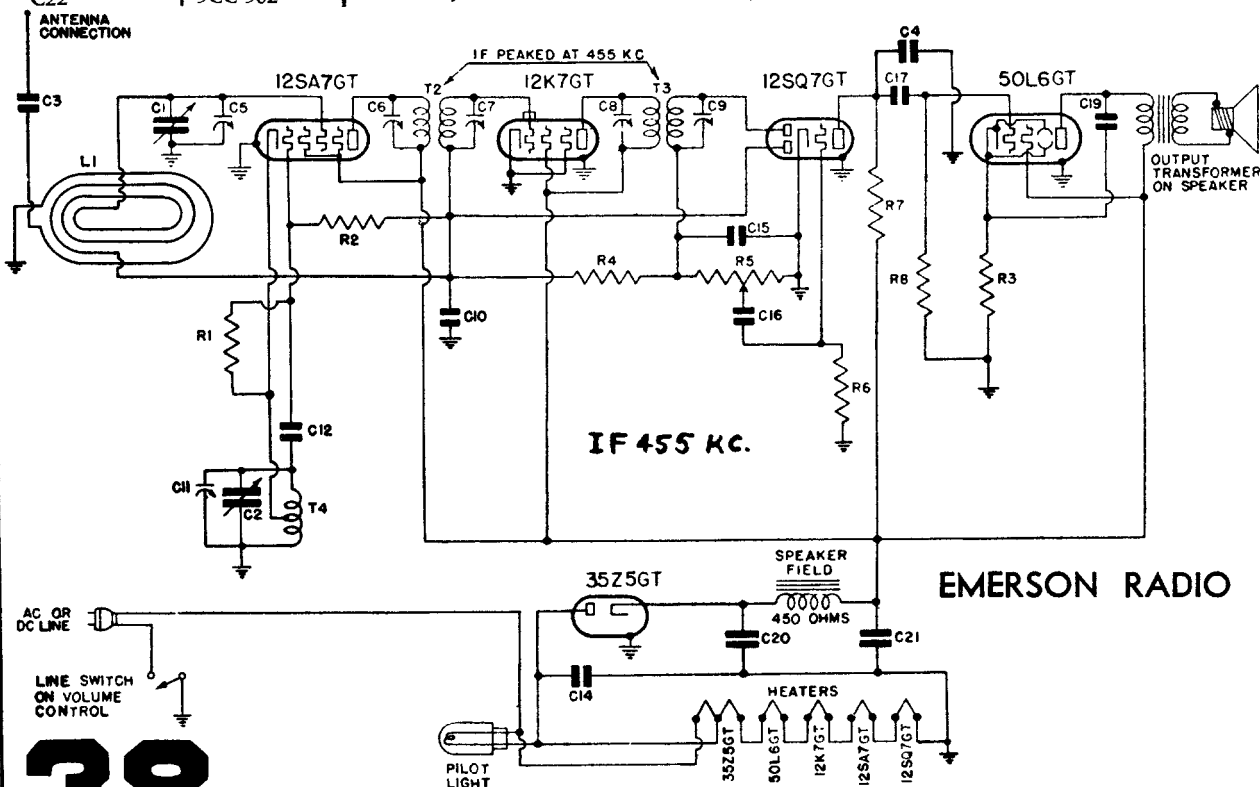
DB-296, DB-301, DB-315 and DB-327

CHASSIS MODEL: DB

DW-330A, DW-330B and DW-358

CHASSIS MODEL: DW

*Item	Part No.	DESCRIPTION
L1	7BW-179	Loop antenna assembly.....
T4	7BT-486A	Oscillator coil (DB1 and DL1).....
T4	7BT-486	Oscillator coil (DB, DL and DW).....
T2	7BT-545	Double-tuned 455 kc first i-f transformer (DB, DB1, DW).....
T2	7BT-488	Double-tuned 455 kc first i-f transformer (DL, DL1).....
T3	7BT-550B	Double-tuned 455 kc second i-f transformer (see production change No. 1).....
R1	LR-60	20,000 ohm $\frac{1}{4}$ watt carbon resistor.....
R3	3FR-293	140 ohm $\frac{1}{2}$ watt wire-wound resistor.....
R4	NNR-220	3 megohm $\frac{1}{4}$ watt carbon resistor.....
R5	7LR-378	Volume control .5 megohm with line switch (DL, DL1).....
R5	7BR-363	Volume control .5 megohm with line switch (DB, DL1).....
R5	7WR-389	Volume control .5 megohm with line switch (DW).....
R6, R2	4XR-327	15 megohm $\frac{1}{4}$ watt carbon resistor.....
R7, R8	KR-56	500,000 ohm $\frac{1}{4}$ watt carbon resistor.....
R9	LR-61	200,000 ohm $\frac{1}{4}$ watt carbon resistor (DB1 and DL1).....
C1, C2	7BC-445	Two-gang variable condenser (DB, DB1 and DW).....
	7BC-445A	Two-gang variable condenser (DL and DL1).....
C5, C11		Trimners, part of variable condenser.
C6, C7, C8, C9		Trimners, part of i-f transformers.
C10, C23	BC-12	0.05 mf, 200 volt tubular condenser (C23 used in DB1 and DL1).....
C14	LC-64	0.05 mf, 400 volt tubular condenser.....
C12, C15, C4	4XC-394A	0.00022 mf mica condenser.....
C16, C3	3HC-274	0.002 mf, 600 volt tubular condenser.....
C17, C19	6JC-425	0.024 mf, 400 volt tubular condenser.....
C20, C21	6JC-426C	Dual 20 mf, 150 volt dry electrolytic condenser.....
C22	3CC-302	0.15 mf, 200 volt tubular condenser (DB1 and DL1).....



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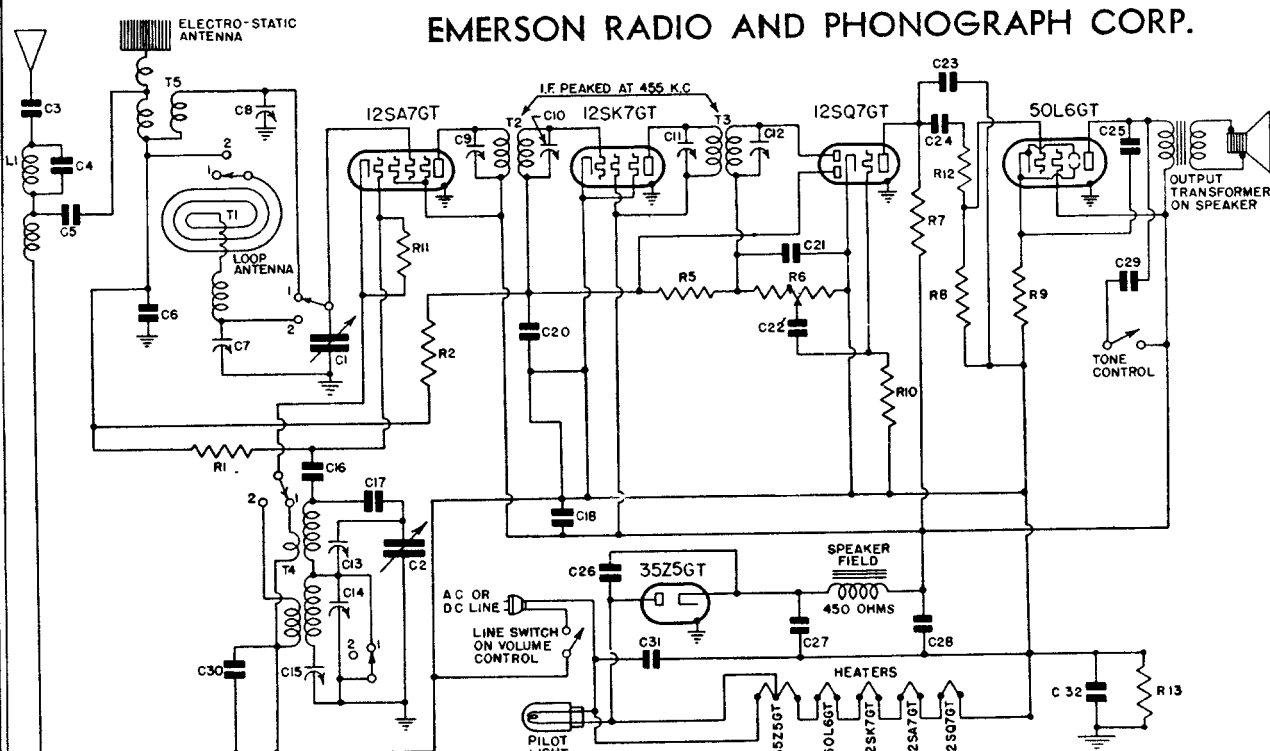
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

MODELS: DR-343, DR-348, DR-350 and DR-352 | **MODELS: DR1-343, DR1-348 and DR1-352**

CHASSIS MODEL: DR

*Item	Part No.	DESCRIPTION	
L1	7RT-531A	Antenna choke and 455 kc wave-trap	.85
T1	7RW-252	Loop antenna assembly	1.60
T2	7QT-548A	Double-tuned 455 kc first i-f transformer	1.00
T3	7QT-544	Double-tuned 455 kc second i-f transformer	.95
T4	7RT-529A	Two-band oscillator coil	.65
T5	7RT-530	Short-wave antenna coil	.45
R1, R10	4XR-327	15 megohm 1/4 watt carbon resistor	.16
R2, R13	1R-41U	200,000 ohm 1/4 watt carbon resistor	.16
R7, R8	KR-56	500,000 ohm 1/4 watt carbon resistor	.16
R5	NNR-220U	3 megohm 1/4 watt carbon resistor	.16
R6	7BR-363C	Volume control .5 megohm with line switch	.85
R9	3FR-293	140 ohm 1/4 watt wire-wound resistor	.16
R11	LR-40	20,000 ohm 1/4 watt carbon resistor	.16
R12	KR-53	50,000 ohm 1/4 watt carbon resistor	.16
C1, C2	7RC-464	Two-gang variable condenser	2.40
C3	HC-34	0.006 mf, 600 volt tubular condenser	.20
C4		0.001 mf, part of L1, wave-trap assembly	.20
C5, C18	PC-29	0.02 mf, 200 volt tubular condenser (see production change no. 1)	.20
C6	ZZC-253	0.0025 mf mica condenser	.20
C7, C8	7RC-465	Dual trimmer assembly	.30
C9, C10, C11, C12		Trimmers, part of i-f transformers	
C13, C14	7RC-466	Dual trimmer assembly	.30
C15	2NC-231D	Single adjustable padding condenser	.30
C16	5LC-410A	0.00011 mf mica condenser	.20
C17	7RC-479	0.0016 mf mica condenser	.20
C20, C29	BC-12	0.05 mf, 200 volt tubular condenser	.20
C21, C23	5AC-384	0.0002 mf, 600 volt tubular or mica condenser	.20
C22	3HC-274	0.002 mf, 600 volt tubular condenser	.20
C24	LC-65	0.02 mf, 400 volt tubular condenser	.20
C25	EC-23	0.03 mf, 400 volt tubular condenser	.20
C26	TTT-177	0.01 mf, 600 volt tubular condenser	.20
C27, C28	6QC-437A	Multiple dry electrolytic condenser, 150 volt. C27—20 mf; C28—40 mf	.95
C30	KC-58	0.01 mf, 400 volt tubular condenser	.20
C31	LC-64	0.05 mf, 400 volt tubular condenser	.20
C32	2CC-208	0.2 mf, 200 volt tubular condenser	.20



WAVE BAND SWITCH SHOWN IN
SHORT WAVE POSITION.
POSITION NO. 1 SHORT WAVE
NO. 2 BROADCAST

ON MODEL DR OMIT PARTS
R13 AND C32 AND GROUND
B- TO CHASSIS.

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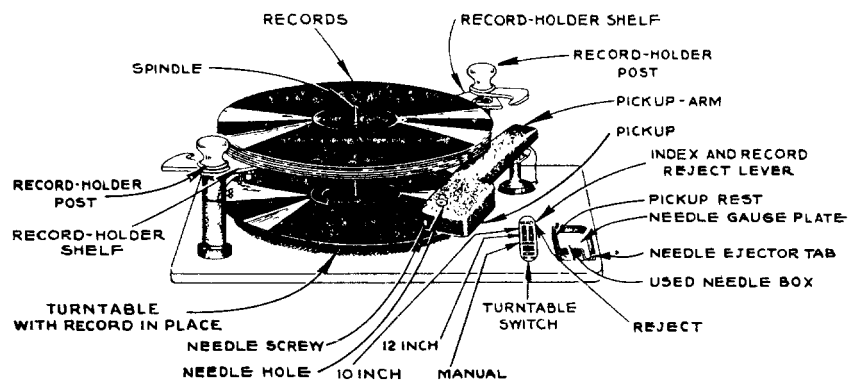
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

EMERSON RADIO AND PHONOGRAPH CORP.

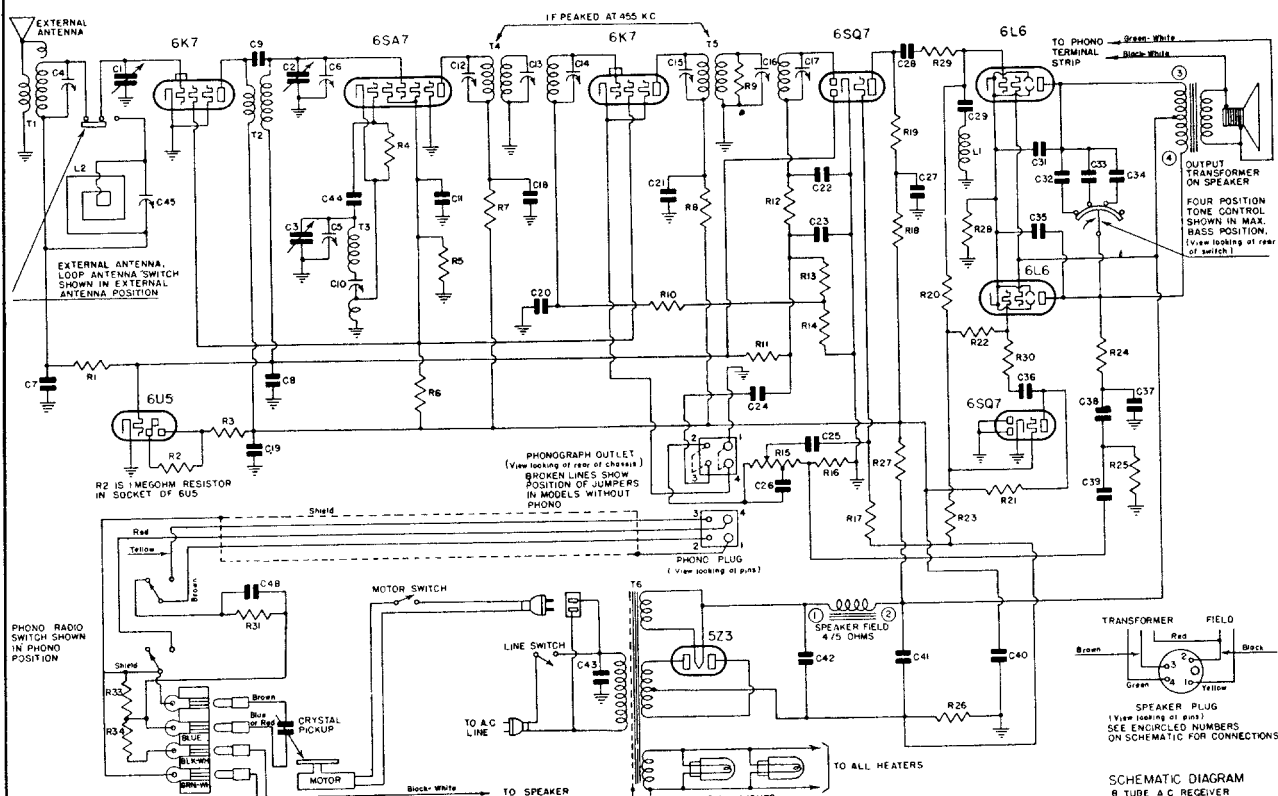
Models

DS-365

DS-372



Top View of Automatic Record Changer



Readings should be taken with a 1000 ohms-per-volt meter. Voltages listed below are from point indicated to ground (chassis) with the volume control turned on full and no signal. Line voltage for these readings was 117 volts, 60 cycles, a.c. All readings except B plus at rectifier, heaters, and cathode voltages were taken on 300 volt scale.

Tube	Plate	Screen	Cathode	Heaters
6K7GT	245	70	0	6.3
6SA7GT	245	70	0	6.3
6K7GT	235	70	0	6.3
6SQ7GT (det.)	125	—	0	6.3
6SQ7GT (P.I.)	150	—	0	6.3
6L6 (2)	275	285	18.5	6.3

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Emerson Radio and Phonograph Corp.

Models DS-365, DS-372

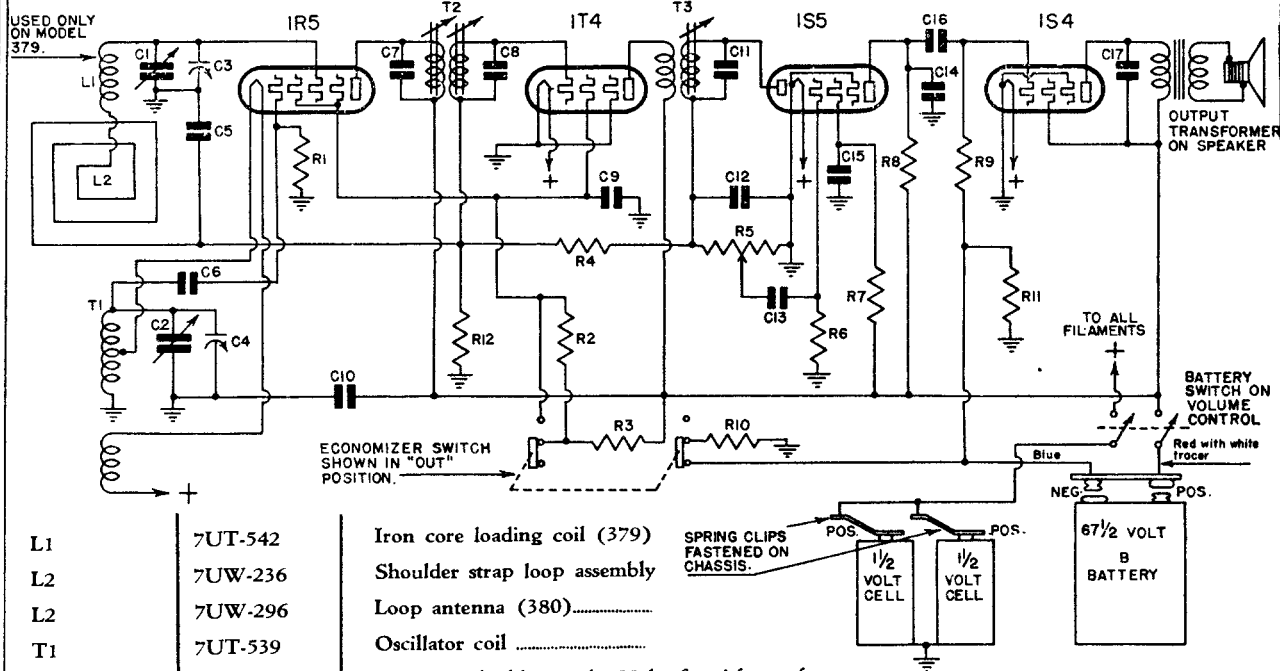
REPLACEMENT PARTS

*Item	Part No.	DESCRIPTION	PRICE
L1	7ST-538	10 K.C. filter choke.....	\$1.40
L2	7SW-238	Loop antenna (365 cabinet).....	1.05
L2	7SW-298	Loop antenna (372 cabinet).....	1.75
T1	7ST-533	Antenna coil.....	.40
T2	7ST-534	Interstage coil.....	.50
T3	7ST-535	Oscillator coil.....	.25
T4	7ST-536	Triple-tuned 455 kc first i-f transformer.....	1.45
T5	7ST-537	Triple-tuned 455 kc second i-f transformer.....	1.60
T6	7ST-549	Power transformer.....	8.90
R1, R12, } R29, R30 }	KR-53	50,000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R2	KR-57	1 megohm $\frac{1}{4}$ watt resistor in 6U5 tube socket.....	.16
R3	GR-31	20,000 ohm 1 watt carbon resistor.....	.16
R4	LR-60	20,000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R5	3BR-247	40,000 ohm $\frac{1}{2}$ watt carbon resistor.....	.16
R6	7SR-411	15,000 ohm 2 watt carbon resistor.....	.25
R7, R8	PR-79	1000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R9		190,000 ohm resistor, part of T6.	
R10, R11	NNR-220	3 megohm $\frac{1}{4}$ watt carbon resistor.....	.16
R13	LR-61	200,000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R14, R18 } R19, R21 }	KR-54	100,000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R15	7SR-379	Volume control, 1.2 megohm, double tapped.....	.70
R16	3ER-262	75 ohm $\frac{1}{2}$ watt wire-wound resistor.....	.16
R17	HR-42	2 megohm $\frac{1}{4}$ watt carbon resistor.....	.16
R20, R22, R23	KR-55	250,000 ohm $\frac{1}{4}$ watt carbon resistor.....	.16
R24	3BR-246	10,000 ohm 2 watt carbon resistor.....	.25
R25	7SR-404	3,500 ohm $\frac{1}{2}$ watt carbon resistor.....	.16
R26	7SR-402	11 ohm $\frac{1}{2}$ watt wire-wound resistor.....	.16
R27	3XR-283	1500 ohm 2 watt carbon resistor.....	.25
R28	7SR-403	180 ohm 3 watt carbon resistor.....	.30
C1, C2, C3	7SC-496	Three-gang variable condenser.....	5.05
C4		Trimmer, part of T1.	
C5, C6		Trimmers, part of variable condenser.	
C7, C8, C20	BC-12	0.05 mf, 200 volt tubular condenser.....	.20
C9	7SC-498A	0.000008 mf, mica condenser.....	.20
C10	2NC-231A	Single adjustable padding condenser; range 300 to 600 mmf.....	.30
C11	EEC-132	0.1 mf, 400 volt tubular condenser.....	.20
C12, C13 } C14, C15 } C16, C17 }		Trimmers, part of i-f transformers.	
C18, C21 } C36 }	LC-64	0.05 mf, 400 volt tubular condenser.....	.20
C19, C27 } C28 }	EEC-132	0.1 mf, 400 volt tubular condenser.....	.20
C22, C26 } C48 }	5LC-410A	0.00011 mf, mica condenser.....	.20
C23	4XC-393A	0.00006 mf, mica condenser.....	.20
C24, C25	KC-58	0.01 mf, 400 volt tubular condenser.....	.20
C29		0.0014 mf, mica condenser; part of L1.	
C31, C35	3VC-324	0.003 mf, 600 volt tubular condenser.....	.20
C32	3XC-374	0.1 mf, 600 volt tubular condenser.....	.20
C33	7EC-473	0.05 mf, 600 volt tubular condenser.....	.20
C34	QQC-173	0.015 mf, 600 volt tubular condenser (see production change number 1).....	.20
C37	7SC-497	0.08 mf, 600 volt tubular condenser.....	.20
C38	4DC-349	0.04 mf, 400 volt tubular condenser.....	.20
C39	EC-19	0.5 mf, 200 volt tubular condenser.....	.35
C40, C41	7AC-444A	16 mf, 400 volt dry electrolytic condenser.....	.85
C42	3XC-329 or } 7SC-501 }	30 mf, 450 volt wet electrolytic condenser.....	1.35
C43, C44	3LC-297A	30 mf, 450 volt fabricated plate electrolytic condenser.....	1.00
C45		0.01 mf, 400 volt tubular condenser.....	.20
		Trimmer, part of L2.	

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



L1	7UT-542
L2	7UW-236
L2	7UW-296
T1	7UT-539
T2	7UT-540
T3	7UT-541
R1	KR-54
R2	LR-64
R3	LR-65
R4, R12	3RR-274
R5	7UR-380
R6	3RR-274
R7, R9	NNR-220
R8	KR-57
R10	7UR-394
R11	7UR-392
C1, C2	7UC-469
+C3, C4	
C5, C9, C15	FC-29
C6, C12, C14	5LC-410A
+C7, C8, C11	
C10	7UC-476
C13	3HC-274
C16, C17	NNC-199

Iron core loading coil (379)
Shoulder strap loop assembly
Loop antenna (380).....
Oscillator coil
Iron core double-tuned 455 kc first i-f transformer
Iron core single-tuned 455 kc second i-f transformer
100,000 ohm 1/4 watt carbon resistor.....
5,000 ohm 1/4 watt carbon resistor.....
10,000 ohm 1/4 watt carbon resistor.....
5 megohm 1/4 watt carbon resistor.....
Volume control 1.5 megohm with double pole battery switch
10 megohm 1/4 watt carbon resistor.....
3 megohm 1/4 watt carbon resistor.....
1 megohm 1/4 watt carbon resistor.....
2200 ohm 1/4 watt carbon resistor.....
1800 ohm 1/4 watt carbon resistor.....
Two-gang variable condenser.....
Trimmers, part of variable condenser.
0.02 mf, 200 volt tubular condenser.....
0.00011 mf mica condenser.....
Fixed trimming condensers, contained inside i-f cans.
10 mf, 100 volt dry electrolytic condenser.....
0.002 mf, 600 volt tubular condenser.....
0.001 mf, 600 volt tubular condenser.....

**Emerson
Radio
Models
DU-379
DU-380**

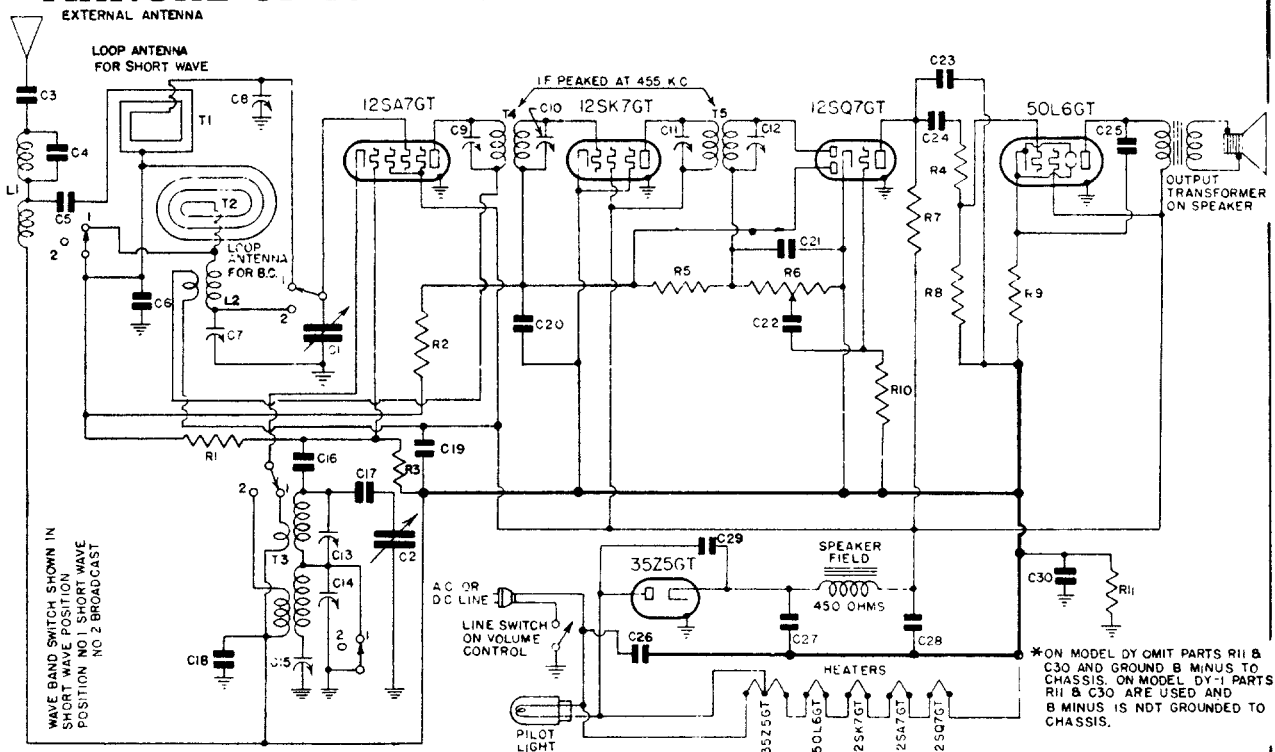
Readings should be taken with a 1000 ohms-per-volt meter. Voltages listed are from point indicated to chassis with volume control turned on full and no signal. The battery voltages for these readings were: "A" 1.5 volts, "B" 67.5 volts. All readings except filaments were taken on the 250 volt scale, with battery saver "out."

Tube	Plate	Screen	Osc. Plate	Fil.
IR5	57	60	57	1.5
IT4	57	60	—	1.5
IS5	*5	*3	—	1.5
IS4	55	60	—	1.5

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



L1
L1
L2
T1, T2
T3
T4
T5
R1, R10
R2, R11
R3
R4
R5
R6
R7, R8
R9
C1, C2
C3
C4
C5, C19
C6
C7, C8
†C9, C10, C11, C12
C13, C14
C15
C16
C17
C18
C20
C21, C23
C22
C24
C25
C26
C27, C28
C29
C30

7RT-531
7RT-531A
7YT-552A
7YW-249A
7YT-551A
7QT-548C
7QT-544
4XR-327
LR-61U
LR-60
KR-53
HR-42
7BR-363C
KR-56
3FR-293
7RC-464
HC-34

FC-29
2ZC-253

7RC-466
2NC-231D
4XC-394A
7YC-483
KC-58
AC-6
5AC-384
3HC-274
LC-65
EC-23
LC-64
6JC-426H
TTC-177
2CC-208

Antenna choke and 455 kc wave-trap (DY1).....
Antenna choke and 455 kc wave-trap (DY).....
Broadcast loop antenna loading coil.....
Two-band loop antenna assembly.....
Two-band oscillator coil.....
Double-tuned 455 kc first i-f transformer.....
Double-tuned 455 kc second i-f transformer.....
15 megohm $\frac{1}{4}$ watt carbon resistor.....
200,000 ohm $\frac{1}{4}$ watt carbon resistor.....
20,000 ohm $\frac{1}{4}$ watt carbon resistor.....
50,000 ohm $\frac{1}{4}$ watt carbon resistor.....
2 megohm $\frac{1}{4}$ watt carbon resistor.....
Volume control .5 megohm with line switch.....
140 ohm, $\frac{1}{2}$ watt wire-wound resistor.....
Two-gang variable condenser.....
0.006 mf, 600 volt tubular condenser.....
0.001 mf, part of L1, wave-trap assembly.....
0.02 mf, 200 volt tubular condenser.....
0.0025 mf mica condenser.....
Trimmers, part of loop antenna assembly.....
Trimmers, part of i-f transformers.....
Dual trimmer assembly.....
Single adjustable padding condenser.....
0.00022 mf mica condenser.....
0.00114 mf mica condenser (coded 0.0011 mf).....
0.01 mf, 400 volt tubular condenser.....
0.1 mf, 200 volt tubular condenser.....
0.0002 mf, 600 volt tubular or mica condenser.....
0.002 mf, 600 volt tubular condenser.....
0.02 mf, 400 volt tubular condenser.....
0.03 mf, 400 volt tubular condenser.....
0.05 mf, 400 volt tubular condenser.....
Dual 20 mf, 150 volt dry electrolytic condenser.....
0.01 mf, 600 volt tubular condenser.....
0.2 mf, 200 volt tubular condenser.....

Voltage at 35Z5 cathode—120 volts.
Voltage across speaker field—32 volts.
Voltage across pilot light—4.5 volts.

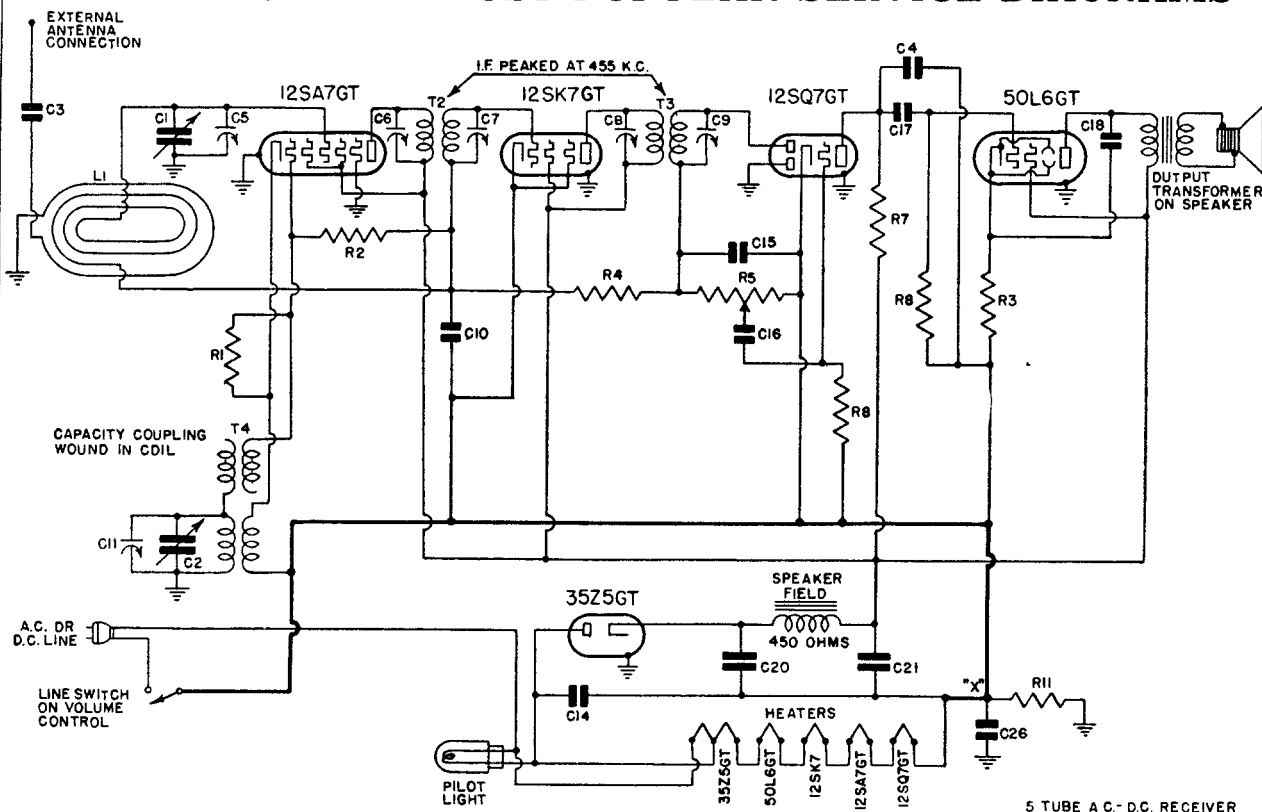
DY-337
DY1-337
DY-349
DY1-349
DY-351
DY1-351

Tube	Plate	Screen	Cathode	Fil.
12SA7GT	88	88	0	12
12SK7GT	88	88	0	12
12SQ7GT	30	—	0	12
50L6GT	82	88	5.6	50

Emerson
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



5 TUBE A.C.-D.C. RECEIVER

NOTE: R11 and C26 are used on Underwriters' approved chassis only; on other chassis point X is grounded to the chassis.

L1	7BW-179
L1	8CW-334
T4	7QT-547A
T2	8CT-566
T3	7BT-550E
R1	LR-60U
R3	3FR-293
R4	NNR-220
R5	7BR-363D
R5	7LR-378
R6, R2	4XR-327
R7, R8	KR-56U
R11	LR-61
C1, C2	7BC-445D
C1, C2	7BC-445A
C3, C16	3HC-274
C4, C15	5AC-384
C5, C11	
C6, C7, C8, C9	
C10, C27	BC-12
C14	LC-64
C17, C18	LC-65
C20, C21	6JC-426E
C20, C21	6JC-426M
C24	AC-6
C26	2CC-208

Loop antenna assembly (FC)	
Loop antenna assembly (FG)	
Oscillator coil	
Double-tuned 455 kc first i-f transformer	
Double-tuned 455 kc second i-f transformer	
20,000 ohm 1/4 watt carbon resistor	
140 ohm 1/2 watt wire-wound resistor	
3 megohm 1/4 watt carbon resistor	
Volume control .5 megohm with line switch (FC)	
Volume control .5 megohm with line switch (FG)	
15 megohm 1/4 watt carbon resistor	
500,000 ohm 1/4 watt carbon resistor	
200,000 ohm 1/4 watt carbon resistor	
Two-gang variable condenser (FC)	
Two-gang variable condenser (FG)	
0.002 mf, 600 volt tubular condenser	
0.002 mf, 600 volt tubular condenser	
Trimners, part of variable condenser	
Trimners, part of variable condenser	
0.05 mf, 200 volt tubular condenser	
0.05 mf, 400 volt tubular	
0.02 mf, 400 volt tubular condenser	
Dual 20 mf, 150 volt dry electrolytic condenser (FC)	
Dual 20 mf, 150 volt dry electrolytic condenser (FG)	
0.1 mf, 200 volt tubular condenser	
0.2 mf, 200 volt tubular condenser	

Emerson
Radio

MODEL: FC-400

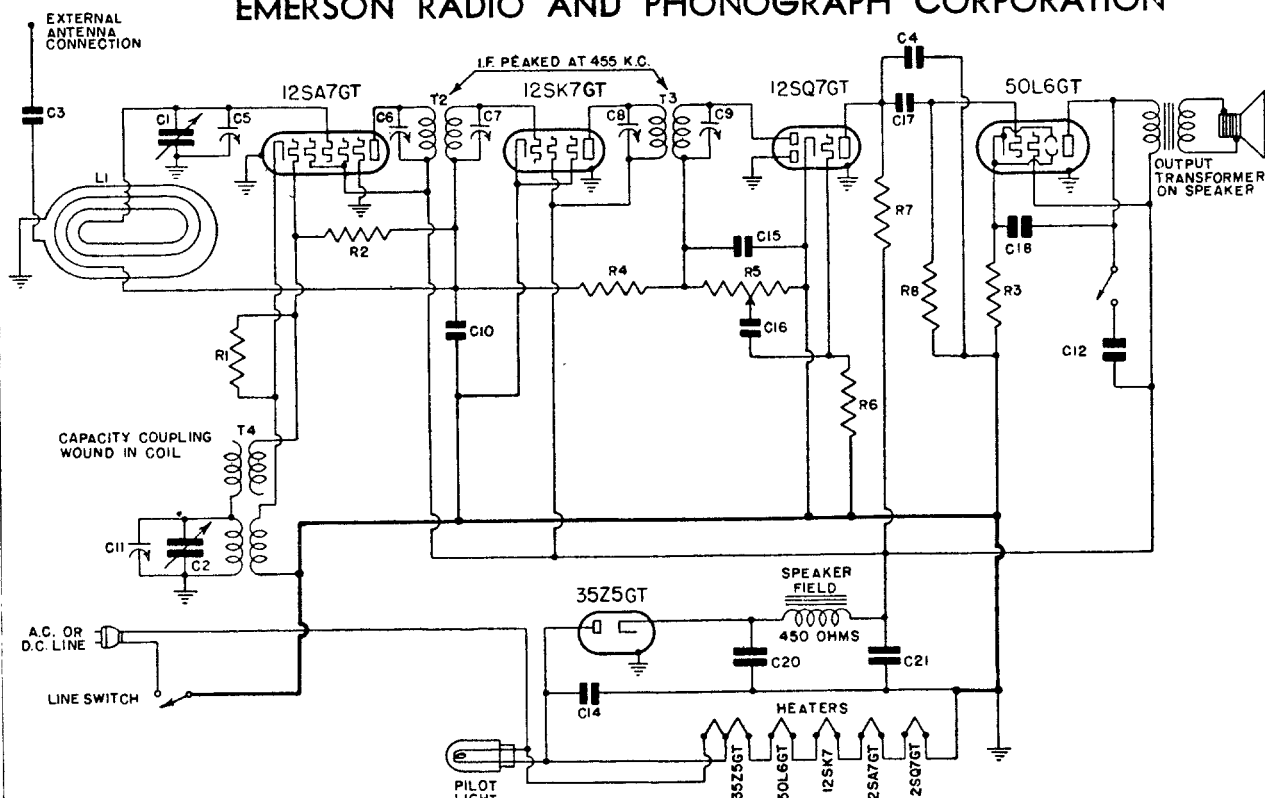
CHASSIS MODEL: FC

MODEL: FG-330

CHASSIS MODEL: FG

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

EMERSON RADIO AND PHONOGRAPH CORPORATION



R1	LR-60	20,000 ohm $\frac{1}{4}$ watt carbon resistor
R2, R6	4XR-327	15 megohm $\frac{1}{4}$ watt carbon resistor
R3	3FR-293	140 ohm $\frac{1}{2}$ watt wire-wound resistor
R4	NNR-220	3 megohm $\frac{1}{4}$ watt carbon resistor
R5	9PR-447	Volume control .5 megohm
R7, R8	KR-56	500,000 ohm $\frac{1}{4}$ watt carbon resistor
C1, C2	9PC-533	Two-gang variable condenser
C3, C16	3HC-274	0.002 mf, 600 volt tubular condenser.
C4	5AC-384	0.0002 mf, 600 volt tubular condenser
C5, C11		Trimmers, part of variable condenser.
C6, C7, C8, C9		Trimmers, part of i-f transformers.
C10	AC-6	0.1 mf, 200 volt tubular condenser
C12	9PC-544	0.04 mf, 200 volt tubular condenser

Emerson Radio

Models FP-421
FP-422

VOLTAGE ANALYSIS

Voltage at 35Z5 cathode—120 volts.

Voltage across speaker field—32 volts.

Voltage across pilot light—4.5 volts.

Tube	Plate	Screen	Cathode	Fil.
12SA7GT	88	88	0	12
12SK7GT	88	88	0	12
12SQ7GT	30	—	0	12
50L6GT	82	88	5.6	50

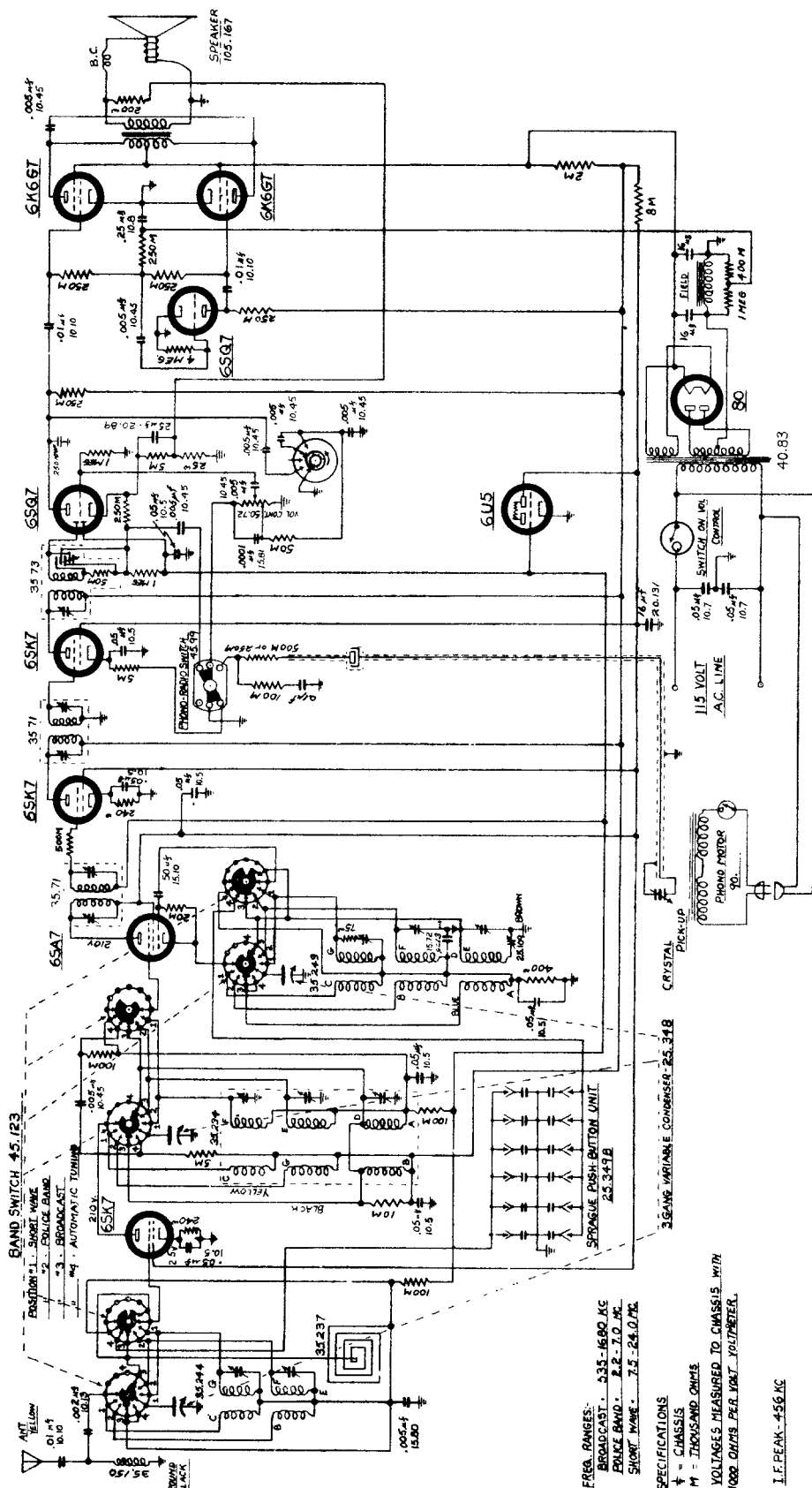
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Fada Radio & Electric Co., Inc. Long Island City, N. Y.

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FADA RADIO & ELECT. CO. INC. LONG ISLAND CITY, N.Y.	
MODEL - 194 APC	
CHASSIS	11-12-60
ENCLOSURE	11-12-60
BT	11-12-60
I.F. COILS	
1	35.73
2	35.73
3	35.73
4	35.73
5	35.73
6	35.73
7	35.73
8	35.73
9	35.73
10	35.73
11	35.73
12	35.73
13	35.73
14	35.73
15	35.73
16	35.73
17	35.73
18	35.73
19	35.73
20	35.73
21	35.73
22	35.73
23	35.73
24	35.73
25	35.73
26	35.73
27	35.73
28	35.73
29	35.73
30	35.73
31	35.73
32	35.73
33	35.73
34	35.73
35	35.73
36	35.73
37	35.73
38	35.73
39	35.73
40	35.73
41	35.73
42	35.73
43	35.73
44	35.73
45	35.73
46	35.73
47	35.73
48	35.73
49	35.73
50	35.73
51	35.73
52	35.73
53	35.73
54	35.73
55	35.73
56	35.73
57	35.73
58	35.73
59	35.73
60	35.73
61	35.73
62	35.73
63	35.73
64	35.73
65	35.73
66	35.73
67	35.73
68	35.73
69	35.73
70	35.73
71	35.73
72	35.73
73	35.73
74	35.73
75	35.73
76	35.73
77	35.73
78	35.73
79	35.73
80	35.73
81	35.73
82	35.73
83	35.73
84	35.73
85	35.73
86	35.73
87	35.73
88	35.73
89	35.73
90	35.73
91	35.73
92	35.73
93	35.73
94	35.73
95	35.73
96	35.73
97	35.73
98	35.73
99	35.73
100	35.73



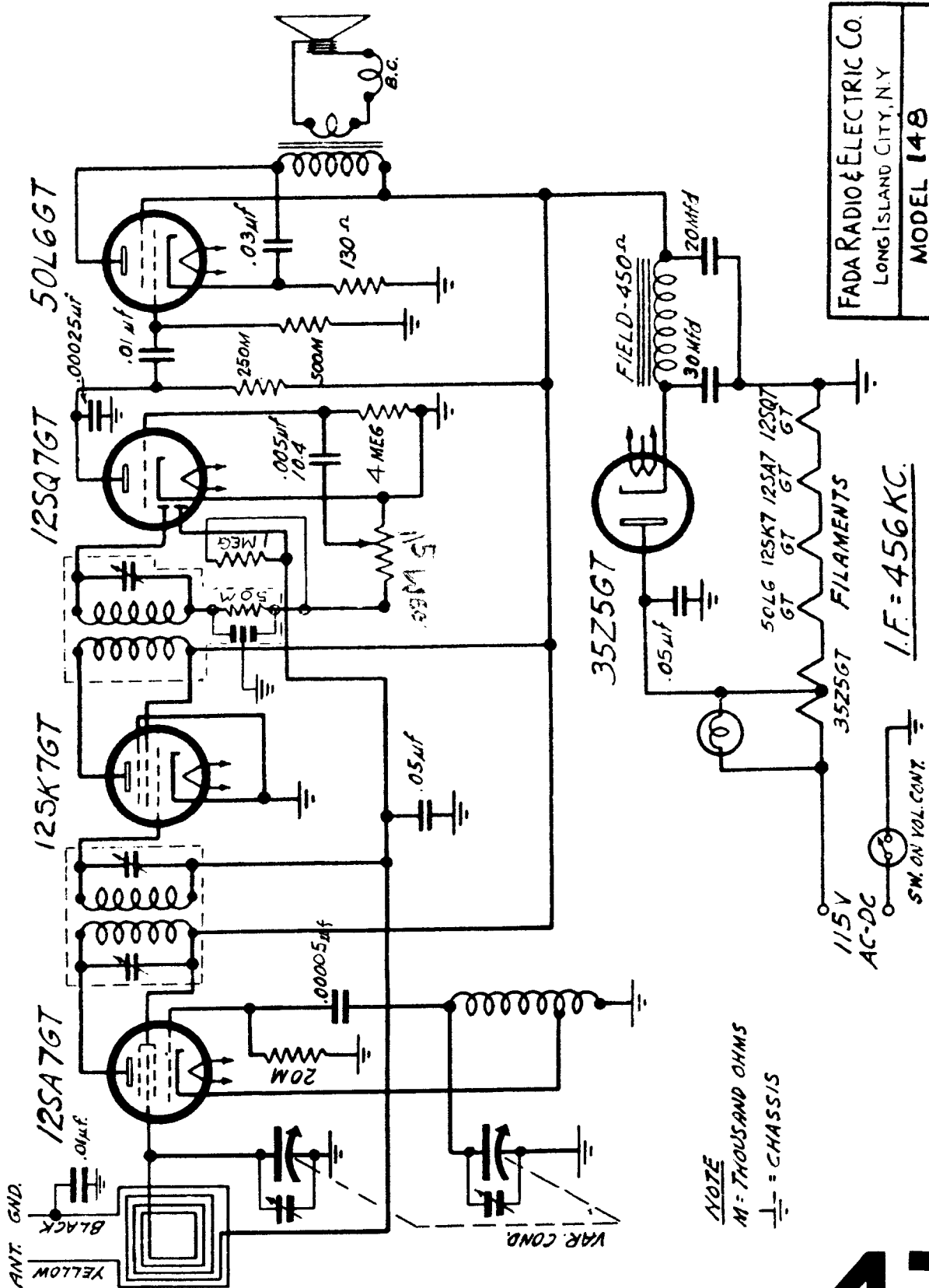
FREQ. RANGES:
BROADCAST - 535-1600 KC
PHONE BAND - 2.2-7.0 MC
SHORT WAVE - 7.5-24.0 MC

SPECIFICATIONS
+ = CHASSIS
M = THOUSAND OHMS
VOLTAGES MEASURED TO CHASSIS WITH
1000 OHMS PER VOLT 10-UMETER.

I.F. PEAK - 456 KC

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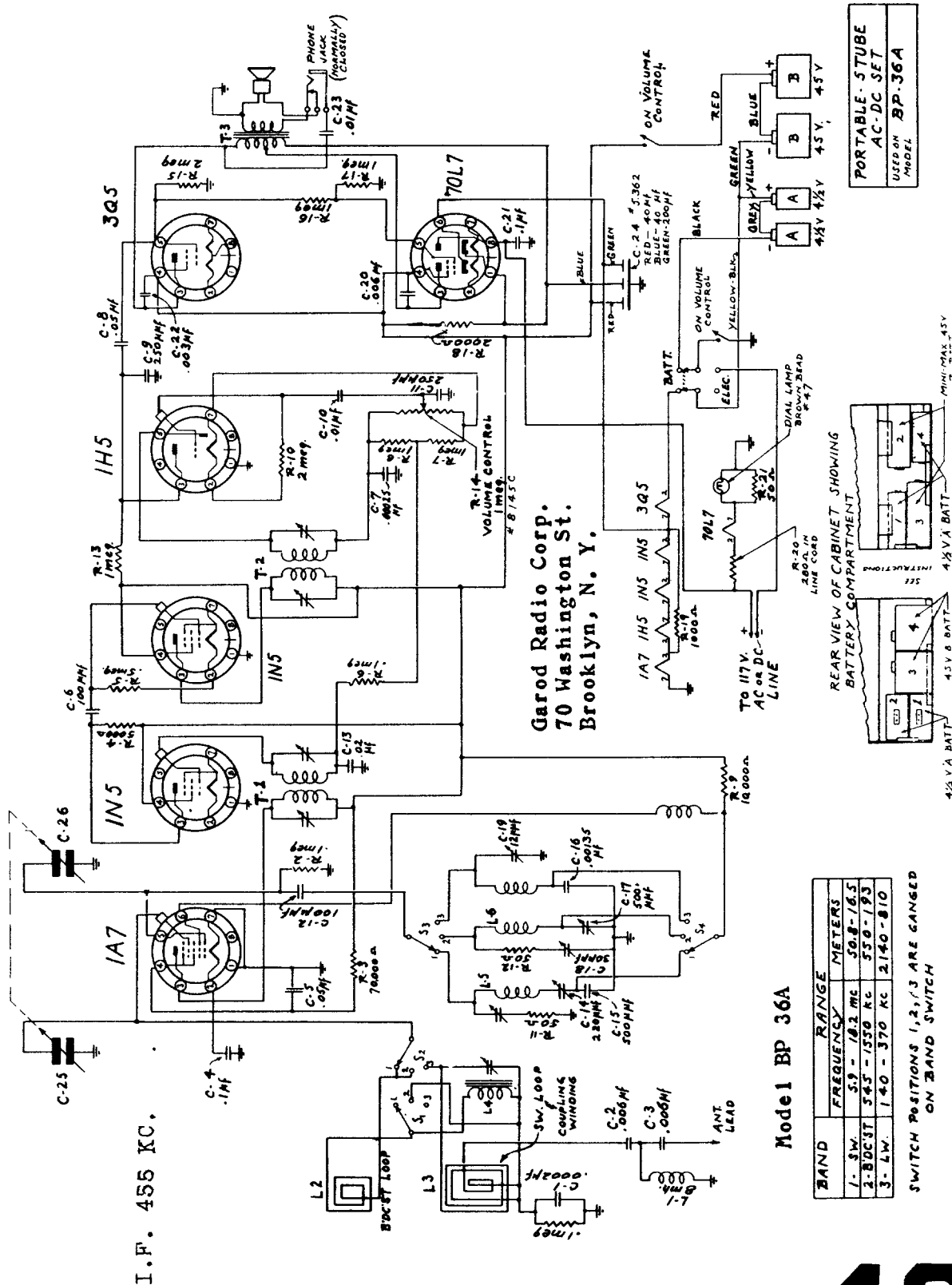
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



FADA RADIO & ELECTRIC CO.
LONG ISLAND CITY, N.Y.
MODEL 148

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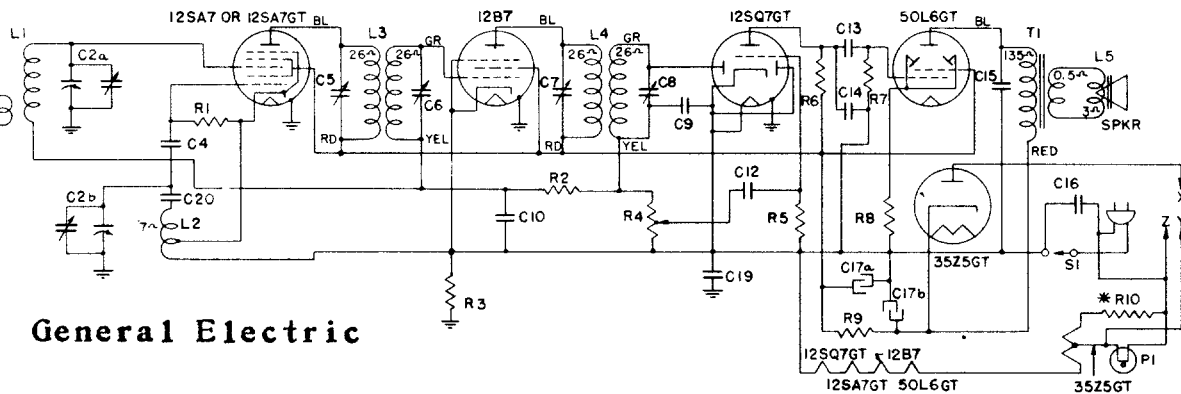
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Models J-51, J-53, J-54, and J-54W



General Electric

*"A" rated receivers have "X" connected to "Y" and R-10 is shorted. "C" rated receivers have "X" connected to "Z."

PARTS DESCRIPTION LIST

Symbol	Description	Symbol	Description	Symbol	Description
C2a	Antenna section of tuning condenser	C17b	40 mfd. 150 V. dry electrolytic	R4	0.5 megohms volume control
C2b	Oscillator section of tuning condenser	C19	0.2 mfd. paper capacitor	R5	4.7 megohms carbon resistor
C4	47 mmf. mica capacitor	C20	.01 mfd. paper capacitor	R6	470,000 ohms carbon resistor
C9	470 mmf. mica capacitor	L1	Beam-a-Scope	R7	470,000 ohms carbon resistor
C10	.05 mfd. paper capacitor	L2	Oscillator Coil	R8	150 ohms carbon resistor
C12	.005 mfd. paper capacitor	L3	1st. I.F. transformer	R9	1200 ohms 1 W. carbon resistor
C13	.005 mfd. paper capacitor	L4	2nd I.F. transformer	R10	13 ohms carbon resistor
C14	330 mmf. mica capacitor	P1	Dial lamp, MAZDA No. 47	S1	Power switch
C15	.01 mfd. paper capacitor	R1	33,000 ohms carbon resistor	T1	Output transformer
C16	.05 mfd. paper capacitor	R2	2.2 megohms carbon resistor		
C17a	30 mfd. 150 V. dry electrolytic	R3	470,000 ohms carbon resistor		

GENERAL INFORMATION

Models J-51, J-53, J-54 and J-54W are compact, five-tube superheterodyne receivers which can be operated from either an AC or DC source of power. Model J-51 and J-53 cabinets are in matched walnut veneers. Model J-54 and J-54W cabinets are plastic in oak and gray-white respectively. All models incorporate the following design features: Built-in Beam-a-Scope, 5-inch dynapower speaker, increased dial length, automatic volume control, and beam power output.

The glass tubes used in the converter and detector stages are interchangeable with metal tubes if the receiver is realigned following the change.

Precaution

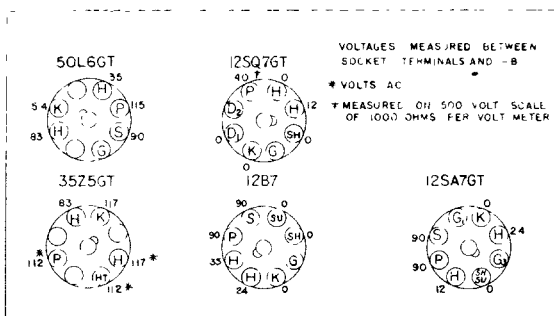
If the signal generator is AC operated use an isolating transformer between the power supply and the radio receiver power input. The use of an isolating capacitor is not recommended as AC current through the capacitor will introduce hum modulation and/or create the possibility of a burned-out signal generator attenuator.

Special Service Information

The following information will be very useful in servicing receivers if a vacuum tube voltmeter or similar voltage measuring instrument is available.

- (1) Stage Gains Gain*
Antenna Post to Converter Grid... 4.0 at 1000 KC
R.F. on Converter Grid to I.F. on I.F.
Amplifier Grid... 40 at 1000 KC
I.F. on Converter Grid to I.F. on I.F.
Amplifier Grid... 50 at 455 KC
I.F. Amplifier Grid to Detector Plate... 50 at 455 KC
- (2) 0.15-volt, 400-cycle signal across the volume control will give 1/2-watt speaker output.* (Volume control turned to maximum.)
- (3) Average DC voltage developed across oscillator grid resistor (R-1)... 15 volts

* Variations of $\pm 20\%$ permissible. All readings obtained with enough signal input to give 1/2-watt speaker output.

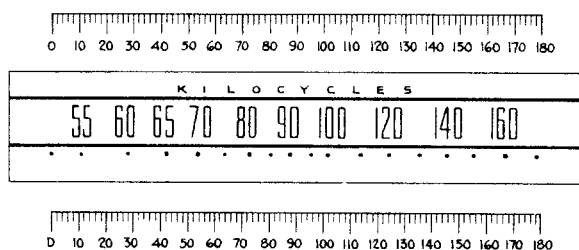


AC LINE VOLTS - 117 MAX VOLUME GANG CLOSED NO SIGNAL

ALIGNMENT PROCEDURE

Alignment Frequencies

I.F. 455 KC

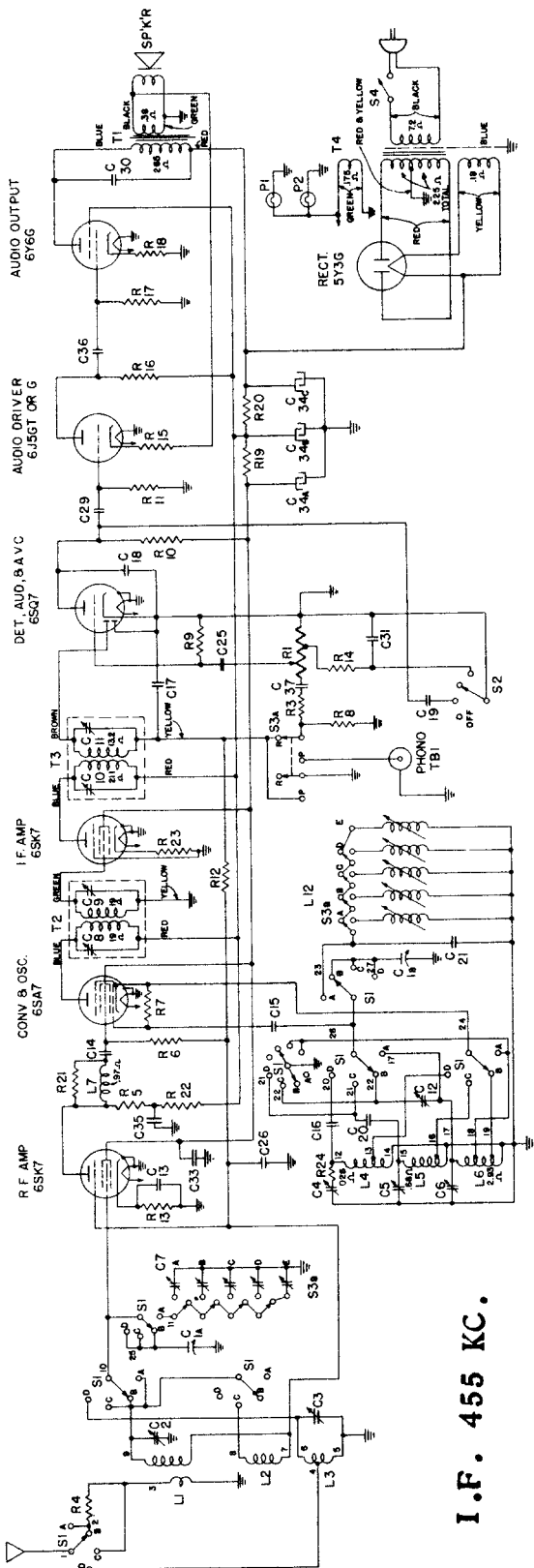


Frequency-degree Reference Chart

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



I.F. 455 KC.

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Symbol	Description	Symbol	Description	Symbol	Description	Symbol	Description	Symbol	Description
C1A	Antenna section of tuning condenser	C25	.02 mfd. paper capacitor	L7	R.F. interstage coil	R16	100,000 ohms carbon resistor	T1	Output transformer
C1B	Oscillator section of tuning condenser	C26	.05 mfd. paper capacitor	L12	Station selector oscillator coils	R17	250,000 ohms carbon resistor	T2	1st I.F. transformer
C2	"BC" band antenna trimmer	C29	.005 mfd. paper capacitor	P1	Dial lamp, Mazda No. 44	R18	300 ohms 1 W. carbon resistor	T3	2nd I.F. transformer
C3	"SW2" band antenna trimmer	C30	.01 mfd. paper capacitor	P2	Dial lamp, Mazda No. 44	R19	300 ohms 2 W. carbon resistor	T4	Power transformer
C4	"SW2" band oscillator trimmer	C31	.005 mfd. paper capacitor	R1	2 megohm volume control	R20	18,000 ohms 2 W. carbon resistor		
C5	"SW1" band oscillator trimmer	C33	.01 mfd. paper capacitor	R3	47,000 ohms carbon resistor	R21	100,000 ohms carbon resistor		
C6	"BC" band oscillator trimmer	C34A	10 mfd. 250 V. dry electrolytic	R4	300 ohms carbon resistor	R22	100,000 ohms carbon resistor		
C7	Station selector antenna trimmer	C34B	15 mfd. 250 V. dry electrolytic	R5	300 ohms carbon resistor	R23	150 ohms carbon resistor		
C12	"BC" band padding trimmer	C34C	30 mfd. 250 V. dry electrolytic	R6	47,000 ohms carbon resistor	R24	27 ohms carbon resistor		
C13	.01 mfd. paper capacitor	C36	.01 mfd. paper capacitor	R7	47,000 ohms carbon resistor	S1	Band selector switch		
C14	100 mmf. mica capacitor	C37	.01 mfd. paper capacitor	R8	47,000 ohms carbon resistor	S2	Band control switch		
C15	47 mmf. mica capacitor	C38	.01 mfd. paper capacitor	R9	47,000 ohms carbon resistor	S3A	Photo switch		
C16	.005 mfd. paper capacitor	C39	.01 mfd. paper capacitor	R10	"BC" band Beam-a-Scope	S3B	Station selector switch		
C17	220 mmf. mica capacitor	L1	"SW1" band Beam-a-Scope	R11	"SW2" band Beam-a-Scope	S4	Power switch		
C18	150 mmf. mica capacitor	L2	"SW2" band Beam-a-Scope	R12	2.2 megohms carbon resistor	T1	Output transformer		
C19	2400 mmf. paper capacitor	L3	"SW1" band oscillator coil	R13	47 ohms carbon resistor	T2	1st I.F. transformer		
C20	2400 mmf. paper capacitor	L4	"SW2" band oscillator coil	R14	100,000 ohms carbon resistor	T3	2nd I.F. transformer		
C21	750 mmf. silvered mica capacitor	L5	"SW1" band oscillator coil	R15	3300 ohms carbon resistor	T4	Power transformer		
		L6	"BC" band oscillator coil						

Chassis or Beam-a-Scope Removal

Note: Care must be exercised in removing the chassis to avoid changing the shape of either the short-wave or broadcast loops. These loops are factory formed to give a certain inductance and any alterations in the loops in the field will throw the chassis out of alignment.

When disconnecting the short-wave loop leads from the loop, be sure to support the loop while pulling off the connections. Failure to support the loop may cause the staples to loosen and result in the loop rattling in the cabinet.

GENERAL ELECTRIC SEVEN-TUBE GOLDEN TONE RADIO MODEL J-71

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Symbol	Description	Symbol	Description	Symbol	Description
C1A	Antenna section of tuning condenser	C33B	15 mfd. 400 V. dry electrolytic	R17	1000 ohms carbon resistor
C1B	Oscillator section of tuning condenser	C33C	30 mfd. 400 V. dry electrolytic	R18	180 ohms 2 W. carbon resistor
C2	"SW2" band antenna trimmer	C34	.002 mfd. 1000 V. paper capacitor	R19	180 ohms carbon resistor
C3	Touch tuning trimmer	C35	.01 mfd. paper capacitor	R20	180 ohms carbon resistor
C4	.01 mfd. paper capacitor	L1	"BC" and "SW1" band Beam-a-Scope	R21	45,000 ohms carbon resistor
C5	.01 mfd. paper capacitor	L2	"SW2" band antenna coil	R22	68,000 ohms carbon resistor
C6	100 mfd. mica capacitor	L3	R.F. interstage coil	R23	27,000 ohms carbon resistor
C7	.03 mfd. paper capacitor	L4	"SW2" band Beam-a-Scope	R24	47,000 ohms carbon resistor
C8	.03 mfd. paper capacitor	L5	"SW2" band oscillator coil	R25	2 megohms volume control (1/2 megohm
C9	.02 mfd. paper capacitor	L6	"BC" band oscillator coil	R26	56,000 ohms carbon resistor
C10	100 mfd. 1000 V. paper capacitor	L7	Touch tuning coil	R27	5.6 megohms carbon resistor
C11	220 mfd. 1000 V. paper capacitor	L8	Dial lamp, Mazda No. 44	R28	220,000 ohms carbon resistor
C12	.02 mfd. mica capacitor	L9	1000 ohms carbon resistor	R29	33,000 ohms carbon resistor
C13	.02 mfd. mica capacitor	L10	47,000 ohms carbon resistor	R30	10,000 ohms 3 W. carbon resistor
C14	.02 mfd. mica capacitor	R1	3300 ohms carbon resistor	R31	1800 ohms 4 W. carbon resistor
C15	.02 mfd. mica capacitor	R2	47,000 ohms carbon resistor	R32	47,000 ohms carbon resistor
C16	.02 mfd. mica capacitor	R3	3300 ohms carbon resistor	R33	1000 ohms carbon resistor
C17	.02 mfd. mica capacitor	R4	22,000 ohms carbon resistor	R34	1000 ohms carbon resistor
C18	.02 mfd. mica capacitor	R5	22,000 ohms carbon resistor	S1	Band switch
C19	.02 mfd. mica capacitor	R6	22,000 ohms carbon resistor	S2	Tone control switch
C20	.02 mfd. mica capacitor	R7	150 ohms carbon resistor	S3	Touch tuning switch
C21	.02 mfd. mica capacitor	R8	470,000 ohms carbon resistor	S4	Phono key
C22	.02 mfd. mica capacitor	R9	3300 ohms carbon resistor	S5	Power key
C23	.02 mfd. mica capacitor	R10	100,000 ohms carbon resistor	T1	1st I.F. transformer
C24	.02 mfd. mica capacitor	R11	220,000 ohms carbon resistor	T2	2nd I.F. transformer
C25	.02 mfd. mica capacitor	R12	220,000 ohms carbon resistor	T3	Output transformer
C26	.02 mfd. mica capacitor	R13	150,000 ohms carbon resistor	T4	50-60-cycle power transformer
C27	.02 mfd. mica capacitor	R14	270,000 ohms carbon resistor	T5	25-cycle power transformer
C28	.02 mfd. mica capacitor	R15	4700 ohms carbon resistor		
C29	.02 mfd. mica capacitor	R16			
C30	.02 mfd. mica capacitor				
C31	.02 mfd. mica capacitor				
C32	.02 mfd. mica capacitor				
C33A	10 mfd. 350 V. dry electrolytic				

Tuning Frequency Range

Broadcast Band.....	540-1700 KC
Short-wave Band No. 1.....	2400-7000 KC
Short-wave Band No. 2.....	7000-22,000 KC

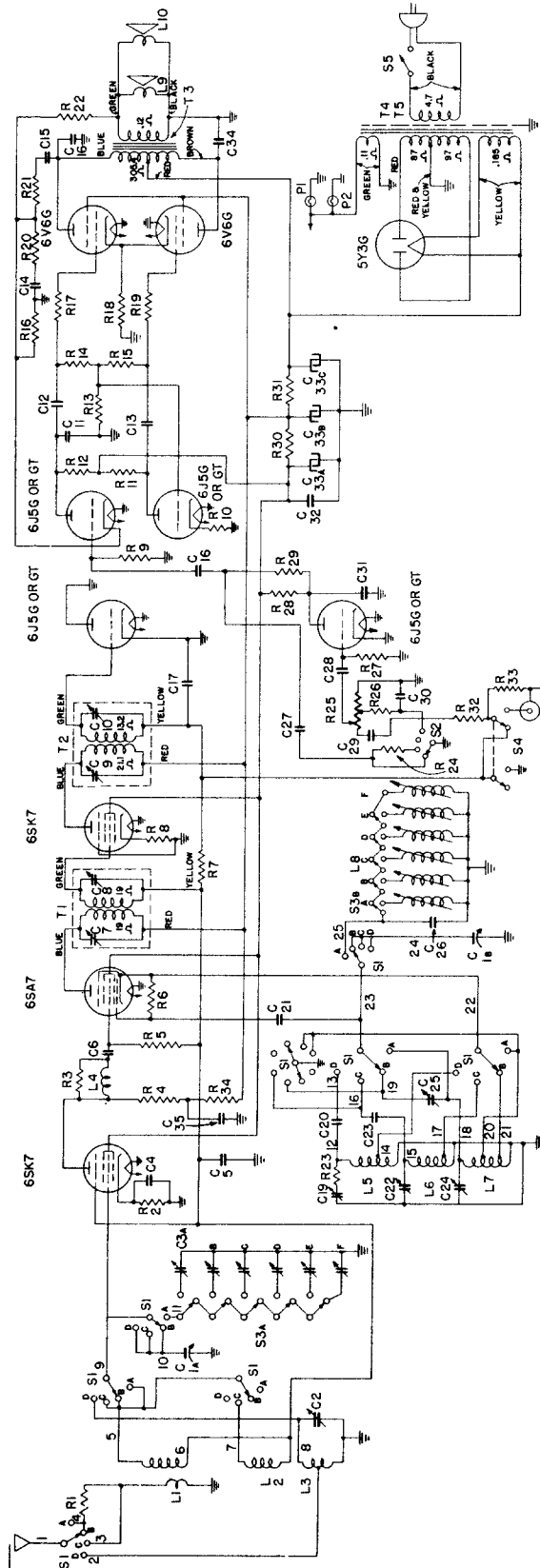
Intermediate Frequency.....455 KC

GENERAL ELECTRIC

MODEL J-105

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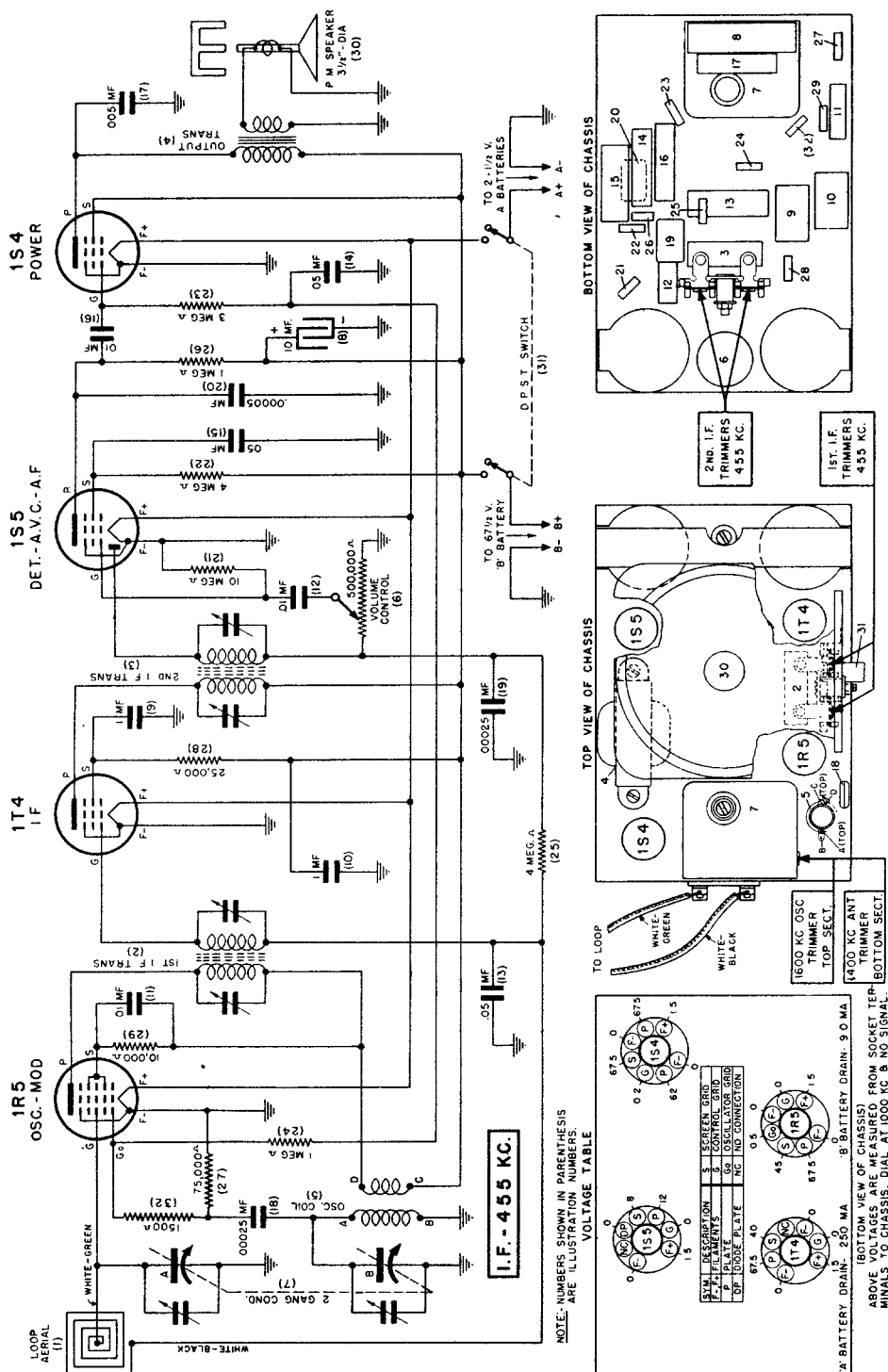
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS INSTRUCTIONS

GENERAL  ELECTRIC

Model 1 JB-410



the first I.F. transformer trimmers. Keep test oscillator output as low as a readable meter reading will permit.

R.F. Alignment

Couple test oscillator output to loop in case cover. Adjust test oscillator and receiver dial to exactly 1600 K.C. Peak 1600 K.C. oscillator trimmer for maximum output. Change test oscillator signal and receiver dial to approximately 1400 K.C. Then while rocking gang condenser trim 1400 K.C. antenna trimmer for maximum output.

I.F.	455 K.C.
R.F.	1600 & 1400 K.C.

Alignment Frequencies

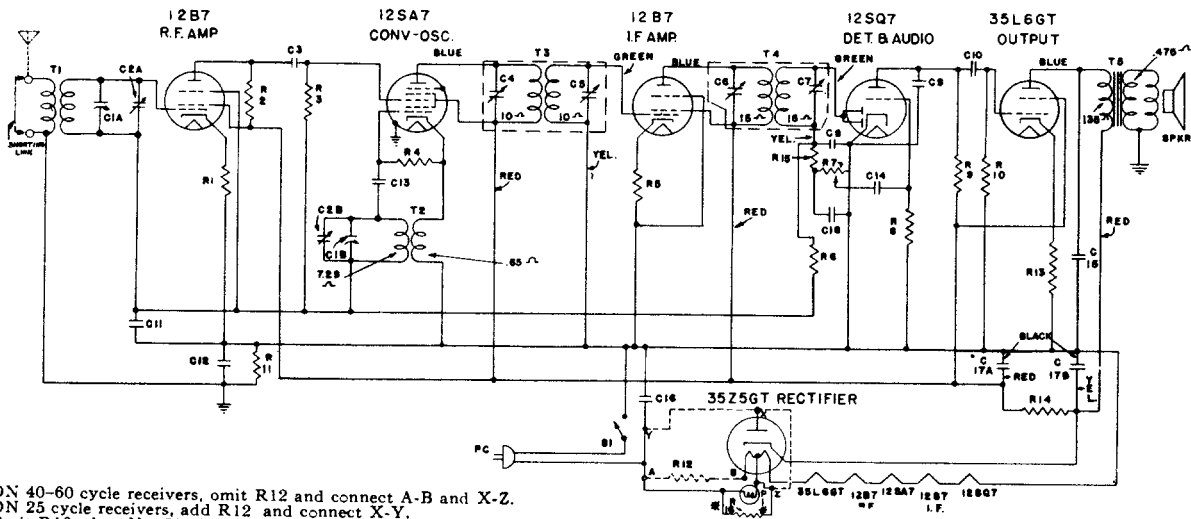
I.F. Alignment

Connect an output meter across the voice coil. Rotate the volume to maximum. Set test oscillator to 455 K.C. and apply signal to lug on stator of gang condenser to which loop is connected through a .05 Mfd. capacitor. Align the second I.F. transformer trimmers, next adjust

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



ON 40-60 cycle receivers, omit R12 and connect A-B and X-Z.
ON 25 cycle receivers, add R12 and connect X-Y.
Omit R16 when No. 51 dial lamp is used.

General Electric

Models J-602, J-603

Tuning Frequency Range.....540-1720 KC

Intermediate Frequency.....455 KC

Electrical Power Output (117 line volts)

Undistorted.....1.0 watts
Maximum.....1.5 watts

Loudspeaker—PM Dynamic

Outside Cone Diameter.....5 inches
Voice Coil Impedance (400 cycles).....3.5 ohms

Tubes

RF Amplifier.....GE-12B7
Converter—Oscillator.....GE-12SA7
IF Amplifier.....GE-12B7
Detector, Audio, and AVC.....GE-12SQ7
Power Output.....GE-35L6GT
Rectifier.....GE-35Z5GT
Dial Lamp (see paragraph below).....MAZDA #47 or #51

GENERAL INFORMATION

Models J602 and J603 are six-tube AC-DC superheterodyne receivers with Underwriters' Approval listing. The Model J602 is housed in a mahogany plastic cabinet, while the Model J603 has an ivory plastic cabinet.

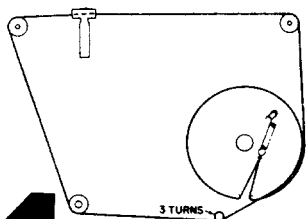
Both the MAZDA No. 47 and No. 51 dial lamps were used during production. When lamp No. 51 is used, the resistor R16 should be omitted.

Either the metal or glass type 12B7 tube may be used in the RF or IF stage. However when the glass tube is used in the IF stage, a tube shield must be used to prevent oscillation at the low frequency end of the broadcast band.

ALIGNMENT PROCEDURE

Alignment Frequencies

RF.....1500 KC
IF.....455 KC



Dial Stringing Diagram

IF Alignment

Connect an output meter across the voice coil. Turn the volume control to maximum. Set test oscillator to 155 KC and keep the oscillator output as low as a readable meter reading will permit.

Apply signal to the 12SA7 converter grid through a .05 mfd. capacitor and align progressively the trimmers in the 2nd and 1st IF transformers.

RF Alignment

When making the following alignment the loop antenna must be bolted to the chassis by the screw and spacer mounting. The RF signal should be capacity coupled to the receiver loop by placing a two-foot piece of wire for an antenna on the test oscillator output post (high side). Keeping this antenna two feet or more from the receiver loop will generally insure freedom from too much coupling. Metal objects such as meters, tools, etc., should not be placed in close proximity to the loop when making this alignment.

With the gang condenser plates completely closed, the pointer should line up with the first mark on the left of the scale. Set the signal generator to 1500 KC. Align (C-1b) to the signal while the pointer is on the 1500 KC mark. Peak (C-1a) for maximum output.

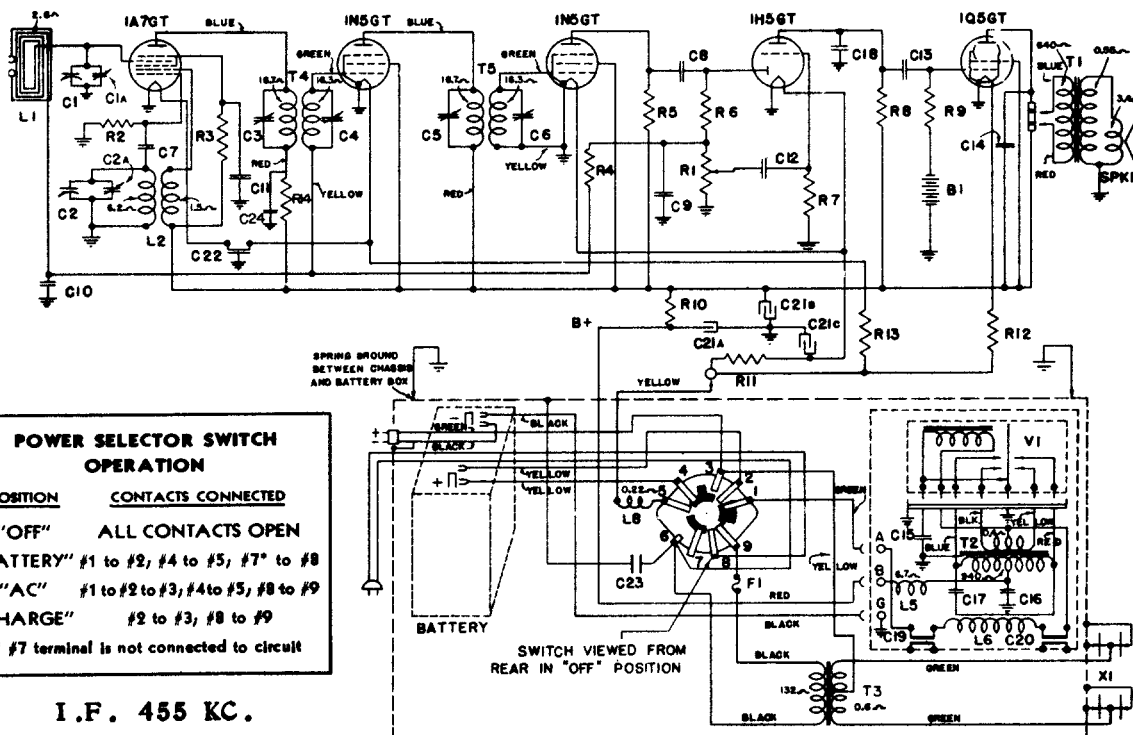
Stock No.	Symbol	Description
RC-7049	C-1a, 1b, 2a, 2b	CONDENSER—Tuning condenser.....
*RC-235	C-3	CAPACITOR—100 Mmf., mica.....
*RC-242	C-8	CAPACITOR—150 Mmf., mica.....
*RC-274	C-9	CAPACITOR—330 Mmf., mica.....
*RC-039	C-10	CAPACITOR—.01 Mfd., 600 V. paper.....
*RC-072	C-11	CAPACITOR—.05 Mfd., 200 V. paper.....
*RC-104	C-12	CAPACITOR—.01 Mfd., 600 V. paper.....
*RC-216	C-13	CAPACITOR—47 Mmf., mica.....
*RC-023	C-14	CAPACITOR—.005 Mfd., 600 V. paper.....
*RC-039	C-15	CAPACITOR—.01 Mfd., 600 V. paper.....
*RC-092	C-16	CAPACITOR—.05 Mfd., 600 V. paper.....
RC-5183	C-17a, 17b	CAPACITOR—50 Mfd., 60 Mfd., electrolytic.....
*RC-235	C-18	CAPACITOR—100 Mmf., mica.....
*RQ-1227	R-1	RESISTOR—47 ohm, 1/4 W. carbon.....
*RQ-1273	R-2	RESISTOR—4700 ohm, 1/4 W. carbon.....
*RQ-1299	R-3	RESISTOR—47,000 ohm, 1/4 W. carbon.....
*RQ-1295	R-4	RESISTOR—33,000 ohm, 1/4 W. carbon.....
*RQ-1235	R-5	RESISTOR—100 ohm, 1/4 W. carbon.....
*RQ-1339	R-6	RESISTOR—2.2 megohm, 1/4 W. carbon.....
RV-120	R-7, S-1	VOLUME CONTROL—0.5 megohm, combined with power switch.....
*RQ-1349	R-8	RESISTOR—5.6 megohm, 1/4 W. carbon.....
*RQ-1323	R-9, 10, 11	RESISTOR—470,000 ohm, 1/4 W. carbon.....
*RQ-1213	R-12	RESISTOR—12 ohm, 1/4 W. carbon.....
*RQ-1239	R-13	RESISTOR—150 ohm, 1/4 W. carbon.....
RQ-651	R-14	RESISTOR—1000 ohm, 2 W. carbon.....
*RQ-1299	R-15	RESISTOR—47,000 ohm, 1/4 W. carbon.....
*RQ-1255	R-16	RESISTOR—680 ohm, 1/4 W. carbon.....

*Used in previous receivers.

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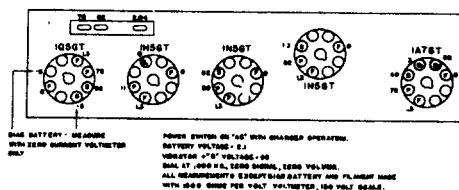
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Stock No.	Symbol	Description	List Price	Stock No.	Symbol	Description	List Price
RC-7054	C-1, 2	CONDENSER—Tuning condenser and trimmers	\$1.35	*RQ-1331	R-8	RESISTOR—1.0 megohm, 1/4 W. carbon	\$0.70—5
*RC-216	C-7	CAPACITOR—47 mmf. mica	.25	*RQ-1339	R-9	RESISTOR—2.2 megohm, 1/4 W. carbon	.70—5
*RC-235	C-8, 9	CAPACITOR—100 mmf. mica	.25	*RQ-1259	R-10	RESISTOR—1,000 ohm, 1/4 W. carbon	.70—5
*RC-072	C-10	CAPACITOR—.05 Mfd., 200 V. paper	.25	RC-2056	B-1, 12, 13	CELL—3.0 V. bias cell assembly	.70—5
*RC-096	C-11	CAPACITOR—.01 Mfd., 200 V. paper	.30	RL-568	L-1	BEAM-A-SCOPE—Loop antenna assembly (inside cover)	.90
*RC-023	C-12, 13	CAPACITOR—.005 Mfd., 600 V. paper	.25	RL-2055	L-2	COIL—Oscillator coil	.30
*RC-039	C-14	CAPACITOR—.01 Mfd., 600 V. paper	.25	RL-367	L-5	CHOKE—B choke	.20
*RC-096	C-15	CAPACITOR—.01 Mfd., 200 V. paper	.30	RL-366	L-6	CHOKE—Vibrator choke	.55
*RC-072	C-16	CAPACITOR—.05 Mfd., 200 V. paper	.25	RL-567	L-7	BEAM-A-SCOPE—External loop antenna	.45
*RC-027	C-17	CAPACITOR—.006 Mfd., 100 V. paper	.30	RL-365	L-8	CHOKE—Filament supply choke	.20
*RC-235	C-18	CAPACITOR—.05 Mfd., 120 V. paper	.25	RS-3115	SW1	SWITCH—Power selector switch	.70
*RC-156A	C-19, 20	CAPACITOR—.05 Mfd., 120 V. paper	.45	RT-4010	T-1	TRANSFORMER—Output transformer	.90
C-21A, 21B	C-21A, 21B	CAPACITOR—.15 Mfd., 130 V. dry electrolytic	.75	RT-0525	T-2	VIBRATOR—Vibrator power transformer	1.80
RC-5189	C-21C	CAPACITOR—1200 Mfd., 2 V. dry electrolytic	.45	RT-0524	T-3	TRANSFORMER—50-60 cycle rectifier step-down transformer	1.20
*RC-156A	C-22	CAPACITOR—.05 Mfd., 120 V. paper	.45	RT-0527	T-3	TRANSFORMER—25 cycle rectifier step-down transformer	.90
RC-092	C-23	CAPACITOR—.05 Mfd., 600 V. paper	.30	RT-393	T-4	TRANSFORMER—1st I.F. transformer	.90
RV-125	R-1	VOLUME CONTROL—.05 megohm volume control	.95	RT-392	T-5	TRANSFORMER—2nd I.F. transformer	.90
*RQ-1315	R-2	RESISTOR—220,000 ohm, 1/4 W. carbon	.70—5	RV-204	V-1	VIBRATOR—Power supply synchronous vibrator	3.80
*RQ-1299	R-3	RESISTOR—47,000 ohm, 1/4 W. carbon	.70—5	RR-802	X-1	RECTIFIER—Copper oxide rectifier	4.60
*RQ-1339	R-4	RESISTOR—2.2 megohm, 1/4 W. carbon	.70—5	RS-1066	Spkr	SPEAKER—1" M speaker	
*RQ-1293	R-5	RESISTOR—27,000 ohm, 1/4 W. carbon	.70—5				
*RQ-1299	R-6	RESISTOR—47,000 ohm, 1/4 W. carbon	.70—5				
*RQ-1347	R-7	RESISTOR—4.7 megohm, 1/4 W. carbon	.70—5				

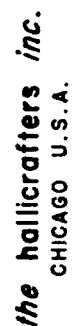
All power necessary for the operation of the receiver is supplied by the 2-volt built-in rechargeable battery. The tube filaments are heated directly by the two volts from the battery while the necessary high voltage for the screen and plates of the tubes is furnished by a synchronous vibrator used in conjunction with a step-up power transformer and its associated filter circuit. The synchronous vibrator operates on the two volts from the battery.

Provision has been made to charge the battery directly from the house current without removing the battery from the receiver circuit. Two charging positions are provided on the four-position power selector switch. The "Charge" position of this switch allows the battery to be charged at the rate of approximately 1.35 amperes from the house current during the period that the receiver is not being operated. The "AC" position of the switch allows the receiver to be operated at the same time that the battery is being charged. Under this condition, however, it takes a considerably longer period for a partially discharged battery to be fully restored due to the fact that current is taken from the battery to operate the receiver.



GENERAL ELECTRIC
MODEL LB-530

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

The Hallicrafters

S-27

RESISTORS

NO.	OHMS	WATTAGE	NO.	OHMS	WATTAGE
1	250	1/3	34	250,000	1/3
2	1,000	1/3	35	500,000	1/3
3	1,000	1/3	36	250,000	1/3
4	10,000	1-1/2	37	15,000	1/3
5	2,000	1/3	38	50,000	1/3
6	1,000	1/3	39	250,000	1/3
7	100,000	1/3	40	100,000	1/3
8	1,000	1/3	41	100,000	1/3
9	8	1/3	42	200,000	1/3
10	100,000	1/3	43	500,000	Audio Gain Control
11	10,000	R.F. Gain Control	44	250,000	1/3
12	35	1/3	45	250,000	1/3
13	120	1/3	46	5,000	1/3
14	40,000	1/3	47	5,000	1/3
15	300	1/3	48	120	1/3
16	8	1/3	49	250,000	1/3
17	100,000	1/3	50	250,000	1/3
18	100,000	1/3	51	100,000	1/3
19	100,000	1/3	52	250	1-1/2
20	200	1/3	53	10,000	1/3
21	1,000	1/3	54	4,000	1-1/2
22	300	1/3	55	5,000	1-1/2
23	8	1/3	56	600,000	1/3
24	500,000	1/3	57	17	1/3 Wire Wound
25	300	1/3	58	1,500	S. Meter Zero Adj. Wire Wound
26	5,000	1/3	59	3,200	10
27	1,000	1/3	60	25,000	1-1/2
28	7,500	10 Wire Wound	61	50,000	1/3
29	2,000	1/3	62	300	1/3
30	20,000	1-1/2	63	5,000	1/3
31	50,000	1/3	64	20,000	1/3
32	1,000,000	1/3	65	35	1/3
33	100,000	1/3			

CONDENSERS

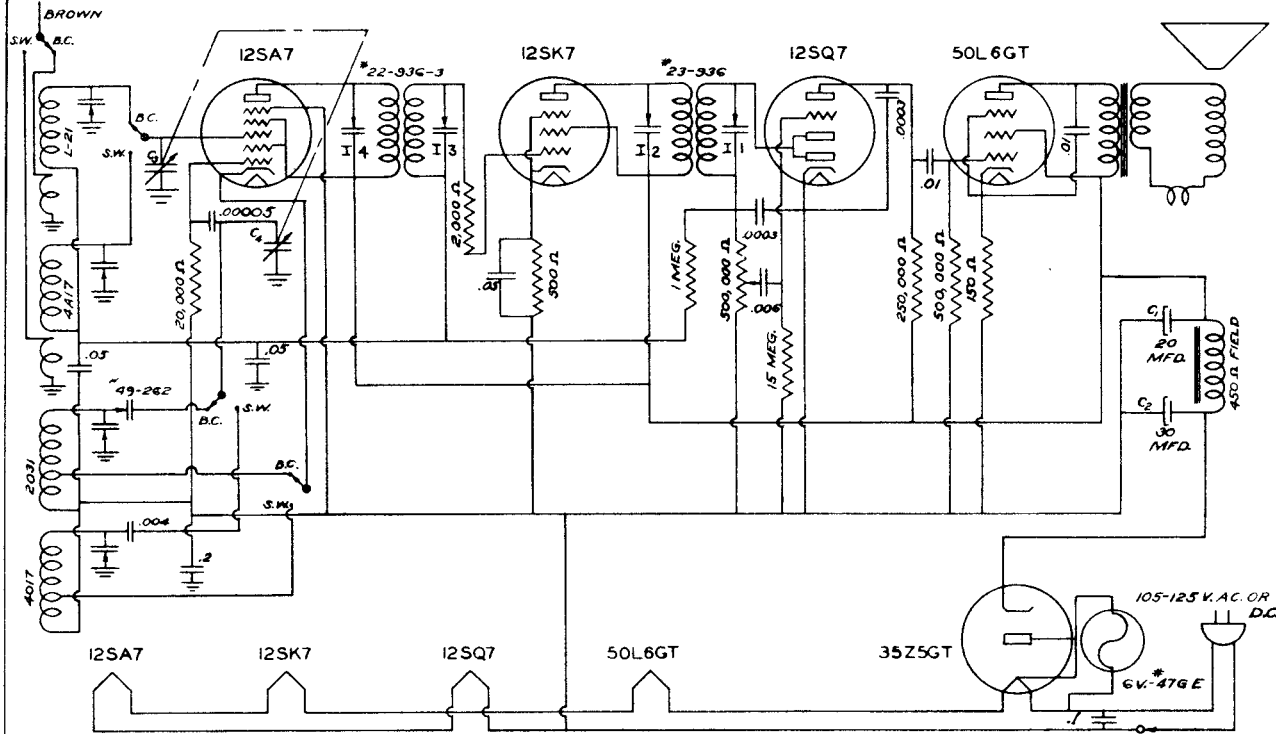
NO.	CAPACITY	VOLTAGE	TYPE	NO.	CAPACITY	VOLTAGE	TYPE
1	60 mmf	Per Section	Air	31	50 mmf		Mica
2	15 mmf	Ant. Trimmer	Air	32	500 mmf		Mica
3	5 mmf		3 Ceramicon	33	.05 mfd	400	Paper
4	.002 mfd		Mica	34	30 mfd	25	Electrolytic
5	300 mmf		Mica	35	30 mfd	25	Electrolytic
6	.002 mfd		Mica	36	.05 mfd	400	Paper
7	10. mmf		Ceramicon	37	.05 mfd	400	Paper
8	10. mmf		Ceramicon	38	20 mfd		Electrolytic
9	300 mmf		Mica	39	.002 mfd		Mica
10	300 mmf		Mica	40	.05 mfd	400	Paper
11	.01 mfd	600	Paper	41	.05 mfd	400	Paper
12	.001 mfd		Mica	42	10. mfd	350	Electrolytic
13	.02 mfd	400	Paper	43	30 mfd	350	Electrolytic
14	.02 mfd	400	Paper	44	10 mfd	400	Electrolytic
15	.01 mfd	600	Paper	45	300 mmf		Mica
16	.001 mfd		Mica	46	300 mmf		Mica
17	.02 mfd	400	Paper	47	300 mmf		Mica
18	.02 mfd	400	Paper	48	.01 mfd	600	Paper
19	.01 mfd	600	Paper	49	.01 mfd	600	Paper
20	50 mmf		Mica	50	.01 mfd	600	Paper
21	.02 mfd	400	Paper	51	.01 mfd	600	Paper
22	.02 mfd	400	Paper	52	.002 mfd		Mica
23	.01 mfd	600	Paper	53	100 mmf		Mica
24	50 mmf		Mica	54	200 mmf		Ceramicon
25	.05 mfd	400	Paper	55	300 mmf		Mica
26	50 mmf		Mica	56	50 mmf		Ceramicon
27	100 mmf		Mica	57	.001 mfd		Mica
28	500 mmf		Mica	58	450 mmf		Pad
29	25 mmf		Mica	59	2 mmf		Twisted Pair
30	.002 mfd		Mica	60	25 mmf		B.O. Pitch Control Air

I.F. 5.25 MC.

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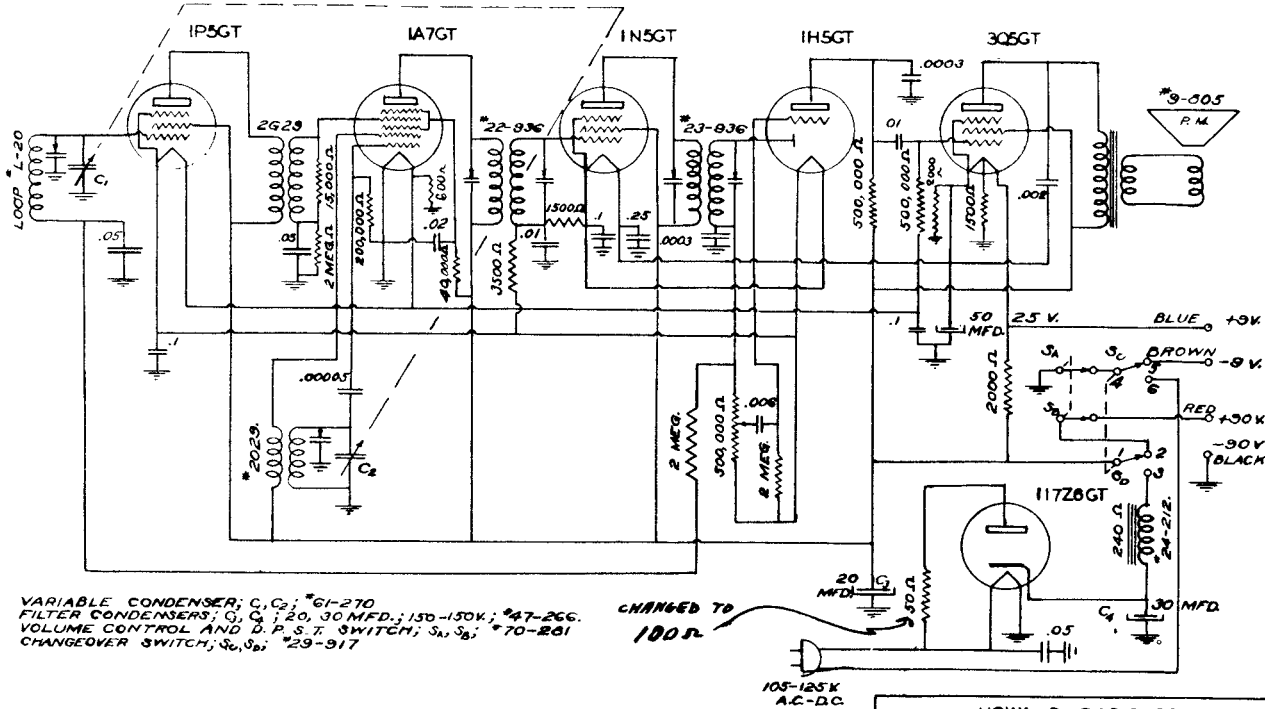
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C₁, C₂-20, 30 MFD.-150, 150 V.-NO. 47-266.
C₃, C₄-VARIABLE CONDENSER-NO. 63-270.
VOLUME CONTROL AND SWITCH-NO. 69-281

I. F.-465 K. C.

HOWARD RADIO CO.
MODEL 702



VARIABLE CONDENSER; C₁, C₂; *61-270
FILTER CONDENSERS; C₃, C₄; 20, 30 MFD.; 150-150V.; *47-266.
VOLUME CONTROL AND D. P. S. T. SWITCH; S₁, S₂; *70-281
CHANGEOVER SWITCH; S₃, S₄; *29-317

CHANGED TO
100 ohms

105-125 V.
A.C.-D.C.

SWITCH SHOWN IN POSITION FOR
BATTERY OPERATION. FOR A. C.
OR D. C. OPERATION, SWITCH
CONNECTS TERMINAL 4 TO 6
AND 1 TO 3.

HOWARD RADIO CO.
MODEL 14ACB

I. F. 465 K. C.

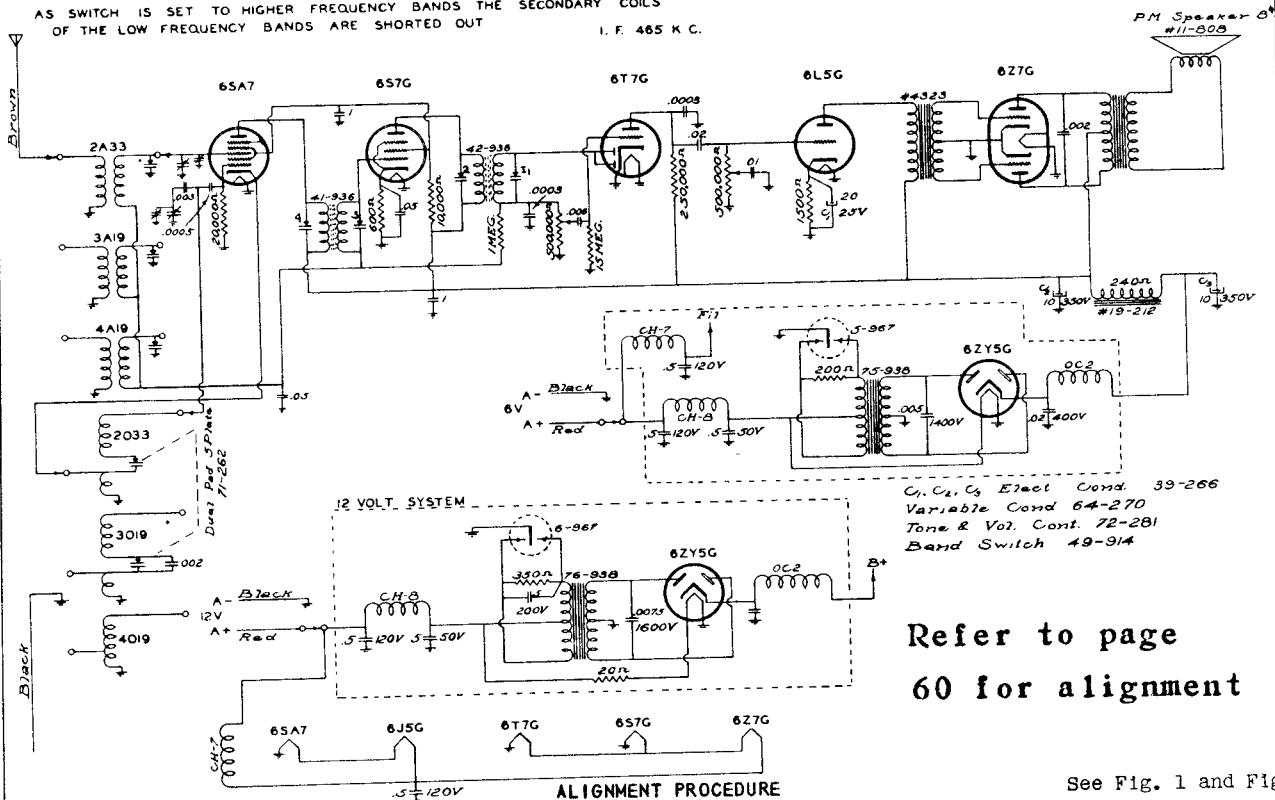
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AS SWITCH IS SET TO HIGHER FREQUENCY BANDS THE SECONDARY COILS OF THE LOW FREQUENCY BANDS ARE SHORTED OUT

I. F. 465 K C.



See Fig. 1 and Fig. 2.

Wave-Band Switch Position	Position of Dial Pointer	Generator Frequency	Generator Connection	See Note	Trimmers Adjusted (In order shown)	Trimmer Function
Broadcast	Max. Cap.	465 KC	Converter Grid	A, D	I ₁ , I ₂ , I ₃ , I ₄	IF
7-22 MC	21	21 MC	Ant. (Brown)	B	O ₅ , A ₆	Osc., Ant.
2.2-7 MC	6	6 MC	" "		O ₇ , A ₈	Osc., Ant.
2.2-7 MC	2.2	2.2 MC	" "		P ₉	Osc. Pad.
Broadcast	1400	1400 KC	" "		O ₁₀ , A ₁₁	Osc., Ant.
Broadcast	600	600 KC	" "	C	P ₁₂	Osc. Pad.

A--Each step of the alignment should be repeated in the original order for greater accuracy. Keep output from Signal Generator low. The I.F. trimmers are reached through the two holes on the top of each I.F. can.

B--When aligning the short wave bands, do not adjust to the IMAGE frequency. For example, if the adjustment is correctly made at 21 MC, then a weaker image will be heard at 21,000 KC less 930 KC, or about 20,070 KC on the dial.

C--When adjusting this pad, move the tuning hand back and forth and adjust padder until the peak of greatest intensity is obtained.

D--See that the tuning hand is set exactly on the last line above 540 when the condenser is at maximum capacity.

SOCKET VOLTAGES MODEL 765, 6 Volt

TUBE	FUNCTION	CATH-ODE	SCR. GRID	PLATE
6SA7	Mixer	3	70	145
6S7G	IF	3	70	145
6T7G	Det.	x	x	50
6L5G	Audio	6 V. Bias	x	145
6Z7G	PP Output	x	x	140

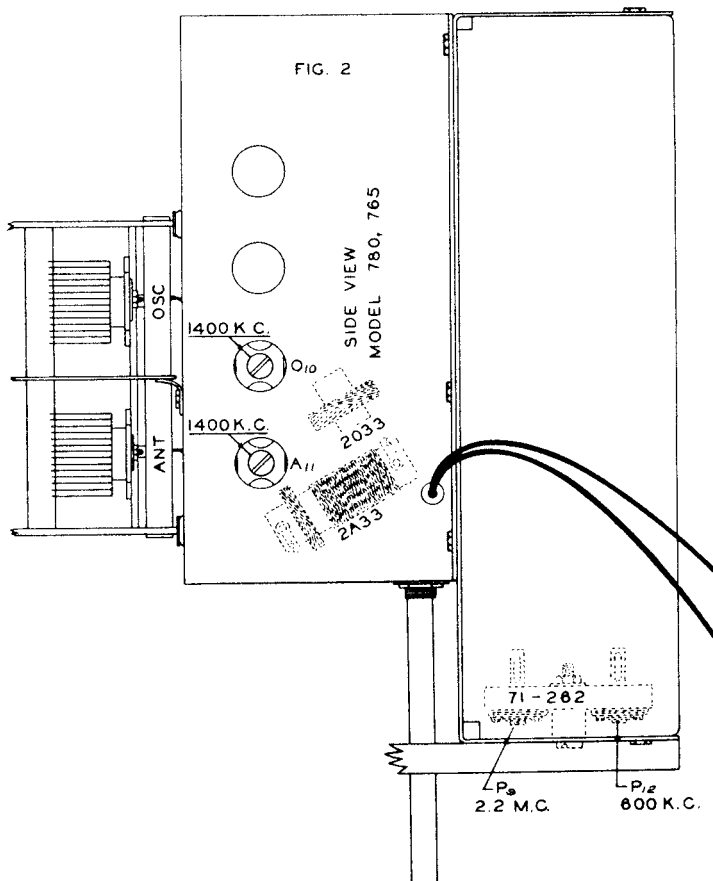
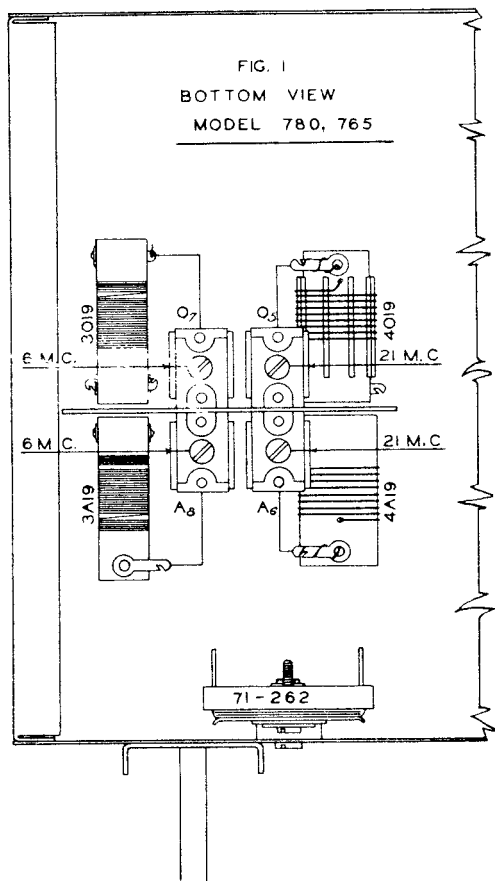
Howard Radio

MODEL 765		
DWG. NO. C83-715 9-5-40		
DWN. BY.	CHKD. BY.	APPVD. BY.
L. A. G.		JFR

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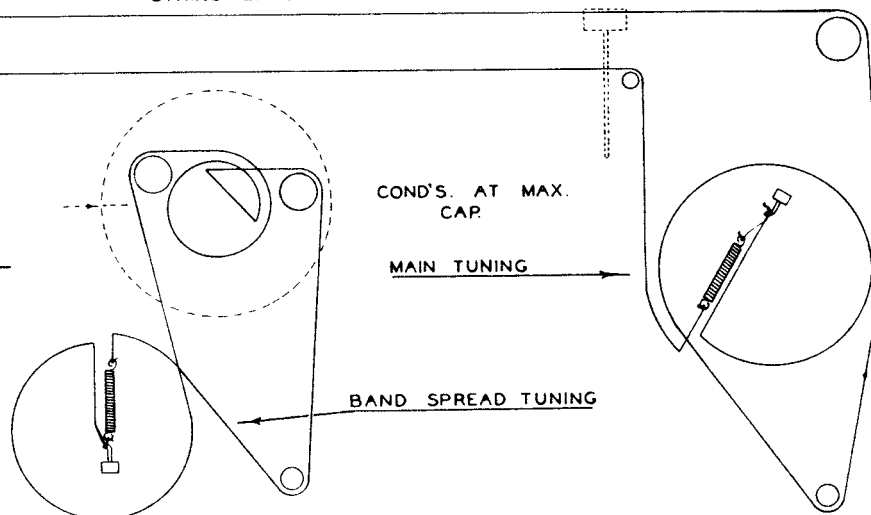
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



The below layout shows the order of the drive cord for the tuning and Band Spread mechanisms should any servicing or replacement be necessary.

STRING LAYOUT INTERNATIONAL SERIES

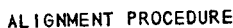
Howard Radio



Trimmer Location for Models 765 and 780

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AS SWITCH IS SET TO HIGHER FREQUENCY BANDS THE SECONDARY COILS
OF THE LOW FREQUENCY BANDS ARE SHORTED OUT



See Fig. 1 and Fig. 2.

A--Each step of the alignment should be repeated in the original order for greater accuracy. Keep output from Signal Generator low. The I.F. trimmers are reached through the two holes on the top of each I.F. can.

B--When aligning the short wave bands, do not adjust to the IMAGE frequency. For example, if the adjustment is correctly made at 21 MC, then a weaker image will be heard at 21,000 KC less 930 KC, or about 20,070 KC on the dial.

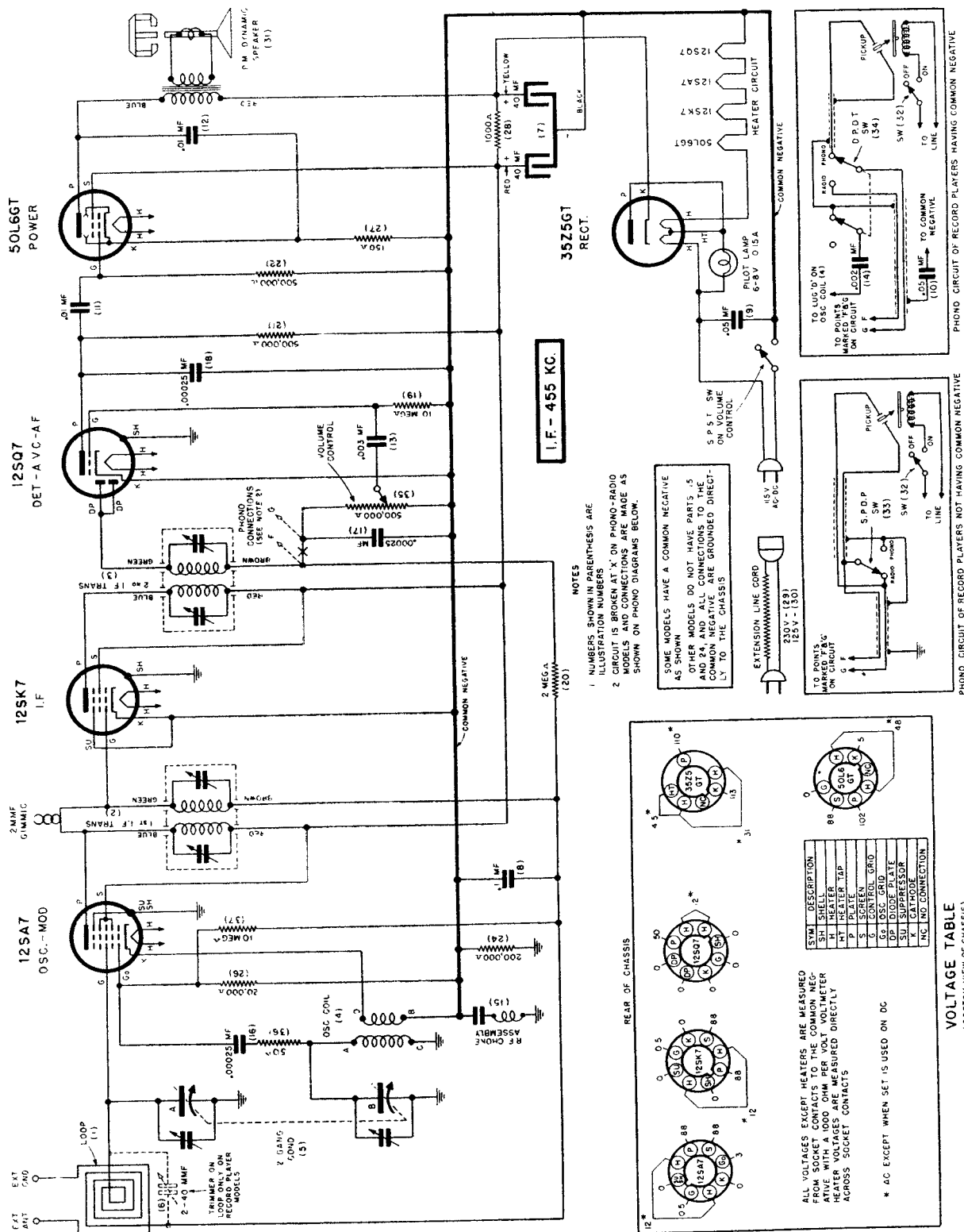
C--When adjusting this pad, move the tuning hand back and forth and adjust padder until the peak of greatest intensity is obtained.

D--See that the tuning hand is set exactly on the last line above 540 when the condenser is at maximum capacity.

Voltage taken from ground with line voltage at ~ 120 V.
High voltage reading off rectifier - 325 V.
Drop across speaker field - 58 V.
Voltage taken with 1,000 Ohm per volt meter.
Band Switch in BC position except R.F. Stage measurements.

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

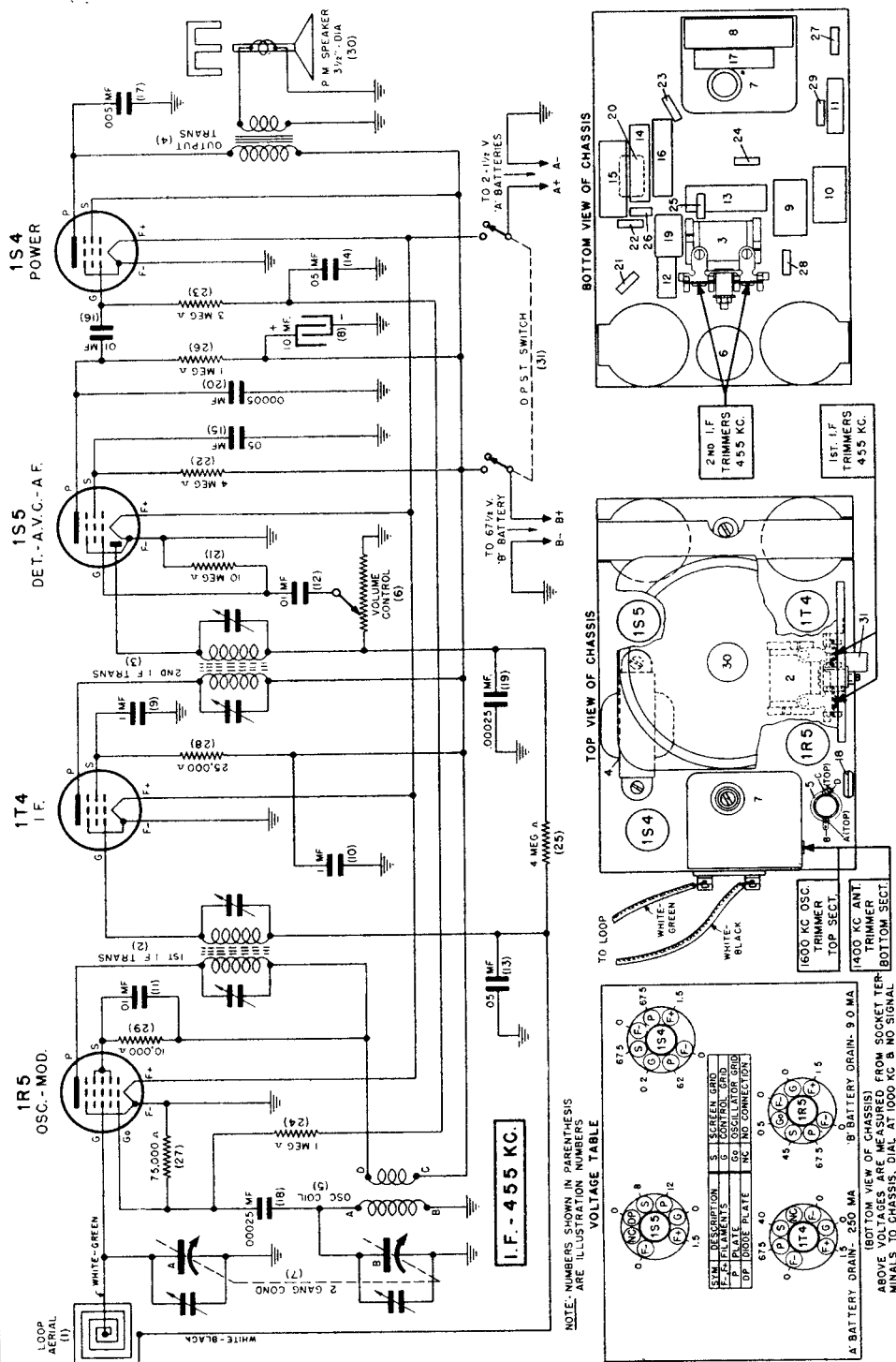


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Lafayette Radio Model E-114

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



BATTERY EQUIPMENT

The receiver is designed to use:

Two—1½ volt "A" batteries, such as Eveready No. 950 or equivalent flashlight size cylindrical battery.

One—67½ volt "B" battery, such as Eveready No. 467 or equivalent.

IMPORTANT: THE BATTERIES USED MUST BE OF THE CORRECT VOLTAGE AND SIZE.

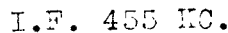
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Lafayette Radio

Model E-191.

63

SCHEMATIC DIAGRAM MODEL TR321-A TR331-A

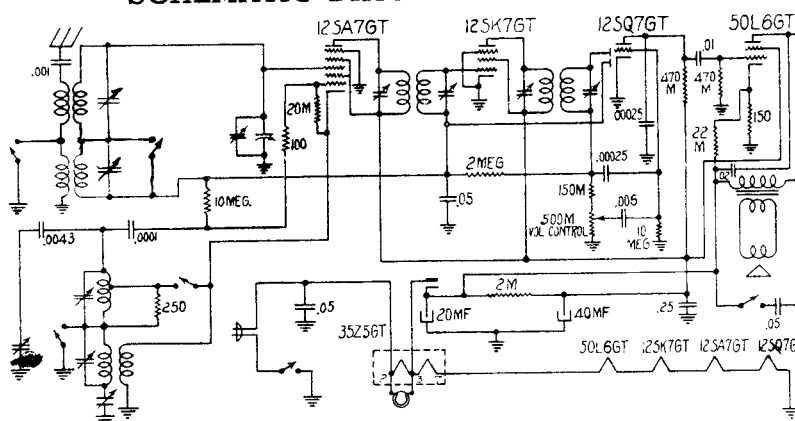


Schematic Location	Part No.	Description
R9	R-15601	100 ohm 1/4 Watt Resistor 20%
R10	R-155	68 ohm 1/4 Watt Resistor 20%
R11	R-147	4K ohm 3/4 Watt Resistor 20%
R12	R-85	35 ohm 1/4 Watt Resistor 20%
R13	R-100	300K ohm 1/4 Watt Resistor 20%
R14	R-152	4 ohm 1/4 Watt Resistor 20%
R15	R-151	7.5 ohm 1 Watt Resistor 20%
RC-14	RC-14	Candohm
C1	C-15754	.01 mfd. 400 Volt Condenser
C2	C-15752	.05 mfd. 200 Volt Condenser
C3	C-15770	.2 mfd. 200 Volt Condenser
C4	CM-29	50 mufid. Mica Condenser
C5	CM-30	250 mufid. Mica Condenser
C6	C-28	.006 mfd. 400 Volt Condenser
C7	C-15756	.01 mfd. 400 Volt Condenser
C8	C-15751	.25 mfd. 200 Volt Condenser
C9, C12	C-15761	.10 mfd. 200 Volt Condenser
C10	CE-66-2	100 mfd. Electrolytic
C11	CE-66-2	40 mfd. Electrolytic

Model TR331-A operates on 105-125 volts 50 cycles AC only.

Chicago, Illinois, U. S. A.

SCHEMATIC DIAGRAM MODEL 403

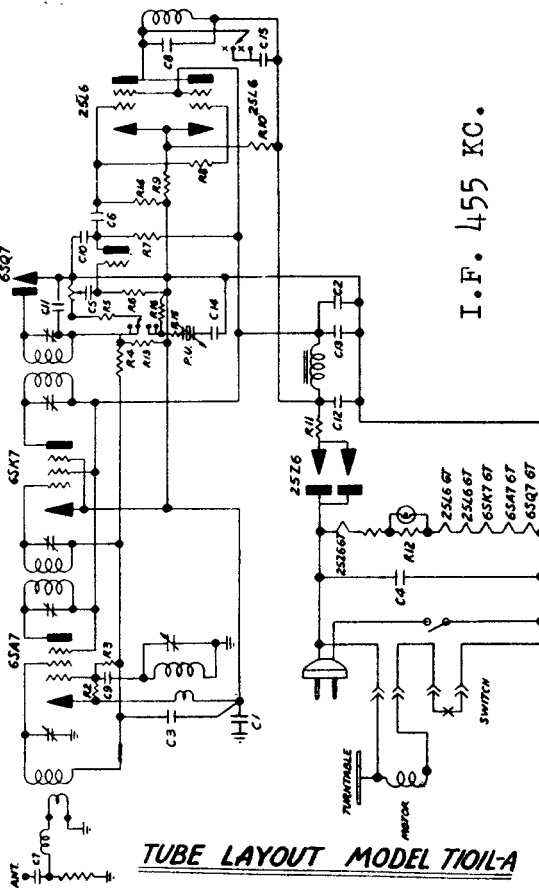


I.F. 455 KC.

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS

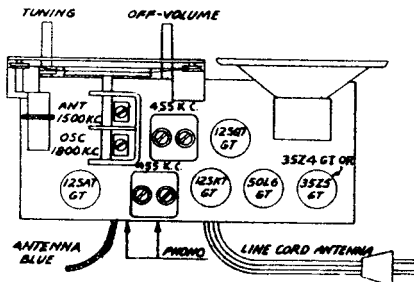
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

SCHEMATIC DIAGRAM MODEL TP221-A TP231-A



I.F. 455 KC.

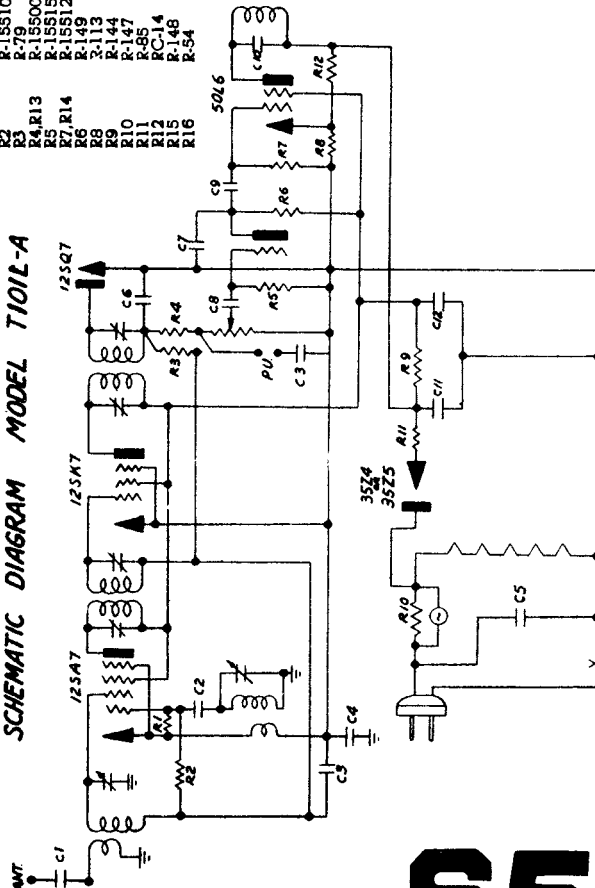
TUBE LAYOUT MODEL T101-A



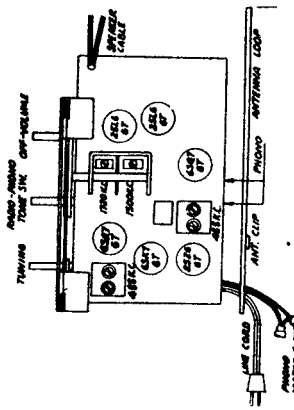
Schematic Location	Part No.	Description
R1	R-15510	20K ohm 1/2 Watt Resistor 20%
R2, R5	R-63	10 Megohm 1/2 Watt Resistor 20%
R3	R-15500	2 Megohm 1/2 Watt Resistor 20%
R4	R-15504	150K ohm 1/2 Watt Resistor 20%
R6, R7	R-15520	500K ohm 1/2 Watt Resistor 10%
R8	R-59	110 ohm 1/2 Watt Resistor 20%
R9	R-138	1000 ohm 1/2 Watt Resistor 20%
R10	R-130	15 ohm 1/2 Watt Resistor 20%
R11	R-85	35 ohm 1/2 Watt Resistor 20%
R12	R-145	9K ohm 1/2 Watt Resistor 10%
R13	R-15512	250K ohm 1/2 Watt Resistor 10%
C1	C-15754	.01 mfd. 400 Volt Condenser
C2	CM-29	50 mfd. Mica Condenser
C3	C-15752	.05 mfd. 200 Volt Condenser
C4	C-15770	.02 mfd. 200 Volt Condenser
C5	C-15756	.05 mfd. 400 Volt Condenser
C6	CM-37	250 mfd. Mica Condenser
C7	CM-37	500 mfd. Mica Condenser
C8	C-15774	.002 mfd. 400 Volt Condenser
C9	C-17	.004 mfd. 400 Volt Condenser
C10	C-25	.006 mfd. 400 Volt Condenser
C11, C12	YCE-66-1	40 mfd. & 75 mfd. Electr. Cond.

Majestic

SCHEMATIC DIAGRAM MODEL T101-A



Schematic Location	Part No.	Description
C1	C-15770	20 mfd. 200 Volt Condenser
C2	C-15751	.25 mfd. 200 Volt Condenser
C3, C14	C-15752	.05 mfd. 200 Volt Condenser
C4, C15	C-15766	.05 mfd. 400 Volt Condenser
C5, C6, C7	C-15754	.01 mfd. 400 Volt Condenser
C8	C-25	.006 mfd. 400 Volt Condenser
C9	CM-29	80 mfd. Mica Condenser
C10, C11	CM-30	250 mfd. Mica Condenser
C12	CB-66	75 mfd. 150 Volt Electrolytic
C13	CE-66	40 mfd. 150 Volt Electrolytic
R1	R-15570	1/2 Watt Resistor
R2	R-15510	2000 ohm
R3	R-79	15 Megohm
R4, R13	R-15500	2 Megohm
R5	R-15515	100K ohm
R7, R14	R-15512	250K ohm
R6	R-149	4.7 Megohm
R8	R-113	100 ohm
R9	R-144	70 ohm
R10	R-147	4K ohm
R11	R-85	35 ohm
R12	RC-14	Condohm
R15	R-148	300K ohm
R16	R-54	50K ohm
R17	R-15570	1/2 Watt Resistor
R18	R-15510	20K ohm
R19	R-79	15 Megohm
R20	R-15500	2 Megohm
R21	R-15515	100K ohm
R22	R-15512	250K ohm
R23	R-149	4.7 Megohm
R24	R-113	100 ohm
R25	R-144	70 ohm
R26	R-147	4K ohm
R27	R-85	35 ohm
R28	RC-14	Condohm
R29	R-148	300K ohm
R30	R-54	50K ohm



66

66



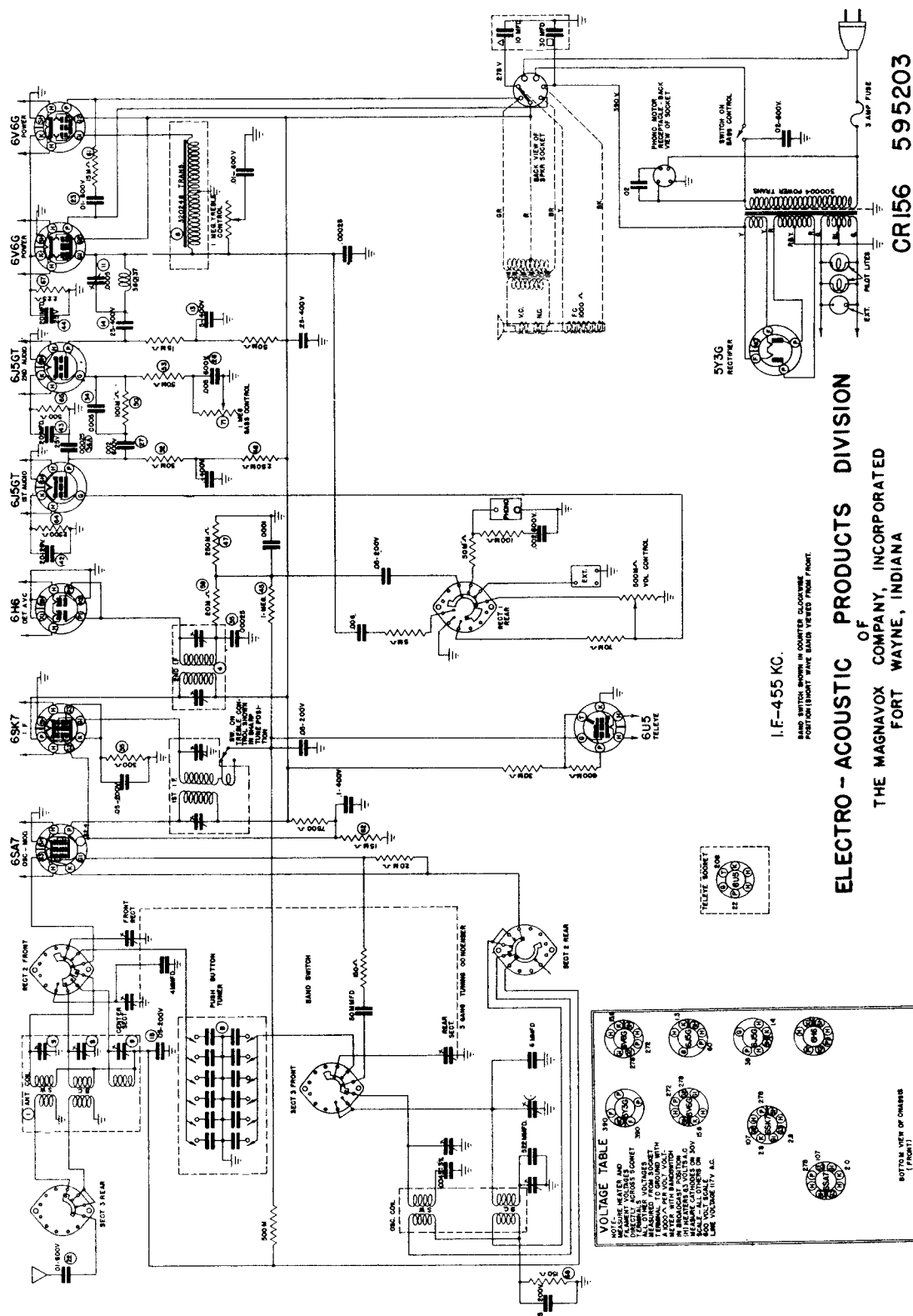
1 F-455 KC.

AND SWITCH SHOWN IN COUNTER-CLOCKWISE POSITION
(SHORY WAVE BAND) VIEWED FROM FRONT

**THE MAGNAVOX COMPANY, INCORPORATED
FORT WAYNE, INDIANA**

[illegible]

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



ELECTRO - ACOUSTIC PRODUCTS DIVISION
OF
THE MAGNAVOX COMPANY, INCORPORATED
FORT WAYNE, INDIANA

J.F-455 KC.

AND SWITCH SHOWN IN COUNTER CLOCKWISE POSITION (SHORT WAVE BANDS VIEWED FROM FRONT).

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS

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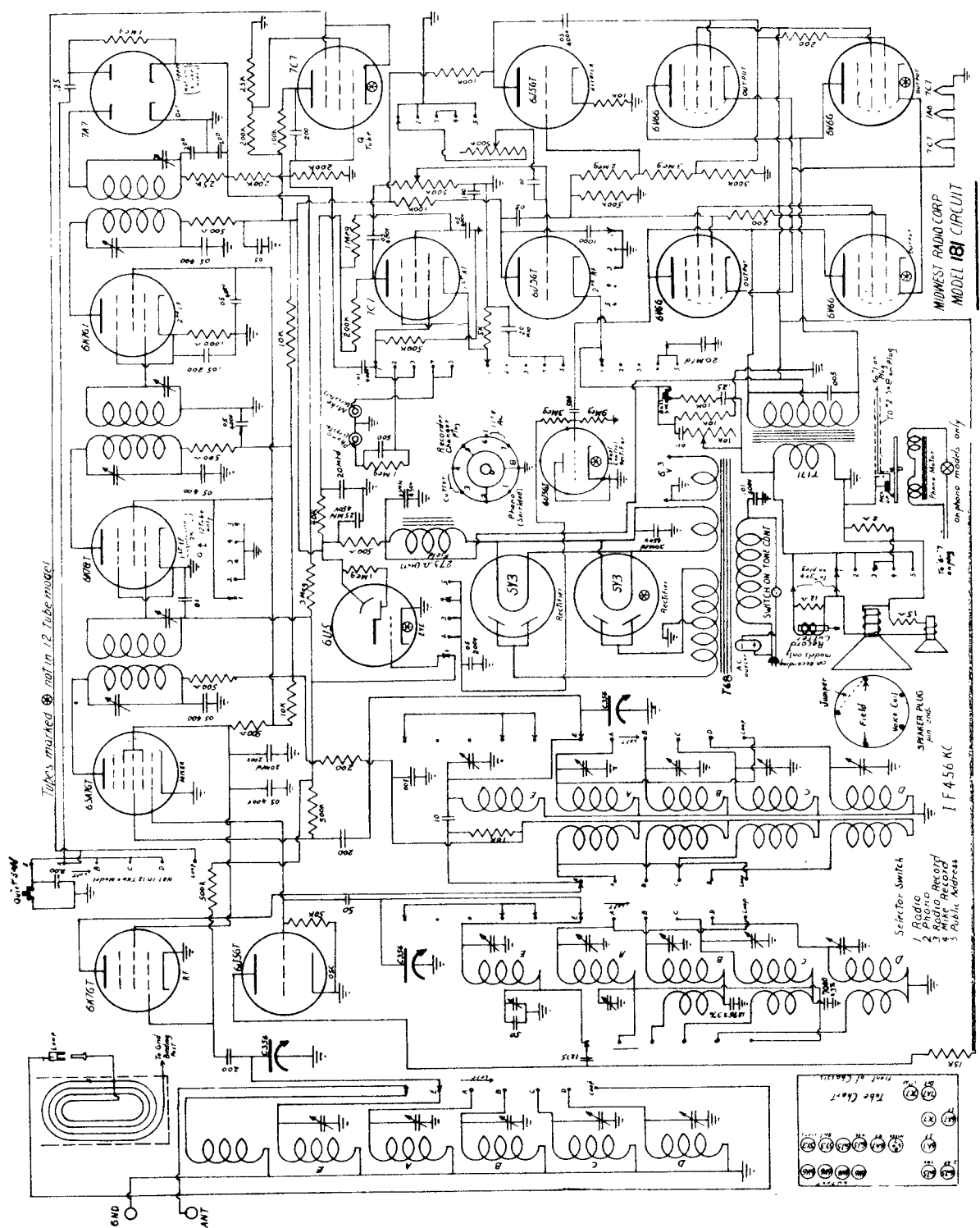
68

VOLTAGES TAKEN AT ZERO SIGNAL WITH 1000 PER VOLT METER

COMPONENT	VOLTAGE
DIAL GLASS	0.1-400
FILTER CAPACITOR	0.1-400
1ST IF TRANSFORMER	0.1-400
2ND IF	0.1-400
POWER	0.1-400
SPERMER	0.1-400
SWITCH GANG	0.1-400
TONE CONTROL	0.1-400
VOLUME	0.1-400
R.F. COIL	0.1-400
OSC	0.1-400
A PAPER	0.1-400
GANG CONDENSER	0.1-400

MIDWEST RADIO CORP.
 303 BROADWAY CINTI O.
 MODEL 51 RECEIVER

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



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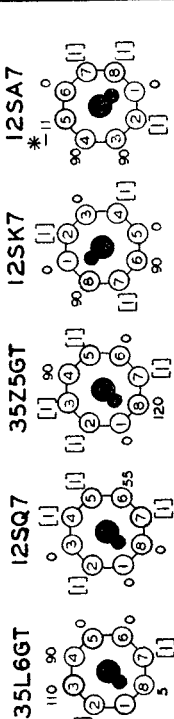
BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLTMETER

BETWEEN SOCKET TERMINALS & B—

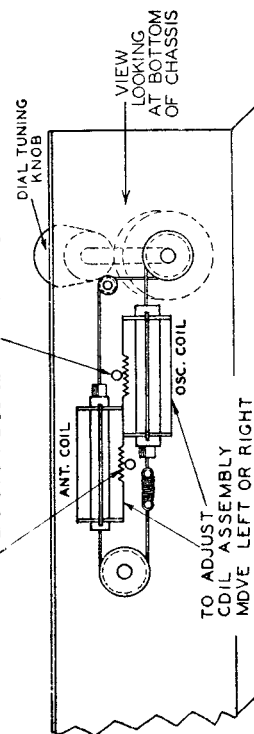
[] CANNOT BE MEASURED WITH D.C. VOLTMETER.

* OSCILLATOR VOLTAGE TO BE MEASURED WITH R.F. CHOKE IN SERIES WITH VOLTMETER LEAD.



REAR OF CHASSIS

NOTE "A". THE ANTENNA COIL ASSEMBLY IS MADE SO THAT IT IS MOVABLE LEFT OR RIGHT. WHEN MAKING THE ADJUSTMENT AS GIVEN IN THE ALIGNMENT PROCEDURE, MOVE THE COIL ASSEMBLY VERY SLOWLY. IT CAN BE MOVED EITHER IN THE HOLE AND ENGAGING THE BLADE IN THE GEAR TEETH OF THE COIL FORM.



COIL ASSEMBLY VIEW

Schematic Part
Ref. No. No.

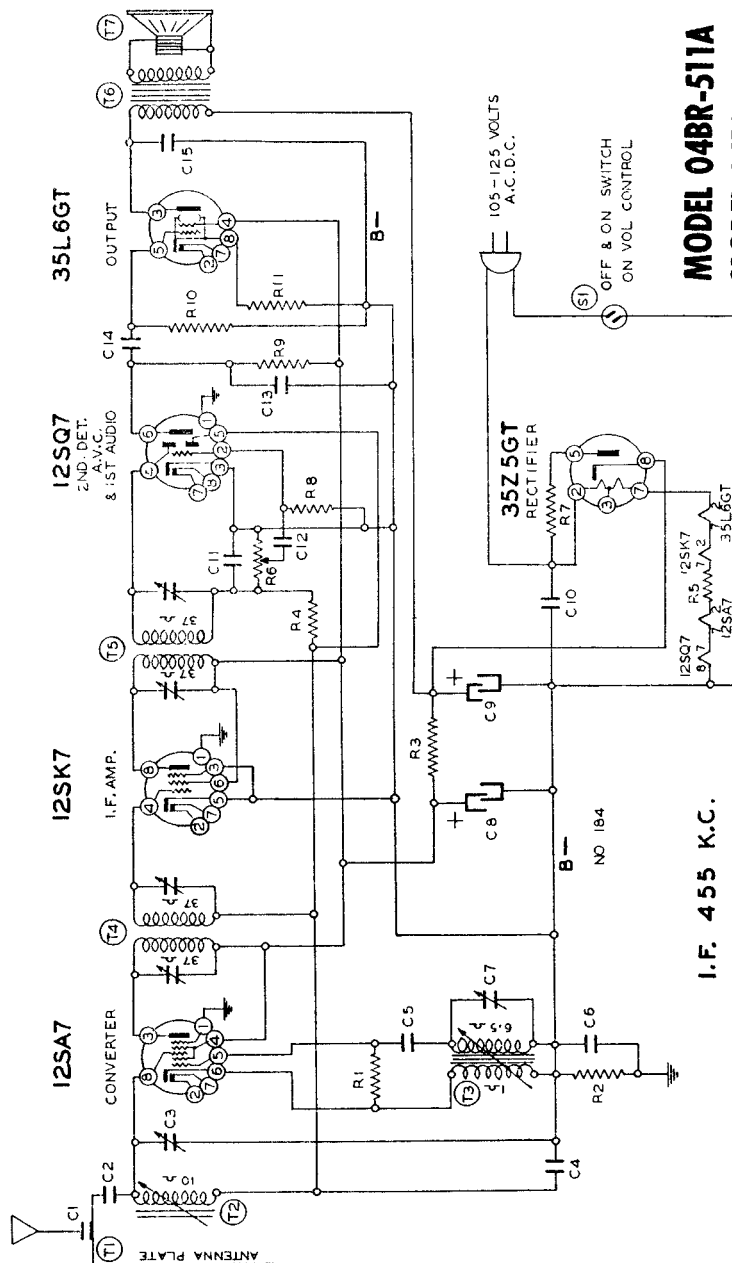
RESISTORS		Description
R1	BE130176	20M ohm— $\frac{1}{4}$ w.
R2	BE130100	150M ohm— $\frac{1}{4}$ w.
R3	BE130279	1M ohm—1 watt
R4	BE1304	3 megohm— $\frac{1}{4}$ w.
R5	BE130288	50 ohm—1.5 watt
R6	BE101220	500M ohm volume control and Switch
R7	BE130240	30 ohm— $\frac{1}{4}$ w.
R8	BE130257	5 megohm— $\frac{1}{4}$ w.
R9	BE130100	150M ohm— $\frac{1}{4}$ w.
R10	BE13011	250M ohm— $\frac{1}{4}$ w.
R11	BE130166	150 ohm— $\frac{1}{4}$ w.

CONDENSERS

C1	BE131262	.0001 washer condenser (antenna clip on buck plate)
C2	BE129114	.0003 mica
C3	BE124137	Trimmer on antenna coil
C4	BE10059	.05 x 200 v.
C5	BE12389	.00035 mica
C6	BE10091	.15 x 400 v.
C7	BE124137	Trimmer on Oscillator coil
C8	BE11992	20 mid. lytic x 150 w. v.
C9	BE11992	40 mid. lytic x 150 w. v.
C10	BE12912	.05 x 400 v.
C11	BE10043	.0025 mica
C12	BE10025	.002 x 600 v.
C13	BE1292	.005 mica
C14	BE10011	.01 x 400 v.
C15	BE10011	.01 x 400 v.

PARTS

T1	BE115597-18	Antenna plate—walnut or
T2	BE115597-9	Antenna plate—ivory
T3	BE111181	Antenna permeability coil
T4	BE10153	Oscillator permeability coil
T5	BE108157-H	Input I.F. Coil—455 kc.
T6	BE108157-I	Output I.F. Coil—455 kc.
	BE105110	Output Transformer



I.F. 455 K.C.

MODEL 04BR-511A
MODEL 04BR-512A

MONTGOMERY WARD

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

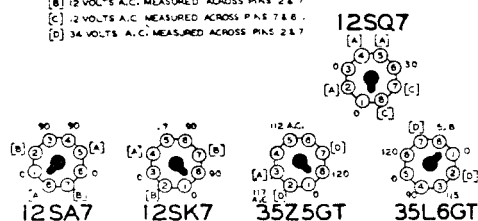
Model No. 04BR-513A and 04BR-514A

MONTGOMERY WARD

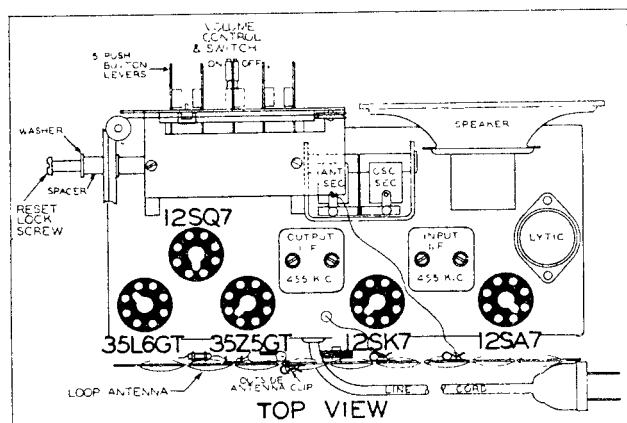
CHICAGO, U. S. A.

BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH 1000 OHM PER VOLT
VOLTMETER BETWEEN SOCKET TERMINALS 1 & 2
WITH A.L. 115 VOLTAGE OF 115 V. VOLUME CONTROL AT MINIMUM.
[A] CANNOT BE MEASURED WITH VOLTMETER.
[B] 12 VOLTS A.C. MEASURED ACROSS PINS 2 & 7
[C] 2 VOLTS A.C. MEASURED ACROSS PINS 7 & 8
[D] 34 VOLTS A.C. MEASURED ACROSS PINS 2 & 7



REAR OF CHASSIS



Schematic
Diagram Part
Ref. No. No.

Description

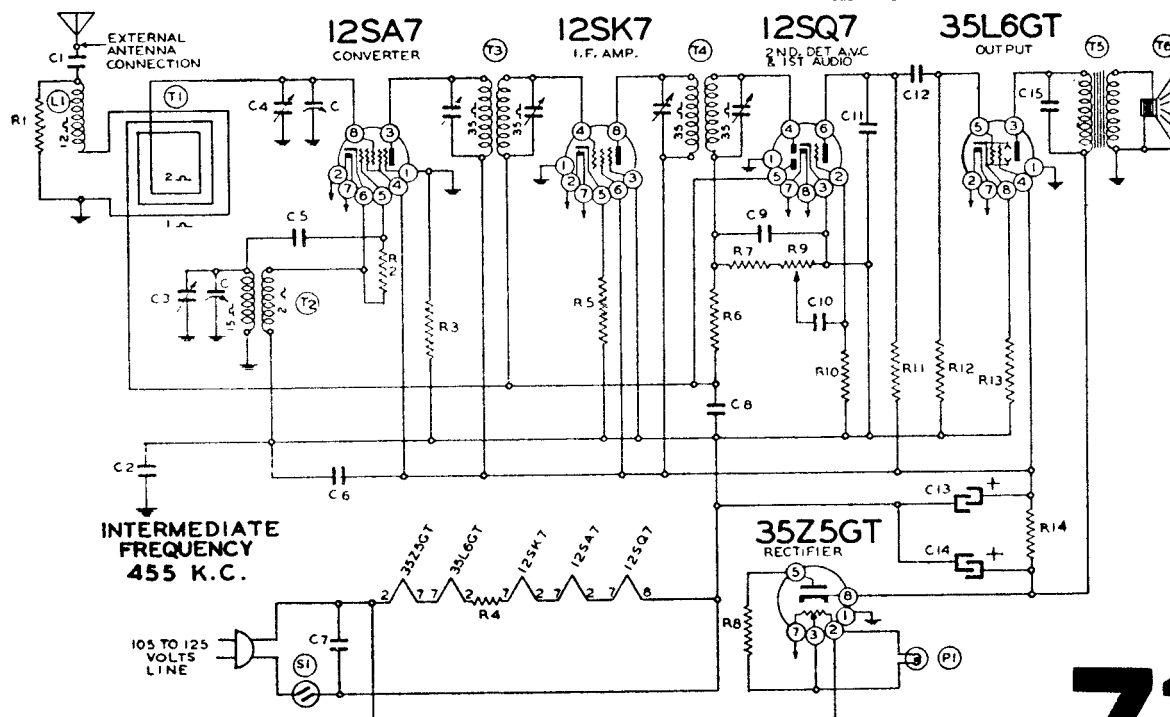
RESISTORS

R1	BE130314	2200 ohm— $\frac{1}{2}$ w.
R2	BE13094	50M ohm— $\frac{1}{2}$ w.
R3	BE1309	200M ohm— $\frac{1}{2}$ w.
R4	BE130315	75 ohm— $\frac{1}{2}$ w.
R5	BE130203	40 ohm— $\frac{1}{2}$ w.
R6	BE1304	3 megohm— $\frac{1}{2}$ w.
R7	BE1301	25M ohm— $\frac{1}{2}$ w.
R8	BE130215	25 ohm— $\frac{1}{2}$ w.
R9	BE101198	1 megohm volume control
R10	BE130257	5 megohm— $\frac{1}{2}$ w.
R11	BE1303	500M ohm— $\frac{1}{2}$ w.
R12	BE1303	500M ohm— $\frac{1}{2}$ w.
R13	BE130166	150 ohm— $\frac{1}{2}$ w.
R14	BE130287	1200 ohm—1 w.

CONDENSERS

C	BE102132	2 gang variable condenser
C1	BE10011	.01 x 400 v.
C2	BE10091	.15 x 400 v.
C3		Oscillator trimmer on gang
C4		Antenna trimmer on gang
C5	BE12921	.0002 mfd. mica
C6	BE1009	.05 x 200 v.
C7	BE1001	.1 x 400 v.
C8	BE1009	.05 x 200 v.
C9	BE1295	.0001 mfd. mica
C10	BE10025	.002 x 600 v.
C11	BE12912	.00025 mfd. mica
C12	BE100106	.004 x 600 v.
C13	BE11992	20 mfd. lytic x 150 w. v.
C14	BE11992	40 mfd. lytic x 150 w. v.
C15	BE10026	.02 x 400 v.

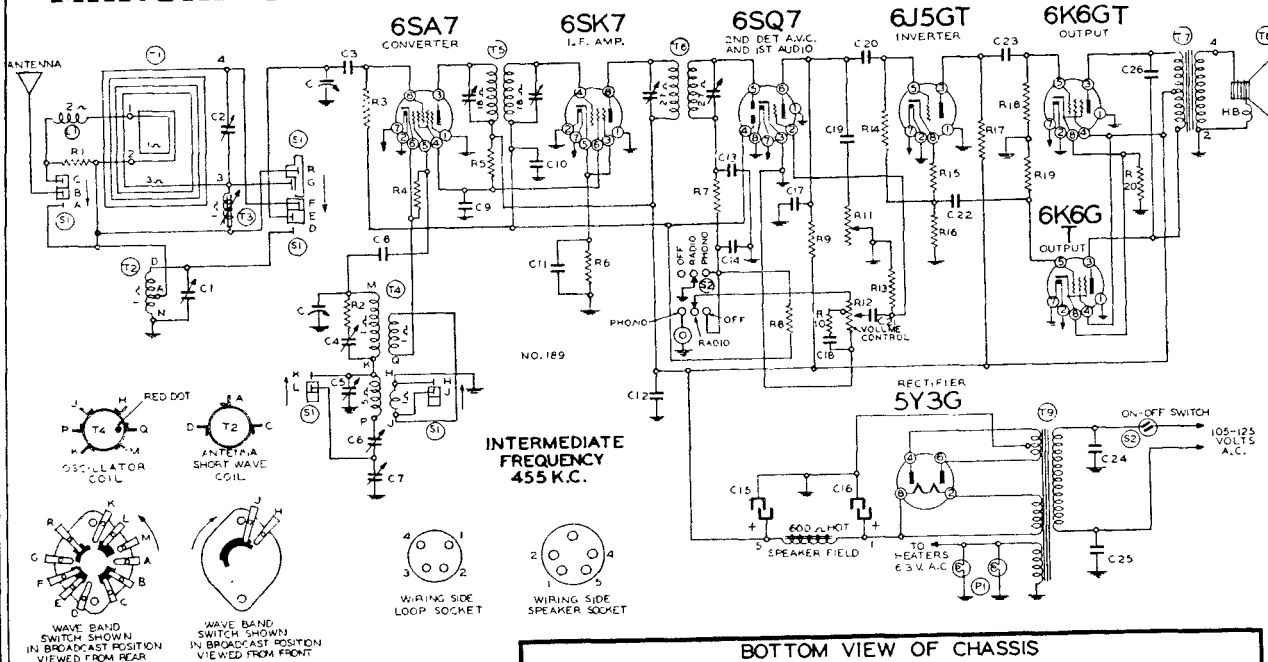
C13 and C14 are in same unit



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



RESISTORS

R1	BE13064	3500 ohm— $\frac{1}{4}$ w.
R2	BE130276	10 ohm— $\frac{1}{4}$ w.
R3	BE1304	3 megohm— $\frac{1}{4}$ w.
R4	BE130236	30M ohm— $\frac{1}{4}$ w.
R5	BE130307	15M ohm—1 w.
R6	BE13083	300 ohm— $\frac{1}{4}$ w.
R7	BE13012	50M ohm— $\frac{1}{4}$ w.
R8	BE13038	2 megohm— $\frac{1}{4}$ w.
R9	BE13011	250M ohm— $\frac{1}{4}$ w.
R10	BE130149	15M ohm— $\frac{1}{4}$ w.
R11	BE101223	Tone Control—1 megohm
R12	BE101224	Volume control— $\frac{1}{2}$ megohm
R13	BE130257	5 megohm— $\frac{1}{4}$ w.
R14	BE1303	500M ohm— $\frac{1}{4}$ w.
R15	BE130218	5M ohm— $\frac{1}{4}$ w.
R16	BE130103	100M ohm— $\frac{1}{4}$ w.
R17	BE130103	100M ohm— $\frac{1}{4}$ w.
R18	BE1303	500M ohm— $\frac{1}{4}$ w.
R19	BE1303	500M ohm— $\frac{1}{4}$ w.
R20	BE130320	320 ohm—1 w.

CONDENSERS

C	BE102133	2 gang variable condenser
C1	BE124116	Short wave antenna trimmer
C2	BE124141	D.C. Antenna Trimmer
C3	BE1292	.0005 mica
C4	BE124142	Dual Adj. Trimmer—S.W. Osc. Trimmer
C5	BE124142	Dual Adj. Trim.—B.C. Osc. Trimmer
C6	BE124140	Dual Adj. Cond.—B.C. Pad
C7	BE124140	Dual Adj. Cond.—S.W. Pad
C8	BE12960	.00015 mica
C9	BE10013	.05 x 400 v.
C10	BE1009	.05 x 200 v.
C11	BE1009	.05 x 200 v.
C12	BE1001	.1 x 400 v.
C13	BE129161	Dual—.0001 Mica
C14	BE129161	Dual—.0001 Mica
C15	BE119108	16 mfd. x 450 w.v. lytic cond.
C16	BE119108	16 mfd. x 450 w.v. lytic cond.
C17	BE1295	.0001 mica
C18	BE100120	.035 x 200 v.
C19	BE10019	.006 x 600 v.
C20	BE10026	.02 x 400 v.
C21	BE10019	.006 x 600 v.
C22	BE10013	.05 x 400 v.
C23	BE10013	.05 x 400 v.
C24	BE10061	.02 x 600 v.
C25	BE10061	.02 x 600 v.
C26	BE10019	.006 x 600 v.

C4 and C5, C6 and C7, and C13 and C14 are in same unit.

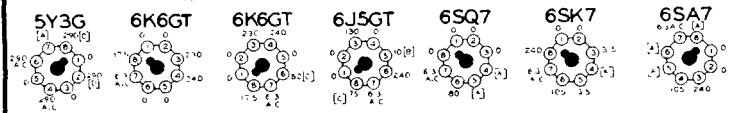
BOTTOM VIEW OF CHASSIS

VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLT-METER BETWEEN SOCKET TERMINALS AND CHASSIS. LOOP CONNECTED, RECEIVER OFF CARRIER.

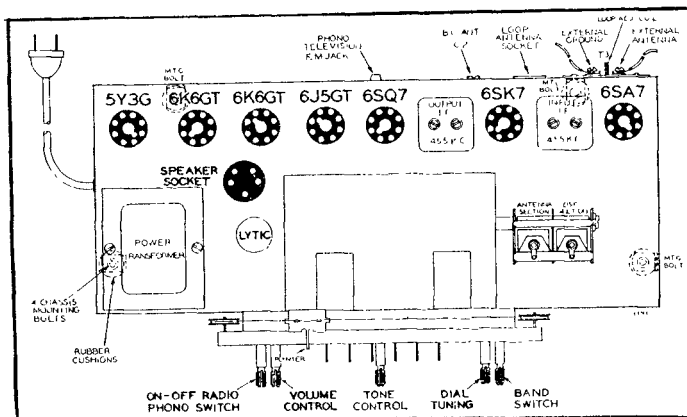
SPEAKER SOCKET



- [A] CANNOT BE MEASURED WITH VOLT-METER.
[B] ON 250 VOLT SCALE
[C] 4.0 VOLTS BETWEEN #6 PIN ON 6K6G & #8 PIN ON 6J5G [+ B.F.N.5 +]
[D] 5.0 VOLTS A.C. BETWEEN PINS #2 & #8

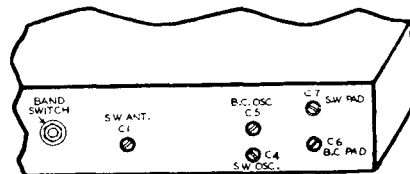


REAR OF CHASSIS



MODEL 04BR-729A

MODEL 04BR-730A



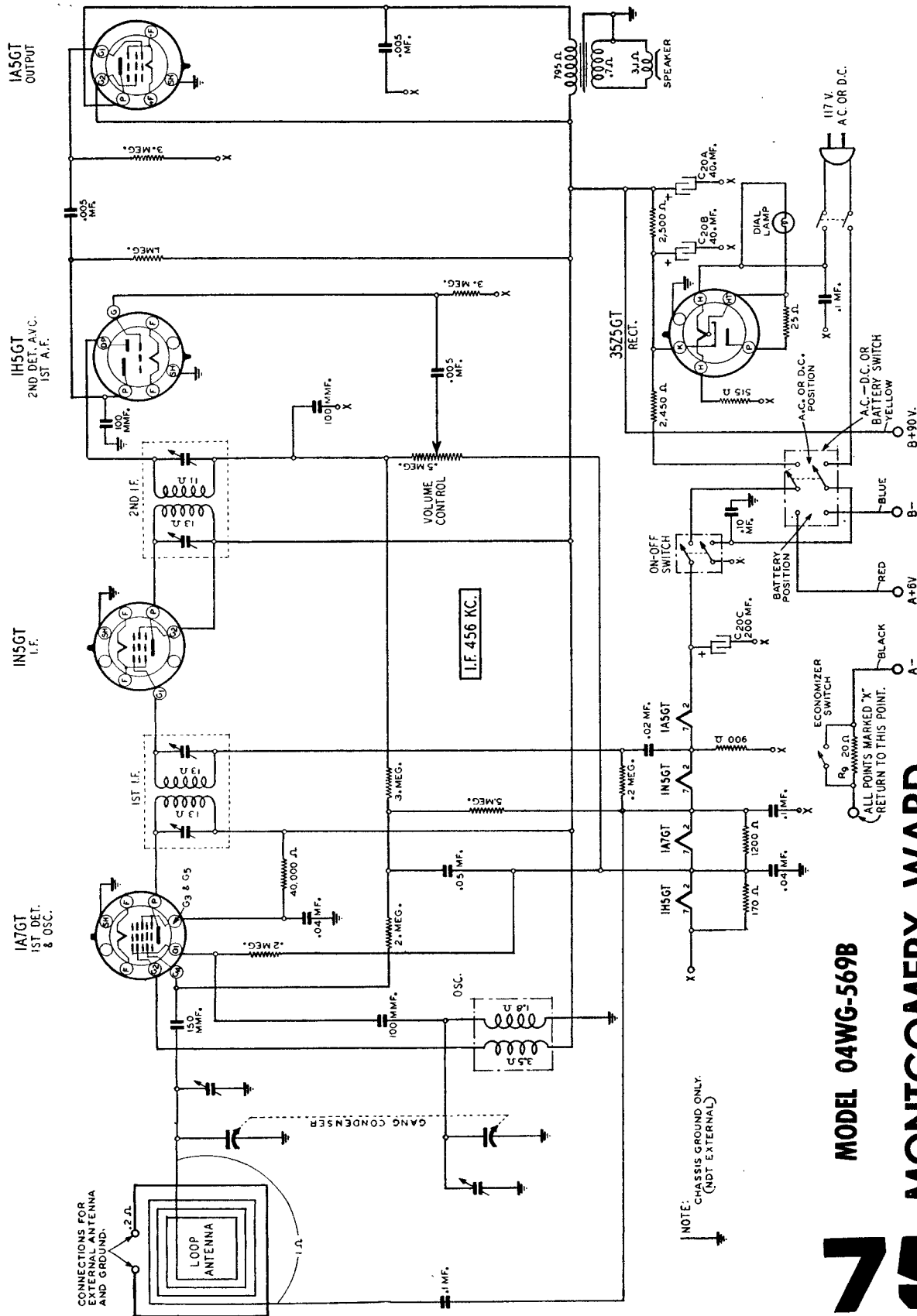
TRIMMER VIEW FRONT CHASSIS FLANGE

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MONTGOMERY WARD

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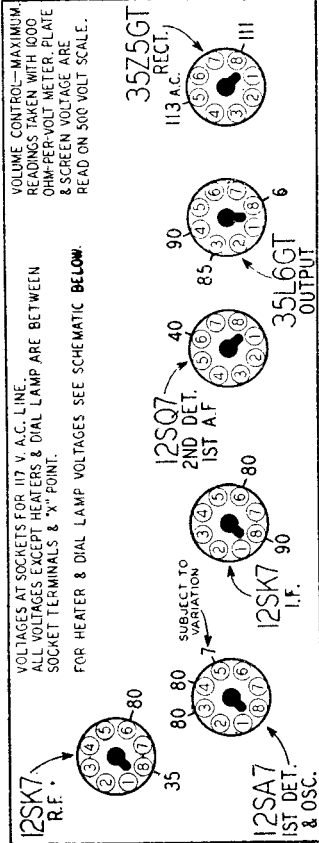
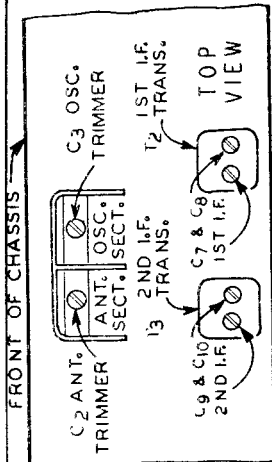
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



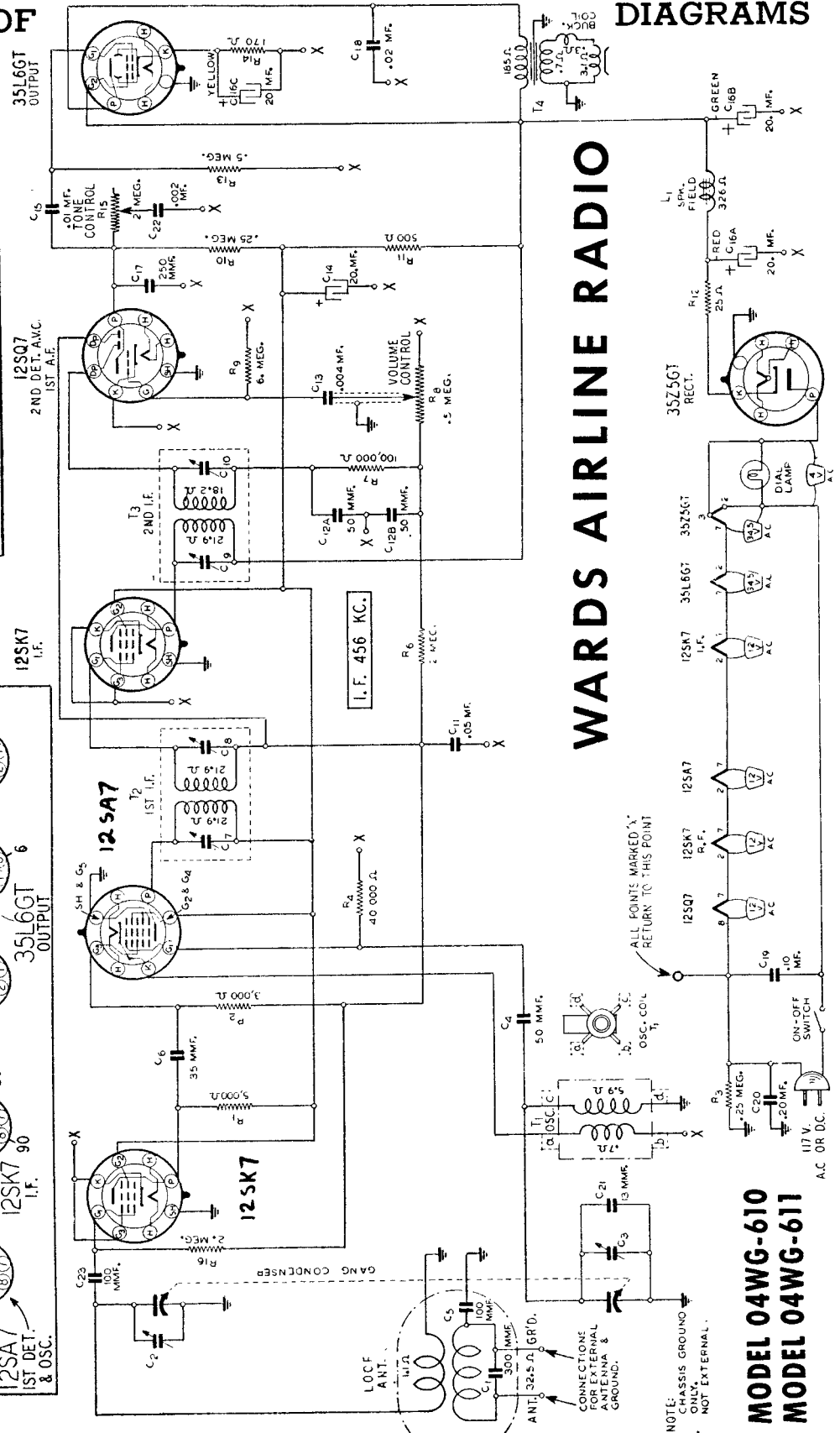
MODEL 04WG-569B

75 MONTGOMERY WARD

CHICAGO, U. S. A.



WARDS AIRLINE RADIO



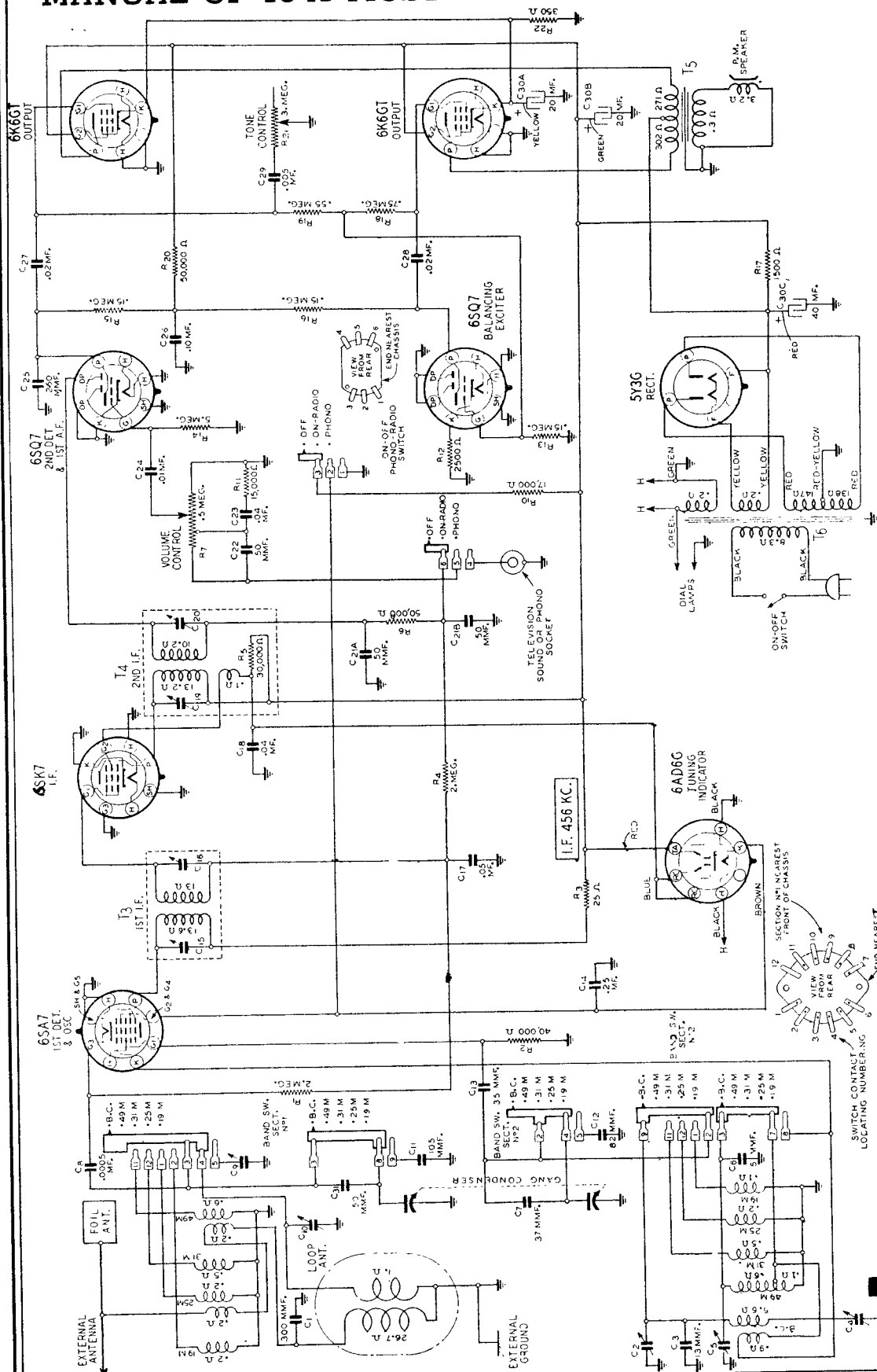
MODEL 04WG-610
MODEL 04WG-611

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS

MODEL 04WG-803

WARDS AIRLINE RADIO

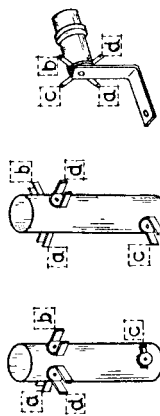
BROADCAST AND SPREAD-BAND SHORT WAVE RADIO



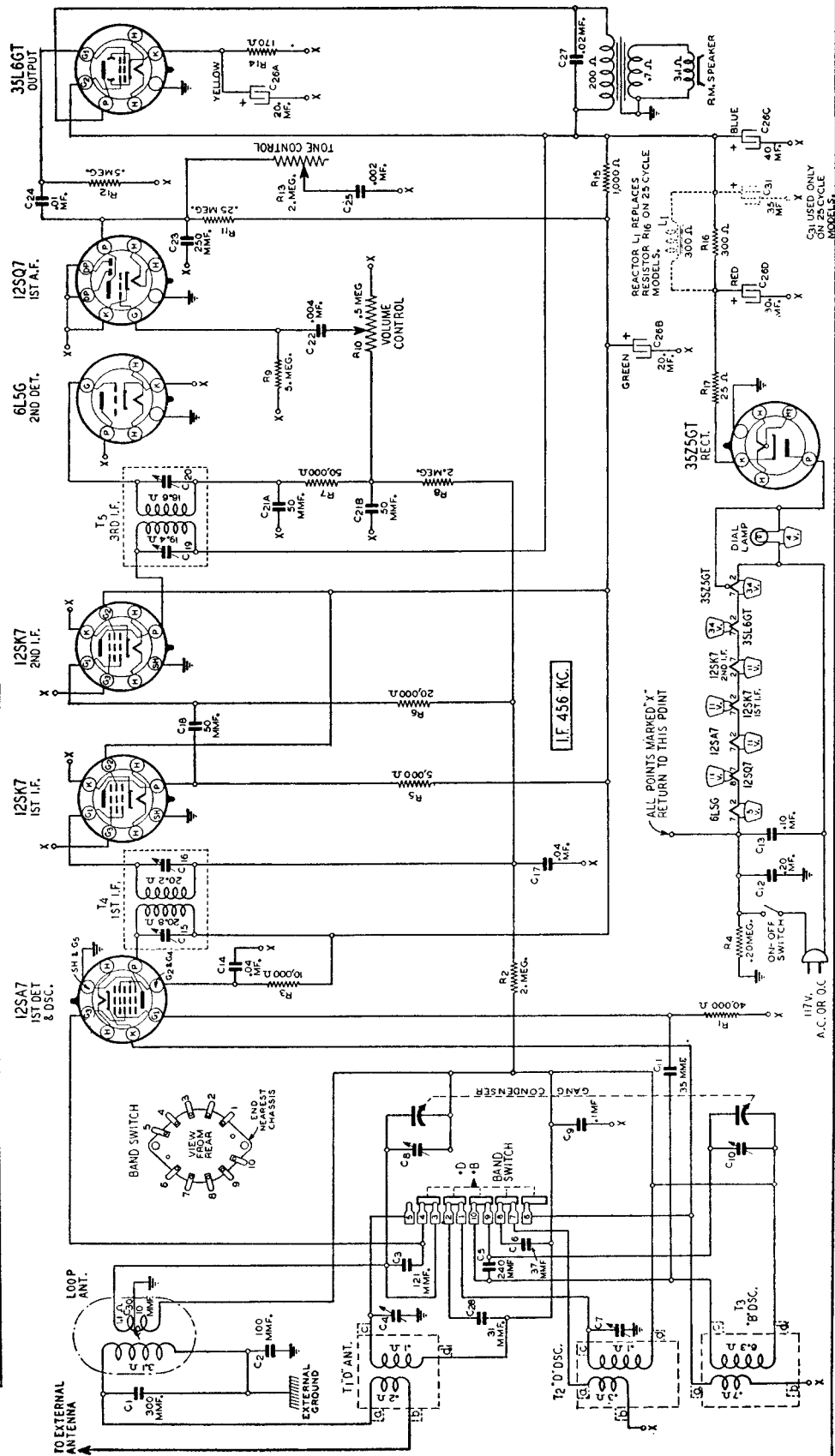
MODEL 04WG-731A

OSC. T3

OSC. T2

ANT. T_i

COIL TERMINALS



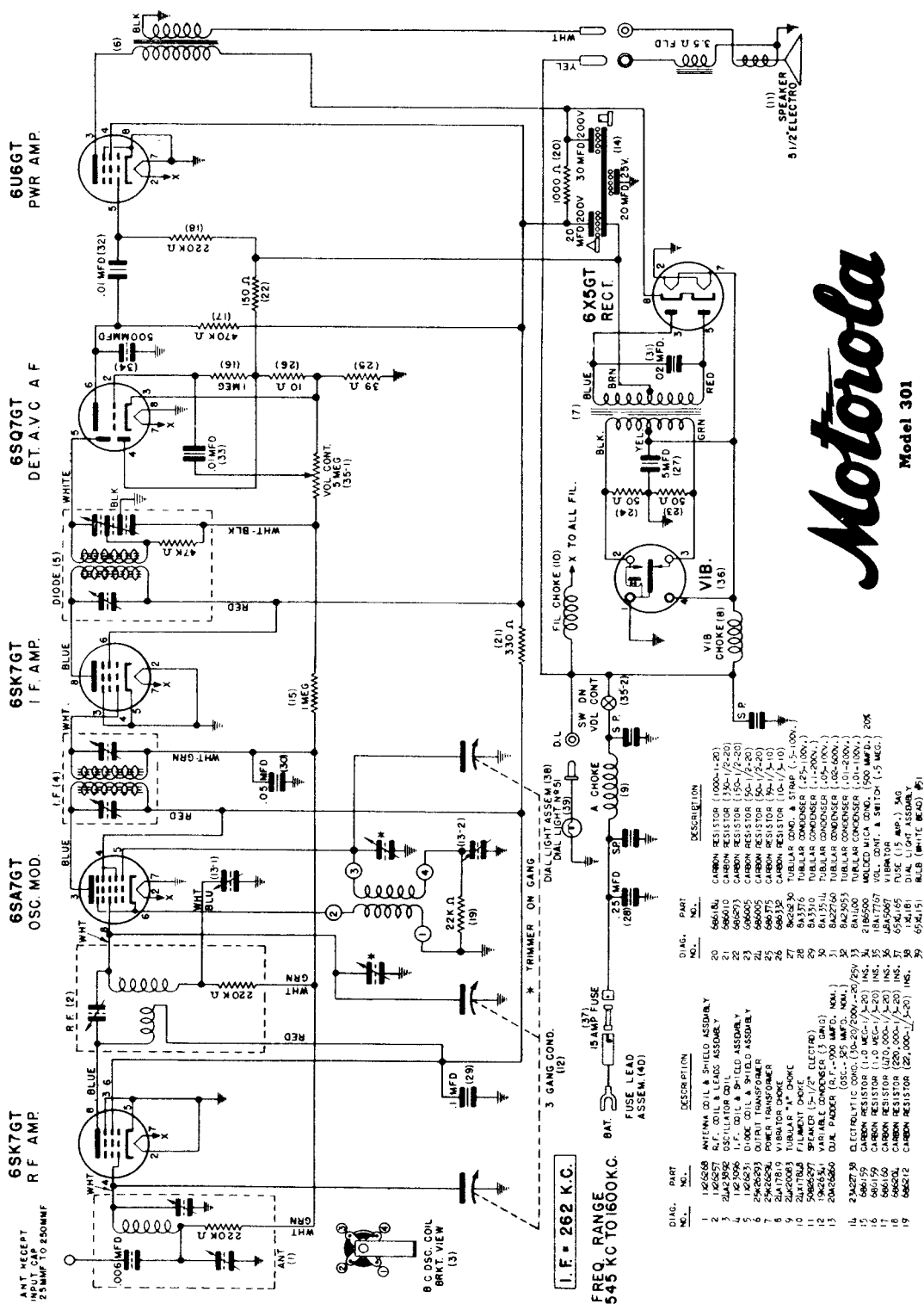
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MODEL 14WG-672

MONTGOMERY WARD



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



DIAG. NO.	PART NO.	DESCRIPTION
1	1125268	ANTENNA COIL & SHIELD ASSEMBLY
2	1125257	R.F. COIL & LEADS ASSEMBLY
3	2142392	OSCILLATOR COIL
4	1125257	OSCILLATOR COIL & SHIELD ASSEMBLY
5	1125251	DIODE COIL & SHIELD ASSEMBLY
6	2142393	OUTPUT TRANSFORMER
7	2142394	POWER TRANSFORMER
8	2142395	DIODE COIL & SHIELD ASSEMBLY
9	2142396	TUBULAR "X" CHOKES
10	2142397	TRIMMER ON GANG
11	5086297	SPEAKER (5 1/2" ELECTRO)
12	5086298	VARIABLE CONDENSER (5 GANG)
13	2081260	DIODE PACKING (OSC. - 350 MMFD. NOM.)
14	2142398	ELECTROLYTIC COND. (50-20/2000-20/25V)
15	6860755	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
16	6860756	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
17	6860757	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
18	6860758	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
19	6860759	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
20	6860760	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
21	6860761	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
22	6860762	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
23	6860763	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
24	6860764	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
25	6860765	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
26	6860766	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
27	6860767	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
28	6860768	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
29	6860769	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
30	6860770	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
31	6860771	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
32	6860772	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
33	6860773	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
34	6860774	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
35	6860775	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
36	6860776	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
37	6860777	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
38	6860778	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
39	6860779	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
40	6860780	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
41	6860781	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
42	6860782	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
43	6860783	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
44	6860784	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
45	6860785	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
46	6860786	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
47	6860787	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
48	6860788	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
49	6860789	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
50	6860790	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
51	6860791	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
52	6860792	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
53	6860793	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
54	6860794	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
55	6860795	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
56	6860796	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
57	6860797	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
58	6860798	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
59	6860799	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
60	6860800	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
61	6860801	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
62	6860802	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
63	6860803	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
64	6860804	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
65	6860805	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
66	6860806	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
67	6860807	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
68	6860808	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
69	6860809	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
70	6860810	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
71	6860811	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
72	6860812	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
73	6860813	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
74	6860814	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
75	6860815	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
76	6860816	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
77	6860817	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
78	6860818	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
79	6860819	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
80	6860820	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
81	6860821	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
82	6860822	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
83	6860823	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
84	6860824	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
85	6860825	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
86	6860826	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
87	6860827	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
88	6860828	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
89	6860829	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
90	6860830	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
91	6860831	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
92	6860832	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
93	6860833	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
94	6860834	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
95	6860835	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
96	6860836	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
97	6860837	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
98	6860838	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
99	6860839	CARBON RESISTOR (1.0 MEG-1/2-20) INS.
100	6860840	CARBON RESISTOR (1.0 MEG-1/2-20) INS.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

6A8GT

OSC MOD

8SK7GT

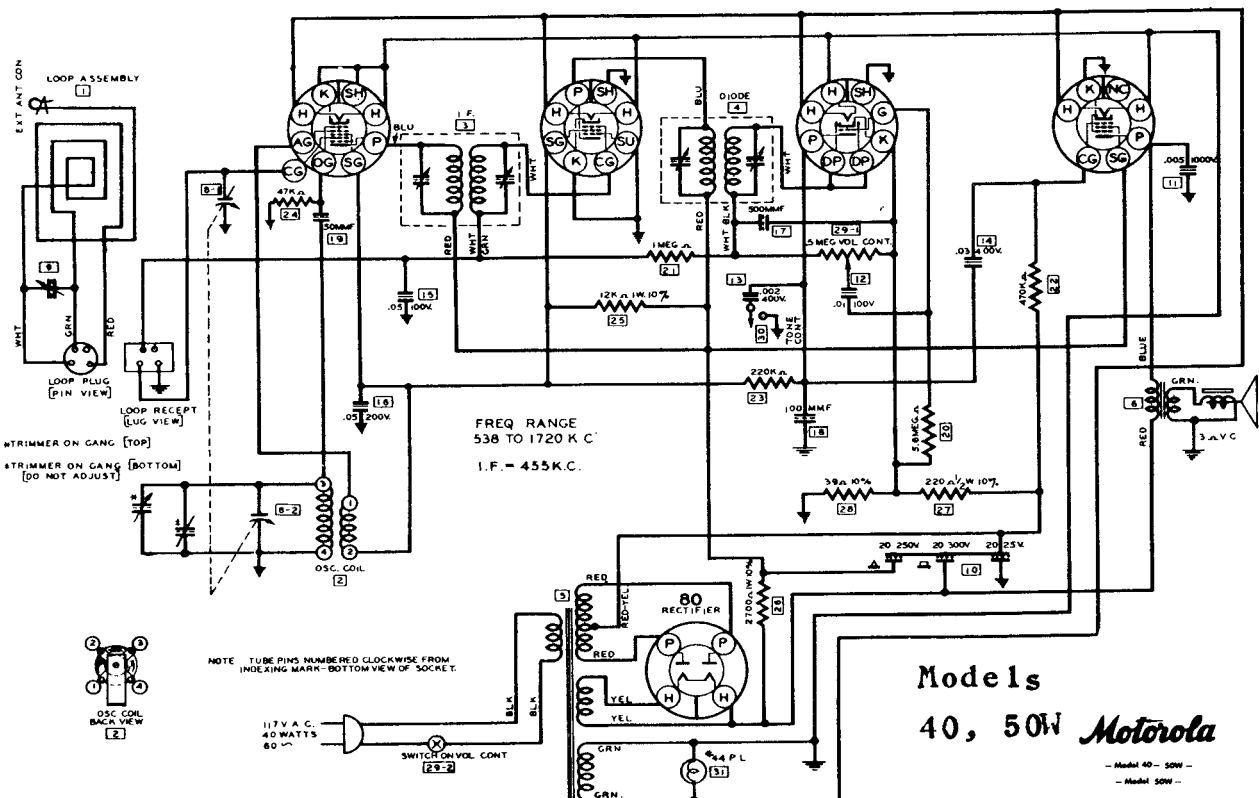
I.F. AMP

8SQ7GT

DET. A.V.C. AF

8K8GT

PWR AMP



12SA7GT

OSC. MOD

12SK7GT

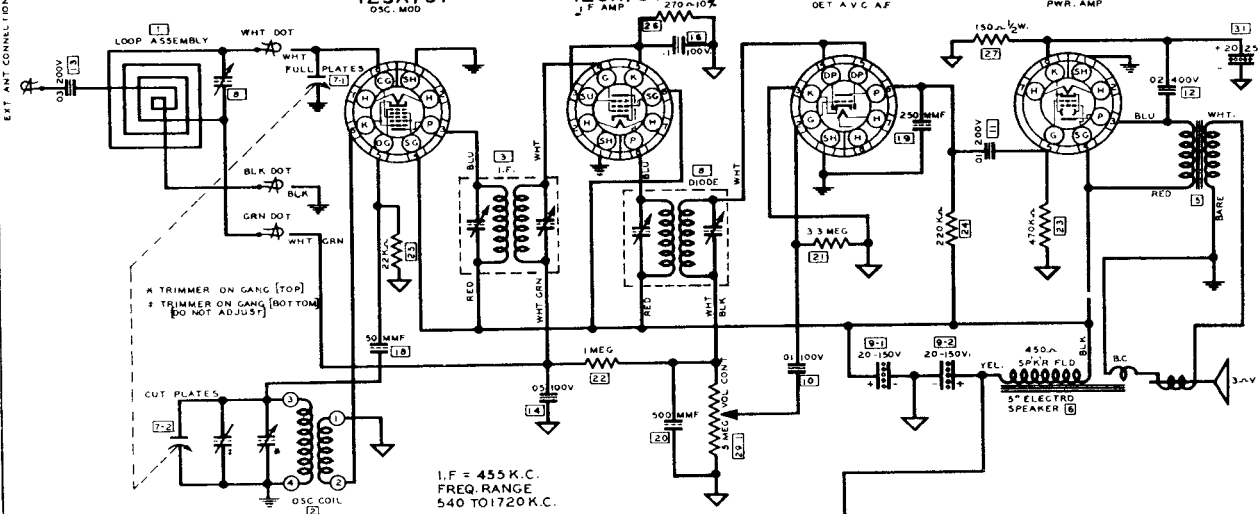
I.F. AMP

12SQ7GT

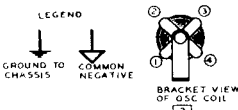
DET. A.V.C. AF

50L8GT

PWR. AMP



Part No.	Part Name	Description
1	12SQ7GT	Det. & Loop Assembly
2	12SK7GT	I.F. Amp. & Shield Assembly
3	12SA7GT	Osc. Mod. & Shield Assembly
4	50L8GT	Pwr. Amp. & Shield Assembly
5	35Z5GT	Rectifier
6	500MFD 25V	Electrolytic Cond. (25V-250V)
7	500MFD 50V	Electrolytic Cond. (50V-500V)
8	500MFD 100V	Electrolytic Cond. (100V-1000V)
9	500MFD 250V	Electrolytic Cond. (250V-2500V)
10	500MFD 500V	Electrolytic Cond. (500V-5000V)
11	500MFD 1000V	Electrolytic Cond. (1000V-10000V)
12	500MFD 2000V	Electrolytic Cond. (2000V-20000V)
13	500MFD 5000V	Electrolytic Cond. (5000V-50000V)
14	500MFD 10000V	Electrolytic Cond. (10000V-100000V)
15	500MFD 20000V	Electrolytic Cond. (20000V-200000V)
16	500MFD 50000V	Electrolytic Cond. (50000V-500000V)
17	500MFD 100000V	Electrolytic Cond. (100000V-1000000V)
18	21M500	Molded Glass Condenser (500 MFD 200V)
19	21M500	Molded Glass Condenser (500 MFD 200V)
20	21M500	Molded Glass Condenser (500 MFD 200V)
21	21M500	Molded Glass Condenser (500 MFD 200V)
22	21M500	Molded Glass Condenser (500 MFD 200V)
23	21M500	Molded Glass Condenser (500 MFD 200V)
24	21M500	Molded Glass Condenser (500 MFD 200V)
25	21M500	Molded Glass Condenser (500 MFD 200V)
26	21M500	Molded Glass Condenser (500 MFD 200V)
27	21M500	Molded Glass Condenser (500 MFD 200V)
28	21M500	Molded Glass Condenser (500 MFD 200V)
29	21M500	Molded Glass Condenser (500 MFD 200V)
30	21M500	Molded Glass Condenser (500 MFD 200V)
31	21M500	Molded Glass Condenser (500 MFD 200V)

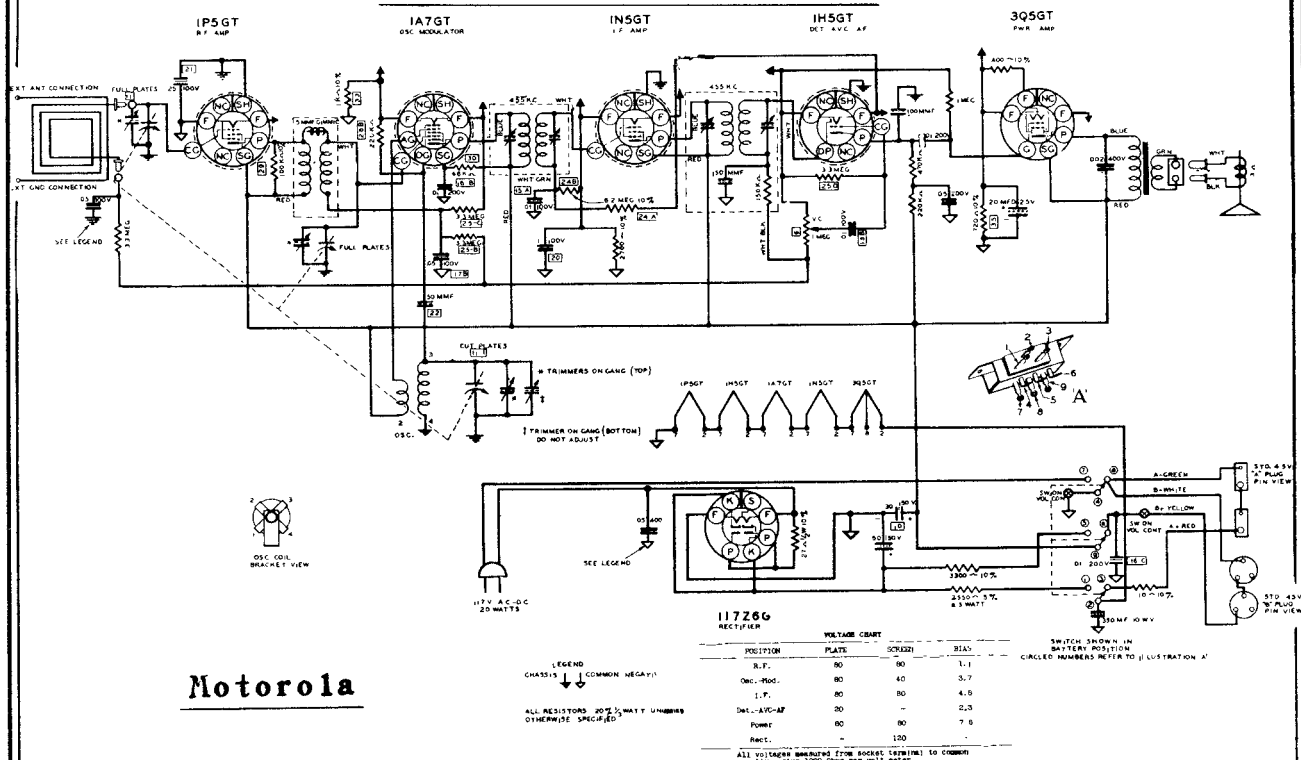


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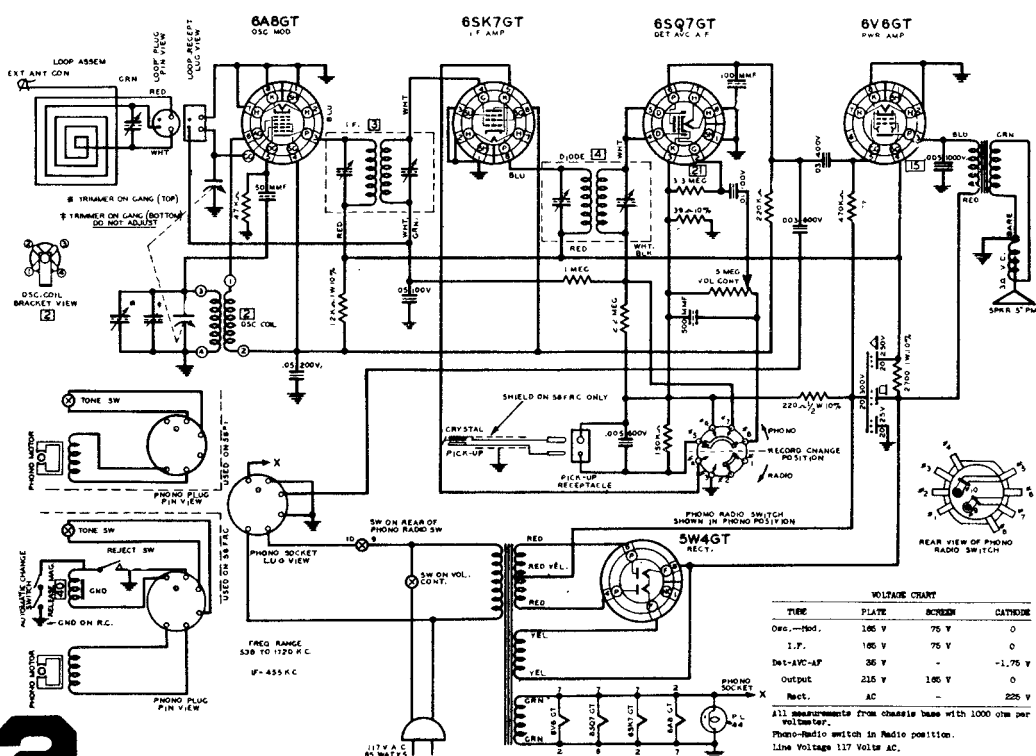
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

CIRCUIT DIAGRAM MODELS 65BP1-2-3-4



Motorola

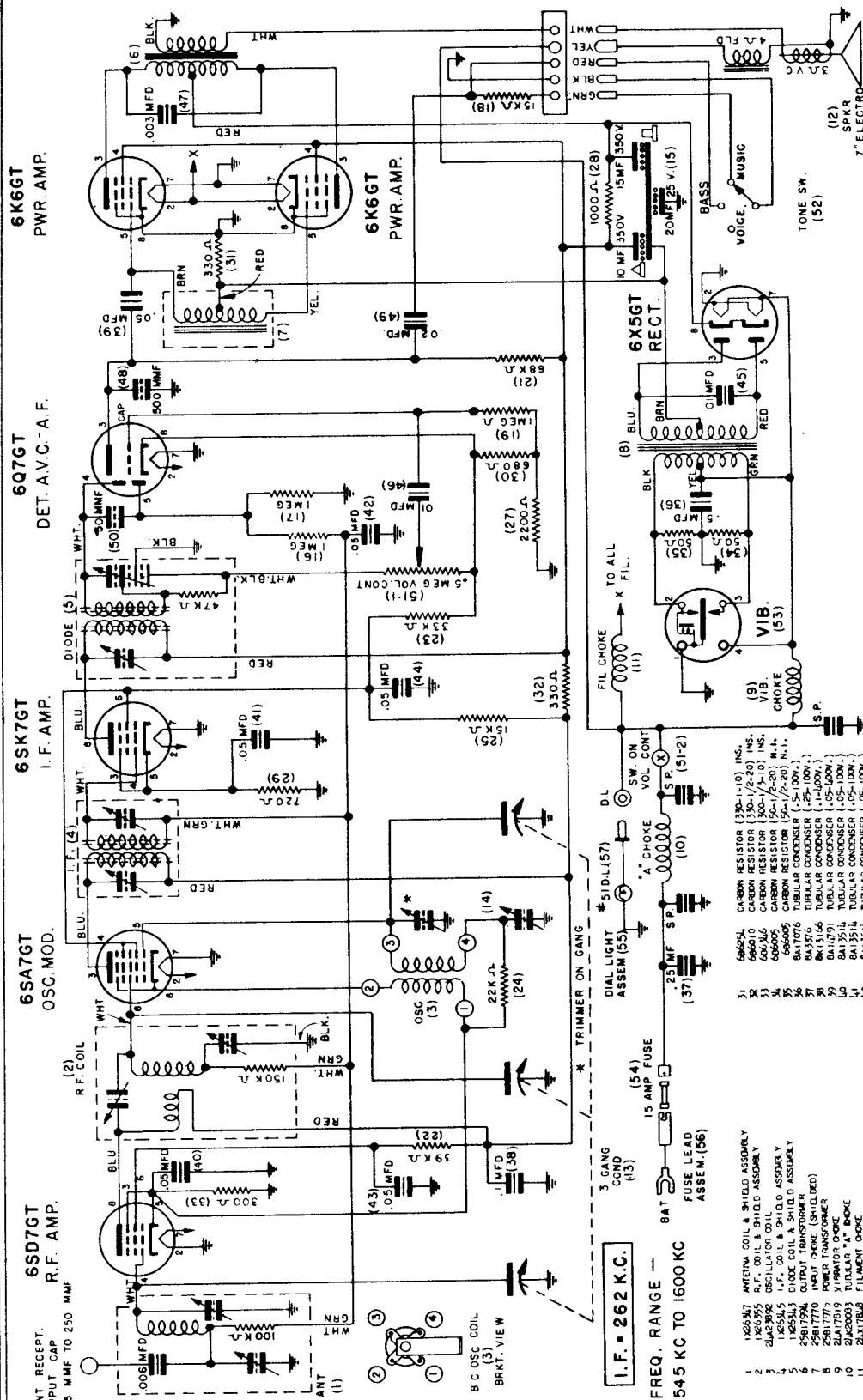
Motorola Models 58-F1, 58-FRC



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Motorola

Model 401

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

SENSITIVITY AND STAGE GAIN MEASUREMENTS

Average Microvolt Input *	Generator Set At	Generator Feeder Connected To	Dummy Antenna Capacity	Leak Resistance	Output Meter Reading **
2,800	262 K.C.	I.F. Grid	.1 Mfg.	.5 Meg.	1.74
420	262 K.C.	Mod. Grid	.1 Mfg.	.5 Meg.	1.74
510	600 K.C.	Mod. Grid	.1 Mfd.	.5 Meg.	1.74
8	600 K.C.	R.F. Grid	.1 Mfd.	.5 Meg.	1.74
2	600 K.C.	Ant. Lead	***	None	1.74

Volume Control Set At Maximum

* 1 Watt = 1.74 Volts

Tone Control Set At Voice

** Output meter connected across voice coil.

*** Use Special Dummy Part No. 1X26767 or Booster Coil Part No. 24A26751 in series with a 35 Mmf. Condenser.

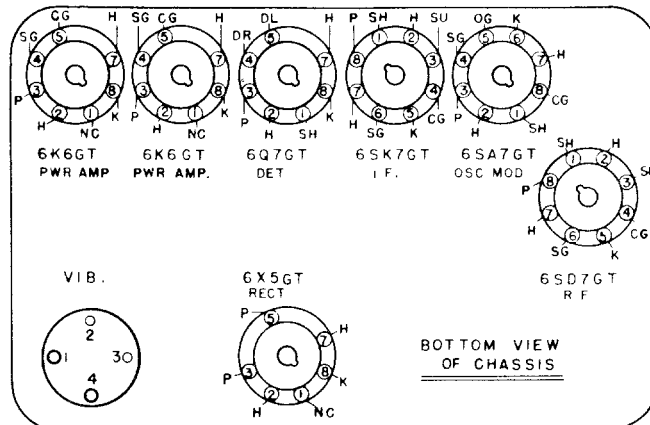
ALIGNMENT CHART

Operations In Order	Gang Condenser Set At	Dummy Antenna	Generator Connected To	Adjust Trimmers No.	Generator Set At
1	Minimum	.1 Mfd.	Osc.-Mod. Grid	1-2-3-4	262 K.C.
2	1600 K.C.	.1 Mfd.	Osc.-Mod. Grid	5	1600 K.C.
3	600 K.C.	.1 Mfd.	Osc.-Mod. Grid	6	600 K.C.
4	1400 K.C.	*	To Special Dummy	7	1400 K.C.
5	1400 K.C.	*	To Special Dummy	8	1400 K.C.
6	600 K.C.	*	To Special Dummy	9	600 K.C.

* Use Special Dummy Part No. 1X26767 or Booster Coil Part No. 24A26751 in series with a 35 Mmf. Condenser.

VOLTAGE CHART			
TUBE	PLATE TO GND	SCREEN TO GND	CATH. TO GND
6SD7GT R.F. AMP	190 V.	125 V.	3 V.
6SA7GT OSC. MOD.	190 V.	60 V.	3 V.
6SK7GT I.F. AMP	195 V.	60 V.	2.75 V.
6Q7GT DET. AVC-AF	130 V.	—	6.5 V.
6K6GT PWR. AMP	220 V.	195 V.	0
6K6GT PWR. AMP	220 V.	195 V.	0
6X5GT RECT.	A.C.	—	225 V.

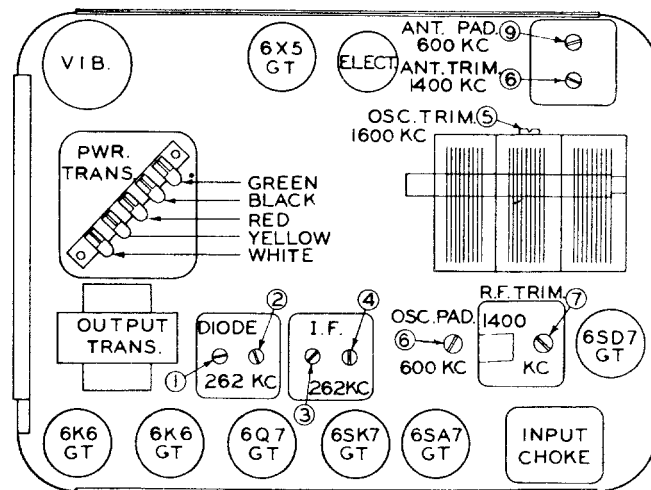
ALL VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLTMETER



Galvin Mfg. Corp.
4545 Augusta Blvd.
Chicago, Illinois

MOTOROLA

Model 401



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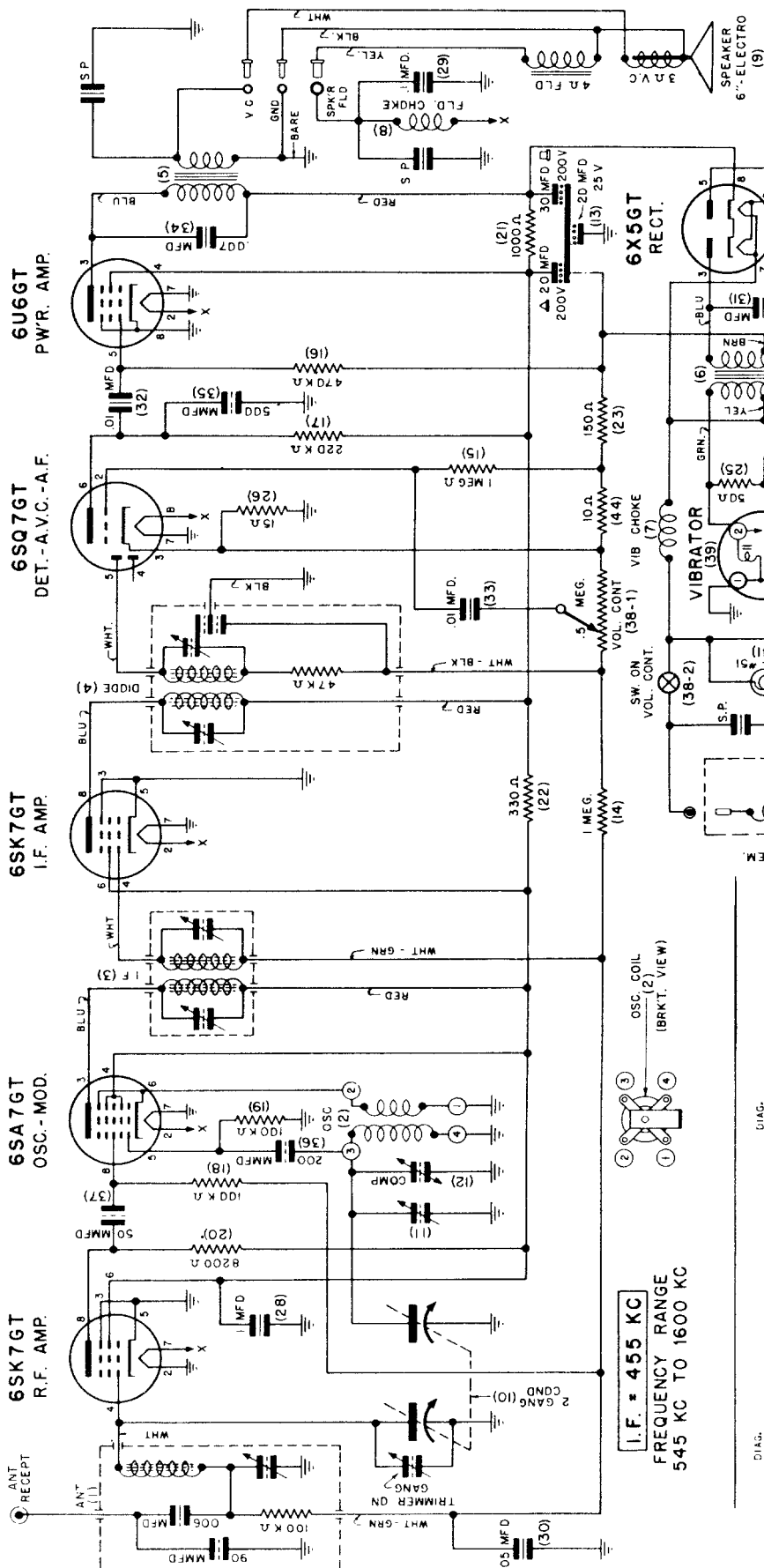
6SK7GT
R.F. AMP.

6SA7GT
OSC.-MOD.

6SK7GT
I.F. AMP.

6SQ7GT
DET.-A.V.C.-A.F.

6U6GT
PW'R. AMP.



I.F. = 455 KC
FREQUENCY RANGE
545 KC TO 1600 KC

DIAG. NO.	DESCRIPTION
1	ANTENNA COIL & SHIELD ASSEMBLY
2	OSCILLATOR COIL
3	I.F. COIL & SHIELD ASSEMBLY
4	DIODE COIL & SHIELD ASSEMBLY
5	OUTPUT TRANSFORMER
6	POWER TRANSFORMER
7	VIBRATOR CHOKES (8 P.I.E.)
8	SPEAKER (6" ELECTRO)
9	TUNING UNIT GANG & FULLY ASSEMBLY
10	TRIMMER (12 MFD. 50V.)
11	TRIMMER (12 MFD. 50V.)
12	ELECTROLYTIC COND. (50-20/200-20/25V.)
13	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
14	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
15	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
16	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
17	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
18	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
19	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
20	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
21	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.
22	CARBON RESISTOR (1.0 MEG.-1/2-20) INS.

DIAG. NO.	DESCRIPTION
23	CARBON RESISTOR (1.5M-1/2-10) INS.
24	CARBON RESISTOR (50-1/2-20) N.I.
25	CARBON RESISTOR (50-1/2-20) N.I.
26	CARBON RESISTOR (1.5-1/2-10) INS.
27	TUBULAR CONDENSER (1.5-100V.)
28	TUBULAR CONDENSER (1.5-100V.)
29	TUBULAR CONDENSER (1.5-100V.)
30	TUBULAR CONDENSER (1.5-100V.)
31	TUBULAR CONDENSER (1.5-100V.)
32	TUBULAR CONDENSER (1.5-100V.)
33	TUBULAR CONDENSER (1.5-100V.)
34	TUBULAR CONDENSER (1.5-100V.)
35	TUBULAR CONDENSER (1.5-100V.)
36	TUBULAR CONDENSER (1.5-100V.)
37	TUBULAR CONDENSER (1.5-100V.)
38	TUBULAR CONDENSER (1.5-100V.)
39	TUBULAR CONDENSER (1.5-100V.)
40	TUBULAR CONDENSER (1.5-100V.)
41	TUBULAR CONDENSER (1.5-100V.)
42	TUBULAR CONDENSER (1.5-100V.)
43	TUBULAR CONDENSER (1.5-100V.)
44	TUBULAR CONDENSER (1.5-100V.)

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Motorola

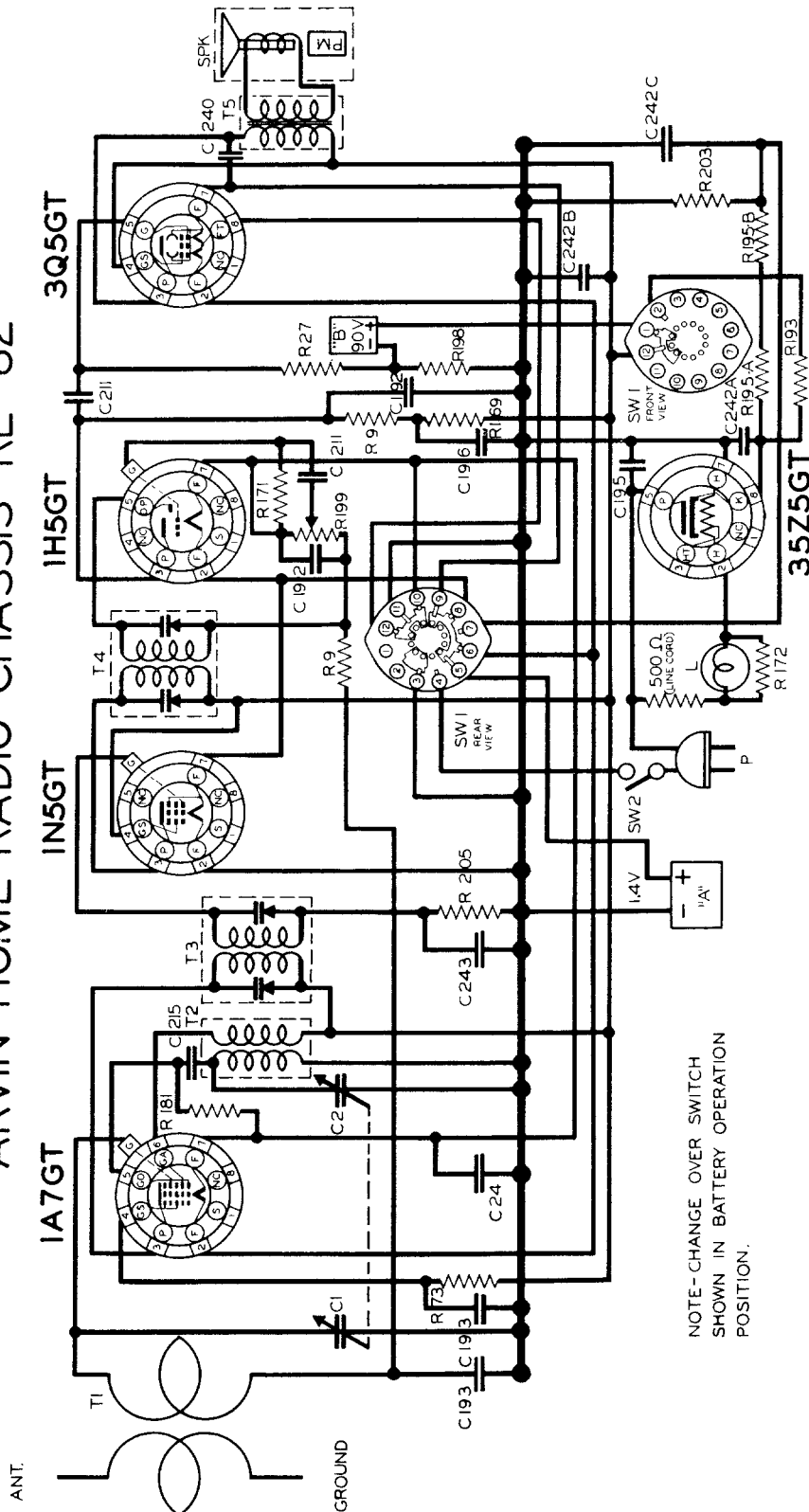
Model 251

ARVIN HOME RADIO CHASSIS RE-82

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ARVIN MODEL 822 RADIO RECEIVER

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RESISTORS			CONDENSERS			TRANSFORMERS			MISCELLANEOUS UNITS		
R	OHM	W	C	CAPACITY	VOLT	T	TYPE	PART NO.	SYMBOL	DESCRIPTION	PART NO.
9	1M	1/2	1	TWO-GANG		1	ANTENNA LO.P.	00-14973	A	1 1/2 VOLT "A" BATTERY	7-10563
27	2M	1/4	2	VARIABLE		2	OSCILLATOR COIL	00-16404	B	TWO 45-VOLT B BATTERIES	7-10562
73	30K	1/4	192	.00025	600	3	FIRST I.F.	00-16576	L	DIAL LIGHT BULB MAZDA 4"	7-10376
199	150K	1/4	193	.05	200	4	SECOND I.F. COIL	00-16579	P	LINE CORD & P.W. 335V.B.V.	7-16492
171	15M	1/4	195	.05	400	5	OUTPUT TRANS.	00-16565	SPK	SPEAKER ASSEMBLY - 5" PERMANENT MAGNET	7-16603
172	100	1/4	196	.1	200				SW1	AC DC-BATTERY SWITCH	7-16564
181	100K	1/4	211	.01	200				SW2	VOLUME CONTROL & LINE SWITCH	7-14350
195A	460	2 1/2	215	.0001	500						
195B	1500	5 1/2	24	.5	200						
198	400	1/2	240	.003	400						
199	1M	1/2	242A	40	150						
203	450	1/4	242B	20	150						
193	2K	1/4	243C	100	2.5						
205	3M	1/4	243	.002	200						

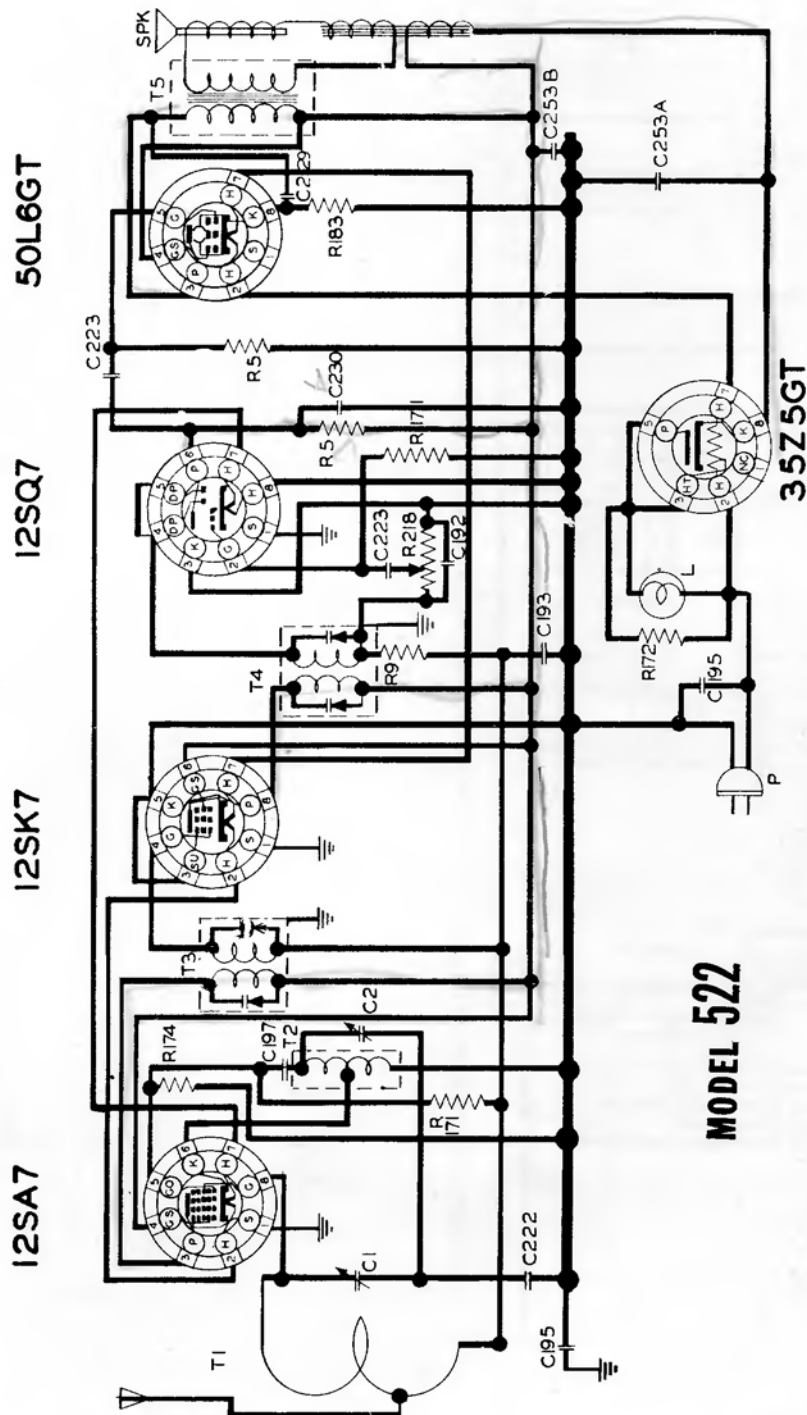
IF PEAK 455 K.C.
BALANCE 1400 K.C. - CHECK AT 600 K.C.
NOBLITT-SPARKS INDUSTRIES, INC.,
COLUMBUS, INDIANA.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

NOBLITT-SPARKS INDUSTRIES, INC.
Columbus, Indiana



ARVIN HOME RADIC CHASSIS RE-76



MODEL 522

RESISTORS		CONDENSERS		TRANSFORMERS		MISCELLANEOUS UNITS	
R	OHM W. PART NO.	C	CAPACITY VOL. PART NO.	T	TYPE	SYMBOL	DESCRIPTION PART NO.
281 M	7417-6857	1	TWO GANG	1	ANTENNA LOOP	CO-685	DIAL LIGHT BULB MAZDA *47
5 500K	7417-2070	2	VARIABLE	2	OSCILLATOR COIL	CO-6852	B
183 150	7417-4316	23A	20 MFD .50	3	FIRST IF COIL	CO-6853	SPK
74 20K	7417-4291	23B	10 MFD .50	4	SECOND IF COIL	CO-6854	LINE CORD & PLUG ASSY
72 100	7417-4289	192	.00025	5	OUTPUT TRANSF.	CO-6869	
71 15M	7417-4288	195	.05				
9 1M	7417-2080	222	.2				
		229	.02				
		223	.002				
		193	.05				
		197	.001				
		230	.0005				

IF PEAK 455 KC.
BALANCE 1400 KC.- CHECK AT 600 KC.
NOBLITT-SPARKS INDUSTRIES, INC.
COLUMBUS, INDIANA

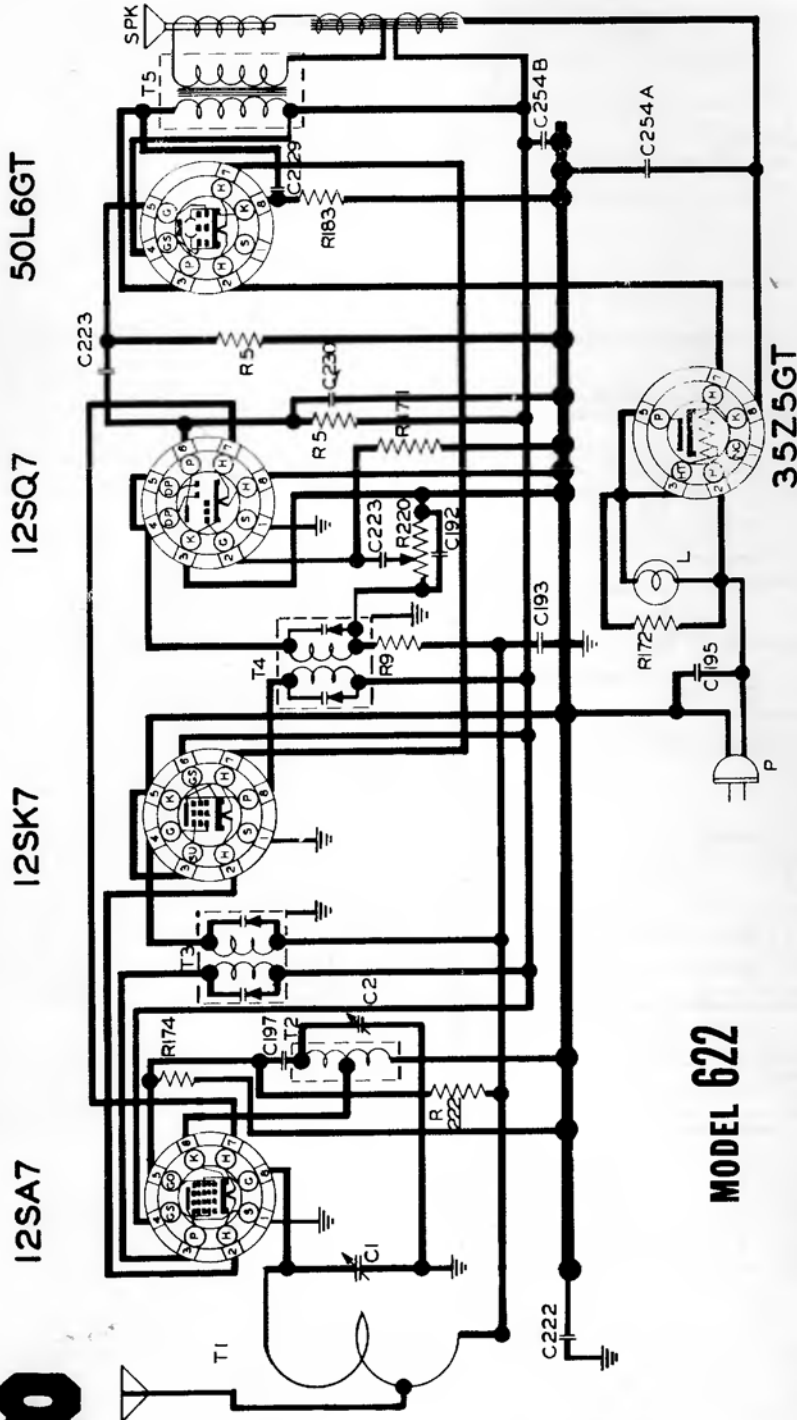
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

NOBLITT-SPARKS INDUSTRIES, INC.
Columbus, Indiana



ARVIN HOME RADIO - CHASSIS RE-78

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MODEL 622

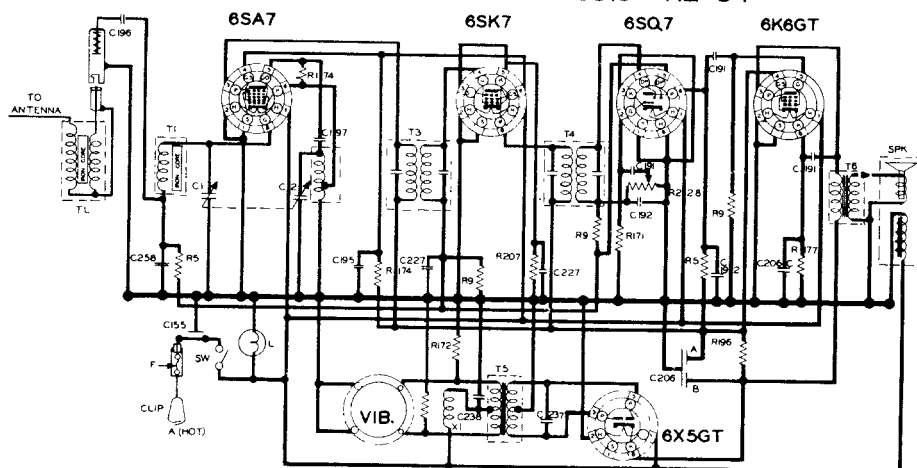
RESISTORS		CONDENSERS		TRANSFORMERS		MISCELLANEOUS UNITS	
R	OHM W	C	VOLT	T	TYPE	SYMBOL	DESCRIPTION
220	1/4	1	500V	1	ANTENNA LOOP	L	DIAL LIGHT BULB
5	500K	2	VARIABLE	2	OSCILLATOR COIL	P	LINE CORD & PLUG ASSY
183	1/4	254A	20 MFD.	3	FIRST IF. COIL	SPK	SPEAKER ASSY.
174	30 K	254B	10 MFD.	4	SECOND IF. COIL		
22	600	192	.00025	5	OUTPUT TRANSF.		
222	10 M	193	.05				
11	1/4	222	2				
		229	.02				
		193	.05				
		197	.0001				
		230	.0005				

IF PEAK 455 K.C.
BALANCE 1400 K.C. - CHECK AT 600 K.C.
NOBLITT-SPARKS INDUSTRIES, INC.
COLUMBUS, INDIANA

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

ARVIN CAR RADIO CHASSIS RE-84

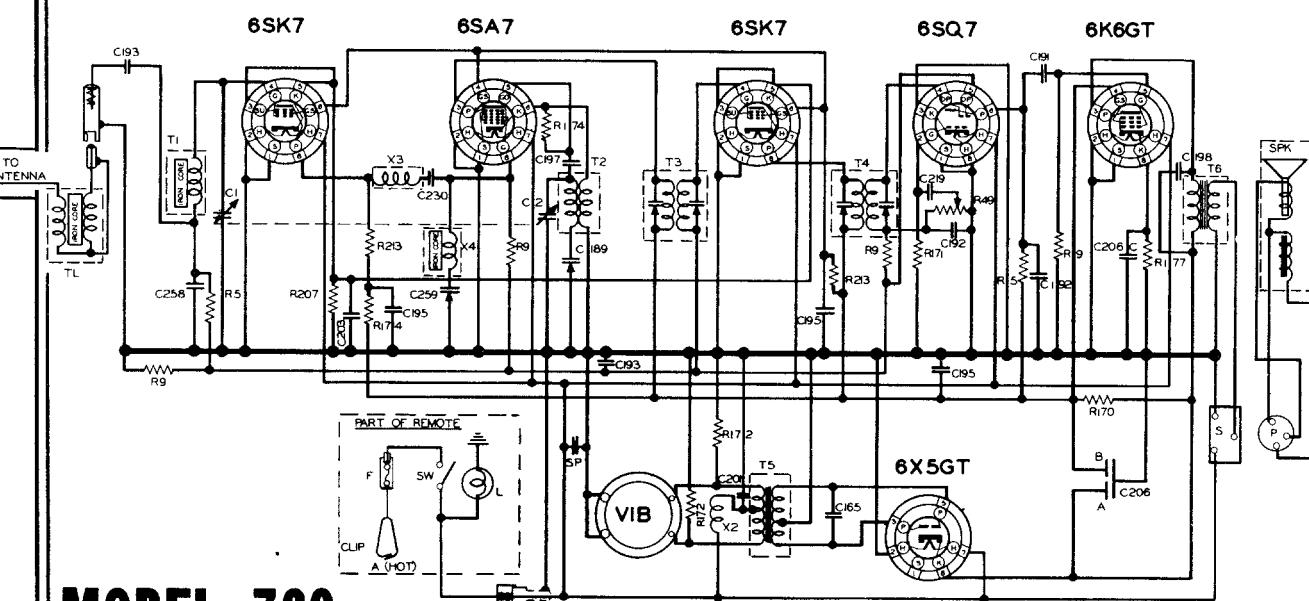


RESISTORS		CONDENSERS		CHOKES & TRANSFORMERS		MISCELLANEOUS UNITS	
R	OHMS W PART NO	C	CAPACITY VOLT PART NO	T-1	TYPE TRA NO	SYMBOL	DESCRIPTION PART NO
1	500K 1/4 17-2030	1	1000 50 17-1421	1	ANTENNA COIL 00-8244	P	PIRE 25 AMP 17-2228
2	500K 1/4 17-2030	2	1000 50 17-1421	2	OSCILLATOR COIL 00-8245	L	DUAL LIGHT BULB-MAZDA NO. 31 17-19004
3	500K 1/4 17-2030	3	1000 50 17-1421	3	1ST IF COIL 00-1007	P	SPEAKER PLUG 17-4780
4	500K 1/4 17-2030	4	1000 50 17-1421	4	2ND IF COIL 00-1008	S	SPEAKER SOCKET 17-5626
5	500K 1/4 17-2030	5	1000 50 17-1421	5	POWER TRANSFORMER 00-8285	SPK	SPEAKER ASSEMBLY 17-5537
6	500K 1/4 17-2030	6	1000 50 17-1421	6	OUTPUT TRANSFORMER 00-8286	SW	POWER SWITCH 00-8989
7	500K 1/4 17-2030	7	1000 50 17-1421	7	TRAP CHOKES 00-8982	TL	TRANSMISSION LINE 17-5537
8	500K 1/4 17-2030	8	1000 50 17-1421	8	TRAP CHOKES 00-8982	SP	SPEAKER PLUG 17-4780
9	500K 1/4 17-2030	9	1000 50 17-1421	9	TRAP CHOKES 00-8982	VIB	VIBRATOR 17-1487
10	500K 1/4 17-2030	10	1000 50 17-1421	10	TRAP CHOKES 00-8982		

MODEL 520

IF PEAK 455 K.C.
FREQUENCY RANGE 1575 TO 540 K.C.
NOBLITT-SPARKS INDUSTRIES, INC.
COLUMBUS, INDIANA

ARVIN CAR RADIO — CHASSIS RE-86



MODEL 720

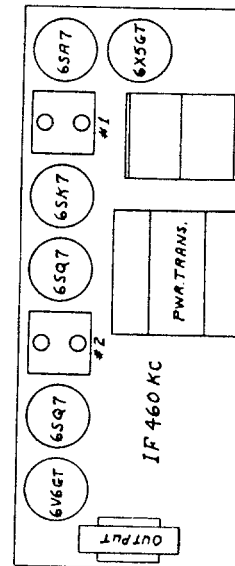
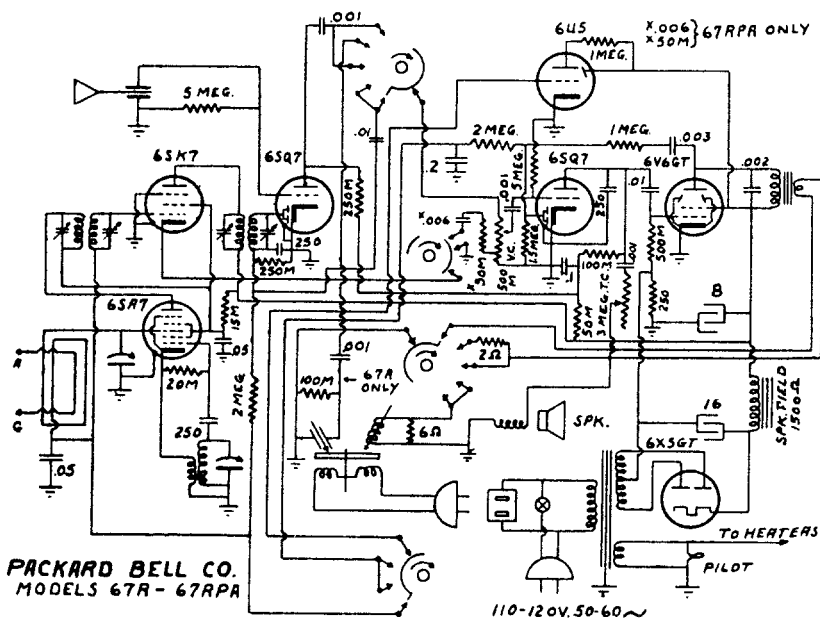
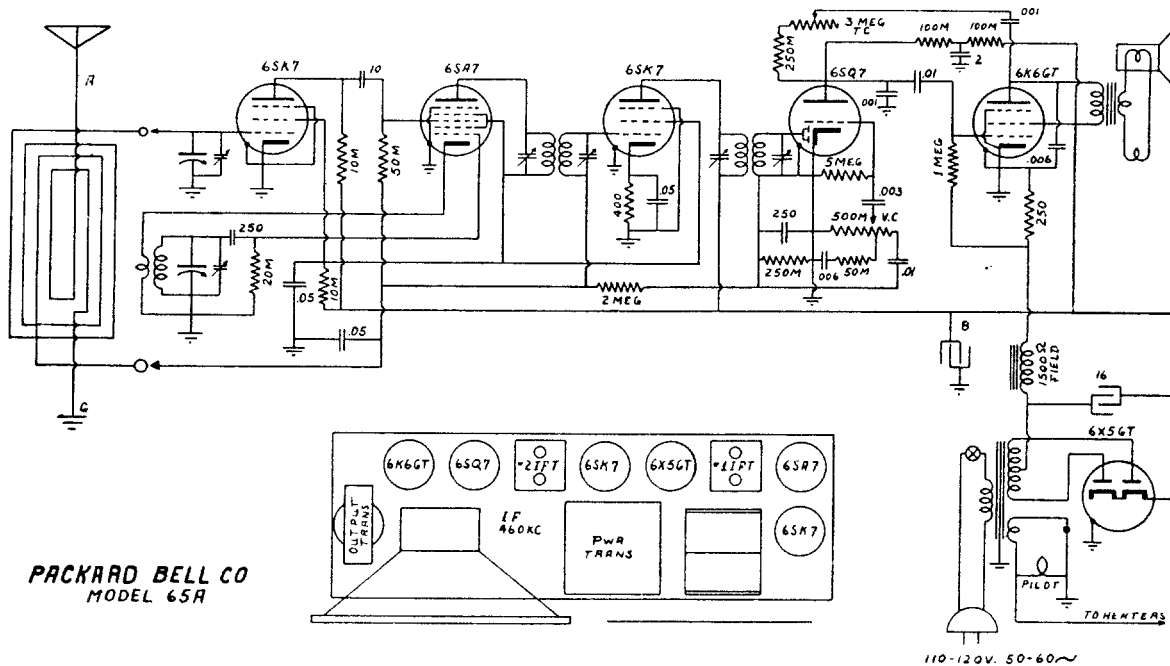
RESISTORS		CONDENSERS		CHOKES & TRANSFORMERS		MISCELLANEOUS UNITS	
R	OHMS W PART NO	C	CAPACITY VOLT PART NO	T-1	TYPE TRA NO	SYMBOL	DESCRIPTION PART NO
1	500K 1/4 17-2030	1	1000 50 17-1421	1	ANTENNA COIL 00-8244	P	PIRE 25 AMP 17-2228
2	500K 1/4 17-2030	2	1000 50 17-1421	2	OSCILLATOR COIL 00-8245	L	DUAL LIGHT BULB-MAZDA NO. 31 17-19004
3	500K 1/4 17-2030	3	1000 50 17-1421	3	1ST IF COIL 00-1007	P	SPEAKER PLUG 17-4780
4	500K 1/4 17-2030	4	1000 50 17-1421	4	2ND IF COIL 00-1008	S	SPEAKER SOCKET 17-5626
5	500K 1/4 17-2030	5	1000 50 17-1421	5	POWER TRANSFORMER 00-8285	SPK	SPEAKER ASSEMBLY 17-5537
6	500K 1/4 17-2030	6	1000 50 17-1421	6	OUTPUT TRANSFORMER 00-8286	SW	POWER SWITCH 00-8989
7	500K 1/4 17-2030	7	1000 50 17-1421	7	TRAP CHOKES 00-8982	TL	TRANSMISSION LINE 17-5537
8	500K 1/4 17-2030	8	1000 50 17-1421	8	TRAP CHOKES 00-8982	SP	SPEAKER PLUG 17-4780
9	500K 1/4 17-2030	9	1000 50 17-1421	9	TRAP CHOKES 00-8982	VIB	VIBRATOR 17-1487
10	500K 1/4 17-2030	10	1000 50 17-1421	10	TRAP CHOKES 00-8982		

IF PEAK 455 K.C.
FREQUENCY RANGE 1575 TO 540 K.C.
NOBLITT-SPARKS INDUSTRIES, INC.
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

NOTE - GROUND TO CHASSIS FOR LOOP OPERATION.



Models PT-30, PT-42, PT-44, PT-49

Models PT-30, PT-42, PT-44, and PT-49 are five (5) tube A. C. or D. C. operated Super-heterodyne compact radios employing a built-in loop aerial. These Models are similar with the exception of the cabinets, chassis and speaker size.

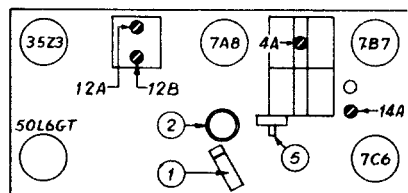
In addition each Model includes a tuning band from 540 to 1600 K. C., Automatic Volume Control; beam power pentode audio output stage and Philco Loktal tubes.

INTERMEDIATE FREQUENCY: 455 K. C.

POWER SUPPLY: 115 Volts, A. C. or D. C.

PHILCO TUBES: 7A8, converter; 7B7, I. F. Amplifier; 7C6, 2nd detector, A. V. C., 1st audio; 50L6GT, beam power audio output and a 35Z3, rectifier.

AERIAL AND GROUND: Under ordinary operating conditions an outside aerial or ground is not required. In some locations, however, such as steel reinforced buildings and other shielded areas, an outside aerial should be used for minimum performance. For this purpose an outside aerial connection is located on the rear lower left corner of the chassis. Simply remove the lug from under the screw and attach the aerial lead to the lug.

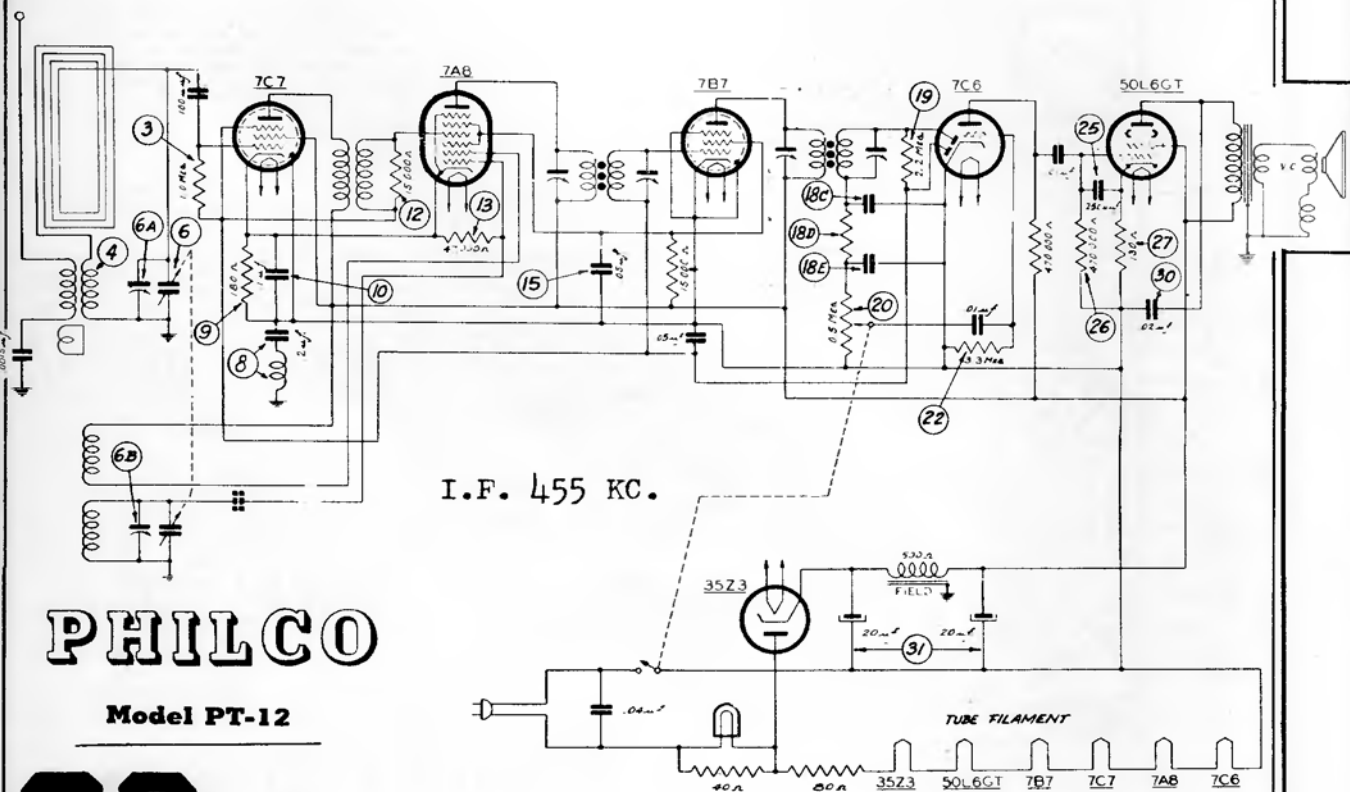
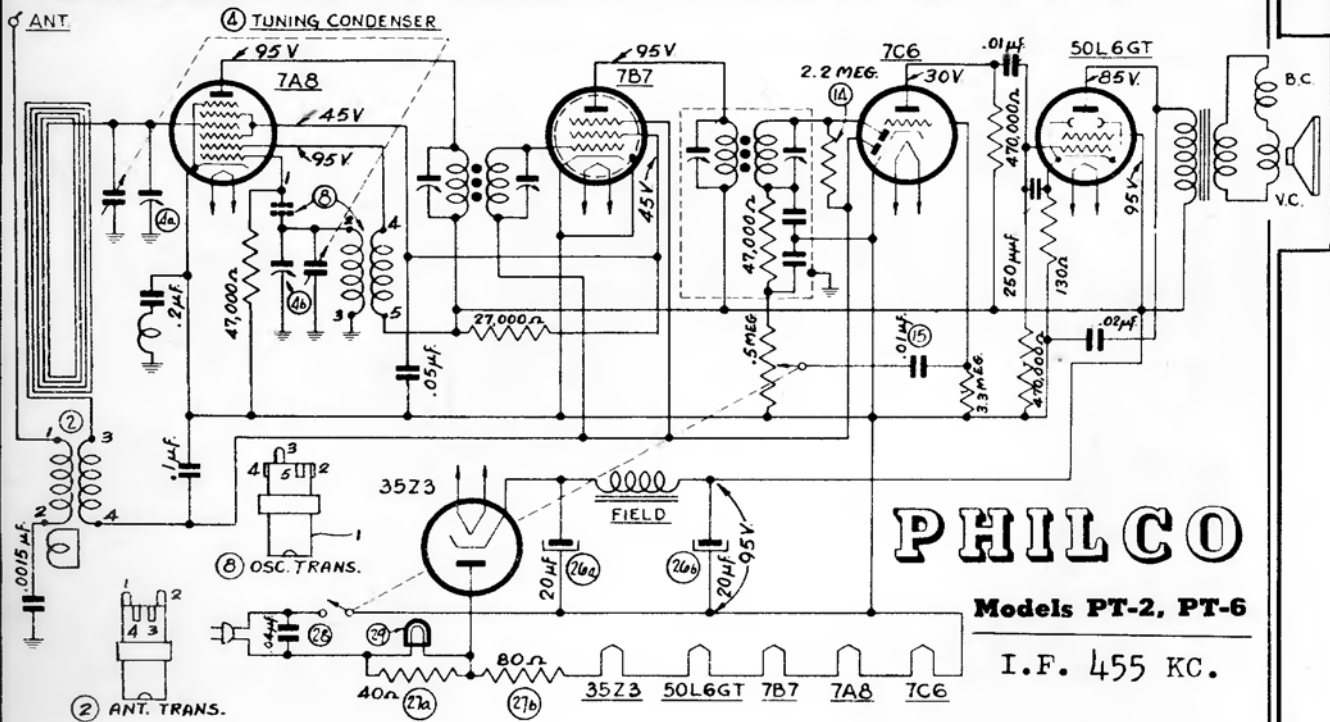


PHILCO

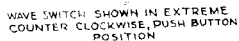
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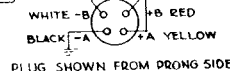
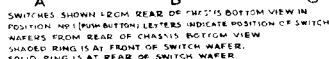
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



I.F. = 455 KC.



Operations in Order	SIGNAL GENERATOR			RECEIVER		
	Output Connections	Dummy Aerial	Dial Setting	Dial Setting	Control Settings	Adjust Compensators
1	1A7G (Grid)	.1 mmfd.	455 K. C.	540 K. C.	Vol. Max. Range Switch Brdcast.	15A, 15B 2A
2	Aerial Connection Receiver	225 mmfd.	1500 K. C.	1500 K. C.	Vol. Max. Range Switch Brdcast.	Osc., R. F., aerial 6B, 6A, 2B
3	Aerial Connection Receiver	225 mmfd.	580 K. C.	580 K. C.	Vol. Max. Range Switch Brdcast.	9B
4	Aerial Connection Receiver	Recheck Operation No. 2				
5	Aerial Connection Receiver	400 Ohms	12 M. C.	12 M. C.	Range Switch S. W.	Osc., R. F., Ant 19A, 13A, 2A



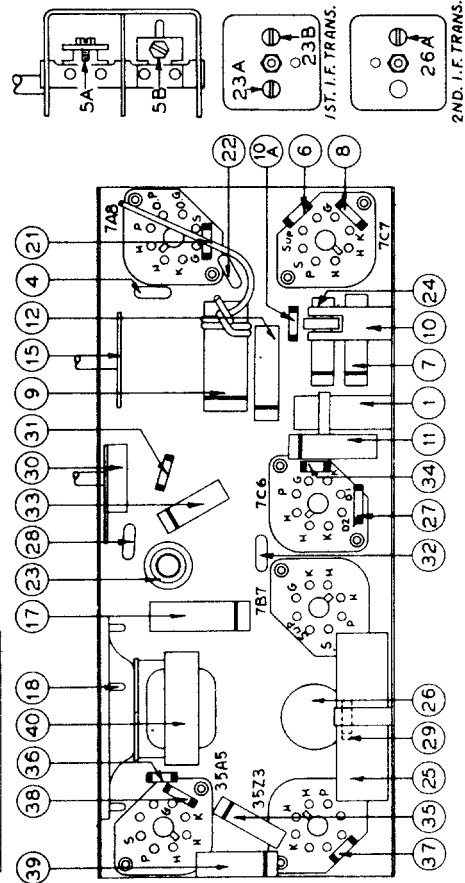
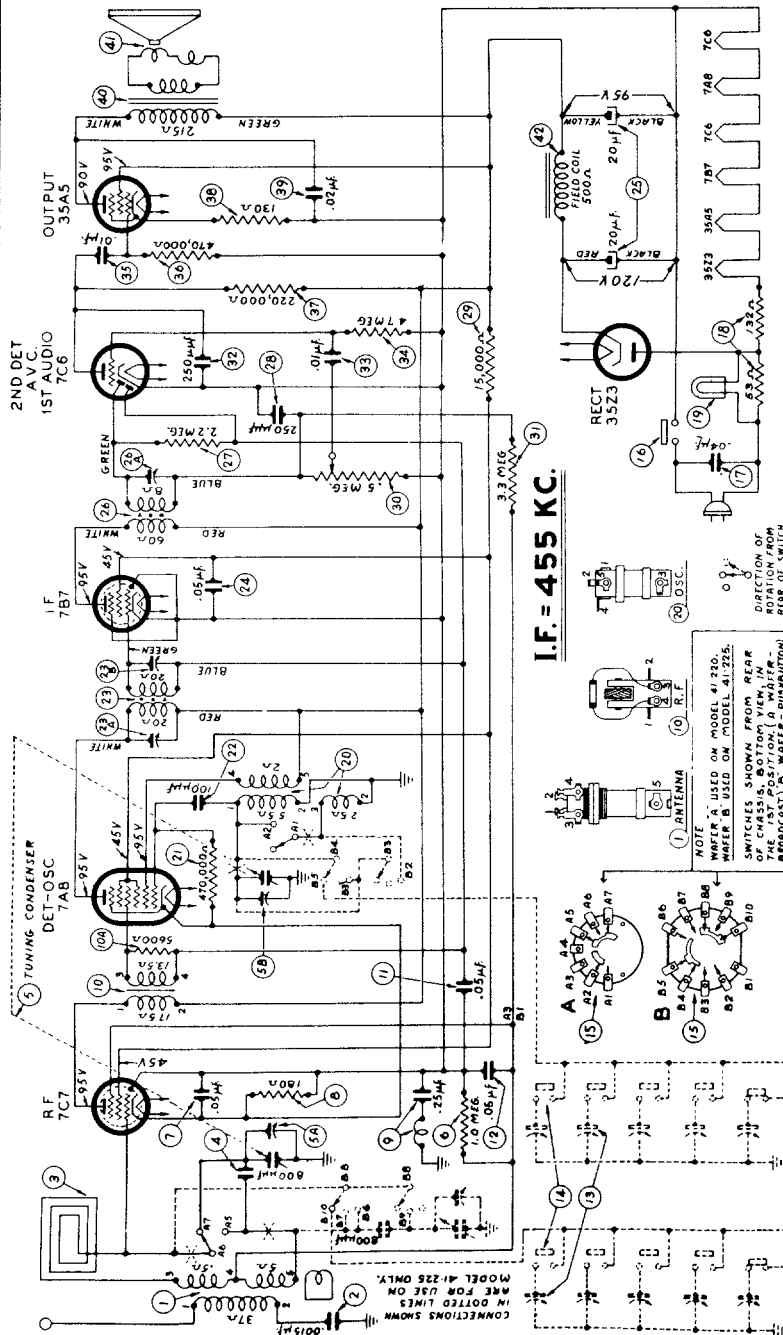
PHILCO

PART LOCATIONS, UNDERSIDE OF CHASSIS

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PHILCO

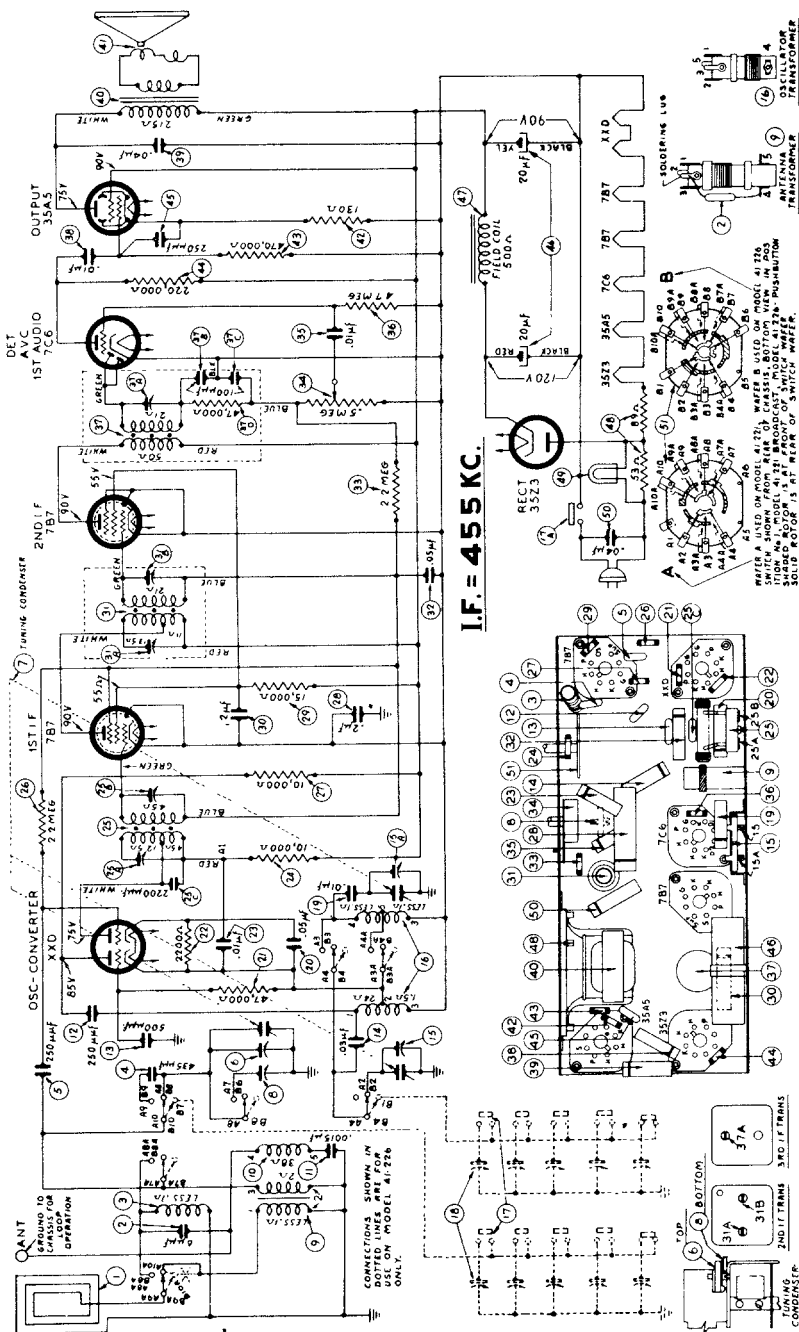
Models 41-220, 41-225

Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Setting	Adjust Compensators in Order
1	Ant. Section of Tuning Cond.	455 K. C.	540 K. C. Tuning Cond. Closed	Vol. Max. Range Switch "Brdcst"	26A, 23B, 23A
2	Loop—See above Instructions	1600 K. C.	1600 K. C.	Vol. Max. Range Switch "Brdcst"	5B Tuning Condenser
3	Loop—See above Instructions	1500 K. C.	1500 K. C.	Vol. Max. Range Switch "Brdcst"	5A Tuning Condenser

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Philco Radio, Models 41-221, 41-226

CONNECTING ALIGNING INSTRUMENTS

Audio Output Meter: If this type of aligning meter is used, connect it to the voice coil terminals of the speaker or from the plate of the 35A5 tube to the chassis. Adjust the meter for the 0 to 10 volt scale.

Vacuum Tube Voltmeter: To use the vacuum tube voltmeter as an aligning indicator, make the following connections: Attach the negative (—) terminal of the voltmeter to any point in the circuit where the A. V. C. voltage can be obtained. Connect the positive (+) terminal of the vacuum tube voltmeter to the chassis.

Signal Generator: When adjusting the I. F. padders, the high side of the signal generator is connected through a .1 mfd. condenser to the antenna section of the tuning condenser. Connect the ground or low side of the generator to the chassis.

When aligning the R. F. padders a loop is made from a few turns of wire and connected to the signal generator output terminals; the signal generator is then placed close to the loop of the radio.

The receiver can be adjusted in the cabinet or removed from the cabinet.

When adjusting the radio outside the cabinet the loop aerial should be placed in approximately the same position around or near the chassis as when assembled.

After connecting the aligning instruments adjust the compensators as shown in the tabulation below. Locations of the compensators are shown in the schematic diagram.

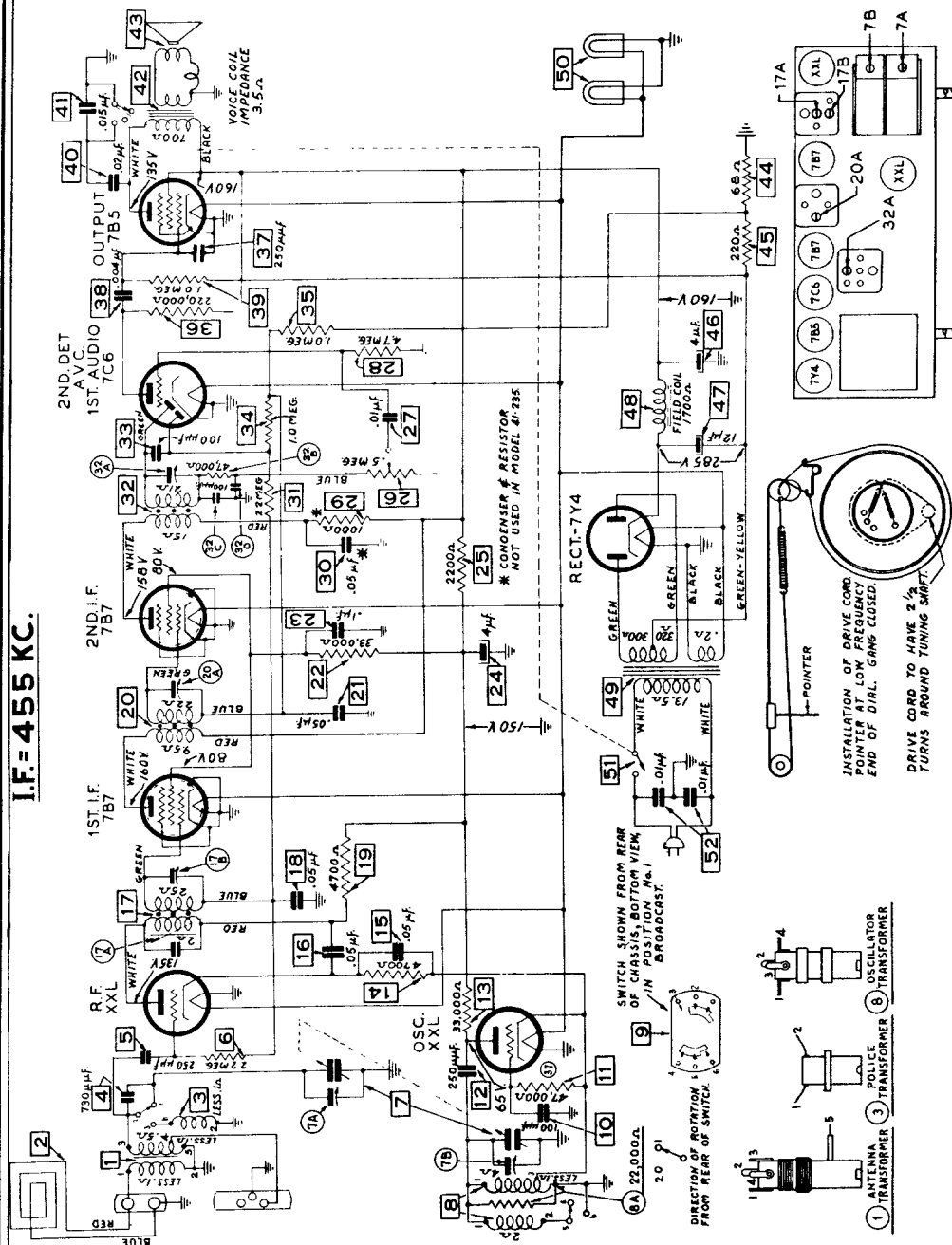
If the indicating meter pointer goes off scale when adjusting the compensators, reduce the strength of the signal from the generator.

Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Setting	Adjust Compensators in Order
1	Ant. Section of tuning	455 K. C.	540 K. C. Tuning Cond. Closed	Vol. Max. Range Switch Brdcast.	37A, 31A, 31B, 25A, 25B
2	Loop see above instructions	1600 K. C.	1600 K. C.	Vol. Max. Range Switch Brdcast.	15
3	Loop see above instructions	1500 K. C.	1500 K. C.	Vol. Max. Range Switch Brdcast.	6
4	Loop see above instructions	12 M. C.	12 M. C.	Range Switch "S. W."	15A, 8

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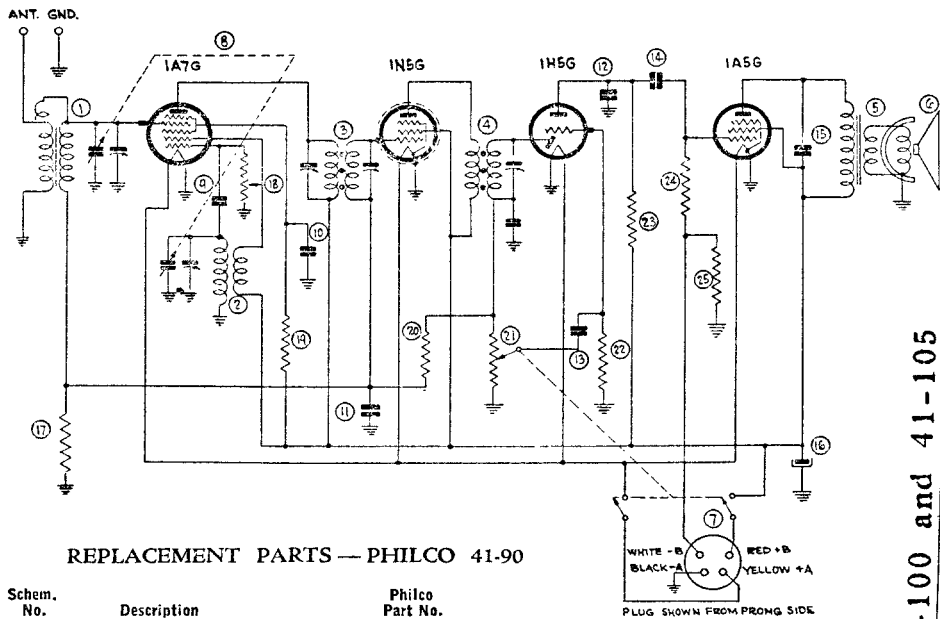
PHILCO Philadelphia, Pa.

Models 41-230; 41-235, Code 121

Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Setting	Adjust Compensators in Order
1	Ant. Section of Tuning Cond.	455 K. C.	540 K. C. Tuning Cond. Closed	Vol. Max. Range Switch "Brdcst"	32A, 20A 17B, 17A
2	Loop—See above Instructions	1600 K. C.	1600 K. C.	Vol. Max. Range Switch "Brdcst"	7B
3	Loop—See above Instructions	1500 K. C.	1500 K. C.	Vol. Max. Range Switch "Brdcst"	7A

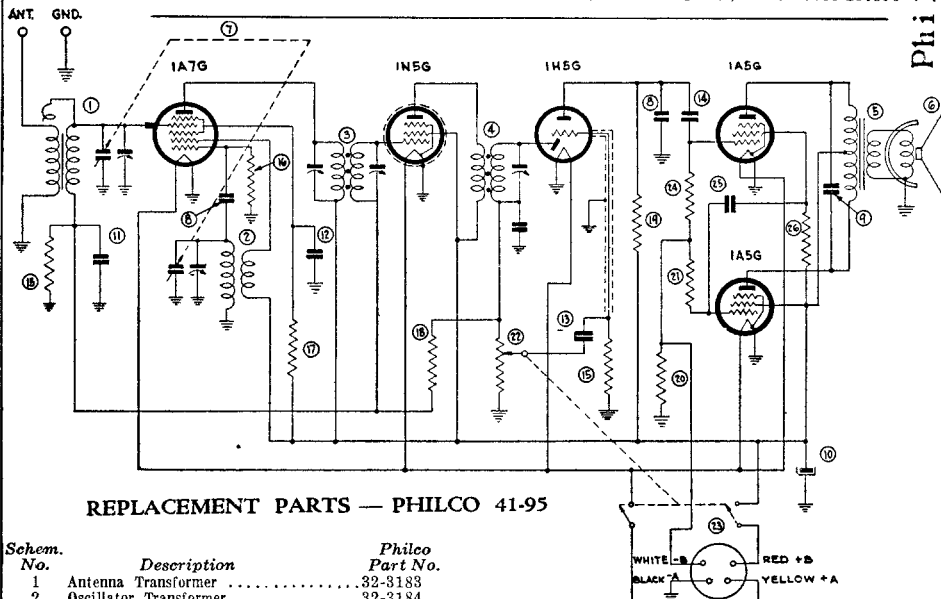
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



REPLACEMENT PARTS — PHILCO 41-90

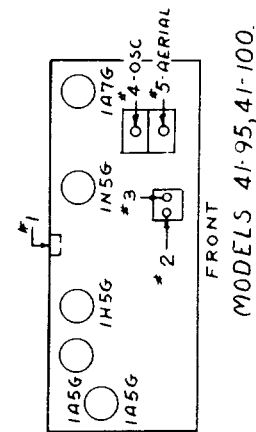
Schem. No.	Description	Philco Part No.
1	Antenna Transformer	32-3490
2	Oscillator Transformer	32-3491
3	First I.F. Transformer	32-3492
4	Second I.F. Transformer	32-3199
5	Output Transformer	32-8100
6	Speaker	36-1507
7	Battery Cable	41-3505
8	Tuning Condenser	31-2485
9	Moulded Mica Condenser (100 mmf.)	60-110157
10	Tubular Condenser (.05 mf. 200 V)	30-4519
11	Tubular Condenser (.05 mf. 200 V)	30-4519
12	Moulded Mica Condenser (100 mmf.)	60-110157
13	Tubular Condenser (.004 mf. 400 V)	30-4578
14	Tubular Condenser (.01 mf. 400 V)	30-4572
15	Moulded Mica Condenser (500 mmf.)	60-150157
16	Electrolytic Condenser (10 mf. 150 V)	30-2396
17	Resistor (4.7 meg. 1/4 watt)	33-547154
18	Resistor (220,000 ohms 1/4 watt)	33-422154
19	Resistor (68,000 ohms 1/4 watt)	33-368154
20	Resistor (10 meg. 1/4 watt)	33-610154
21	Volume Control and "On-Off" Switch	33-5407
22	Resistor (4.7 meg. 1/4 watt)	33-547154
23	Resistor (1.0 meg. 1/4 watt)	33-510154
24	Resistor (2.2 meg. 1/4 watt)	33-522154
25	Resistor (1000 ohms 1/4 watt)	33-210386



REPLACEMENT PARTS — PHILCO 41-95

Schem. No.	Description	Philco Part No.
1	Antenna Transformer	32-3183
2	Oscillator Transformer	32-3184
3	1st I. F. Transformer	32-3198
4	2nd I. F. Transformer	32-3199
5	Output Transformer	32-8107
6A	5" Speaker for Compact	36-1507
7	8" Speaker for Console	36-1477
8	Tuning Condenser	31-2457
9	Moulded Mica Condenser (100 mmf.)	60-110157
10	Moulded Mica Condenser (250 mmf.)	60-125157
11	Electrolytic Condenser (10 mf. 150 v)	30-2396
12	Tubular Condenser (.05 mf. 200 v)	30-4519
13	Tubular Condenser (.05 mf. 200 v)	30-4444
14	Tubular Condenser (.004 mf. 400 v)	30-4578
15	Tubular Condenser (.01 mf. 400 v)	30-4572
16	Resistor (4.7 Meg. 1/4 watt)	33-547154
17	Resistor (220,000 ohms, 1/4 watt)	33-422154
18	Resistor (68,000 ohms, 1/4 watt)	33-368154
19	Resistor (10 Meg., 1/4 watt)	33-610154
20	Resistor (1 Meg., 1/4 watt)	33-510154
21	Resistor (680 ohms, 1/4 watt)	33-168326
22	Resistor (2.2 Meg., 1/4 watt)	33-522154
23	Resistor (2.2 Meg., 1/4 watt)	33-522154
24	Resistor (2.2 Meg., 1/4 watt)	33-522154
25	Tubular Condenser (.01 mf., 400 v)	30-4572
26	Resistor (10,000 ohms, 1/4 watt)	33-310154

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FRONT

MODELS 41-90, 41-95, 41-100.

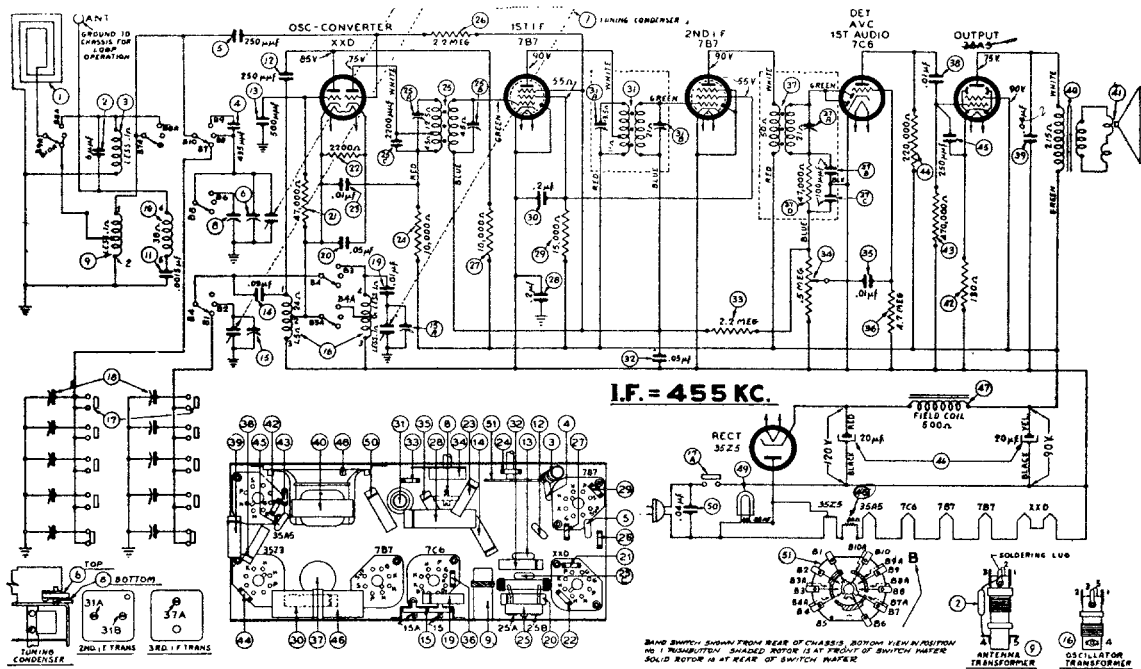
Philco Models 41-100 and 41-105 are similar to the illustrated circuits.

Models 41-90, 41-95, 41-100

Oper- ations in Order	SIGNAL GENERATOR			RECEIVER		
	Output Connections	Dummy Antenna Note A	Dial Setting	Dial Setting	Controls	Adjust Compensators
1	1A7G (Grid)	.1 mfd.	455 K. C.	540 K. C.	Vol. Max.	1, 2, 3
2	Aerial Connection	225 mmfd.	1500 K. C.	1500 K. C.	Vol. Max.	4 Osc., 5 aerial

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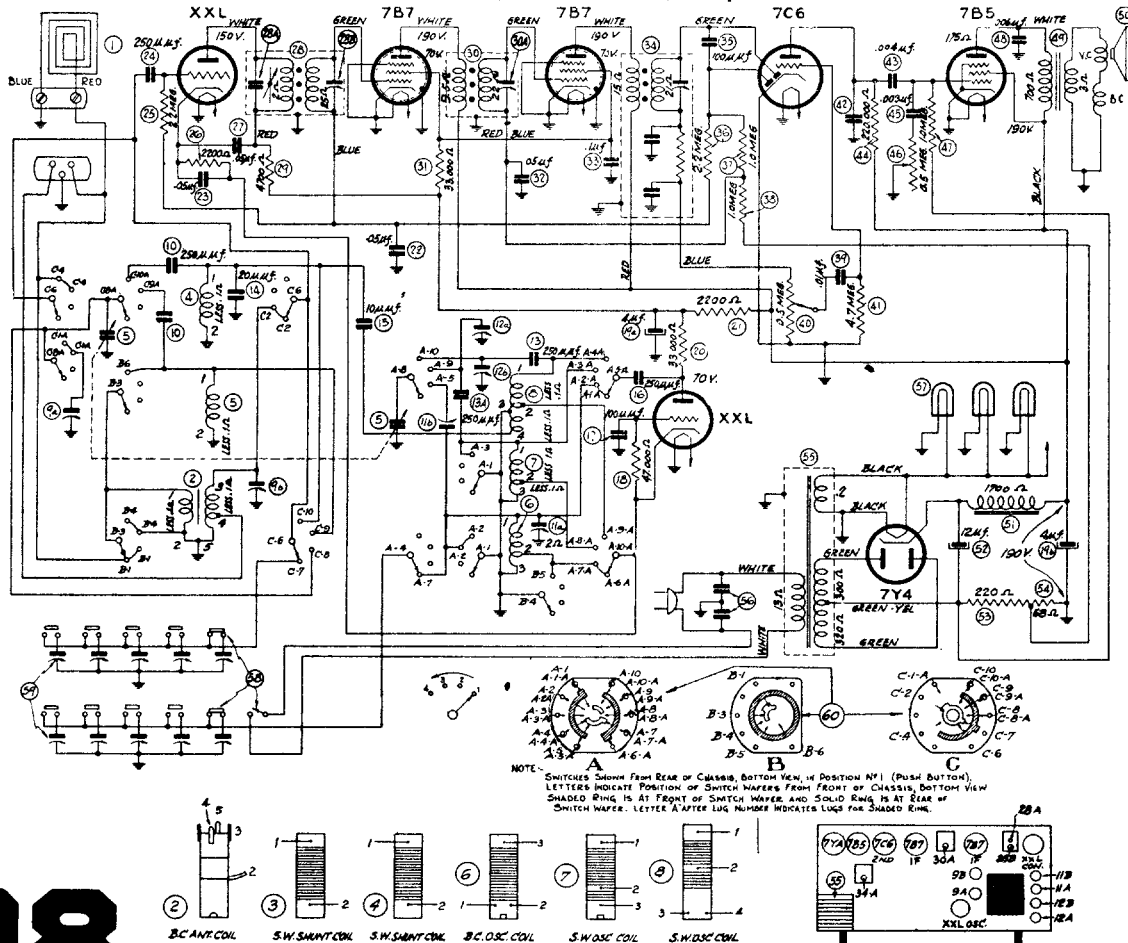
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



PHILCO

Models 41-231, Code 121

SCHEMATIC DIAGRAM — MODEL 41-246, CODE 121

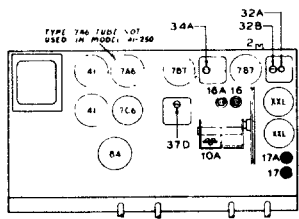


NOTE- SWITCHES SHOWN FROM REAR OF CHASSIS, BOTTOM VIEW, IN POSITION N°1 (PUSH BUTTON).
LETTERS INDICATE POSITION OF SWITCH WAFERS FROM FRONT OF CHASSIS, BOTTOM VIEW.
SHADED RING IS AT FRONT OF SWITCH WAFER AND SOLID RING IS AT REAR OF
SWITCH WAFER. LETTER AFTER LUG NUMBER INDICATES LUGS FOR SHADED RING.

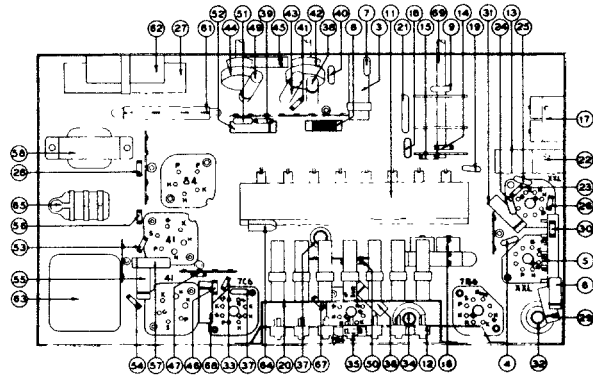
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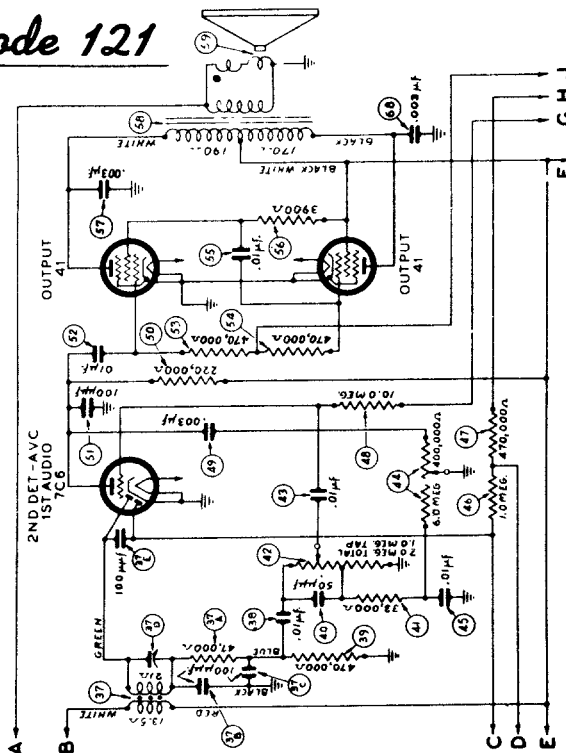
Models 41-250, 41-255; Code 121



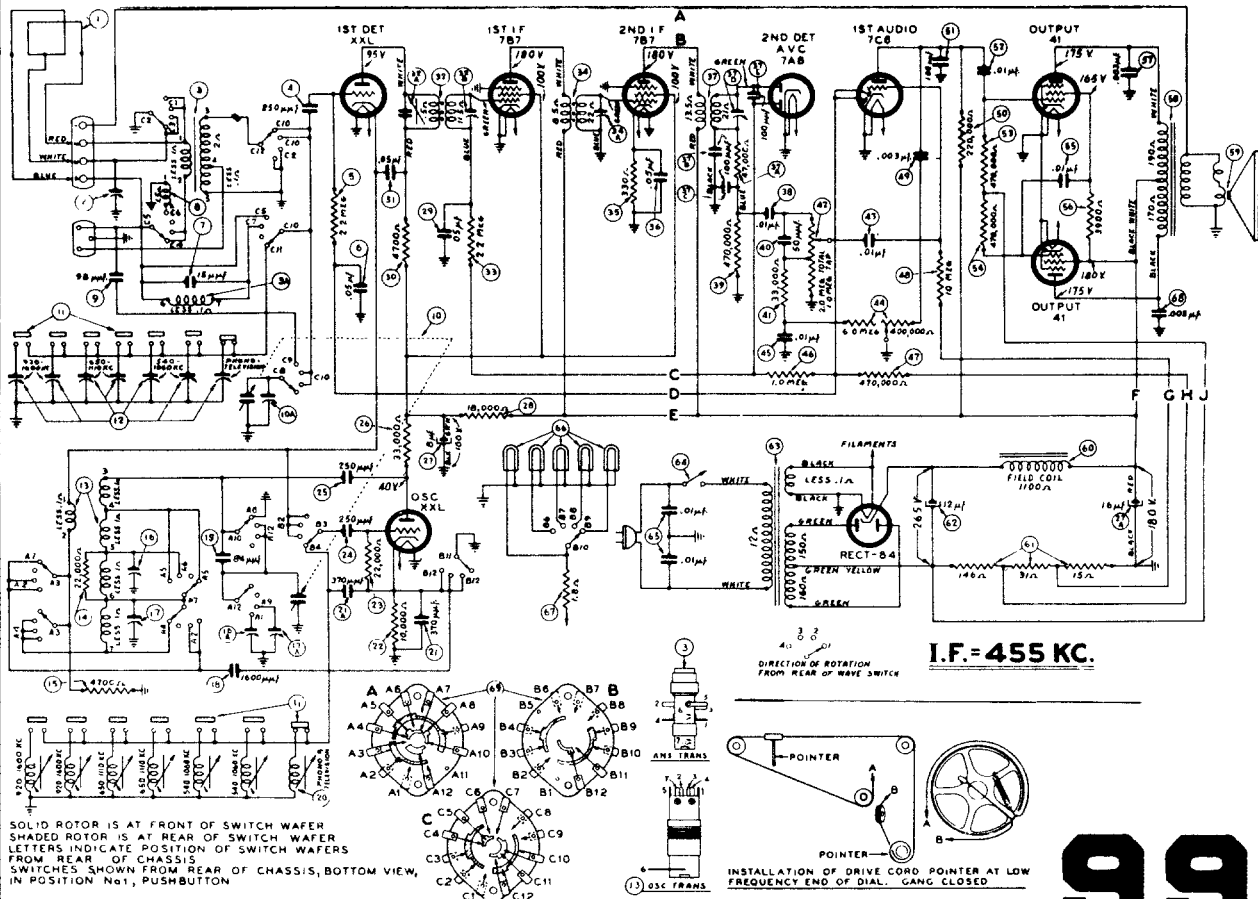
PHILCO



LOCATIONS OF PARTS AND TUBES
UNDERSIDE OF CHASSIS — MODEL 41-250

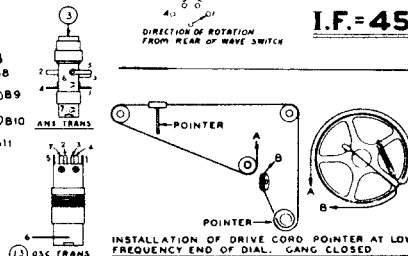


2ND DETECTOR AND AUDIO CIRCUIT
MODEL 41-250



I.F. = 455 KC.

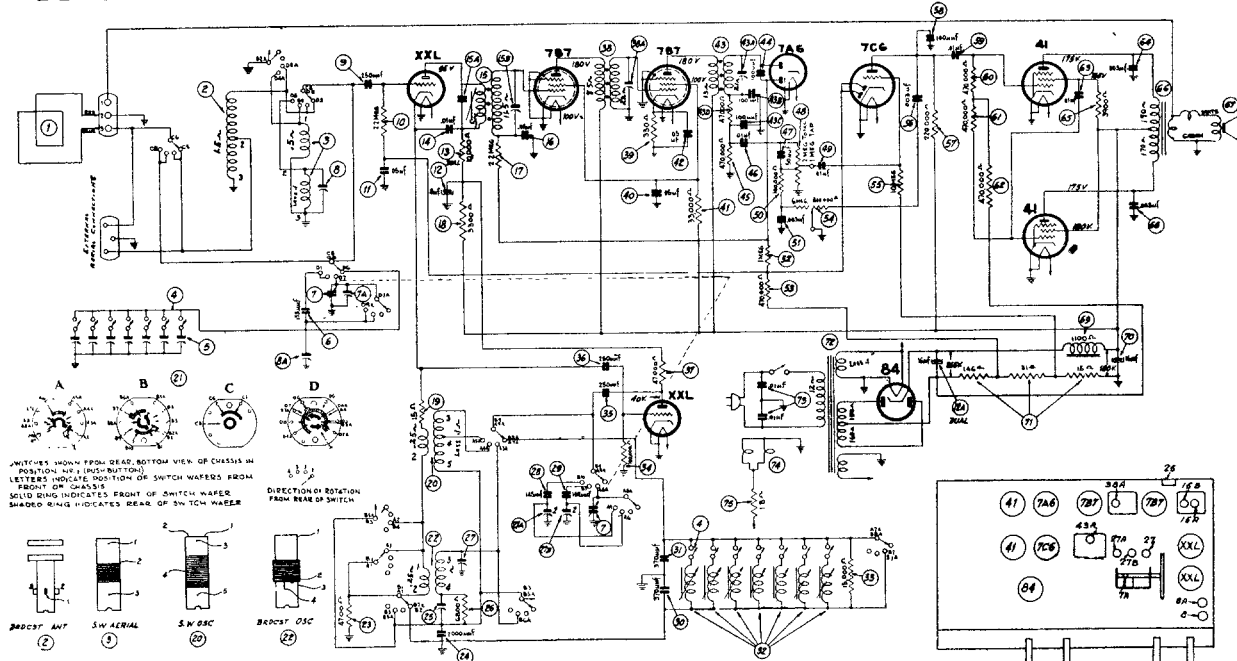
SOLID ROTOR IS AT FRONT OF SWITCH WAFER
SHADED ROTOR IS AT REAR OF SWITCH WAFER
LETTERS INDICATE POSITION OF SWITCH WAFERS
FROM REAR OF CHASSIS
SWITCHES SHOWN FROM REAR OF CHASSIS, BOTTOM VIEW,
IN POSITION No. 1, PUSHBUTTON



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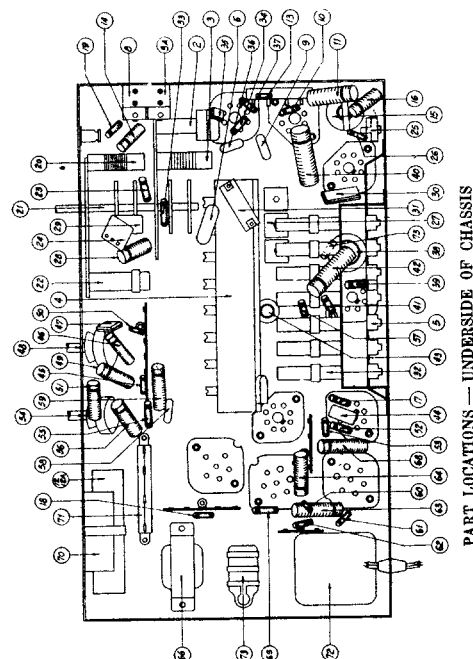
Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Settings	Adjust Compensators in Order
1	High side to No. 3 terminal loop panel	455 K. C.	580 K. C.	Vol. Max. Range Switch "S. W." Positions	15A, 15B, 38A, 43A
2	Use loop on generator	1500 K. C.	1500 K. C.	Vol. Max. Range Switch Broadcast	27, 7A
3	Use loop on generator	580 K. C.	580 K. C.	Vol. Max. Range Switch Broadcast	25
4	Use loop on generator			Perform operation No. 2 again	
5	Use loop on generator	12 M. C.	12 M. C.	Range Switch "SW-1"	27B, 8A
6	Use loop on generator	18 M. C.	18 M. C.	Range Switch "SW-2"	27A, 8

ELECTRIC PUSH-BUTTON TUNING: The automatic tuning mechanism of each model is identical and consists of eight (8) electric tuning push-buttons, seven (7) of the push-buttons are used for selecting broadcast stations, and one as the power control (On-Off switch).

When aligning the R. F. padders a loop is made from a few turns of wire and connected to the signal generator output terminals; the loop is then placed two or three feet from the loop in the cabinet. Do not remove the receiving loop from the cabinet. It is necessary when adjusting the padders, that the receiver be left in the cabinet.

After connecting the aligning indicator, adjust the compensators in the order shown in the tabulation below. Locations of the compensators are shown on the schematic diagram. If the output meter pointer goes off scale when adjusting the compensators, reduce the strength of the signal from the generator.

NOTE A—DIAL CALIBRATION: In order to adjust the receiver correctly, the dial must be aligned to track properly with the tuning condenser. To adjust the dial, proceed as follows: With the tuning condenser closed (maximum capacity), set the dial pointer on the extreme left index line at the low frequency end of the broadcast scale. The arrangement of the drive cable in this position is shown in the schematic.



Model 41-256, Code 121

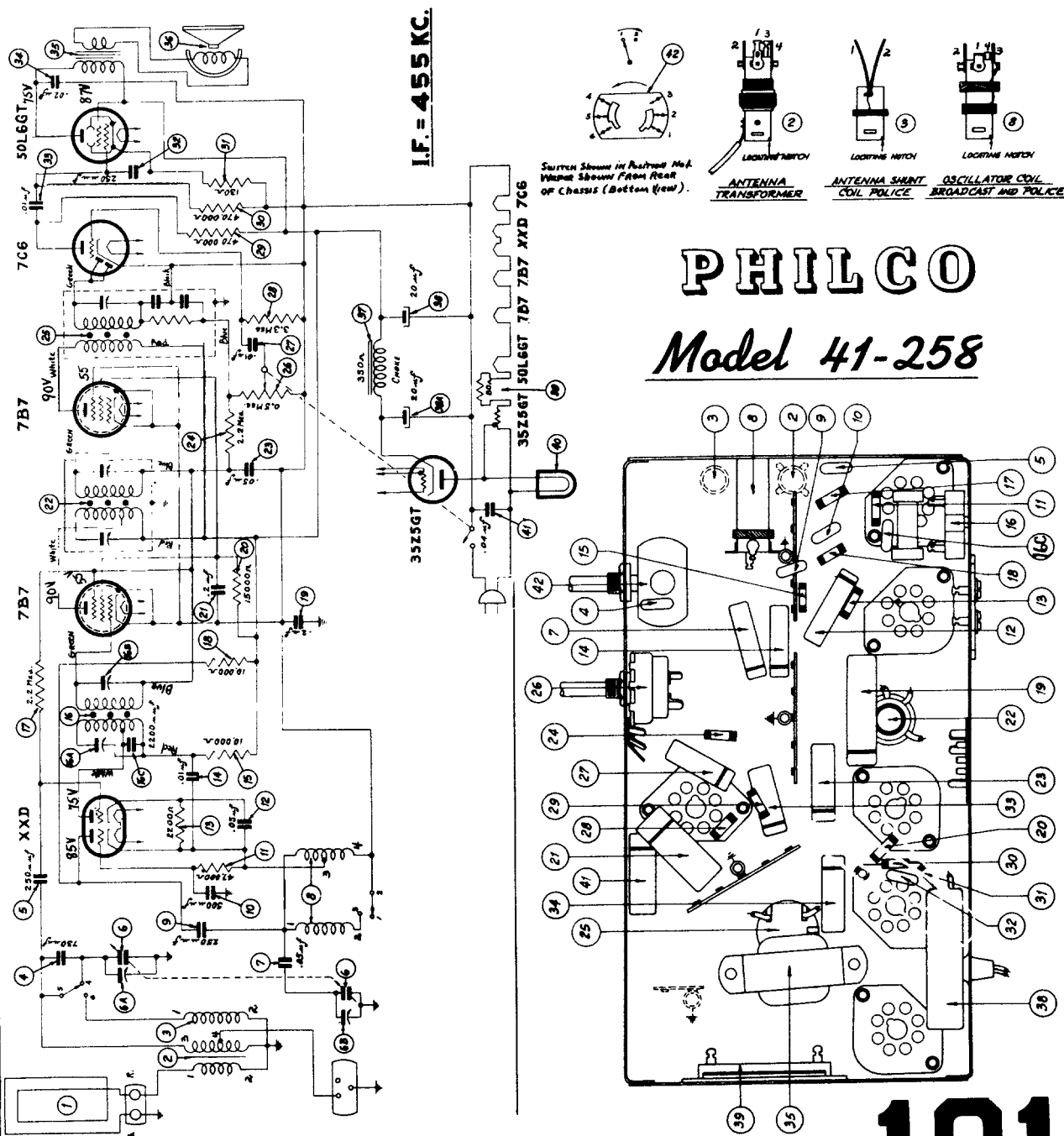
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PHILCO

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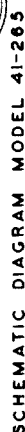
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Settings	Adjust Compensators in order
1	Ant. Section of Tuning Cond.	455 K. C.	540 K. C. Tuning Cond. Closed	Vol Max. Range Switch Brdcast.	16A, 16B, 22A, 22B, 25A
2	Loop see above instructions	1600 K. C.	1600 K. C.	Vol Max. Range Switch Brdcast.	6B Tuning Condenser
3	Loop see above instructions	1500 K. C.	1500 K. C.	Vol Max. Range Switch Brdcast.	6A Tuning Condenser



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PHILCO Models 41-260; 41-265

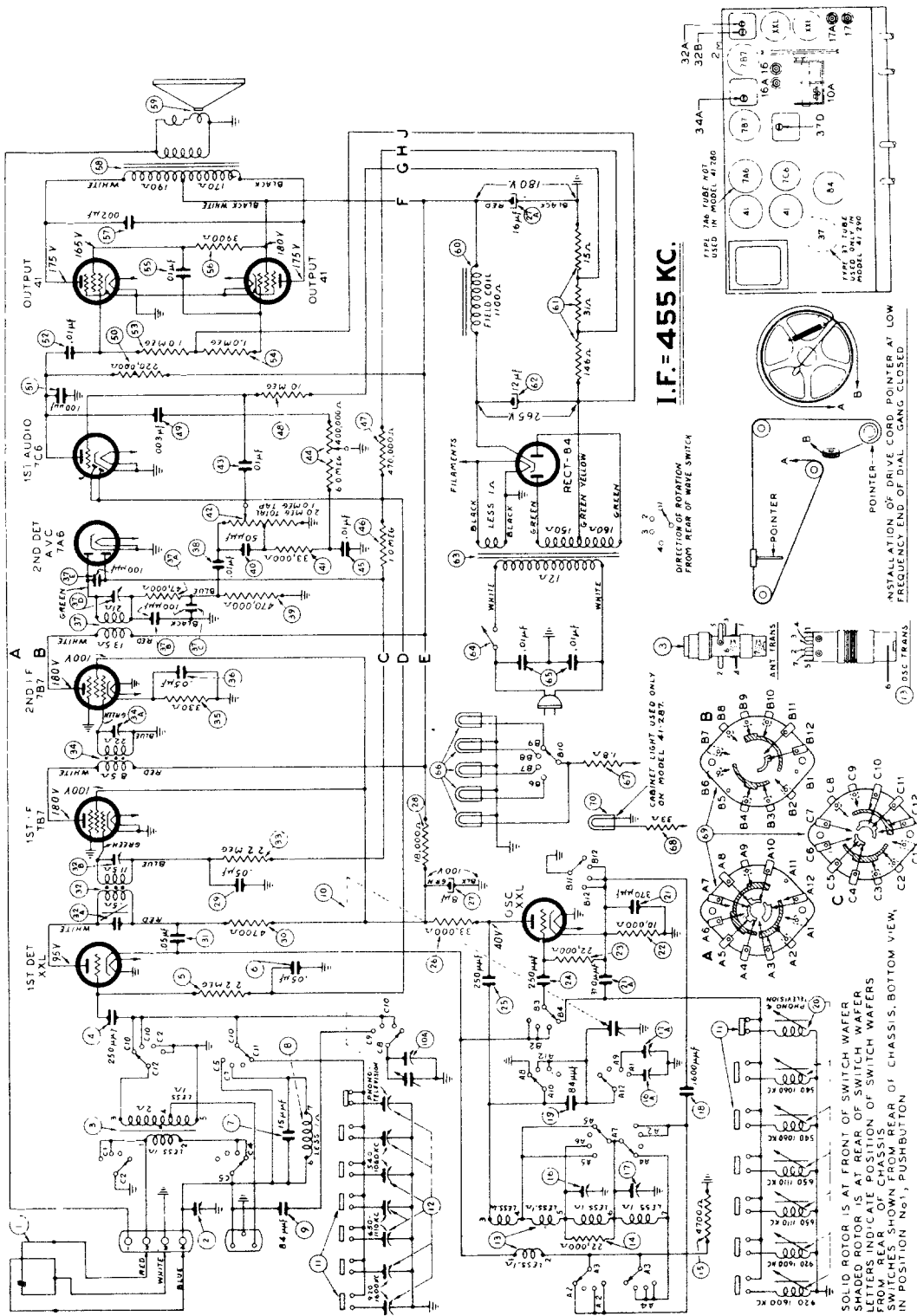


1	Ant. Section of Tuning Cond.	455 K. C.	Tuning Cond. Closed	Vol. Max. Range Switch "Brdest"	35A, 29A, 22A, 22B
2	Loop to Radio Loop See Sig. Gen. Above	1720 K. C.	1720 K. C.	Vol. Max. Range Switch "Brdest"	6A
3	Loop to Radio Loop See Sig. Gen. Above	1500 K. C.	1500 K. C.	Vol. Max. Range Switch "Brdest"	14
4	Loop to Radio Loop See Sig. Gen. Above	580 K. C.	580 K. C.	Vol. Max. Range Switch "Brdest"	14A
5	Loop to Radio Loop See Sig. Gen. Above	6 M. C.	6 M. C.	Range Switch Police	6
6'	Loop to Radio Loop See Sig. Gen. Above	12 M. C.	12 M. C.	Range Switch S. W.	6B, 15

In general, these models are similar with the exception of the tuning ranges and cabinet design. Model 41-260 has two (2) tuning ranges covering 540 to 1720 K. C. and 9.0 to 12.0 M. C. Model 41-265 consists of three (3) tuning ranges covering 540 to 1720 K. C., 2.0 to 7.0 M. C. and 9.0 to 12 M. C.

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



SCHEMATIC DIAGRAM — MODELS 41-280, 41-285, 41-287, 41-290

The above diagram is the complete electrical circuit for the Models 41-285, 41-287. The same general circuit is also used in Models 41-280 and 41-290, with the exception of the 2nd detector, 1st audio A. V. C. wiring, Model 41-280 and the audio circuit, Model 41-290.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

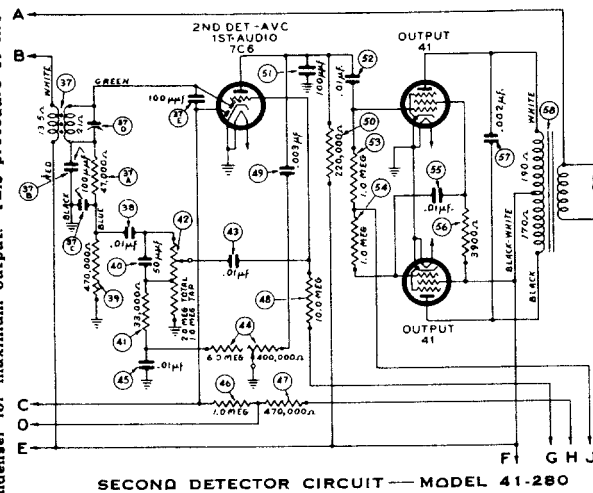
Operations in Order	SIGNAL GENERATOR		RECEIVER			SPECIAL INSTRUCTIONS
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Settings	Adjust Compensators in order	
1	High side to No. 4 terminal loop panel.	455 K. C.	580 K. C.	Vol. Max. Range Switch "S. W." Positions	32A, 32B 34A, 37D	
2	Use loop on generator	1500 K. C.	1500 K. C.	Vol. Max. Range Switch Broadcast	16, 10	Note A
3	Use loop on generator	580 K. C.	580 K. C.	Vol. Max. Range Switch Broadcast	17	Roll Tuning Condensers Note B
4	Use loop on generator			Perform operation No. 2 again		
5	Use loop on generator	6 M. C.	6 M. C.	Range Switch "Police"	16A	
6	Use loop on generator	12 M. C.	12 M. C.	Range Switch "S. W."	17A, 2	Note C

setting the compensator and then varying the tuning condenser is continued until maximum output reading is obtained.

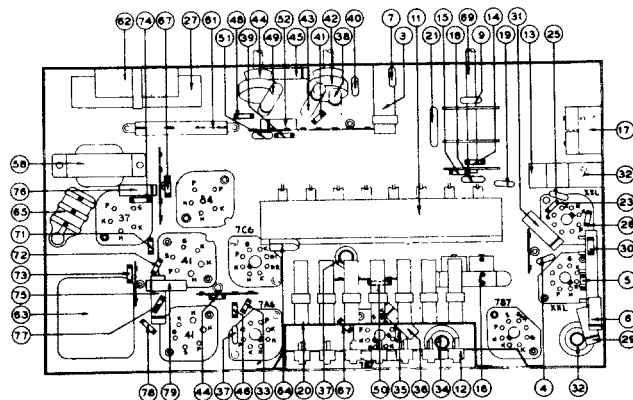
NOTE C—To accurately adjust the high frequency oscillator compensator to the fundamental instead of the image signal, turn the oscillator compensator (17A) to the maximum capacity position (clockwise). From this position slowly turn the compensator counter-clockwise until a first peak is obtained on the output meter. Adjust the compensator for maximum output at this first peak.

If the above procedure is correctly performed, the image signal will be found (much weaker) by turning the receiver dial 910 K. C. above the frequency being used on any high frequency range.

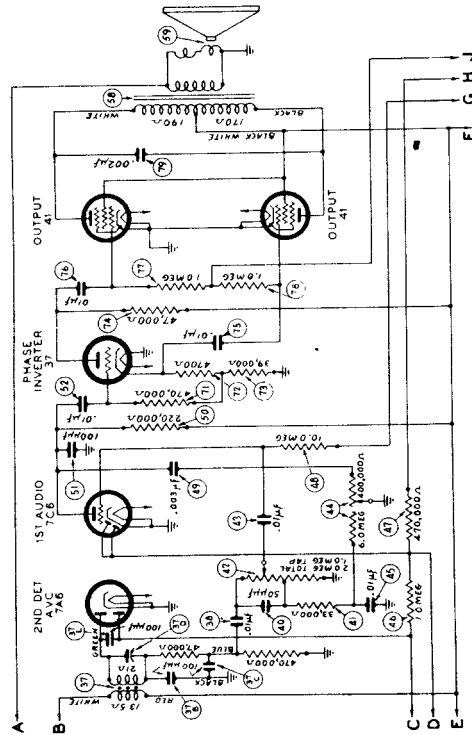
The aerial padlock (2) must be adjusted to maximum by rolling the tuning condenser. If two signal peaks occur when turning the padlock, adjust to maximum output on the second signal peak from the tight position (screw all the way down) of the padlock.



SECOND DETECTOR CIRCUIT — MODEL 41-280



PART LOCATIONS UNDERSIDE — MODEL 41-290



AUDIO CIRCUIT — MODEL 41-290

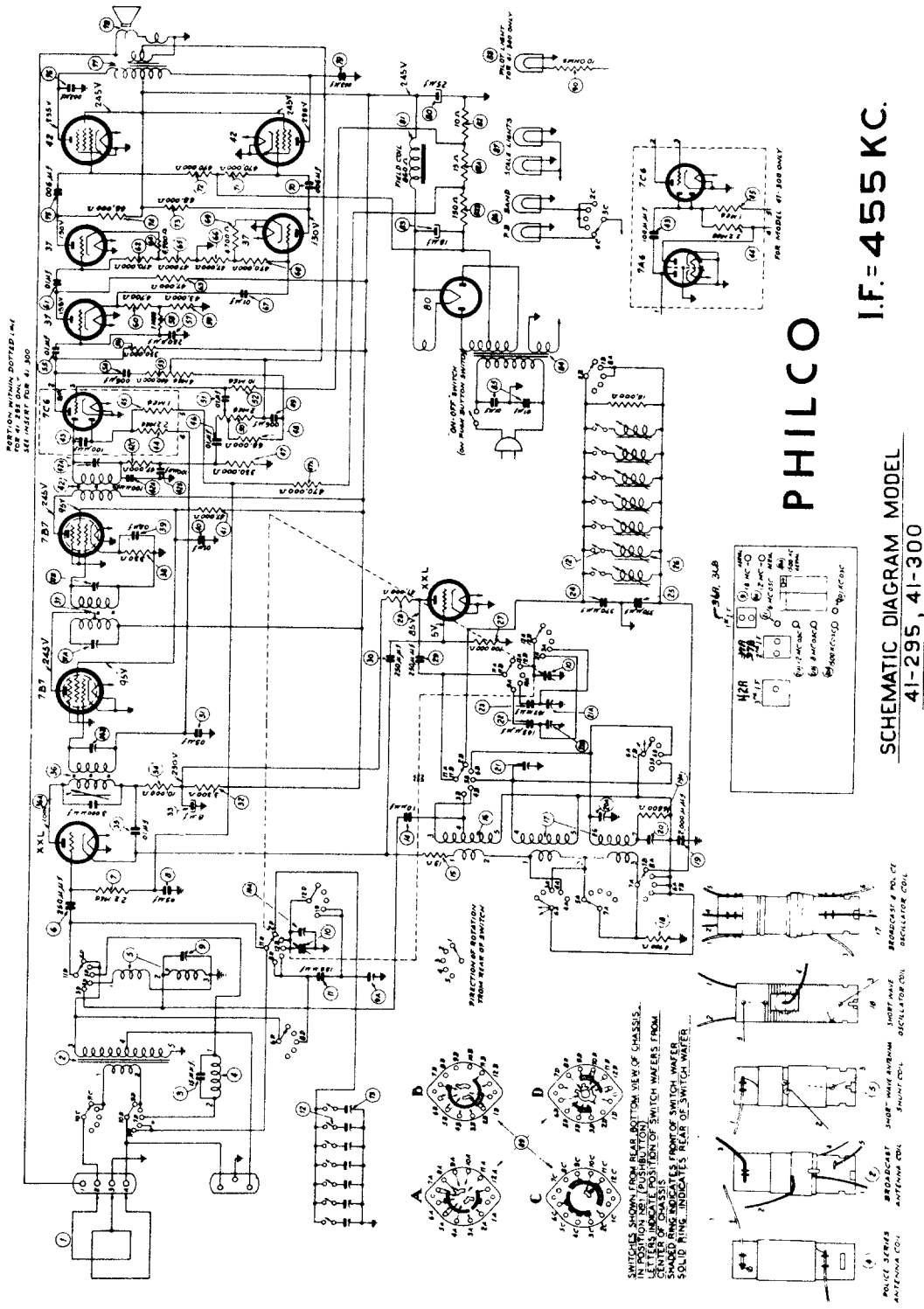
Models 41-280, 41-285,
41-287, 41-290; Code 121

PHILCO

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Operations in Order	SIGNAL GENERATOR		RECEIVER			SPECIAL INSTRUCTIONS
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Settings	Adjust Compensators in Order	
1	High side to No. 3 terminal loop Panel.	455 K. C.	580 K. C.	Vol. Max. Range Switch "S. W." Position	48D, 43A, 43B, 42A, 42B	
2	Use Loop on Generator	1500 K. C.	1500 K. C.	Vol. Max. Range Switch Broadcast	21, 10A	Note A
3	Use Loop on Generator	580 K. C.	580 K. C.	Vol. Max. Range Switch Broadcast	21A	Roll Tuning Con Note B
4	Use Loop on Generator	Repeat operation No. 2 again				
5	Use Loop on Generator	6 M. C.	6 M. C.	Range Switch "Police"	18B	Note C
6	Use Loop on Generator	12 M. C.	12 M. C.	Range Switch "S. W." 1	18A, 4A	Note D
7	Use Loop on Generator	18 M. C.	18 M. C.	Range Switch "S. W." 2	18, 4	Note E

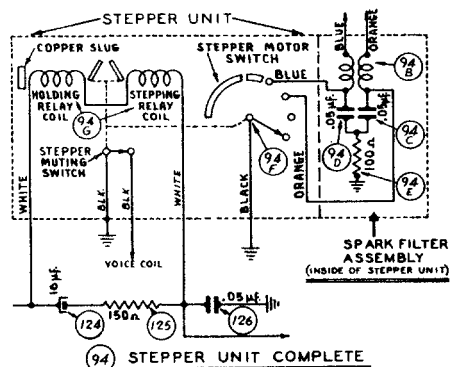
Note A—DIAL CALIBRATION: In order to adjust the receiver correctly, the dial must be aligned to track properly with the tuning condenser. To adjust the dial, proceed as follows: With the tuning condenser closed (maximum capacity), set the dial pointer on the extreme left index line at the low frequency end of the broadcast scale. The arrangement of the drive cable in this position is shown in Fig. 6.

NOTE B—When adjusting the compensator, the receiver Tuning Condenser must be adjusted (rolled) as follows: First tune the compensator for maximum output, then vary the tuning condenser of the receiver for maximum output. Now turn the compensator slightly to the right or left and again vary the receiver tuning condenser for maximum output. This procedure of first setting the compensator and then varying the tuning condenser is continued until maximum output reading is obtained.

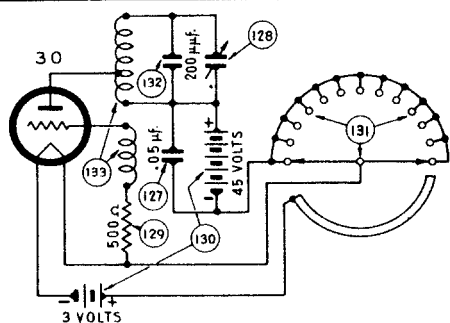
NOTE C—Adjust compensator (18B) to the SECOND signal peak from the tight (closed) position.

NOTE D—Adjust compensator (18A) to the FIRST signal peak from the tight (closed) position. If the compensator is correctly adjusted the image signal will be weakly heard by leaving the receiver dial at 12 M. C. and turn the signal generator to 11.090 M. C.

NOTE E—Adjust compensator (18) to the SECOND signal peak from the tight (closed) position. If the compensator is correctly adjusted the image signal will be weakly heard by leaving the receiver at 18 M. C. and turning the signal generator to 18.910 M. C. When adjusting compensator (4) roll the tuning condenser. See Note "B" on how to roll the condenser.

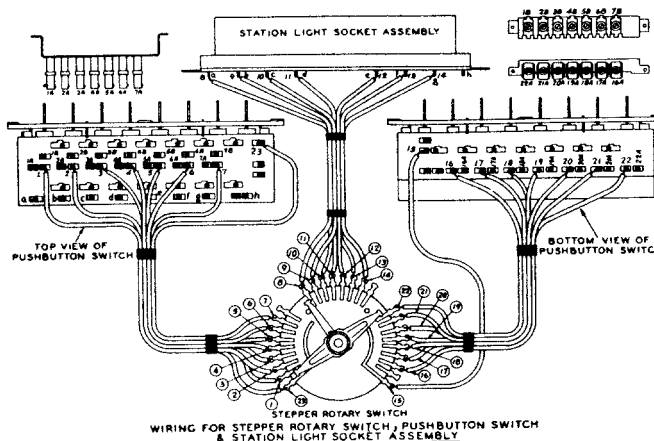


INTERNAL WIRING OF STEPPER UNIT
NUMBERS CORRESPOND TO SCHEMATIC

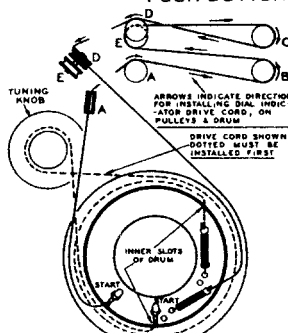


SCHEMATIC DIAGRAM OF
WIRELESS REMOTE CONTROL UNIT

WIRELESS REMOTE CONTROL
UNIT WIRING



CABLE WIRING FROM STEPPER ROTARY SWITCH TO
PUSH-BUTTON SWITCH AND STATION LIGHTS



INSTALLATION OF DRIVE CORDS
POINTER AT LOW FREQUENCY END OF DIAL
GANG CLOSED

PHILCO

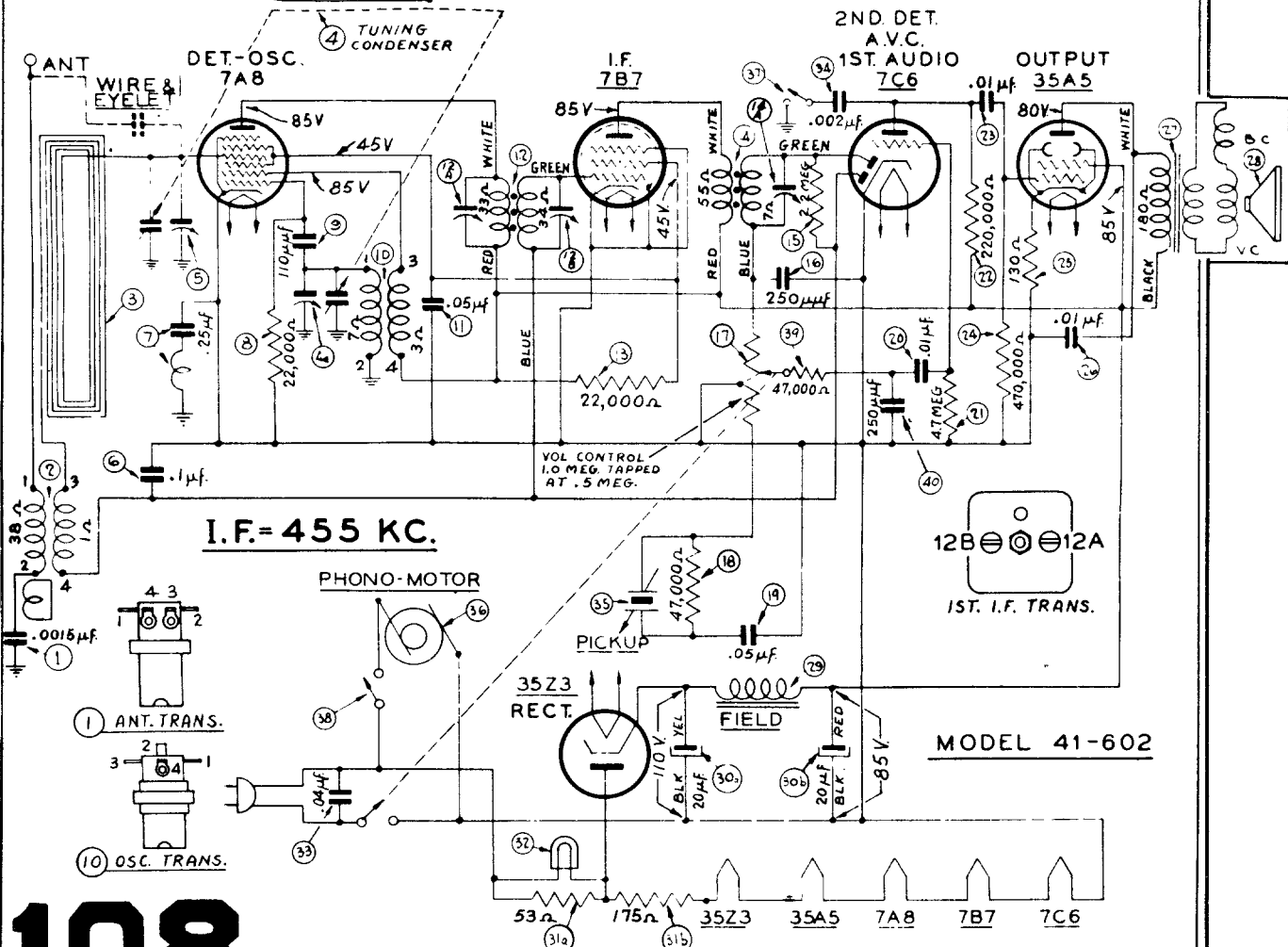
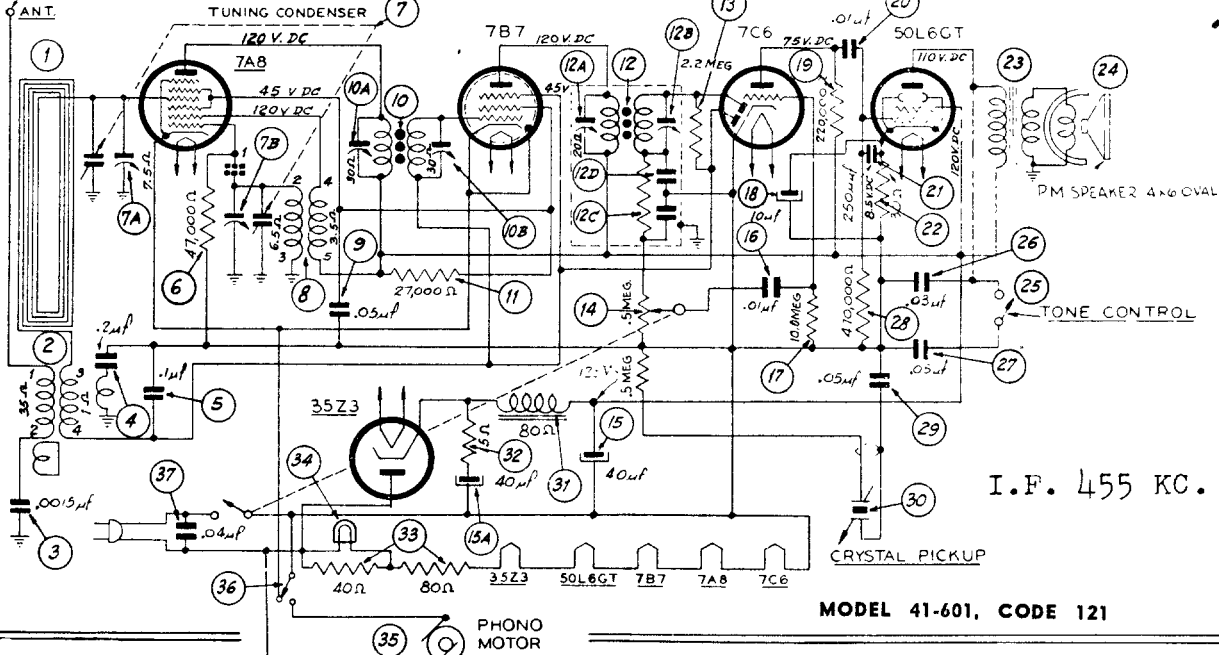
Model 41-316

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NOTE: GROUND TO CHASSIS FOR LOOP OPERATION



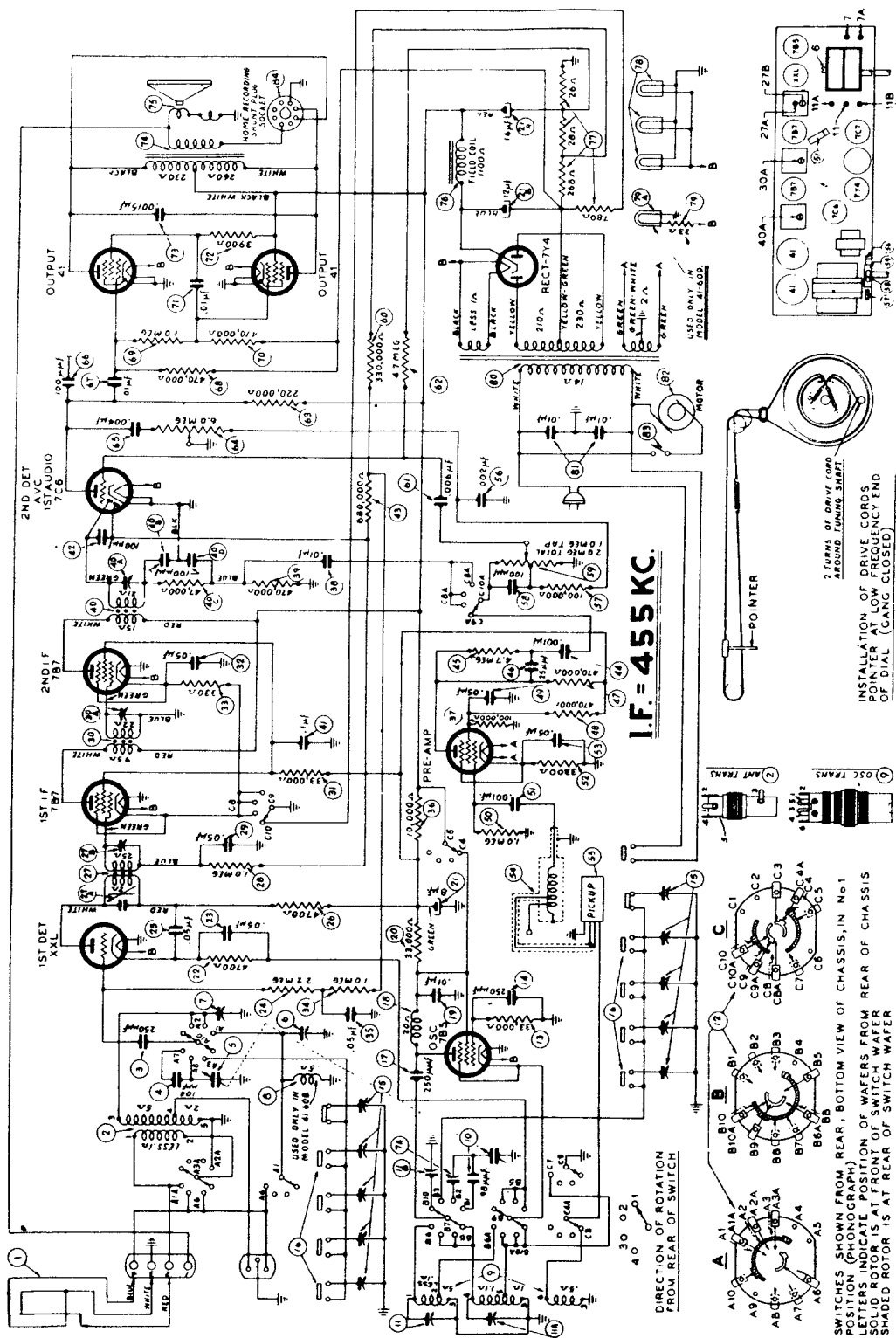
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



SCHEMATIC DIAGRAM MODELS 41-608 & 41-609

2 TURNS OF DRIVE CORD
AROUND TUNING SHAFT

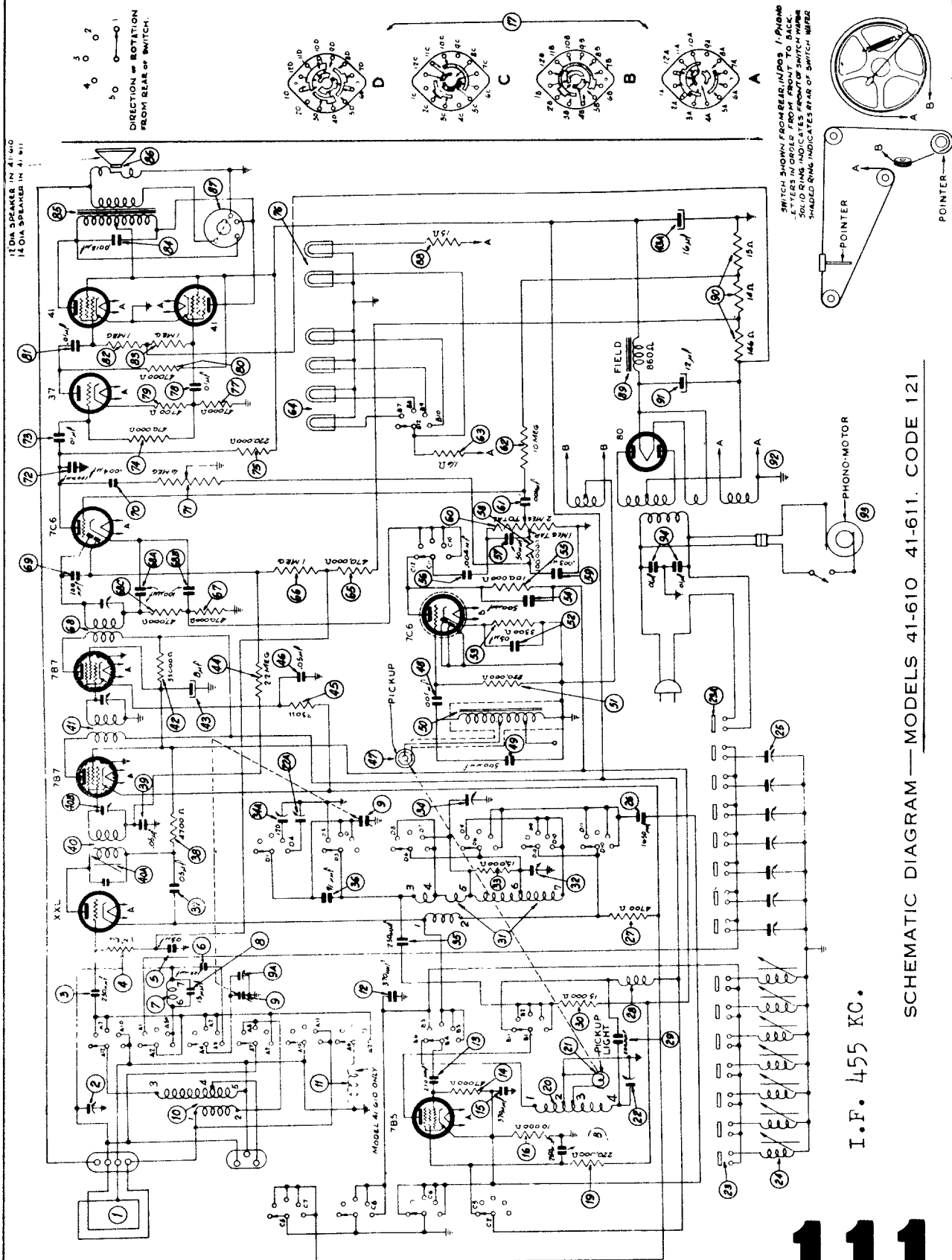
INSTALLATION OF DRIVE CORDS
POINTER AT LOW FREQUENCY END
OF DIAL (GANG CLOSED)

I.F. = 455 KC.

DIRECTION OF ROTATION
FROM REAR OF SWITCH

SWITCHES SHOWN FROM REAR, BOTTOM VIEW OF CHASSIS, IN NO 1 POSITION (PHONOGRAPH)

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I.F. 455 KC.

SCHEMATIC DIAGRAM—MODELS 41-610 41-611. CODE 121

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PHILCO Phonograph Model 41-620

To reproduce the sound from a record, the light beam of the reproducer must be carefully positioned on the light sensitive cell. If the light beam is not carefully set, the sound reproduction will be distorted, weak or, if the light beam is completely on or off the cell, the phonograph will be silent.

If any of these conditions exist, the following adjustment procedure should be made: —

NOTE— These adjustments should be made with the power line voltage at 118 volts A. C.

A.—ADJUSTING WIDTH OF LIGHT-BEAM

To make this adjustment push the lamp socket assembly into its holder until a clear image of the lamp filament appears on the light cell. The socket should then be slightly pushed in beyond this point until the rectangular spot of light is $5/32$ " in width. The socket assembly is now rotated so that the spot light is vertical.

B.—POSITIONING THE LIGHT-BEAM

To position the light-beam on the light cell, turn the adjusting screw at the lower left side of the reproducer until the spot is half on the cell and half on the metal frame surrounding the cell.

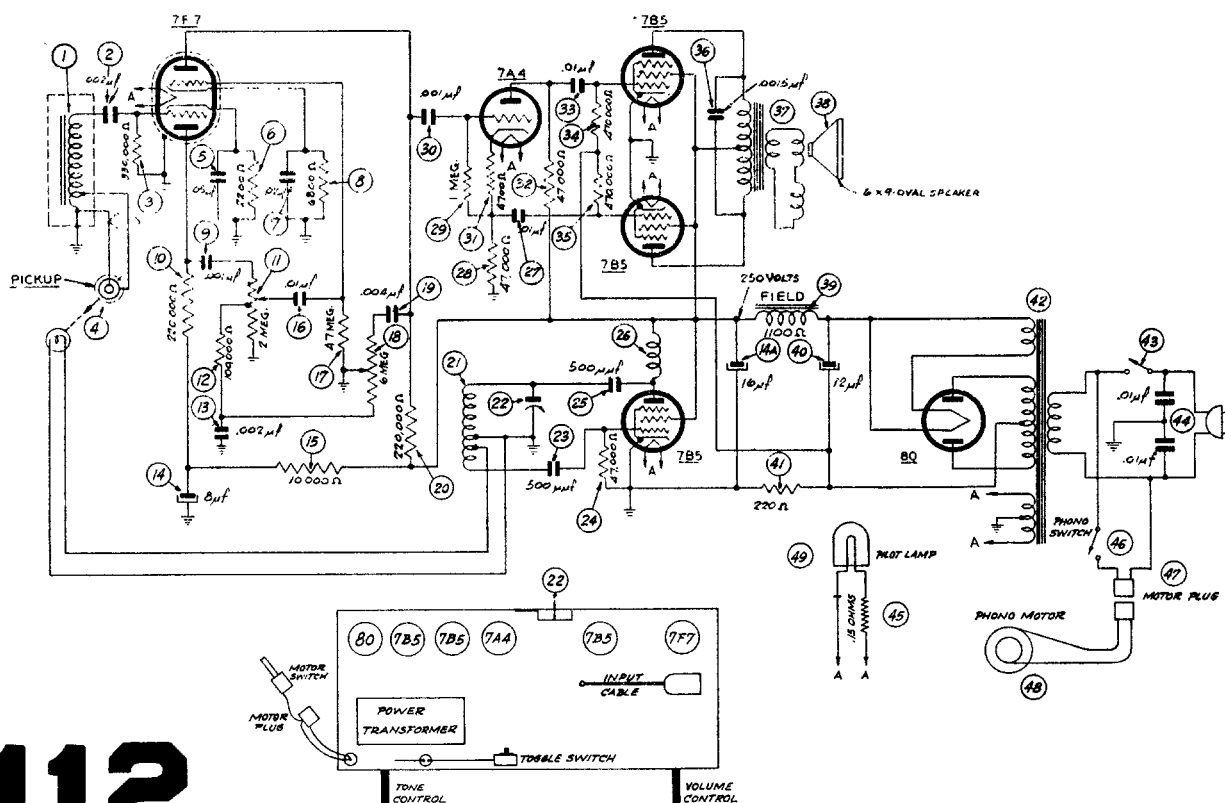
C.—ADJUSTING INTENSITY OF LAMP

When shipped from the factory, the lamp of the reproducer is adjusted for best operating efficiency. The intensity of the light from the lamp is adjusted by compensator (22) located on the radio chassis. Under ordinary circumstances, an adjustment will not be necessary. When replacing the reproducer or lamp, however, there may be a tendency towards microphonic feedback. In this case the compensator is adjusted as follows:

1. Turn volume control on full and play a record.
2. While the record is playing, turn compensator in the direction necessary to eliminate microphonic feedback. By turning the compensator the strength of the pick-up output is increased or decreased.

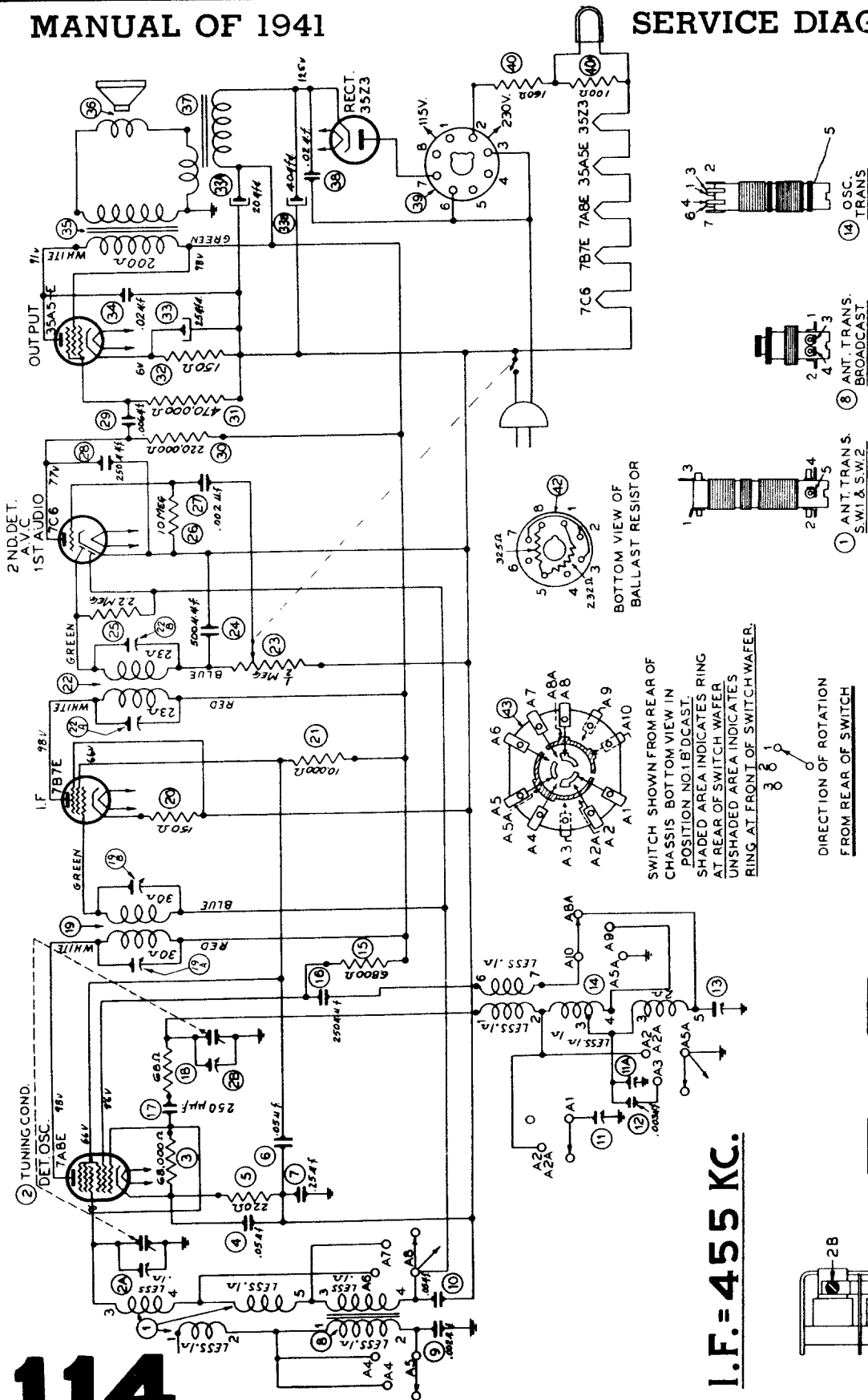
D.—INSTALLING NEW LAMP

When installing a new lamp in the socket, there are two positions in which the lamp can be inserted. Ordinarily, either of these positions can be used. In some cases, however, due to the lamp filament being off center, the lamp must be inserted in the position that gives the best centering of the spot of light on the vibrating mirror.

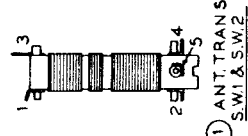
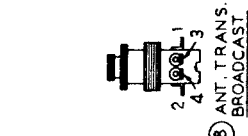
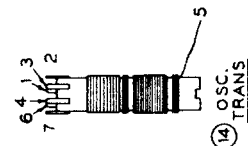
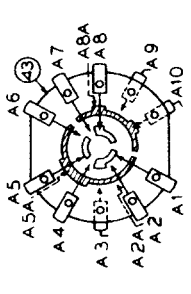
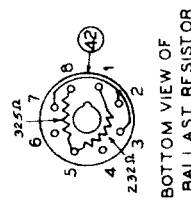


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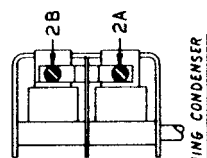
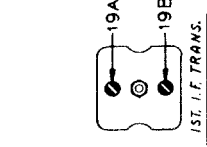
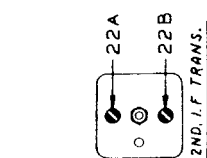
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I.F. = 455 KC.



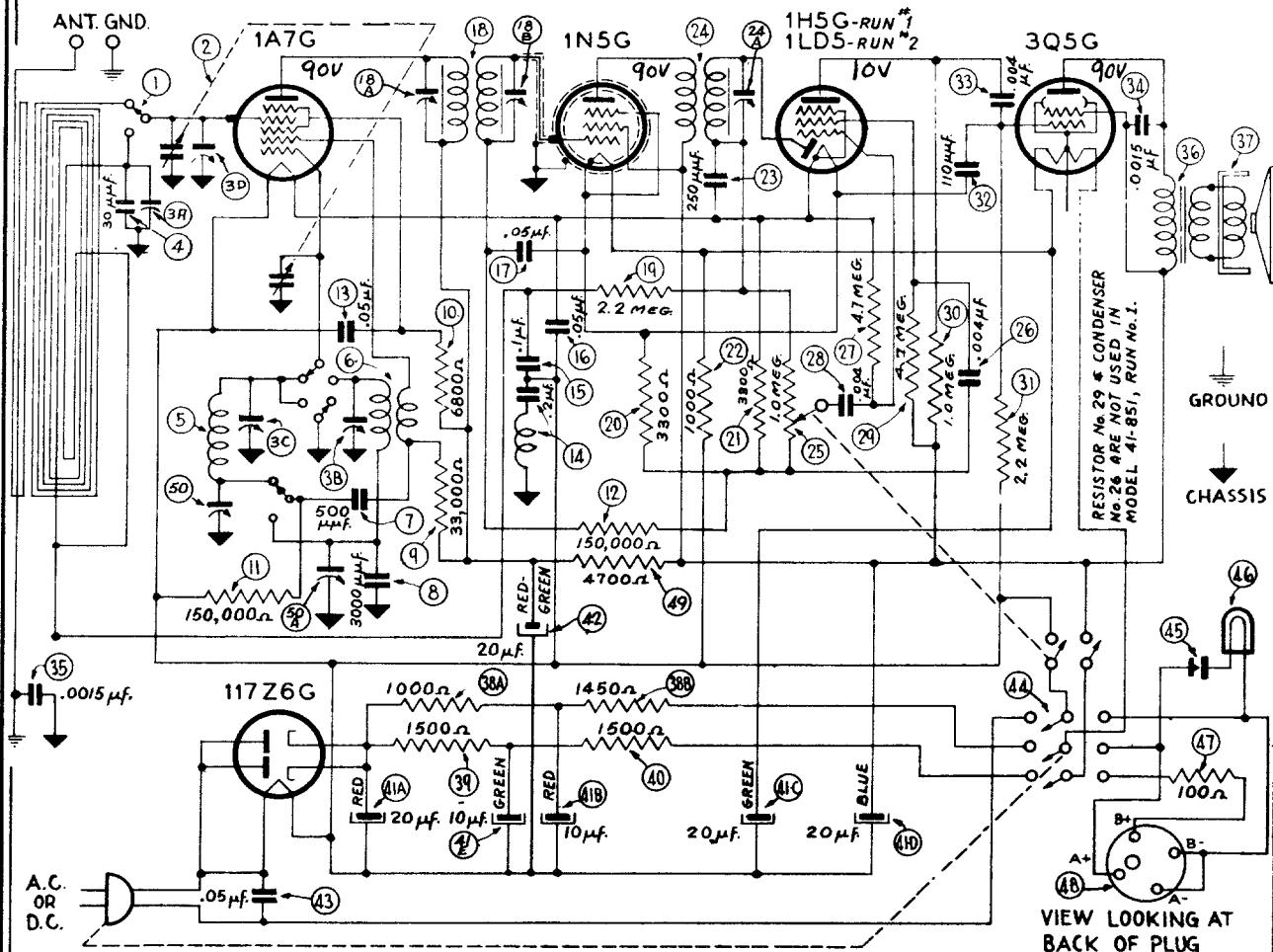
DIRECTION OF ROTATION FROM REAR OF SWITCH



SCHEMATIC DIAGRAM MODEL 41-705

PHILCO

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



SCHEMATIC DIAGRAM MODEL 41-851, RUNS 1 AND 2

1	Stator Plate Lug Loop Tuning Condenser	455 K. C.	540 K. C.	Vol. Max.	18A, 18B, 24A
2	Loop on Generator	1500 K. C.	1500 K. C.	Range Switch "Brdcat" Vol. Max.	3C, 3D
3	Loop on Generator	580 K. C.	580 K. C.	Range Switch "Brdcat" Vol. Max.	50
4	Recheck operation No. "2"				
5	Loop on Generator	6 M. C.	6 M. C.	Range Switch "S. W."	50A
6	Loop on Generator	15 M. C.	15 M. C.	Range Switch "S. W."	3B, 3A

Model 41-851, Code 121, Runs 1 and 2

Model 41-851, Code 121, Runs 1 and 2 is a five (5) tube portable A. C.-D. C. or battery operated superheterodyne radio with two tuning ranges, 540 to 1600 K. C. and 6 to 15 M. C. In addition this model includes: a Built-in Loop Aerial; Beam Power Pentode Audio Output Stage; Highly Sensitive Permanent Magnet Speaker; PHILCO Super-efficient Loktal Tubes and an ON-OFF Indicator.

Production Runs 1 and 2 of this model are identical with the exception of the 2nd Detector, 1st Audio tube. The early production (Run 1) radios used a 1H5G tube and the later production radios (Run 2) contained a 1LD5 tube.

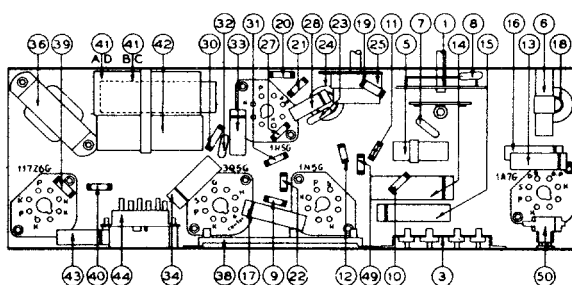
PHILCO TUBES USED: 1A7G, Oscillator Converter; 1N5G, I. F. Amplifier; *1H5G, (Run No. 1) 2nd Detector, 1st Audio A. V. C.; 3Q5G, Audio Output; 117Z6G, Rectifier; *1LD5, (Run No. 2).

INTERMEDIATE FREQUENCY: 455 K. C.

POWER SUPPLY: 115 volts, A. C.-D. C. and a Philco Combination "A. B." battery type P-841.

For portable battery operation wrap the power line cord around its holder clamp on the back of the cabinet back and insert the plug end into the slots provided on the chassis.

To operate on 115 volts A. C.-D. C. remove the power line cord plug from the slots on the chassis and insert into a power receptacle.



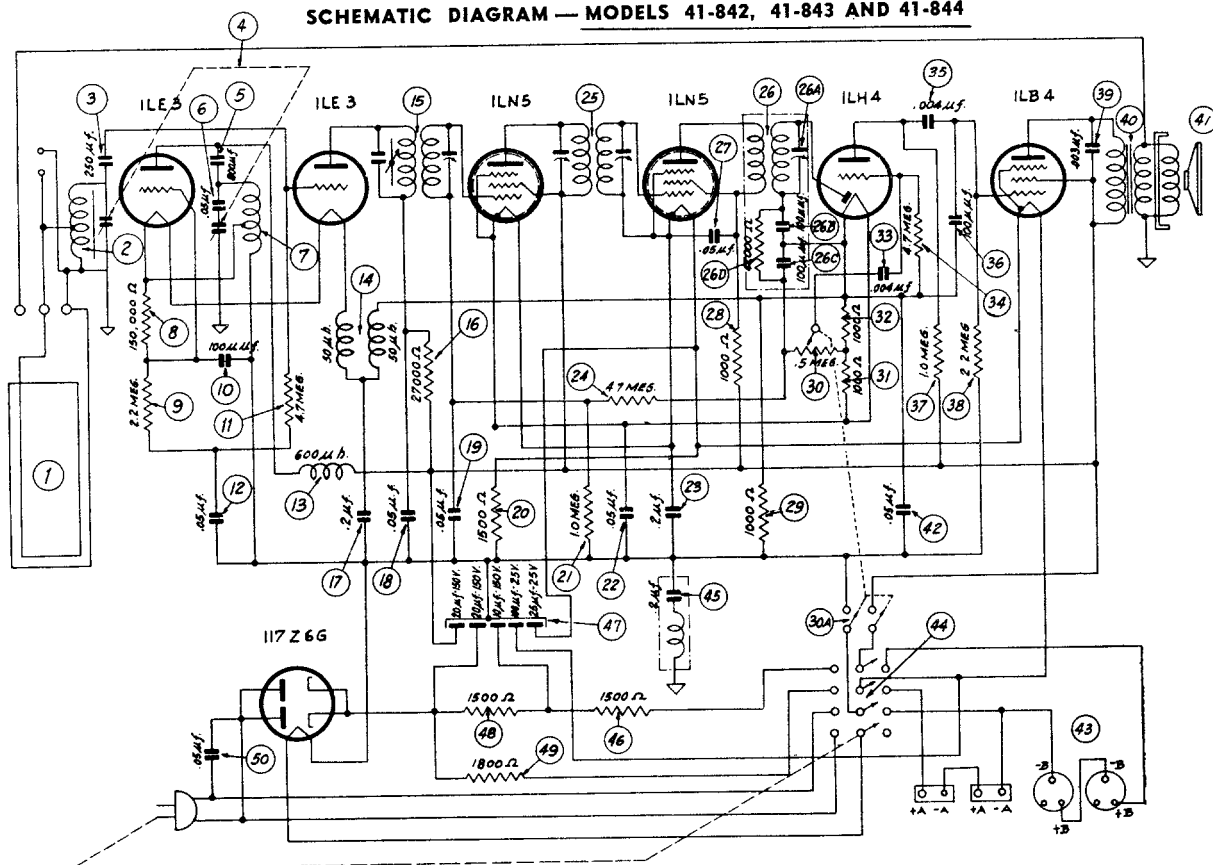
PART LOCATIONS — UNDERSIDE OF CHASSIS
MODEL 41-851, RUN 1

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SCHEMATIC DIAGRAM — MODELS 41-842, 41-843 AND 41-844



MODELS 41-842, 41-843, 41-844

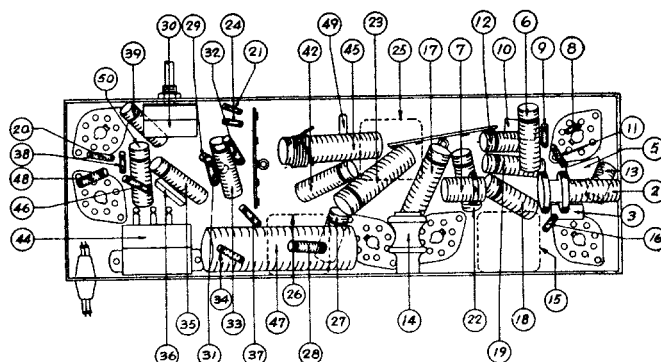
These models may be adjusted when operated by battery or 115 volts A.C.-D.C. power.

Operations in Order	SIGNAL GENERATOR		RECEIVER		
	Output Connections to Receiver	Dial Setting	Dial Setting	Control Setting	Adjust Compensators
1	See Paragraph on Signal Generator above	455 K.C.	540 K.C.	Vol. Max.	26A, 25A, 25B, 15A, 15B
2	Use Loop on Generator as above	1500 K.C.	1500 K.C.	Vol. Max.	4B, 4A

PHILCO

Models 41-842,

41-843, 41-844



LOCATION OF PARTS — UNDERSIDE OF CHASSIS

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

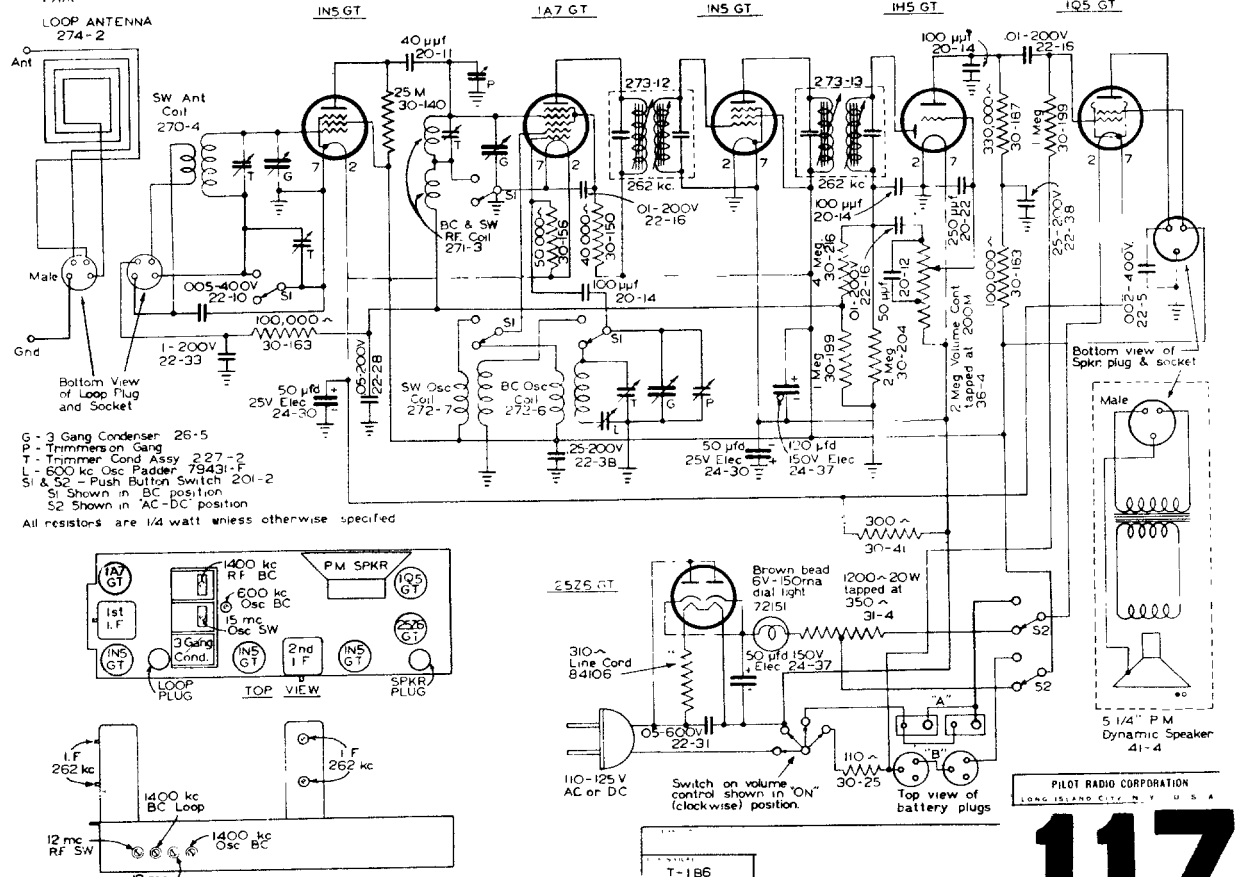
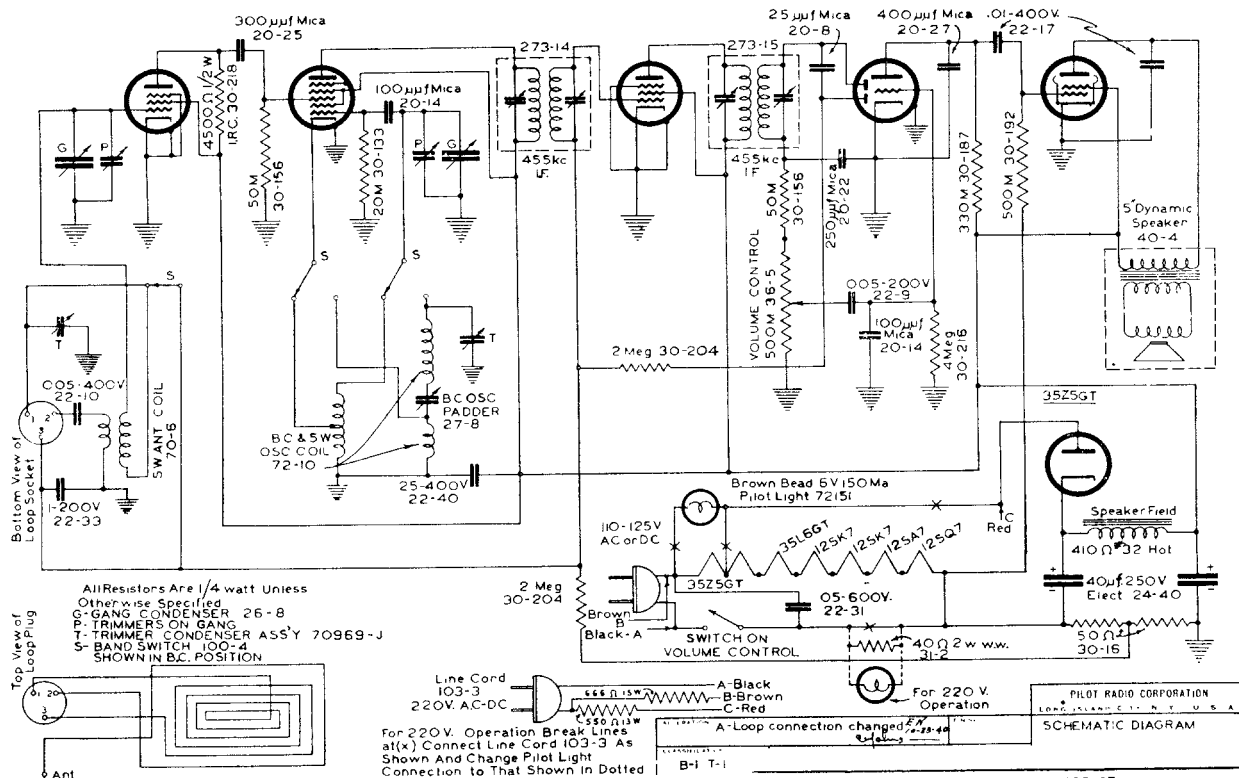
125K7

125A7

125K7

125Q7

35L6GT

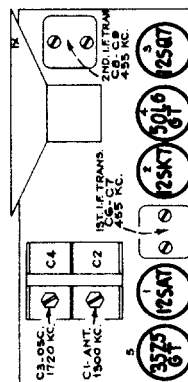
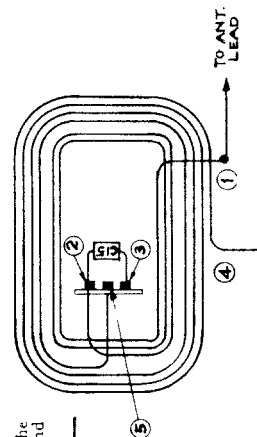


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Steps	Connect the high side of test- oscillator to—	Tune test-osc. to—	Turn radio dial to—	Adjust the follow- ing for max. peak output
1	I-F grid, in series with .01 mid.	455 kc	Quiet point 1,600 kc end of dial	C8, C9 2nd I-F Transformer
2	1st Det. grid in series with .01 mid.			C6, C7 1st I-F Transformer
3	Ant. terminal in series with 100 mmfd.	1,720 kc	Gang at minimum	C3 (osc.)
4	Radiated signal	1300 kc	Signal Frequency	C1 (ant.)
5	Repeat steps 3 and 4.			

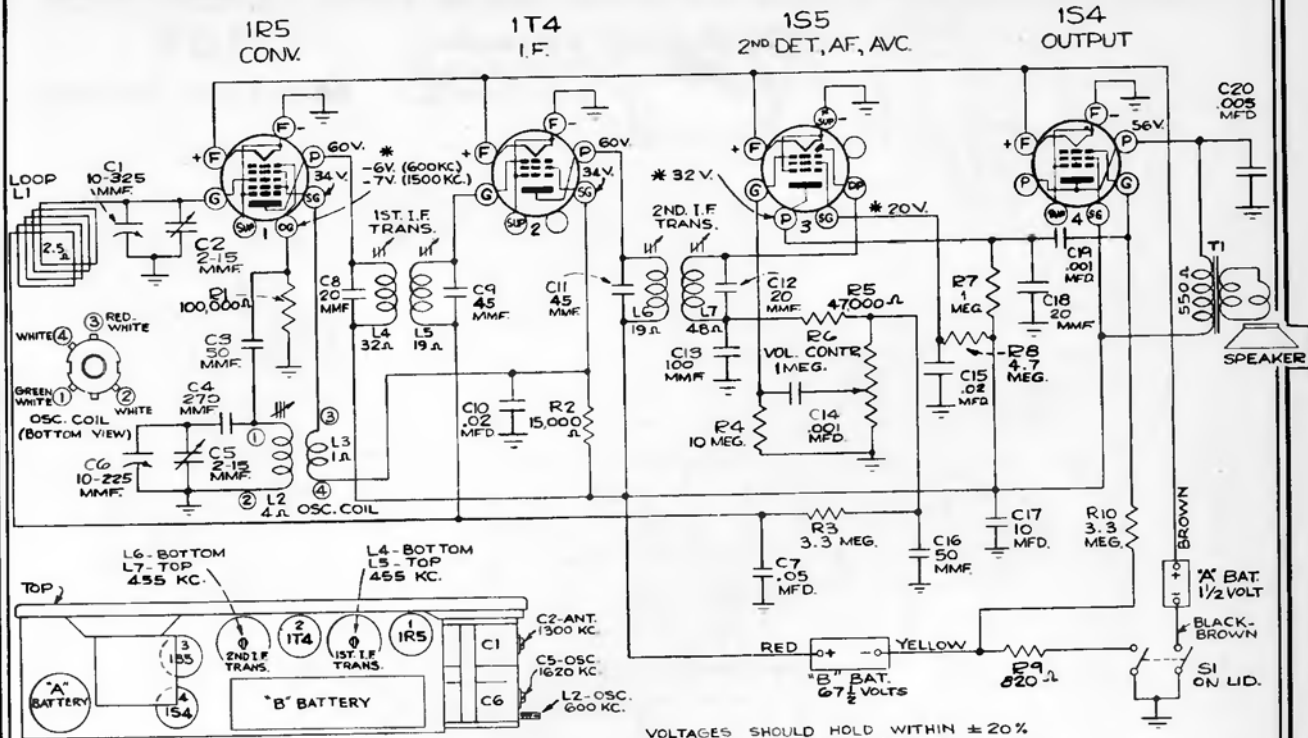


Output Meter Alignment.—Connect the meter across the voice coil and turn the receiver volume control to maximum.

Electronic Voltmeter.—The electronic voltmeter in the Chanalyst or VoltChnyst provides an unexcelled output indicator. It should be connected to the AVC bus.

Test-Oscillator.—For I-F alignment, connect the low side of the test-oscillator to the receiver chassis through a .01 mfd. capacitor, and keep the output as low as possible.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



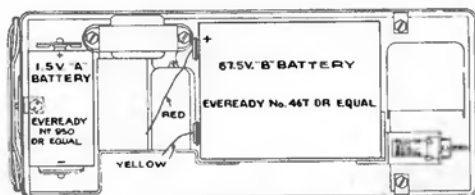
RCA Victor

MODEL BP-10 PERSONAL RADIO

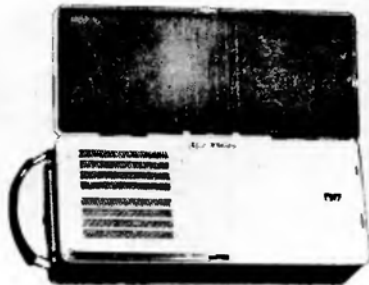
Alignment Procedure

Output Meter Alignment.—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test-Oscillator.—For all alignment operations, keep the output as low as possible to avoid a-v-c action.



Steps	Connect the high side of test-osc. to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for max. peak output—
1	Tuning condenser stator (ant.) in series with .01 mfd.	455 kc	Quiet point at 1,600 kc end of dial	L7, L6, L5, L4 (2nd and 1st I-F transformers)
2	Radiated signal 1,620 kc	1,620 kc	Full clockwise (out of mesh)	C5 (oscillator)
3	Radiated signal 1,300 kc	1,300 kc	1,300 kc	C2 (antenna)
4	Radiated signal 600 kc	600 kc	600 kc	L2 (osc.)
5	Repeat steps 2, 3 and 4.			



POWER SUPPLY

Type Battery

Current Consumption

Approximate Life (Intermittent Duty)

"A"—1.5 volt
Eveready No. 950
"B"—67.5 volts
Eveready No. 467

0.25 amperes
8.5 milliamperes

3-5 hours
25-40 hours

POWER OUTPUT

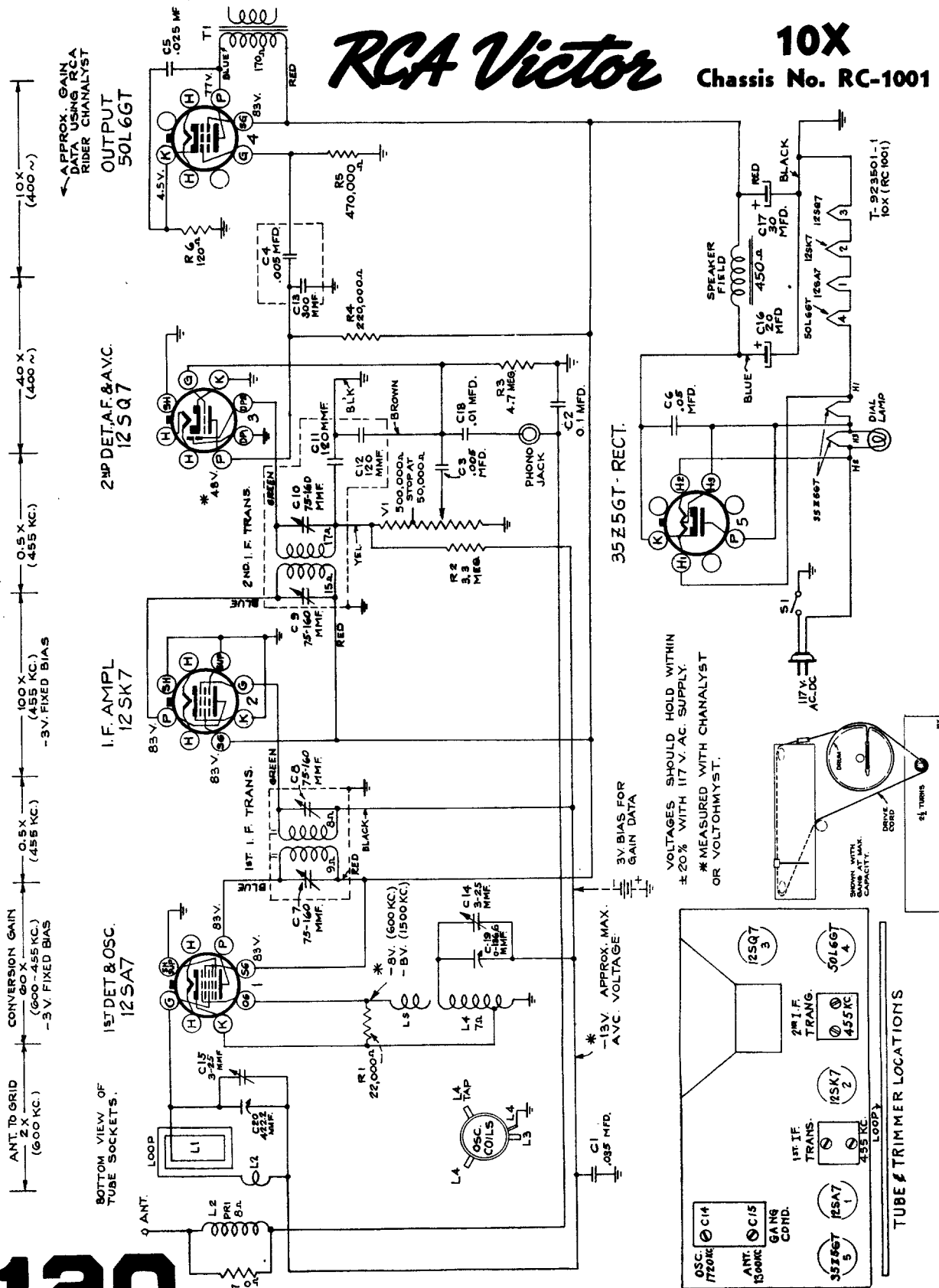
Undistorted 0.05 watts
Maximum 0.12 watts

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10X
Chassis No. RC-1001

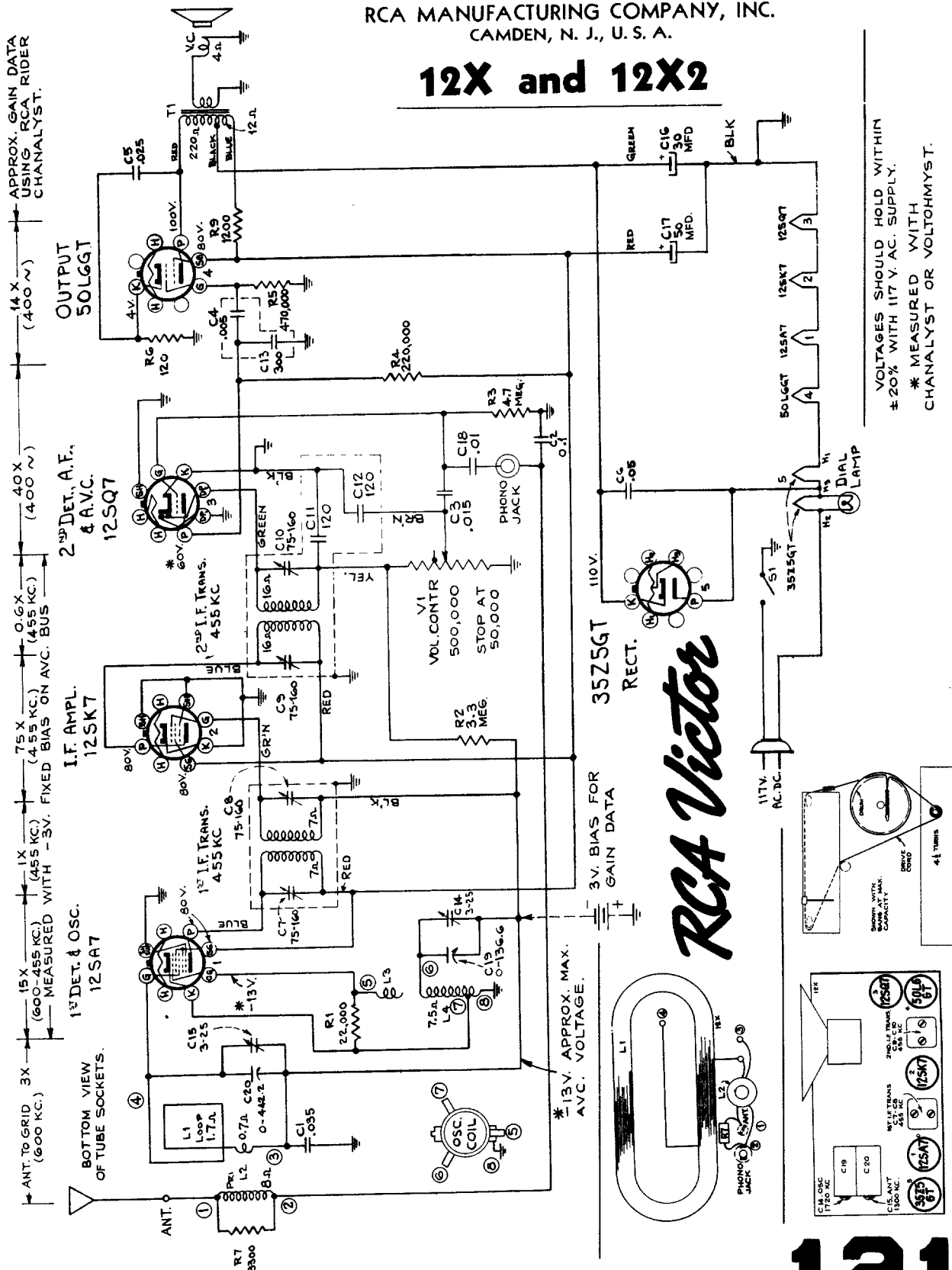
CONVERSION GAIN
— 60 X —
(600 - 455 KC.)
- 3 V. FIXED BIAS



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

RCA MANUFACTURING COMPANY, INC.
CAMDEN, N. J., U. S. A.

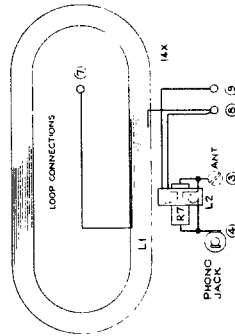
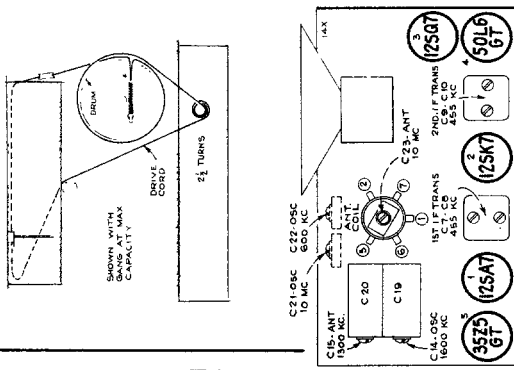
12X and 12X2



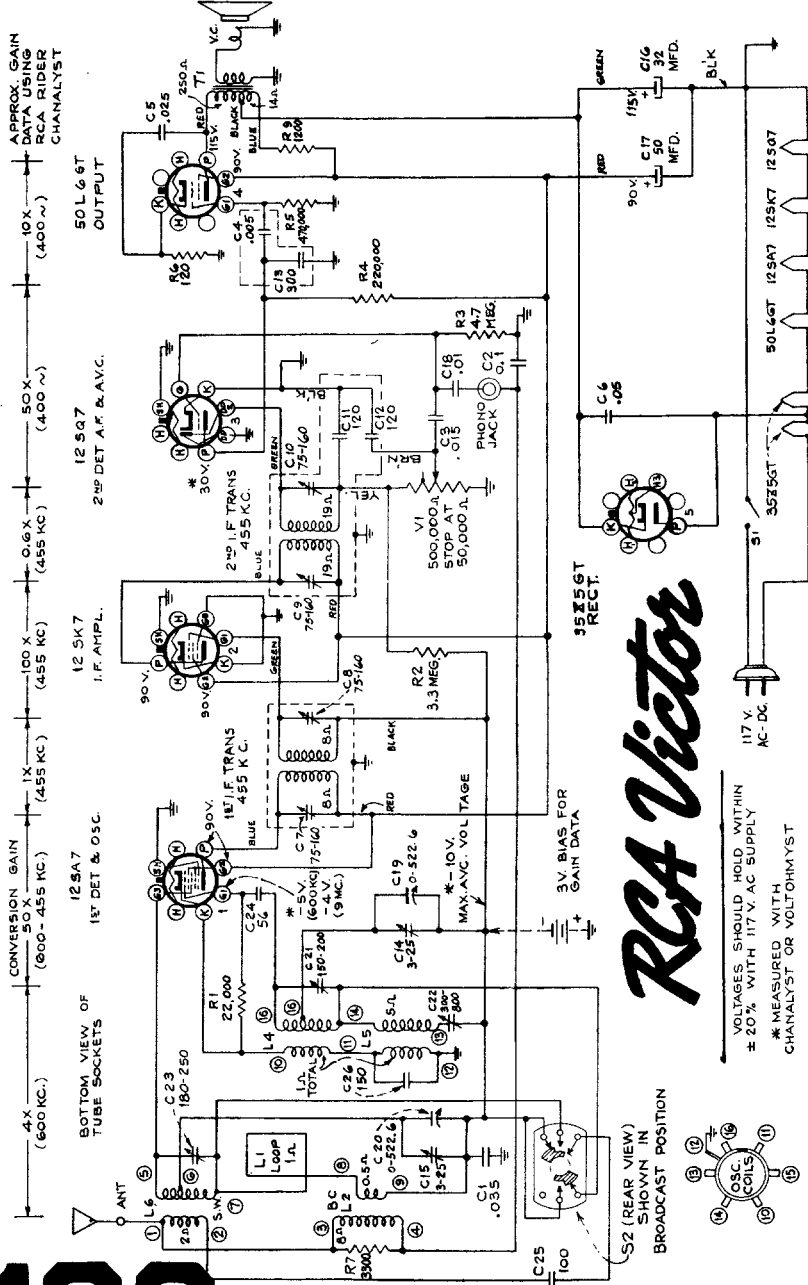
VOLTAGES SHOULD HOLD WITHIN
±20% WITH 117 V. AC. SUPPLY.
* MEASURED WITH
CHANNELYST OR VOLTOMYST.

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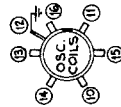


MODEL 14X Chassis No. RC-1001-D



RCA Victor

S2 (REAR VIEW)
SHOWN IN
BROADCAST POSITION



Alignment Procedure

Output Meter Alignment.—If this method is used connect the meter across the voice coil and turn the receiver volume control to maximum.

Electronic Voltmeter.—The electronic voltmeter in the Chanalyst or VoltOhmyst provides an unexcelled output indicator. It should be connected to the AVC bus.

Test Oscillator.—Connect the low side of the test oscillator to the receiver chassis through a .01 mfd. capacitor. When the electronic voltmeter is used as an alignment indicator the output of the test oscillator should be adjusted to produce several volts of AVC. With the output meter alignment method the test oscillator output should be kept as low as possible.

Calibration Scale.—The glass tuning dial may be easily removed from the cabinet and temporarily attached to the dial backing plate for quick reference during alignment.

* It is recommended that this step be repeated using a received station of known frequency.

** Use minimum capacity if two peaks can be obtained.

Steps	Connect the high side of test-oscillator to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for max. peak output—
1	12SK7 grid in series with 0.1 mfd.	455 kc	Quiet Point at 1,600 kc end of dial	C10, C9 2nd I-F Transformer
2	12SA7 grid in series with 0.1 mfd.	10 mc*	10 mc	C8, C7 1st I-F Transformer
3	Antenna term. in series with 47 mmf.	1,600 kc	1,600 kc	C21 (osc.)** C23 (ant.)
4	Antenna term. in series with 200 mmf.	1,300 kc	Resonance on Signal	C14 (osc.)
5	Radiation Loop	600 kc	600 kc	C15 (ant.)
6	Radiation Loop			C22 Osc. Rock in

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

RCA

MODEL 15BP

Alignment Procedure

Output Meter Alignment.—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test-oscillator.—For all alignment operations, keep the output as low as possible to avoid a-v-c action.

Steps	Connect the high side of test-oscillator to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for max. peak output—
1	1N5GT I-F grid cap, in series with .01 mfd.	455 kc	Quiet point at 1,600 kc end of dial	L8, L7 (2nd. transformer)
2	1A7GT 1st-Det. grid cap, in series with .01 mfd.			L4, L3 (1st I-F transformer)
3	radiated signal 1,720 kc	signal frequency		C22 (Osc. Trimmer)
4	radiated signal 1,400 kc			C20 (Ant. Trimmer)
5	radiated signal near 600 kc			L6 (Rock in)
6	Repeat steps 3, 4 and 5 until aligned.			

Frequency Range..... 540-1,720 kc
Intermediate Frequency..... 455 kc

RCA TUBE COMPLEMENT

- (1) RCA-1A7-GT..... 1st-Det.—Osc.
- (2) RCA-1N5-GT..... I-F Amplifier
- (3) RCA-1H5-GT..... 2nd-Det., A-F, and A.V.C.
- (4) RCA-3Q5-GT..... Output Rectifier
- (5) RCA-35Z5-GT..... Rectifier

LINE CURRENT SUPPLY

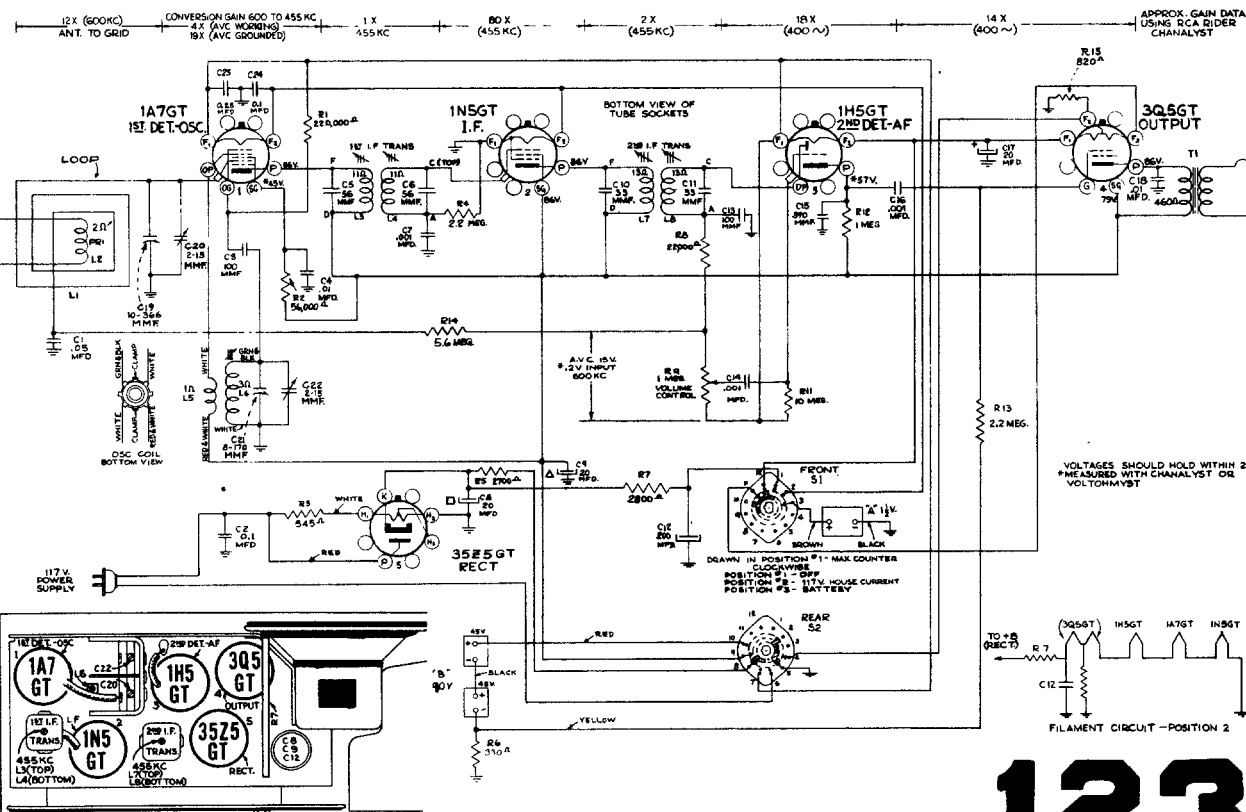
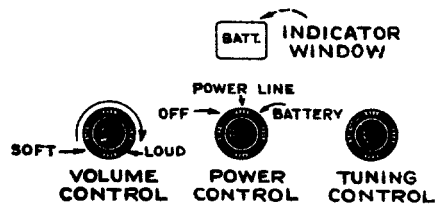
110 to 125 volts, AC 50 or 60 cycles, or DC

BATTERIES REQUIRED

- "A" one 1.5 volt dry plug-in type "A," (Eveready No. 743 or equivalent)
"B" two 45 volt dry plug-in type "B," (Eveready No. 482 or equivalent)

CURRENT CONSUMPTION

- "A" 0.25 amperes
"B" 11.5 milliamperes } Battery Operation



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

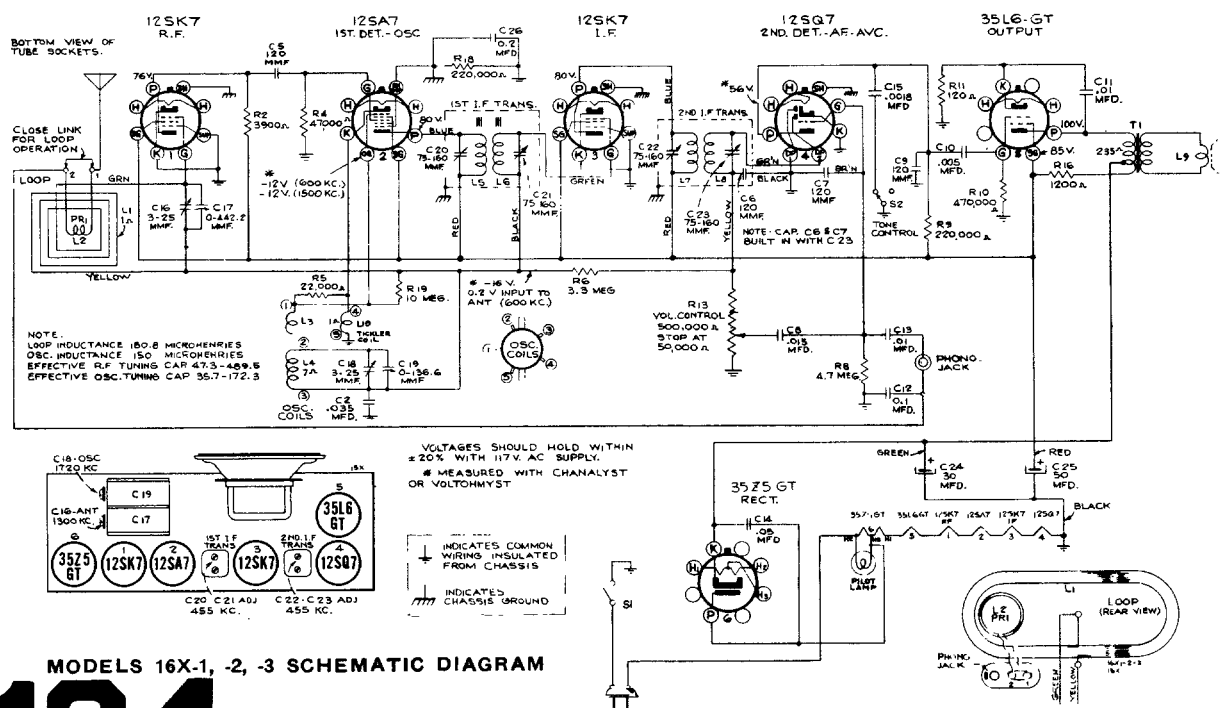
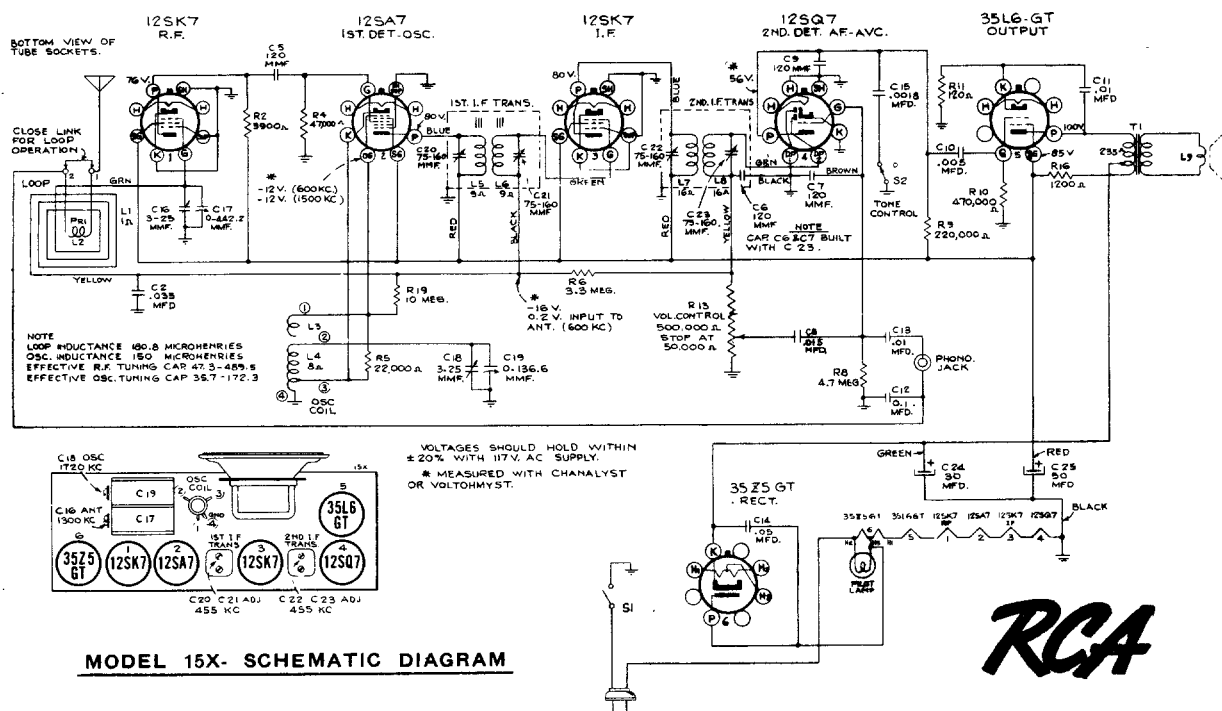
MODELS 15X, 16X-1, 16X-2 and 16X-3

Chassis Nos. RC-462,

RC-462A

and RC-462B

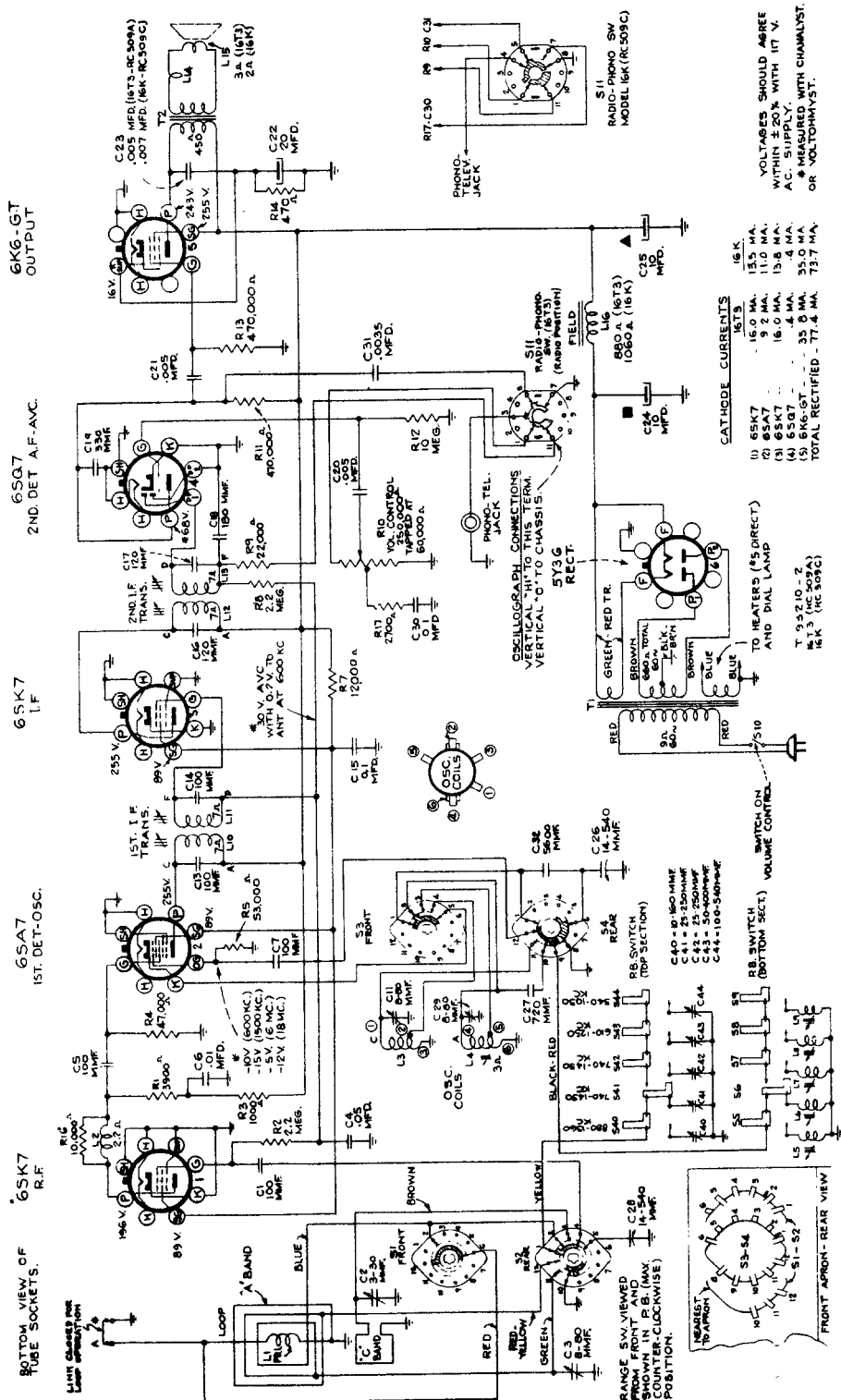
Six-Tube, Single-Band, AC-DC, Superheterodyne Receivers



124

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Models 16K and 16T3



125

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Alignment Procedure

Cathode-Ray Alignment is the preferable method. Connections for the oscillograph are shown in the schematic diagrams.

Output Meter Alignment.—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test-Oscillator.—For all alignment operations, connect the low side of the test-oscillator to the receiver chassis, and keep the output as low as possible to avoid a-v-c action.

Electronic Voltmeter.—The electronic voltmeter in the Chanalyst or Volt Ohmyst provides an unexcelled output indicator. It should be connected to the AVC bus, and the test-oscillator output adjusted to produce several volts of AVC.

Calibration Scale.—The glass tuning dial may be easily removed from the cabinet and temporarily attached to the chassis for quick reference during alignment. In the event that only the chassis is returned for service, and the cabinet with its tuning dial is left in the customer's home, the calibration scale printed in this service note can be used in conjunction with an ordinary 12-inch ruler as an accurate and convenient substitute for the regular dial.

Each method is described below.

Using Tuning Dial.—

1. Slide out the flat spring clamp at each end of the dial, and remove the glass dial from the cabinet.

2. With gang in full mesh, move the dial pointer to the reference mark at the left-hand end of the dial backing plate.

3. Place the glass dial under the pointer so that the extreme left scale graduations coincide with the pointer. Use scotch tape to hold the glass dial in this position.

4. After completion of alignment, replace the glass dial in cabinet, taking care that the fibre light shields are in correct position at ends of dial.

Using Calibration Scale.—

1. With gang in full mesh, move the dial pointer to the reference mark at the left-hand end of the dial backing plate.

2. Place a flat 12-inch ruler on the dial backing plate so the left-end of ruler is at the reference mark at left-end of backing plate. Temporarily fasten the ruler with scotch tape to the backing plate.

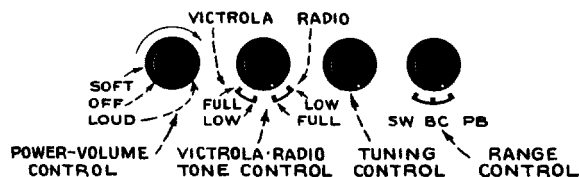
3. Refer to calibration scale printed in this service note. This is a reduced reproduction of the dial with an inch-scale drawn at top and bottom. To find the correct pointer position in inches for any desired frequency, draw a vertical line through this frequency on the calibration scale. For example, 1,500 kc is approximately 4 inches from the reference mark.

Dial-Pointer Adjustment.—After the chassis is replaced in cabinet, move the dial pointer (if necessary) so that it is at the left-hand graduation on the dial with the gang in full mesh.

Steps	Connect the high side of the test-osc. to—	Tune test-osc. to—	Turn radio dial to—	Adjust the following for maximum peak output—
1	I-F grid, in series with .01 mfd.	455 kc	"A" band, Quiet Point at 1,500 kc end of dial	L7 and L8 (2nd I.F. Trans.)
2	1st det. grid, in series with .01 mfd.			L5 and L6 (1st I.F. Trans.)
3	Antenna terminal, in series with 300 ohms (link open)	15.2 mc	15.2 mc "C" band	C11 (osc.)* C2 (ant.)
4	Antenna terminal, in series with 200 mmfd. (link open)	1,500 kc	1,500 kc "A" band	C29 (osc.) C3 (ant.)
5		600 kc	600 kc "A" band	L3 (in 16T2) L4 (in 16K and 16T2) Rock in
6	Repeat steps 4 and 5.			

In case of instability during R-F alignment, connect a 27,000 ohm $\frac{1}{4}$ watt resistor across "D" and "F" of 2nd I-F transformer.

* Use minimum capacity peak if two peaks can be obtained. Check to determine that the correct peak has been used, by tuning receiver to 14.29 mc, where a weaker signal should be received.

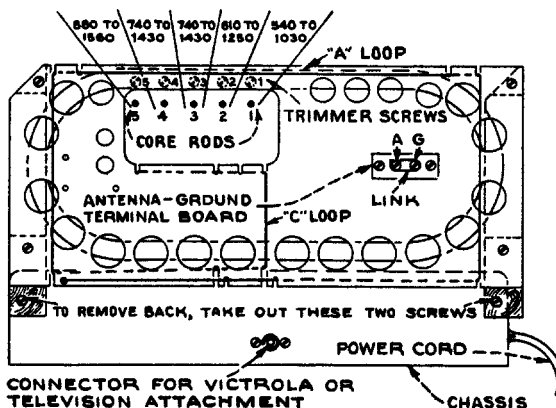


RCA Manufacturing Co.
Camden, N. J.

Models 16K and 16T3

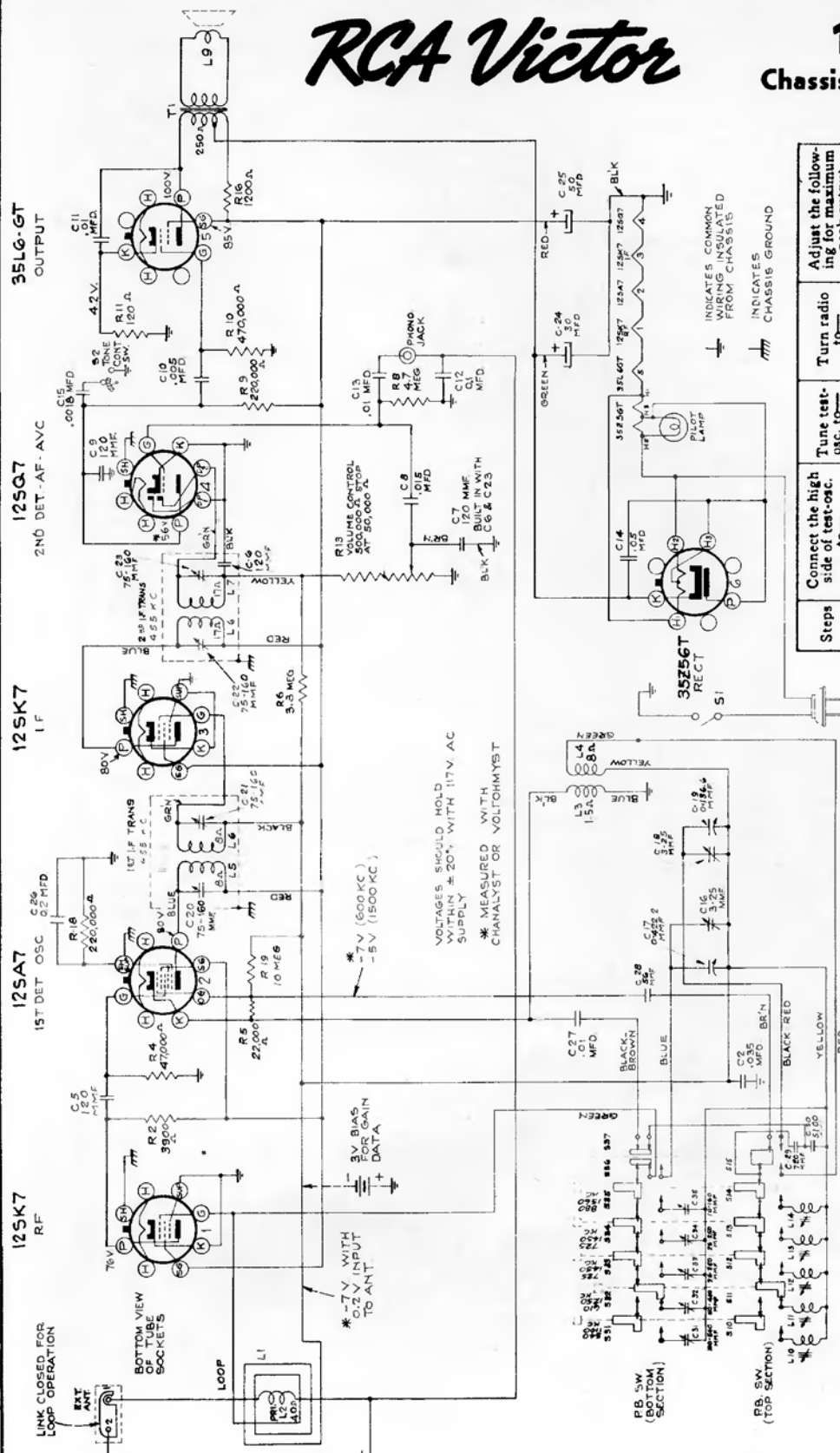
126

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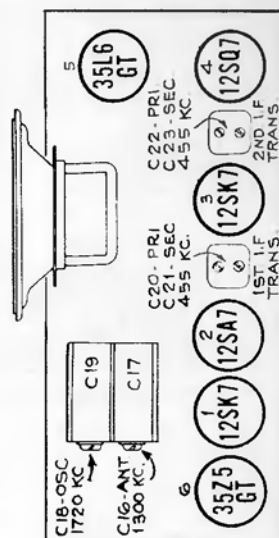


RCA Victor

Chassis No. RC-462-C



Steps	Connect the high side of test-osc. to—	Tune test-osc. to—	Turn radio to—	Adjust the following for maximum peak output
1	12SK7 I-F grid, in series with 0.1 mfd.	455 kc	Quiet Point at 1,700 kc end of dial	C23, C22 2nd I-F transformer
2	12SA7 1st det. grid, in series with 0.1 mfd.			C21, C20 1st I-F transformer
3	12SK7 P-F grid, in series with 0.1 mfd.	1,720 kc	1,720 kc	C18 (osc.)
4	Radiated signal 1,300 kc		Resonance on signal	C16 (ant.)
5	Repeat steps 3 and 4			

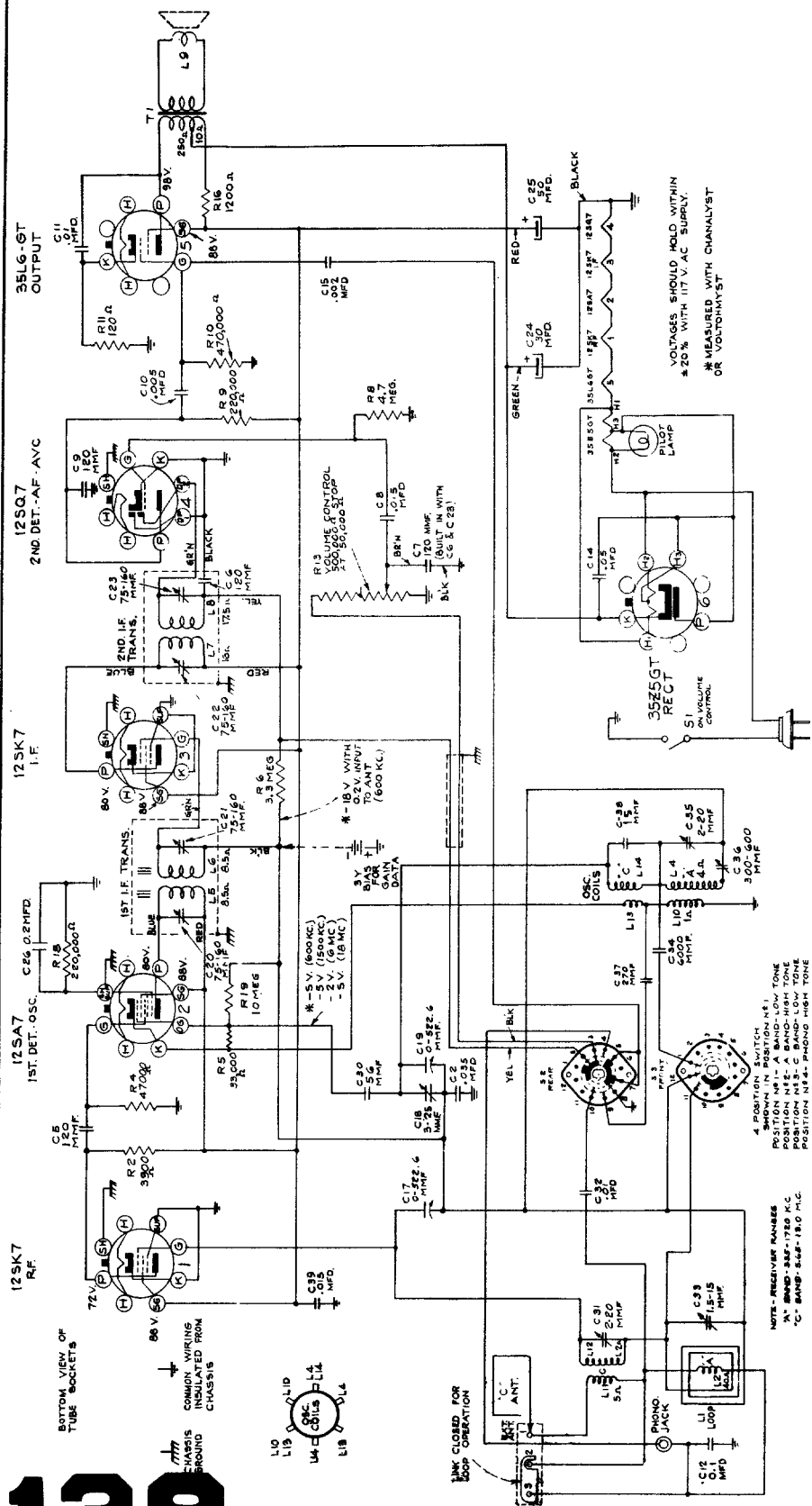
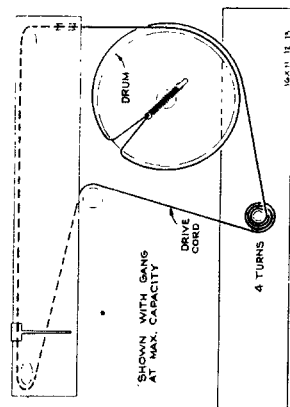


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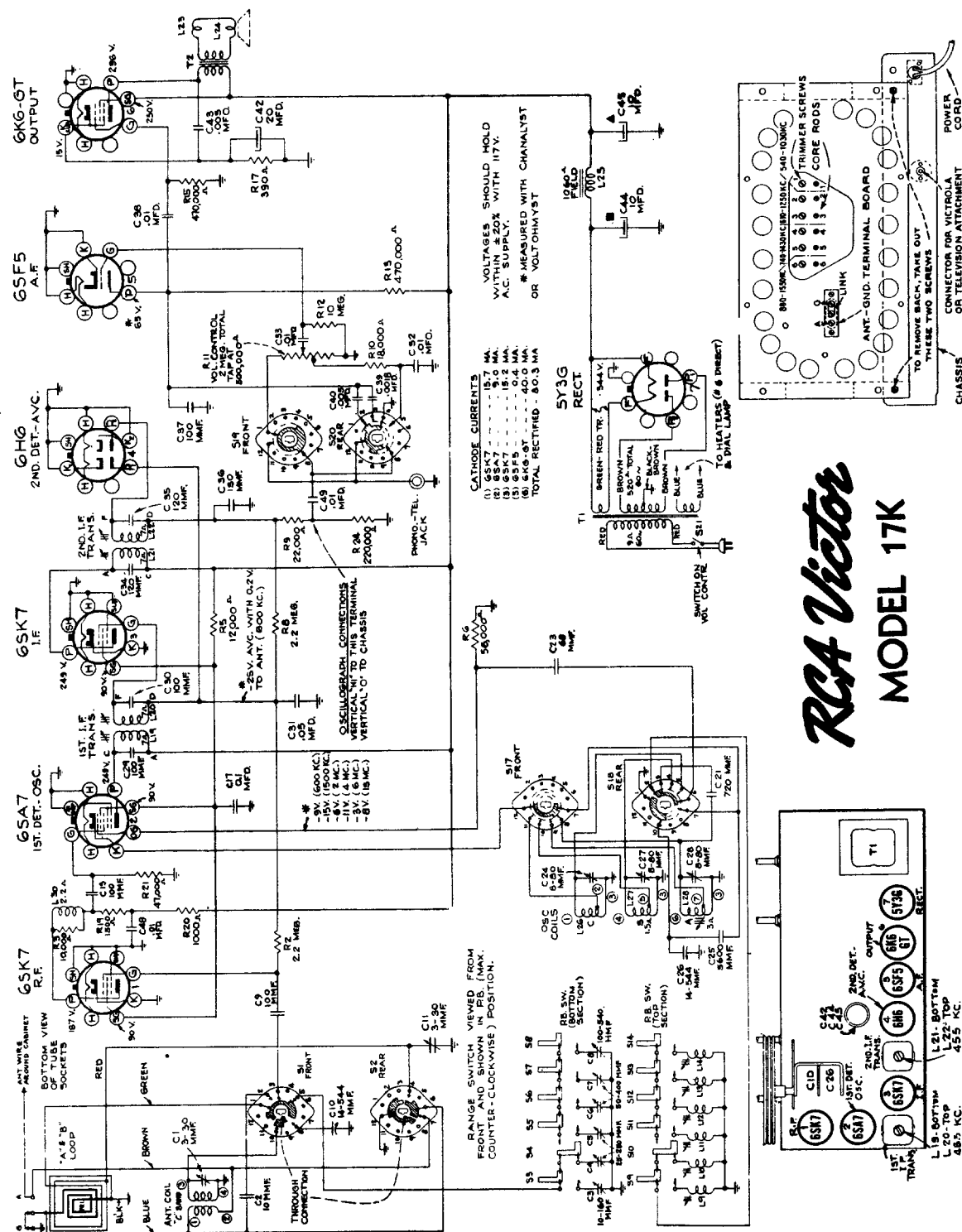
127

RCA Victor

16X-11 and 16X-13



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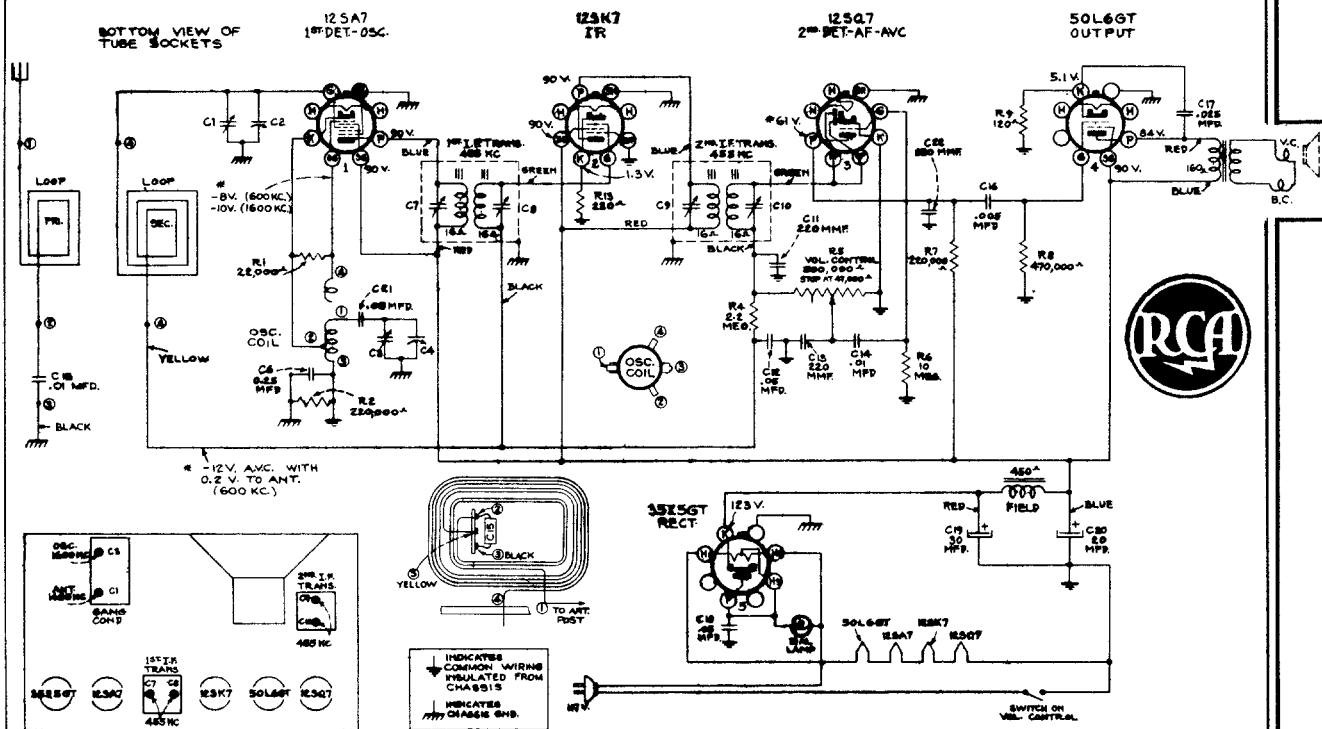


RCA Victor
MODEL 17K

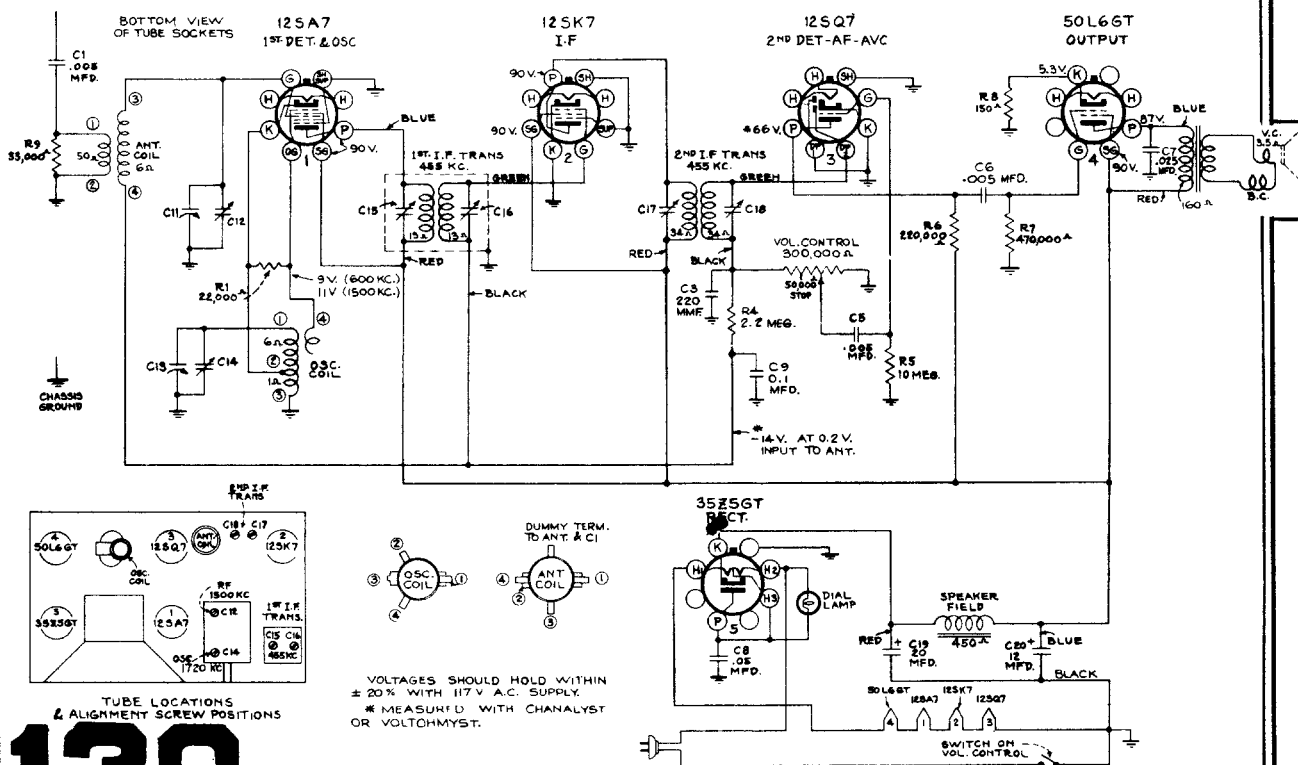
129

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Models 45X-16, 45X-17



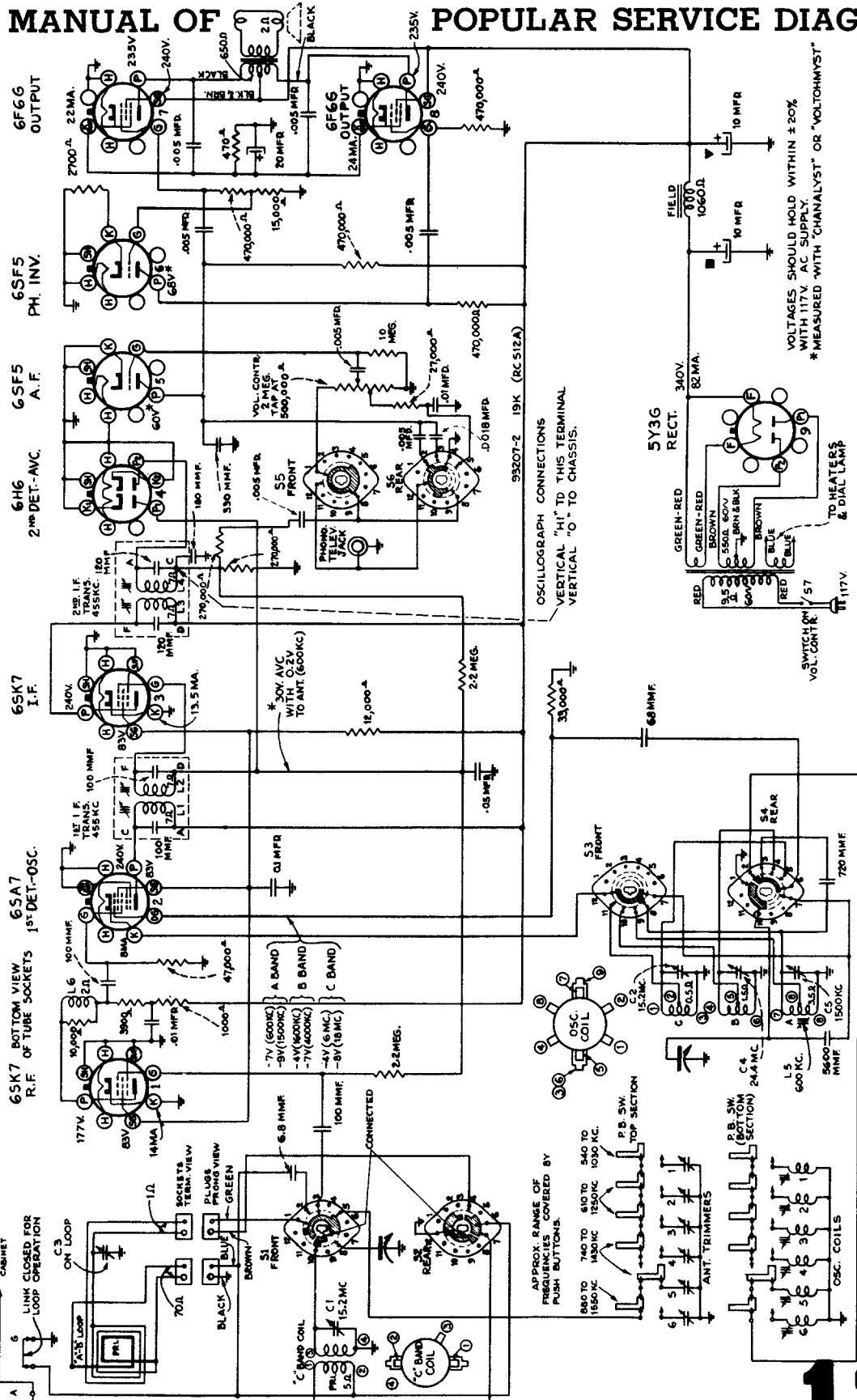
Models 45X3, 45X4 (Chassis No. RC-457E)



130

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POPULAR SERVICE DIAGRAMS

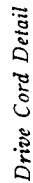


RCA Victor

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POPULAR SERVICE DIAGRAMS



VOLTAGES SHOULD HOLD
WITHIN $\pm 20\%$ WITH 117V. A.C.
SUPPLY.

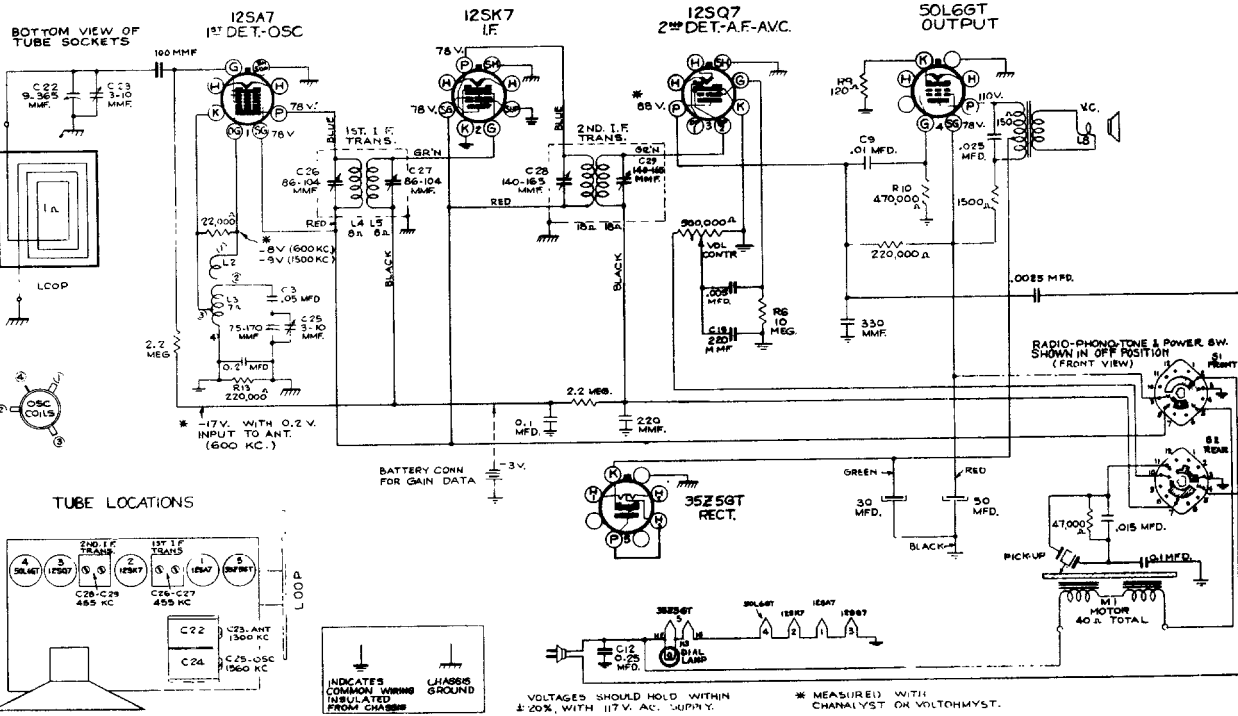
* MEASURED WITH
CHALALYST OR VOLTOHMYST.

INDICATES
COMMON WIRING
INSULATED FROM
CHASSIS

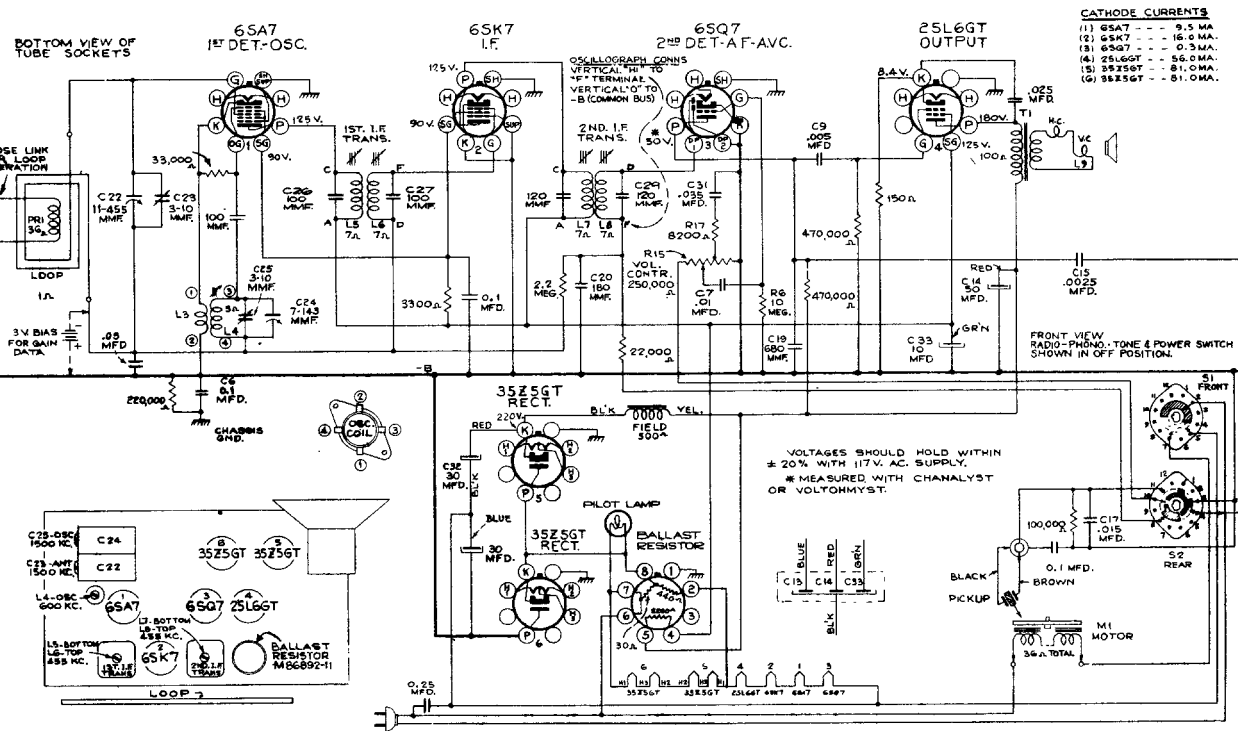
INDICATES
CHASSIS GND.

TUBE & TRIMMER LOCATIONS

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



RCA VICTROLA MODEL V-100

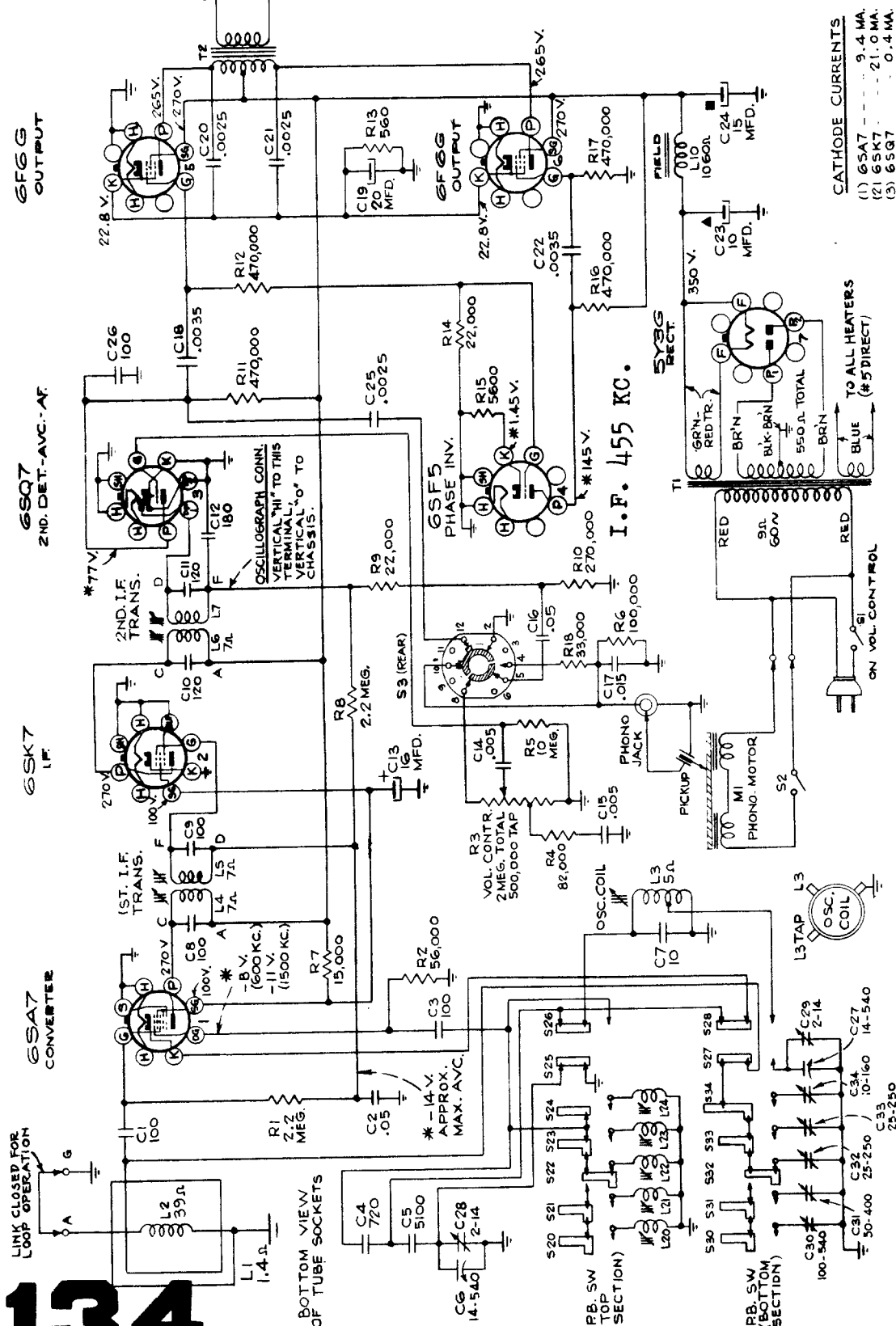


RCA VICTROLA MODEL V-101

Chassis No. RC-540

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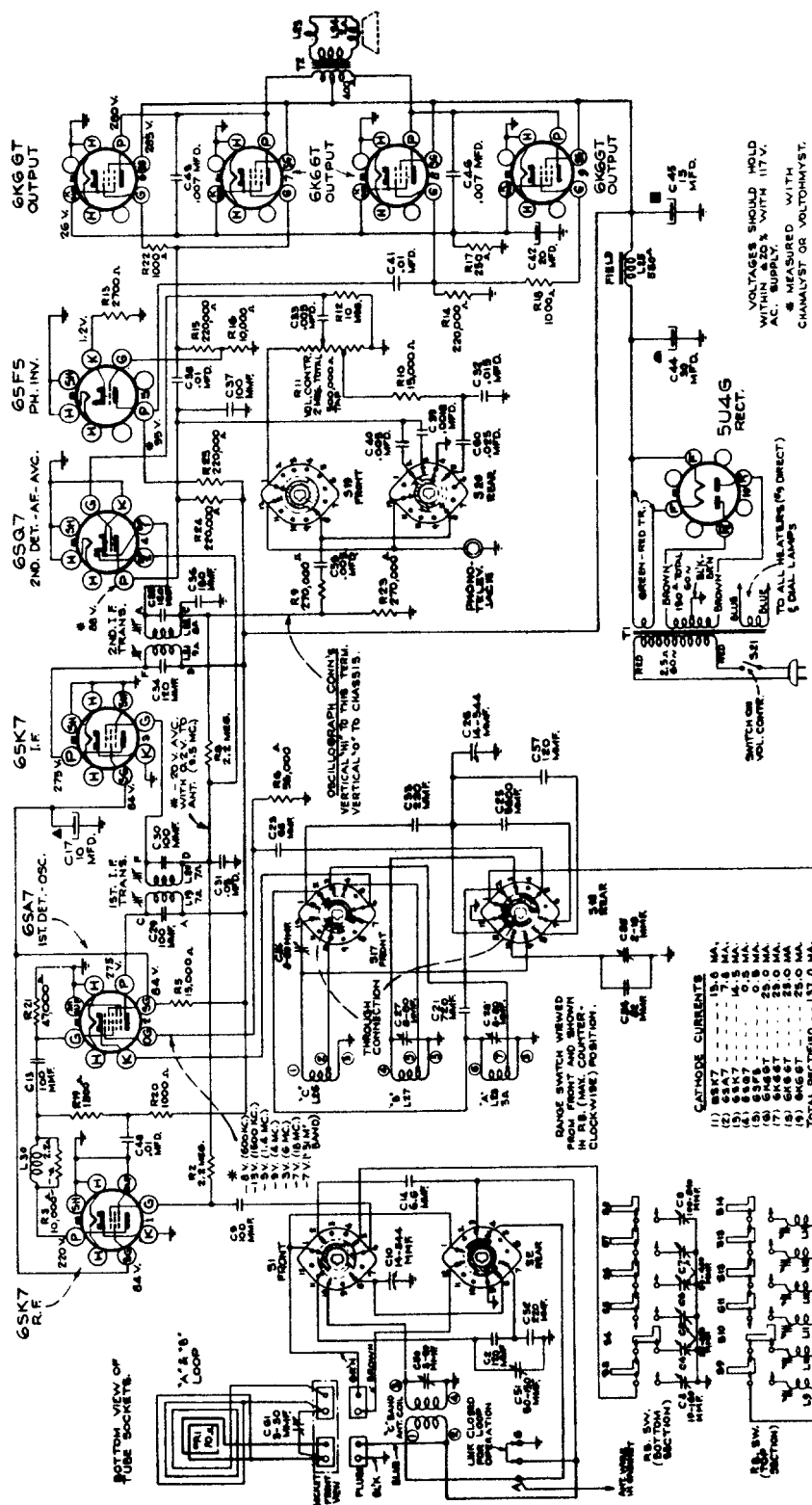
CATHODE CURRENTS	
1) 6SA7	- - - 9.4 MA.
2) 6SK7	- - - 21.0 MA.
3) 6SQ7	- - - 0.4 MA.
4) 6SF5	- - - 0.3 MA.
5) 6FG6	- - - 21.0 MA.
6) 6FG6	- - - 21.0 MA.
7) TOTAL RECT.	- 72.0 MA.

VOLTAGES SHOULD
HOLD WITHIN $\pm 20\%$
WITH 117 V. AC. SUPPLY.
* MEASURED WITH
CHALALYST OR
VOLTOHMYST.

VICTROLA MODEL V-102

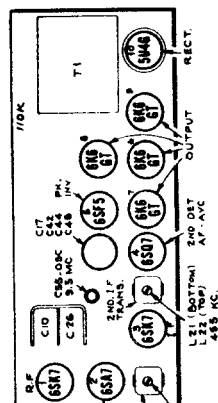
RCA

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



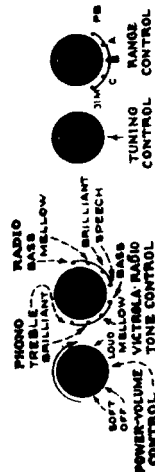
RCA Victor
MODEL 110-K
 Chassis No. RC-513

VOLTAGES SHOULD HOLD
 WITHIN $\pm 25\%$ WITH 117 V.
 & MEASURED WITH
 CHANALYST OR VOLTHOMYST.



CATHODE CURRENTS

Tube	Current (mA)
1) 6SK7	15.0
2) 6SA7	7.5
3) 6SQ7	7.5
4) 6SF5	0.5
5) 6K6GT	0.5
6) 5U4G	0.5
7) 6K6GT	25.0
8) 6K6GT	25.0
9) 6K6GT	25.0
TOTAL RECTIFIED	137.0



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Push Button Adjustment

The station push buttons connect to separate magnetite-core oscillator coils and separate antenna trimmers which must be adjusted for the desired stations. Use an insulated screwdriver or alignment tool such as RCA Stock No. 31031. Allow at least five minutes warm-up period before making adjustments.

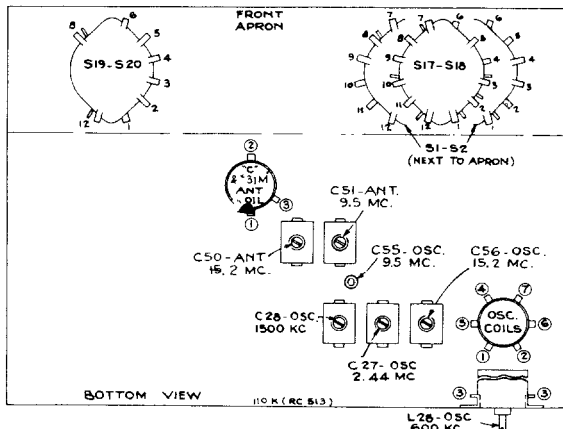
In the event that the receiver is to be used with an external antenna use one or two feet of wire (as an antenna) to ensure sharp peaking during the final adjustment procedure. For loop operation, the link should be strapped across terminals on back of set. In either case the procedure is as follows:

1. Make a list of the desired stations, arranged in order from low to high frequencies.
2. Turn the range selector to "A" band, and manually tune in the first station on the list.
3. Turn range selector to "PB" position, push in station button No. 1 (extreme left). Then adjust the No. 1 oscillator core (L-14) to receive the station.

4. After oscillator core is set correctly, adjust C-8 for maximum output.
Clockwise adjustment of cores and trimmers tunes the circuits to lower frequencies.
5. Adjust for each of the remaining stations in the same manner.
6. Make a final careful adjustment of the oscillator cores and antenna trimmers.

Owing to the relatively high r-f gain, it may be found that a given station can be tuned in at several different settings of the magnetite-core oscillator push-button coils. In such cases, it is advisable to unscrew the loop push-button trimmers to minimum capacity before adjusting the magnetite cores.

On the 880 to 1,550 kc push-button, the higher frequency stations may be received with L-9 either in or out (oscillator frequency either 455 kc below or 455 kc above the station frequency). The adjustment with this core in its out position (oscillator frequency 455 kc above the station frequency) is the correct one.



Cathode-Ray Alignment is the preferable method. Connections for the oscillograph are shown in the schematic diagram.

Output Meter Alignment.—If this method is used, connect the meter across the voice coil, and turn the receiver volume control to maximum.

Test-Oscillator.—For all alignment operations, connect the low side of the test-oscillator to the receiver chassis, and keep the output as low as possible to avoid a-v-c action.

Electronic Voltmeter.—The electronic voltmeter in the Chanalyst or Volt Ohmyst provides an unexcelled output indicator. It should be connected to the AVC bus, and the test-oscillator output adjusted to produce several volts of AVC.

Calibration for Alignment.—The dial calibration for alignment purposes can be set up in two ways:

1. The dial may be removed from the cabinet by sliding out the two spring pieces which clamp it in its mounting position. The condenser plates should then be turned into full mesh, the pointer adjusted to the scratch at the left end of the dial backing plate, and the dial placed on the frame so that its extreme left calibration mark coincides with the pointer. The dial may be held in place with scotch tape. In this manner the actual receiver dial is used for alignment. When alignment is finished, the scale should be replaced including the fibre light shields which are folded under the ends of the glass scale.
2. A calibration scale is attached to the tuning drum. The correct setting of the gang, in degrees, for each alignment frequency is given in the alignment table. Check the position of the drum, making sure that the 0 degree scale mark is horizontal with the gang in full mesh.

Pointer for Calibration Scale.—If method (2) is used, improvise a pointer for the calibration scale by fastening a piece of wire to the chassis, and bend the wire so that it points to the 0 degree mark on the calibration scale when the plates are fully meshed.

Spread-Band Alignment.—Make final adjustment of C56 and C50 during actual reception of a station of known frequency near 9.5 megacycles.

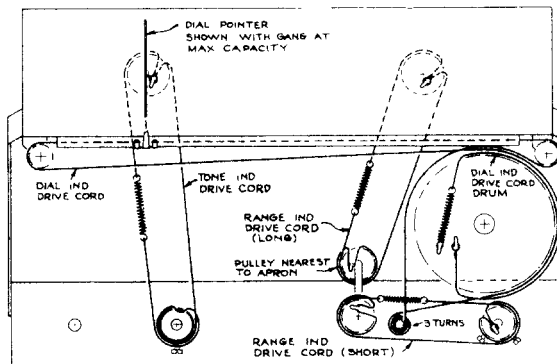
880 TO 1550 KC	740 TO 1430 KC	610 TO 1250 KC	540 TO 1030 KC	TRIMMER SCREWS
6	5	4	3	2
0	0	0	0	0
6	5	4	3	2
				CORE RODS

Steps	Connect the high side of the test-osc. to—	Tune test osc. to—	Turn radio dial to—	Adjust the following for maximum peak output—
1	I-F grid in series with .01 mfd.	455 kc	"C" Band Quiet Point at 18 mc end of dial	L21 and L22 (2nd I.F. Trans.)
2	1st-det. grid in series with .01 mfd.			L19 and L20 (1st I.F. Trans.)
3	Antenna terminal (A), in series with 47 mmfd. (link closed)	15.2 mc	15.2 mc (149°) "C" band	C56 (osc.)* C50 (ant.)* Rock in
4		9.5 mc	9.5 mc (65.5°) "31M" band	C55 (osc.)* C51 (ant.)* Rock in
5	Stator of antenna section of gang, in series with 300 ohms	2.44 mc	2.44 mc (97°) "B" band	C27 (osc.)
6		600 kc	600 kc (30.5°) "A" band	L28 (osc.)
7		1,500 kc	1,500 kc (158°) "A" band	C28 (osc.)
8	Repeat steps 6 and 7.			
9	Fasten chassis in cabinet, see that link is closed on antenna terminal board, indicator at left end of dial scales with gang at maximum capacity.			
10	Radiation loop consisting of two turns of wire 18 inches in diameter located 4 to 6 feet from receiver	1,500 kc	1,500 kc "A" band	C61 (ant.) (mounted on loop)
11		600 kc	600 kc "A" band	L28 (osc.) Rock in
12	Repeat steps 10 and 11			

* Use minimum capacity peak if two peaks can be obtained.

** Use maximum capacity peak if two peaks can be obtained.

NOTE: Oscillator tracks 455 kc above signal on all bands.



MODEL 110-K

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MODEL 111-K

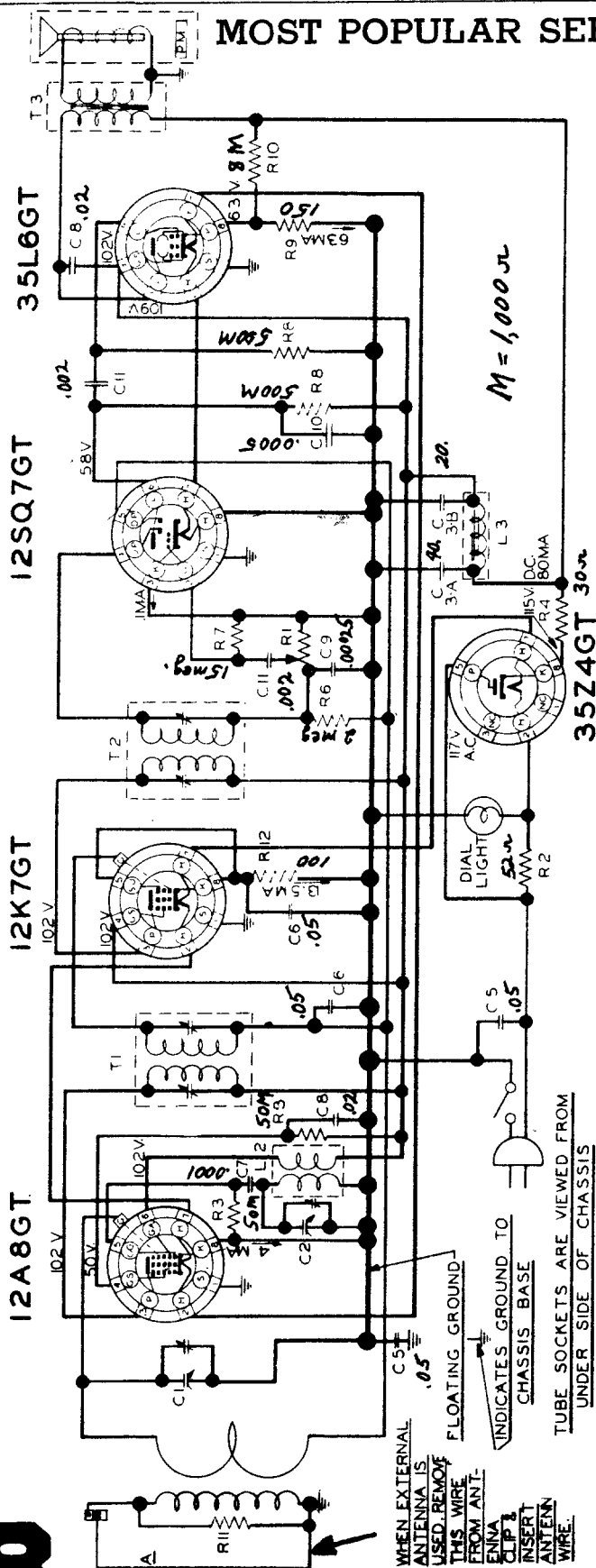
Chassis No. RC-513A

Sears, Roebuck & Co.

Models 3351, 3451,

3551, 132.802

POSITION OF VARIABLE	FREQUENCY GENERATOR	DUMMY ANTENNA	GENERATOR CONNECTION	GENERATOR CONNECTION (Low)	TRIMMERS ADJUSTED (In order shown)	TRIMMER FUNCTION
Closed	455 kc	.1 mfd.	12A8GT Grid	Var. Cond. Frame	T2, T1	IP
1400 kc	1400 kc	.00005 mfd.	Ant. clip	Chassis Base	C2, C1	Translator
600 kc	600 kc	.00005 mfd.	Ant. clip	Chassis Base	Check Point	---

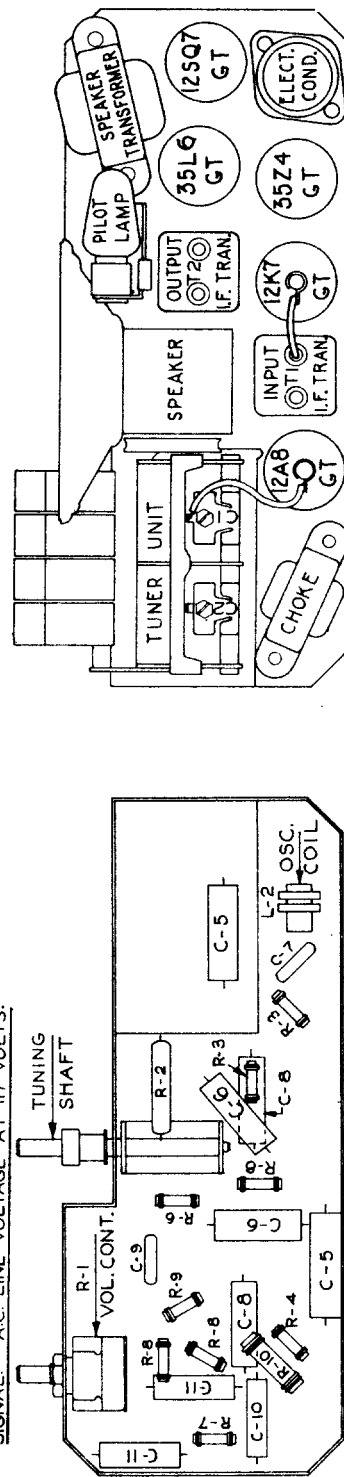


WHEN EXTERNAL ANTENNA IS USED REMOVE THIS WIRE FROM ANT. ENNA CLIP. INSERT ANTENNA WIRE.

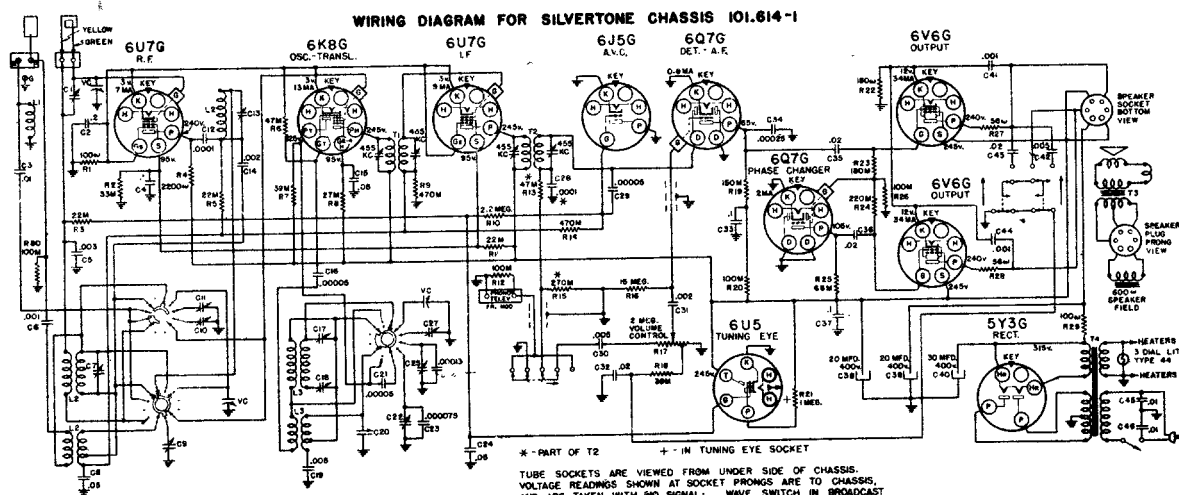
INDICATES GROUND TO CHASSIS BASE

UNDER SIDE OF CHASSIS

VOLTAGE READINGS SHOWN AT SOCKET PRONGS ARE TO FLOATING GROUND AND ARE TAKEN WITH NO SIGNAL. A.C. LINE VOLTAGE AT 117 VOLTS.

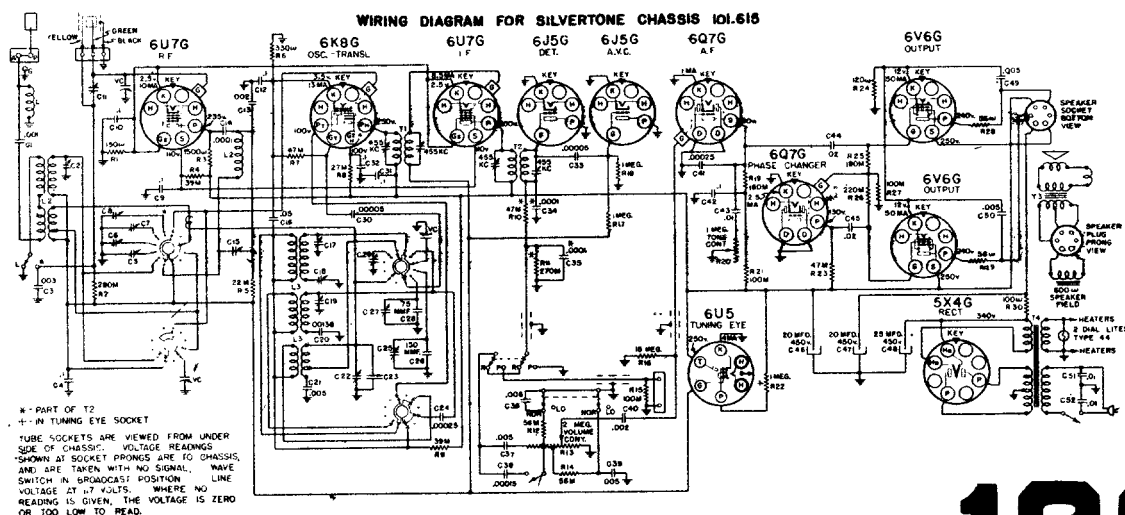
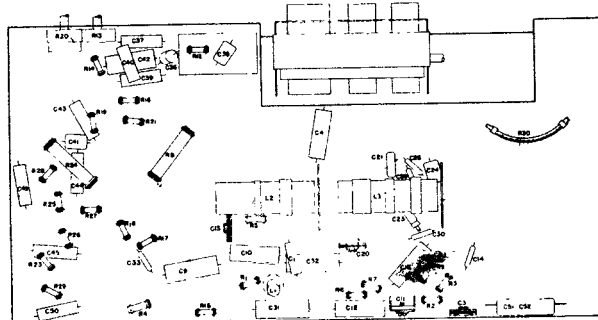
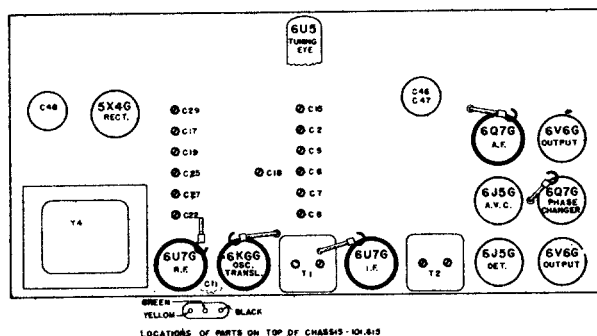


MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Sears, Roebuck & Co. Chicago.

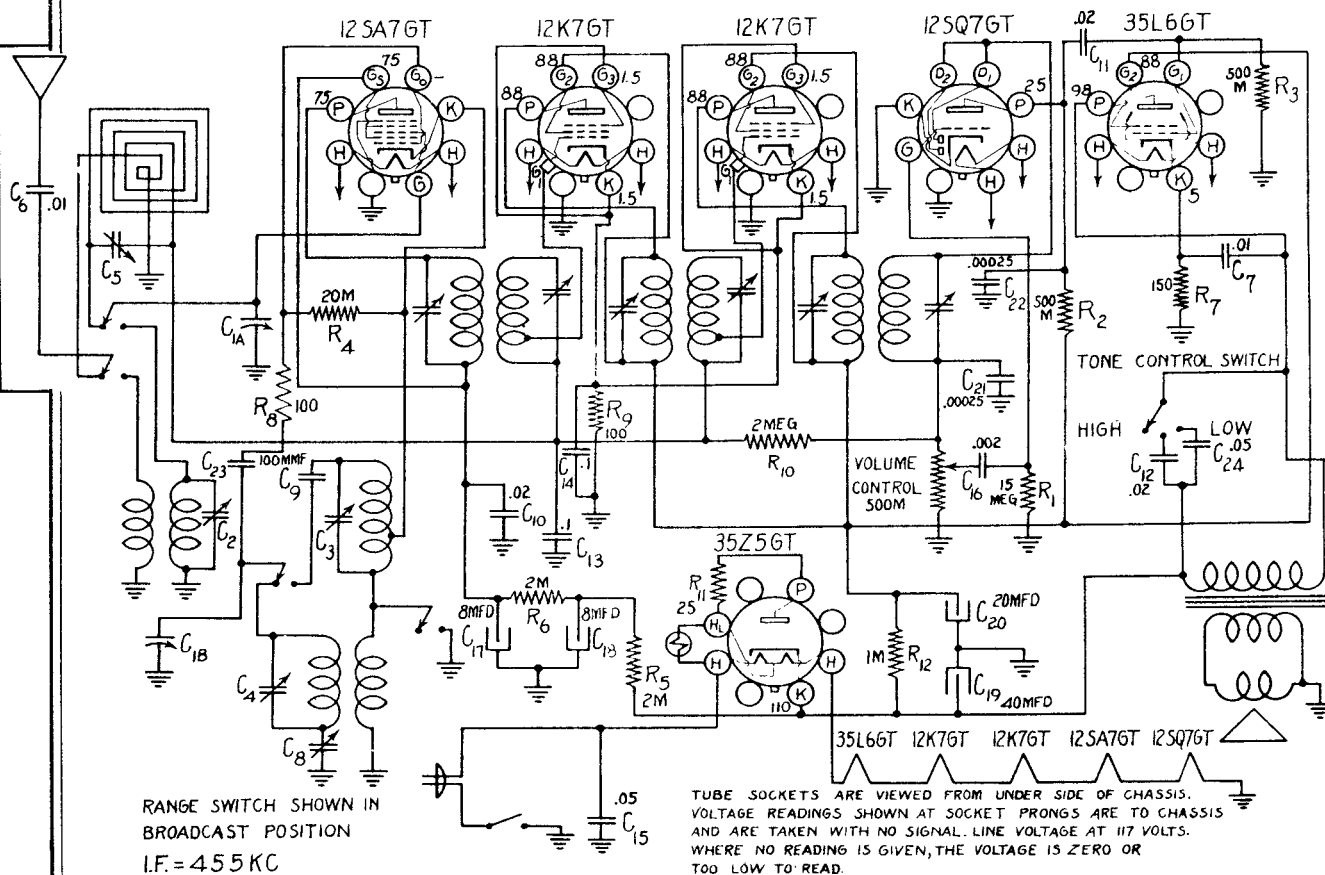
Model R-111



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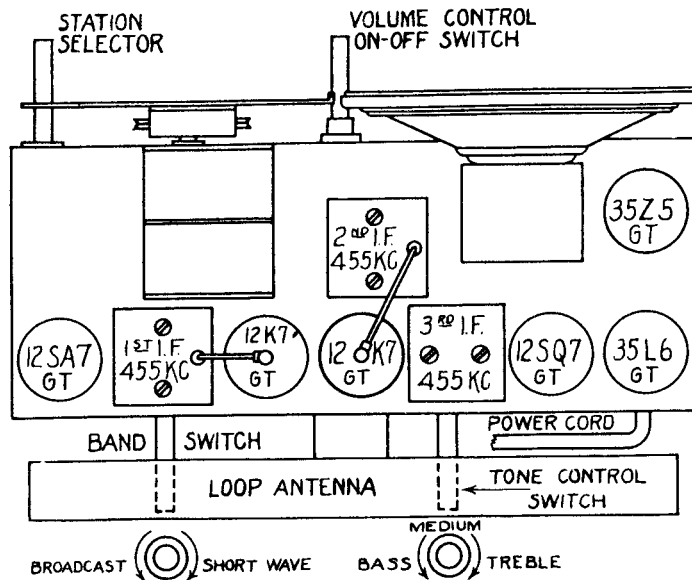
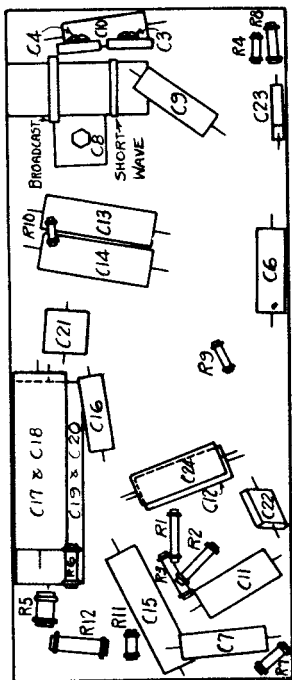
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



Sears, Roebuck & Co. Chicago.

Models 3361, 3461, 3561, 3621.

Factory No. 109.356

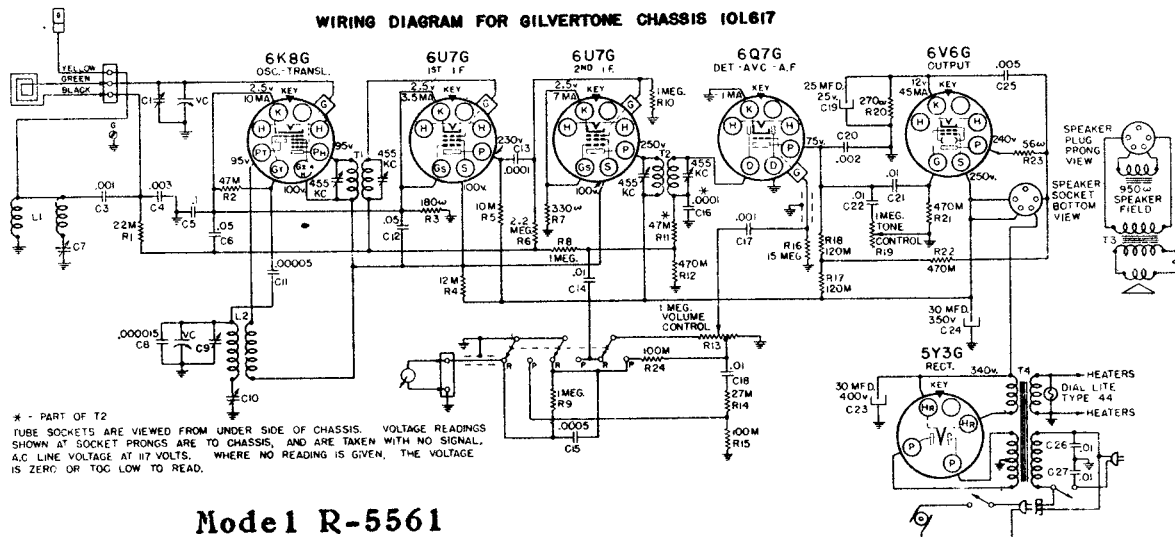


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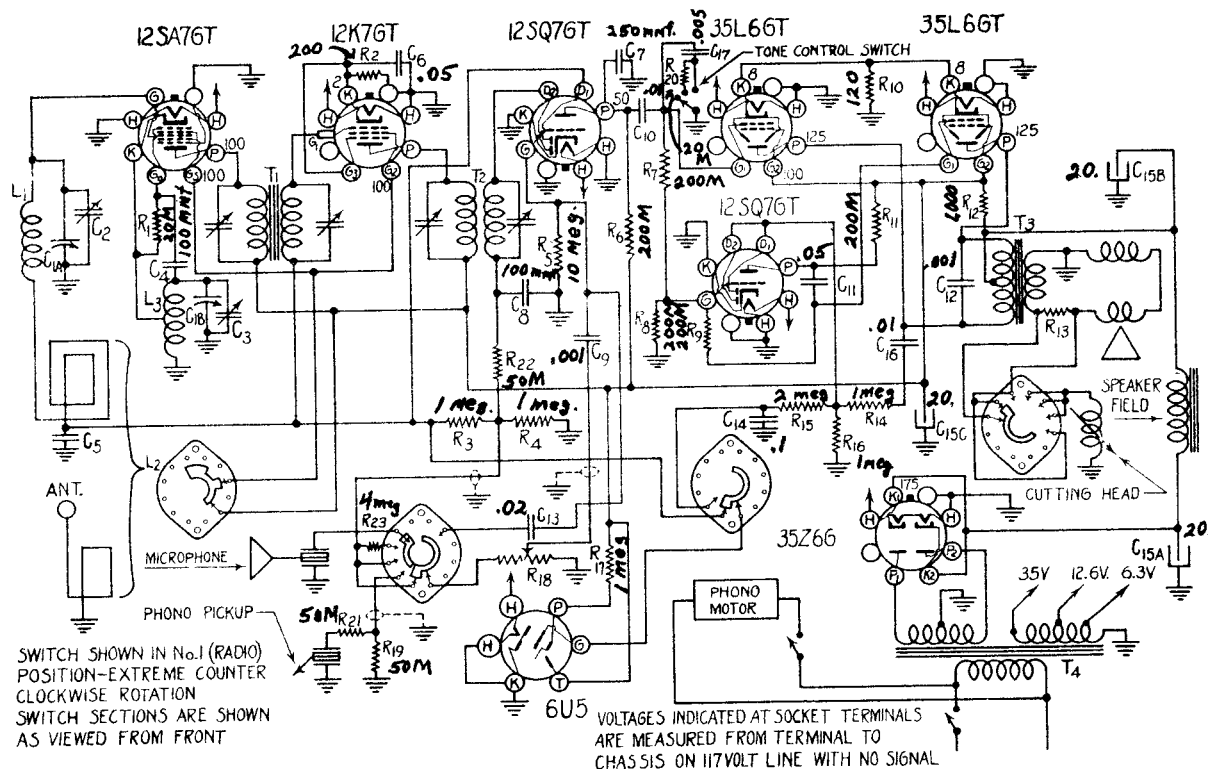
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

WIRING DIAGRAM FOR GILVERTONE CHASSIS 10L617



Sears, Roebuck & Co. Models 5732 and 5732-B Factory Nos. 109.371 and 109.371-1

These receivers are alike except that the early model C13 is .001 mfd. and C9 is .002 mfd. Also the connection from C13 was connected to the volume control side of C9.



M = 1,000 μ

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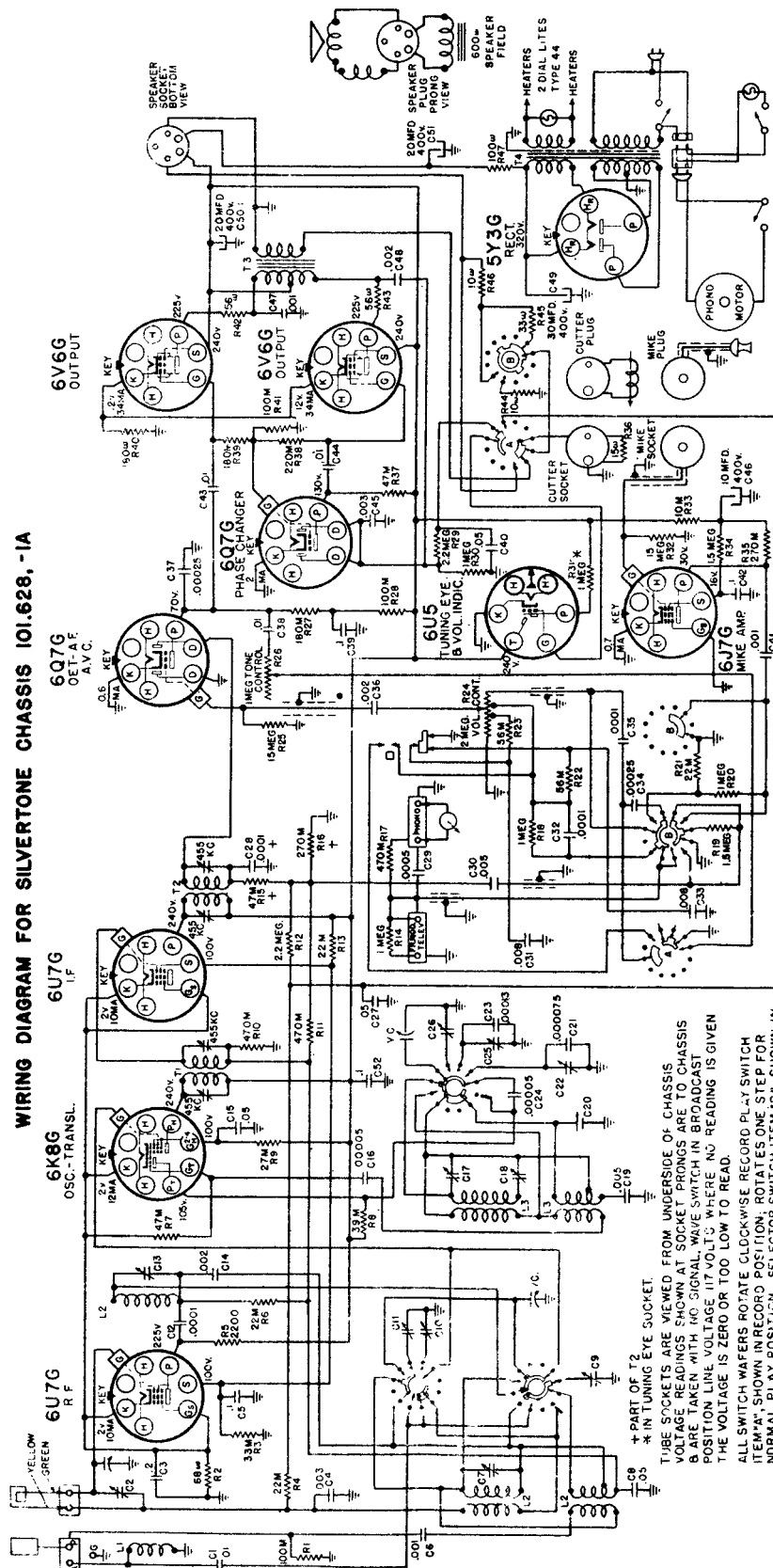
141

Factory Number 101.628

Intermediate Frequency: 455 KC.

FREQUENCY RANGES:		ALIGNMENT FREQUENCIES:	
		Oscillator	Antenna-Transl. Trimmer
Band "A"	538-1650 kc	1650 kc	1500 kc
Band "B"	1.45-2.56 mc	2.4 mc	2.4 mc
Band "C"	5.82-18.3 mc	18.3 mc	15 mc
Band "D"	9.35-9.86 mc	9.55 mc	9.55 mc
Band "E"	10.89-12.02 mc	11.71 mc	11.71 mc
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WIRING DIAGRAM FOR SILVERTONE CHASSIS 101.628, -1A



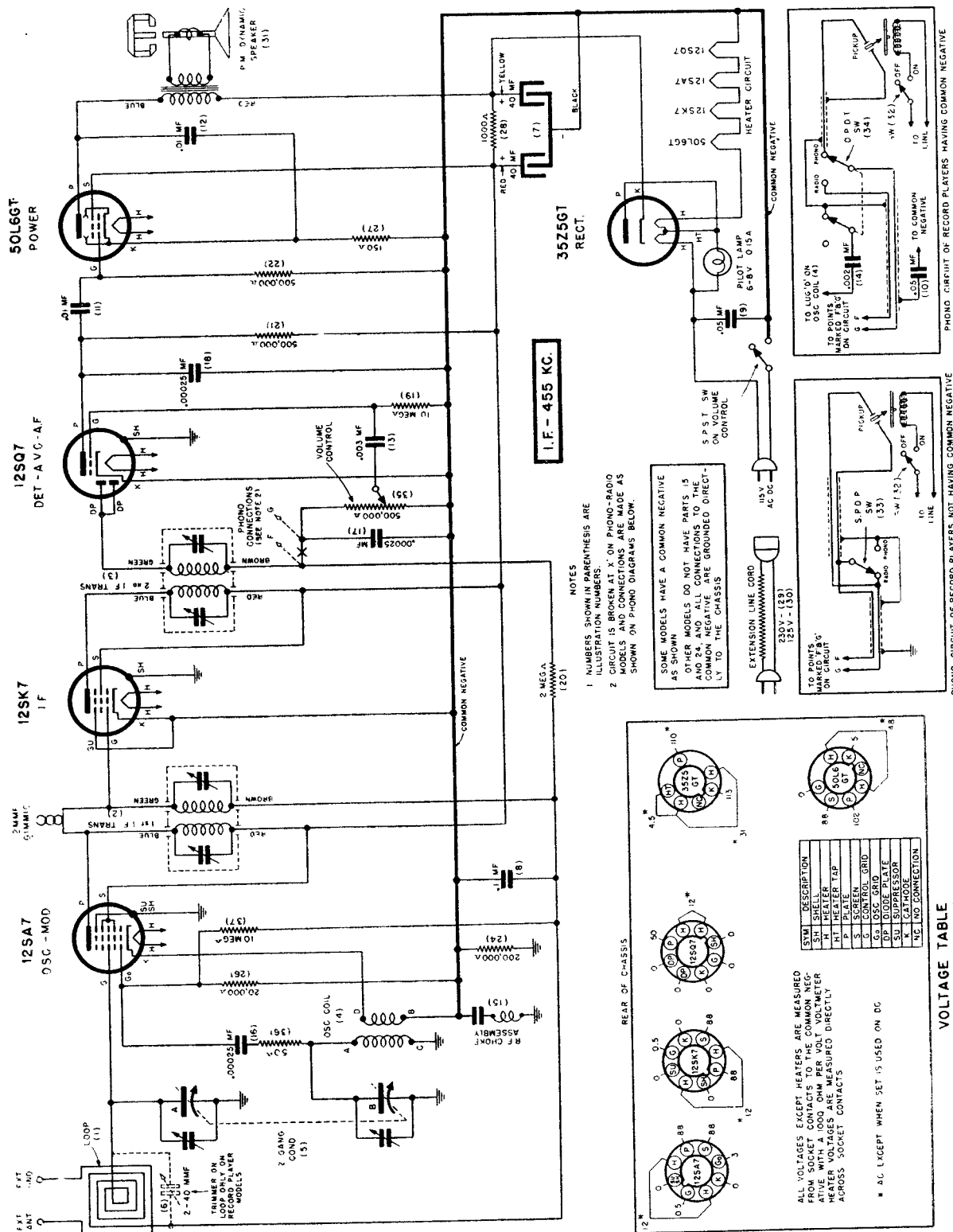
+ PART OF T2
X IN TUNING EYE SOCKET

THE SOCKETS ARE WORKED

IF SOCKET READINGS ARE VIEWED FROM UNDERSIDE OF CHASSIS VOLTAGE READINGS SHOWN AT SOCKET PRONGS ARE TO CHASSIS & ARE TAKEN WITH NO SIGNAL, WAVE SWITCH IN BROADCAST POSITION LINE VOLTAGE 117 VOLTS WHERE NO READING IS GIVEN THE VOLTAGE IS ZERO OR TOO LOW TO READ.

ALL SWITCH WAFERS ROTATE CLOCKWISE RECORD PLAY SWITCH
ITEM-A", SHOWN IN RECORD POSITION; ROTATES ONE STEP FOR
NORMAL PLAY POSITION. SELECTOR SWITCH ITEM-B", SHOWN IN
PHONO POSITION; ROTATES ONE STEP FOR RADIO POSITION; TWO
STEPS FOR MICROPHONE POSITION; THREE STEPS FOR RADIO &
MICROPHONE POSITION.

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

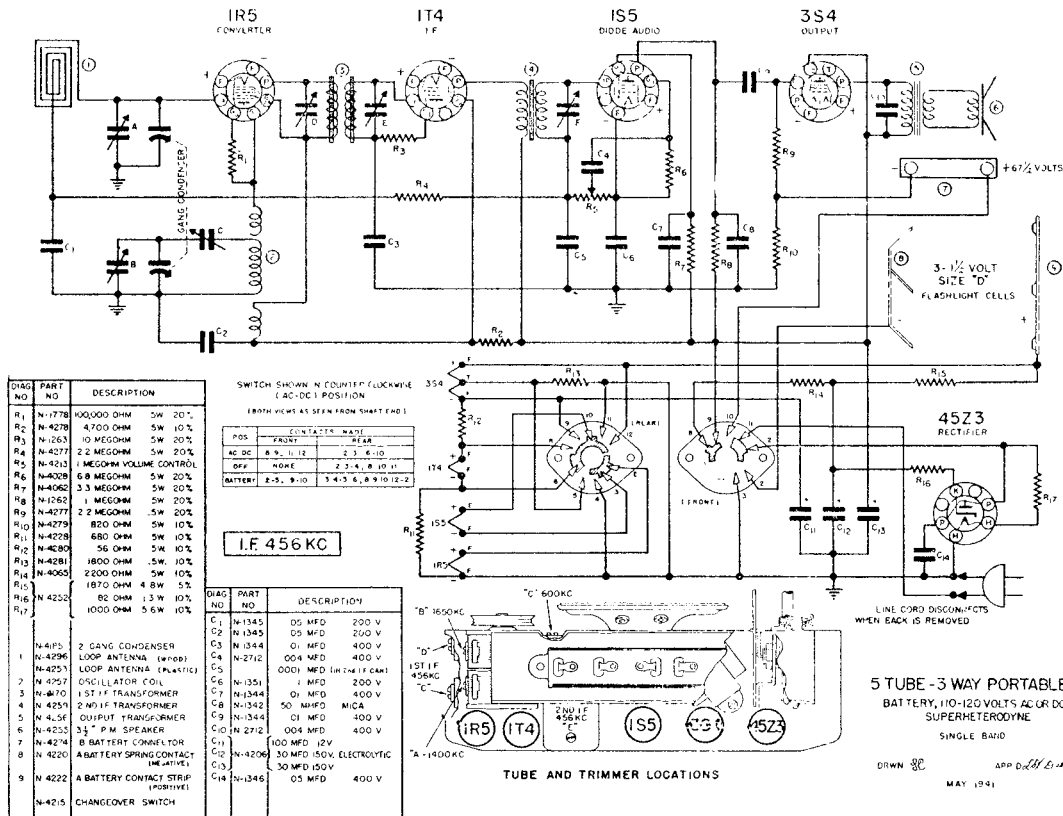


Sentinel Radio Corporation
Model 248

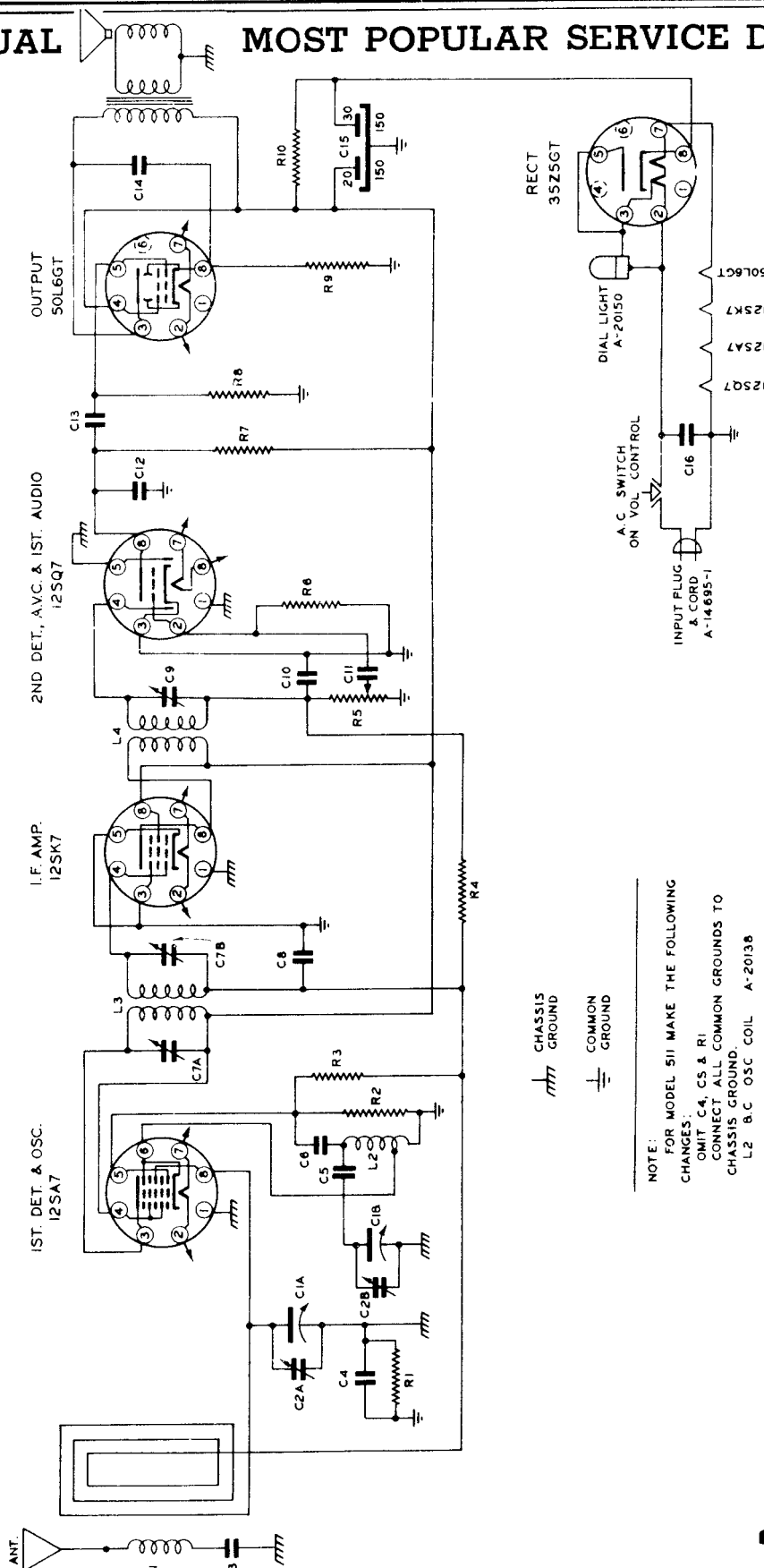
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



SCHEMATIC DIAGRAM
SPARTON SUPERHETERODYNE MODEL 511U & 511 (SEE NOTE)
INTERMEDIATE FREQUENCY 456 K.C.
BOTTOM VIEWS OF ALL SOCKET CONNECTIONS



CHASSIS GROUND

COMMON GROUND

NOTE:
FOR MODEL 511 MAKE THE FOLLOWING
CHANGES:
OMIT C4, C5 & R1
CONNECT ALL COMMON GROUNDS TO
CHASSIS GROUND.
L2 8.C OSC COIL A-20138

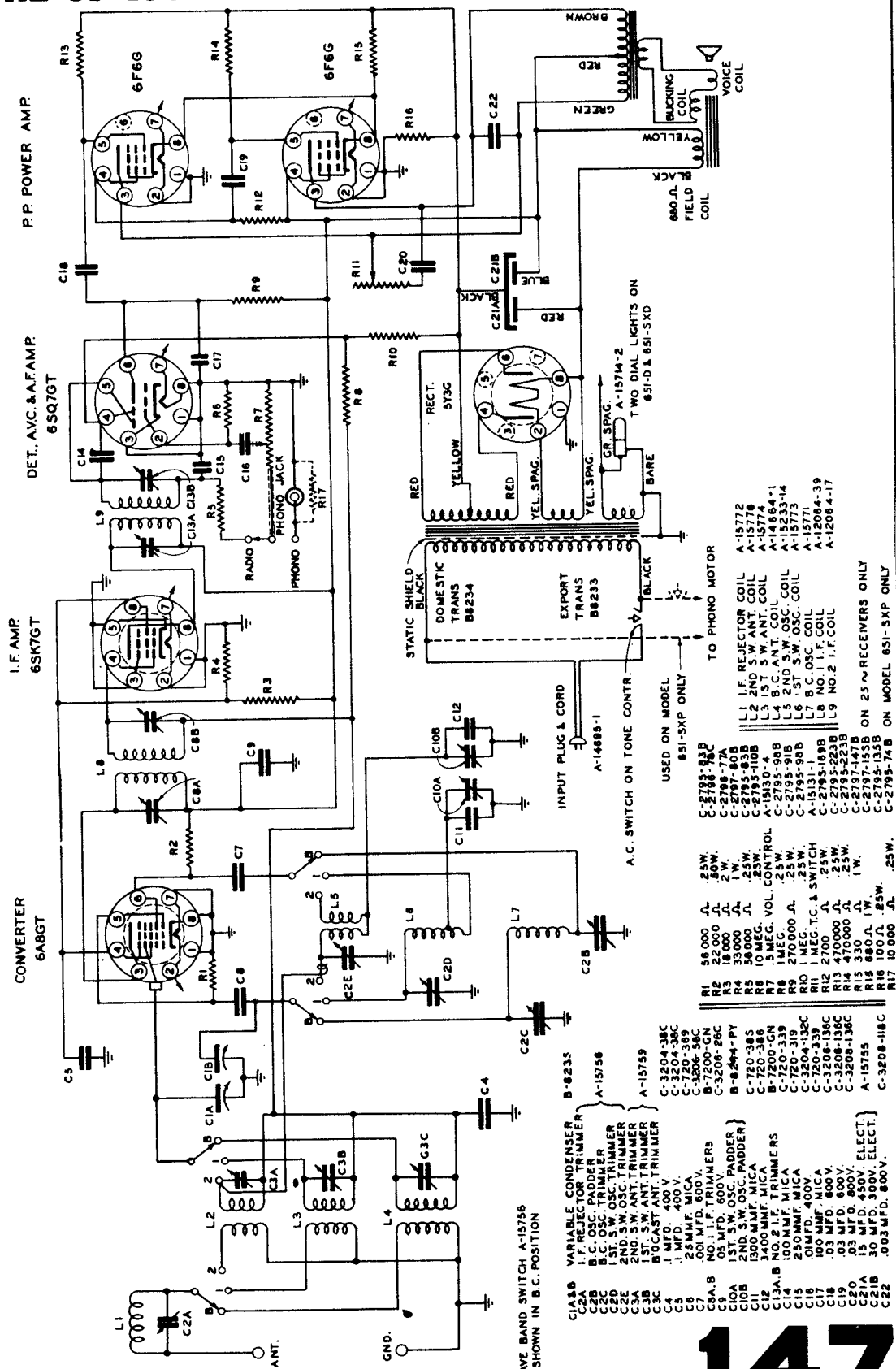
C1A & B	VARIABLE CONDENSER	A-20158	C9	NO 2 I.F. TRIMMER		R1	150,000 Ω	.5W.	C-2796-26C	L1	LOOP ANTENNA	A-20159
C2A & B	TRIMMERS ON VARIABLE		C10	250 MMF. MICA		R2	20,000 Ω	.5W.	C-2796-190C	L2	B.C. OSC. COIL	A-20138-U
C3	.001 MFD. 600V	C-3206-58C	C11	.01 MFD. 400V		R3	15 MEGOHM	.5W.	A-20136	L3	NO.1 I.F. COIL	A-20139
C4	.2 MFD. 200V	C-3202-98C	C12	500 MMF. MICA		R4	2 MEGOHM	.5W.	C-2796-238C	L4	NO.2 I.F. COIL	A-20140
C5	.02 MFD. 200V	C-3202-78C	C13	.002 MFD. 600V		R5	500,000 Ω V.C. & SW.		A-20137			
C6	50 MMF. MICA	C-720-315	C14	.01 MFD. 400V		R6	5 MEGOHM	.5W.	C-2796-248C			
C7A & B	NO.1 I.F. TRIMMERS		C15	20-30 MFD. ELECT.		R7	250,000 Ω	.5W.	C-2796-216C			
C8	.05 MFD. 200V.	C-3202-84C	C16	.05 MFD. 400V.		R8	500,000 Ω	.5W.	C-2796-94C			
						R9	150 Ω	.5W.	C-2796-52C			
						R10	1000 Ω	1W.	C-2797-138			

C1A8	VARIABLE CONDENSER	B-9181-1	C1A8B	NO. 1 I.F. TRIMMER	B-7200-GG	R1	5100	Ω	.25W.	C-2795-17B	L1	LOOP ANTENNA	C-3290-2
C2	B. C. ANT. TRIMMER	A-14088-6	C12	.05 MFD. 200V.	C-3202-28C	R2	10,000	Ω	.25W.	C-2795-74B	L2	S.W. ANT. COIL	A-14682
C3	S.W. ANT. TRIMMER	A-14088-1	C14A	NO. 2 I.F. TRIMMER	B-7200-GN	R3	56,000	Ω	.25W.	C-2795-201B	L3	B. C. OSC. COIL	A-15235
C4	.15 MFD. 400V.	C-3202-84C	C15	500 MMF. MICA	B-7200-31B	R4	22,000	Ω	.25W.	C-2795-76B	L4	S.W. OSC. COIL	A-15235
C5	.15 MFD. 400V.	C-3204-95C	C16	.01 MFD. 200V.	C-3202-20C	R5	5600	Ω	.5W.	C-2796-17C	L5	I.F. REJECT. COIL	A-12064-1
C6	B. C. OSC. TRIMMER	A-15741	C17	.01 MFD. 200V.	C-3202-20C	R6	8.2	MEGΩ	.25W.	C-2795-109B	L6	NO. 1 I.F. COIL	A-12064-32
C7	B. C. OSC. PADDER	A-15741	C18	.1 MFD. 200V.	C-3202-38C	R7	1	MEGΩ	.25W.	C-2795-98B	L7	NO. 2 I.F. COIL	A-12064-17
C8	500 MMF. MICA	C-720-372	C19	.03 MFD. 400V.	C-3204-80C	R8	56,000	Ω	.25W.	C-2795-201B			
C9	100 MMF. MICA	C-720-336	C20	25-25 MFD. ELECT.	A-15571	R9	VOL. CONT. &	SW.		A-15129-8			
C10	I.F. REJECT. TRIMMER	A-14066-2	C21	.05 MFD. 400V.	C-3204-28C	R10	10	MEGΩ	.25W.	C-2795-110B			
						R11	270,000	Ω	.25W.	C-2795-91B			
						R12	680,000	Ω	.25W.	C-2795-96B			
						R13	180	Ω	.1W.	C-2796-53C			
						R14	1800	Ω	.1W.	C-2797-65B			

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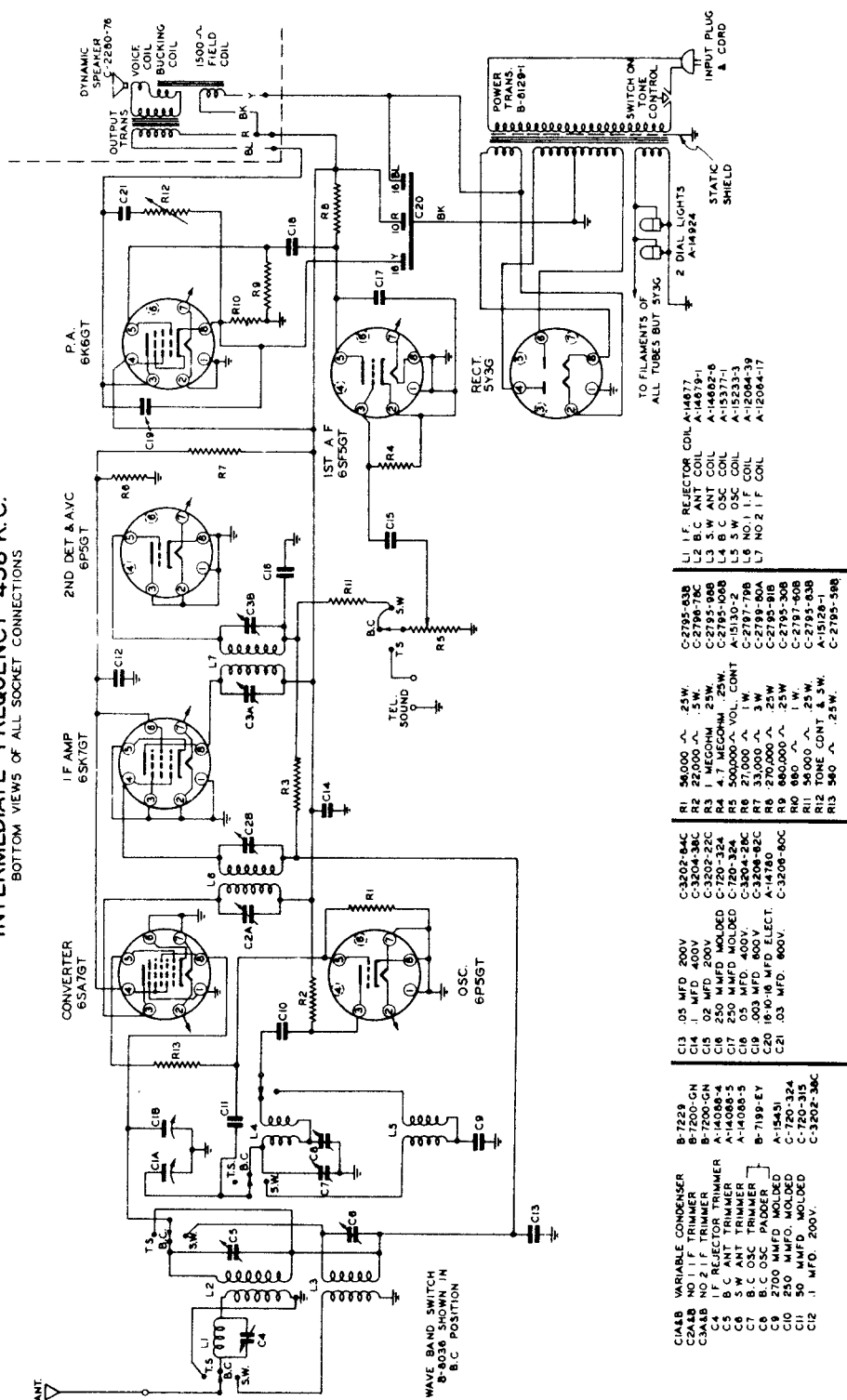
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

SCHEMATIC DIAGRAM SPARTON SUPERHETERODYNE MODELS 65I-D, 65I-SX, 65I-SXD, 65I-SXP INTERMEDIATE FREQUENCY 456 K.C. BOTTOM VIEWS OF ALL SOCKET CONNECTIONS



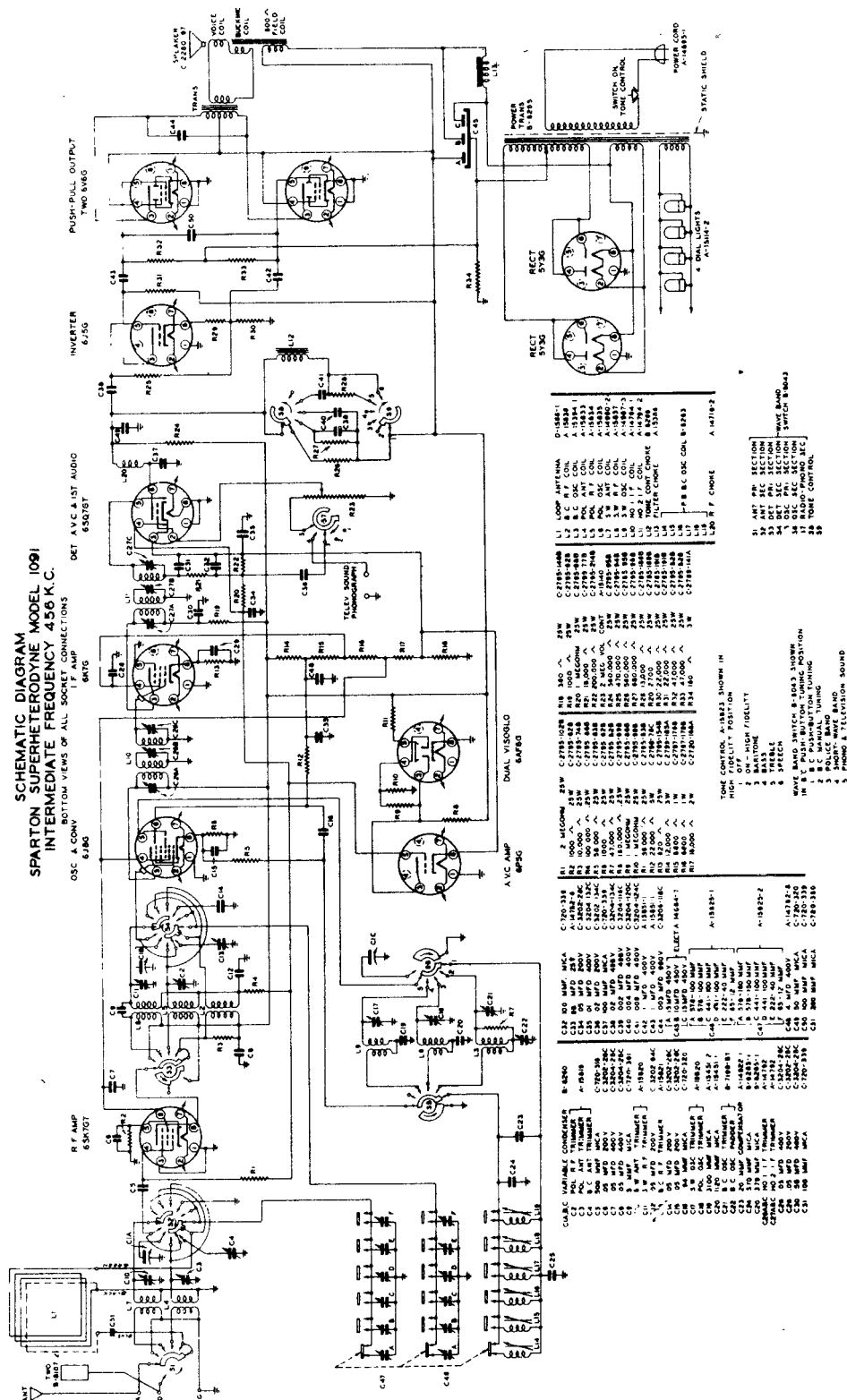
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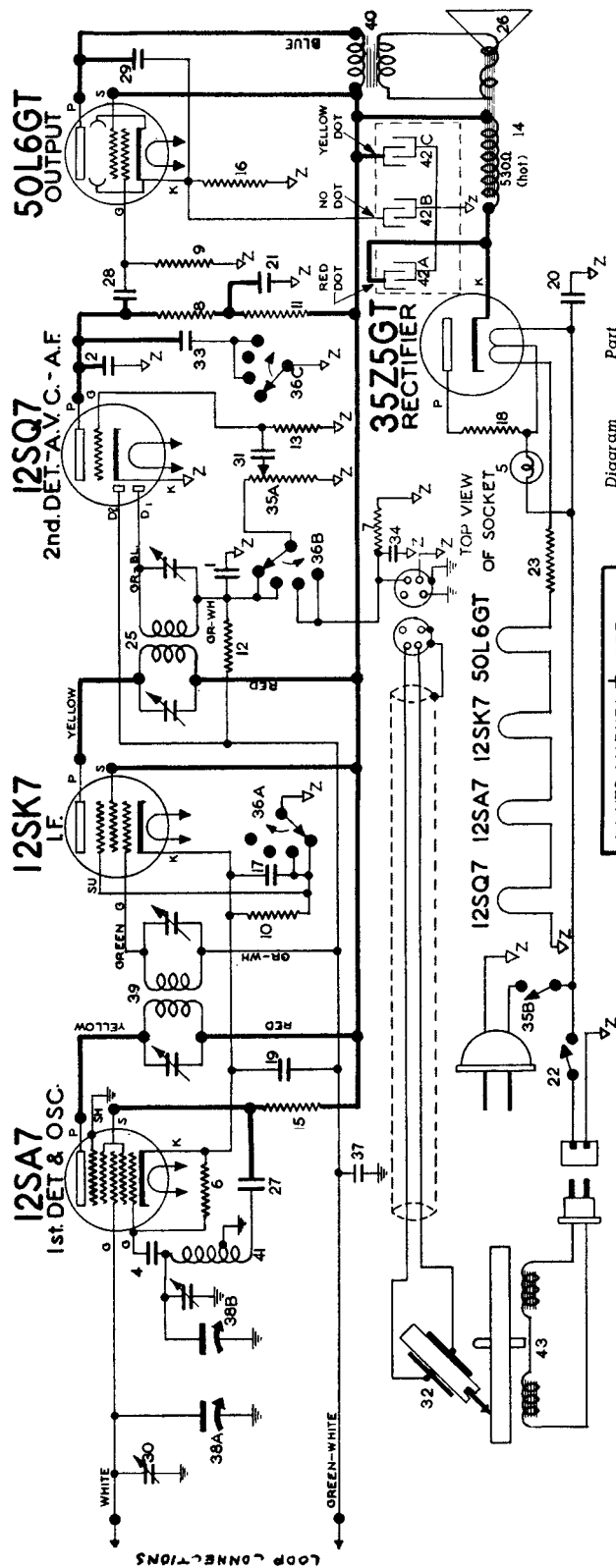
SCHEMATIC DIAGRAM
SPARTON SUPERHETERODYNE MODEL 761
INTERMEDIATE FREQUENCY 456 K.C.
BOTTOM VIEWS OF ALL SOCKET CONNECTIONS



MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

**SCHEMATIC DIAGRAM
SPARTON SUPERHETERODYNE MODEL 1091
INTERMEDIATE FREQUENCY 456 K.C.**





POINTS MARKED $\frac{1}{2}$ ARE CONNECTED TOGETHER TO FORM THE B-C CIRCUIT. THE .07MFD. CONDENSER DIAG. NO. 24 CONNECTS FROM THIS CIRCUIT TO CHASSIS.

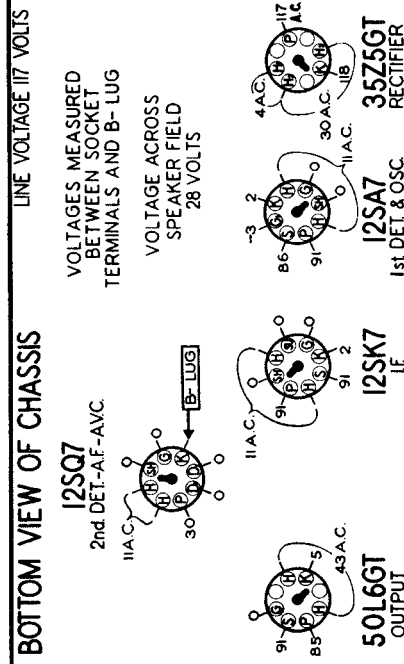


Diagram Number	Part Number	Description
14	R-115102	Speaker - dynamic (5")
15	118803	Resistor - 680 ohms $\frac{1}{4}$ watt.
16	116092	Resistor - 140 ohms 1 watt W.W.
17	116706	Condenser - .2 mfd. 600 volt
18	116752	Resistor - 33 ohms 1 watt wire wound
19 to 21	116819	Condenser - .05 mfd. 600 volt.
22	116864	Switch - "on-off" for phono motor.
23	117395	Resistor - 20 ohms 1 watt
24	118487	Condenser - .07 mfd. 600 volts
25	118903	Transformer - 2nd I.F.
26	118999	Cone & Voice Coil for R-115102 speaker.
27 to 29	119193	Condenser - .01 mfd. 600 volt.
30	119345	Condenser - trimmer
31	119817	Condenser - .004 mfd. 600 volt.
32	119864	Crystal cartridge with leads and needle screw
33-34	119875	Condenser - .002 mfd. 600 volt.
35A-35B	119912	Volume control 1 meg. (with switch)
36A-36B-36C	119921	Switch tone & phonograph (See table for switch positions)
37	119193	Condenser .01 mfd. 600 volt.
38A-38B	119828	Condenser variable tuning
39	119835	Condenser - 1st I.F.
40	R-119944	Transformer - output for R-115102 Speaker
41	119954	Coil oscillator
42A-42B-42C	160012	Condenser - electrolytic, A - 40 mfd. - 200 volt; B - 25 volt; C - 20 mfd. 200 volt

ELECTRICAL PARTS

Part Number	Description
1-2	Condenser mica 260 mmfd.
3	Condenser mica 110 mmfd.
4	Condenser mica 51 mmfd.
5	Lamp - dial 6 to 8 volt (Marada 51).
6	Resistor - carbon 47,000 ohms $\frac{1}{4}$ w
7	Resistor - carbon 220,000 ohms $\frac{1}{4}$ w
8	Resistor - carbon 470,000 ohms $\frac{1}{4}$ w
9	Resistor - carbon 100,000 ohms $\frac{1}{4}$ w
10	Resistor - carbon 100,000 ohms $\frac{1}{4}$ w
11	Resistor - carbon 2.2 meg. $\frac{1}{4}$ watt.
12	Resistor - carbon 10 meg. $\frac{1}{4}$ watt.
13	Resistor - carbon 10 meg. $\frac{1}{4}$ watt.

REAR OF CHASSIS

Use a Voltmeter of 1000 ohms per volt.

STEWART-WARNER 11-5W CHASSIS

(RECEIVER MODELS 11-SW1 TO 11-SW9)



6F6G
OUTPUT

6SQ7
2nd DET.-A.V.C.-A.F.

6SK7
IF

6SA7
1st DET & OSC

Stewart-Warner Corporation
1826 Diversey Parkway
Chicago, Illinois

INTERMEDIATE FREQUENCY
455 KC.

NOTE: TERMINALS OF OSCILLATOR COIL ARE LETTERED TO CORRESPOND TO SIMILARLY LETTERED TERMINALS ON THE CIRCUIT DIAGRAM.

OSCILLATOR COIL
PART NO. 119954
DIAGRAM NO. 32

Diagram Number	Part Number	Description	List Price
1-2	83539	Condenser—Mica, 260 Mmfd.	.20
3	83783	Condenser—Mica, 110 Mmfd.	.20
4	85061	Condenser—Mica, 51 Mmfd.	.15
5	85563	Condenser—Mica, 26 Mmfd. (used only on some sets)	.15
6	110552	Resistor—Carbon, 47,000 Ohms, 1/4 Watt	.12
7-8	110553	Resistor—Carbon, 220,000 Ohms, 1/4 Watt	.12
9	110580	Resistor—Carbon, 3.3 meg, 1/4 W.	.12
10	110629	Dial Light—6.3 Volt (Manda No. 44)	.15
11	112874	Resistor—Carbon—220 Ohms, 1/4 Watt	.15
12	112975	Resistor—Carbon—10 Meg, 1/4 W.	.15
13	112997	Resistor—Carbon—22,000 Ohms, 1 Watt	.98
14-15	114258	Condenser—Electrolytic—8 mfd., 450 Volt	.45
16	U-115114	Speaker—Dynamic (S)	.12
17	116068	Resistor—680 Ohms, 1/4 Watt	.25
18-19	116625	Condenser—1 Mfd., 600 Volt	.25
20	116819	Condenser—.05 Mfd., 600 Volt	.25
21	116978	Resistor—420 Ohm — 1/2 Watt	.15
22	119024	Transformer—2nd I. F.	1.15
23	119042	Transformer—1st I. F.	1.10
24-25	119193	Condenser—.01 Mfd., 600 Volt	.15
27A-27B	119629	Vol. Control—(1 meg.) & Switch	1.30
28	119630	Tone Switch	.65
28-30	119817	Condenser—.004 Mfd., 600 Volt	.15
31	119880	Condenser—.04 Mfd., 600 Volt	.20

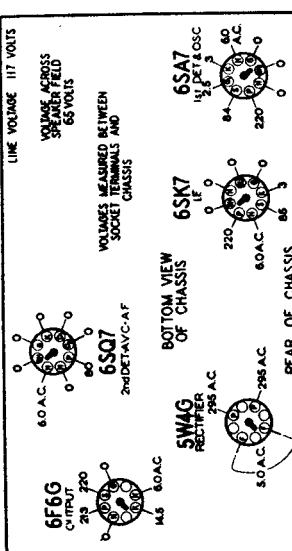
MISCELLANEOUS PARTS

Part Number	Description	List Price
160452	Cabinet Back	.17
114955	Clamp—Dial Cord	.01
112745	Clip—Coil Mounting	.01
113018	Clip—Dial Scale Retaining	.18
116948	Cord—Dial Drive	.30
160349	Dial Scale	.24
119591	Dial Window	.10
160356	Knob—Push On	.10
160354	Pilot Lamp Socket	.14
160355	Pointer	.50
81145	Retaining Ring for Drive Shaft	.01
83624	Screw—Self Tapping 8x1/4	.12
116690	Socket—Octal Base	.02
117078	Socket—Octal with Special Gndg. Lug	.02
111090	Spacer—Steel	.03
114988	Spring—Dial Cord Tension	.07
119815	Tuning Shaft	.50
111456	Washer—For Tuning Shaft	.50

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

SOCKET VOLTAGES

VOLTS ON FULL WITH NO SIGNAL
DIAL TUNED TO 540 KC
LINE VOLTAGE 117 VOLTS



USE A 1000 OHM PER VOLT — VOLTMETER

STEWART-WARNER 15-5Y CHASSIS

(RECEIVER MODELS 15-5Y1 TO 15-5Y9)

SWITCHES 32 & 33 ARE SHOWN
IN A.C.-D.C. POSITION.

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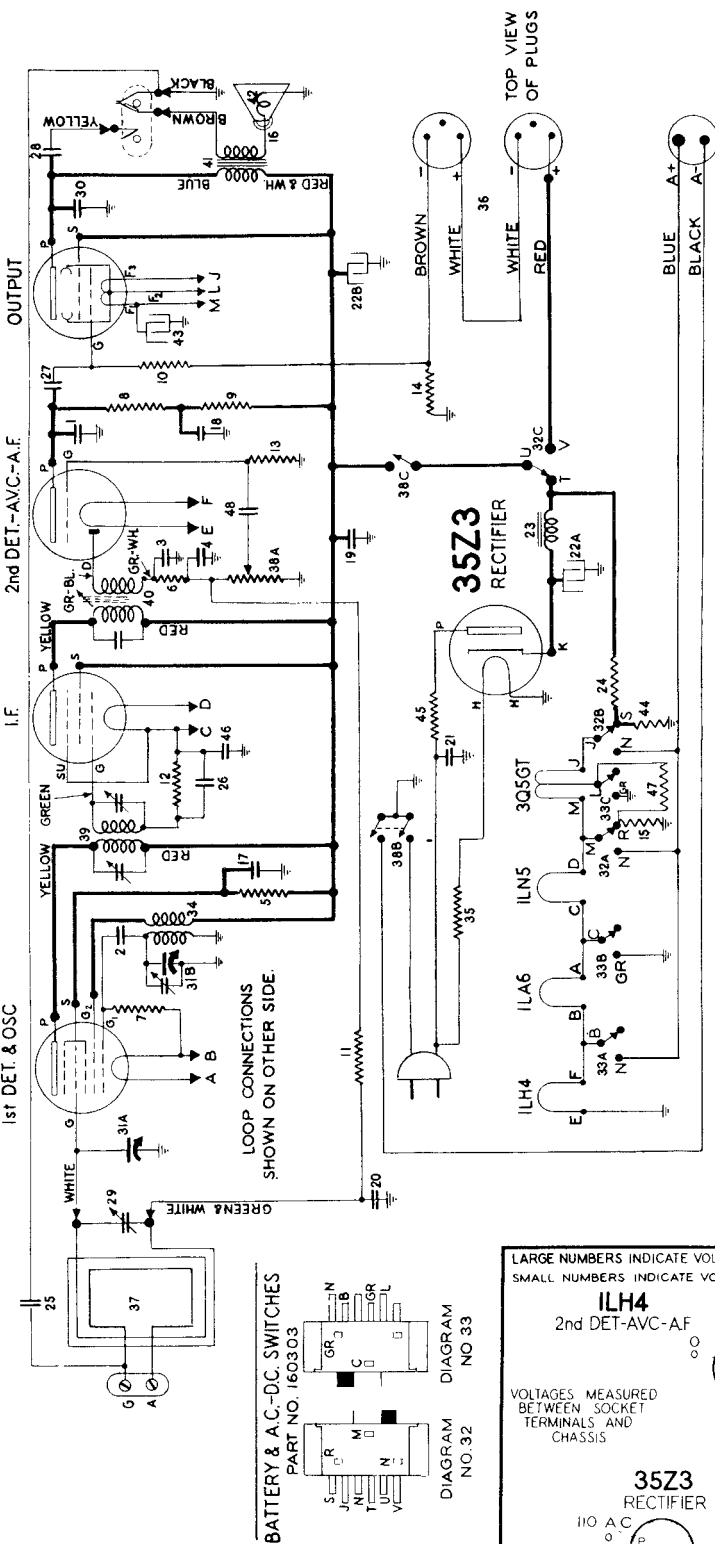
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

3Q5GT
OUTPUT

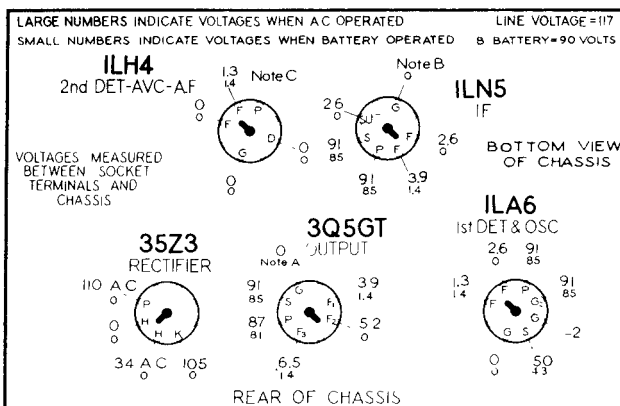
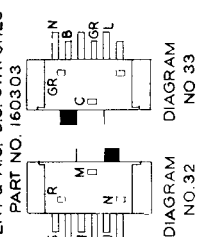
ILH4
2nd DET-AVC-A.F.

ILN5
I.F.

ILA6
1st DET. & OSC



BATTERY & A.C.-D.C. SWITCHES
PART NO. 160303

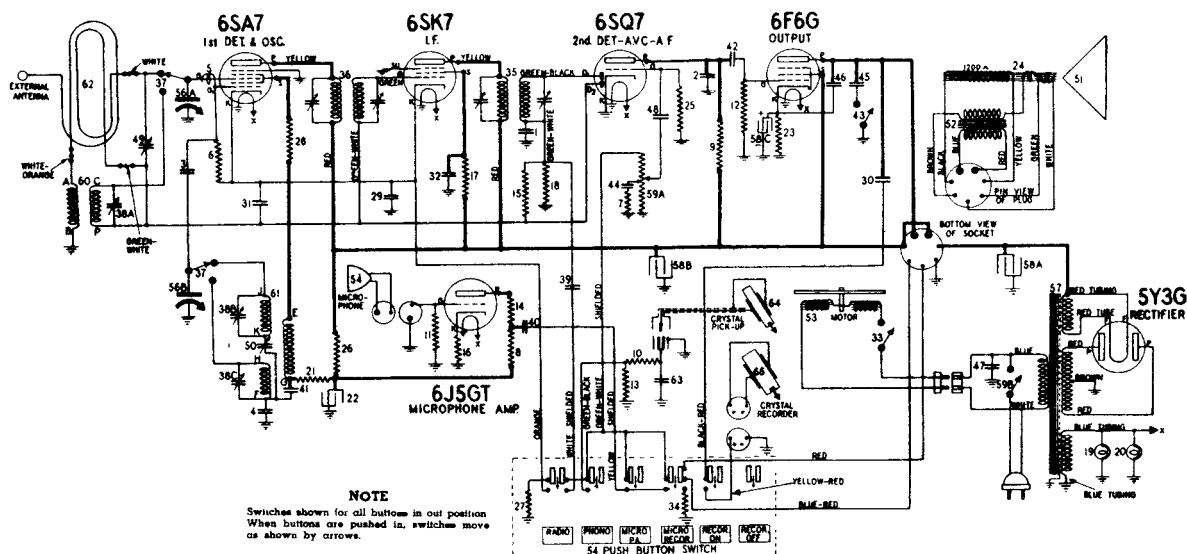


1		81158	Condenser—mica, 100 mmfd.		\$.25	30		119875	Condenser—.002 mfd. 600 volt.		\$.15
2-3-4		85061	Condenser—mica, 51 mmfd.		.15	31A-31B		160298	Condenser—variable tuning with drum		2.80
5-6		110552	Resistor—carbon 47,000 ohms 1/4 watt		.12	32-33		160303	Battery & A.C. switches		.68
7		110553	Resistor—carbon 220,000 ohms 1/4 watt		.12	34		160475	Coil—oscillator		.44
8		110554	Resistor—carbon 1 megohm 1/4 watt		.12	35		160492	Power cord (resistor type)		.95
9		110555	Resistor—carbon 470,000 ohms 1/4 watt		.12	36		160493	Battery cable		.54
10		110570	Resistor—carbon 2.2 meg. 1/4 watt		.15	37		160570	Loop antenna—complete		1.50
11-12-13		110580	Resistor—carbon 3.3 meg. 1/4 watt		.12	38A		161227	Volume control—(1 meg.) & switch		1.30
14-15		112977	Resistor—insulated 470 ohm 1/4 watt		.15	39		161247	Transformer—1st I.F.		1.20
16		U-115120	Speaker—P.M. (5")		5.50	40		161248	Transformer—2nd I.F. (iron core)		1.35
17-18-19		116625	Condenser—.1 mfd. 600 volt.		.25	41		U-161255	Transformer—output for U-115120 spkr.		1.50
20-21		116819	Condenser—.05 mfd. 600 volt.		.20	42		U-161256	Cone & Voice coil for U-115120 speaker		1.40
22A-22B		117559	Condenser—electrolytic 30-30 mfd. 150 volt		1.20	43		161273	Condenser—electrolytic 50 mfd. 25 volt		.50
23		117888	Filter choke		.85	44		116082	Resistor—insulated 1500 ohms 1/4 watt		.15
24		118842	Resistor—1680 ohms 5 watts W. W.		.15	45		116275	Resistor—50 ohms, 1/2 watt W. W.		.15
25 to 28		119193	Condenser—.01 mfd. 600 volt.		.15	46		118290	Condenser—.5 mfd. 150 volt.		.50
29		119845	Condenser—trimmer (on loop)		.16	47		118827	Resistor—carbon, 270 ohms, 1/4 watt		.10
						48		119817	Condenser—.004 mfd. 600 volt.		.15

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS STEWART-WARNER 11-6T and 11-6T-S CHASSIS

(Receiver Models 11-6T1 to 11-6T9 and 11-6T1-S to 11-6T9-S)



NOTE
Switches shown for all buttons in out position.
When buttons are pushed in, switches move
as shown by arrows.

ELECTRICAL PARTS

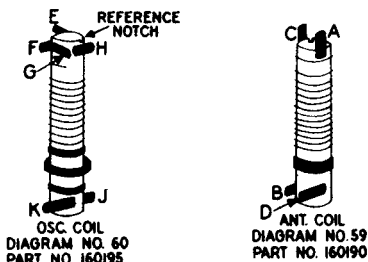
Diagram Number	Part Number	Description	List Price
1-2	85529	Condenser—mica 260 mmfd.	\$0.20
3	88173	Condenser—mica 50 mmfd.	.20
4	88587	Condenser—mica .0042 mfd.	.35
5	110510	Condenser—wire 3 mmfd.	.12
6-7-8	110552	Resistor—carbon 47,000 ohms 1/4 watt.	.12
9-10	110553	Resistor—carbon 220,000 ohms 1/4 watt.	.12
11	110554	Resistor—carbon 1 megohm 1/4 watt.	.12
12	110559	Resistor—carbon 470,000 ohms 1/4 watt.	.12
13	110564	Resistor—carbon 100,000 ohms 1/4 watt.	.12
14	110565	Resistor—carbon 22,000 ohms 1/4 watt.	.12
15	110570	Resistor—carbon 2.2 meg. 1/4 watt.	.15
16	110573	Resistor—carbon 2,200 ohms 1/4 watt.	.12
17	110578	Resistor—carbon 88,000 ohms 1/4 watt.	.12
18	110584	Resistor—carbon 330,000 ohms 1/4 watt.	.12
19-20	110829	Dial light—4.3 volt.	.15
21	112952	Resistor—carbon 3,300 ohms 1/4 watt.	.10
22	114009	Condenser—electrolytic 4 mfd. 350 volt.	.72
23	114335	Resistor—wire wound 430 ohms 2 watts.	.20
24	U 115107	Speaker—dynamic 6	6.10
25	118650	Resistor—insulated 10 meg. 1/4 watt.	.12
26	116055	Resistor—carbon 22,000 ohms 1/4 watt.	.12
27-28	116062	Resistor—130 ohms 1/4 watt.	.12
29-30	116215	Condenser—.1 mfd. 600 volt.	.25
31-32	116819	Condenser—.05 mfd. 600 volt.	.20
33	116964	Switch—on-off for phono motor with scutechcon	.32
34	116819	Resistor—5 ohms 1 watt wire wound	.14
35	118024	Transformer—2nd I.F.	1.15
36	119042	Transformer—1st I.F.	1.10
37	119065	Range switch	.50

Diagram Number	Part Number	Description	List Price
38A to 38C	119174	Condenser—trimmer—3 section	.45
38-40-41-42	119183	Condenser—.01 mfd. 600 volt.	.15
43	119214	Switch—tone control	.48
44-45	119414	Condenser—.02 mfd. 600 volt.	.15
46	119416	Condenser—.008 mfd. 600 volt.	.15
47	119757	Condenser—metal clad 01 mfd. 600 volt.	.20
48	119817	Condenser—.004 mfd. 600 volt.	.15
49	119845	Condenser—trimmer (on loop)	.18
50	119934	Condenser—padder	.36
51	U 160028	Cone & voice coil for U 115107 speaker.	1.60
52	U 160029	Transformer—output for U 115107 speaker	1.55
53	160036	Motor (free turnable)	6.00
54	160038	Microphone	12.50
55	160111	Push button switch.	2.30
56A 56B	160170	Condenser—variable tuning	2.40
57	160172	Transformer—power (50-60 cycles)	4.20
58A to 58C	160174	Condenser—electrolytic (Section A—.20 mfd. 400 volt; Section B—.15 mfd. 400 volt; Section C—.10 mfd. 25 volt)	1.30
59A 59B	160175	Volume control—1 meg. (with switch)	1.40
60	160190	Coil—antenna (S.W.)	.44
61	160195	Coil—oscillator	.75
62	160279	Loop antenna & cabinet back (complete) (Model 11-6T9)	1.40
	160783	Loop antenna & cabinet back (with trimmer) (Model 11-6T9)	1.40
63	160430	Condenser—.001 mfd. 600 volt.	.15
64	161298	Crystal Pickup Cartridge	5.00
65	161298	Crystal Recorder Cartridge	9.50

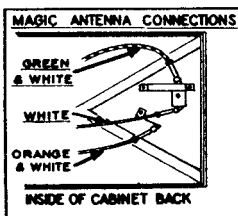
PRICES SUBJECT TO CHANGE WITHOUT NOTICE.

DIAL AND MISCELLANEOUS PARTS

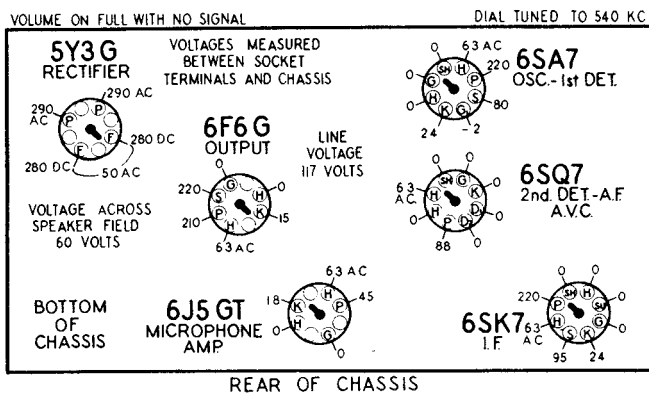
Part Number	Description	List Price
117117	Cable—motor	\$0.38
114955	Clamp—for dial cord	.01
113019	Clip—dial scale retaining	.01
117057	Cord—drive (supplied in 3 ft. lengths)	.15
180200	Dial scale	.28
119208	Escutecheon—dial	.90
119167	Knob	.10
119166	Knob—push button	.08
117789	Name Plate (S.W.) (Model 11-6T8)	.07
117779	Name Plate (OH.Vol.) (Model 11-6T8)	.05
117780	Name Plate (Tuning) (Model 11-6T8)	.05
161206	Name Plate (Tone) (Model 11-6T8)	.08
161207	Name Plate (F.B.) (Model 11-6T8)	.06
160633	Needle cup	.98
160127	Phonograph needles Envelope of 10	.10
116883	Pointer	.16
81145	Retaining ring for drive shaft	Per C .50
119218	Screw—escutecheon mounting	.02
119204	Shall—tuning	.10
111008	Socket—dial lamp	.12
160037	Socket—2 prong	.10
160171	Socket—4 prong	.12
160158	Socket—7 prong for speaker	.14
118791	Socket—8 prong	.12
114876	Socket—octal	.15
160039	Socket for pick up	.08
113177	Spring—dial cord tension	.88
161245	Tab & windows for recorder push buttons	.10
111456	Washer—spring washer	Per C .50



The terminals of the coils illustrated above are lettered to correspond to similarly lettered terminals on the circuit diagram.



SOCKET VOLTAGES



Use a high resistance voltmeter of 1000 ohms per volt.

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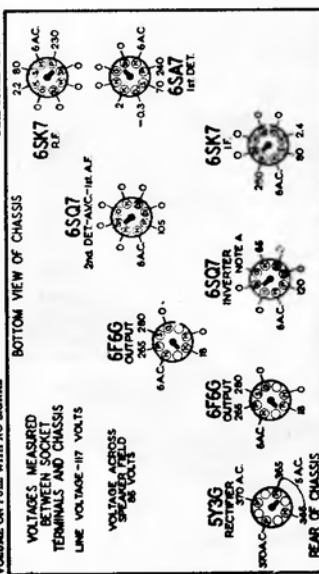
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FORD DUALIGN 2-DRUM BRAKES		
THICKER COMPOUNDS	11-4D RANGE	11-4D4 RANGE
54E & 54L	54D EC to 1000 EC	54D EC to 1000 EC
54I & 54J	54D EC to 1000 EC	54D EC to 1000 EC
54G & 54H	54D EC to 1000 EC	750 EC to 1275 EC
54E & 54F	750 EC to 1275 EC	750 EC to 1275 EC
54C & 54D	54D EC to 1275 EC	880 EC to 1350 EC
54I & 54J	54D EC to 1350 EC	880 EC to 1350 EC

ROCKET VOLTAGES

SOCIAL VOIRAGES
RANGE SWITCH IN BROADCAST POSITION
VOLUME ON FULL WITH NO SIGNAL
MANUAL BUTTON PUSHED IN
DIAL TUNED TO 548 KC



USE A HIGH RESISTANCE VOLTMETER OF 1000 OHMS PER VOLT

NOTE 4. The voltage between chassis and the grid of the 6X07 Phosor lavanter is 65 volts. This voltage cannot be measured with a meter of 1000 ohms per volt because of the high resistance of the Phosor lavanter. See Note No. 14.

SERVICE DATA FOR THE RECORD CHANGER
IS IN SEPARATE BOOKLET FORM 1-22200.

Diagram Number	Part Number	Description	List Price
	81158	Condenser—500 mfd. mica	.11
2 to 4	86358	Condenser—micro, .250 mfd.	.11
5	87713	Condenser—micro, .1 mfd.	.10
6	86167	Condenser—micro, .0045 mfd.	.20
7	86167	Condenser—micro, .0045 mfd.	.20
8	85298	Condenser—variable, 10 to 50 p.f. (Mazda S)	.35
9	810559	Resistor—carbon, 47,000 ohms $\frac{1}{4}$ watt	.15
10	810559	Resistor—carbon, 22,000 ohms $\frac{1}{4}$ watt	.15
11 to 13	810554	Resistor—carbon, 1 megohm $\frac{1}{4}$ watt	.15
14	810554	Resistor—carbon, 1 megohm $\frac{1}{4}$ watt	.15
15 to 16	810558	Resistor—carbon, 320 ohms $\frac{1}{4}$ watt	.15
17	810557	Resistor—carbon, 4700 ohms $\frac{1}{4}$ watt	.15
18 to 19	810557	Resistor—carbon, 4700 ohms $\frac{1}{4}$ watt	.15
20	810560	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
21 to 22	810564	Resistor—carbon, 100,000 ohms $\frac{1}{4}$ watt	.15
23	810566	Resistor—carbon, 33,000 ohms $\frac{1}{4}$ watt	.15
24	810566	Resistor—carbon, 33,000 ohms $\frac{1}{4}$ watt	.15
25	810567	Resistor—carbon, 15,000 ohms $\frac{1}{4}$ watt	.15
26	810567	Resistor—carbon, 22 meg. $\frac{1}{4}$ watt	.15
27	810579	Resistor—carbon, 8.2 meg. $\frac{1}{4}$ watt	.15
28	810579	Resistor—carbon, 8.2 meg. $\frac{1}{4}$ watt	.15
29	810581	Resistor—carbon, 80,000 ohms 2 watt	.50
30	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
31	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
32	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
33	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
34	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
35	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
36	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
37	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
38	810584	Resistor—carbon, 330,000 ohms $\frac{1}{4}$ watt	.15
39 to 41	810585	Condenser—1 mfd. 600 volt.	.35
42	811818	Condenser—.05 mfd. 500 volt.	.45
43	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
44	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
45	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
46	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
47	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
48	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
49	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
50	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
51	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
52	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
53	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
54	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
55	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
56	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
57	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
58	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
59	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
60	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
61	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
62	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
63	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
64	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
65	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
66	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
67	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
68	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
69	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
70	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
71	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
72	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
73	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
74	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
75	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
76	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
77	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
78	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
79	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
80	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
81	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
82	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
83	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
84	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
85	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
86	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
87	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
88	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
89	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
90	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
91	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
92	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
93	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
94	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
95	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
96	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
97	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
98	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
99	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15
100	811818	Resistor—carbon, 100 ohms $\frac{1}{4}$ watt	.15

ELECTRICAL PARTS

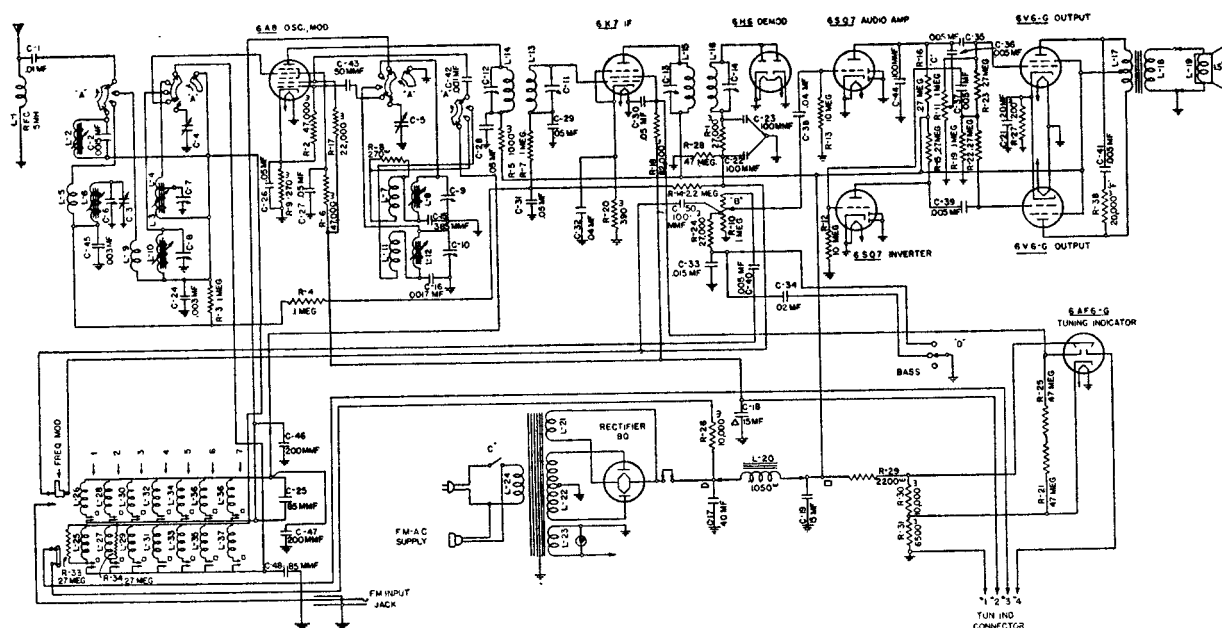
Diagram number	Part number	Description	Lead price
44	118621	Resistor—carbon 100,000 ohm 1/4 watt	.12
45	118622	Condenser—.001 mfd. 500 volt	.15
46	118623	Condenser—.001 mfd. 500 volt	.15
47	118624	Condenser—.001 mfd. 500 volt	.15
48	118625	Condenser—.001 mfd. 500 volt	.15
49	118626	Condenser—.001 mfd. 500 volt	.15
50	118627	Condenser—.001 mfd. 500 volt	.15
51	118628	Condenser—.001 mfd. 500 volt	.15
52	118629	Condenser—.001 mfd. 500 volt	.15
53	118630	Condenser—.001 mfd. 500 volt	.15
54	118631	Condenser—.001 mfd. 500 volt	.15
55	118632	Condenser—.001 mfd. 500 volt	.15
56	118633	Condenser—.001 mfd. 500 volt	.15
57	118634	Condenser—.001 mfd. 500 volt	.15
58	118635	Condenser—.001 mfd. 500 volt	.15
59	118636	Condenser—.001 mfd. 500 volt	.15
60	118637	Condenser—.001 mfd. 500 volt	.15
61	118638	Condenser—.001 mfd. 500 volt	.15
62	118639	Condenser—.001 mfd. 500 volt	.15
63	118640	Condenser—.001 mfd. 500 volt	.15
64	118641	Condenser—.001 mfd. 500 volt	.15
65	118642	Condenser—.001 mfd. 500 volt	.15
66	118643	Condenser—.001 mfd. 500 volt	.15
67	118644	Condenser—.001 mfd. 500 volt	.15
68	118645	Condenser—.001 mfd. 500 volt	.15
69	118646	Condenser—.001 mfd. 500 volt	.15
70	118647	Condenser—.001 mfd. 500 volt	.15
71	118648	Condenser—.001 mfd. 500 volt	.15
72	118649	Condenser—.001 mfd. 500 volt	.15
73	118650	Condenser—.001 mfd. 500 volt	.15
74	118651	Condenser—.001 mfd. 500 volt	.15
75	118652	Condenser—.001 mfd. 500 volt	.15
76	118653	Condenser—.001 mfd. 500 volt	.15
77	118654	Condenser—.001 mfd. 500 volt	.15
78	118655	Condenser—.001 mfd. 500 volt	.15
79	118656	Condenser—.001 mfd. 500 volt	.15
80	118657	Condenser—.001 mfd. 500 volt	.15
81	118658	Condenser—.001 mfd. 500 volt	.15
82	118659	Condenser—.001 mfd. 500 volt	.15
83	118660	Condenser—.001 mfd. 500 volt	.15
84	118661	Condenser—.001 mfd. 500 volt	.15
85	118662	Condenser—.001 mfd. 500 volt	.15
86	118663	Condenser—.001 mfd. 500 volt	.15
87	118664	Condenser—.001 mfd. 500 volt	.15
88	118665	Condenser—.001 mfd. 500 volt	.15
89	118666	Condenser—.001 mfd. 500 volt	.15
90	118667	Condenser—.001 mfd. 500 volt	.15
91	118668	Condenser—.001 mfd. 500 volt	.15
92	118669	Condenser—.001 mfd. 500 volt	.15
93	118670	Condenser—.001 mfd. 500 volt	.15
94	118671	Condenser—.001 mfd. 500 volt	.15
95	118672	Condenser—.001 mfd. 500 volt	.15
96	118673	Condenser—.001 mfd. 500 volt	.15
97	118674	Condenser—.001 mfd. 500 volt	.15
98	118675	Condenser—.001 mfd. 500 volt	.15
99	118676	Condenser—.001 mfd. 500 volt	.15
100	118677	Condenser—.001 mfd. 500 volt	.15

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

STROMBERG-CARLSON NO. 515 RADIO RECEIVERS

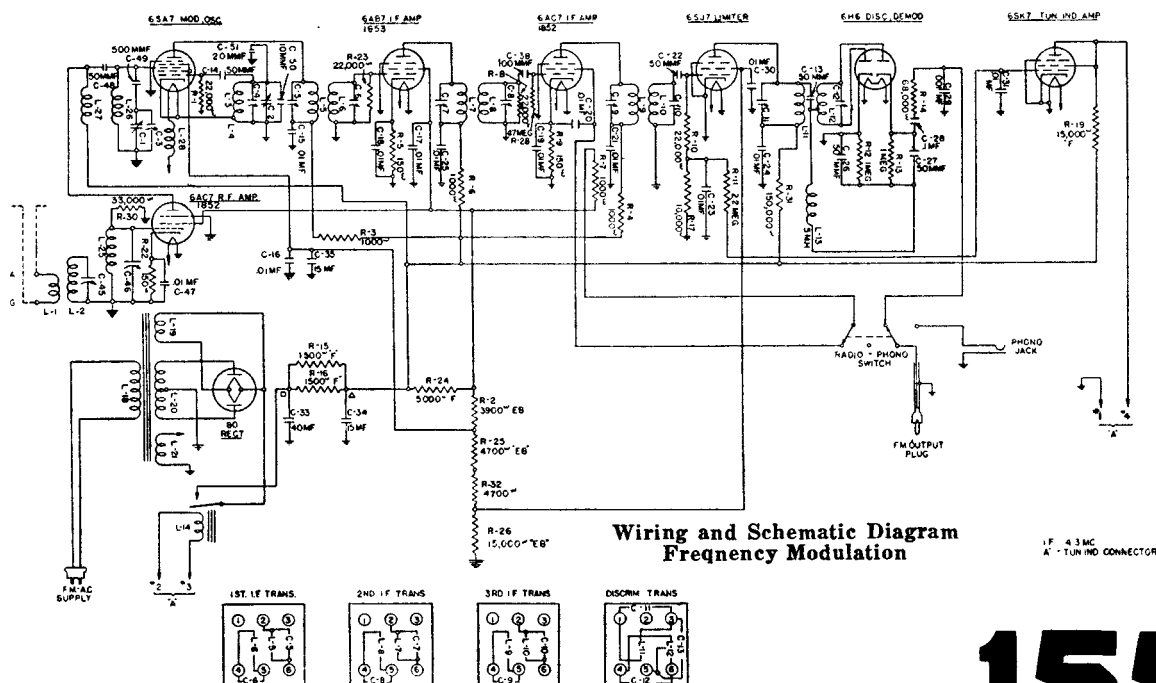
STROMBERG-CARLSON TELEPHONE MANUFACTURING COMPANY
ROCHESTER, NEW YORK

Input Power Rating ----- 140 Watts
Intermediate Frequency ----- { 455 Kilocycles (Amplitude Modulation)
4.3 Megacycles (Frequency Modulation)



A - RANGES
B - VOLUME
C - OFF ON-TONE
D - BASS
LF - 455 K C

Wiring and Schematic Diagram
Amplitude Modulation

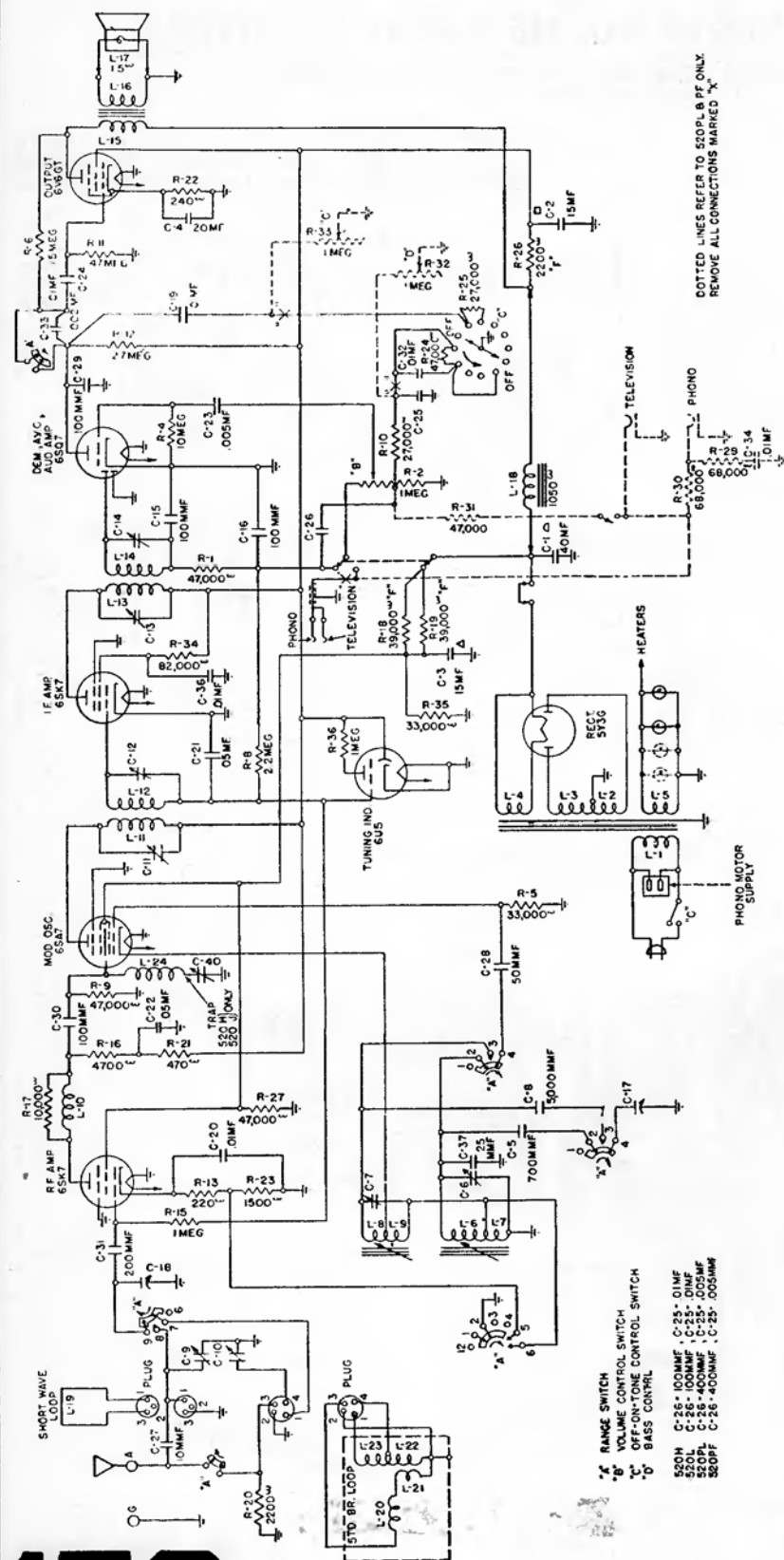


Wiring and Schematic Diagram
Frequency Modulation

IF 4.3 MC
A - TUNING CONNECTOR

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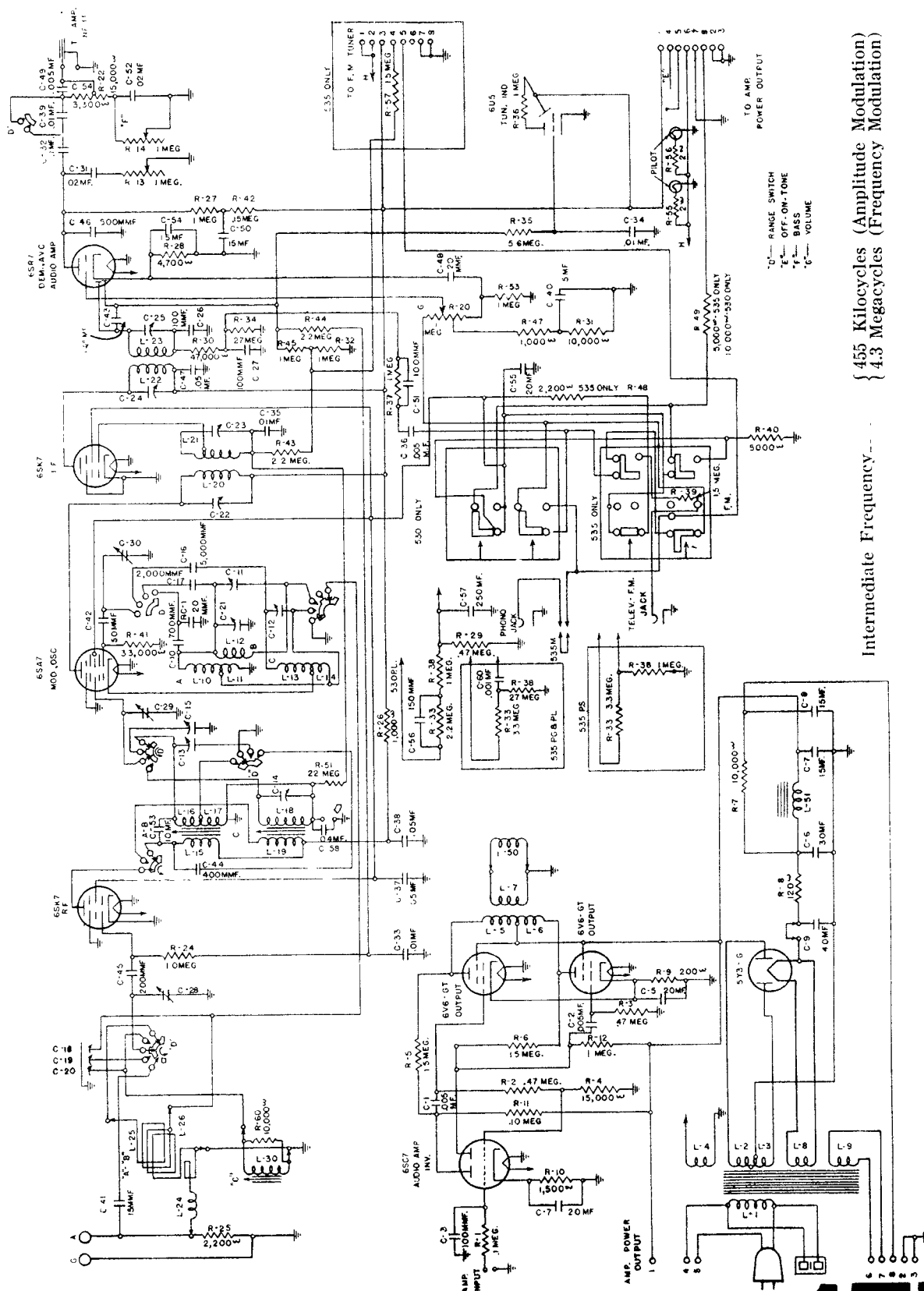
Stromberg-Carlson Model 520

I.F. 455 KC.

TERMINALS OF SOCKETS

Tube	Circuit	1	2	3	4	5	6	7	8
6SK7	R. F. Amplifier	0	0	0	0	+3*	+115	6.3	+200
6SA7	Modulator and Oscillator	0	0	0	+250	+115	0	0	6.3
6SK7	I. F. Amplifier	0	0	0	0	0	+2	+100	6.3
6S7Q	Demodulator, A. V. C., Audio	0	0	0	0	0	0	+95	6.3
6V6GT	Output	0	0	+300	+250	0	0	6.3	+12*
6U5	Tuning Indicator	6.3	+90	0	+250	0	0	—	—
5Y3G	Rectifier	0	+400	0	385	0	385	0	+400
Speaker Socket	—	+310	0	0	+400	+400	0	+400	—

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



{ 455 Kilocycles (Amplitude Modulation)
4.3 Megacycles (Frequency Modulation)

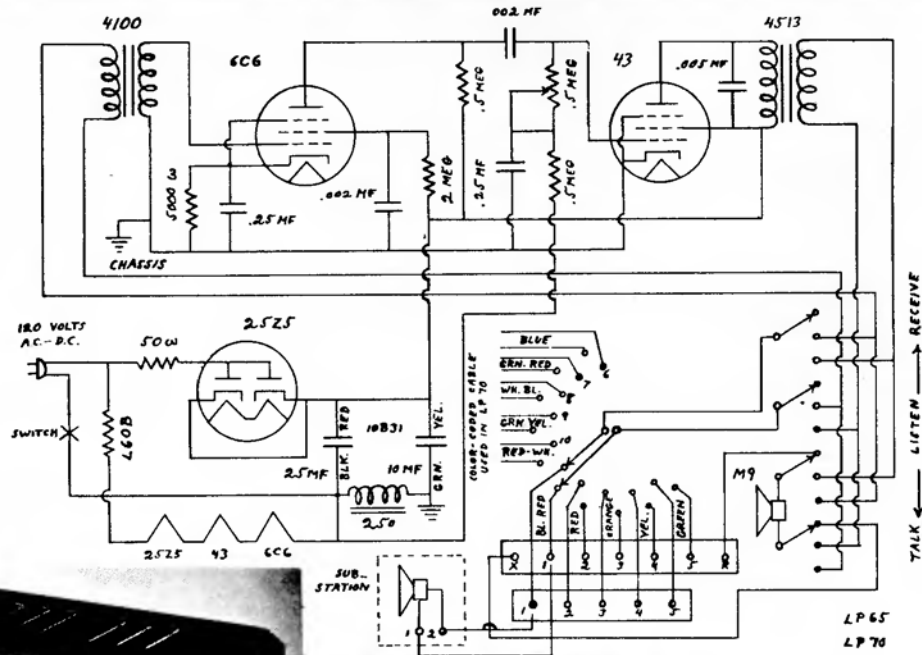
Intermediate Frequency--

STROMBERG-CARLSON NO. 530 AND NO. 535 RADIO RECEIVERS

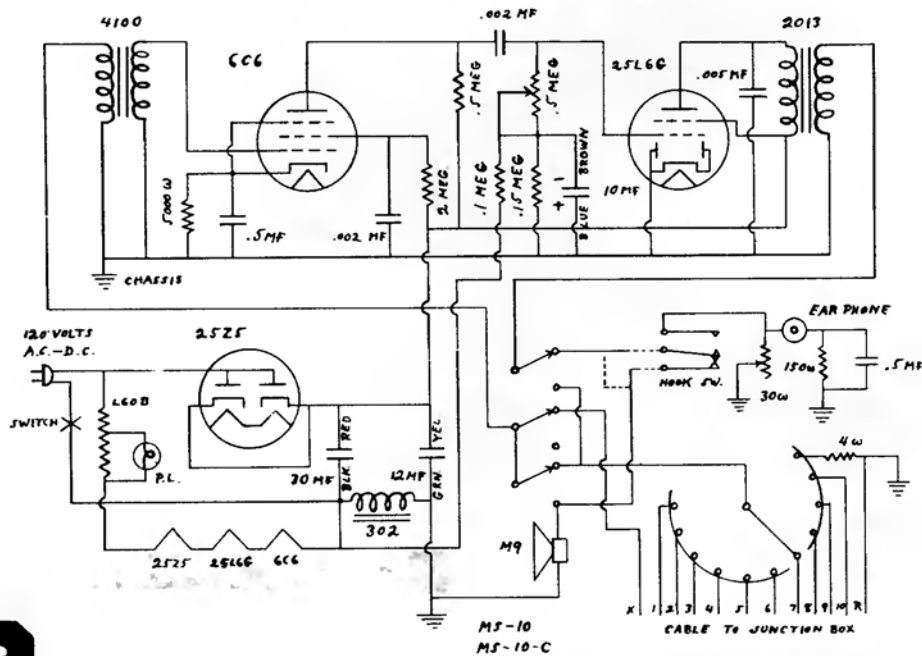
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



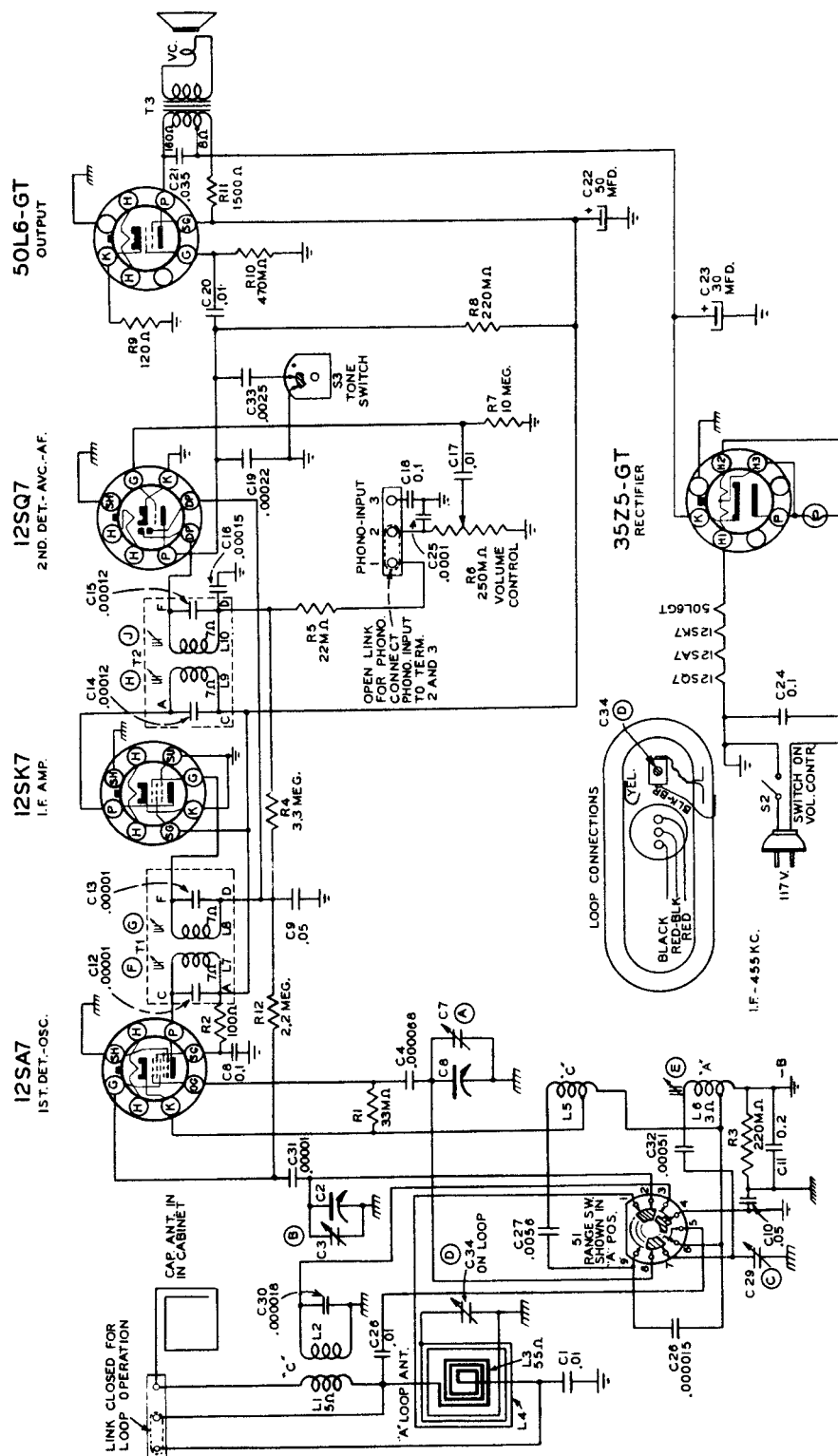
Talk-A-Phone Mfg. Co.



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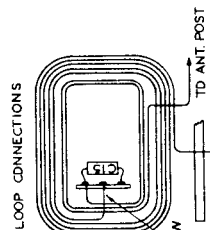
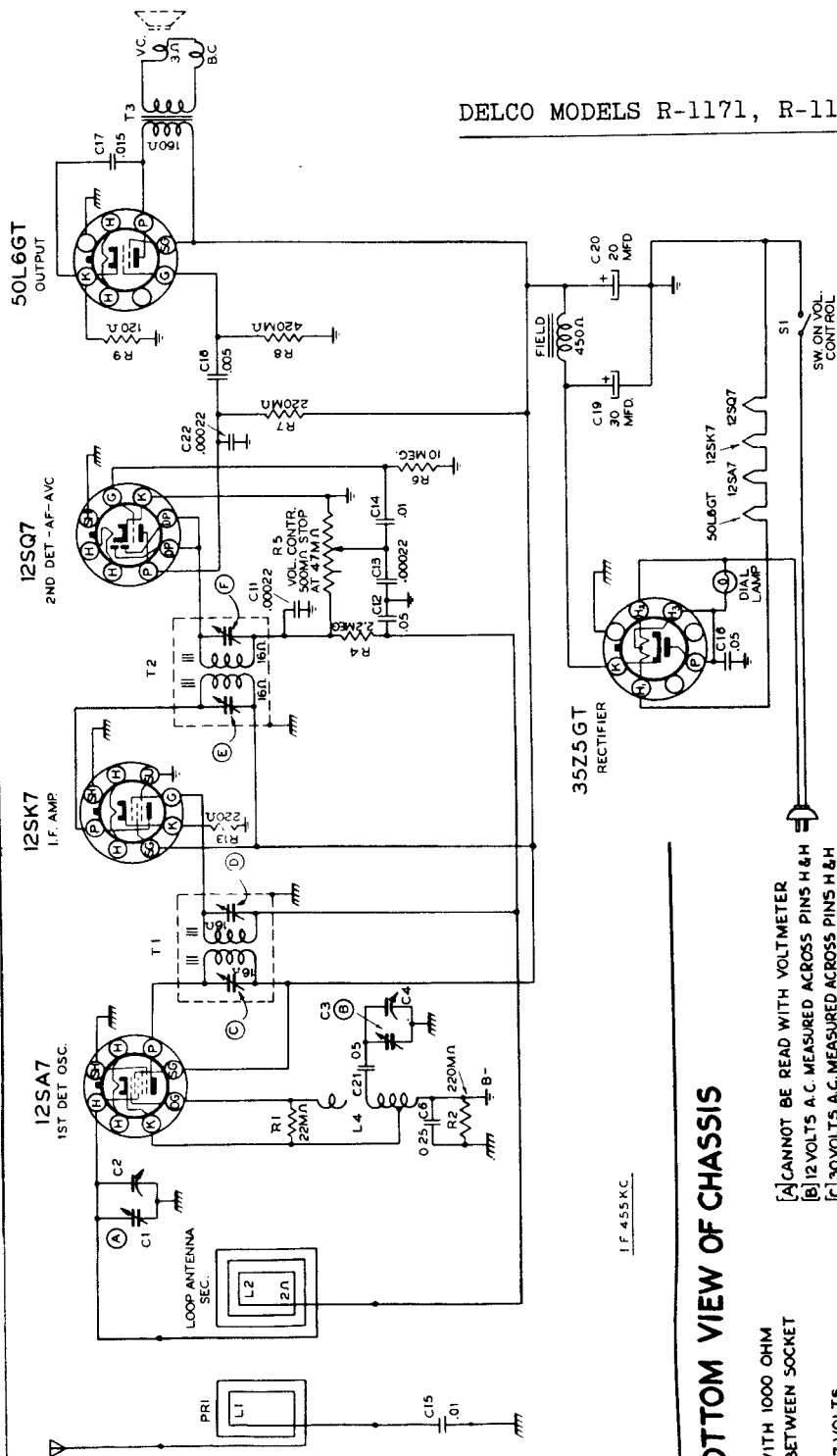
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



DELCO MODELS R-1176 AND R-1181 CIRCUIT DIAGRAM

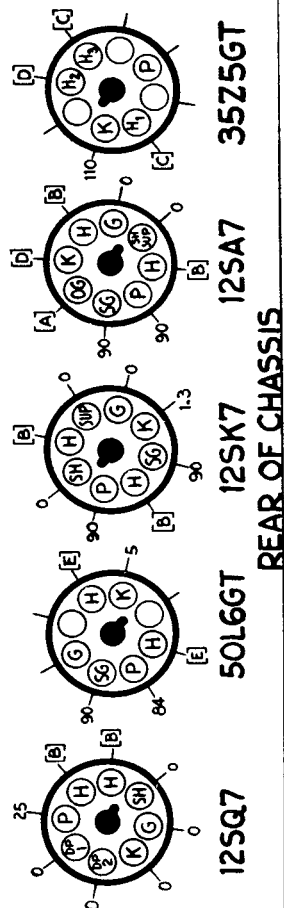
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

DELCO MODELS R-1171, R-1172, R-1173



BOTTOM VIEW OF CHASSIS

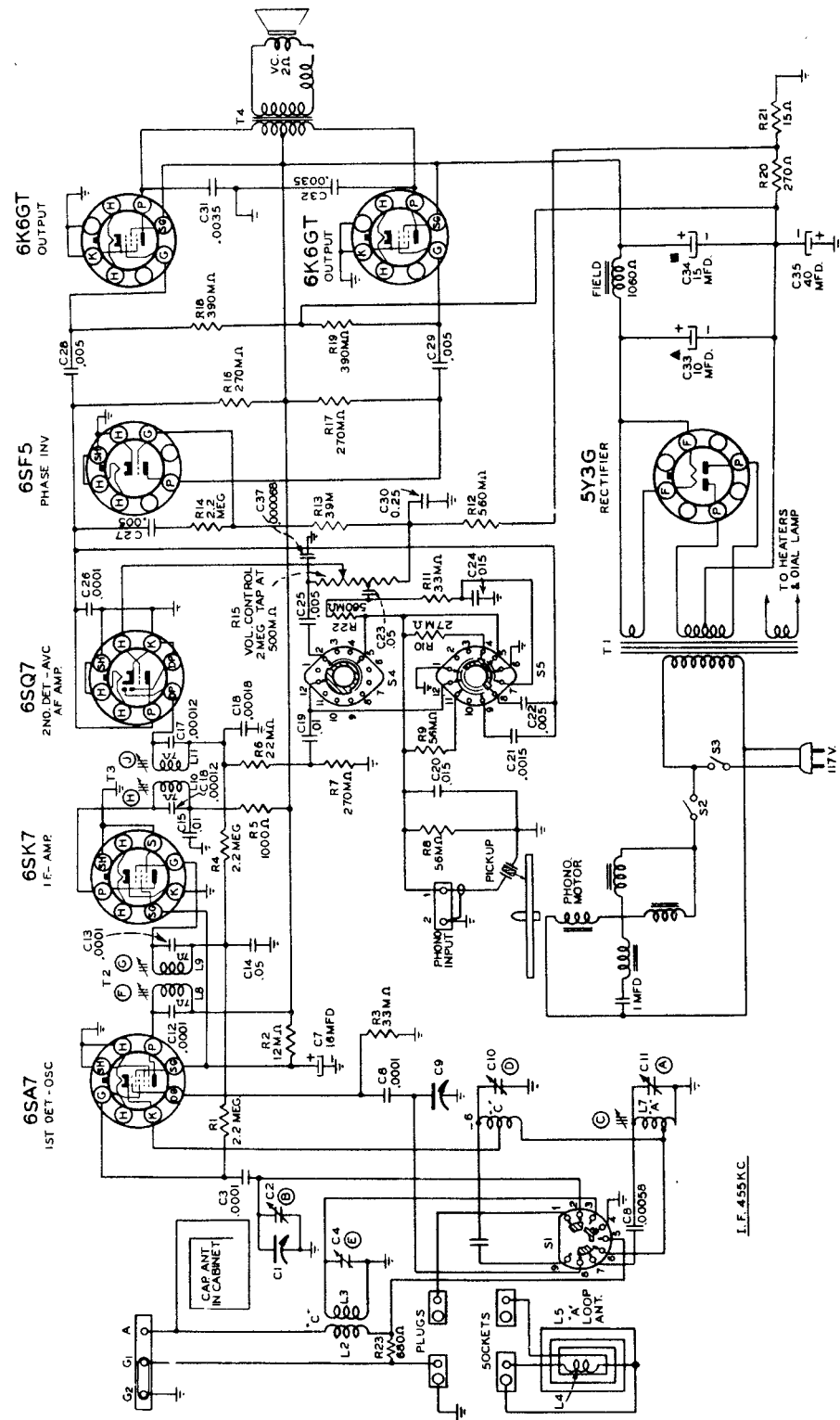
VOLTAGES MEASURED WITH 1000 OHM PER VOLT VOLTMETER BETWEEN SOCKET TERMINALS AND B-
A.C. LINE VOLTAGE 117 VOLTS
POWER CONSUMPTION 30 WATTS
VOLUME CONTROL AT MINIMUM VOLUME.



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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



DELCO MODELS R-1186 AND R-1188 CIRCUIT DIAGRAM.

UNITED MOTORS SERVICE
INCORPORATED

GENERAL OFFICES—DETROIT



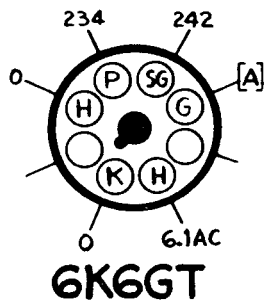
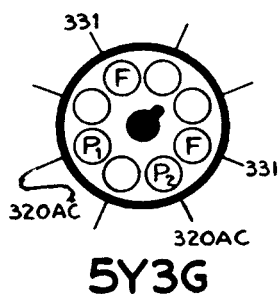
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

SERVICE INSTRUCTIONS--DELCO MODEL R-1186 AND
R-1188 COMBINATION RADIO AND PHONOGRAPH

ADJUSTMENTS FOR PUSH-BUTTON TUNING: The push buttons should be adjusted after the receiver has been operating for a brief warm-up period. Each button may be set up to any standard broadcast station. The preferable arrangement is to adjust for stations in the order of frequency, from low to high. Proceed as follows:

1. Press down on the first push button and hold it down. The screw in back of the push button is now accessible and should be loosened one or two turns with a screwdriver.
2. While still holding down the push button, tune in the first station with the tuning knob, by Dial Tuning. When the station is heard at its best, tighten up the screw in back of the push button. Now let go of the push button, turn the tuning knob in order to detune and again press down the button and let go. To check repeat action.
3. Proceed to set up the other five push buttons in a similar manner.

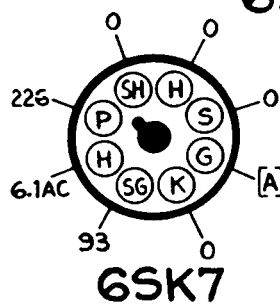
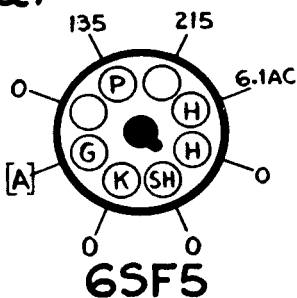
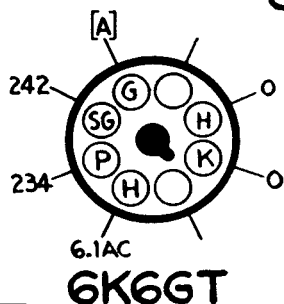
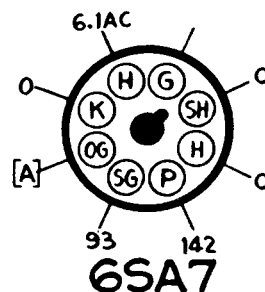
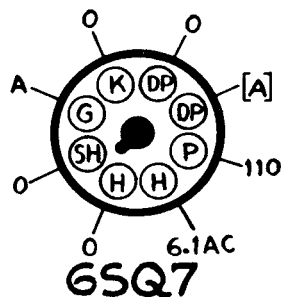
BOTTOM VIEW OF CHASSIS



VOLTAGE MEASURED WITH 1000 OHM
PER VOLT VOLTMETER BETWEEN SOCKET
TERMINALS AND CHASSIS

A.C. LINE VOLTAGE 117 VOLTS
POWER CONSUMPTION 110 WATTS

[A] CANNOT BE MEASURED WITH VOLTMETER

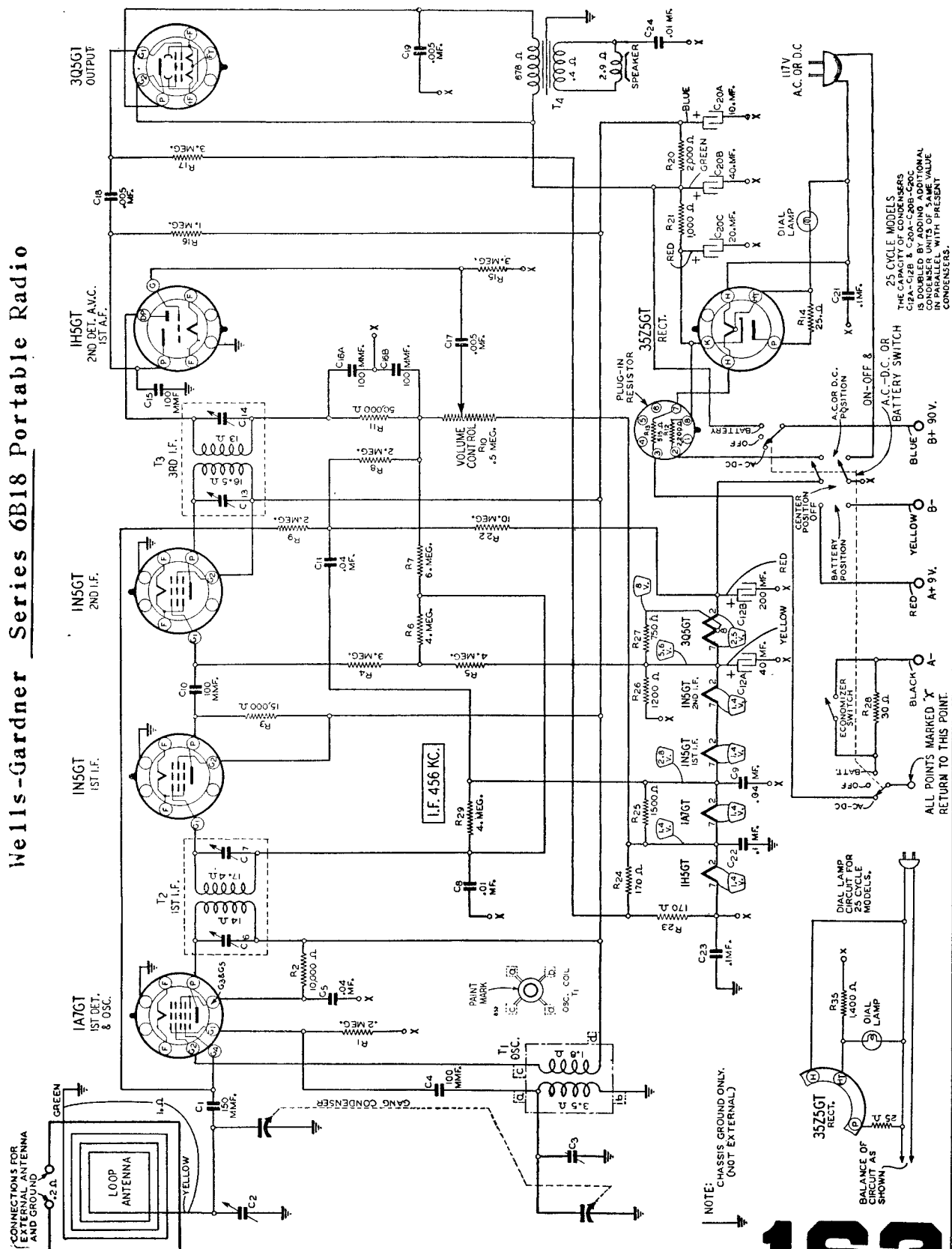


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REAR OF CHASSIS

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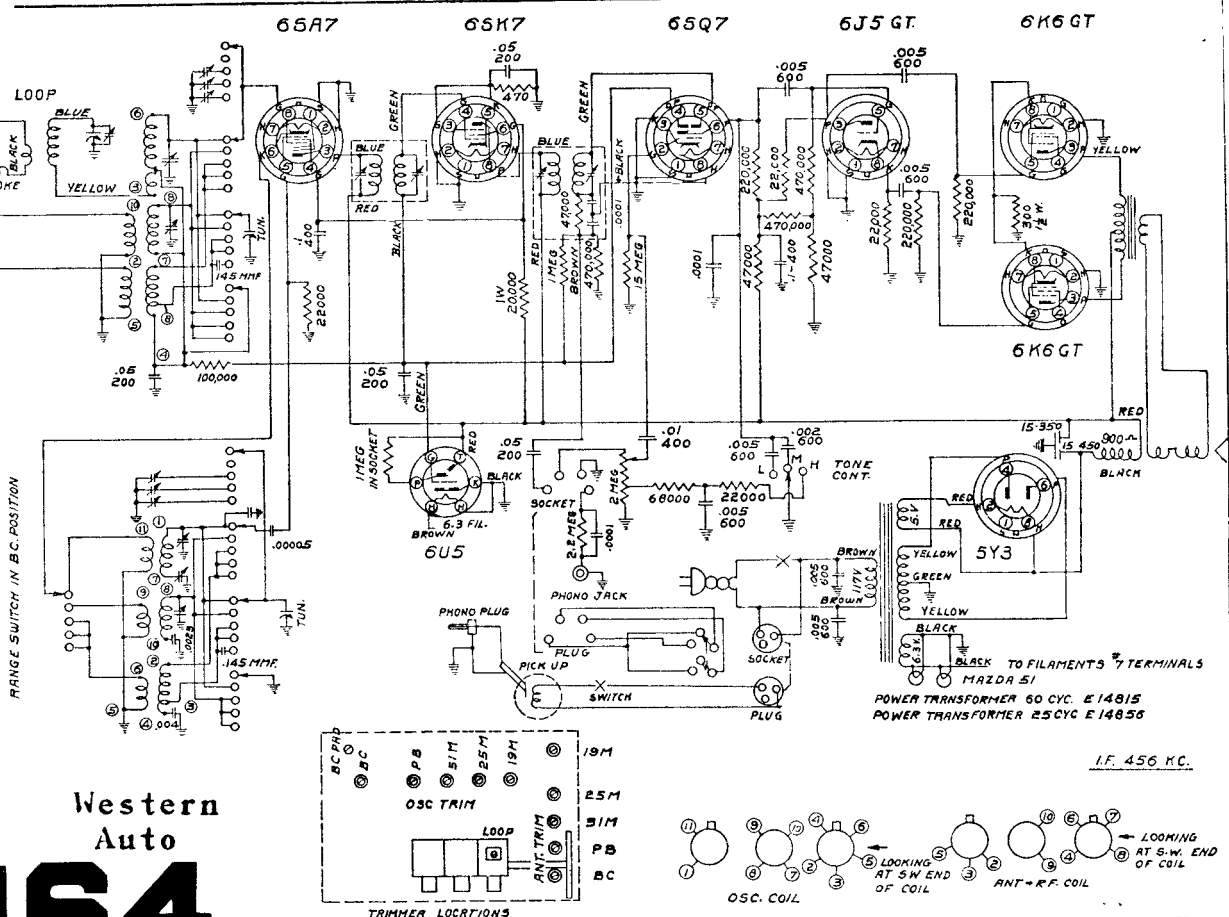
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



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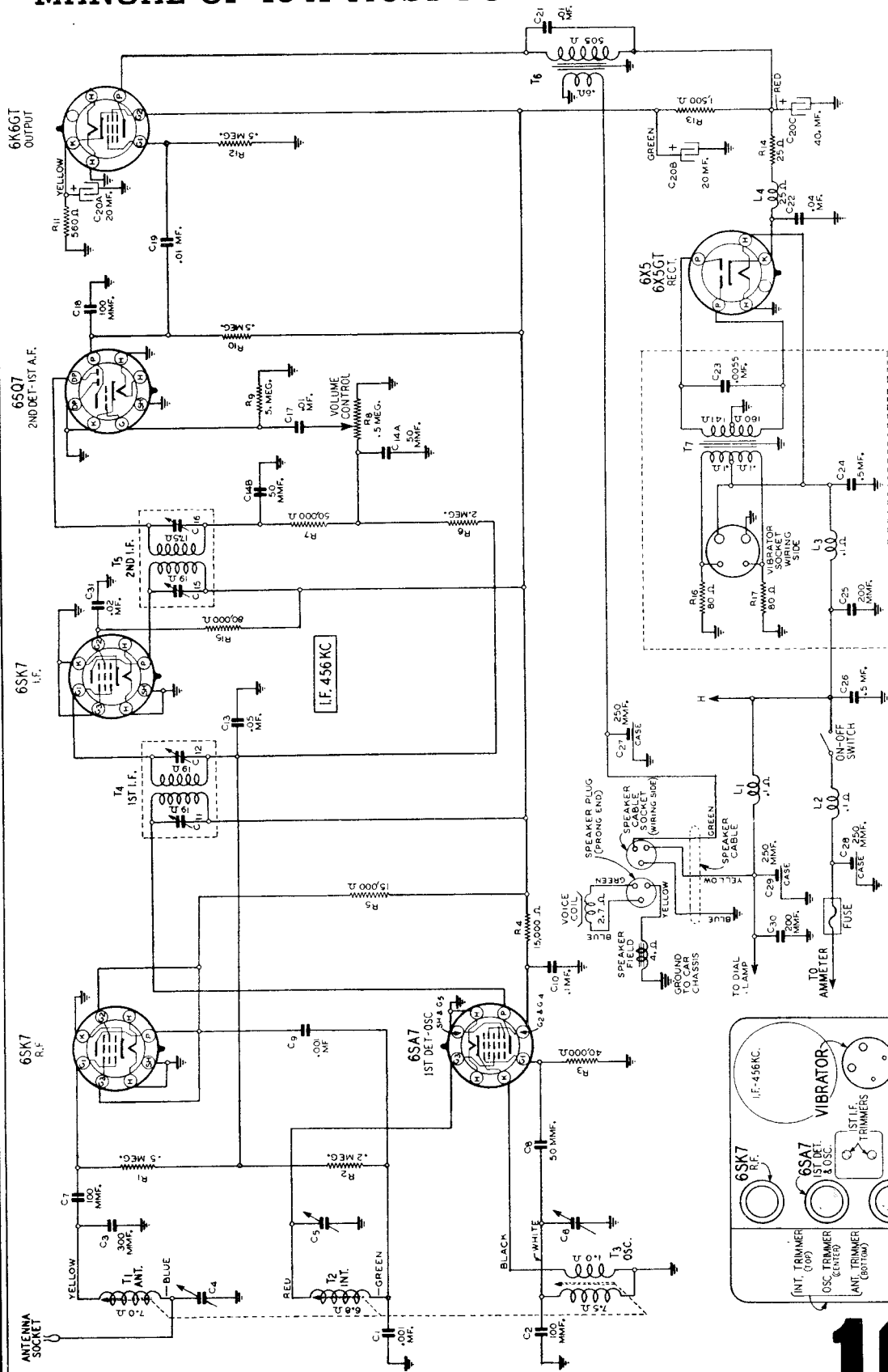
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MODEL D-1175

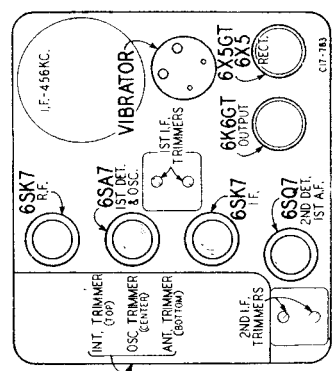


TRIMMER LOCATIONS

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Truetone Model D1190

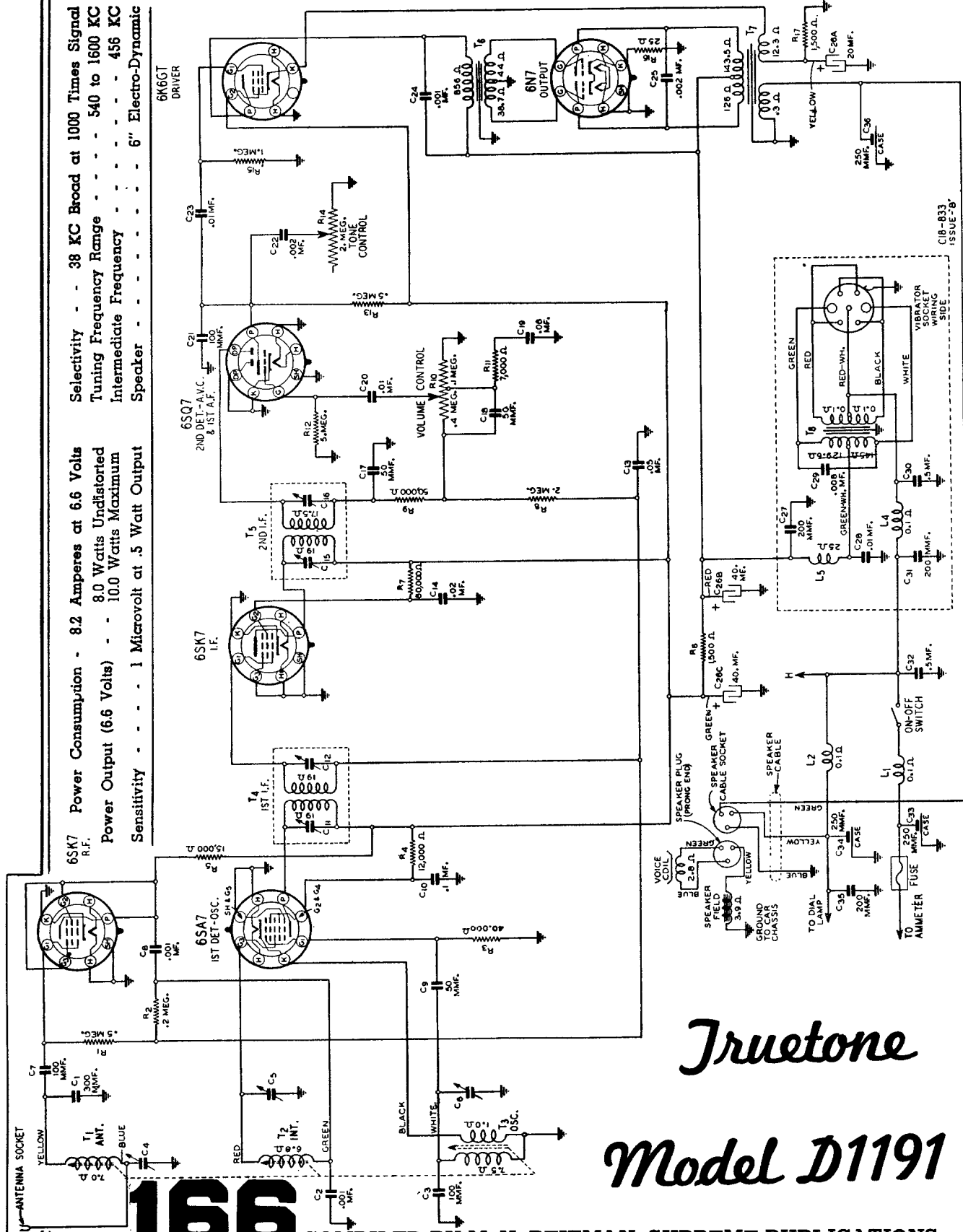


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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

6SK7 R.F.
Power Consumption - 8.2 Amperes at 6.6 Volts
Power Output (6.6 Volts) - 8.0 Watts Undistorted
Sensitivity - - - - 1 Microvolt at .5 Watt Output

6SK7 I.F.
Selectivity - - 38 KC Broad at 1000 Times Signal
Tuning Frequency Range - - - 540 to 1600 KC
Intermediate Frequency - - - - 456 KC
Speaker - - - - 6" Electro-Dynamic



Truetone

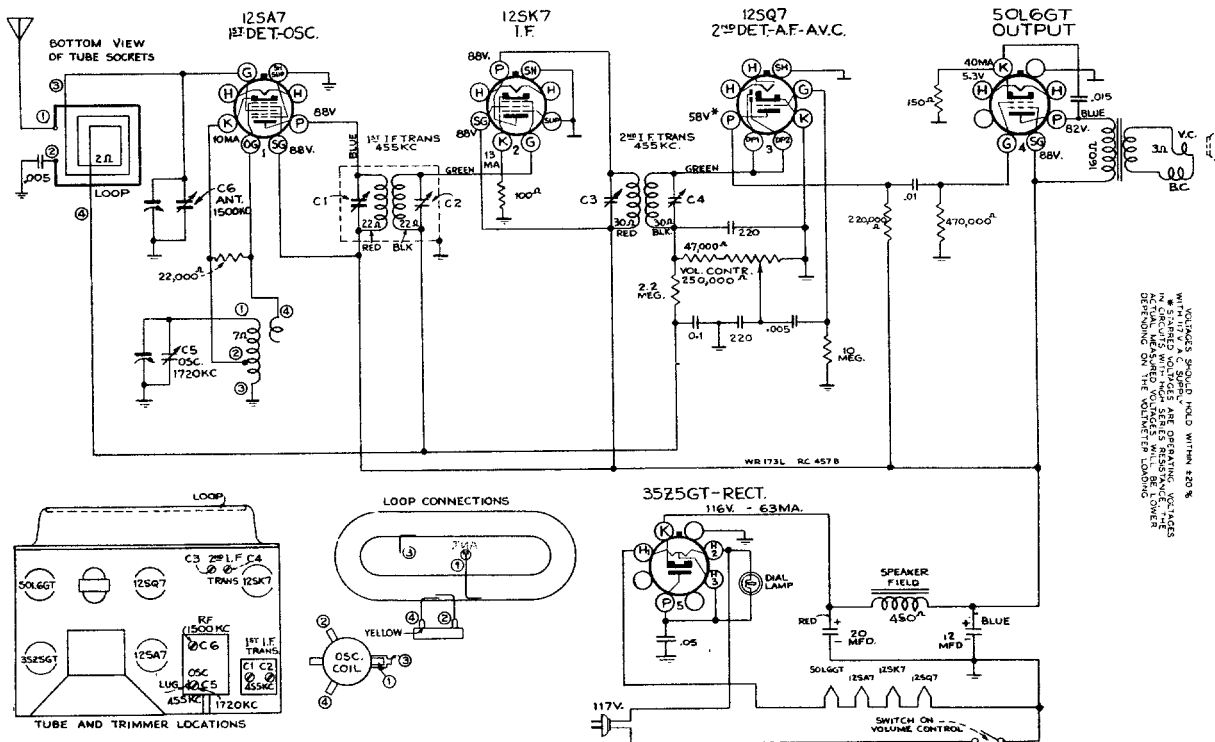
Model D1191

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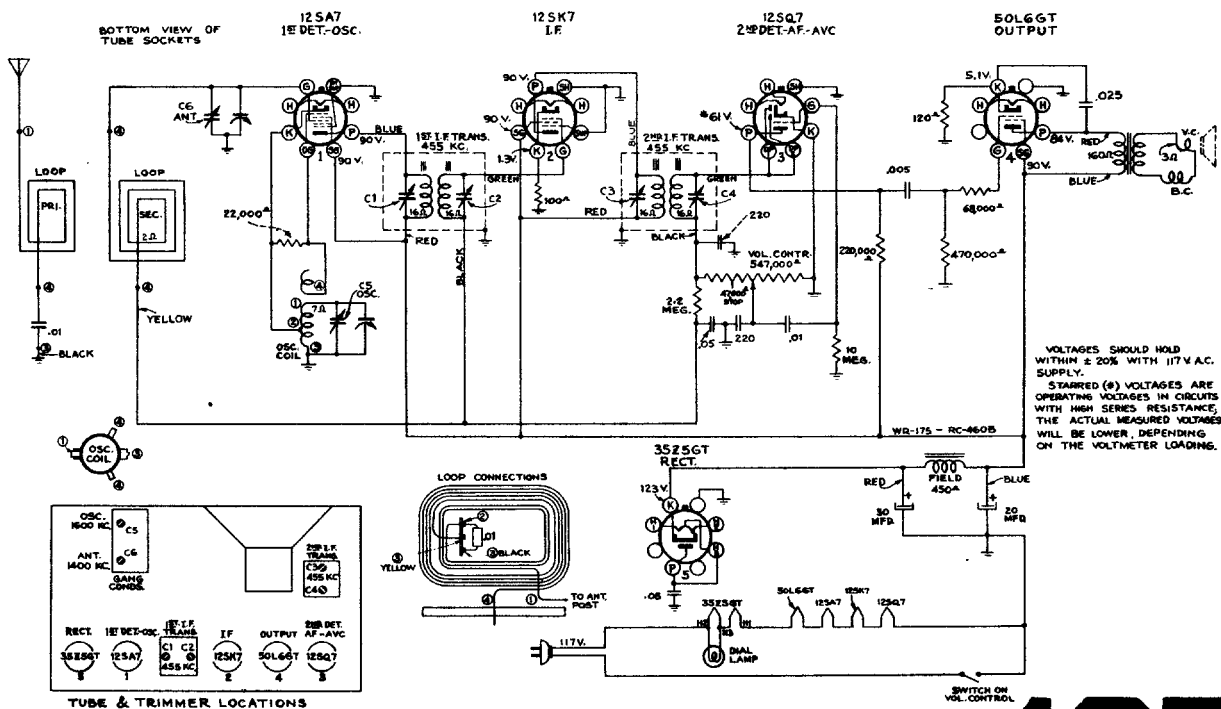
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C18-833,
ISSUE-B

Westinghouse Radio



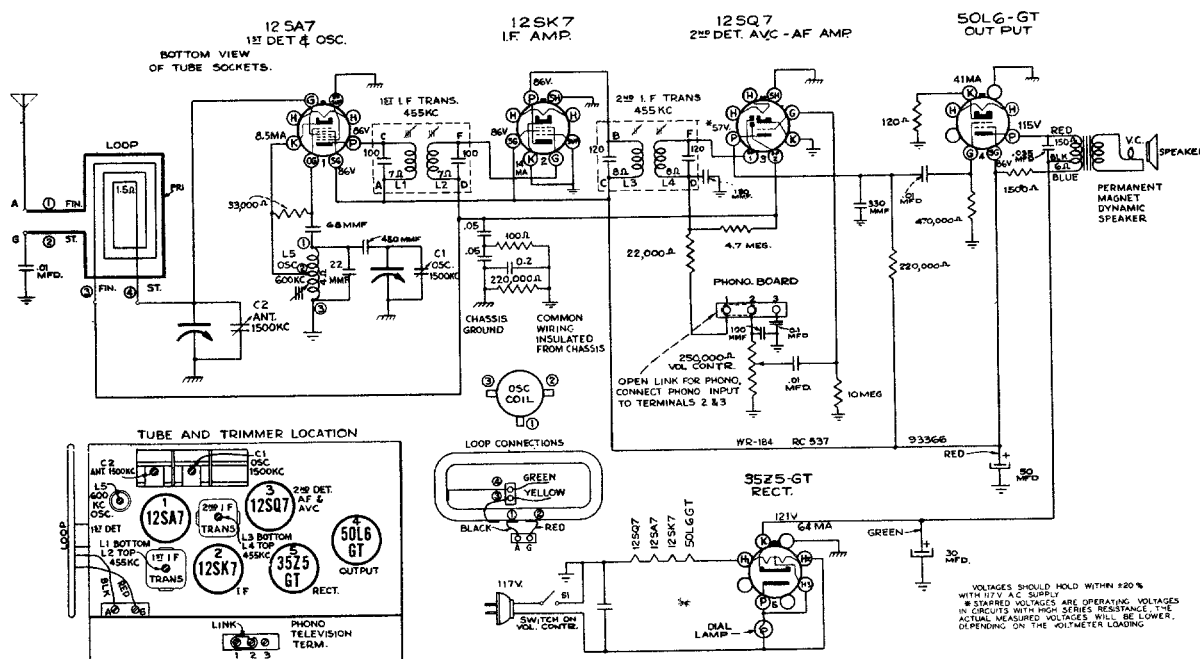
Schematic Circuit Diagram Model WR-173L



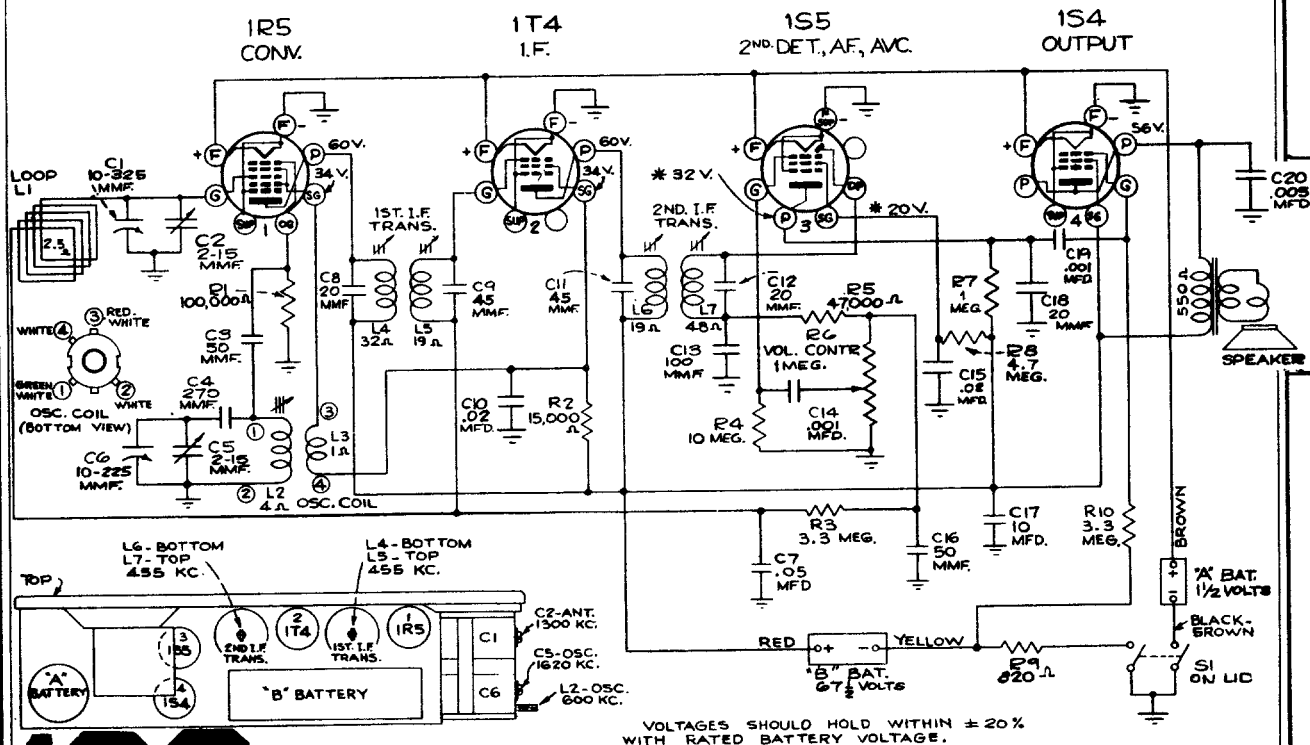
Schematic Circuit Diagram Model WR-175

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

Westinghouse Radio Model WR-184

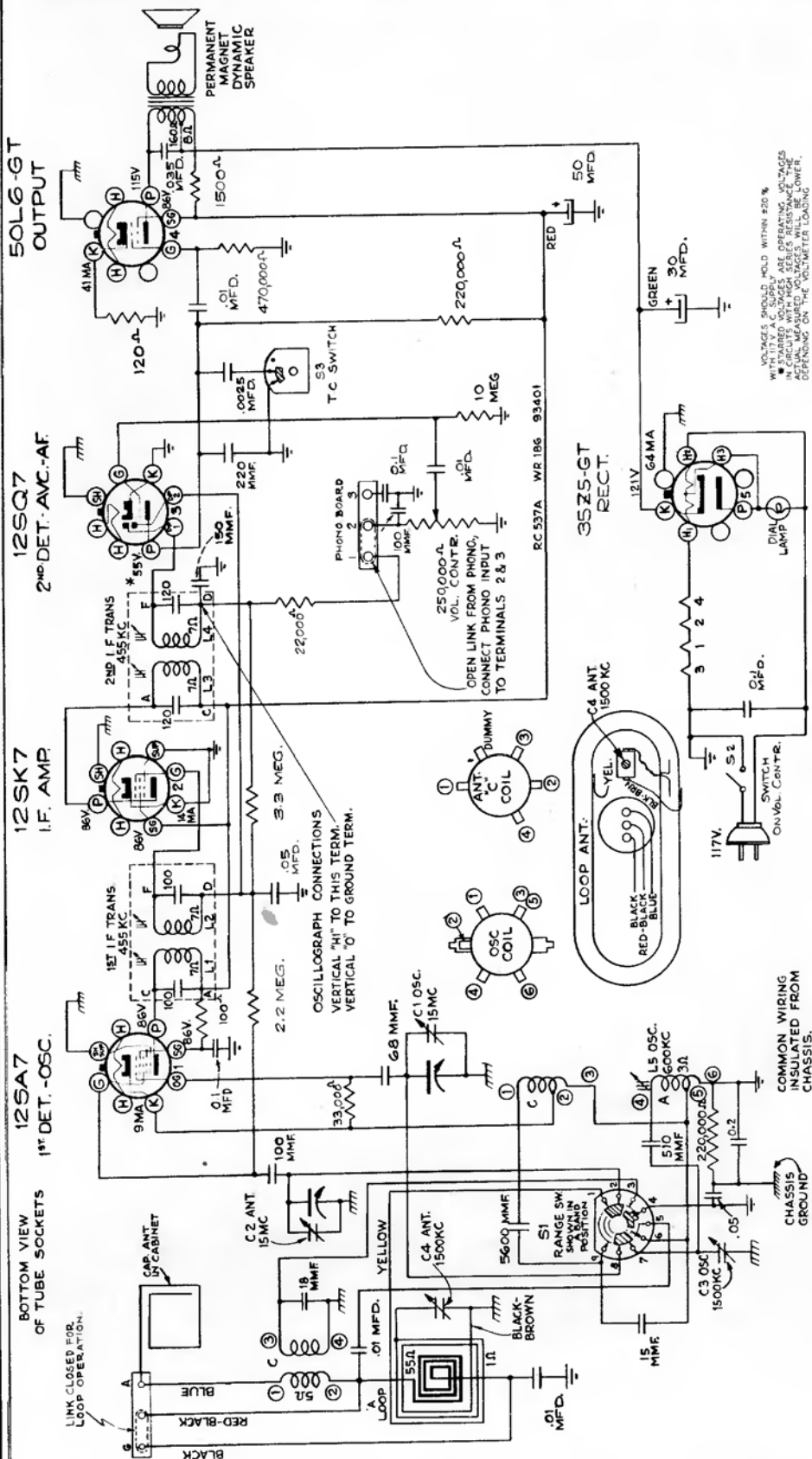


Models WR-682 & WR-682A



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Adjustments for Push Button Tuning

1. Cut out the tabs for your six favorite stations and arrange them in order of frequency in the recesses on the push buttons.
2. Press down on the first push button and hold it down. The screw in back of the push button is now accessible and should be loosened one or two turns with a screwdriver.
3. While still holding down the push button, tune in the first station represented by the station tab with the tuning knob, by Dial Tuning. When the station is heard at its best, tighten up the screw in back of the push button. Now let go of the push button, turn the tuning knob in order to detune and again press down the button and let go. The station should be heard again. If not, repeat the above adjustment process until reception is satisfactory.
4. Proceed to set up the other five push buttons in a similar manner.



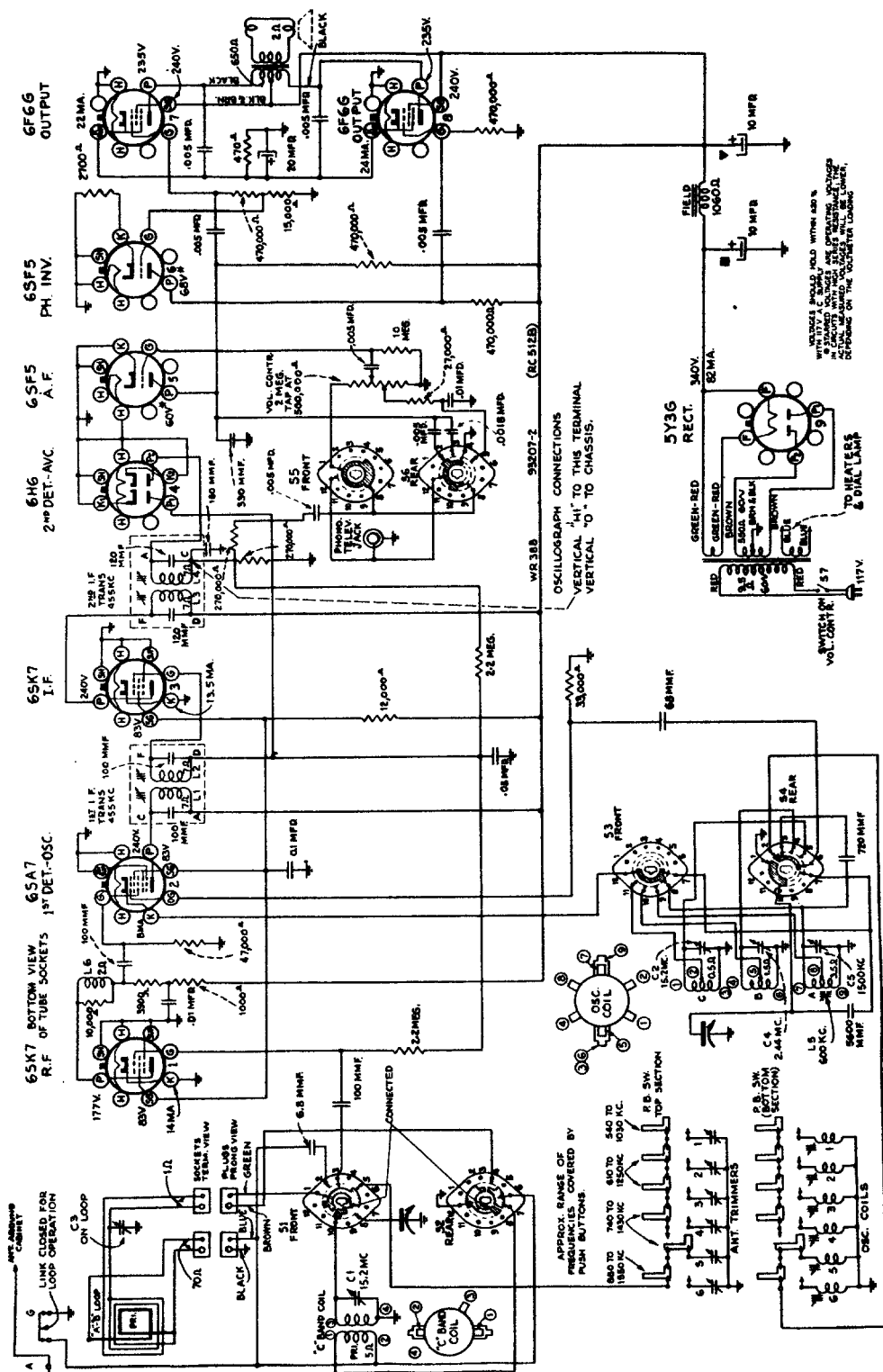
Westinghouse Radio

Model 1s WR-186, WR-12X7

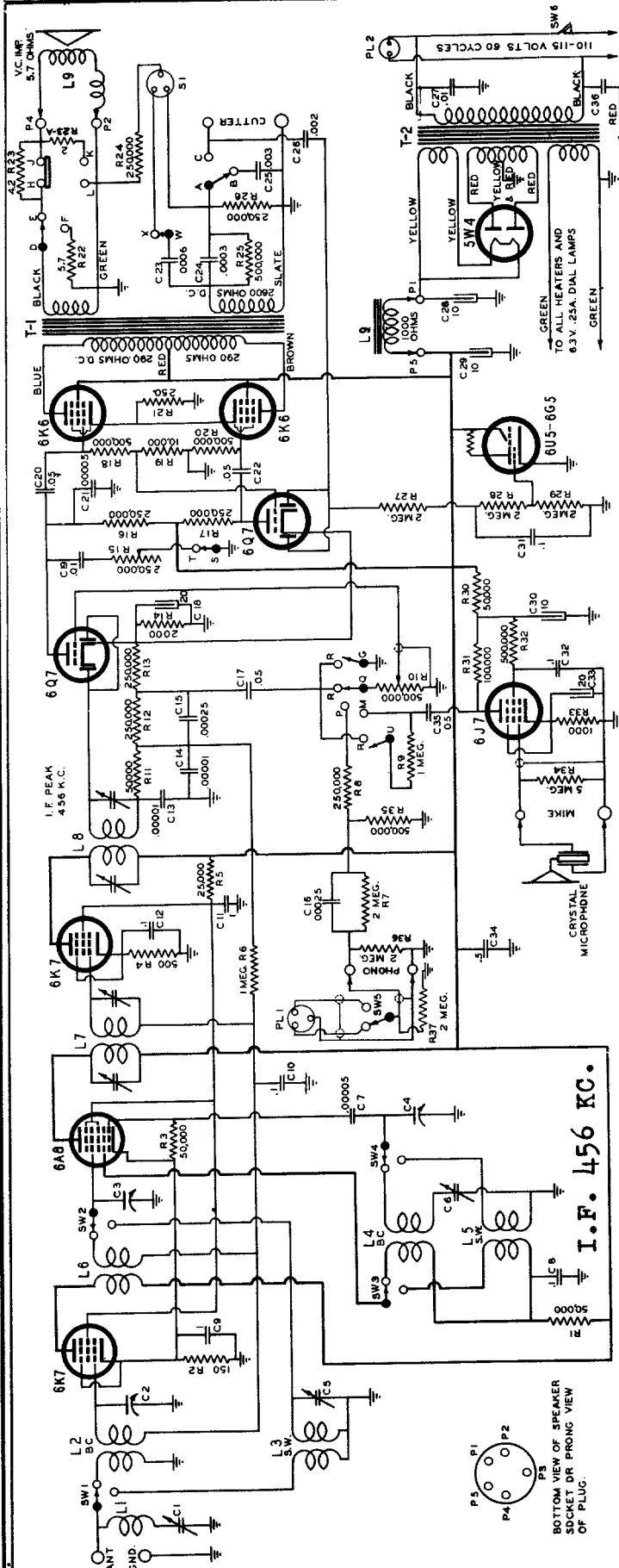
169

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SERVICE DIAGRAMS



PLUG CONNECTIONS

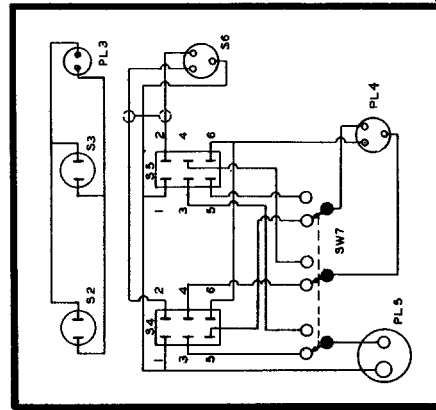
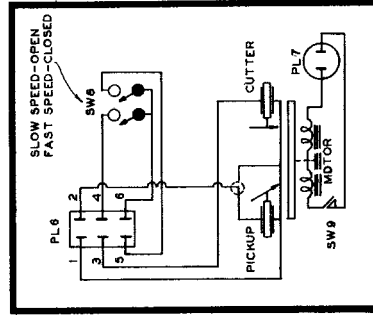
PL1 (A-101 CHASSIS) TO S6 (A-101 PANEL)
 PL2 (A-101 CHASSIS) TO PL3 (A-101 PANEL)
 PL6 (A-102) TO S4 OR S5 (A-101 PANEL)
 PL7 (A-102) TO S2 OR S3 (A-101 PANEL)
 PL4 (A-101 PANEL) TO S1 (A-101 CHASSIS)
 PL5 (A-101 PANEL) TO 'CUTTER' SOCKET (A-101 CHASSIS)

PUSH BUTTON CIRCUIT FUNCTIONS

NORMAL "UP" POSITION OF PUSH BUTTON SWITCHES INDICATED IN SCHEMATIC DIAGRAM

- 1 OPENS Q-R, W-X, CLOSSES Q-R, R-G
- 2 OPENS Q-R, CLOSSES Q-M
- 3 FIRST POS. OPENS A-B, T-S, CLOSSES U-R
SECOND POS. OPENS Q-R, A-B, D-E, T-S
CLOSSES Q-M, A-C, D-F
- 4 FIRST POS. OPENS A-B, T-S, CLOSSES A-C
SECOND POS. OPENS A-B, T-S, H-J
CLOSSES A-C, N-L

NOTE - ALL OTHER CONTACT POSITIONS INDICATED IN DIAGRAM

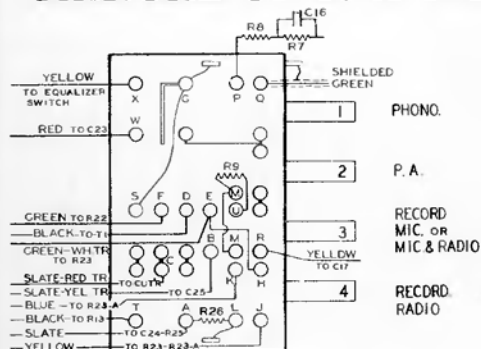


Wilcox-Gay Corporation

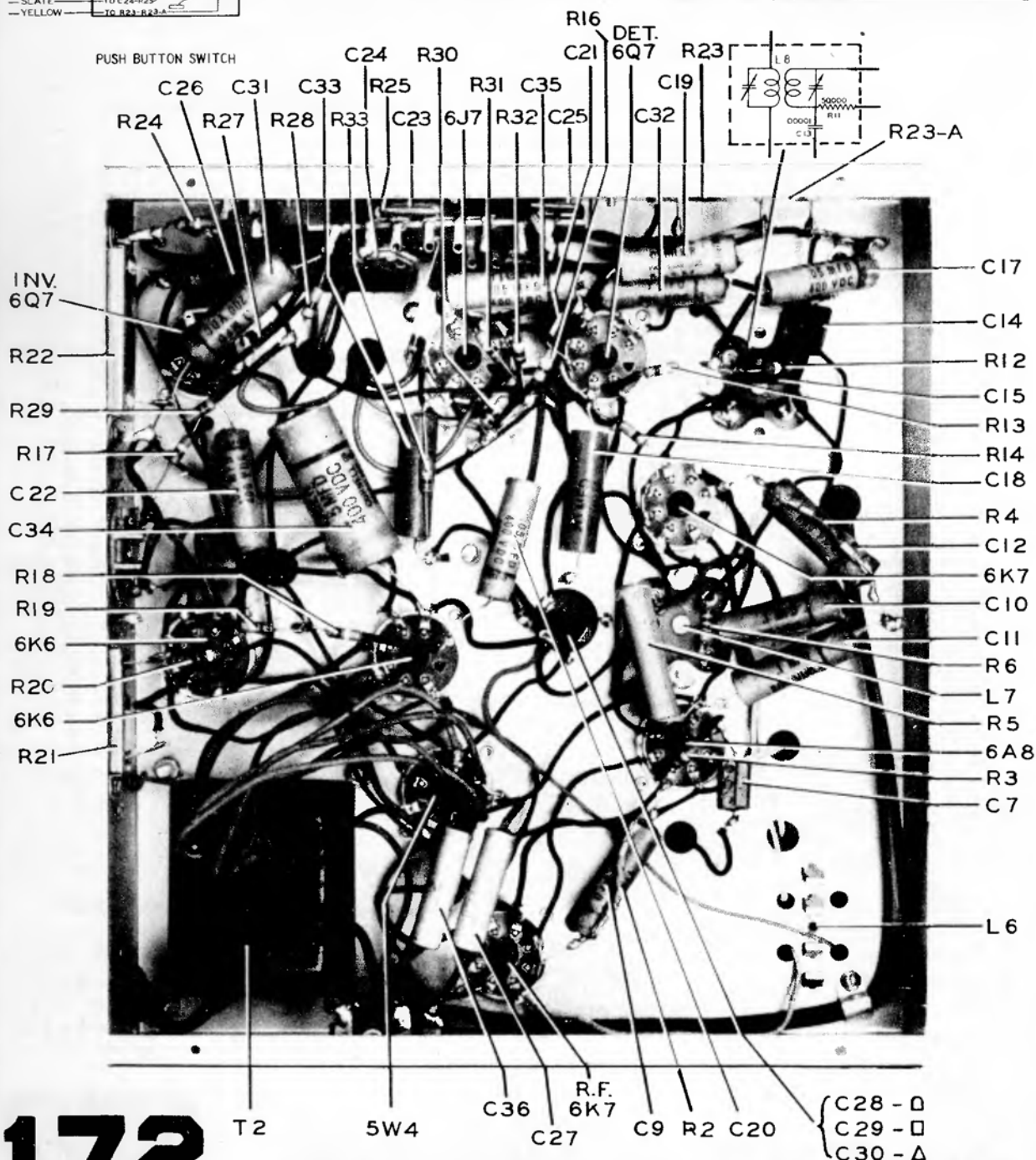
Models A-89, A-91, A-92, A-93, A-94, A-101, A-102.

See next page for details

MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



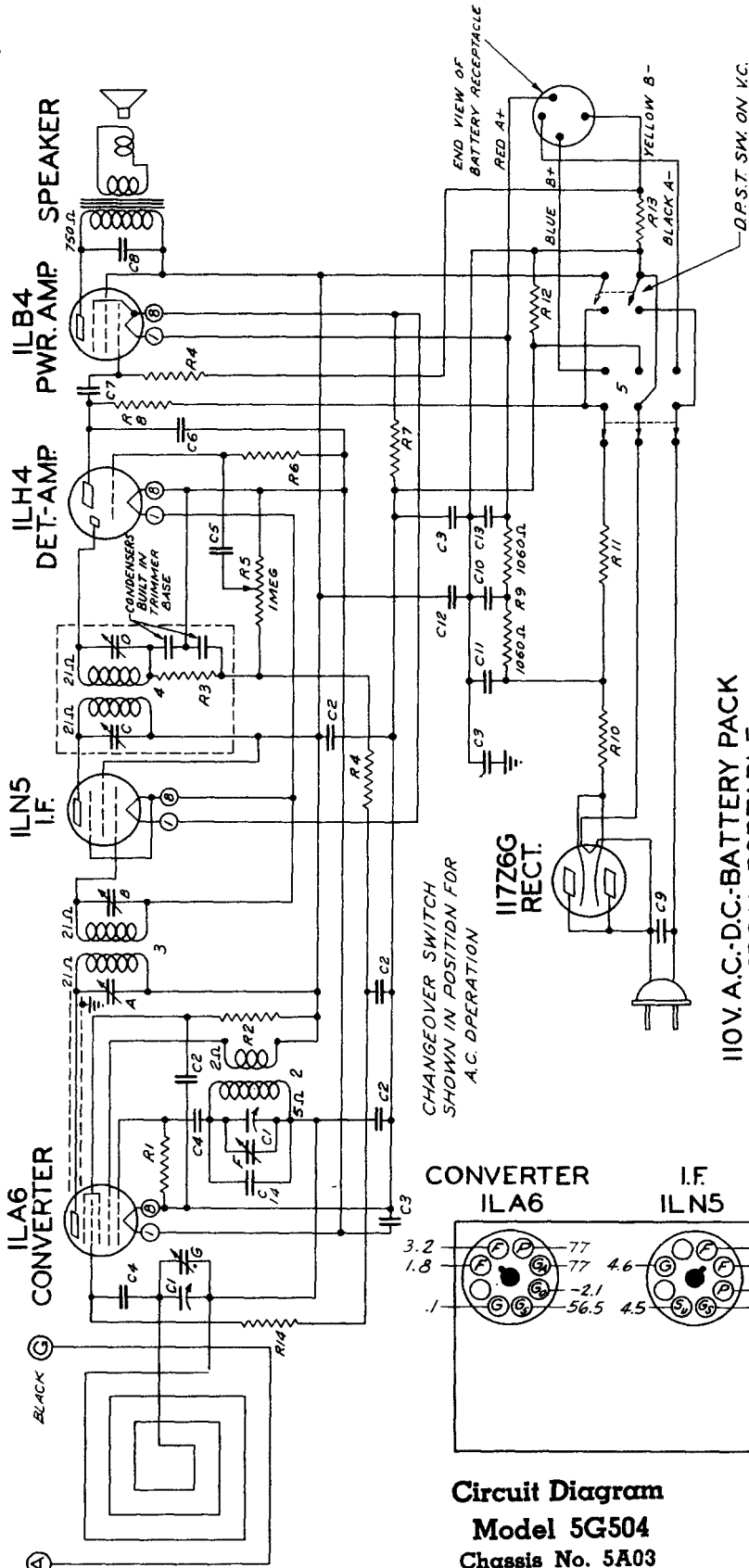
MODELS	CIRCUIT	PHONO-PLAYER
A-89	ILLUSTRATED	MANUAL
A-91	"	"
A-92	"	"
A-93	"	AUTOMATIC
A-94	"	"
A-101	SEE WIRING & NOTE A-101	USED WITH A-102
A-102	SEE NOTE A-102	DUAL TURNTABLE ONLY



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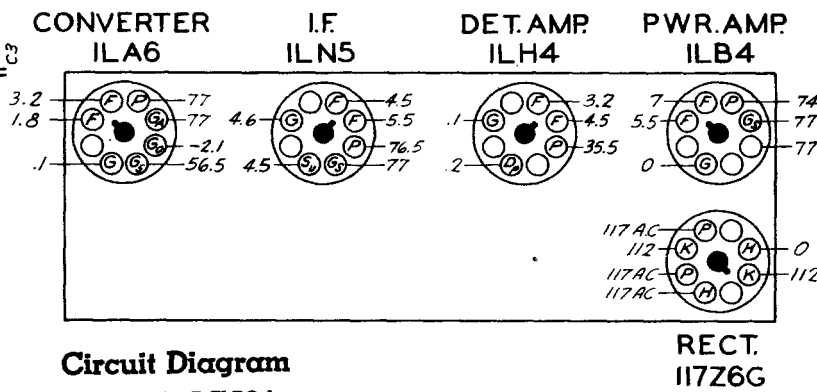
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



**RADIO CORPORATION
CHICAGO, ILL.**

110V. A.C.-D.C. BATTERY PACK
UNIVERSAL PORTABLE
I.F. FREQUENCY 455 KC.
5 TUBE SUPERHETERODYNE
CHASSIS N°5A03

DIAG. No.	PART No.	DESCRIPTION	DIAG. No.	PART No.	DESCRIPTION	DIAG. No.	PART No.	DESCRIPTION
C1	22-1082	TWO GANG VARIABLE	R1	63-773	180 M OHM	1	58242	WAVEMAGNET ASSEMBLY
C2	22-829	.05 MFD.	R2	63-648	33 M OHM	1	58250	OSC. COIL ASSEMBLY
C3	22-827	.1 MFD.	R3	63-718	47 M OHM	2	95-780	1ST I.F. TRANSFORMER
C4	22-162	.0001 MFD.	R4	63-600	2.2 MEG OHM	3	95-781	2ND I.F. TRANSFORMER
C5	22-492	.002 MFD.	R5	63-126	2.2 MEG OHM	4	85-242	CHANGEOVER SWITCH
C6	22-478	.00015 MFD.	R6	63-976	15 MEG OHM	5		
C7	22-249	.001 MFD.	R7	63-1097	870 OHM WIREWOUND			
C8	22-526	.003 MFD.	R8	63-1271	1 MEG OHM			
C9	22-869	.05 MFD.	R9	63-1036	140 OHM WIREWOUND			
C10	22-1026	120 MFD. ELECTROLYTIC	R10	63-1036	140 OHM WIREWOUND			
C11		40 MFD.	R11	63-433	2700 OHM	2		1ST I.F. TRANS. PRI
C12	22-1027	120 MFD.	R12	63-1099	33 OHM WIREWOUND	3		1ST I.F. SEC.
C13	22-1027	120 MFD.	R13	63-762	180 OHM	4		2ND I.F. PRI.
C14	22-285	10 M MFD.	R14	63-296	220 M OHM	5		2ND I.F. SEC.
								BROADCAST OSC. (ON GANG)
								BROADCAST ANT. (ON GANG)

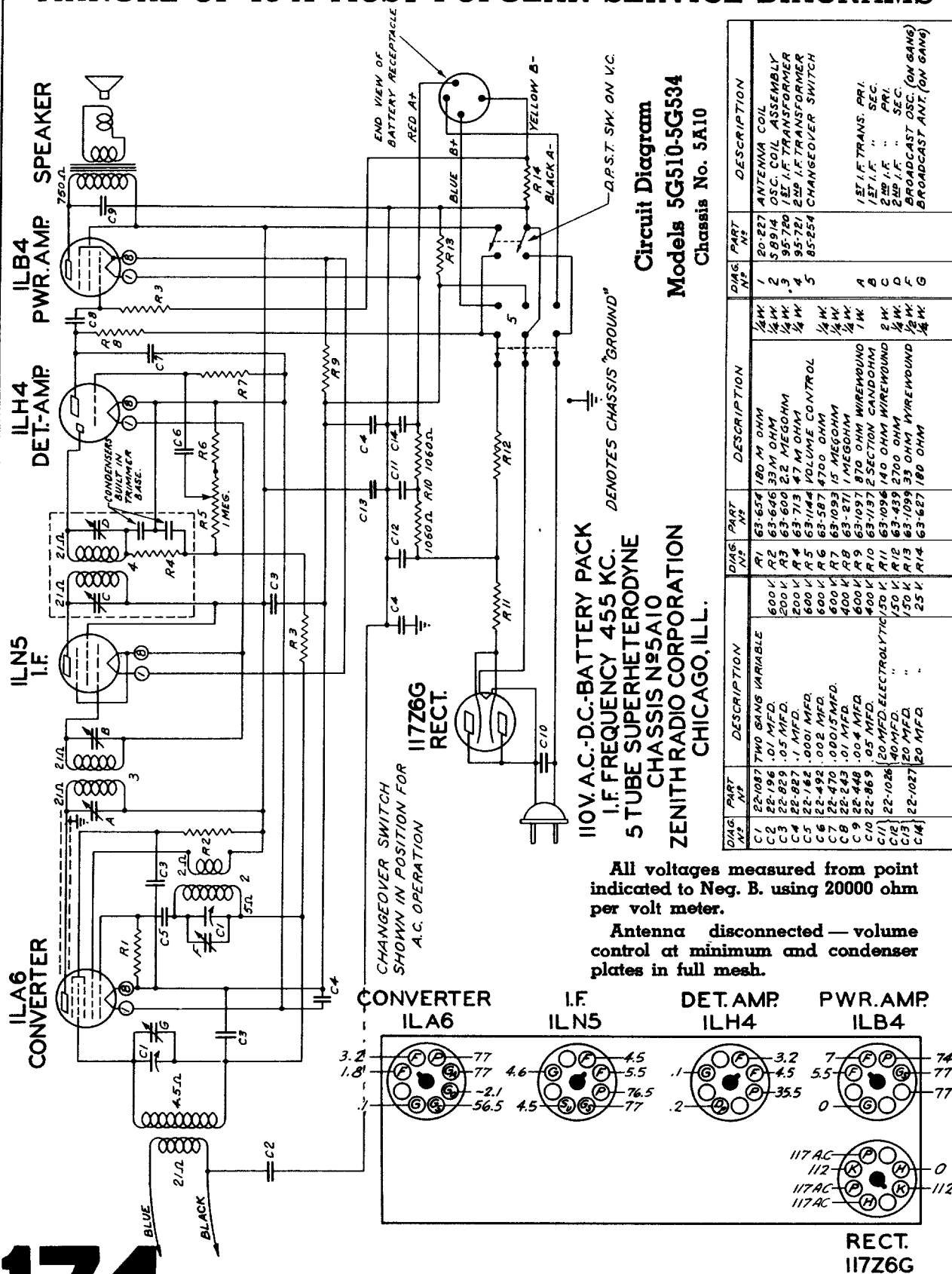


Circuit Diagram
Model 5G504
Chassis No. 5A03

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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



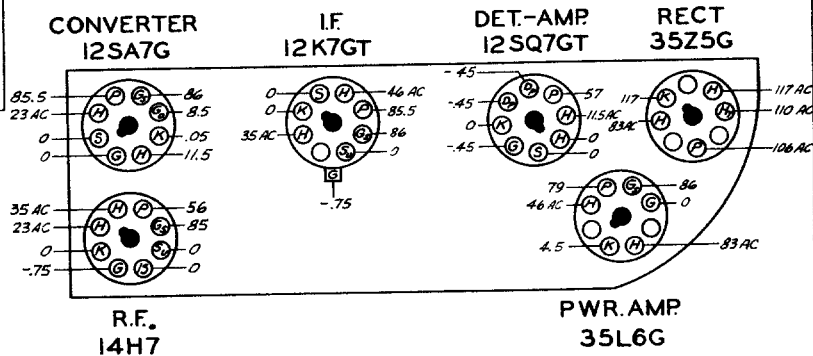
All voltages measured from point indicated to Neg. B. using 20000 ohm per volt meter.

Antenna disconnected — volume control at minimum and condenser plates in full mesh.

DIAG. N ^o	PART N ^o	DESCRIPTION	DIAG. N ^o	PART N ^o	DESCRIPTION	DIAG. N ^o	PART N ^o	DESCRIPTION
C 1	22-1087	TWO GANS VARIABLE	R 1	63-654	180 M OHM	1	20-227	ANTENNA COIL
C 2	22-196	.01 MFD.	R 2	63-646	33M OHM	1	58514	OSC. COIL ASSEMBLY
C 3	22-82	.05 MFD.	R 3	63-600	2.2 MEGOHM	2	95-730	1ST I.F. TRANSFORMER
C 4	22-827	.1 MFD.	R 4	63-713	47 M OHM	3	95-721	2ND I.F. TRANSFORMER
C 5	22-162	.0001 MFD.	R 5	63-114	VOLUME CONTROL	4	85-254	CHANGEOVER SWITCH
C 6	22-492	.002 MFD.	R 6	63-587	4700 OHM	1		
C 7	22-470	.00015 MFD.	R 7	63-1033	.15 MEGOHM	1		
C 8	22-243	.01 MFD.	R 8	63-271	1 MEGOHM	2		
C 9	22-448	.004 MFD.	R 9	63-1057	870 OHM WIREWOUND	1		
C 10	22-869	.05 MFD.	R 10	63-1137	2 SECTION CANDOHM	1		
C 11	22-1026	20 MFD. ELECTROLYTIC	R 11	63-1056	140 OHM WIREWOUND	1		
C 12		..	R 12	63-439	2700 OHM	2		
C 13		..	R 13	63-1098	33 OHM WIREWOUND	1		
C 14	22-1027	20 MFD.	R 14	63-627	180 OHM	1		



DENOTES CHASSIS "GROUND"

**Models 6D512-6D512W-6D539**

Chassis No. 6A16

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8-22-40 C16 ADDED \$ 22-1157 WAS 22-467											
8-16-40 C15 ADDED											
8-14-40 C5 AT KC. ADDED											
DMS No.	PART No.	DESCRIPTION	DMS No.	PART No.	DESCRIPTION	DMS No.	PART No.	DESCRIPTION	DMS No.	PART No.	DESCRIPTION
C 1	22-1071	TWO-GANS VARIABLE	R3	63-376	68 OHM	4 W	S 8881	OSCILLATOR COIL ASSEM.	6	95-760	181 I.F. TRANSFORMER
C2	22-1289	50 MHFD.	R4	63-381	22M OHM	4 W	181 I.F. TRANSFORMER	7	95-760	181 I.F. TRANSFORMER	
C3	22-1098	.00083 MHFD.	R5	63-1093	.5 MEGOHM	4 W	181 I.F. TRANSFORMER	8	95-760	181 I.F. TRANSFORMER	
C4	22-1829	.05 MFD.	R6	63-1093	22 OHM WIREWOUND	4 W	181 I.F. TRANSFORMER	9	95-760	181 I.F. TRANSFORMER	
C5	22-162	.0001 MHFD.	R7	63-3599	1.5 MEGOHM	4 W	181 I.F. TRANSFORMER	10	95-760	181 I.F. TRANSFORMER	
C6	22-1017	.05 MHFD.	R8	63-3599	47 M OHM	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C7	22-182	.00085 MHFD.	R9	63-1130	VOLUME CONTROL	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C8	22-492	.002 MHFD.	R10	63-976	15 MEGOHM	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C9	22-716	.0003 MHFD.	R11	63-296	220 M OHM	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C10	22-243	.01 MHFD.	R12	63-597	470 M OHM	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C11	22-1100	.06 MHFD.	R13	63-686	150 OHM WIREWOUND	4 W	181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C12	150V	(50MFD. ELECTROLYTIC					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C13	22-1073	30MFD. ELECTROLYTIC					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C14	25 V	20MFD. ELECTROLYTIC					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C15	22-157	.03 MHFD.					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
C16	22-158	.05 MHFD.					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	
R 1	63-597	4700 OHM					181 I.F. TRANSFORMER		95-760	181 I.F. TRANSFORMER	

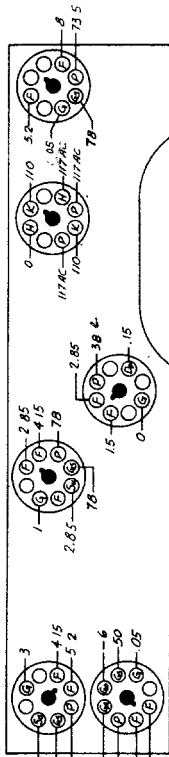
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

110V. A.C.-D.C. BATTERY PACK
UNIVERSAL PORTABLE
I.F. FREQUENCY 455KC.
6 TUBE SUPERHETERODYNE
CHASSIS No 6A19
ZENITH RADIO CORPORATION
CHICAGO, ILL.

R.F. ILN5
 PWR AMP 3Q5G

RECT. 11726G

ILN5

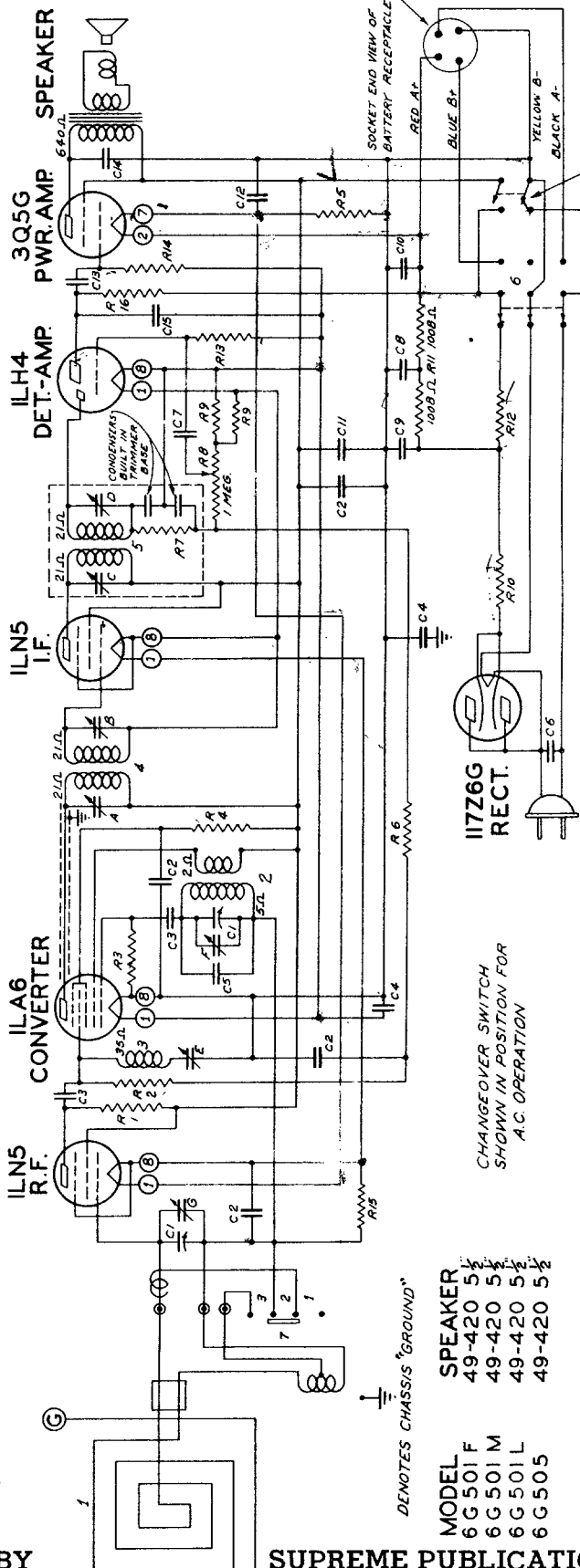


ILA6
 CONVERTER

ILH4
 DET. AMP.

All voltages measured with a 20000 ohm per volt meter from Neg. B to socket contact indicated.
 All voltages are positive D.C. unless marked otherwise.
 Volume control on full.
 Line voltage 117 v. A.C.

DIAG. No.	PART No.	DESCRIPTION	DIAG. No.	PART No.	DESCRIPTION
1	63-590	15M OHM	1	S89B4	WAVE MAGNET ASSEM.
2	22-1024	TWO GANG VARIABLE	2	S8374	OSCILLATOR ASSEMBLY
3	22-1024	100M OHM	3	S8326	WAVE TRAP ASSEMBLY
4	22-1024	100M OHM	4	95-739	1/2 I.F. TRANSFORMER
5	22-1024	100M OHM	5	95-740	2nd I.F. TRANSFORMER
6	22-1024	100M OHM	6	85-224	CHANGEOVER SWITCH
7	22-1024	100M OHM	7	85-225	WAVE MAGNET SWITCH
8	22-1024	100M OHM	8	1/2 I.F. TRANS. PRI.	
9	22-1024	100M OHM	9	1/2 I.F. TRANS. SEC.	
10	22-1024	100M OHM	10	2nd I.F. TRANS. PRI.	
11	22-1024	100M OHM	11	2nd I.F. TRANS. SEC.	
12	22-1024	100M OHM	12	WAVE TRAP	
13	22-1024	100M OHM	13	BROADCAST OSC. (ON GANG)	
14	22-1024	100M OHM	14	BROADCAST ANT. (ON GANG)	



MODEL
 6G501F
 6G501M
 6G501L
 6G505

SPEAKER
 49-420 5"
 49-420 5"
 49-420 5"
 49-420 5"

Models 6G501F-6G501L-6G501M

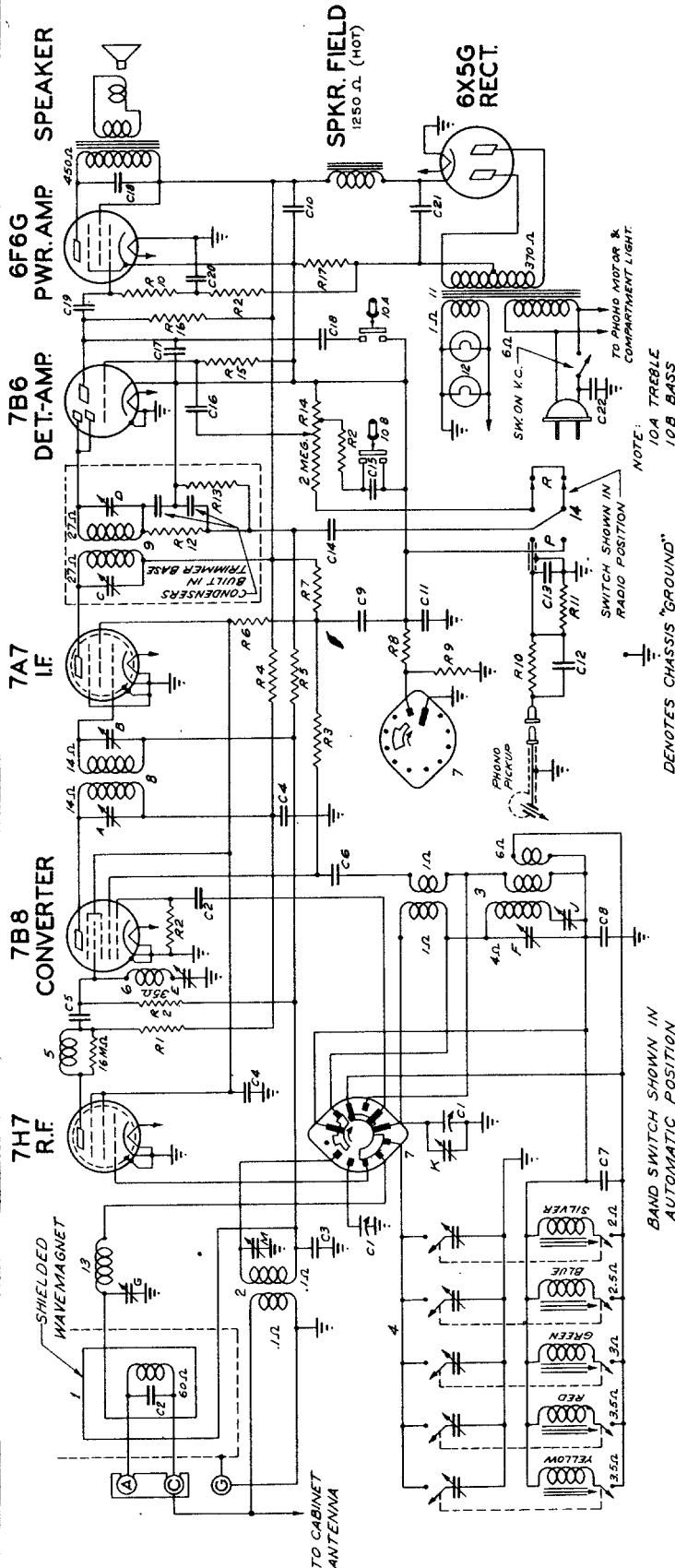
Chassis No. 6A19

8-13-40 FIL CRT REVISED
 8-20-40 22-1156 WAS 22-1069
 8-23-40 22-1159 INCLUDES 22-1081 & 22-1156
 9-11-40 22-738 WAS 22-743

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Circuit Diagram

Models 6S596-6S597

Chassis No. 6A20

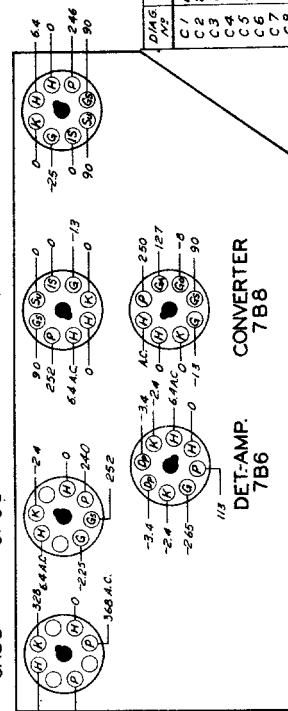
MODEL 6S596 49-396 10"
6S597 49-380 10"

R.F. 7H7

I.F. 7A7

AMP. 6F6G

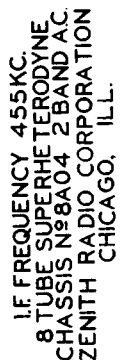
RECT. 6X5G



I.F. FREQUENCY 455 KC.
6 TUBE SUPERHETERODYNE
CHASSIS NO. 6A20 2BAND A.C. PHONO
ZENITH RADIO CORPORATION
CHICAGO, ILL.

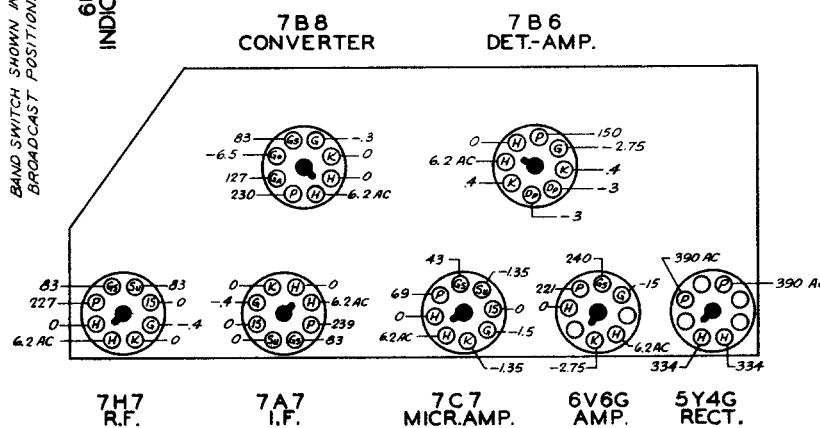
COMP. NO.	PART NO.	DESCRIPTION
1	6S596	WAVEMAGNET ASSEMBLY
2	6S597	ANTENNA COIL ASSEMBLY
3	6S598	OSCILLATOR COIL ASSEMBLY
4	6S599	AUTOMATIC TUNING UNIT
5	6S600	R.F. CHOKER & RES. ASSEMBLY
6	6S601	WAVE TRAP ASSEMBLY
7	6S602	DET. AMP. ASSEMBLY
8	6S603	CONVERTER ASSEMBLY
9	6S604	IF. TRANSFORMER
10	6S605	IF. TRANSFORMER
11	6S606	IF. TRANSFORMER
12	6S607	IF. TRANSFORMER
13	6S608	IF. TRANSFORMER
14	6S609	IF. TRANSFORMER
15	6S610	IF. TRANSFORMER
16	6S611	IF. TRANSFORMER
17	6S612	IF. TRANSFORMER
18	6S613	IF. TRANSFORMER
19	6S614	IF. TRANSFORMER
20	6S615	IF. TRANSFORMER
21	6S616	IF. TRANSFORMER
22	6S617	IF. TRANSFORMER
23	6S618	IF. TRANSFORMER
24	6S619	IF. TRANSFORMER
25	6S620	IF. TRANSFORMER
26	6S621	IF. TRANSFORMER
27	6S622	IF. TRANSFORMER
28	6S623	IF. TRANSFORMER
29	6S624	IF. TRANSFORMER
30	6S625	IF. TRANSFORMER
31	6S626	IF. TRANSFORMER
32	6S627	IF. TRANSFORMER
33	6S628	IF. TRANSFORMER
34	6S629	IF. TRANSFORMER
35	6S630	IF. TRANSFORMER
36	6S631	IF. TRANSFORMER
37	6S632	IF. TRANSFORMER
38	6S633	IF. TRANSFORMER
39	6S634	IF. TRANSFORMER
40	6S635	IF. TRANSFORMER
41	6S636	IF. TRANSFORMER
42	6S637	IF. TRANSFORMER
43	6S638	IF. TRANSFORMER
44	6S639	IF. TRANSFORMER
45	6S640	IF. TRANSFORMER
46	6S641	IF. TRANSFORMER
47	6S642	IF. TRANSFORMER
48	6S643	IF. TRANSFORMER
49	6S644	IF. TRANSFORMER
50	6S645	IF. TRANSFORMER
51	6S646	IF. TRANSFORMER
52	6S647	IF. TRANSFORMER
53	6S648	IF. TRANSFORMER
54	6S649	IF. TRANSFORMER
55	6S650	IF. TRANSFORMER
56	6S651	IF. TRANSFORMER
57	6S652	IF. TRANSFORMER
58	6S653	IF. TRANSFORMER
59	6S654	IF. TRANSFORMER
60	6S655	IF. TRANSFORMER
61	6S656	IF. TRANSFORMER
62	6S657	IF. TRANSFORMER
63	6S658	IF. TRANSFORMER
64	6S659	IF. TRANSFORMER
65	6S660	IF. TRANSFORMER
66	6S661	IF. TRANSFORMER
67	6S662	IF. TRANSFORMER
68	6S663	IF. TRANSFORMER
69	6S664	IF. TRANSFORMER
70	6S665	IF. TRANSFORMER
71	6S666	IF. TRANSFORMER
72	6S667	IF. TRANSFORMER
73	6S668	IF. TRANSFORMER
74	6S669	IF. TRANSFORMER
75	6S670	IF. TRANSFORMER
76	6S671	IF. TRANSFORMER
77	6S672	IF. TRANSFORMER
78	6S673	IF. TRANSFORMER
79	6S674	IF. TRANSFORMER
80	6S675	IF. TRANSFORMER
81	6S676	IF. TRANSFORMER
82	6S677	IF. TRANSFORMER
83	6S678	IF. TRANSFORMER
84	6S679	IF. TRANSFORMER
85	6S680	IF. TRANSFORMER
86	6S681	IF. TRANSFORMER
87	6S682	IF. TRANSFORMER
88	6S683	IF. TRANSFORMER
89	6S684	IF. TRANSFORMER
90	6S685	IF. TRANSFORMER
91	6S686	IF. TRANSFORMER
92	6S687	IF. TRANSFORMER
93	6S688	IF. TRANSFORMER
94	6S689	IF. TRANSFORMER
95	6S690	IF. TRANSFORMER
96	6S691	IF. TRANSFORMER
97	6S692	IF. TRANSFORMER
98	6S693	IF. TRANSFORMER
99	6S694	IF. TRANSFORMER
100	6S695	IF. TRANSFORMER

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ALL BUTTONS SHOWN IN
NON-OPERATED POSITION.

DWG. NO.	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION
C23	22-1119	1.05 MFD.	1000P	R17	63-718	47M OHM	10	3683	1	3683	10K TONE CONTROL SWITCH
C24	22-1036	14 MFD. ELECTROLYTIC	400P	R18	63-719	47M OHM	11	3684	1	3684	10K TONE CONTROL SWITCH
C25	22-1036	14 MFD. ELECTROLYTIC	400P	R19	63-719	47M OHM	12	3685	1	3685	10K TONE CONTROL SWITCH
C26	22-1036	14 MFD. ELECTROLYTIC	400P	R20	63-719	47M OHM	13	3686	1	3686	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R21	63-719	47M OHM	14	3687	1	3687	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R22	63-719	47M OHM	15	3688	1	3688	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R23	63-719	47M OHM	16	3689	1	3689	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R24	63-719	47M OHM	17	3690	1	3690	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R25	63-719	47M OHM	18	3691	1	3691	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R26	63-719	47M OHM	19	3692	1	3692	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R27	63-719	47M OHM	20	3693	1	3693	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R28	63-719	47M OHM	21	3694	1	3694	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R29	63-719	47M OHM	22	3695	1	3695	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R30	63-719	47M OHM	23	3696	1	3696	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R31	63-719	47M OHM	24	3697	1	3697	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R32	63-719	47M OHM	25	3698	1	3698	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R33	63-719	47M OHM	26	3699	1	3699	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R34	63-719	47M OHM	27	3700	1	3700	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R35	63-719	47M OHM	28	3701	1	3701	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R36	63-719	47M OHM	29	3702	1	3702	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R37	63-719	47M OHM	30	3703	1	3703	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R38	63-719	47M OHM	31	3704	1	3704	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R39	63-719	47M OHM	32	3705	1	3705	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R40	63-719	47M OHM	33	3706	1	3706	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R41	63-719	47M OHM	34	3707	1	3707	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R42	63-719	47M OHM	35	3708	1	3708	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R43	63-719	47M OHM	36	3709	1	3709	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R44	63-719	47M OHM	37	3710	1	3710	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R45	63-719	47M OHM	38	3711	1	3711	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R46	63-719	47M OHM	39	3712	1	3712	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R47	63-719	47M OHM	40	3713	1	3713	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R48	63-719	47M OHM	41	3714	1	3714	10K TONE CONTROL SWITCH
400P	22-1036	14 MFD. ELECTROLYTIC	400P	R49	63-719	47M OHM	42	3715	1		



7A6 DISCRIMINATOR DET.

7C7 2ND LIMITER

7C7 1ST LIMITER

6AC7-1652 2ND I.F.

767-1232 1ST I.F.

7A7 CONVERTER

6AC7-1B52 R.F.

7B6 DET-AMP

6V6G PWR AMP

5Y4G RECT.

SPKR FIELD 500 Ω (NOT)

SPKR

MODEL 10H551 49-454 12 49-454 12

NOTE: 23A LOW BASS
23B TREBLE
23C VOICE
23D NORMAL
23E BASS

BAND SWITCH SHOWN IN "POLICE" POSITION.

M. N. BEITMAN, SUPREME PU

—

23A LOW BASS
23B TREBLE
23C VOICE
23D NORMAL
23E ALTO
23F BASS

“DENOTES CHASSIS GROUND”

BAND SWITCH SNOWN
IN 'POLICE' POSITION.

[illegible]

AMP MOD.IF FREQUENCY 455KC.
FREQ.MOD.IF FREQUENCY 43MC.
10 TUBE SUPERHETERODYNE
CHASSIS N210A3-A.C.-4 BAND
ZENITH RADIO CORPORATION
CHICAGO, ILL.

Circuit Diagram

Models 10H551-10H571

Chassis No. 10A3

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Chassis No. 12A1

DIAGRAMS

SWELDED WAVE MAGNET

1232 R.F.

7B8 MIXER

6K7G I.F.

6J5G DET.

6J5G 1ST A.F.

6J5G 2ND A.F.

6AET6GT DRIVER P.P. P.W.R. AMP.

6J5G INVERTER

6J5G OSC.

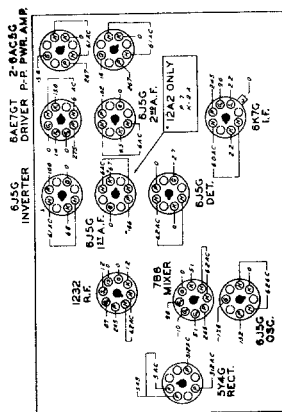
5Y4G RECT.

SPKR. FIELD 670.11 (107)

NOTE: 455 KC. FREQUENCY

12 TUBE SUPERHETERODYNE CHASSIS NO. 12A1 3 BAND A.C. ZENITH RADIO CORPORATION

↑ DENOTES CHASSIS "GROUND"



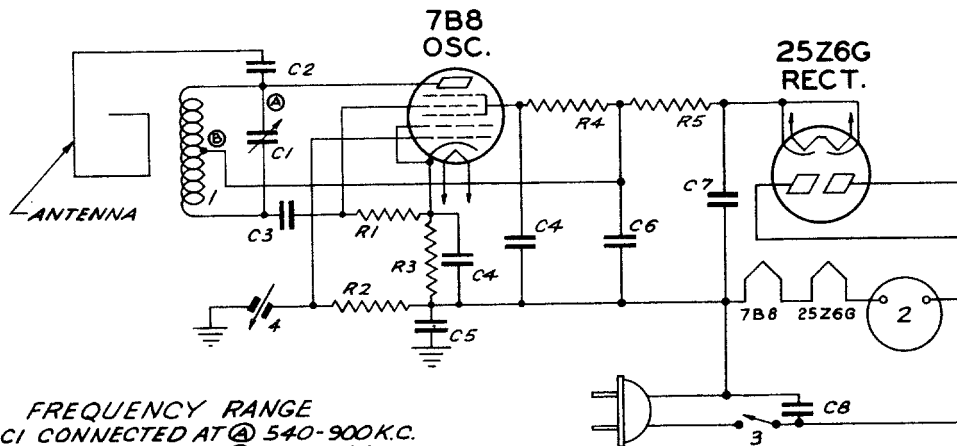
SOCKET VOLTAGES

1F FREQUENCY 455KC.
12 TUBE SUPERHETERODYNE
CHASSIS No 12A1 3 BAND A
ZENITH RADIO CORPORATION

DEFNOTES CHASSIS "GROUND"

ZENITH RADIO CORPORATION

CHICAGO • ILLINOIS

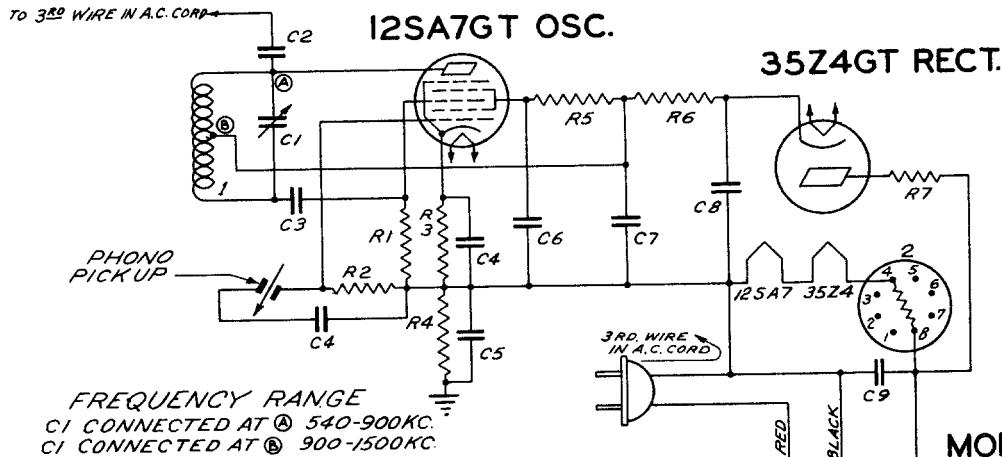


FREQUENCY RANGE
C1 CONNECTED AT Ⓐ 540-900 K.C.
C1 CONNECTED AT Ⓑ 900-1500 K.C.

MODELS
S8500Z

DIAG. N°	PART N°	DESCRIPTION	DIAG. N°	PART N°	DESCRIPTION
C1	22-690	TUNING CONDENSER	R2	63-464	1 MEGOHM
C2	22-127	25 MMFD.	R3	63-581	470 OHM
C3	22-182	.00025 MFD.	R4	63-964	4700 OHM
C4	22-829	.05 MFD.	R5	63-707	4700 OHM
C5	22-827	.1 MFD.			
C6	22-1061	8 MFD. ELECTROLYTIC	1	58611	OSC. COIL ASSEM.
C7	22-1061	16 MFD. "	2	141-85	MOTOR (60~)
C8	22-869	.05 MFD.	3	85-191	A.C. SWITCH
R1	63-593	47 M OHM	4	142-30	PICKUP

PHONOGRAPH OSCILLATOR
ZENITH RADIO CORPORATION
CHICAGO ILL.



FREQUENCY RANGE
C1 CONNECTED AT Ⓐ 540-900 KC.
C1 CONNECTED AT Ⓑ 900-1500 KC.

MODEL
S9000

DIAG. N°	PART N°	DESCRIPTION	DIAG. N°	PART N°	DESCRIPTION
C1	22-690	TUNING CONDENSER	R3	63-701	470 OHM
C2	22-127	25 MMFD.	R4	63-296	220M OHM
C3	22-182	.00025 MFD.	R5	63-964	4700 OHM
C4	22-829	.05 MFD.	R6	63-803	2200 OHM
C5	22-827	.1 MFD.	R7	63-575	47 OHM
C6	22-243	.01 MFD.			
C7	22-876	8 MFD. ELECTROLYTIC	1	58611	OSC. COIL ASSEM.
C8	22-876	40 MFD. "	2	100-76	BALLAST TUBE
C9	22-828	.05 MFD.	3	52-208	3 PRONG RECEPTACLE
R1	63-591	22 M OHM			
R2	63-271	1 MEGOHM			

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FREQUENCY MODULATION

Broadcasting by the Frequency Modulation method has already proved to be the most satisfactory means of "Local" radio transmission with reduced noise and high fidelity. It is not generally understood that these two features of FM are due in a great measure to the wide frequency band which this method of modulation employs. The FM receiver must be accurately aligned because much of the FM system's noise reducing ability is lost if the FM IF and discriminator circuits are misaligned.

The alignment of FM receivers differs from the familiar AM receiver alignment procedure where a modulated signal from the generator is used and the output is measured with an A.C. voltmeter across the voice coil.

The signal generator for FM alignment must be capable of supplying an unmodulated signal of at least .5 volt at the IF frequencies (4 to 9 Mc.) and a moderate unmodulated signal at the FM RF frequencies (41.5 to 50.5 Mc.) A 50-0-50 microammeter, such as Triplett #321 or #521, makes an excellent output meter when used with our #S9614 four prong plug and cable assembly and a S.P.D.T. switch. (see fig. 1)

The output meter is connected across HALF the diode load resistor for gain alignment and is connected across the FULL diode load resistor for frequency settings. A polarized socket is provided (near the 7A6 tube) which accommodates the output meter plug to facilitate switching the meter across either FULL or HALF the diode load resistor.

IMPORTANT—The FM IF and discriminator alignment must be followed in a stage-by-stage sequence, beginning at the discriminator and working forward to the converter stage. This differs from the conventional AM IF alignment procedure where the signal is applied to the converter grid and all the IFs are aligned simultaneously.

The signal from the generator must be kept just below the point where the limiter action of the receiver begins. To explain further we should consider the purpose of the limiter. It does what its name implies; it limits the amount of signal applied to the discriminator circuit. When the input signal is strong the limiter cuts off, allowing only a portion of the signal to pass, while at low signal levels the limiter acts as an IF amplifier. Therefore, it is easy to understand why the signal input to the receiver and IFs must be held below the limiter operating range during alignment. The most practical way of determining the proper amount of input signal is to watch the output meter (connected across HALF the diode load) while the signal from the generator is increased. The meter will indicate the increase in signal until limiting action begins, from which point on no appreciable increase can be noted on the meter even though the generator signal has been increased considerably. The desired signal input level (from the generator) is just below the limiting point which may be determined by increasing the generator output while watching the output meter, then reducing the generator output slightly when the limiting point is reached.

IF AND DISCRIMINATOR ALIGNMENT

Holes have been placed at the top of all the FM IF transformer shields so that a signal generator may be connected across the transformer secondaries to facilitate alignment. (see fig. 2) A very high input signal will be necessary to get an output indication for the discriminator alignment. Should the generator be unable to supply sufficient signal, the Discriminator input stage may be aligned first in order that its gain may be utilized to raise the input signal to the discriminator.

1. Connect the output meter across the FULL discriminator load. (fig. 1)
2. Feed an unmodulated signal, at the IF frequency, through the dummy antenna (fig. 2) to the 3rd IF transformer secondary. (The IF frequency is stamped on the IF transformer shields.) Adjust the slug B4 for resonance. Rotating the slug B4 through the resonance point will cause the output meter to swing through zero from positive to negative or vice versa. A zero reading on the meter indicates the desired resonance point.
3. Switch the output meter to HALF discriminator load (fig. 1). Adjust trimmer A4 for maximum output, keeping the signal input below the point of limiting action.
4. (Meter at HALF load) Connect the generator to the 2nd IF transformer secondary and adjust the 3rd IF trimmers A3 and B3 for maximum output.
5. (Meter at HALF load) Connect the generator across the 1st IF transformer secondary and adjust the 2nd IF transformer trimmers A2 B2 for maximum output.
6. (Meter at HALF load) Connect the generator to the converter grid. A small socket is provided near the converter tube which will accommodate the side pin of the #S9615 Dummy Antenna assembly (Fig. 2) to facilitate this generator connection. Adjust the 1st IF transformer trimmers A1 B1 for maximum output.

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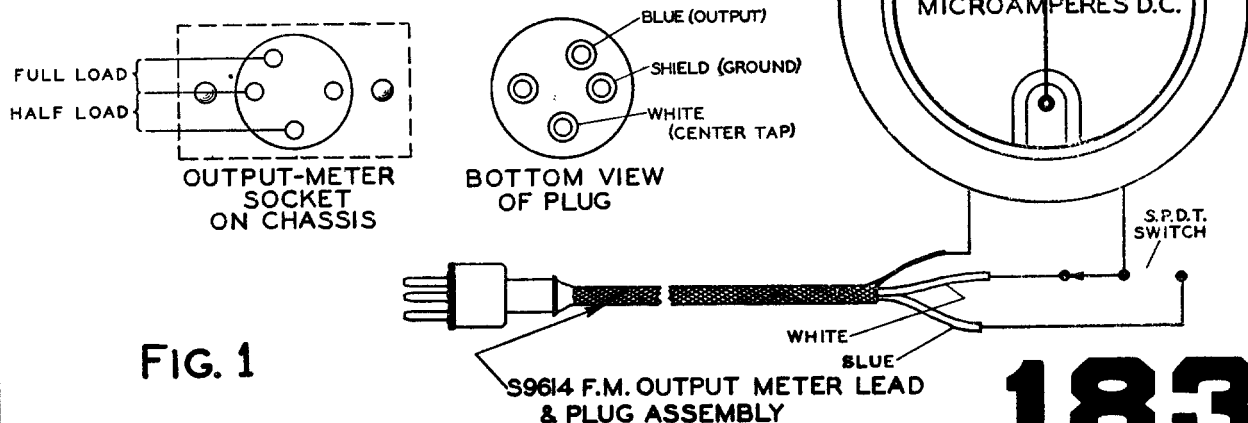
FM OSCILLATOR AND RF ALIGNMENT

- 7a. (Meter at FULL load) Connect the generator, through a 100 ohm dummy antenna, to the FM antenna terminals. Set the generator at 50 Mc. and tune in the signal on the receiver. As the pointer passes the 50 Mc. calibration the output meter will swing from negative through zero to a positive reading or vice versa. The resonance point is again at the zero setting. Should the pointer be off calibration more than plus or minus .5 Mc., which is tolerable, the oscillator may be set by adjusting the two flexible green leads between the manual tuning oscillator coil and the band switch. If the pointer is below 50 Mc. it can be raised by bringing the two green leads together and in the same manner the pointer can be lowered by separating the leads.
- 7b. (Meter still at FULL load) Set the generator at 46 Mc. and check the dial calibration (zero on meter). 46 Mc. should be on scale unless the cam on the condenser shaft has been loosened. If the cam has to be adjusted to scale the oscillator at 46 Mc., the 50 Mc. oscillator adjustment must be repeated. The converter stage is aligned after the receiver has been adjusted to scale within the .5 Mc. limits.
- 8a. (Meter at FULL load) With generator connected to the FM antenna terminals through 100 ohm dummy, set the generator at 49 Mc. and tune in signal on receiver to get a zero output meter reading. Switch the meter to HALF load and adjust the generator to give an output just below the limiter action point. Adjust slug P1 for maximum output.
- 8b. (Meter at FULL load) Set generator at 46 Mc. and tune in on receiver. Switch meter to HALF load and adjust "Z" for maximum output.
- 8c. (Meter at FULL load) Set generator at 42.5 Mc. and tune in on receiver. Switch meter to HALF load and adjust P2 for maximum output.

There are no RF adjustments for the FM push buttons when the push buttons are used on automatic. Button #1 is checked at 50 Mc., buttons #2 and #3 checked at 49 Mc., buttons #5 and #6 checked at 42.5 Mc., and button #4 is the manual switch.

In conclusion we again wish to emphasize the importance of keeping the signal from the generator below the point where limiter action begins, that the output meter is connected across the FULL diode load resistor for frequency and calibration operations, and that the output meter is connected across HALF the diode load resistor for gain checks.

This information on alignment of Frequency Modulation circuits is presented with the permission of Zenith Radio Corp. of Chicago.



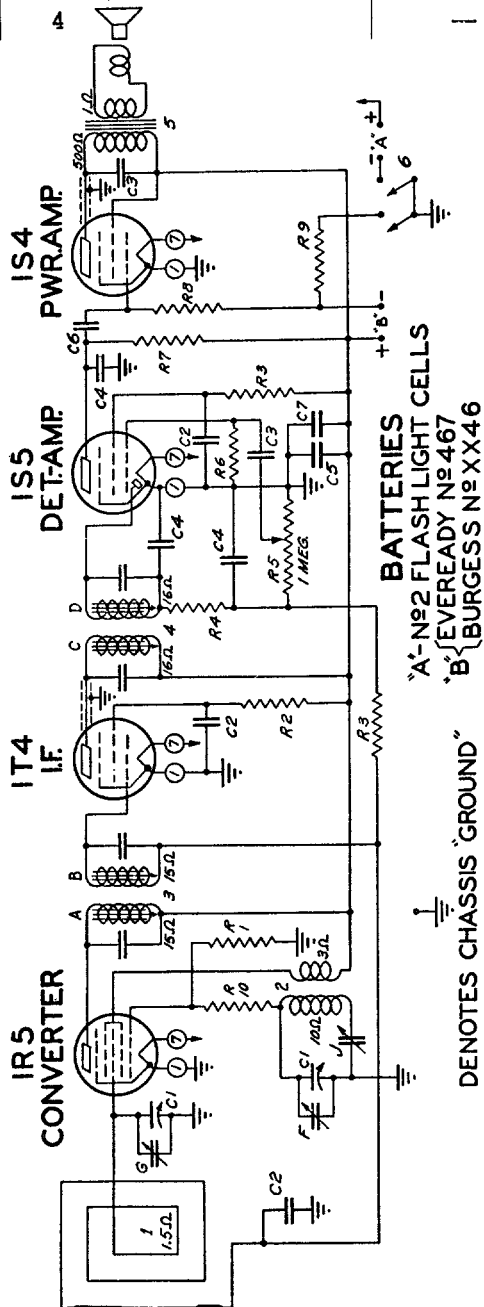
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

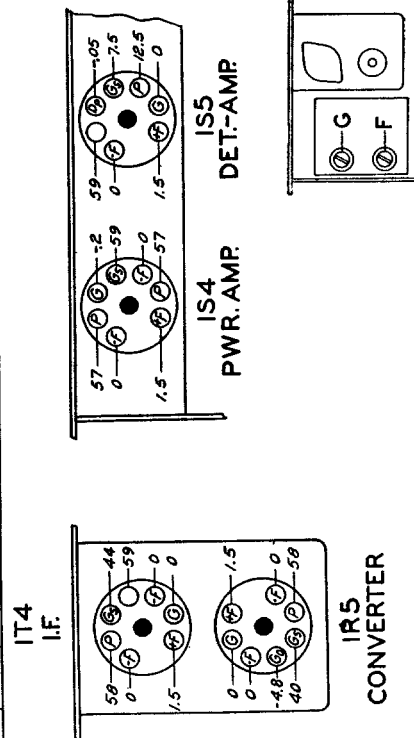
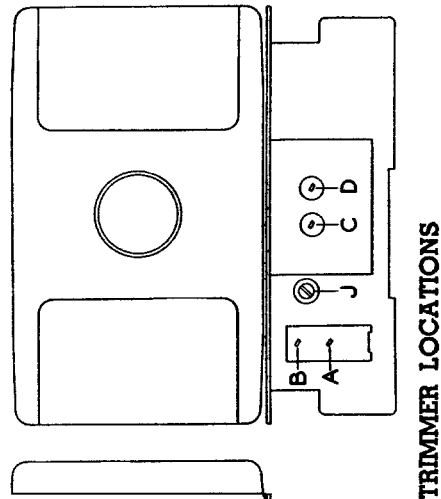
ALIGNMENT PROCEDURE

Operation	Connect Test Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial At	Trimmers	Purpose
1	Converter Grid	.1 mfd.	455 Kc.	—	1600 Kc.	A, B, C, D	Align I. F.
2	1 Turn Loop Made from Generator Leads. Diameter Approx. 10"	—	1600 Kc.	—	1600 Kc.	F	Set Oscillator to Scale
3		—	600 Kc.	—	600 Kc.	J	Rock Gang and Adjust for Max.
4		—	1400 Kc.	—	1400 Kc.	G	Align Antenna

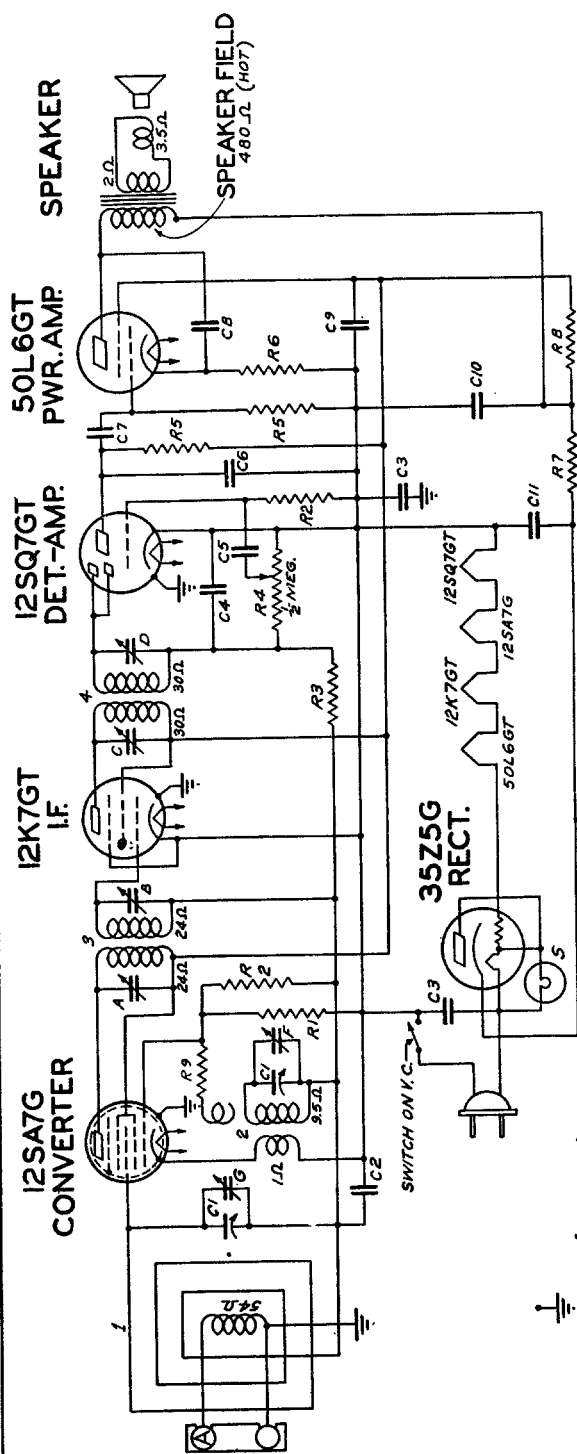


Circuit Diagram
Model 4K600
Chassis No. 4B01

DIAG. NO.	PART NO.	DESCRIPTION	DIAG. NO.	PART NO.	DESCRIPTION	DIAG. NO.	PART NO.	DESCRIPTION
1-29-41	R10	ADDED	4	95-781	2ND I.F. TRANS.	1	59-385	WAVE MAGNET ASSEMBLY
C1	22-1167	TWO GANG VARIABLE	5	95-779	SPARK TRANS.	2	59-354	OSC. COIL ASSEMBLY
C2	22-1174	.01 MFD.	6	95-267	PWR. SWITCH	3	95-780	1ST I.F. TRANS.
C3	22-1169	.001 MFD.	A	63-724	4.7 MEGOHM	4	63-713	47M OHM
C4	22-1162	.0001 MFD.	B	63-1176	VOLUME CONTROL	5	63-1093	15 MEGOHM
C5	22-1176	5MFD. ELECTROLYTIC	C	63-464	1 MEGOHM	6	63-723	3.3 MEGOHM
C6	22-1175	.005 MFD.	D	63-723	3.3 MEGOHM	7	63-723	3.3 MEGOHM
C7	22-1168	.05 MFD.	E	63-723	3.3 MEGOHM	8	63-723	3.3 MEGOHM
R1	63-715	100M OHM	F	63-1234	680 OHM	9	63-723	3.3 MEGOHM
R2	63-765	93M OHM	G	63-1234	680 OHM	10	63-1234	680 OHM

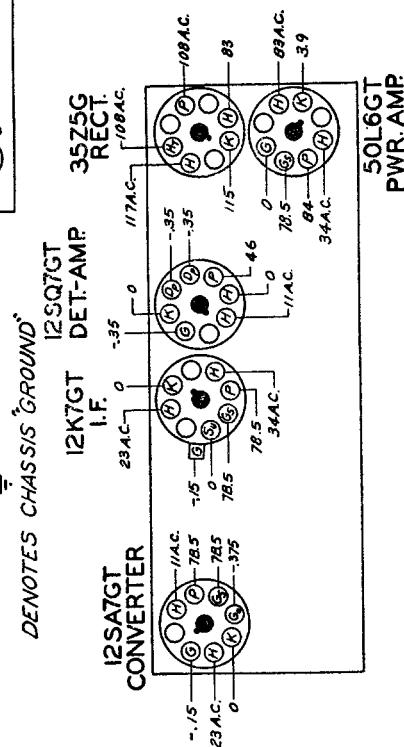


MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



ALIGNMENT PROCEDURE

Operation	Connect Test Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial At
1	Converter Grid	.1 mfd.	455 Kc.	—	600 Kc.
2	1 Turn Loop Made from Generator Leads.	—	1500 Kc.	—	1500 Kc.
3			1500 Kc.	—	1500 Kc.



R9 ADDED	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION
C1	22-1185	TWO-GANG VARIABLE		R 1	63-589	10 M OHM	2	93450 OSC. COIL ASSEMBLY
C2	22-829	.05 MFD.		R 3	63-976	15 MEGOHM	3	35-696 1ET I.F. TRANS.
C3	22-1017	.05 MFD.		R 2	63-690	2.2 MEGOHM	4	95-794 2ND I.F. TRANS.
C4	22-953	10002 MFD.		R 4	63-1112	VOLUME CONTROL	5	100-67 PILOT LIGHT 6.3V .15A.
C5	22-492	10002 MFD.		R 5	63-597	470M OHM		
C6	22-854	10005 MFD.		R 6	63-1171	75 OHM WIREWOUND	A	1ET I.F. TRANS. PRI.
C7	22-243	.01 MFD.		R 7	63-1172	100 OHM WIREWOUND	B	1ET I.F. TRANS. SEC.
C8	22-1182	.01 MFD.		R 8	63-1173	1500 OHM	C	2ND I.F. TRANS. PRI.
C9	(20 MFD.)	ELECTROLYTIC		R 9	63-579	220 OHM	D	2ND I.F. TRANS. SEC.
C10	(20 MFD.)	ELECTROLYTIC					F	BROADCAST OSC. (ON GANG)
C11	(30 MFD.)	ELECTROLYTIC					G	BROADCAST ANT. (ON GANG)
				S 9452	NAVENAMAGNET ASSEMBLY			

**ZENITH RADIO CORPORATION
CHICAGO, ILL.**

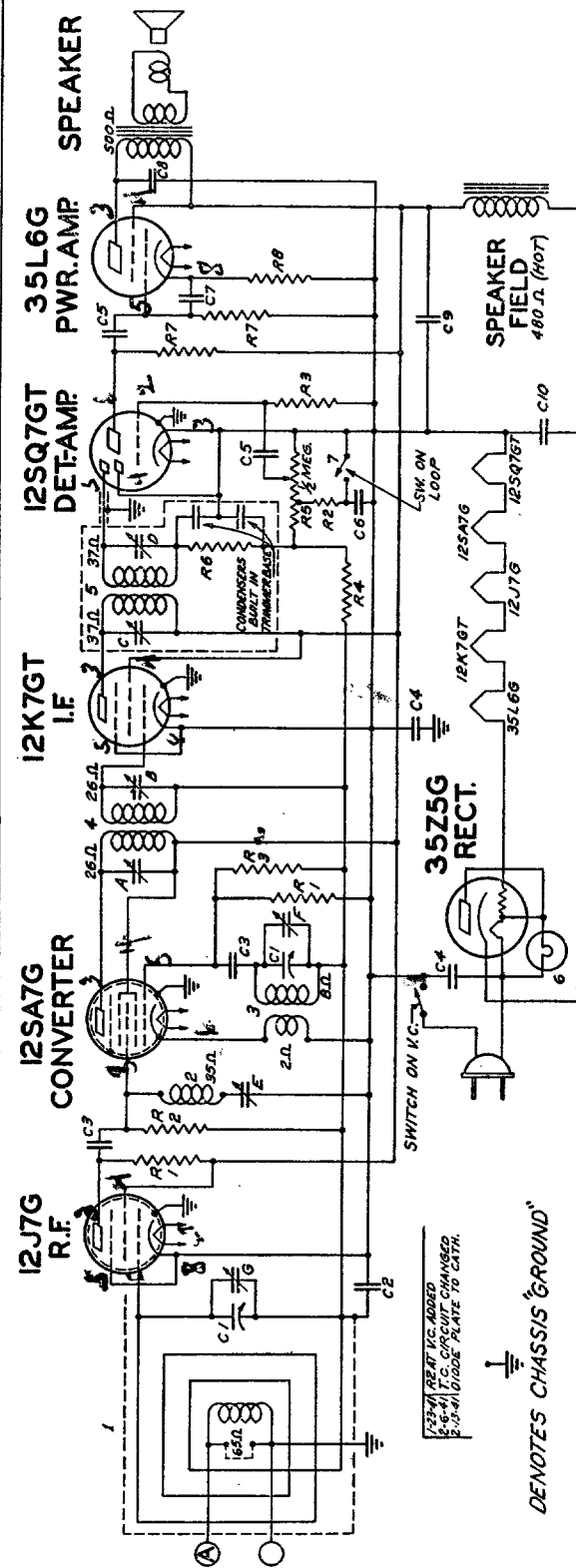
Circuit Diagram

Models 5D610, 5D610W, 5D625

Chassis No. 5B01

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS

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I.F. FREQUENCY 455 KC.

Circuit Diagram

Models 6D520, 6D520W, 6D538

Chassis No. 6A26

Operation	Connect Test Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial At	Trimmers	Purpose
1	Converter Grid	.5 mfd.	455 Kc.	BC	600 Kc.	A, B, C, D	Align I. F.
2	R. F. Grid	.5 mfd.	455 Kc.	BC	600 Kc.	E	Adj. Wave Trap for Minimum
3	1 Turn Loop Made from Generator Leads.	—	1600 Kc.	BC	1600 Kc.	F	Set Oscillator to Scale
4		—	1400 Kc.	BC	1400 Kc.	G	Align Antenna

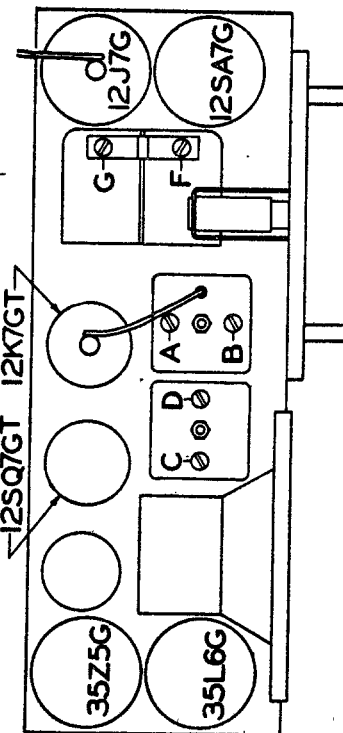
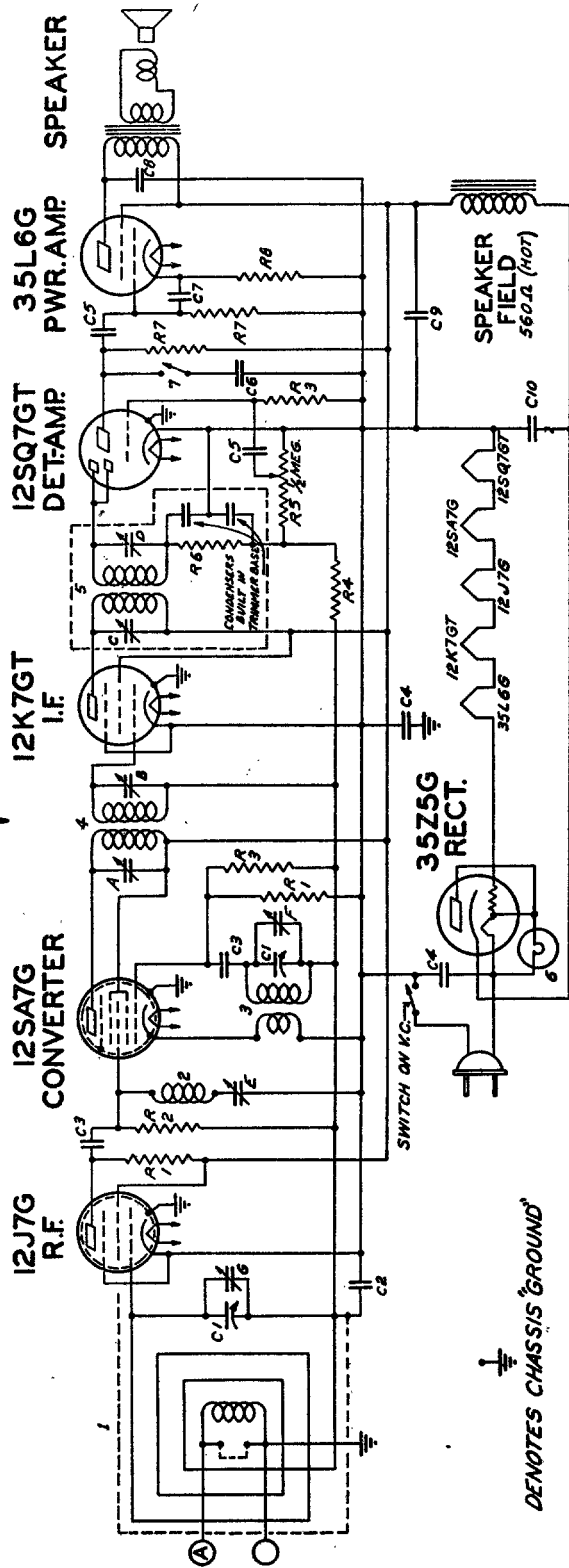


FIG. NO.	PART NO.	DESCRIPTION	DWG. NO.	PART NO.	DESCRIPTION	DWG. NO.
C1	22-1006	TWO-GANG VARIABLE	A2	63-591	22 M. OHM	1ST I.F. TRANS.
C2	22-1029	.05 MFD.	A3	63-083	15 MEGOHM	2ND I.F. TRANS.
C3	22-1032	.05 MFD.	A4	63-600	22 MEGOHM	PILOT LIGHT 3.5V
C4	22-1017	.01 MFD.	A5	63-149	VOLUME CONTROL	150 OHM SWITCH
C5	22-243	.01 MFD.	A6	63-713	47 M. OHM	
C6	22-285	.01 MFD.	A7	63-597	470 M. OHM	
C7	22-454	.0005 MFD.	A8	63-686	150 OHM WIREWOUND	
C8	22-1102	.01 MFD.				1ST I.F. TRANS. PRI
C9	22-1014	20 MFD. ELECTROLYTIC				1ST I.F. TRANS. SEC.
C10		20 MFD. ELECTROLYTIC				2ND I.F. TRANS. PRI
						2ND I.F. TRANS. SEC.
						WAKE TRAP
						BROADCAST OSC. (GANG)
						OSC. COIL ASSEMBLY
						WAVELENGTH ASSEMBLY
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MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS



All voltages measured with a 20,000 ohm per volt meter from chassis to socket contact indicated.

All voltages are positive D.C. unless marked otherwise.

Volume control full on.

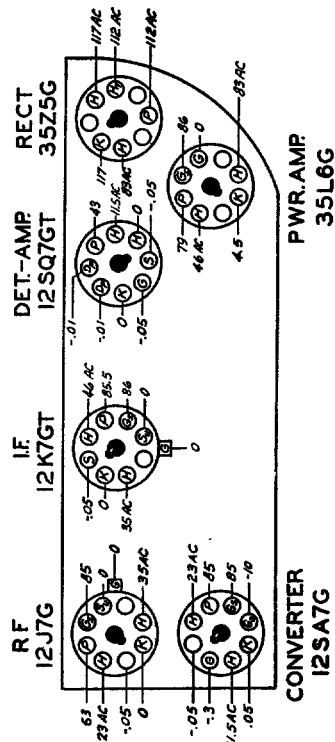
Line voltage 117 A.C.

Power consumption 25.5 watts.

Power output 1. watt.

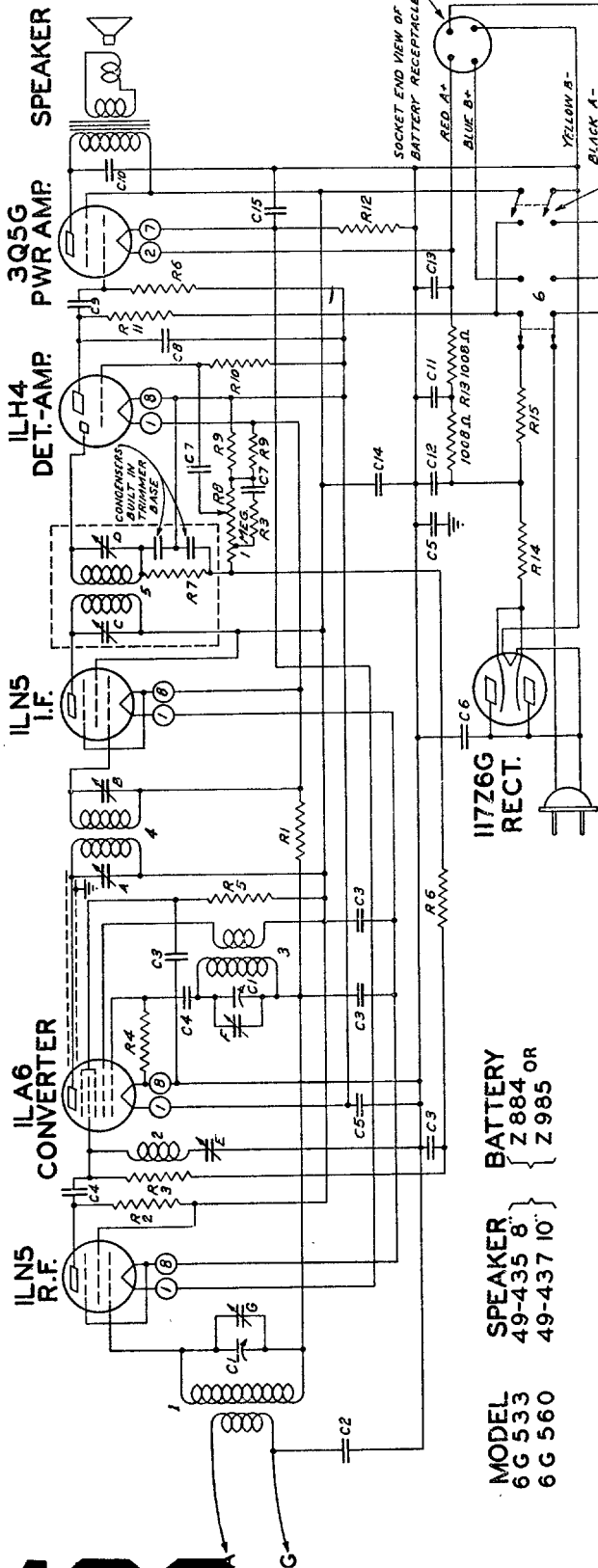
Tuning Ranges 540 Kc. to 1600 Kc.

PART NO.	DESCRIPTION	PART NO.	DESCRIPTION	PART NO.	DESCRIPTION
C1 22-1184	TWO-GANG VARIABLE	R2 63-591	22 M OHM	4 95-760	12T I.F. TRANS.
C2 22-829	.05 MFD.	R3 63-976	15 MEG OHM	5 95-759	22T I.F. TRANS.
C3 22-162	.0001 MFD.	R4 63-600	2.2 MEG OHM	6 100-87	PILOT LIGHT 6.3V. .15A.
C4 22-107	.05 MFD.	R5 63-1130	VOLUME CONTROL	7 65-870	100-87 TONE CONTROL SWITCH
C5 22-243	.01 MFD.	R6 63-713	47 M OHM		
C6 22-492	.002 MFD.	R7 63-597	470 M OHM	A 12T I.F. TRANS. PRI.	
C7 22-854	.0025 MFD.	R8 63-686	100 OHM WIRE WOUND	B 12T I.F. TRANS. SEC.	
C8 22-104	.03 MFD.			C 12T I.F. TRANS. PRI.	
C9 22-114	20 MFD. ELECTROLYTIC			D 22-1015	WAVE TRAP OSC. (HUNG)
C10 22-114	20 MFD. ELECTROLYTIC			E 22-1015	BROADCAST OSC. (HUNG)
R1 63-589	10 M OHM			F 22-1015	BROADCAST ANT. (HUNG)



Circuit Diagram
Model 6D516
Chassis No. 6A24

I.F. FREQUENCY 455 KC.
6 TUBE SUPERHETERODYNE
CHASSIS NO. 6A24 AC-DC.
ZENITH RADIO CORPORATION
CHICAGO, ILL.



DENOTES CHASSIS "GROUND"

CHANGEOVER SWITCH
SHOWN IN POSITION FOR
115V AC-DC OPERATION.

Model 6G533 - 6G560

Chassis No. 6A25

All voltages measured with a
20,000 ohm per volt meter from
chassis to socket contact indicated.

All voltages are positive D.C. un-
less marked otherwise.

Volume control full on.

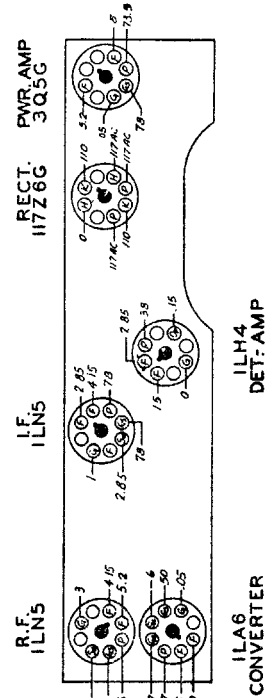
Line voltage 117 A.C.

Power consumption 20 watts.

Power output .360 watts.

Tuning Ranges 540 Kc. to 1620 Kc.

DIAG. NO.	PART NO.	DESCRIPTION	DIAG. NO.	PART NO.	DESCRIPTION	DIAG. NO.	PART NO.	DESCRIPTION
C1	22-1181	TWO GANG VARIABLE	R1	63-325	150M OHM	1	20-227	ANTENNA COIL
C2	22-1183	.01 MFD.	R2	63-590	15M OHM	2	58226	WAVE TRAP COIL ASSEMBLY
C3	22-889	.05 MFD.	R3	63-595	100M OHM	3	59446	OSCILLATOR COIL ASSEMBLY
C4	22-162	100MMFD.	R4	63-594	180M OHM	4	95-782	1ST I.F. TRANSFORMER
C5	22-827	.1 MFD.	R5	63-592	33M OHM	5	95-793	2ND I.F. TRANSFORMER
C6	22-1017	.05 MFD.	R6	63-600	2.2 MEGOHM	6	95-171	CHANGEOVER SWITCH
C7	22-492	.002 MFD.	R7	63-713	47M OHM			
C8	22-470	.00015 MFD.	R8	63-1178	220M OHM CONTROL			
C9	22-196	.01 MFD.	R9	63-125	15 MEGOHM			
C10	22-446	50MMFD. ELECTROLYTIC	R10	63-271	1 MEGOHM			
C11	22-1026	40MMFD. ELECTROLYTIC	R11	63-1097	870 OHM WIREWOUND			
C12	22-1026	40MMFD. ELECTROLYTIC	R12	63-1132	2-SECTION CHANDOHM			
C13	22-1026	40MMFD. ELECTROLYTIC	R13	63-1096	140 OHM WIREWOUND			
C14	22-1159	40MMFD. ELECTROLYTIC	R14	63-1096	140 OHM WIREWOUND			
C15	22-1159	40MMFD. ELECTROLYTIC	R15	63-1156	1800 OHM			



I.F. FREQUENCY 455 KC.
6 TUBE SUPERHETERODYNE
CHASSIS NO. 6A25
110 VOLT AC-D.C.-BATTERY PACK
ZENITH RADIO CORPORATION
CHICAGO, ILL.

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS



CHASSIS	MODEL
6A05	6S546
6A05	6S556
6A05R	6S532

I.F. FREQUENCY 455KC.

6 TUBE SUPERHETERODYNE

CHASSIS № 6A05 & 6A05R 2 BAND A.C.

ZENITH RADIO CORPORATION

CHICAGO, ILL.

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Circuit Diagram

Model 6S532

Chassis No. 6A05R

Circuit Diagram

Model 7S598

Chassis No. 7A11

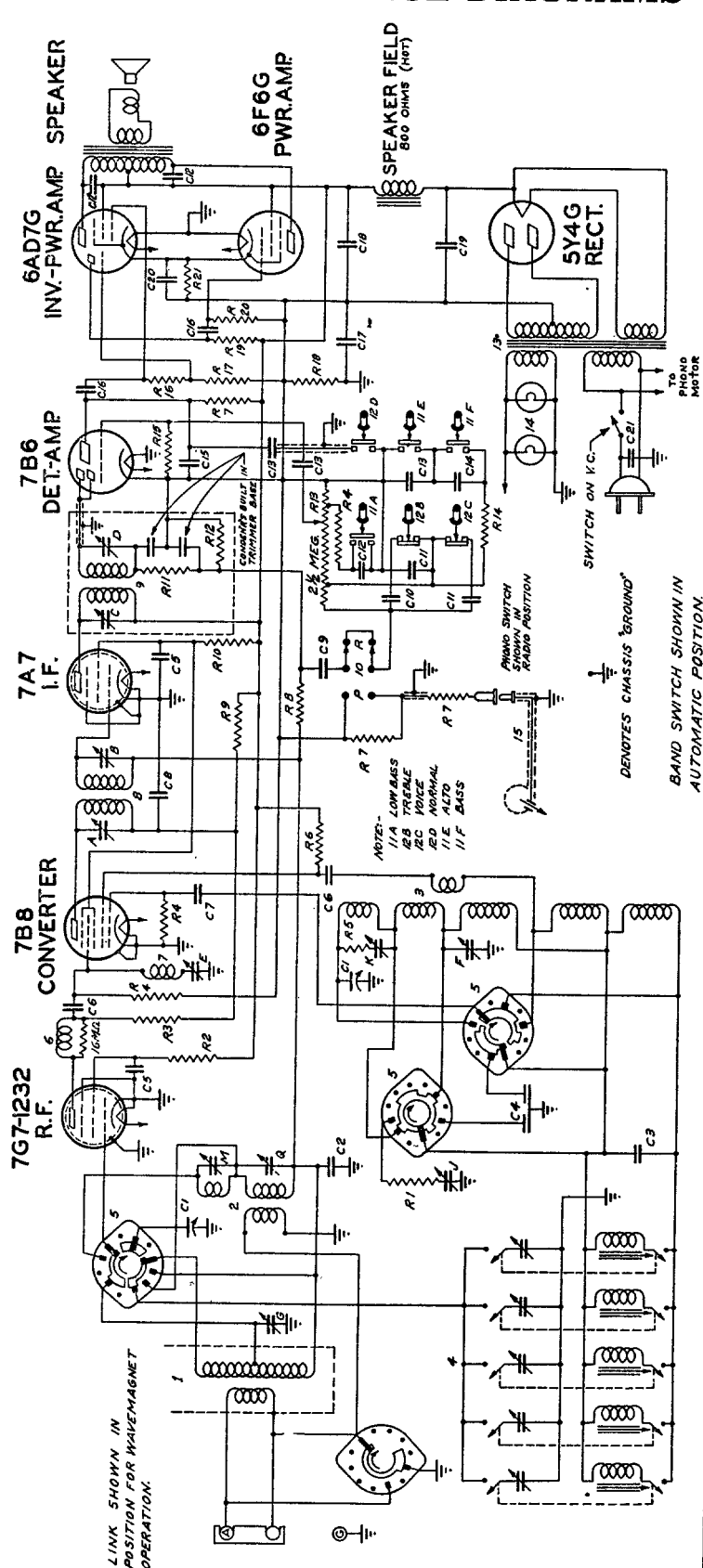
I.F. FREQUENCY 455 KC.
7 TUBE SUPERHETERODYNE
CHASSIS NO. 7A11-3 BAND A.C.-PHONO
ZENITH RADIO CORPORATION
CHICAGO, ILL.

COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS

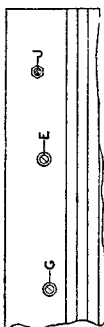
MANUAL OF 1941 MOST POPULAR SERVICE DIAGRAMS

QWAS NO.	PART NO.	DESCRIPTION	QWAS NO.	PART NO.	DESCRIPTION	QWAS NO.	PART NO.	DESCRIPTION	QWAS NO.	PART NO.	DESCRIPTION
C1	22-1030	TWO GANG VARIABLE	R1	63-694	33 OHM	1	63-171	420 OHM WIREWOUND	1	63-171	420 OHM WIREWOUND
C2	22-829	.05 MFD.	R2	63-260	100M OHM	2	63-171	420 OHM WIREWOUND	2	63-171	420 OHM WIREWOUND
C3	22-868	COMPENSATING COND.	R3	63-260	100M OHM	3	63-171	420 OHM WIREWOUND	3	63-171	420 OHM WIREWOUND
C4	22-1031	DUAL PADDER	R4	63-260	100M OHM	4	63-171	420 OHM WIREWOUND	4	63-171	420 OHM WIREWOUND
C5	22-868	.05 MFD.	R5	63-260	100M OHM	5	63-171	420 OHM WIREWOUND	5	63-171	420 OHM WIREWOUND
C6	22-868	.05 MFD.	R6	63-260	100M OHM	6	63-171	420 OHM WIREWOUND	6	63-171	420 OHM WIREWOUND
C7	22-868	.05 MFD.	R7	63-260	100M OHM	7	63-171	420 OHM WIREWOUND	7	63-171	420 OHM WIREWOUND
C8	22-868	.05 MFD.	R8	63-260	100M OHM	8	63-171	420 OHM WIREWOUND	8	63-171	420 OHM WIREWOUND
C9	22-327	.02 MFD.	R9	63-260	100M OHM	9	63-171	420 OHM WIREWOUND	9	63-171	420 OHM WIREWOUND
C10	22-964	.00035 MFD.	R10	63-260	100M OHM	10	63-171	420 OHM WIREWOUND	10	63-171	420 OHM WIREWOUND
C11	22-970	.00015 MFD.	R11	63-260	100M OHM	11	63-171	420 OHM WIREWOUND	11	63-171	420 OHM WIREWOUND
C12	22-448	.004 MFD.	R12	63-260	100M OHM	12	63-171	420 OHM WIREWOUND	12	63-171	420 OHM WIREWOUND
C13	22-492	.002 MFD.	R13	63-260	100M OHM	13	63-171	420 OHM WIREWOUND	13	63-171	420 OHM WIREWOUND
C14	22-854	.0005 MFD.	R14	63-260	100M OHM	14	63-171	420 OHM WIREWOUND	14	63-171	420 OHM WIREWOUND
C15	22-196	.01 MFD.	R15	63-260	100M OHM	15	63-171	420 OHM WIREWOUND	15	63-171	420 OHM WIREWOUND
C16	22-827	.01 MFD.	R16	63-260	100M OHM	16	63-171	420 OHM WIREWOUND	16	63-171	420 OHM WIREWOUND
C17	22-827	.01 MFD.	R17	63-260	100M OHM	17	63-171	420 OHM WIREWOUND	17	63-171	420 OHM WIREWOUND
C18	22-1187	.02 MFD. ELECTROLYTIC	R18	63-260	100M OHM	18	63-171	420 OHM WIREWOUND	18	63-171	420 OHM WIREWOUND
C19	22-1187	.02 MFD. ELECTROLYTIC	R19	63-260	100M OHM	19	63-171	420 OHM WIREWOUND	19	63-171	420 OHM WIREWOUND
C20	22-1187	.02 MFD. ELECTROLYTIC	R20	63-260	100M OHM	20	63-171	420 OHM WIREWOUND	20	63-171	420 OHM WIREWOUND
C21	22-1041	.005 MFD.	R21	63-260	100M OHM	21	63-171	420 OHM WIREWOUND	21	63-171	420 OHM WIREWOUND
C22	22-1041	.005 MFD.	R22	63-260	100M OHM	22	63-171	420 OHM WIREWOUND	22	63-171	420 OHM WIREWOUND

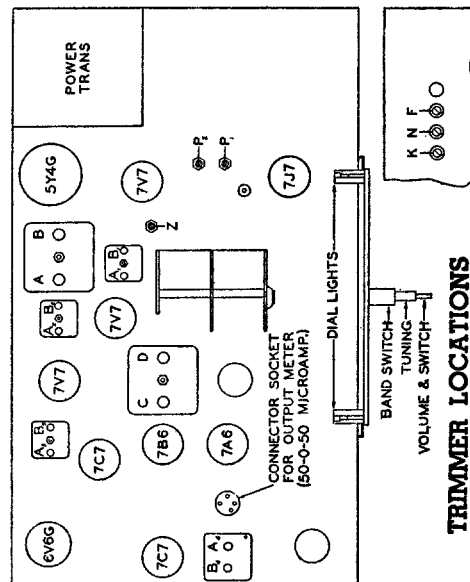
2-7-41 CED WAG 20WBD - CEE OMITTED



COMPILED BY M. N. BEITMAN, SUPREME PUBLICATIONS



MODEL	SPEAKER
10H571R	49-424 12"
10H573	49-424 12"



TRIMMER LOCATIONS

[illegible]

Models 10H571R, 10H573

Chassis No. 10A3R

Note: Adjust FM I.F. frequency to value designated on I.F. transformer.

Note!

#S-9434 "Radex" loop may be substituted for 1 turn loop during alignment.

AMP MOD.IF.FREQUENCY 4.5 KC.
FREQ.MOD.IF.FREQUENCY 8.6 MC.
10 TUBE SUPERHETERODYNE
CHASSIS N^o 10A3R-A.C-4 BAND
ZENITH RADIO CORPORATION

RADIO CORPORATION
CHICAGO, ILL.

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Models 10H571R, 10H573

Chassis No. 10A3R

All voltages measured with a 20,000 ohm per volt meter from chassis to socket contact indicated.

All voltages are positive D.C. unless marked otherwise.

Volume control full on.

Line voltage 117 A.C.

Power consumption 90 watts.

Power output 6.5 watts.

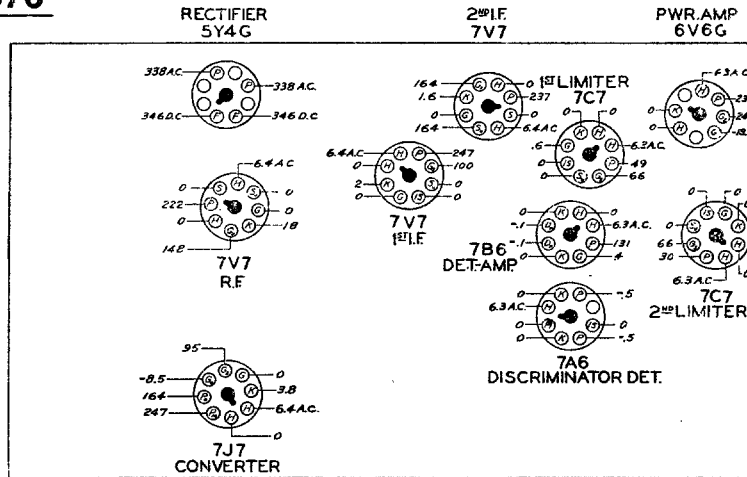
Tuning Ranges

540 Kc. to 1600 Kc.

1.5 Mc. to 5.2 Mc.

5.7 Mc. to 18.5 Mc.

41.5 Mc. to 50.5 Mc.



ALIGNMENT PROCEDURE

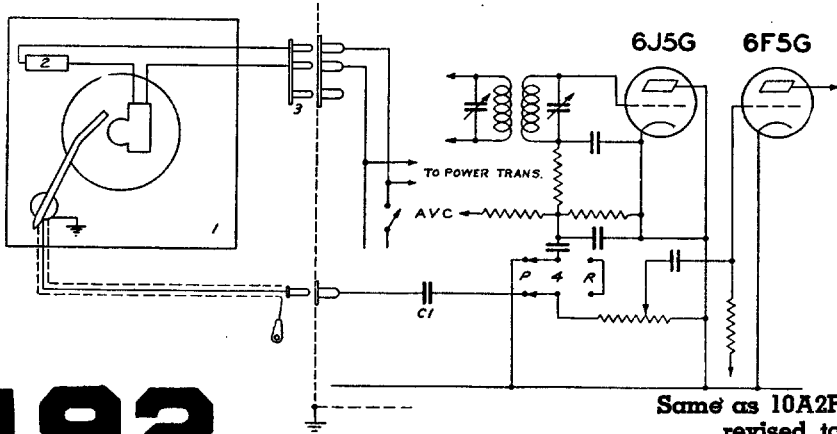
Opr.	Connect Test Oscillator to	Dummy Antenna	Input Signal Frequency	Band	Set Dial At	Trimmers	Purpose
1	Converter Grid	.5 mfd.	455 Kc.	BC	600 Kc.	A, B, C, D,	Align I. F.
2	R. F. Grid	"	455 Kc.	BC	600 Kc.	E	Adj. Wave Trap for Minimum
3	Antenna Z and G	400 ohms	18 Mc.	SW	18 Mc.	K	Set Oscillator to Scale
4	"	"	16 Mc.	SW	16 Mc.	M	Align Antenna
5	"	"	5.0 Mc.	Med.	5.0 Mc.	N	Set Oscillator to Scale
6	"	"	4.5 Mc.	Med.	4.5 Mc.	Q	Align Antenna
7	1 Turn Loop Made with Generator Leads to 10" dia.	—	1400 Kc.	BC	1400 Kc.	F	Set Oscillator to Scale
8	See Note!	—	1400 Kc.	BC	1400 Kc.	G	Align Antenna
9		—	600 Kc.	BC	600 Kc.	J	Rock Gang to Track BC Padder

F. M. ALIGNMENT — See Pages 126-127

X = FM output meter across full discriminator load.

Y = FM output meter across half discriminator load.

10	7V7 2nd I. F. Grid	.5 mfd.	8.6 Mc.	Manual FM	8.6 Mc.	A 4	Align for Maximum deflection—Y
11	"	"	8.6 Mc.	"	8.6 Mc.	B 4	Align for Zero deflection—X
12	"	"	8.6 Mc.	"	8.6 Mc.	A 3 - B 3	Align for Maximum deflection—Y
13	7V7 1st I. F. Grid	"	8.6 Mc.	"	8.6 Mc.	A 2 - B 2	" — Y
14	Converter Grid	"	8.6 Mc.	"	8.6 Mc.	A 1 - B 1	" — Y
15	FM Ant. Terminals	100 ohms	46. Mc.	"	46. Mc.	Adj. Cam on Gang Shaft to Scale Osc.	Align for Zero deflection—X
16	"	"	42.5 Mc.	"	42.5 Mc.	P 1	Align for Maximum deflection—Y
17	"	"	49. Mc.	"	49. Mc.	P 2	" — Y
18	"	"	46. Mc.	"	46. Mc.	Z	" — Y



DIAG. NO.	PART NO.	DESCRIPTION
C1	22-1189	.00075 MFD. 600 V.
1	169-63	WEBSTER AUTOMATIC RECORD PLAYER
2	85-191	A.C. SWITCH
3	58-85	A.C. PLUG
4	85-228	PHONO-RADIO SW.

PHONO CIRCUIT DATA
MODEL 10S599
SPEAKER 49-442-14"
CHASSIS NO. 10A2R

Same as 10A2R with audio compensation revised to match new pickup.

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